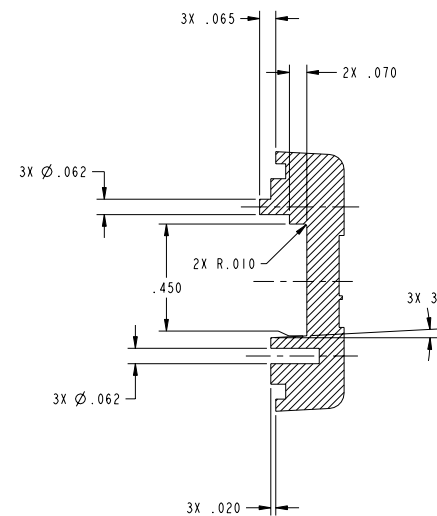
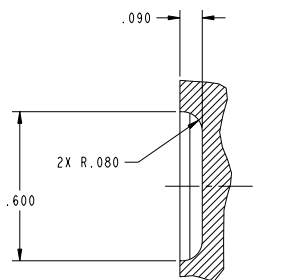
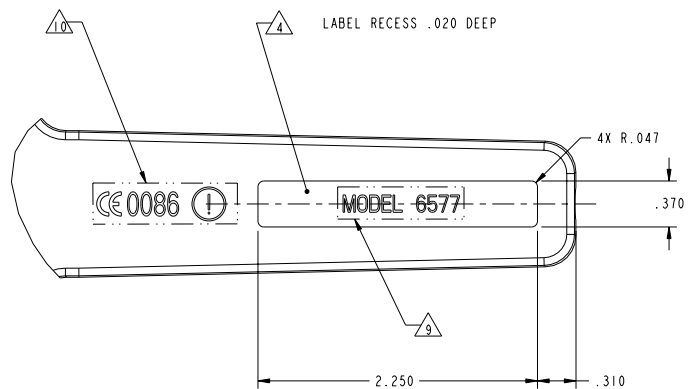


|                                                        |              |
|--------------------------------------------------------|--------------|
| GUIDANT CONFIDENTIAL<br>UNAUTHORIZED USE IS PROHIBITED |              |
| SHEET 2 OF 3                                           |              |
| HOUSING WAND 6577 BLUE BACK CE                         |              |
| WIP                                                    | 355479-004 C |

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HOUSING WAND 6577 BLUE BACK CE

NOTES:

1. MATERIAL: POLYPHTHALATE CARBONATE, G.E. LEXAN 4501 PPC.  
0.100 NOMINAL WALL THICKNESS.  
COLOR: BLUE, PER GENERAL ELECTRIC BL5154  
MANUFACTURER: CAROBA PLASTICS

2. BLEND INTERSECTION OF ALL RADII.

3. EXTERIOR SURFACE MUST HAVE MOLD TECH #1055 0.0015 (0.040) DEEP TEXTURE.  
ALL OTHER SURFACES MUST BE SPE/SPI #3 OR FINER.

4. FINISH SPE/SPI B2 OR FINER.

5. CORNERS AND EDGES SHOWN SHARP MAY HAVE 0.020 (0.51) MAXIMUM RADIUS.

6. MAXIMUM FLASH MUST BE LESS THAN 0.010 (0.25) AND NOT ON ANY EXTERIOR SURFACES.  
EXTERIOR SURFACE MUST BE FREE OF TOOL MARKS AND BLEMISHES.

7. LOCATION OF GATE, PARTING LINES AND KNOCKOUT PINS MUST BE APPROVED BY  
GUIDANT ENGINEERING DEPARTMENT BEFORE TOOLING IS FABRICATED. IN PREAPPROVED  
LOCATIONS, A RANGE OF 0.006 TO -0.020 GATE VESTIGE IS ALLOWED WITH NO SHARP EDGES.

8. TEXTURE WELDING SURFACE WITH BRANSON 600 TEXTURE.

9. TEXT SURFACE MUST HAVE MOLD TECH #1055 0.0015 (0.040) DEEP TEXTURE.

10. TEXT SURFACE RAISED 0.010, FINE EDM FINISH.

11. PERMANENTLY MARK PART NUMBER IN THE LOCATION INDICATED.

|                                                        |
|--------------------------------------------------------|
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| SHEET 3 OF 3                                           |
| HOUSING WAND 6577 BLUE BACK CE<br>WIP 355479-004 C     |

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Production

355479-004 C.4