



RF TEST REPORT

Applicant	JUKI CORPORATION
FCC ID	CXJ-PSWLANUNIT
Product	CONTROL PANNEL
Brand	JUKI
Model	PSWLANUNIT
Report No.	R1906A0327-R1
Issue Date	January 20, 2020

TA Technology (Shanghai) Co., Ltd. tested the above equipment in accordance with the requirements in **FCC CFR47 Part 15C (2018)**. The test results show that the equipment tested is capable of demonstrating compliance with the requirements as documented in this report.

Performed by: Peng Tao

Approved by: Kai Xu

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Summary of measurement results

Number	Test Case	Clause in FCC rules	Verdict
1	Maximum conducted output power	15.247(b)(3)	PASS
2	6 dB bandwidth	15.247(a)(2)	PASS
3	Power spectral density	15.247(e)	PASS
4	Band Edge	15.247(d)	PASS
5	Spurious RF Conducted Emissions	15.247(d)	PASS
6	Unwanted Emissions	15.247(d),15.205,15.209	PASS
7	Conducted Emissions	15.207	PASS
Date of Testing: September 26, 2019~December 17, 2019			
Note: All indications of Pass/Fail in this report are opinions expressed by TA Technology (Shanghai) Co., Ltd. based on interpretations and/or observations of test results. Measurement Uncertainties were not taken into account and are published for informational purposes only.			



1. Test Laboratory

1.1. Notes of the test report

This report shall not be reproduced in full or partial, without the written approval of **TA technology (shanghai) co., Ltd.** The results documented in this report apply only to the tested sample, under the conditions and modes of operation as described herein .Measurement Uncertainties were not taken into account and are published for informational purposes only. This report is written to support regulatory compliance of the applicable standards stated above.

1.2. Test facility

FCC (Designation number: CN1179, Test Firm Registration Number: 446626)

TA Technology (Shanghai) Co., Ltd. has been listed on the US Federal Communications Commission list of test facilities recognized to perform electromagnetic emissions measurements.

A2LA (Certificate Number: 3857.01)

TA Technology (Shanghai) Co., Ltd. has been listed by American Association for Laboratory Accreditation to perform electromagnetic emission measurement.

1.3. Testing Location

Company: TA Technology (Shanghai) Co., Ltd.
Address: No.145, Jintang Rd, Tangzhen Industry Park, Pudong
City: Shanghai
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E-mail: xukai@ta-shanghai.com

2. General Description of Equipment under Test

2.1. Applicant and Manufacturer Information

Applicant	JUKI CORPORATION
Applicant address	2-11-1,TSURUMAKI,TAMA-SHI, TOKYO, JAPAN
Manufacturer	JUKI CORPORATION
Manufacturer address	2-11-1,TSURUMAKI,TAMA-SHI, TOKYO, JAPAN

2.2. General information

EUT Description	
Model	PSWLANUNIT
SN	1#
Hardware Version	XHCNC-QUICKCNC-1V17 XHCNC-TPAD_1V02 QUICKCNC_USB_1V03
Software Version	XH_HMI_T1_V152N
Power Supply	External power supply
Antenna Type	Internal Antenna
Antenna Connector	A permanently attached antenna (meet with the standard FCC Part 15.203 requirement)
Antenna Gain	3.00 dBi
additional beamforming gain	NA
Test Mode	802.11b 802.11g, 802.11n(HT20);
Modulation Type	802.11b: DSSS; 802.11g/n(HT20): OFDM
Max. Conducted Power	14.21dBm
Operating Frequency Range(s)	802.11b/g/n(HT20): 2412 ~ 2462 MHz
Note: The EUT is sent from the applicant to TA and the information of the EUT is declared by the applicant.	



3. Applied Standards

According to the specifications of the manufacturer, it must comply with the requirements of the following standards:

Test standards:

FCC CFR47 Part 15C (2018) Radio Frequency Devices

ANSI C63.10 (2013)

Reference standard:

KDB 558074 D01 15.247 Meas Guidance v05r02

4. Test Configuration

Test Mode

The EUT has been associated with peripherals and configuration operated in a manner tended to maximize its emission characteristics in a typical application.

The radiated emission was measured in the following position: EUT stand-up position (Z axis), lie-down position (X, Y axis). The worst emission was found in lie-down position (X axis) and the loop antenna is vertical, the others are vertical and horizontal. and the worst case was recorded.

In order to find the worst case condition, Pre-tests are needed at the presence of different data rate. Preliminary tests have been done on all the configuration for confirming worst case. Data rate below means worst-case rate of each test item.

Worst-case data rates are shown as following table.

Band	Data Rate
802.11b	1 Mbps
802.11g	6 Mbps
802.11n HT20	MCS0

5. Test Case Results

5.1. Maximum output power

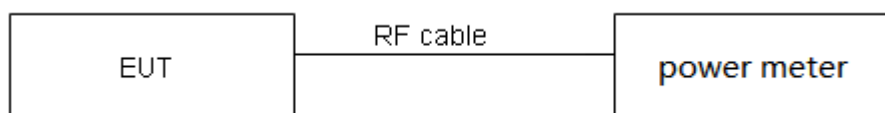
Ambient condition

Temperature	Relative humidity	Pressure
23°C ~25°C	45%~50%	101.5kPa

Methods of Measurement

During the process of the testing, The EUT was connected to Average Power meter with a known loss. The EUT is max power transmission with proper modulation. The signal transmission is continuous.

Test Setup



Limits

Rule Part 15.247 (b) (3) specifies that " For systems using digital modulation in the 902–928 MHz, 2400–2483.5 MHz: 1 Watt."

Average Output Power	$\leq 1W$ (30dBm)
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Measurement Uncertainty

The assessed measurement uncertainty to ensure 95% confidence level for the normal distribution is with the coverage factor $k = 2$, $U = 0.44$ dB.

Test Results

Single Antenna Power Index			
Packet Type	CH1	CH6	CH11
802.11b	14	14	14
802.11g	14	14	14
802.11n HT20	14	14	14

Band	T _{on} (ms)	T _(on+off) (ms)	Duty cycle	Duty cycle correction Factor(dB)
802.11b	0.96	1.90	0.51	2.96
802.11g	0.25	1.43	0.18	7.53
802.11n HT20	0.24	5.13	0.05	13.30
Note: when Duty cycle>0.98, Duty cycle correction Factor not required.				

Network Standards	Carrier frequency (MHz)	Average Power Measured (dBm)	Average Power with duty factor (dBm)	Limit (dBm)	Conclusion
802.11b	2412	9.35	12.31	30	PASS
	2437	9.58	12.54	30	PASS
	2462	9.52	12.48	30	PASS
802.11g	2412	6.38	13.91	30	PASS
	2437	6.53	14.06	30	PASS
	2462	6.30	13.83	30	PASS
802.11n HT20	2412	0.54	13.84	30	PASS
	2437	0.78	14.08	30	PASS
	2462	0.91	14.21	30	PASS
Note: Average Power with duty factor = Average Power Measured +Duty cycle correction factor					

5.2. 6dB Bandwidth

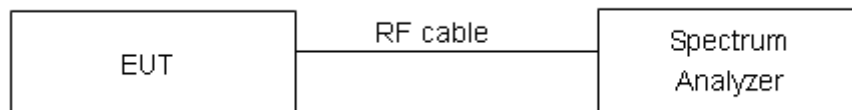
Ambient condition

Temperature	Relative humidity	Pressure
23°C ~25°C	45%~50%	101.5kPa

Method of Measurement

The EUT was connected to the spectrum analyzer through an external attenuator (20dB) and a known loss cable. RBW is set to 100 kHz; VBW is set to 300 kHz on spectrum analyzer.
Dector=Peak, Trace mode=max hold.

Test Setup



Limits

Rule Part 15.247 (a) (2) specifies that “Systems using digital modulation techniques may operate in the 902–928 MHz, 2400–2483.5 MHz bands. The minimum 6 dB bandwidth shall be at least 500 kHz.”

minimum 6 dB bandwidth	≥ 500 kHz
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Measurement Uncertainty

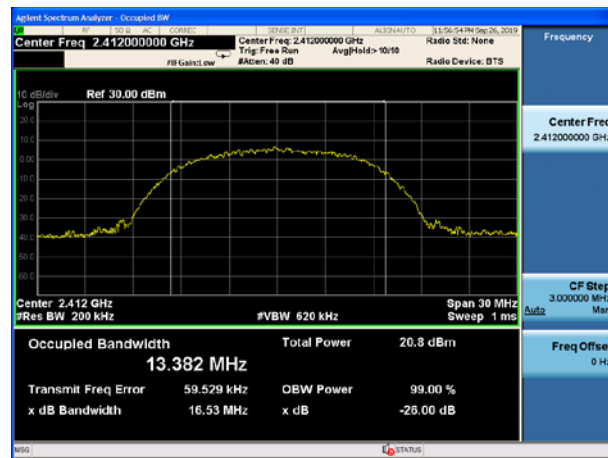
The assessed measurement uncertainty to ensure 95% confidence level for the normal distribution is with the coverage factor $k = 2$, $U = 936$ Hz.

Test Results:

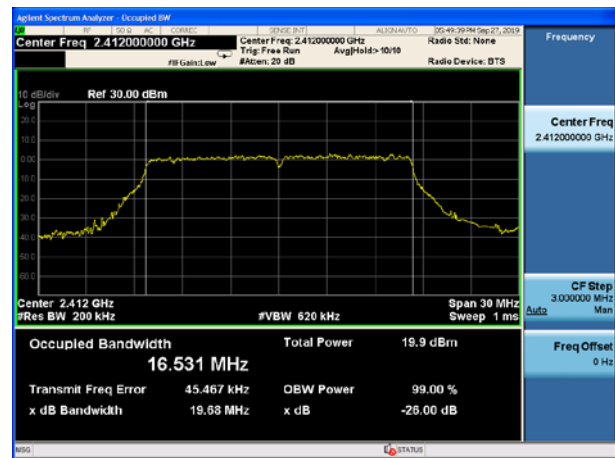
Network Standards	Carrier frequency (MHz)	99% bandwidth (MHz)	Minimum 6 dB bandwidth (MHz)	Limit (kHz)	Conclusion
802.11b	2412	13.382	10.06	500	PASS
	2437	13.359	10.07	500	PASS
	2462	13.390	10.10	500	PASS
802.11g	2412	16.531	16.51	500	PASS
	2437	16.530	16.51	500	PASS
	2462	16.535	16.48	500	PASS
802.11n HT20	2412	17.745	17.66	500	PASS
	2437	17.726	17.75	500	PASS
	2462	17.755	17.70	500	PASS

99%bandwidth

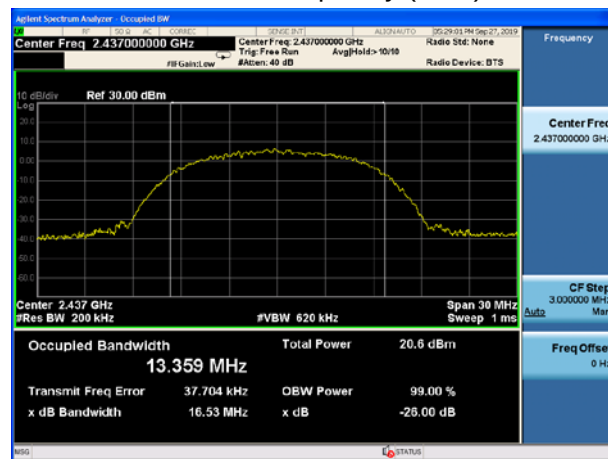
802.11b, Carrier frequency (MHz): 2412



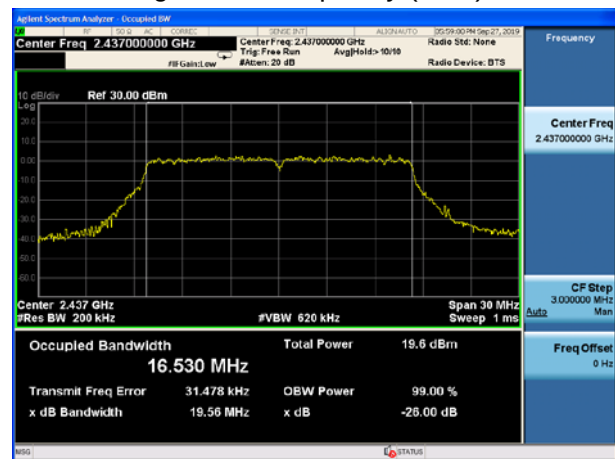
802.11g, Carrier frequency (MHz): 2412



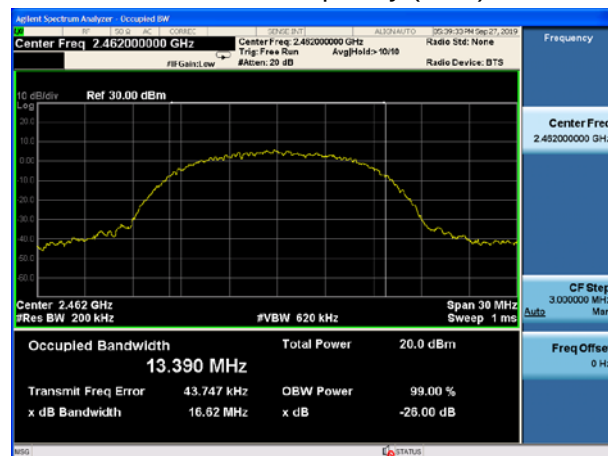
802.11b, Carrier frequency (MHz): 2437



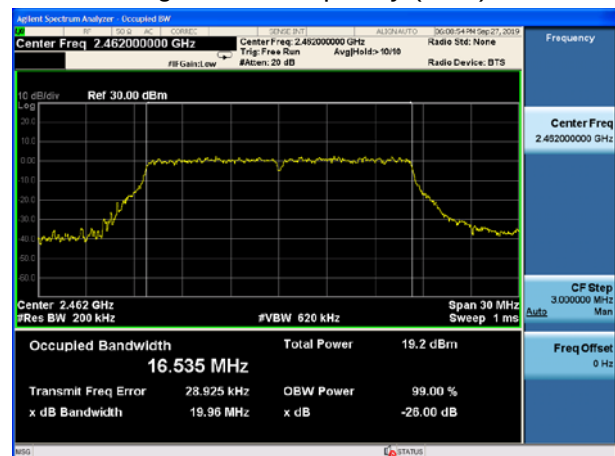
802.11g, Carrier frequency (MHz): 2437



802.11b, Carrier frequency (MHz):2462

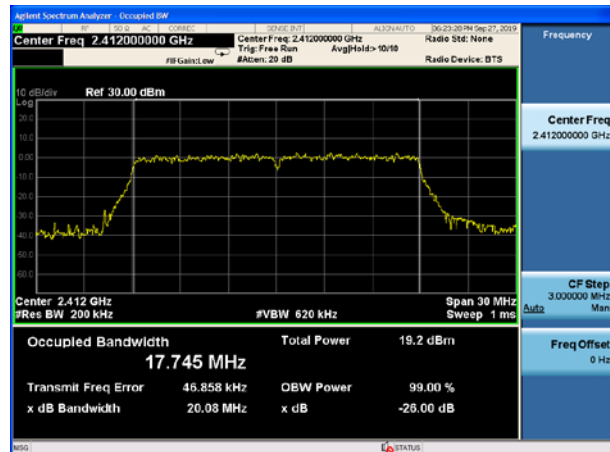


802.11g, Carrier frequency (MHz):2462

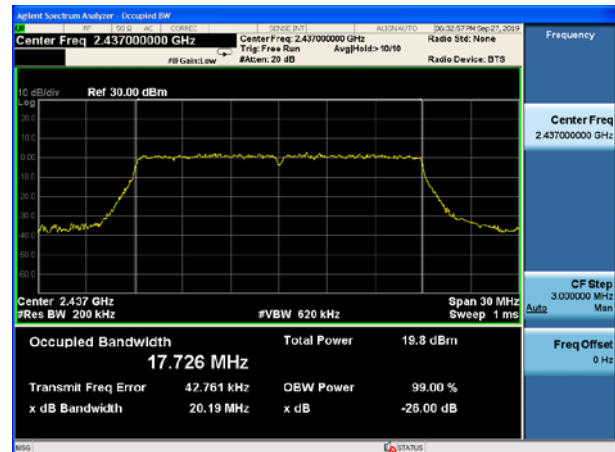




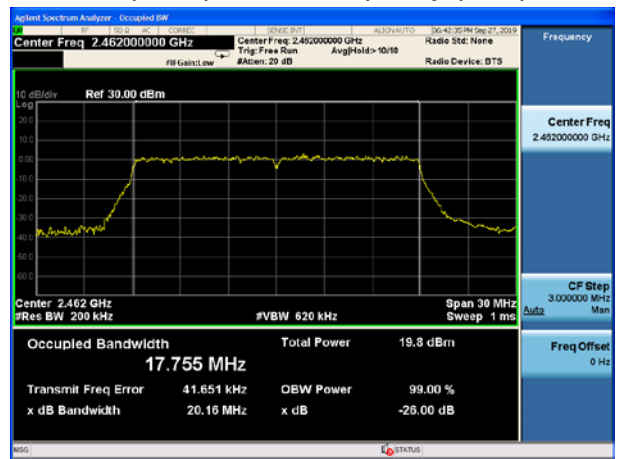
802.11n(HT20), Carrier frequency (MHz): 2412



802.11n(HT20), Carrier frequency (MHz): 2437



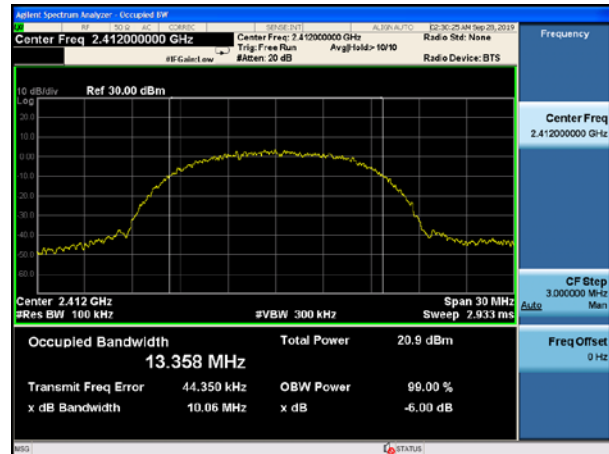
802.11n(HT20), Carrier frequency (MHz): 2462



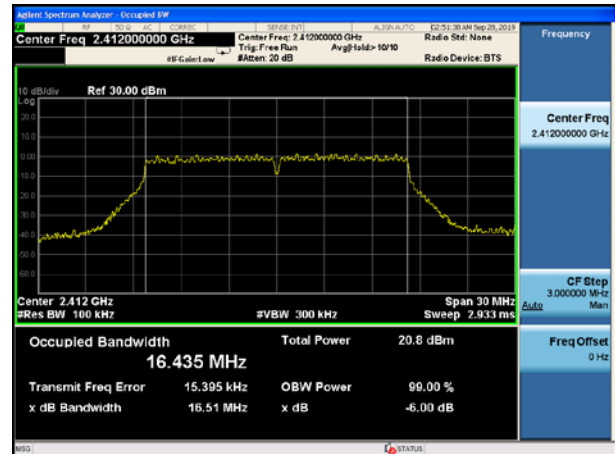


6 dB bandwidth

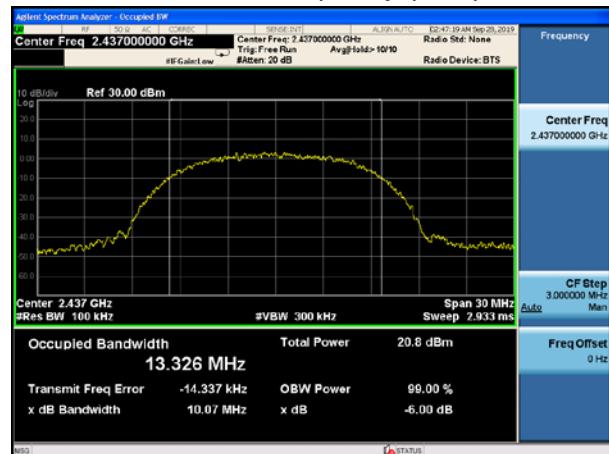
802.11b, Carrier frequency (MHz): 2412



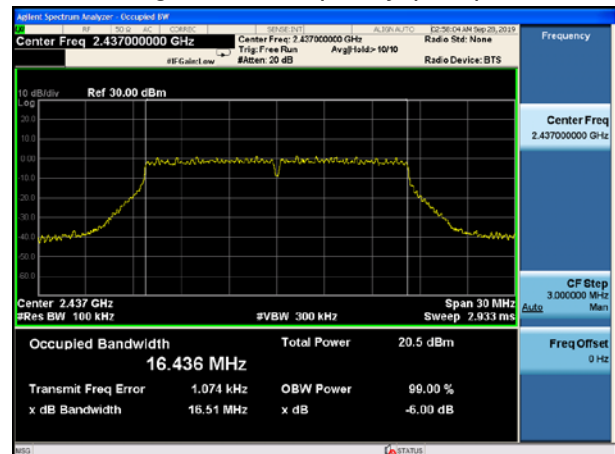
802.11g, Carrier frequency (MHz): 2412



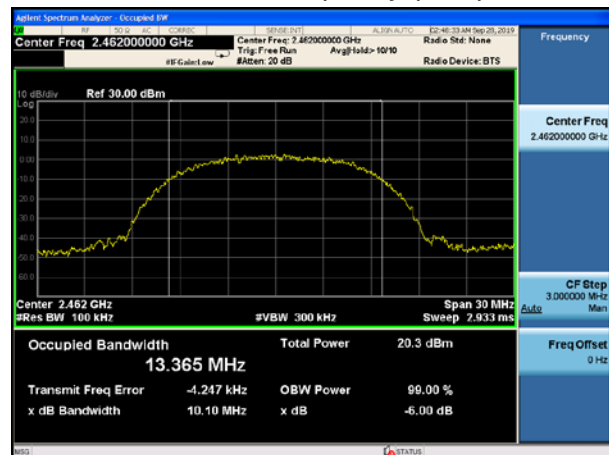
802.11b, Carrier frequency (MHz): 2437



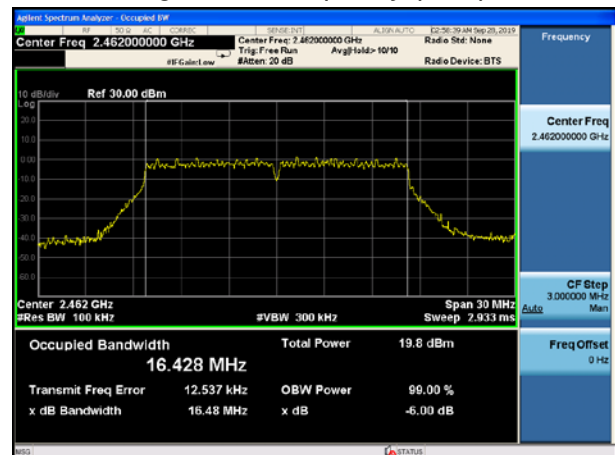
802.11g, Carrier frequency (MHz): 2437



802.11b, Carrier frequency (MHz): 2462

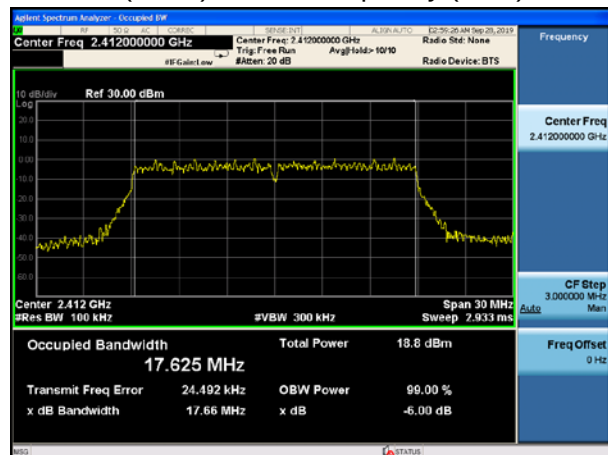


802.11g, Carrier frequency (MHz): 2462

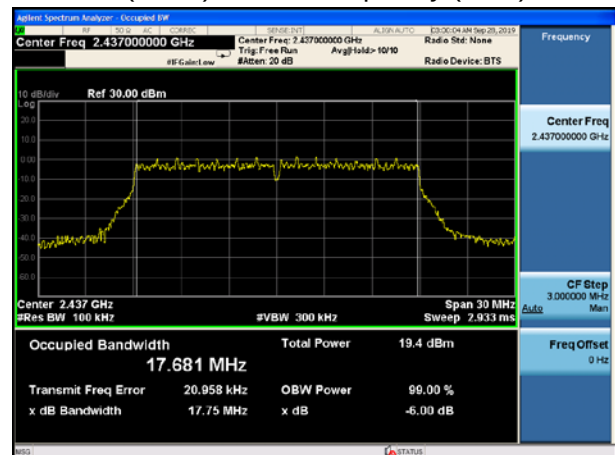




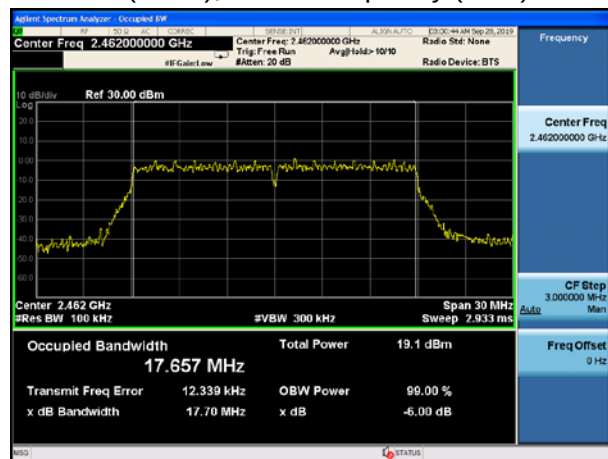
802.11n(HT20), Carrier frequency (MHz): 2412



802.11n(HT20), Carrier frequency (MHz): 2437



802.11n(HT20), Carrier frequency (MHz): 2462



5.3. Band Edge

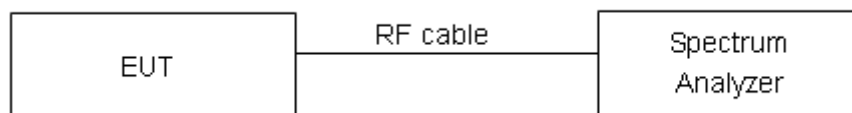
Ambient condition

Temperature	Relative humidity	Pressure
23°C ~25°C	45%~50%	101.5kPa

Method of Measurement

The EUT was connected to the spectrum analyzer through an external attenuator (20dB) and a known loss cable the band edge of the lowest and highest channels were measured. The peak detector is used and RBW is set to 100 kHz and VBW is set to 300 kHz on spectrum analyzer. Spectrum analyzer plots are included on the following pages.

Test Setup



Limits

Rule Part 15.247(d) specifies that “In any 100 kHz bandwidth outside the frequency band in which the spread spectrum or digitally modulated intentional radiator is operating, the radio frequency power that is produced by the intentional radiator shall be at least 20 dB below that in the 100 kHz bandwidth within the band that contains the highest level of the desired power, based on either an RF conducted or a radiated measurement, provided the transmitter demonstrates compliance with the peak conducted power limits.” If the transmitter complies with the conducted power limits based on the use of RMS averaging over a time interval, as permitted under paragraph (b)(3) of this section, the attenuation required under this paragraph shall be 30 dB instead of 20 dB.”

Measurement Uncertainty

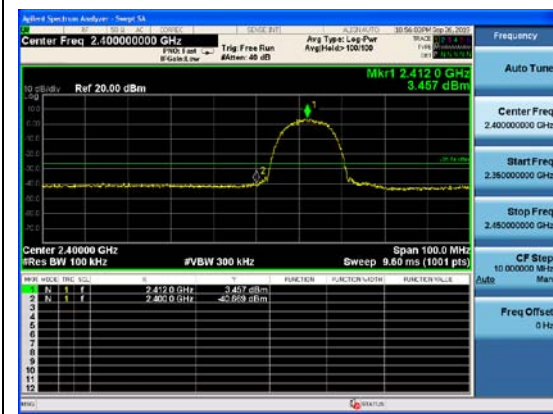
The assessed measurement uncertainty to ensure 95% confidence level for the normal distribution is with the coverage factor $k = 1.96$.

Frequency	Uncertainty
2GHz-3GHz	1.407 dB

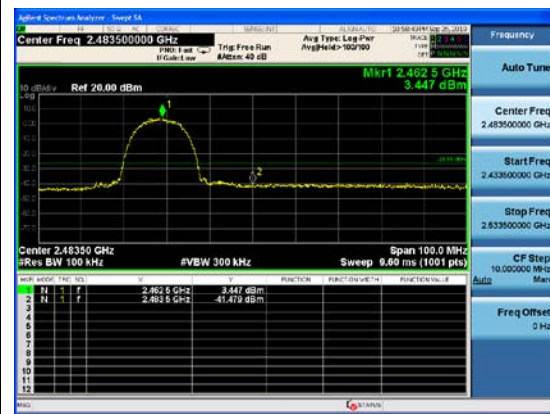


Test Results: PASS

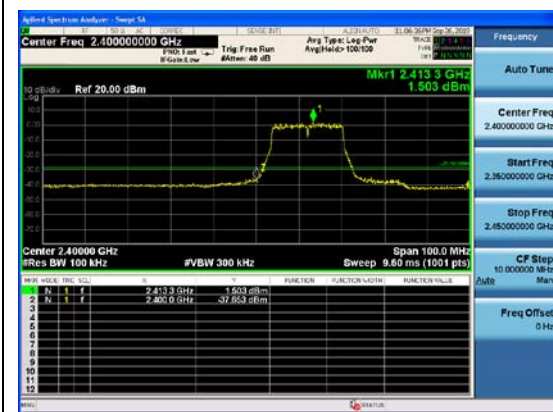
802.11b, Channel No.: 1



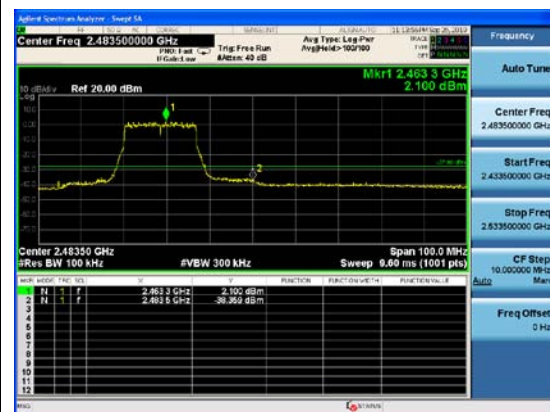
802.11b, Channel No.: 11



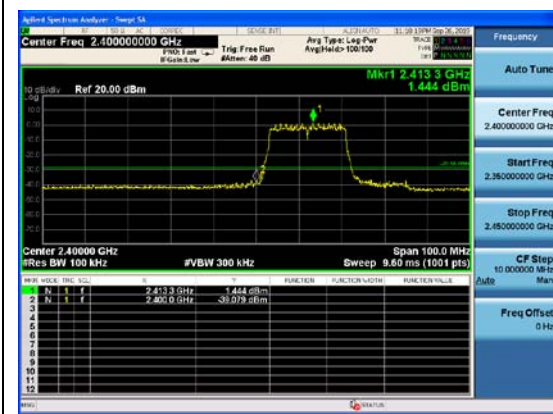
802.11g, Channel No.: 1



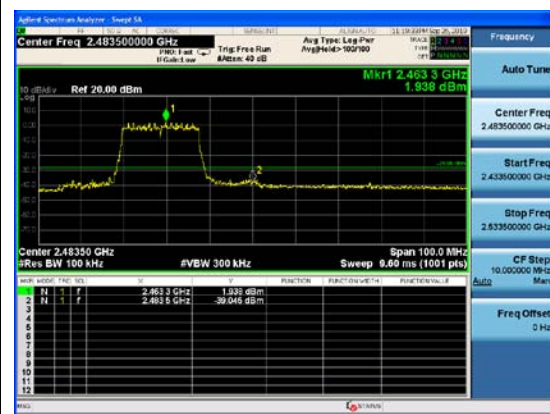
802.11g, Channel No.: 11



802.11n(HT20), Channel No.: 1



802.11n(HT20), Channel No.: 11



5.4. Power Spectral Density

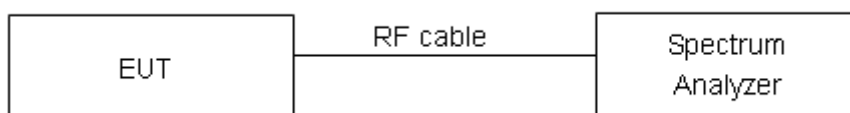
Ambient condition

Temperature	Relative humidity	Pressure
23°C ~25°C	45%~50%	101.5kPa

Method of Measurement

During the process of the testing, The EUT was connected to Spectrum Analyzer with a known loss. The EUT is max power transmission with proper modulation. Method AVGPS-2 in KDB558074 D01 was used for this test.

Test setup



Limits

Rule Part 15.247(e) specifies that" For digitally modulated systems, the power spectral density conducted from the intentional radiator to the antenna shall not be greater than 8 dBm in any 3 kHz band during any time interval of continuous transmission. "

Limits	$\leq 8 \text{ dBm} / 3\text{kHz}$
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Measurement Uncertainty

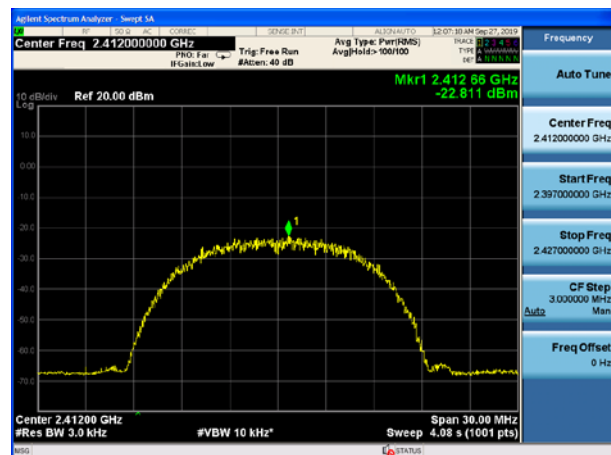
The assessed measurement uncertainty to ensure 95% confidence level for the normal distribution is with the coverage factor $k = 2$, $U = 0.75\text{dB}$.

Test Results:

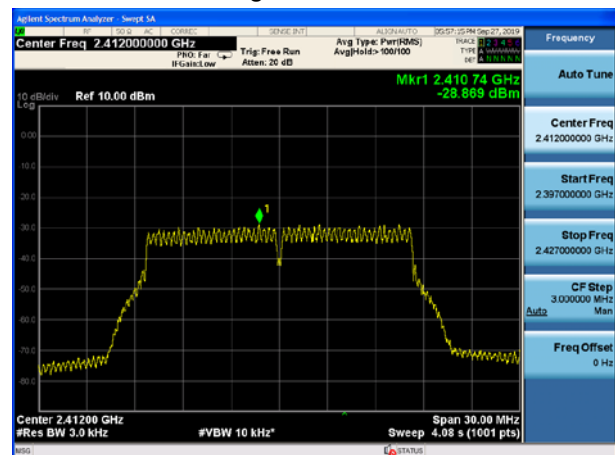
Network Standards	Channel Number	Read Value (dBm / 3kHz)	Power Spectral Density (dBm / 3kHz)	Limit (dBm / 3kHz)	Conclusion
802.11b	1	-22.81	-19.86	8	PASS
	6	-23.31	-20.36	8	PASS
	11	-23.23	-20.28	8	PASS
802.11g	1	-28.87	-21.34	8	PASS
	6	-28.62	-21.09	8	PASS
	11	-29.04	-21.50	8	PASS
802.11n HT20	1	-33.94	-20.64	8	PASS
	6	-33.77	-20.47	8	PASS
	11	-34.42	-21.12	8	PASS
Note: Power Spectral Density =Read Value+Duty cycle correction factor					



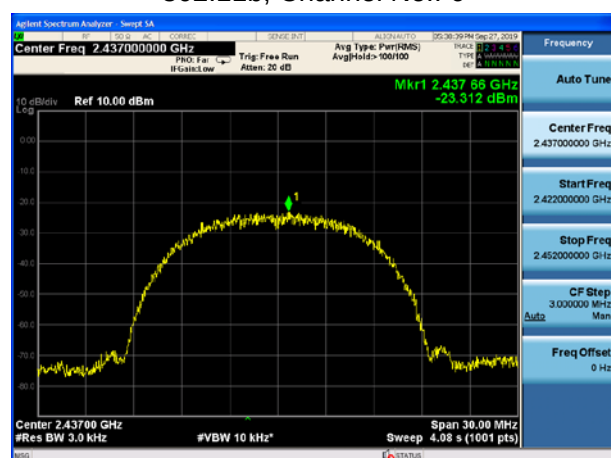
802.11b, Channel No.: 1



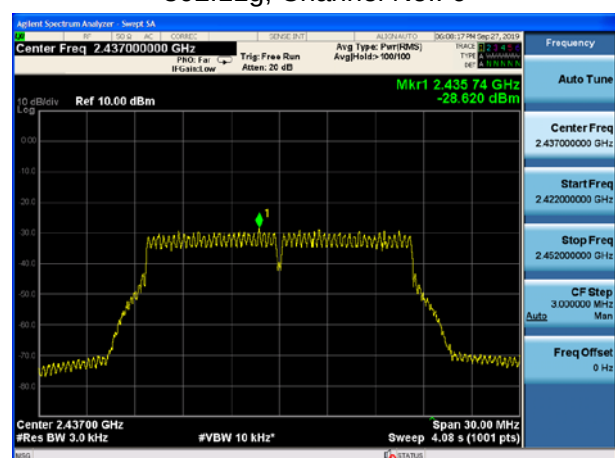
802.11g, Channel No.: 1



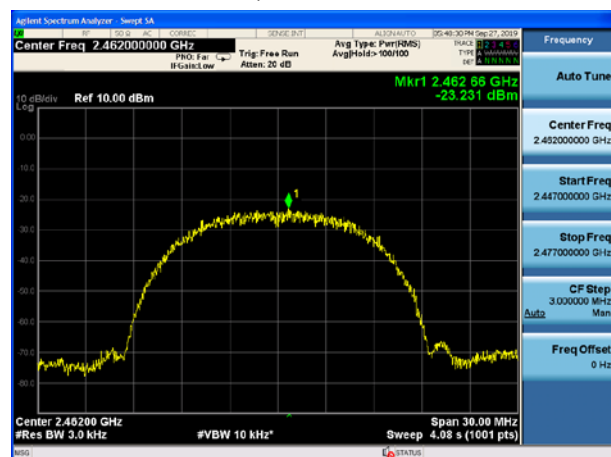
802.11b, Channel No.: 6



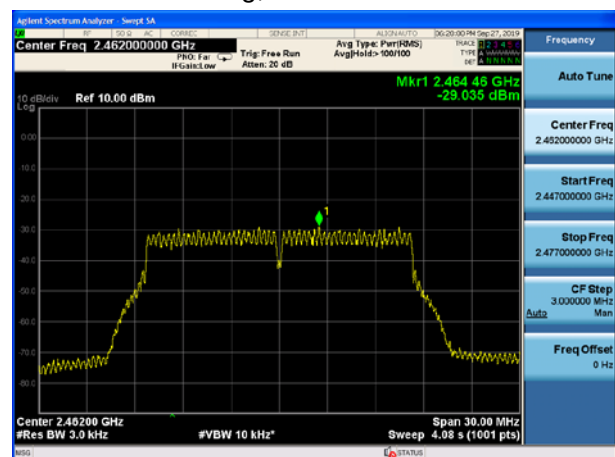
802.11g, Channel No.: 6



802.11b, Channel No.: 11

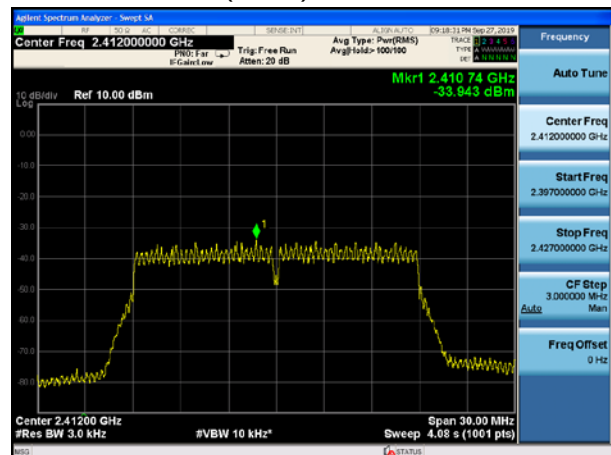


802.11g, Channel No.: 11

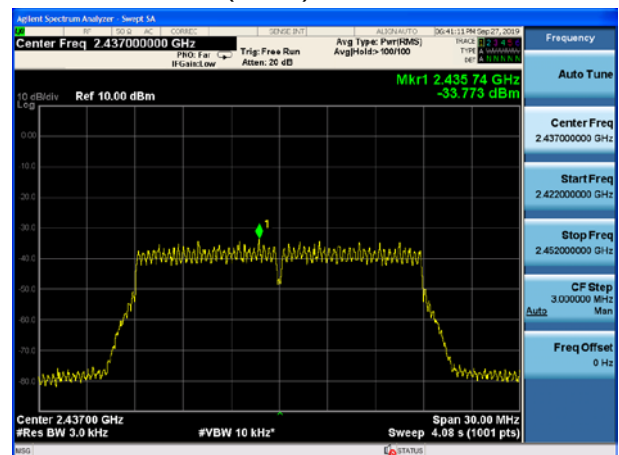




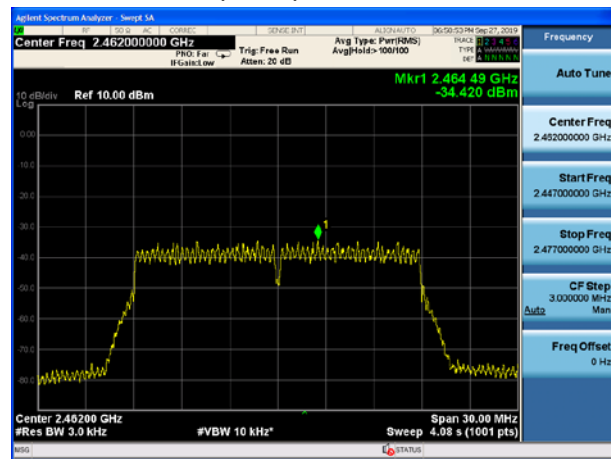
802.11n(HT20), Channel No. 1



802.11n(HT20), Channel No. 6



802.11n(HT20), Channel No. 11



5.5. Spurious RF Conducted Emissions

Ambient condition

Temperature	Relative humidity	Pressure
23°C ~25°C	45%~50%	101.5kPa

Method of Measurement

The EUT was connected to the spectrum analyzer with a known loss. The spectrum analyzer scans from 30MHz to the 10th harmonic of the carrier. The peak detector is used. Set RBW to 100 kHz and VBW to 300 kHz, Sweep is set to ATUO.

The test is in transmitting mode.

Test setup



Limits

Rule Part 15.247(d) pacifies that "In any 100 kHz bandwidth outside the frequency band in which the spread spectrum or digitally modulated intentional radiator is operating, the radio frequency power that is produced by the intentional radiator shall be at least 20 dB below that in the 100 kHz bandwidth within the band that contains the highest level of the desired power, based on either an RF conducted or a radiated measurement, provided the transmitter demonstrates compliance with the peak conducted power limits. If the transmitter complies with the conducted power limits based on the use of RMS averaging over a time interval, as permitted under paragraph (b)(3) of this section, the attenuation required under this paragraph shall be 30 dB instead of 20 dB. "

Network Standards	Carrier frequency (MHz)	Reference value (dBm)	Limit
802.11b	2412	4.15	-25.85
	2437	3.98	-26.02
	2462	4.68	-25.32
802.11g	2412	2.49	-27.51
	2437	2.49	-27.51
	2462	2.24	-27.76
802.11n HT20	2412	1.84	-28.16
	2437	1.80	-28.20
	2462	0.53	-29.47

**Measurement Uncertainty**

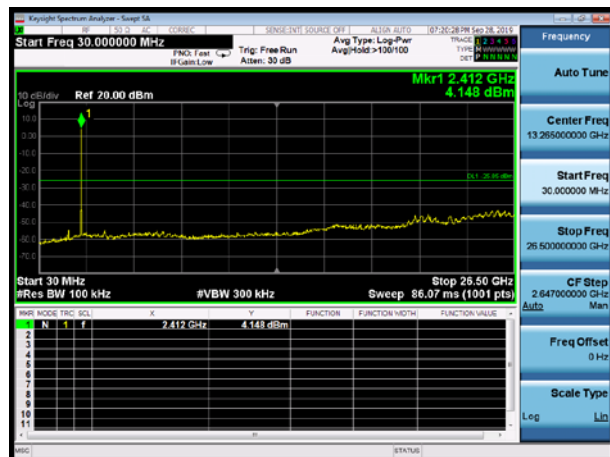
The assessed measurement uncertainty to ensure 95% confidence level for the normal distribution is with the coverage factor $k = 1.96$.

Frequency	Uncertainty
100kHz-2GHz	0.684 dB
2GHz-26GHz	1.407 dB

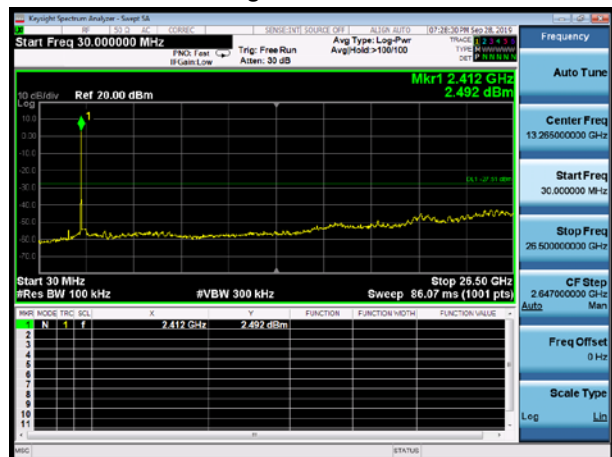


Test Results:

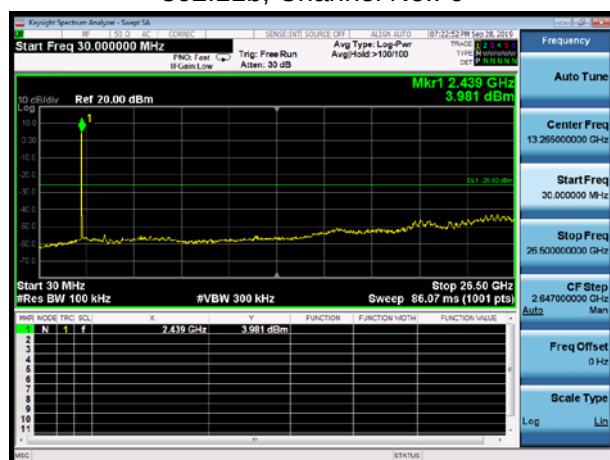
802.11b, Channel No.: 1



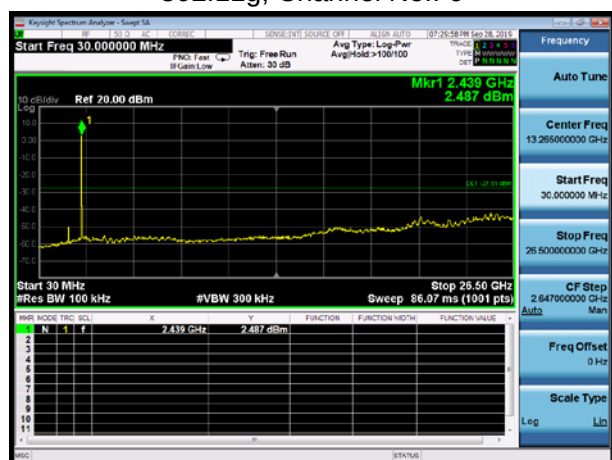
802.11g, Channel No.: 1



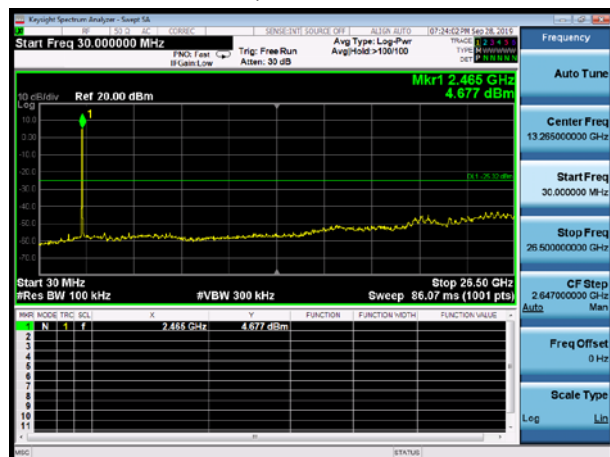
802.11b, Channel No.: 6



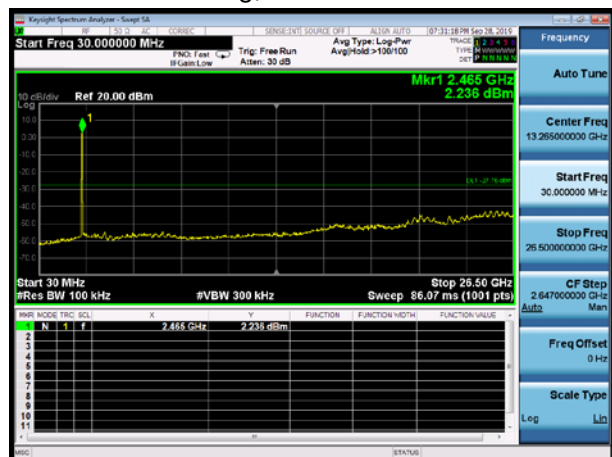
802.11g, Channel No.: 6



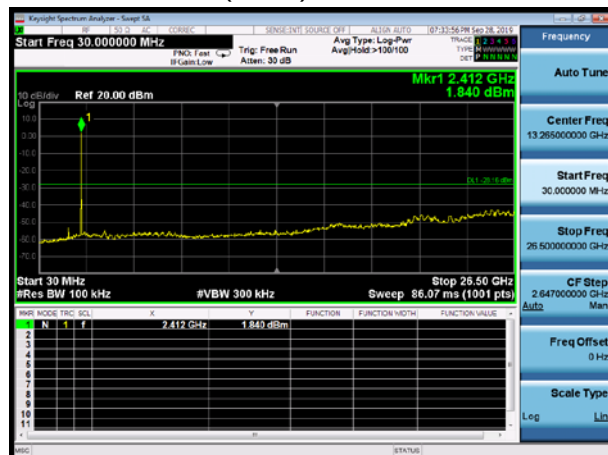
802.11b, Channel No.: 11



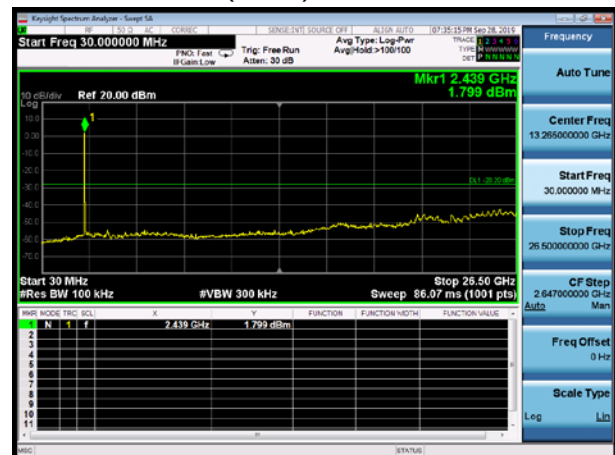
802.11g, Channel No.: 11



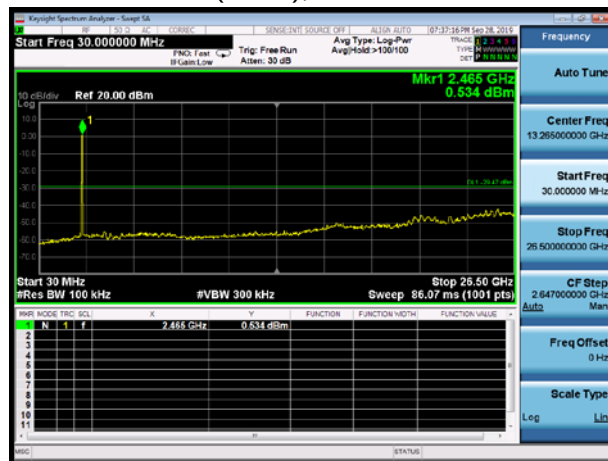
802.11n(HT20), Channel No. 1



802.11n(HT20), Channel No. 6



802.11n(HT20), Channel No. 11



5.6. Unwanted Emission

Ambient condition

Temperature	Relative humidity	Pressure
23°C ~25°C	45%~50%	102.5kPa

Method of Measurement

The test set-up was made in accordance to the general provisions of ANSI C63.10-2013. The Equipment Under Test (EUT) was set up on a non-conductive table in the semi-anechoic chamber. The test was performed at the distance of 3 m between the EUT and the receiving antenna.

The turntable shall be rotated from 0 to 360 degrees for detecting the maximum of radiated spurious signal level. The measurements shall be repeated with orthogonal polarization of the test antenna. The data of cable loss and antenna factor has been calibrated in full testing frequency range before the testing. Sweep the Restricted Band and the emissions less than 20 dB below the permissible value are reported.

The radiated emissions measurements were made in a typical installation configuration. Sweep the whole frequency band through the range from 9 kHz to the 10th harmonic of the carrier, and the emissions less than 20 dB below the permissible value are reported.

This method refer to ANSI C63.10-2013.

The procedure for peak unwanted emissions measurements above 1000 MHz is as follows:

I) Peak emission levels are measured by setting the instrument as follows:

- 1) RBW = 1 MHz.
- 2) VBW $\geq [3 \times \text{RBW}]$
- 3) Detector = peak.
- 4) Sweep time = auto.
- 5) Trace mode = max hold.
- 6) Allow sweeps to continue until the trace stabilizes. Note that if the transmission is not continuous, then the time required for the trace to stabilize will increase by a factor of approximately $1 / D$, where D is the duty cycle.

II) Average emission levels are measured by setting the instrument as follows:

- a) RBW = 1 MHz.
- b) VBW $\geq [3 \times \text{RBW}]$.
- c) Detector = RMS (power averaging), if $[\text{span} / (\# \text{ of points in sweep})] \text{RBW} \geq 2$. Satisfying this condition can require increasing the number of points in the sweep or reducing the span. If the condition is not satisfied, then the detector mode shall be set to peak.
- d) Averaging type = power (i.e., rms) (As an alternative, the detector and averaging type may be set for linear voltage averaging. Some instruments require linear display mode to use linear voltage



averaging. Log or dB averaging shall not be used.)

e) Sweep time = auto.

f) Perform a trace average of at least 100 traces if the transmission is continuous. If the transmission is not continuous, then the number of traces shall be increased by a factor of $1 / D$, where D is the duty cycle. For example, with 50% duty cycle, at least 200 traces shall be averaged. (If a specific emission is demonstrated to be continuous—i.e., 100% duty cycle—then rather than turning ON and OFF with the transmit cycle, at least 100 traces shall be averaged.)

g) If tests are performed with the EUT transmitting at a duty cycle less than 98%, then a correction factor shall be added to the measurement results prior to comparing with the emission limit, to compute the emission level that would have been measured had the test been performed at 100% duty cycle. The correction factor is computed as follows:

1) If power averaging (rms) mode was used in the preceding step e), then the correction factor is $[10 \log (1 / D)]$, where D is the duty cycle. For example, if the transmit duty cycle was 50%, then 3 dB shall be added to the measured emission levels.

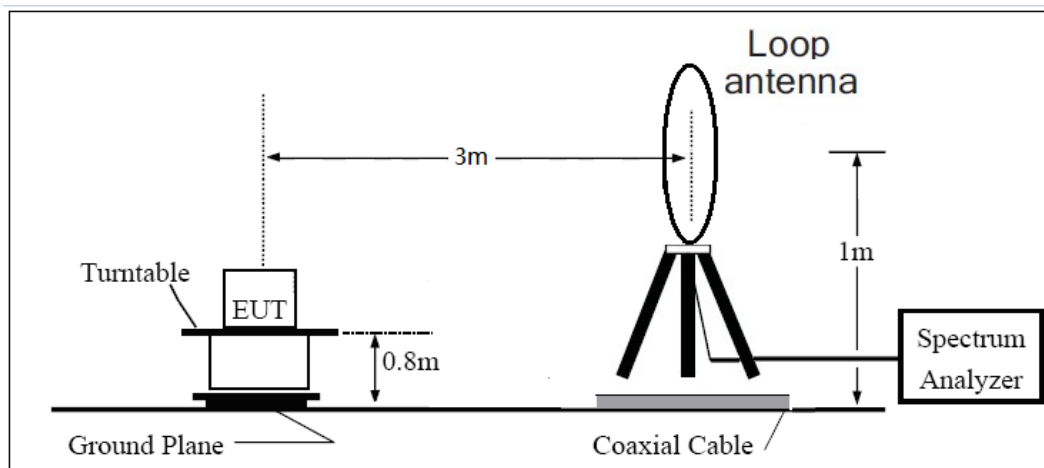
2) If linear voltage averaging mode was used in the preceding step e), then the correction factor is $[20 \log (1 / D)]$, where D is the duty cycle. For example, if the transmit duty cycle was 50%, then 6 dB shall be added to the measured emission levels.

3) If a specific emission is demonstrated to be continuous (100% duty cycle) rather than turning ON and OFF with the transmit cycle, then no duty cycle correction is required for that emission.

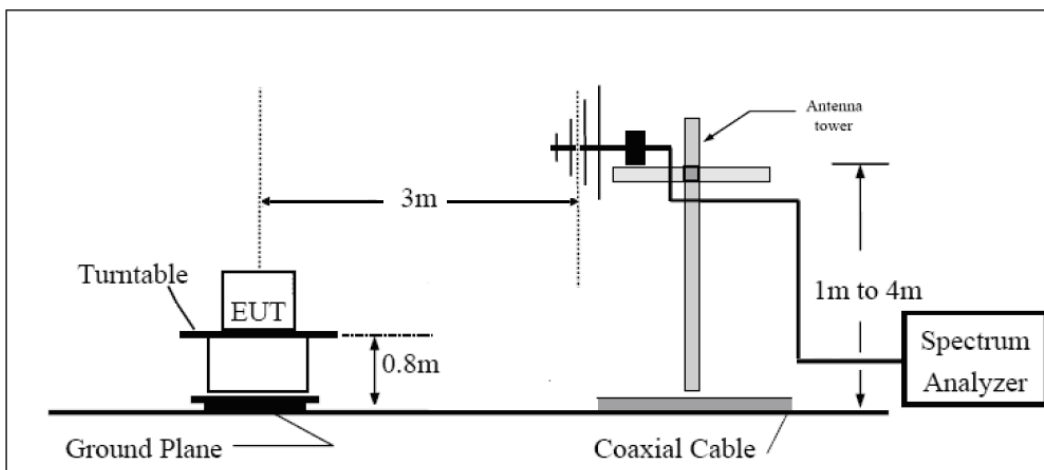
The test is in transmitting mode.

Test setup

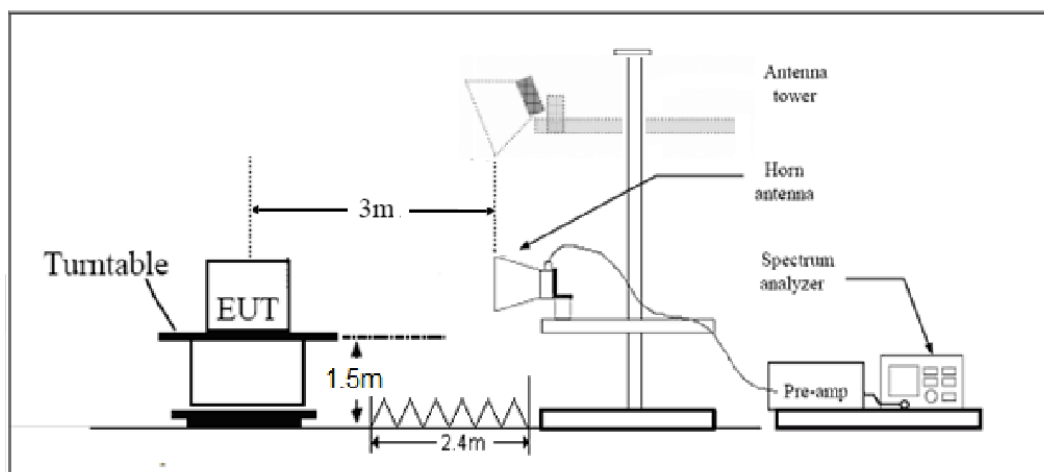
9KHz ~ 30MHz



30MHz ~ 1GHz



Above 1GHz



Note: Area side:2.4mX3.6m

Limits

Rule Part 15.247(d) specifies that "In addition, radiated emissions which fall in the restricted bands, as defined in § 15.205(a), must also comply with the radiated emission limits specified in § 15.209(a) (see § 15.205(c))."

Limit in restricted band

Frequency of emission (MHz)	Field strength(uV/m)	Field strength(dBuV/m)
0.009–0.490	2400/F(kHz)	/
0.490–1.705	24000/F(kHz)	/
1.705–30.0	30	/
30-88	100	40
88-216	150	43.5
216-960	200	46
Above960	500	54

§15.35(b)

There is also a limit on the radio frequency emissions, as measured using instrumentation with a peak detector function, corresponding to 20 dB above the maximum permitted average limit.

Peak Limit=74 dBuV/m

Average Limit=54 dBuV/m

Spurious Radiated Emissions are permitted in any of the frequency bands listed below:

MHz	MHz	MHz	GHz
0.090 - 0.110	16.42 - 16.423	399.9 - 410	4.5 - 5.15
¹ 0.495 - 0.505	16.69475 - 16.69525	608 - 614	5.35 - 5.46
2.1735 - 2.1905	16.80425 - 16.80475	960 - 1240	7.25 - 7.75
4.125 - 4.128	25.5 - 25.67	1300 - 1427	8.025 - 8.5
4.17725 - 4.17775	37.5 - 38.25	1435 - 1626.5	9.0 - 9.2
4.20725 - 4.20775	73 - 74.6	1645.5 - 1646.5	9.3 - 9.5
6.215 - 6.218	74.8 - 75.2	1660 - 1710	10.6 - 12.7
6.26775 - 6.26825	108 - 121.94	1718.8 - 1722.2	13.25 - 13.4
6.31175 - 6.31225	123 - 138	2200 - 2300	14.47 - 14.5
8.291 - 8.294	149.9 - 150.05	2310 - 2390	15.35 - 16.2
8.362 - 8.366	156.52475 - 156.52525	2483.5 - 2500	17.7 - 21.4
8.37625 - 8.38675	156.7 - 156.9	2690 - 2900	22.01 - 23.12
8.41425 - 8.41475	162.0125 - 167.17	3260 - 3267	23.6 - 24.0
12.29 - 12.293	167.72 - 173.2	3332 - 3339	31.2 - 31.8
12.51975 - 12.52025	240 - 285	3345.8 - 3358	36.43 - 36.5
12.57675 - 12.57725	322 - 335.4	3600 - 4400	(²)
13.36 - 13.41			

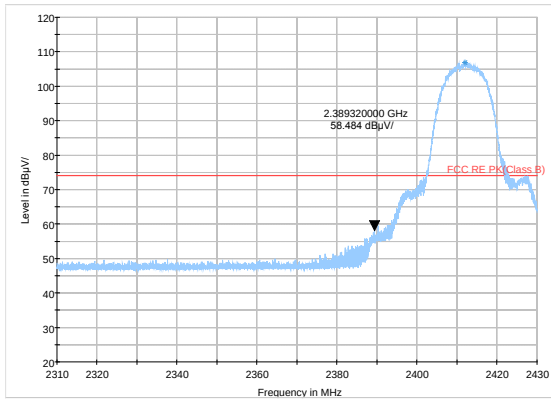
Measurement Uncertainty

The assessed measurement uncertainty to ensure 95% confidence level for the normal distribution is with the coverage factor $k = 1.96$.

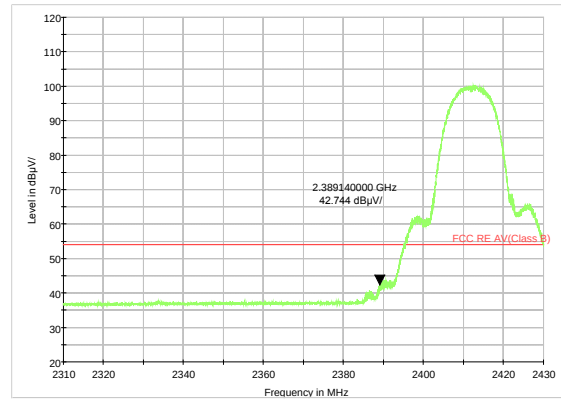
Frequency	Uncertainty
9KHz-30MHz	3.55 dB
30MHz-200MHz	4.02 dB
200MHz-1GHz	3.28 dB
1-18GHz	3.70 dB
18-26.5GHz	5.78 dB



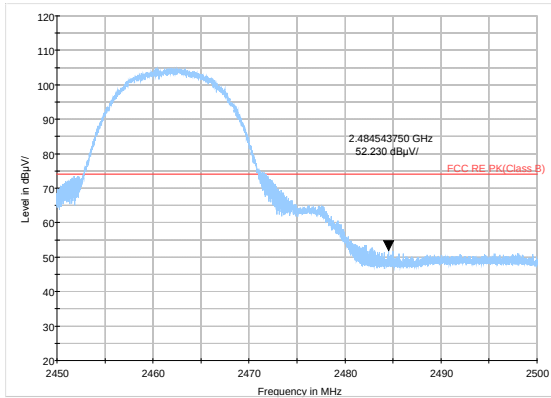
Test Results:



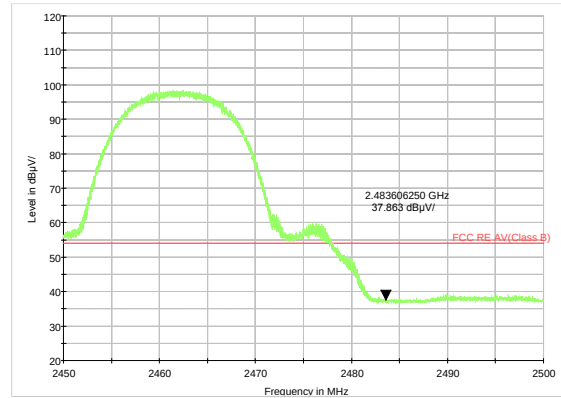
802.11b-Channel 1 Peak



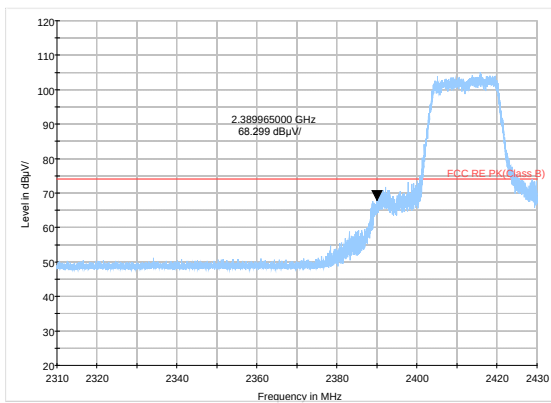
802.11b-Channel 1 Average



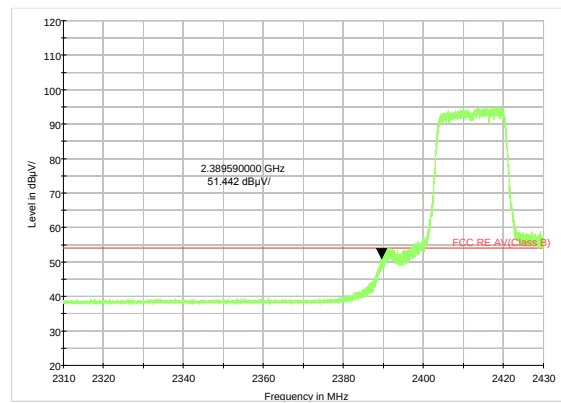
802.11b-Channel 11 Peak



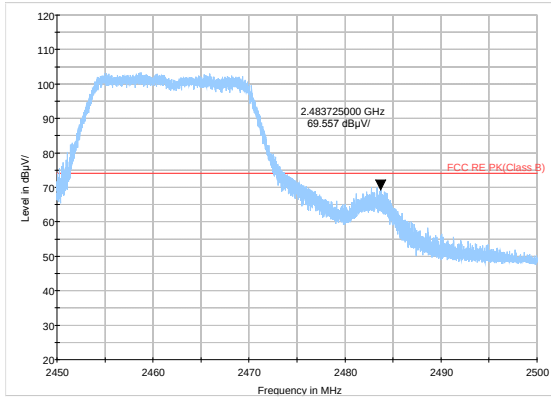
802.11b-Channel 11 Average



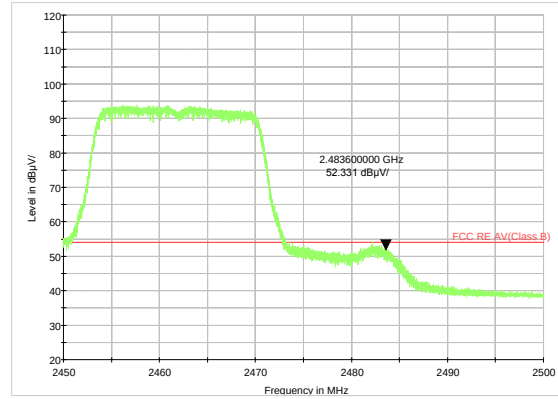
802.11g-Channel 1 Peak



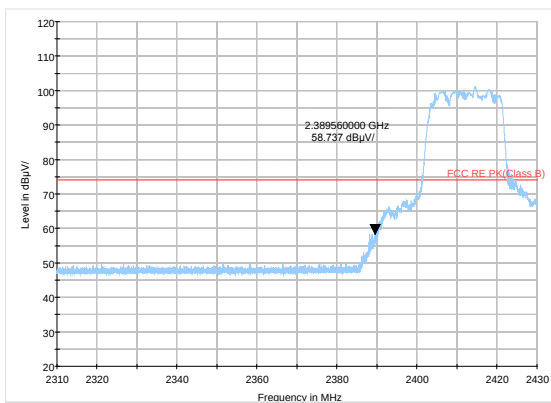
802.11g-Channel 1 Average



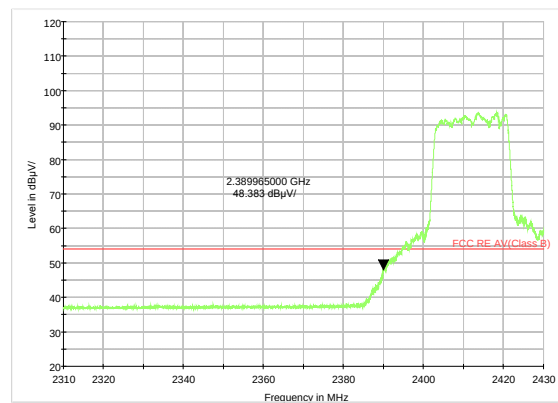
802.11g-Channel 11 Peak



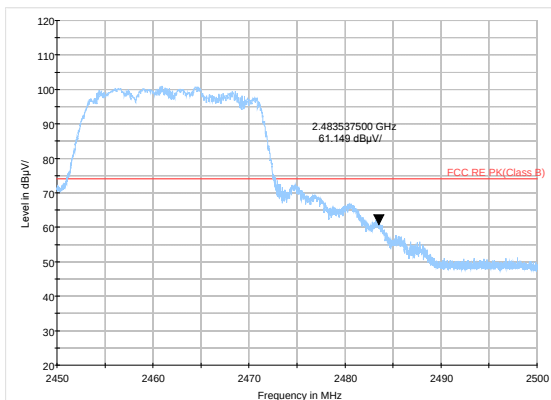
802.11g-Channel 11 Average



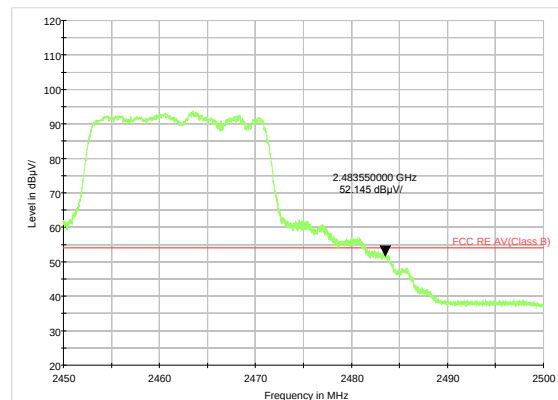
802.11n HT20 -Channel 1 Peak



802.11n HT20 -Channel 1 Average



802.11n HT20 -Channel 11 Peak



802.11n HT20 -Channel 11 Average

Result of RE

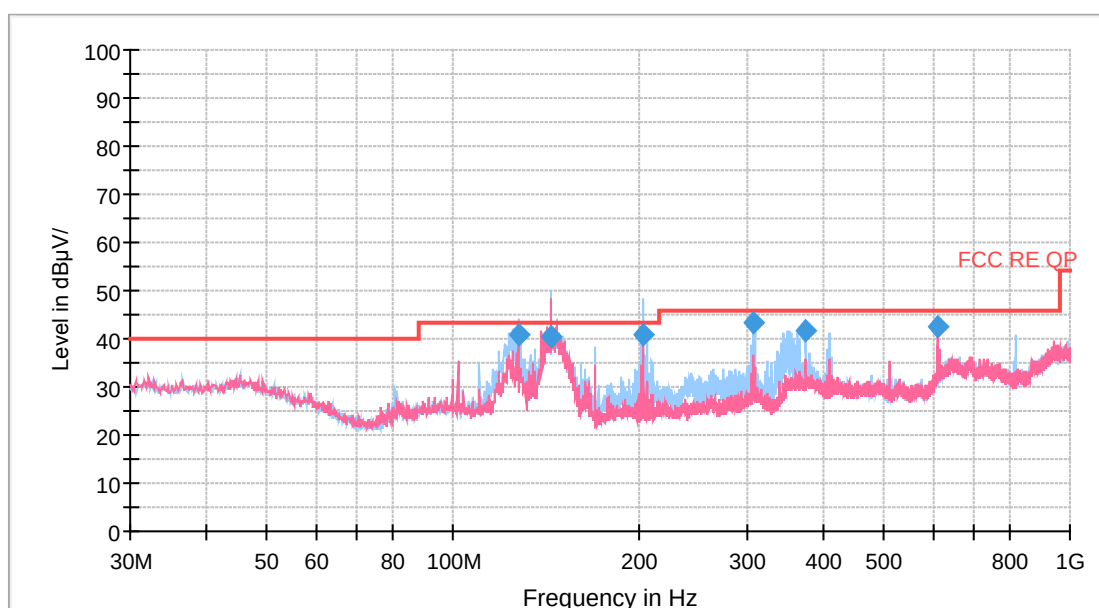
Test result

Sweep the whole frequency band through the range from 9kHz to the 10th harmonic of the carrier, the Emissions in the frequency band 9kHz-30MHz and 18GHz-26.5GHz are more than 20dB below the limit are not reported.

The following graphs display the maximum values of horizontal and vertical by software.
For above 1GHz, Blue trace uses the peak detection, Green trace uses the average detection.

During the test, the Radiates Emission from 30MHz to 1GHz was performed in all modes with all channels, 802.11n(HT20), Channel 6 are selected as the worst condition. The test data of the worst-case condition was recorded in this report.

Continuous TX mode:



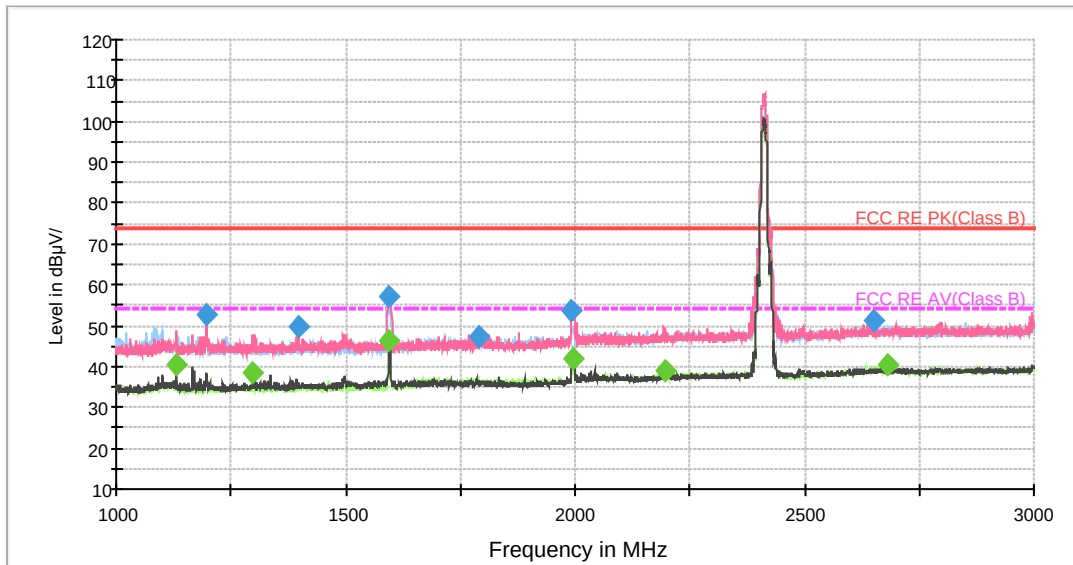
Radiates Emission from 30MHz to 1GHz

Frequency (MHz)	Quasi-Peak (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
127.526288	40.99	175.0	H	271.0	-7.0	2.51	43.50
144.498850	40.54	210.0	H	263.0	-7.4	2.60	43.50
204.003750	40.63	125.0	H	238.0	-5.5	2.13	43.50
306.000000	43.25	100.0	H	336.0	-1.5	2.75	46.00
374.011250	41.75	100.0	H	167.0	1.5	4.25	46.00
611.990000	42.48	100.0	V	298.0	3.7	3.52	46.00

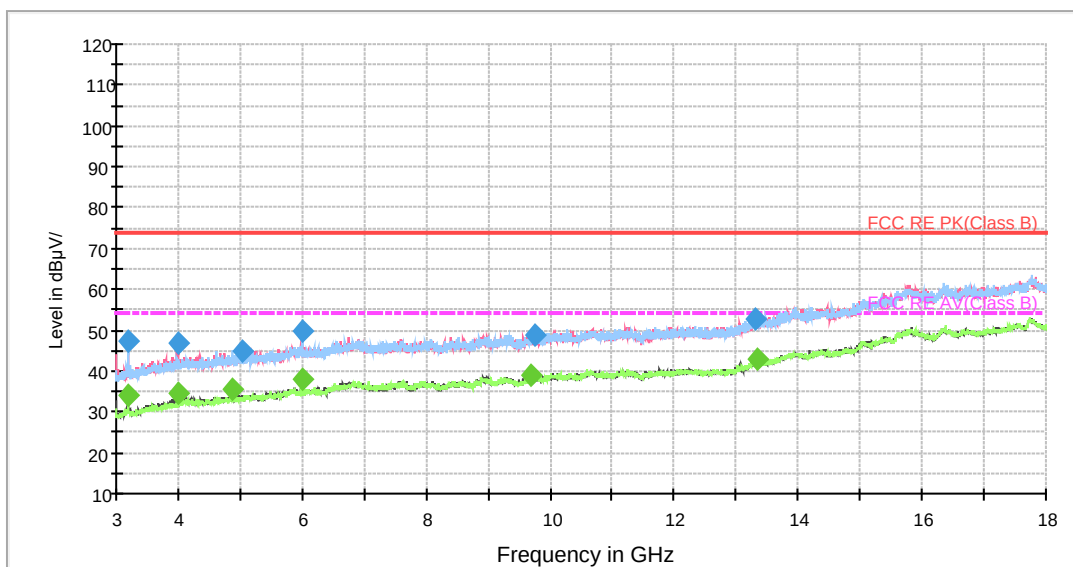
Remark: 1. Correction Factor = Antenna factor+ Insertion loss(cable loss+amplifier gain)

2. Margin = Limit – Quasi-Peak

802.11b CH1



Note: The signal beyond the limit is carrier.
Radiates Emission from 1GHz to 3GHz



Radiates Emission from 3GHz to 18GHz

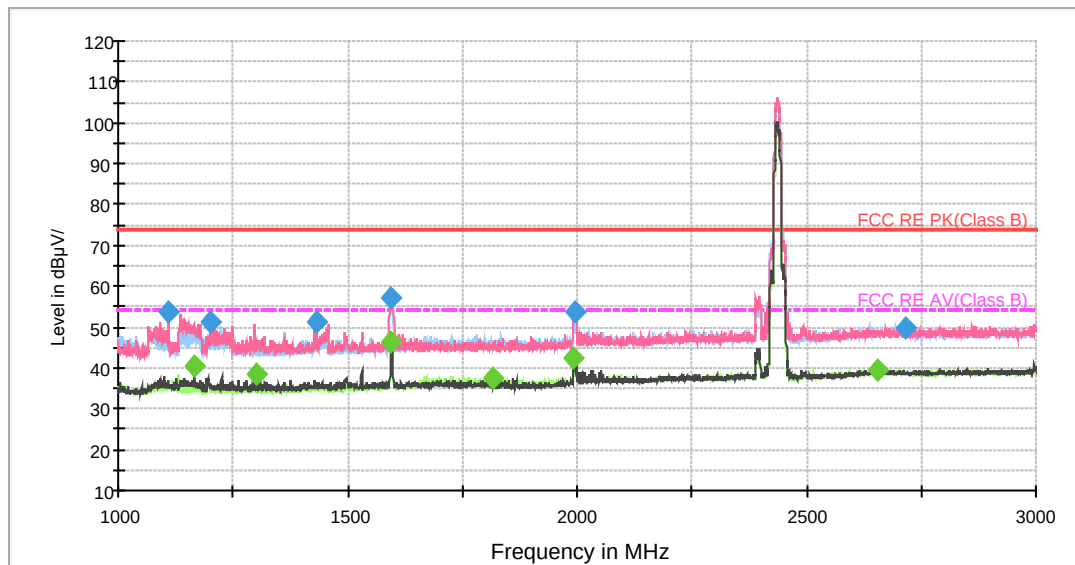
Frequency (MHz)	Peak (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
1197.750000	52.7	200.0	V	311.0	0.7	21.3	74.0
1397.500000	49.9	200.0	V	333.0	1.8	24.1	74.0
1594.500000	57.3	100.0	V	254.0	2.5	16.7	74.0
1790.500000	47.4	200.0	H	0.0	3.4	26.6	74.0
1991.000000	53.9	200.0	V	230.0	4.2	20.1	74.0
2651.000000	51.1	100.0	V	56.0	6.9	22.9	74.0

Remark: 1. Correction Factor = Antenna factor+ Insertion loss (cable loss + amplifier gain)

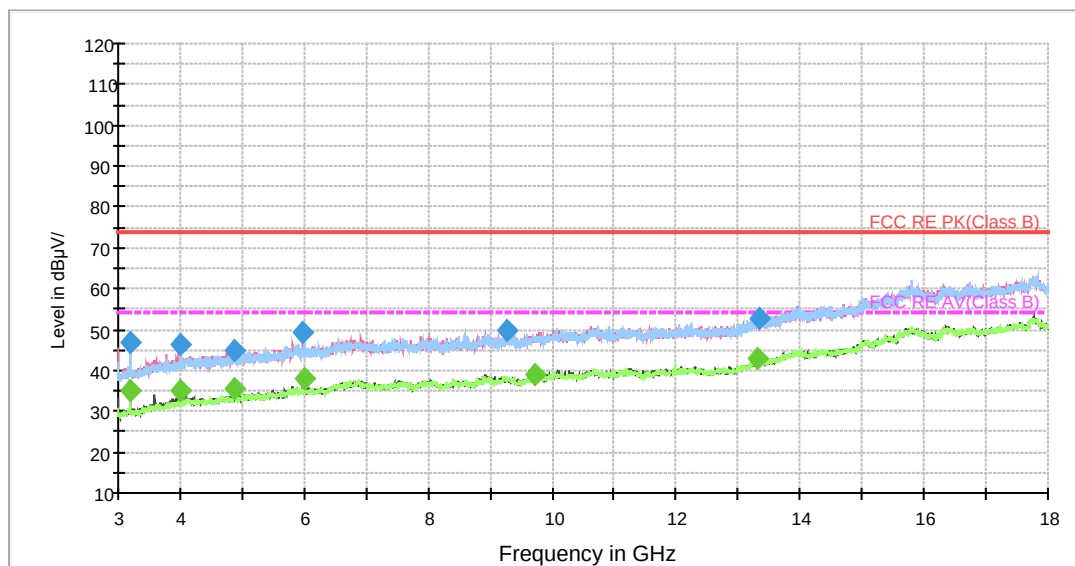
Frequency (MHz)	Average (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
1131.250000	40.5	200.0	V	0.0	0.3	13.5	54.0
1296.000000	38.3	200.0	V	326.0	1.2	15.7	54.0
1593.750000	46.3	100.0	V	254.0	2.5	7.7	54.0
1996.500000	41.7	200.0	V	230.0	4.2	12.3	54.0
2195.000000	38.8	200.0	V	267.0	4.9	15.2	54.0
2681.250000	40.3	100.0	H	309.0	7.0	13.7	54.0

Remark: 1. Correction Factor = Antenna factor+ Insertion loss (cable loss + amplifier gain)

802.11b CH6



Note: The signal beyond the limit is carrier.
Radiates Emission from 1GHz to 3GHz



Radiates Emission from 3GHz to 18GHz

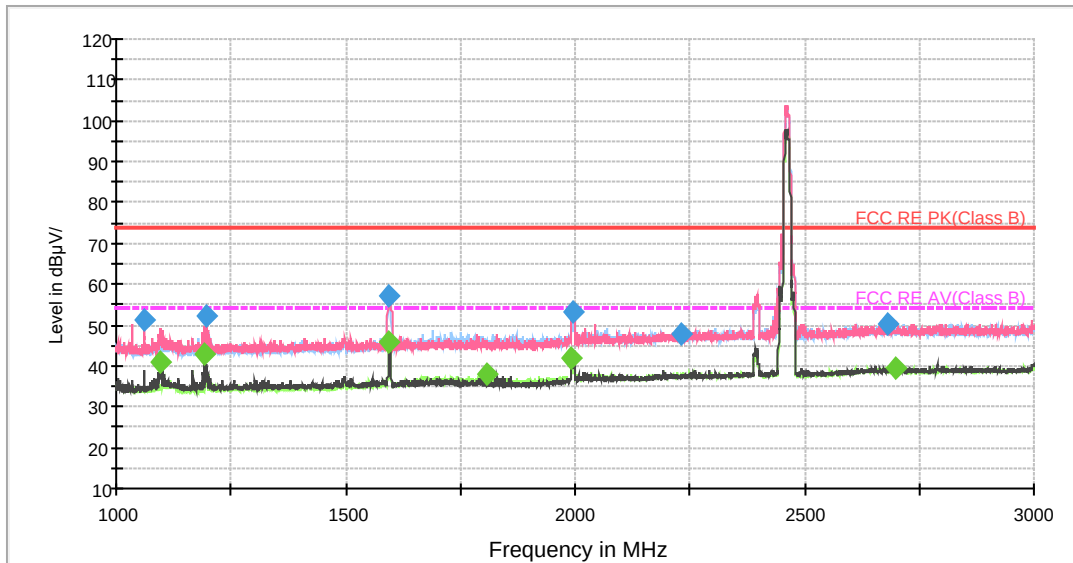
Frequency (MHz)	Peak (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
1109.750000	53.6	100.0	V	69.0	0.1	20.4	74.0
1201.250000	51.3	100.0	V	313.0	0.8	22.7	74.0
1431.750000	51.0	200.0	V	356.0	2.0	23.0	74.0
1593.500000	57.3	100.0	V	253.0	2.5	16.7	74.0
1994.500000	53.5	200.0	V	231.0	4.2	20.5	74.0
2715.500000	49.8	100.0	V	40.0	7.1	24.2	74.0

Remark: 1. Correction Factor = Antenna factor+ Insertion loss (cable loss + amplifier gain)

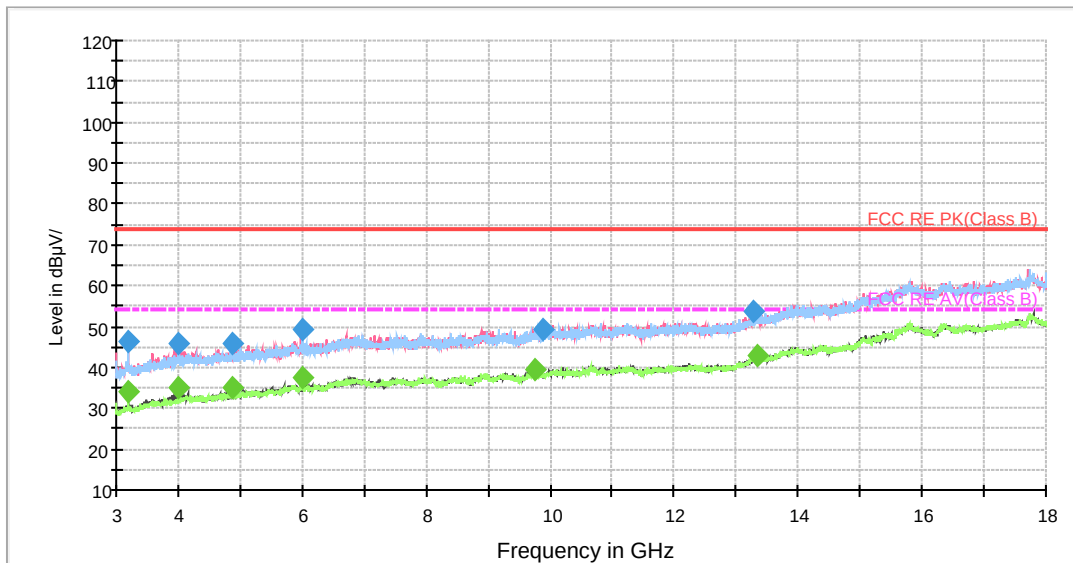
Frequency (MHz)	Average (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
1166.750000	40.3	200.0	V	319.0	0.5	13.7	54.0
1301.500000	38.6	200.0	V	319.0	1.2	15.4	54.0
1593.750000	46.2	100.0	V	253.0	2.5	7.8	54.0
1814.500000	37.5	200.0	V	319.0	3.5	16.5	54.0
1992.000000	42.2	200.0	V	231.0	4.2	11.8	54.0
2654.750000	39.4	200.0	H	242.0	6.9	14.6	54.0

Remark: 1. Correction Factor = Antenna factor+ Insertion loss (cable loss + amplifier gain)

802.11b CH11



Note: The signal beyond the limit is carrier.
Radiates Emission from 1GHz to 3GHz



Radiates Emission from 3GHz to 18GHz

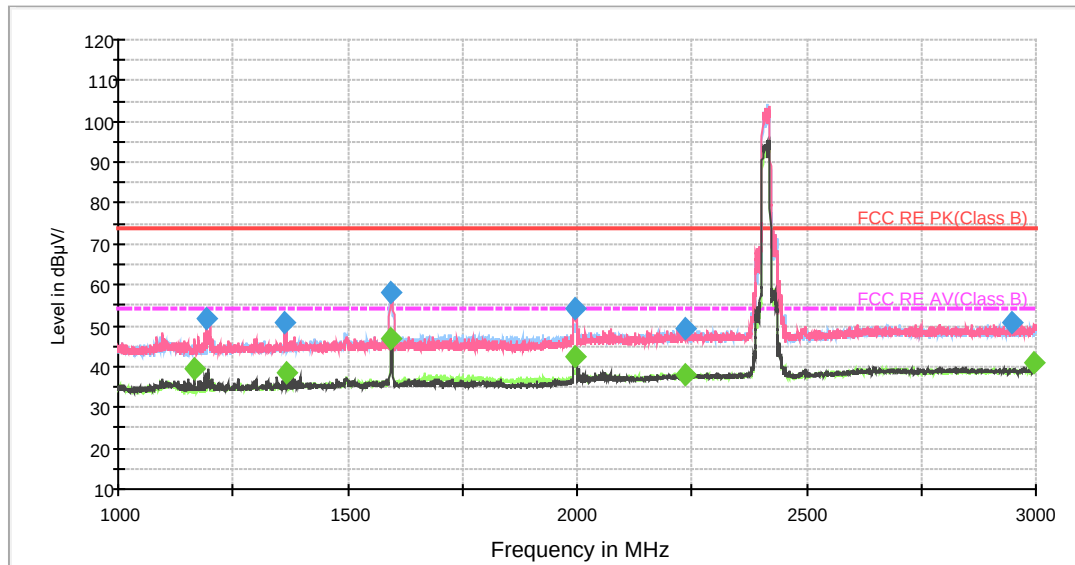
Frequency (MHz)	Peak (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
1062.250000	51.2	200.0	V	267.0	-0.3	22.8	74.0
1197.750000	52.2	200.0	V	223.0	0.7	21.8	74.0
1592.500000	57.3	100.0	V	255.0	2.5	16.7	74.0
1994.750000	53.3	200.0	V	298.0	4.2	20.7	74.0
2232.250000	48.0	200.0	H	94.0	5.1	26.0	74.0
2682.000000	50.4	100.0	H	280.0	7.0	23.6	74.0

Remark: 1. Correction Factor = Antenna factor+ Insertion loss (cable loss + amplifier gain)

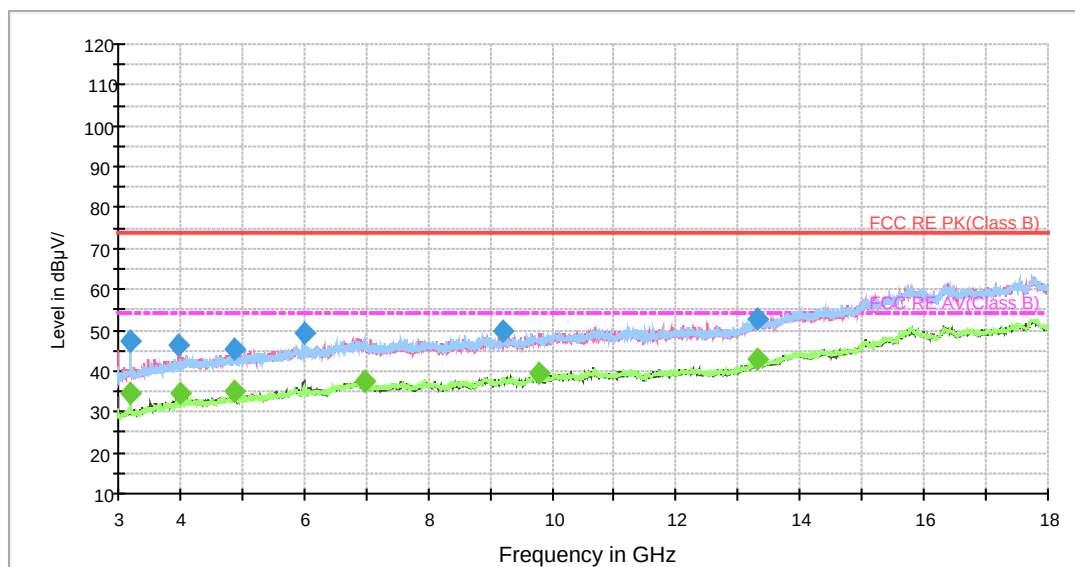
Frequency (MHz)	Average (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
1098.250000	40.9	200.0	V	31.0	0.1	13.1	54.0
1191.000000	42.8	200.0	V	223.0	0.7	11.2	54.0
1594.250000	46.1	100.0	H	302.0	2.5	7.9	54.0
1806.000000	38.0	200.0	H	316.0	3.5	16.0	54.0
1992.250000	41.8	200.0	V	231.0	4.2	12.2	54.0
2698.000000	39.6	100.0	H	98.0	7.0	14.4	54.0

Remark: 1. Correction Factor = Antenna factor+ Insertion loss (cable loss + amplifier gain)

802.11g CH1



Note: The signal beyond the limit is carrier.
Radiates Emission from 1GHz to 3GHz



Radiates Emission from 3GHz to 18GHz

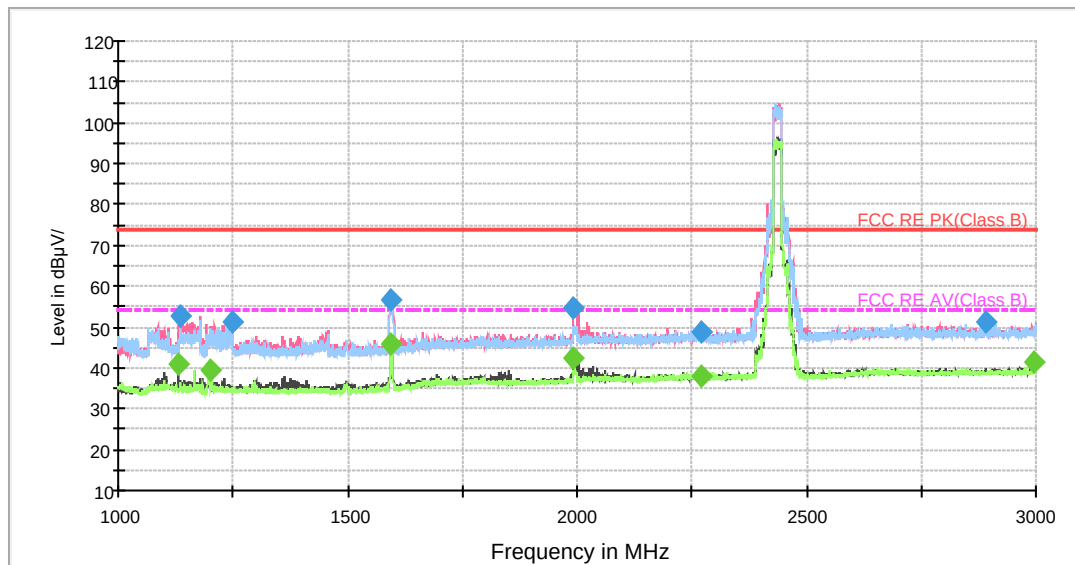
Frequency (MHz)	Peak (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
1191.500000	51.7	100.0	V	52.0	0.7	22.3	74.0
1362.750000	50.9	200.0	V	7.0	1.6	23.1	74.0
1592.750000	57.9	100.0	H	300.0	2.5	16.1	74.0
1994.500000	54.0	200.0	V	224.0	4.2	20.0	74.0
2235.750000	49.3	200.0	H	85.0	5.1	24.7	74.0
2947.750000	50.6	100.0	V	110.0	8.0	23.4	74.0

Remark: 1. Correction Factor = Antenna factor+ Insertion loss (cable loss + amplifier gain)

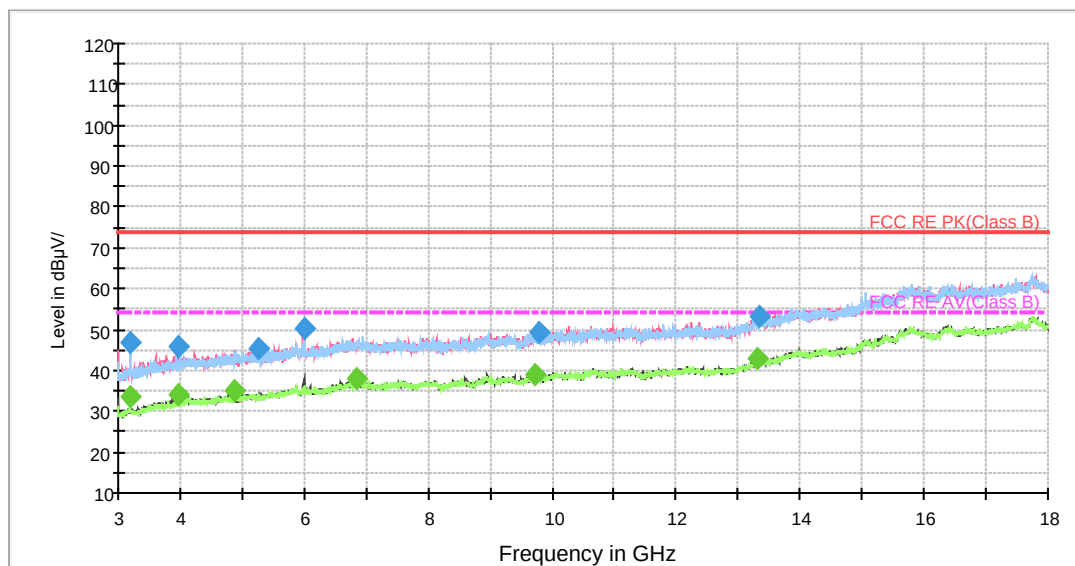
Frequency (MHz)	Average (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
1166.500000	39.6	200.0	H	19.0	0.5	14.4	54.0
1368.250000	38.4	200.0	V	7.0	1.6	15.6	54.0
1593.000000	46.8	100.0	H	300.0	2.5	7.2	54.0
1995.750000	42.2	200.0	V	224.0	4.2	11.8	54.0
2236.250000	38.1	200.0	H	85.0	5.1	15.9	54.0
2997.750000	41.0	200.0	V	312.0	8.2	13.0	54.0

Remark: 1. Correction Factor = Antenna factor+ Insertion loss (cable loss + amplifier gain)

802.11g CH6



Note: The signal beyond the limit is carrier.
Radiates Emission from 1GHz to 3GHz



Radiates Emission from 3GHz to 18GHz

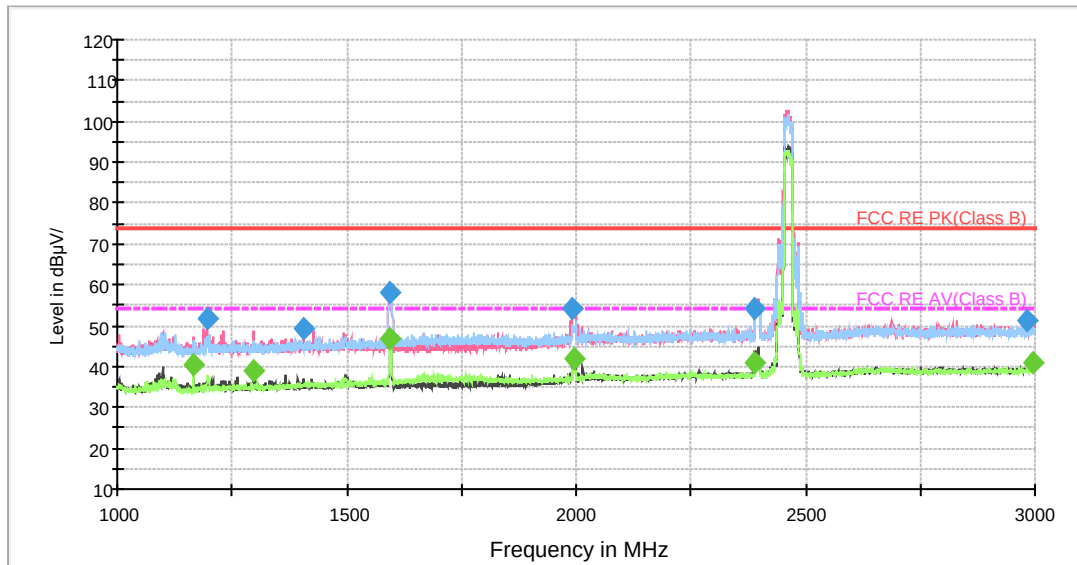
Frequency (MHz)	Peak (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
1133.750000	52.9	100.0	V	269.0	0.3	21.1	74.0
1248.750000	51.4	100.0	V	261.0	1.0	22.6	74.0
1593.250000	56.7	100.0	H	302.0	2.5	17.3	74.0
1991.250000	54.9	200.0	V	228.0	4.2	19.1	74.0
2272.750000	48.9	100.0	V	349.0	5.3	25.1	74.0
2892.500000	51.0	200.0	H	303.0	7.7	23.0	74.0

Remark: 1. Correction Factor = Antenna factor+ Insertion loss (cable loss + amplifier gain)

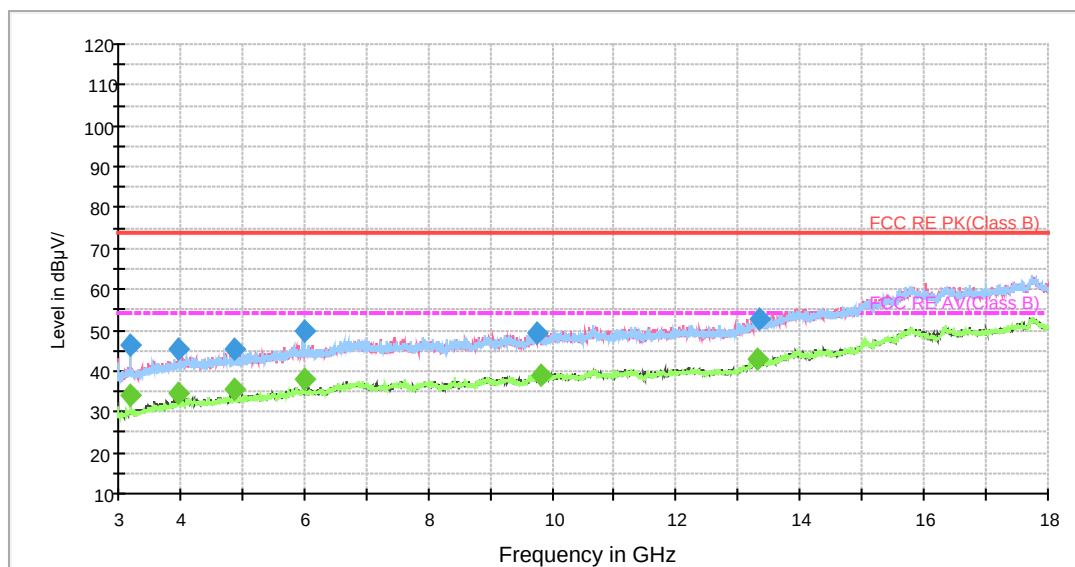
Frequency (MHz)	Average (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
1129.750000	40.8	100.0	V	239.0	0.3	13.2	54.0
1201.250000	39.6	200.0	H	303.0	0.8	14.4	54.0
1596.000000	46.0	100.0	V	261.0	2.5	8.0	54.0
1993.000000	42.4	200.0	V	228.0	4.2	11.6	54.0
2272.250000	38.2	200.0	V	311.0	5.3	15.8	54.0
2997.750000	41.2	200.0	V	319.0	8.2	12.8	54.0

Remark: 1. Correction Factor = Antenna factor+ Insertion loss (cable loss + amplifier gain)

802.11g CH11



Note: The signal beyond the limit is carrier.
Radiates Emission from 1GHz to 3GHz



Radiates Emission from 3GHz to 18GHz

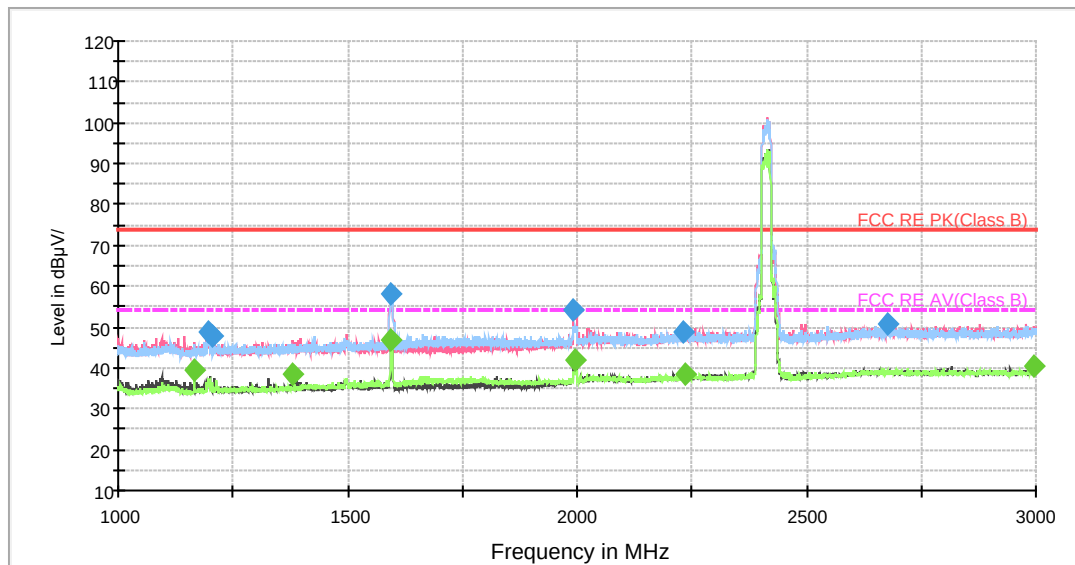
Frequency (MHz)	Peak (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
1194.500000	51.8	100.0	V	323.0	0.7	22.2	74.0
1406.500000	49.2	200.0	V	44.0	1.9	24.8	74.0
1592.250000	58.0	100.0	H	299.0	2.5	16.0	74.0
1992.250000	54.2	200.0	V	219.0	4.2	19.8	74.0
2388.500000	54.2	200.0	V	211.0	5.7	19.8	74.0
2982.500000	51.3	200.0	V	139.0	8.1	22.7	74.0

Remark: 1. Correction Factor = Antenna factor+ Insertion loss (cable loss + amplifier gain)

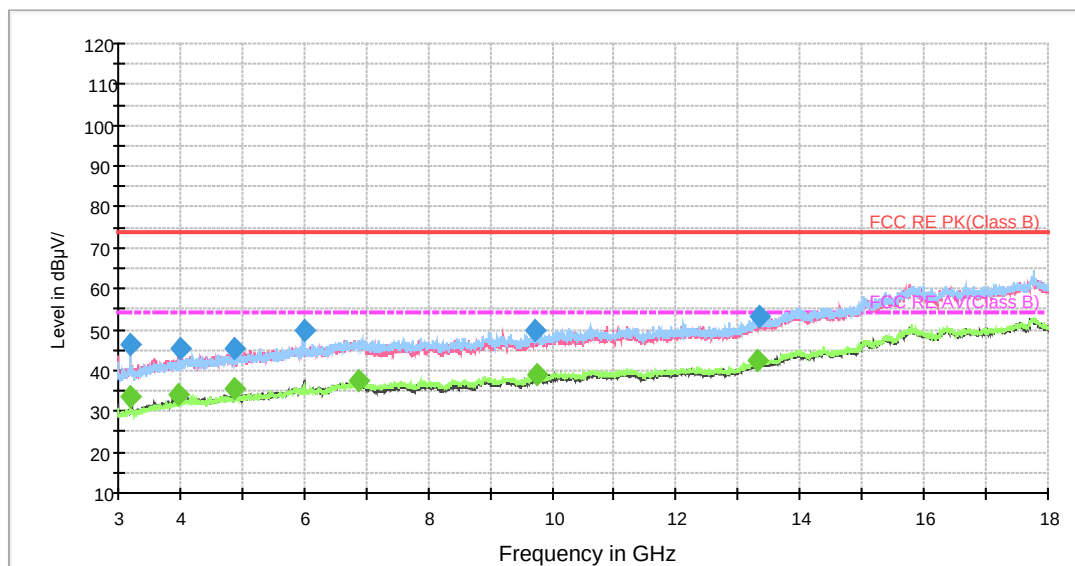
Frequency (MHz)	Average (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
1166.750000	40.2	200.0	H	15.0	0.5	13.8	54.0
1296.500000	38.8	200.0	V	219.0	1.2	15.2	54.0
1593.500000	46.9	100.0	H	306.0	2.5	7.1	54.0
1996.000000	42.2	200.0	V	233.0	4.2	11.8	54.0
2388.750000	41.0	100.0	V	215.0	5.7	13.0	54.0
2995.500000	40.7	200.0	V	0.0	8.2	13.3	54.0

Remark: 1. Correction Factor = Antenna factor+ Insertion loss (cable loss + amplifier gain)

802.11n (HT20) CH1



Note: The signal beyond the limit is carrier.
Radiates Emission from 1GHz to 3GHz



Radiates Emission from 3GHz to 18GHz

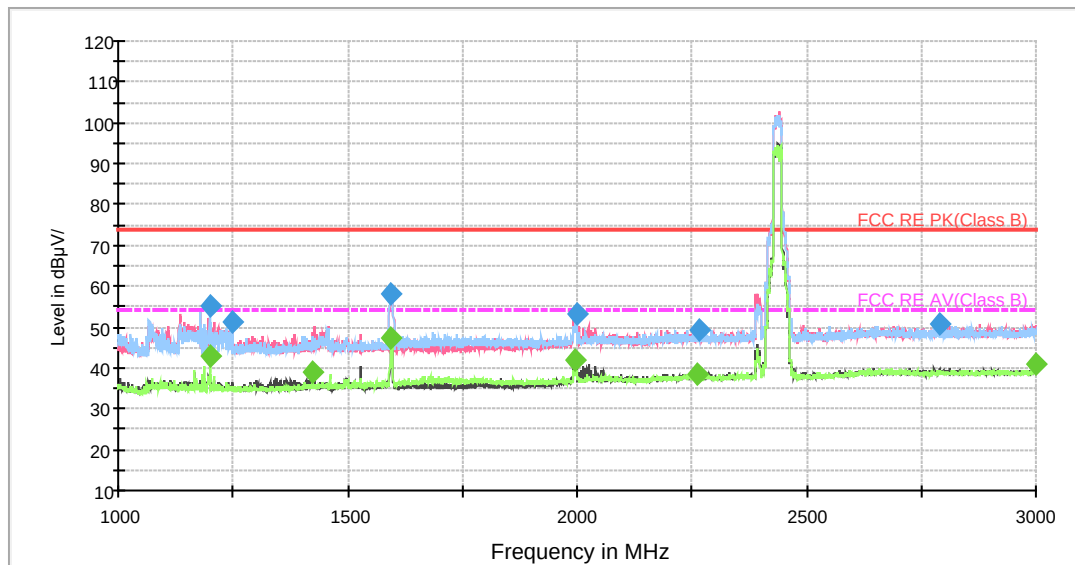
Frequency (MHz)	Peak (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
1194.750000	49.0	200.0	H	323.0	0.7	25.0	74.0
1203.500000	48.0	200.0	H	323.0	0.8	26.0	74.0
1592.250000	58.0	100.0	H	301.0	2.5	16.0	74.0
1991.750000	54.1	200.0	V	228.0	4.2	19.9	74.0
2230.250000	48.7	100.0	H	95.0	5.1	25.3	74.0
2674.750000	50.6	100.0	H	74.0	7.0	23.4	74.0

Remark: 1. Correction Factor = Antenna factor+ Insertion loss (cable loss + amplifier gain)

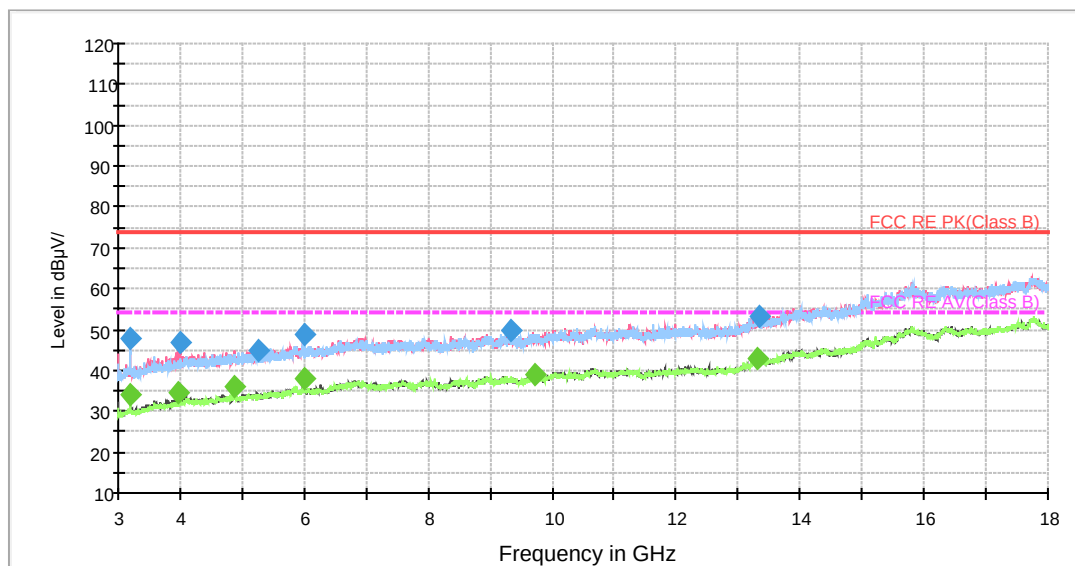
Frequency (MHz)	Average (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
1167.000000	39.3	200.0	H	20.0	0.5	14.7	54.0
1380.250000	38.3	200.0	V	352.0	1.7	15.7	54.0
1594.750000	46.9	100.0	H	301.0	2.5	7.1	54.0
1993.500000	42.0	200.0	V	228.0	4.2	12.0	54.0
2234.750000	38.4	100.0	V	186.0	5.1	15.6	54.0
2996.500000	40.6	200.0	V	319.0	8.2	13.4	54.0

Remark: 1. Correction Factor = Antenna factor+ Insertion loss (cable loss + amplifier gain)

802.11n (HT20) CH6



Note: The signal beyond the limit is carrier.
Radiates Emission from 1GHz to 3GHz



Radiates Emission from 3GHz to 18GHz

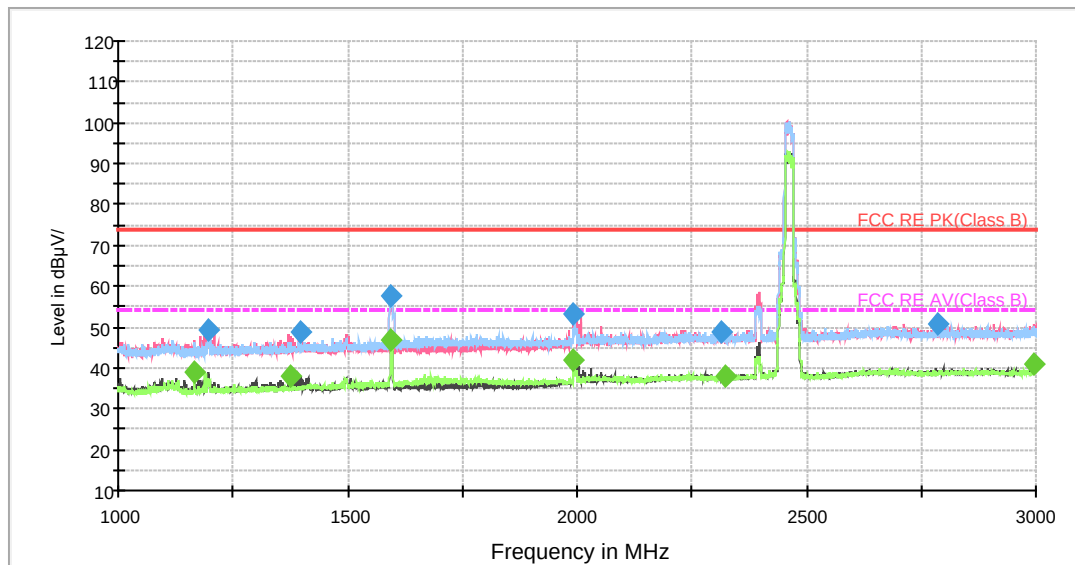
Frequency (MHz)	Peak (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
1199.000000	55.2	200.0	H	51.0	0.7	18.8	74.0
1248.750000	51.5	100.0	V	288.0	1.0	22.5	74.0
1592.250000	58.2	100.0	H	299.0	2.5	15.8	74.0
1998.750000	53.4	200.0	V	227.0	4.3	20.6	74.0
2264.750000	49.1	200.0	H	242.0	5.3	24.9	74.0
2792.500000	50.9	100.0	V	281.0	7.4	23.1	74.0

Remark: 1. Correction Factor = Antenna factor+ Insertion loss (cable loss + amplifier gain)

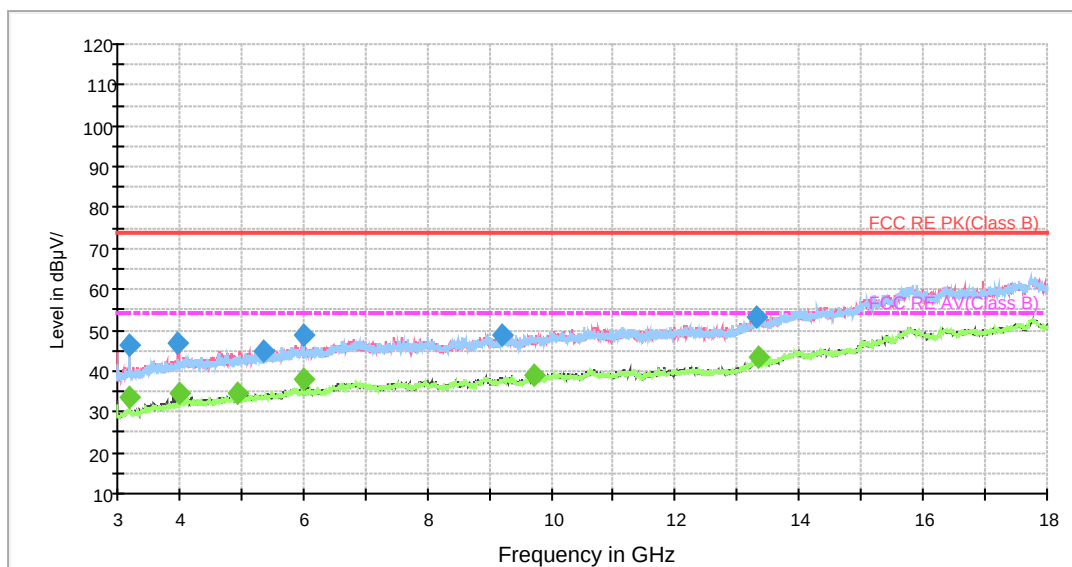
Frequency (MHz)	Average (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
1199.000000	42.9	200.0	H	51.0	0.7	11.1	54.0
1424.250000	39.0	200.0	V	353.0	2.0	15.0	54.0
1593.750000	47.5	100.0	H	306.0	2.5	6.5	54.0
1995.000000	42.0	200.0	V	227.0	4.2	12.0	54.0
2260.500000	38.3	100.0	V	136.0	5.2	15.7	54.0
2998.000000	40.9	200.0	V	317.0	8.2	13.1	54.0

Remark: 1. Correction Factor = Antenna factor+ Insertion loss (cable loss + amplifier gain)

802.11n (HT20) CH11



Note: The signal beyond the limit is carrier.
Radiates Emission from 1GHz to 3GHz



Radiates Emission from 3GHz to 18GHz

Frequency (MHz)	Peak (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
1195.750000	49.5	200.0	V	313.0	0.7	24.5	74.0
1399.500000	48.9	200.0	V	345.0	1.8	25.1	74.0
1594.500000	57.7	100.0	H	301.0	2.5	16.3	74.0
1993.250000	53.2	200.0	V	231.0	4.2	20.8	74.0
2315.500000	48.6	200.0	V	4.0	5.5	25.4	74.0
2785.750000	50.9	100.0	V	241.0	7.3	23.1	74.0

Remark: 1. Correction Factor = Antenna factor+ Insertion loss (cable loss + amplifier gain)

Frequency (MHz)	Average (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
1166.750000	39.1	200.0	H	20.0	0.5	14.9	54.0
1376.750000	38.0	200.0	V	345.0	1.7	16.0	54.0
1593.500000	46.6	100.0	H	301.0	2.5	7.4	54.0
1992.750000	42.0	200.0	V	231.0	4.2	12.0	54.0
2321.500000	38.2	100.0	V	292.0	5.5	15.8	54.0
2996.750000	40.8	200.0	V	321.0	8.2	13.2	54.0

Remark: 1. Correction Factor = Antenna factor+ Insertion loss (cable loss + amplifier gain)

5.7. Conducted Emission

Ambient condition

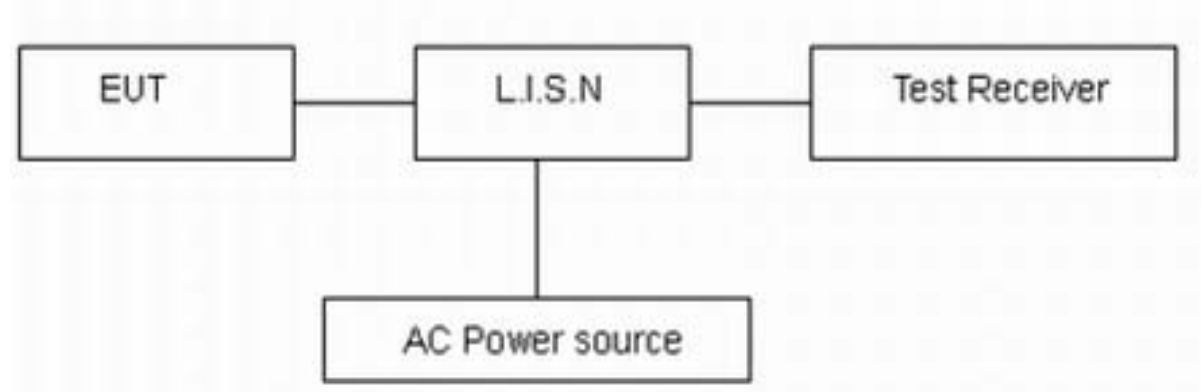
Temperature	Relative humidity	Pressure
23°C ~25°C	45%~50%	101.5kPa

Methods of Measurement

The EUT is placed on a non-metallic table of 80cm height above the horizontal metal reference ground plane. During the test, the EUT was operating in its typical mode. The test method is according to ANSI C63.10-2013. Connect the AC power line of the EUT to the L.I.S.N. Use EMI receiver to detect the average and Quasi-peak value. RBW is set to 9 kHz, VBW is set to 30kHz. The measurement result should include both L line and N line.

The test is in transmitting mode.

Test Setup



Note: AC Power source is used to change the voltage 110V/60Hz.

Limits

Frequency (MHz)	Conducted Limits(dBμV)	
	Quasi-peak	Average
0.15 - 0.5	66 to 56 *	56 to 46 *
0.5 - 5	56	46
5 - 30	60	50

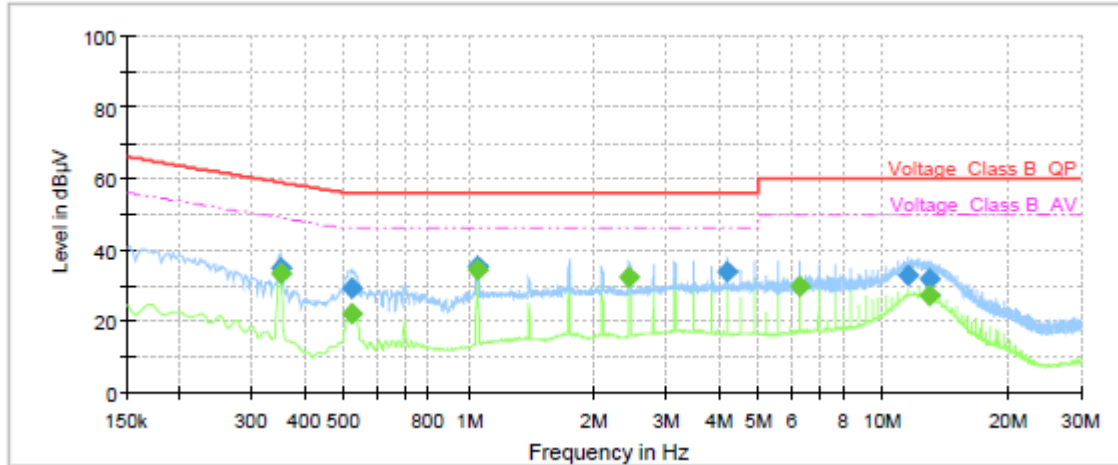
*: Decreases with the logarithm of the frequency.

Measurement Uncertainty

The assessed measurement uncertainty to ensure 95% confidence level for the normal distribution is with the coverage factor $k = 1.96$, $U = 2.69$ dB.

Test Results:

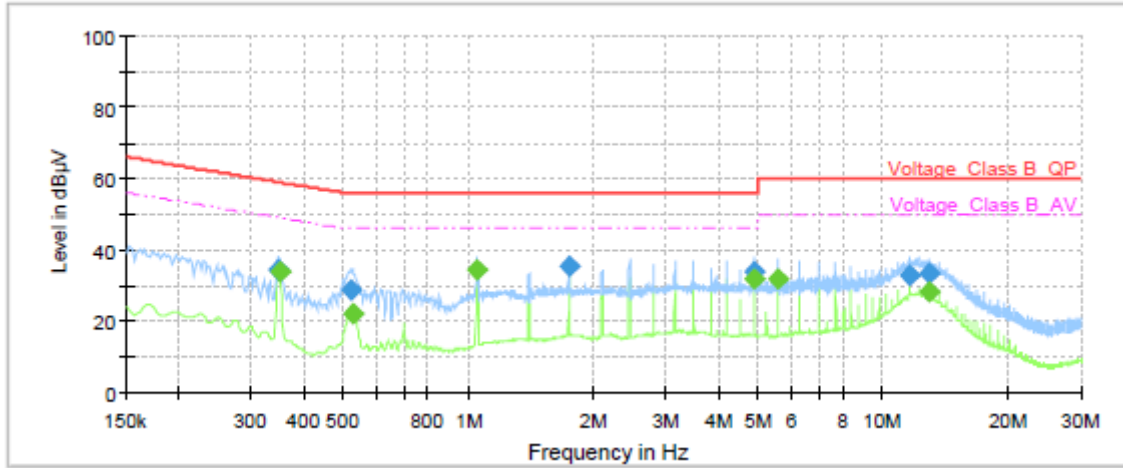
Following plots, Blue trace uses the peak detection and Green trace uses the average detection. During the test, the Conducted Emission was performed in all modes (WIFI 2.4G /BLE) with all channels, 802.11n(HT20), Channel 6 are selected as the worst condition. The test data of the worst-case condition was recorded in this report.



Frequency (MHz)	QuasiPeak (dBμV)	Average (dBμV)	Limit (dBμV)	Margin (dB)	Meas. Time (ms)	Bandwidth (kHz)	Line	Filter	Corr. (dB)
0.35	---	33.50	48.96	15.46	1000.0	9.000	L1	ON	19
0.35	35.08	---	58.96	23.88	1000.0	9.000	L1	ON	19
0.52	---	22.02	46.00	23.98	1000.0	9.000	L1	ON	19
0.52	29.05	---	56.00	26.95	1000.0	9.000	L1	ON	19
1.05	35.53	---	56.00	20.47	1000.0	9.000	L1	ON	19
1.05	---	34.14	46.00	11.86	1000.0	9.000	L1	ON	19
2.45	---	32.54	46.00	13.46	1000.0	9.000	L1	ON	19
4.19	33.69	---	56.00	22.31	1000.0	9.000	L1	ON	19
6.29	---	29.97	50.00	20.03	1000.0	9.000	L1	ON	19
11.52	32.63	---	60.00	27.37	1000.0	9.000	L1	ON	19
12.92	31.71	---	60.00	28.29	1000.0	9.000	L1	ON	20
12.92	---	27.12	50.00	22.88	1000.0	9.000	L1	ON	20

Remark: Correct factor=cable loss + LISN factor

L line Conducted Emission from 150 KHz to 30 MHz



Frequency (MHz)	QuasiPeak (dBμV)	Average (dBμV)	Limit (dBμV)	Margin (dB)	Meas. Time (ms)	Bandwidth (kHz)	Line	Filter	Corr. (dB)
0.35	34.28	---	59.01	24.73	1000.0	9.000	N	ON	19
0.35	---	33.66	48.96	15.30	1000.0	9.000	N	ON	19
0.52	28.73	---	56.00	27.27	1000.0	9.000	N	ON	19
0.53	---	22.16	46.00	23.84	1000.0	9.000	N	ON	19
1.05	---	34.13	46.00	11.87	1000.0	9.000	N	ON	19
1.75	35.33	---	56.00	20.67	1000.0	9.000	N	ON	19
4.90	33.80	---	56.00	22.20	1000.0	9.000	N	ON	19
4.90	---	32.00	46.00	14.00	1000.0	9.000	N	ON	19
5.60	---	31.84	50.00	18.16	1000.0	9.000	N	ON	19
11.54	32.97	---	60.00	27.03	1000.0	9.000	N	ON	19
12.94	---	28.11	50.00	21.89	1000.0	9.000	N	ON	19
12.94	33.33	---	60.00	26.67	1000.0	9.000	N	ON	19

Remark: Correct factor=cable loss + LISN factor

N line Conducted Emission from 150 KHz to 30 MHz

6. Main Test Instruments

Name	Manufacturer	Type	Serial Number	Calibration Date	Expiration Date
Spectrum Analyzer	R&S	FSV30	100815	2019-12-15	2020-12-14
EMI Test Receiver	R&S	ESCI	100948	2019-05-19	2020-05-18
Loop Antenna	SCHWARZBECK	FMZB1519	1519-047	2017-09-26	2020-09-25
TRILOG Broadband Antenna	Schwarzbeck	VULB 9163	9163-201	2017-11-18	2020-11-17
Double Ridged Waveguide Horn Antenna	R&S	HF907	100126	2018-07-07	2020-07-06
Standard Gain Horn	ETS-Lindgren	3160-09	00102643	2018-06-20	2020-06-19
EMI Test Receiver	R&S	ESR	101667	2019-05-19	2020-05-18
LISN	R&S	ENV216	101171	2018-12-15	2021-12-14
Spectrum Analyzer	Agilent	N9010A	MY47191109	2019-05-19	2020-05-18
Power Meter	R&S	NRP	104306	2019-05-19	2020-05-18
Power Sensor	R&S	NRP-Z21	104799	2019-05-19	2020-05-18
20dB Attenuator	Star River Highlight	UCL-TS2S-20	18013001	2019-12-15	2020-12-14
RF Cable	Agilent	SMA 15cm	0001	2019-12-13	2020-6-12
Software	R&S	EMC32	9.26.0	/	/

*****END OF REPORT *****