



EMC TEST REPORT

Applicant JUKI CORPORATION

FCC ID CXJ-PSWLUNIT

Product CONTROL PANNEL

Brand JUKI

Model PSWLUNIT

Report No. R1906A0327-E1

Issue Date January 20, 2020

TA Technology (Shanghai) Co., Ltd. tested the above equipment in accordance with the requirements in **FCC Code CFR47 Part15B (2018)/ ANSI C63.4 (2014)**. The test results show that the equipment tested is capable of demonstrating compliance with the requirements as documented in this report.

Wei Liu

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Summary of measurement results

Number	Test Case	Clause in FCC Rules	Conclusion
1	Radiated Emission	FCC Part15.109, ANSI C63.4-2014	PASS
2	Conducted Emission	FCC Part15.107, ANSI C63.4-2014	PASS
Test Date: September 26, 2019~December 17, 2019			
Note: All indications of Pass/Fail in this report are opinions expressed by TA Technology (Shanghai) Co., Ltd. based on interpretations and/or observations of test results. Measurement Uncertainties were not taken into account and are published for informational purposes only.			



1 Test Laboratory

1.1 Notes of the Test Report

This report shall not be reproduced in full or partial, without the written approval of **TA technology (shanghai) co., Ltd.** The results documented in this report apply only to the tested sample, under the conditions and modes of operation as described herein .Measurement Uncertainties were not taken into account and are published for informational purposes only. This report is written to support regulatory compliance of the applicable standards stated above.

1.2. Test facility

FCC (Designation number: CN1179, Test Firm Registration Number: 446626)

TA Technology (Shanghai) Co., Ltd. has been listed on the US Federal Communications Commission list of test facilities recognized to perform electromagnetic emissions measurements.

A2LA (Certificate Number: 3857.01)

TA Technology (Shanghai) Co., Ltd. has been listed by American Association for Laboratory Accreditation to perform electromagnetic emission measurement.

1.3 Testing Location

Company: TA Technology (Shanghai) Co., Ltd.

Address: No.145, Jintang Rd, Tangzhen Industry Park, Pudong Shanghai, China

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2 General Description of Equipment under Test

2.1 Applicant and Manufacturer Information

Applicant	JUKI CORPORATION
Applicant address	2-11-1,TSURUMAKI,TAMA-SHI, TOKYO, JAPAN
Manufacturer	JUKI CORPORATION
Manufacturer address	2-11-1,TSURUMAKI,TAMA-SHI, TOKYO, JAPAN

2.2 General information

EUT Description			
Device Type:	Fixed Device		
Model:	PSWLANUNIT		
SN:	1#		
HW Version:	XHCNC-QUICKCNC-1V17 XHCNC-TPAD_1V02 QUICKCNC_USB_1V03		
SW Version:	XH_HMI_T1_V152N		
Antenna Type:	Internal Antenna		
Frequency:	Band	Tx (MHz)	Rx (MHz)
	WIFI 2.4G:	2412 ~ 2462	2412 ~ 2462
Modulation:	WLAN 802.11b: DSSS WLAN 802.11g/n: OFDM		
Note: The EUT is sent from the applicant to TA and the information of the EUT is declared by the applicant.			



2.3 Applied Standards

According to the specifications of the manufacturer, it must comply with the requirements of the following standards:

Test standards

FCC Code CFR47 Part15B (2018)

ANSI C63.4 (2014)



2.4 Test Mode

Test Mode	
Mode 1	EUT with USB power + IDLE
Mode 2	EUT with USB power + WIFI ON

During the test, the preliminary test was performed in all modes, mode 1 selected as the worst condition. The test data of the worst-case condition was recorded in this report.



3 Test Case Results

3.1 Radiated Emission

Ambient condition

Temperature	Relative humidity	Pressure
24°C~26°C	45%~50%	102.5kPa

Methods of Measurement

The EUT is placed on a non-metallic table 0.8m above the horizontal metal reference ground plane. The distance between EUT and receive antenna should be 3 meters. During the test, the EUT was operating in its typical mode. The test method is according to ANSI C63.4-2014. Sweep the whole frequency band through the range from 30MHz to the 5th harmonic of the carrier. During the test, the height of receive antenna shall be moved from 1 to 4 meters, and the antenna shall be performed under horizontal and vertical polarization. The turn table shall be rotated from 0 to 360 degrees for detecting the maximum of radiated signal level.

The data of cable loss and antenna factor has been calibrated in full testing frequency range before the testing. During the test, the EUT is worked at maximum output power.

Set the spectrum analyzer in the following:

Below 1GHz:

RBW=100 kHz / VBW=300 kHz / Sweep=AUTO

Above 1GHz:

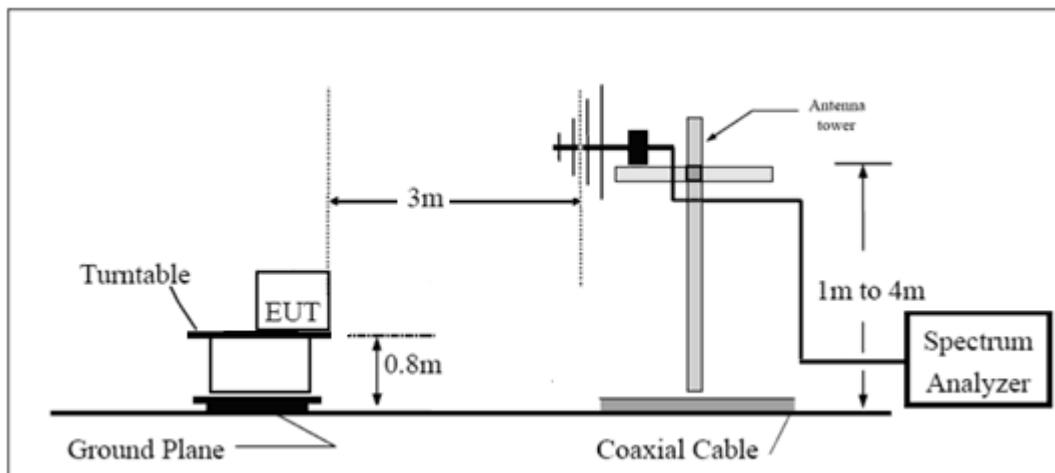
- (a) PEAK Detector: RBW=1MHz / VBW=3MHz/ Sweep=AUTO
- (b) AVERAGE Detector: RBW=1MHz / VBW=3MHz / Sweep=AUTO

The radiated emission was measured in the following position: EUT stand-up position (Z axis), lie-down position (X, Y axis). The worst emission was found in lie-down position (X axis) and the worst case was recorded.

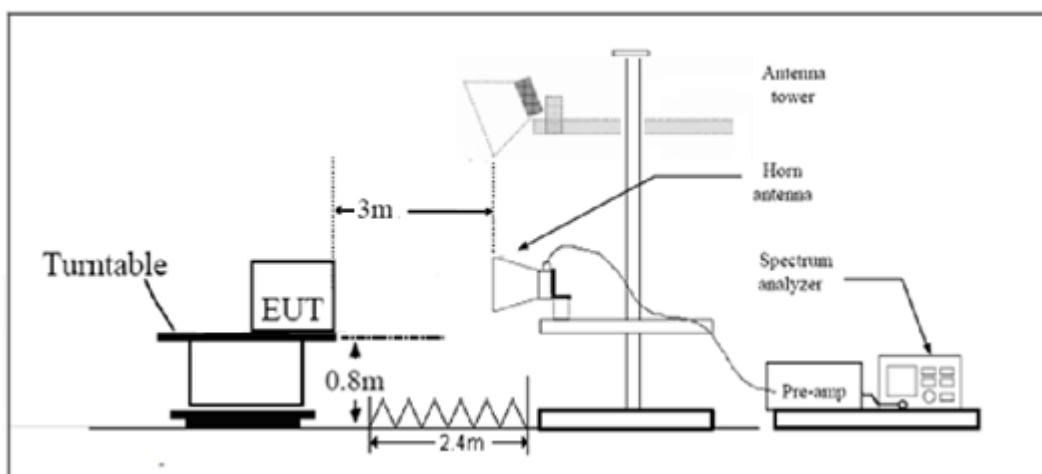
During the test, EUT is connected to a laptop via a USB cable in the case of Transfer Data mode. The EUT is used as the peripheral equipment of the PC. The data is transferred from EUT to PC; PC is connected to server via a long LAN cable.

Test Setup

Below 1GHz



Above 1GHz



Note: Area side:2.4mX3.6m

Antenna Tower meets ANSI C63.4 requirements for measurements above 1 GHz by keeping the antenna aimed at the EUT during the antenna's ascent/ descent along the antenna mast.

**Limits**

Frequency (MHz)	Field Strength (dB μ V/m)	Detector
30 -88	40.0	Quasi-peak
88-216	43.5	Quasi-peak
216 – 960	46.0	Quasi-peak
960-1000	54.0	Quasi-peak
1000-5 th harmonic of the highest frequency or 40GHz,which is lower	54 74	Average Peak

Measurement Uncertainty

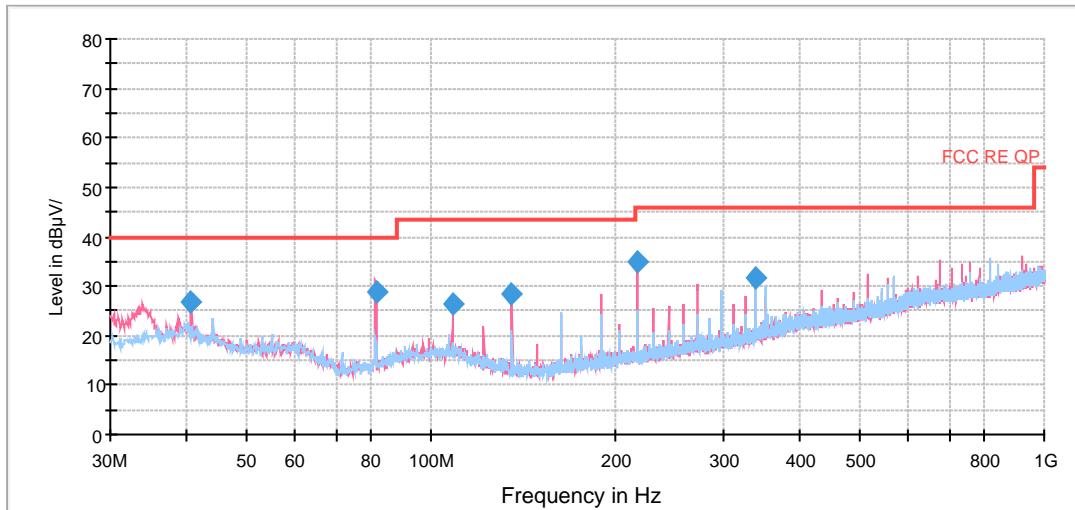
The assessed measurement uncertainty to ensure 95% confidence level for the normal distribution is with the coverage factor $k = 1.96$.

Frequency	Uncertainty
30MHz~200MHz	4.02 dB
200MHz~1000MHz	3.28 dB
1GHz~18GHz	3.70 dB
18GHz~26.5GHz	5.78 dB
26.5GHz~40GHz	5.82 dB

Test Results

Sweep the whole frequency band through the range from 30MHz to the 5th harmonic of the carrier, the Emissions in the frequency band 18GHz- 26.5GHz is more than 20dB below the limit are not reported.

The following graphs display the maximum values of horizontal and vertical by software. For above 1GHz, Blue trace uses the peak detection, Green trace uses the average detection.

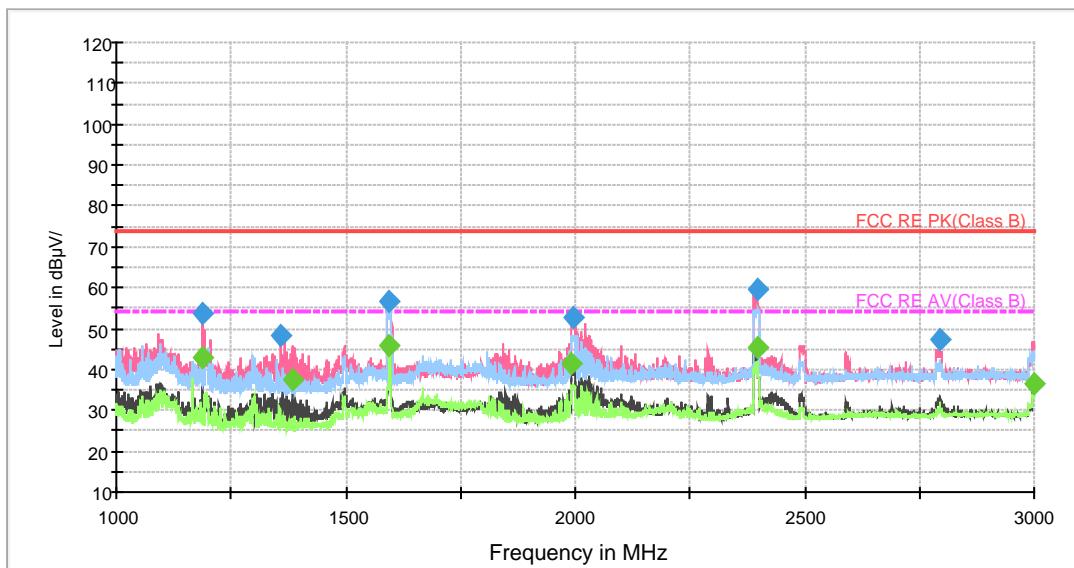


Radiated Emission from 30MHz to 1GHz

Frequency (MHz)	Quasi-Peak (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
40.670000	26.9	100.0	V	155.0	16.8	13.1	40.0
81.368750	29.0	125.0	V	120.0	10.8	11.0	40.0
108.488750	26.3	100.0	V	143.0	13.5	17.2	43.5
135.608750	28.6	100.0	V	264.0	9.9	14.9	43.5
216.967500	35.0	100.0	V	328.0	12.7	11.0	46.0
338.986250	31.5	100.0	H	242.0	17.0	14.5	46.0

Remark: 1. Correction Factor = Antenna factor+ Insertion loss(cable loss+amplifier gain)

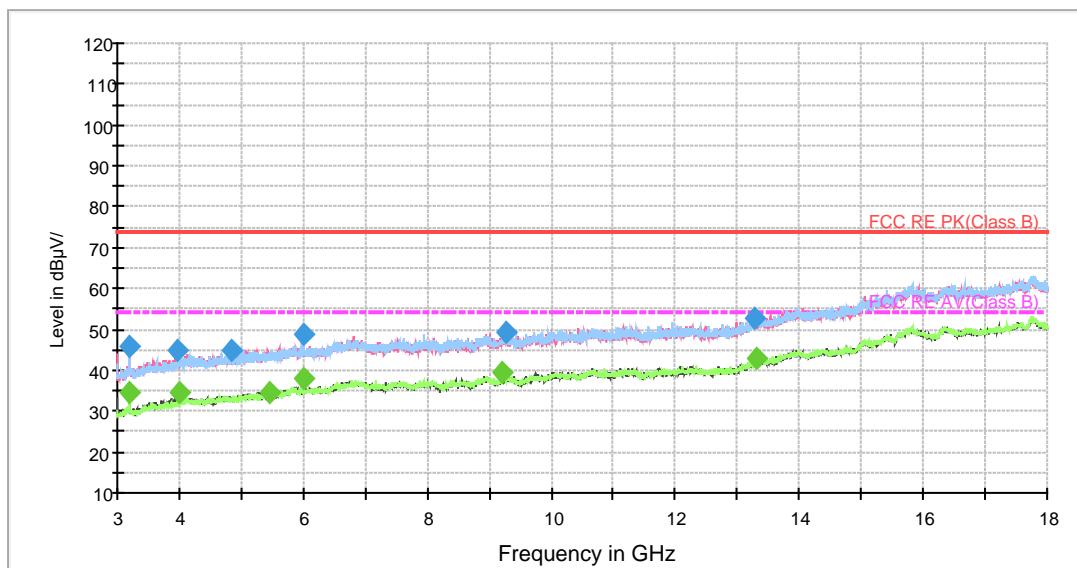
2. Margin = Limit – Quasi-Peak



Radiated Emission from 1GHz to 3GHz

Frequency (MHz)	Peak (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
1188.000000	53.9	200.0	V	229.0	-9.3	20.1	74.0
1360.000000	48.4	200.0	V	61.0	-8.4	25.6	74.0
1592.750000	56.6	100.0	V	252.0	-7.5	17.4	74.0
1993.750000	52.5	200.0	V	229.0	-5.8	21.5	74.0
2396.750000	59.8	200.0	V	221.0	-4.2	14.2	74.0
2794.500000	47.6	200.0	V	25.0	-2.6	26.4	74.0

Frequency (MHz)	Average (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
1188.000000	43.1	200.0	V	229.0	-9.3	10.9	54.0
1386.000000	37.3	200.0	V	345.0	-8.3	16.7	54.0
1594.500000	45.9	100.0	V	252.0	-7.5	8.1	54.0
1992.250000	41.2	200.0	V	229.0	-5.8	12.8	54.0
2396.750000	45.5	200.0	V	221.0	-4.2	8.5	54.0
2998.250000	36.4	200.0	V	317.0	-1.8	17.6	54.0



Radiated Emission from 3GHz to 18GHz

Frequency (MHz)	Peak (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
3193.125000	46.0	200.0	V	240.0	-1.1	28.0	74.0
3984.375000	45.1	200.0	V	278.0	1.5	28.9	74.0
4828.125000	44.8	200.0	V	147.0	3.4	29.2	74.0
5990.625000	48.8	200.0	V	284.0	6.0	25.2	74.0
9285.000000	49.5	200.0	H	282.0	10.5	24.5	74.0
13278.750000	52.6	100.0	H	180.0	14.6	21.4	74.0

Frequency (MHz)	Average (dBuV/m)	Height (cm)	Polarization	Azimuth (deg)	Correct Factor (dB)	Margin (dB)	Limit (dBuV/m)
3195.000000	34.6	200.0	V	240.0	-1.1	19.4	54.0
3986.250000	34.7	200.0	V	338.0	1.5	19.3	54.0
5446.875000	34.6	200.0	V	253.0	4.7	19.4	54.0
5992.500000	37.8	200.0	V	284.0	6.0	16.2	54.0
9217.500000	39.5	200.0	H	344.0	10.5	14.5	54.0
13301.250000	42.9	200.0	H	240.0	14.6	11.1	54.0

3.2 Conducted Emission

Ambient condition

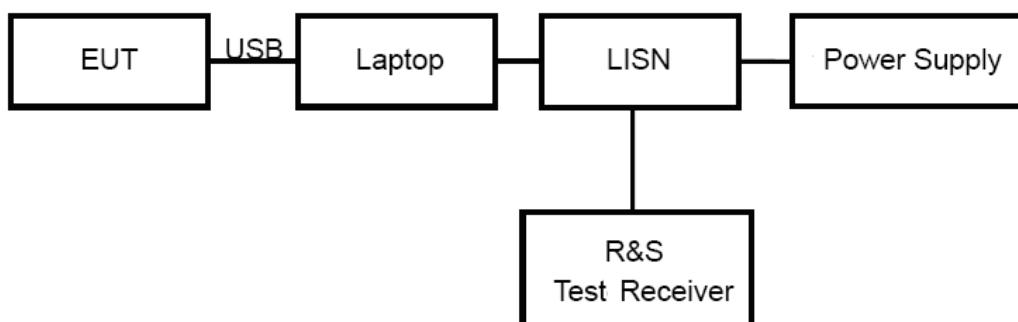
Temperature	Relative humidity	Pressure
24°C ~26°C	50%~55%	102.5kPa

Methods of Measurement

The EUT is placed on a non-metallic table of 80cm height above the horizontal metal reference ground plane. During the test, the EUT was operating in its typical mode. The test method is according to ANSI C63.4-2014. Connect the AC power line of the EUT to the L.I.S.N. Use EMI receiver to detect the average and Quasi-peak value. RBW is set to 9 kHz, VBW is set to 30kHz. The measurement result should include both L line and N line.

During the test, EUT is connected to a laptop via a USB cable in the case of Transfer Data mode. The EUT is used as the peripheral equipment of the PC. The data is transferred from EUT to PC; PC is connected to server via a long LAN cable.

Test Setup



Note: Power Supply is AC Power source and it is used to change the voltage 120V/60Hz.

Limits

Frequency (MHz)	Conducted Limits(dB μ V)	
	Quasi-peak	Average
0.15 - 0.5	66 to 56 [*]	56 to 46 [*]
0.5 - 5	56	46
5 - 30	60	50

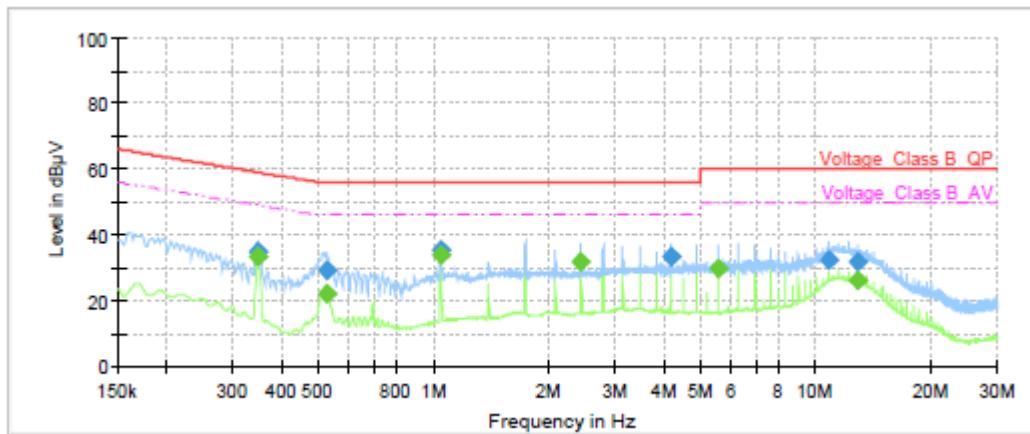
^{*}: Decreases with the logarithm of the frequency.

Measurement Uncertainty

The assessed measurement uncertainty to ensure 95% confidence level for the normal distribution is with the coverage factor $k = 1.96$. $U = 2.57$ dB.

Test Results

Following plots, Blue trace uses the peak detection; Green trace uses the average detection.

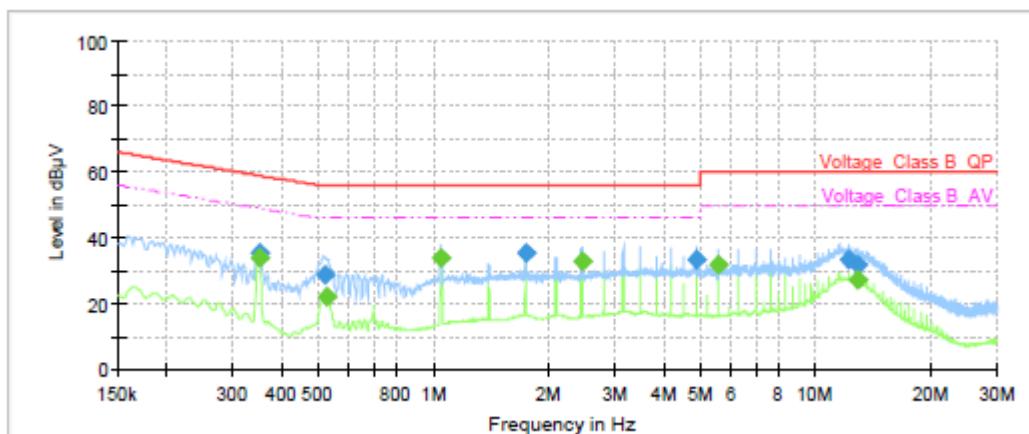


Frequency (MHz)	QuasiPeak (dB μ V)	Average (dB μ V)	Limit (dB μ V)	Margin (dB)	Meas. Time (ms)	Bandwidth (kHz)	Line	Filter	Corr. (dB)
0.35	---	33.55	49.01	15.46	1000.0	9.000	L1	ON	19
0.35	35.11	---	59.01	23.90	1000.0	9.000	L1	ON	19
0.53	---	22.20	46.00	23.80	1000.0	9.000	L1	ON	19
0.53	29.12	---	56.00	26.88	1000.0	9.000	L1	ON	19
1.05	35.31	---	56.00	20.69	1000.0	9.000	L1	ON	19
1.05	---	33.81	46.00	12.19	1000.0	9.000	L1	ON	19
2.44	---	31.74	46.00	14.26	1000.0	9.000	L1	ON	19
4.18	33.16	---	56.00	22.84	1000.0	9.000	L1	ON	19
5.58	---	29.83	50.00	20.17	1000.0	9.000	L1	ON	19
10.81	32.26	---	60.00	27.74	1000.0	9.000	L1	ON	19
12.90	---	26.27	50.00	23.73	1000.0	9.000	L1	ON	20
12.90	31.80	---	60.00	28.20	1000.0	9.000	L1	ON	20

Remark: Correct factor=cable loss + LISN factor

L line

Conducted Emission from 150 KHz to 30 MHz



Frequency (MHz)	QuasiPeak (dB μ V)	Average (dB μ V)	Limit (dB μ V)	Margin (dB)	Meas. Time (ms)	Bandwidth (kHz)	Line	Filter	Corr. (dB)
0.35	---	33.61	48.96	15.35	1000.0	9.000	N	ON	19
0.35	35.16	---	58.96	23.80	1000.0	9.000	N	ON	19
0.52	28.74	---	56.00	27.26	1000.0	9.000	N	ON	19
0.53	---	22.23	46.00	23.77	1000.0	9.000	N	ON	19
1.05	---	33.79	46.00	12.21	1000.0	9.000	N	ON	19
1.75	35.28	---	56.00	20.72	1000.0	9.000	N	ON	19
2.45	---	32.57	46.00	13.43	1000.0	9.000	N	ON	19
4.89	33.49	---	56.00	22.51	1000.0	9.000	N	ON	19
5.59	---	31.70	50.00	18.30	1000.0	9.000	N	ON	19
12.23	33.54	---	60.00	26.46	1000.0	9.000	N	ON	19
12.93	31.91	---	60.00	28.09	1000.0	9.000	N	ON	19
12.93	---	27.38	50.00	22.62	1000.0	9.000	N	ON	19

Remark: Correct factor=cable loss + LISN factor

N line
Conducted Emission from 150 KHz to 30 MHz



4 Main Test Instruments

Name	Manufacturer	Type	Serial Number	Calibration Date	Expiration Time
Spectrum Analyzer	R&S	FSV40	15195-01-00	2019-05-19	2020-05-18
EMI Test Receiver	R&S	ESCI	100948	2019-05-19	2020-05-18
Trilog Antenna	SCHWARZBECK	VULB 9163	9163-201	2017-11-18	2020-11-17
Horn Antenna	R&S	HF907	100126	2018-07-07	2020-07-06
Standard Gain Horn	ETS-Lindgren	3160-09	00102643	2018-06-20	2020-06-19
EMI Test Receiver	R&S	ESR	101667	2019-05-19	2020-05-18
LISN	R&S	ENV216	101171	2018-12-15	2021-12-14
Bore Sight Antenna mast	ETS	2171B	00058752	/	/
Test software	EMC32	R&S	9.26.0	/	/

*****END OF REPORT*****