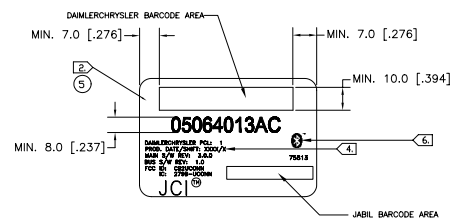


ASSEMBLY VIEW FOR VM6555
(FOR REFERENCE ONLY)



ASSEMBLY VIEW FOR VM6557
(FOR REFERENCE ONLY)

PRODUCT CODE
1B

PRODUCT CODE
2B

MANUALLY ASSEMBLED PARTS				
LOCATION	DESCRIPTION	PART#	QTY	PACKAGE
1	PCB ASM 03 ICELAND HFM REV 5	VM3624-5	1	TH,FAKEPART
2	PCB ASM 03 ICELAND HFM REV 10	VL2135-10	1	TH,FAKEPART
3	HOUSING ICELAND HFM LWR	VM6992-C	1	TH,FAKEPART
4	HOUSING ICELAND HFM LWR	VM1784-B	1	TH,FAKEPART
5	LABEL STOCK, 2.0 X 3.0	VR1877	1	TH,FAKEPART

MANUALLY ASSEMBLED PARTS				
LOCATION	DESCRIPTION	PART#	QTY	PACKAGE
1	PCB ASM 03 ICELAND HFM REV 6	VR3626-6	1	TH_FAKEPART
2	PCB ASM 03 ICELAND HFM REV 10	VL2135-10	1	TH_FAKEPART
3	HOUSING ICELAND HFM LWR	VM6992-C	1	TH_FAKEPART
4	HOUSING ICELAND HFM LWR	VM1784-B	1	TH_FAKEPART
5	LABEL STOCK, 2.0 X 3.0	VR1877	1	TH_FAKEPART

ELECTRONICS STD. UNLESS OTHERWISE SPECIFIED		PROJECT		DRWG. BY	DATE
 THIRD ANGLE PROJECTION		ICELAND HFM		CHGS. BY	DATE
DO NOT SCALE		CUSTOMER		ENGR. APPR	DATE
X.X DECIMAL ± 1.0 [± .240] X.XX DECIMAL ± .50 [± .030] X.XXX DECIMAL ± .15 [± .006]		DAIMLER CHRYSLER		SCALE	SHEET 2 OF 5
ANGULAR ± 2° 0' DRAFT ANGLES NOTED		SIZE		DATE	REV.
DIMENSIONS ARE IN MILLIMETERS WITH EQUIVALENT INCHES SHOWN IN BRACKETS.		TOOL NO. REF. DATA FORMAT ACAD		DWG. NO. VM6554	5

CONF. NO. VM6554

REVISION BLOCK						
REV	REV DATE	DESCRIPTION	P.C.N.	BY	DATE	BY

JOHNSON
CONTROLS
AUTOMOTIVE SYSTEMS GROUP, INCORPORATED

ELECTRONIC ASSEMBLY

ELECTRONICS STD. UNLESS OTHERWISE SPECIFIED

THIRD ANGLE PROJECTION

DO NOT SCALE

X.X	DECIMAL	± 1.0	[± .04
X.XX	DECIMAL	± .50	[± .02
X.XXX	DECIMAL	± .15	[± .00

ANGULAR $\pm 2^{\circ} 0'$
DRAFT ANGLES NOTED

DIMENSIONS ARE IN MILLIMETERS WITH EQUIVALENT INCHES SHOWN IN BRACKETS.

PROJECT		DRAWN BY		DATE
ICELAND HFM		CHGD. BY		DATE
CUSTOMER		ENGR. APPR		DATE
DAIMLER CHRYSLER		SCALE		SHEET 2 OF 5
NONE				
SIZE	TOOL NO. REF.	DWG. NO.		REV.
D		VM6554		5
	DATA FORMAT			
	ACAD			

