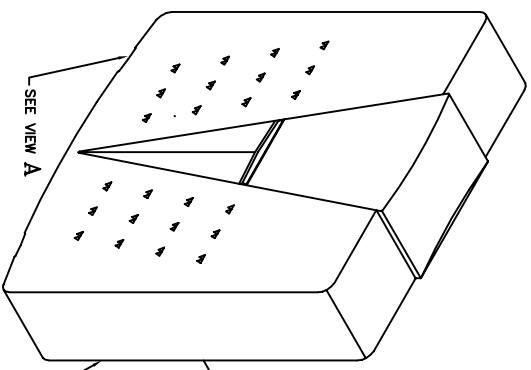
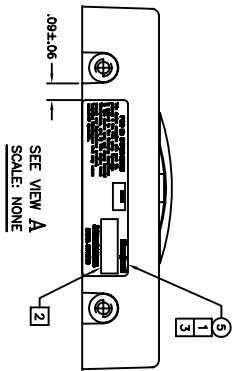
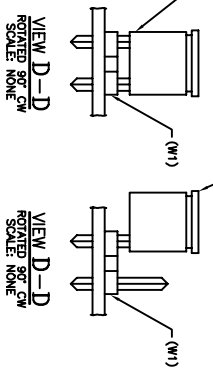


11 (BEFORE PROCESS PLACE SHUNT ON BOTH PINS)
5
11 (AFTER PROCESS PLACE SHUNT ON ONE PIN)



- 1
- 2
- 3
- 4
- 5
- 6
- 7

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. CLEAN SURFACE WITH ALCOHOL OR EQUIVALENT CLEANING SOLUTION, PEEL AND AFFIX APPROX. WHERE SHOWN.

2. PLACE LABEL, CONTAINING DATE CODE IN APPROXIMATE LOCATION. DATE CODE FORMAT WILL BE AS: DAY/M/UNIT. (i.e. January 27,1997 - UNIT 10, WILL BE: 027970010).

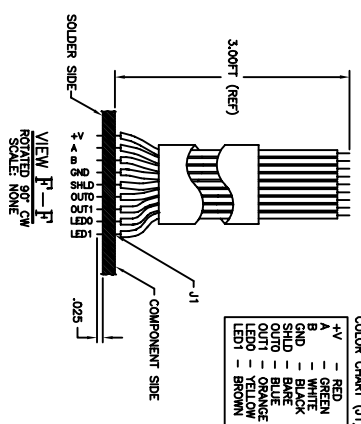
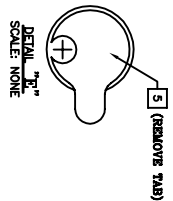
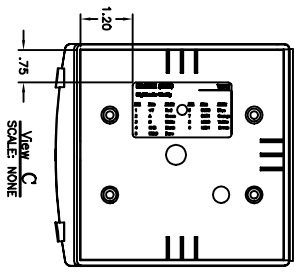
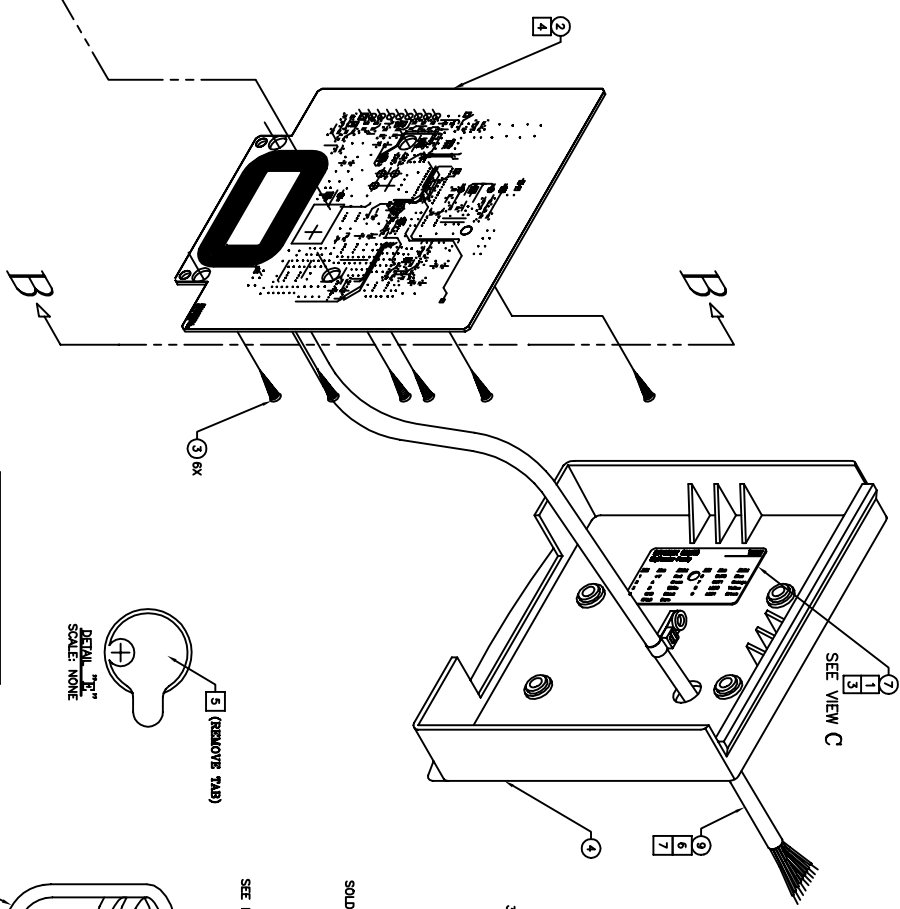
3. TO BE DONE BEFORE CONFORMAL COAT PROCESS.

4. CONFORMAL COAT PER SPEC. #7500012.

5. TO BE DONE AFTER CONFORMAL COAT PROCESS.

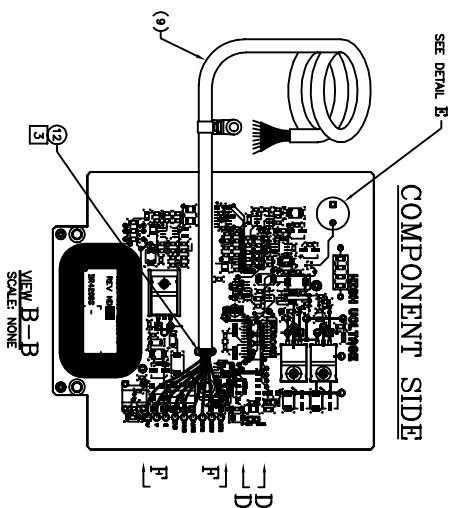
6. NEATLY COIL, PROTRUDING "PIGTAIL", AND SECURE TO BACK OF UNIT.

7. ROUTE CABLE ASSEMBLY THROUGH CASE AS SHOWN.



+	-
A	RED
B	WHITE
C	BLACK
D	SHIELD
E	BLUE
F	ORANGE
G	YELLOW
H	BROWN

(SEE CABLE ASSEMBLY P/N 02110294001 FOR ADDITIONAL DETAIL)



DATE	BY	REV	DESCRIPTION
02/27/97	1	1	INITIAL RELEASE
02/27/97	2	2	REVISION 1
02/27/97	3	3	REVISION 2
02/27/97	4	4	REVISION 3
02/27/97	5	5	REVISION 4
02/27/97	6	6	REVISION 5
02/27/97	7	7	REVISION 6
02/27/97	8	8	REVISION 7
02/27/97	9	9	REVISION 8
02/27/97	10	10	REVISION 9
02/27/97	11	11	REVISION 10
02/27/97	12	12	REVISION 11
02/27/97	13	13	REVISION 12
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