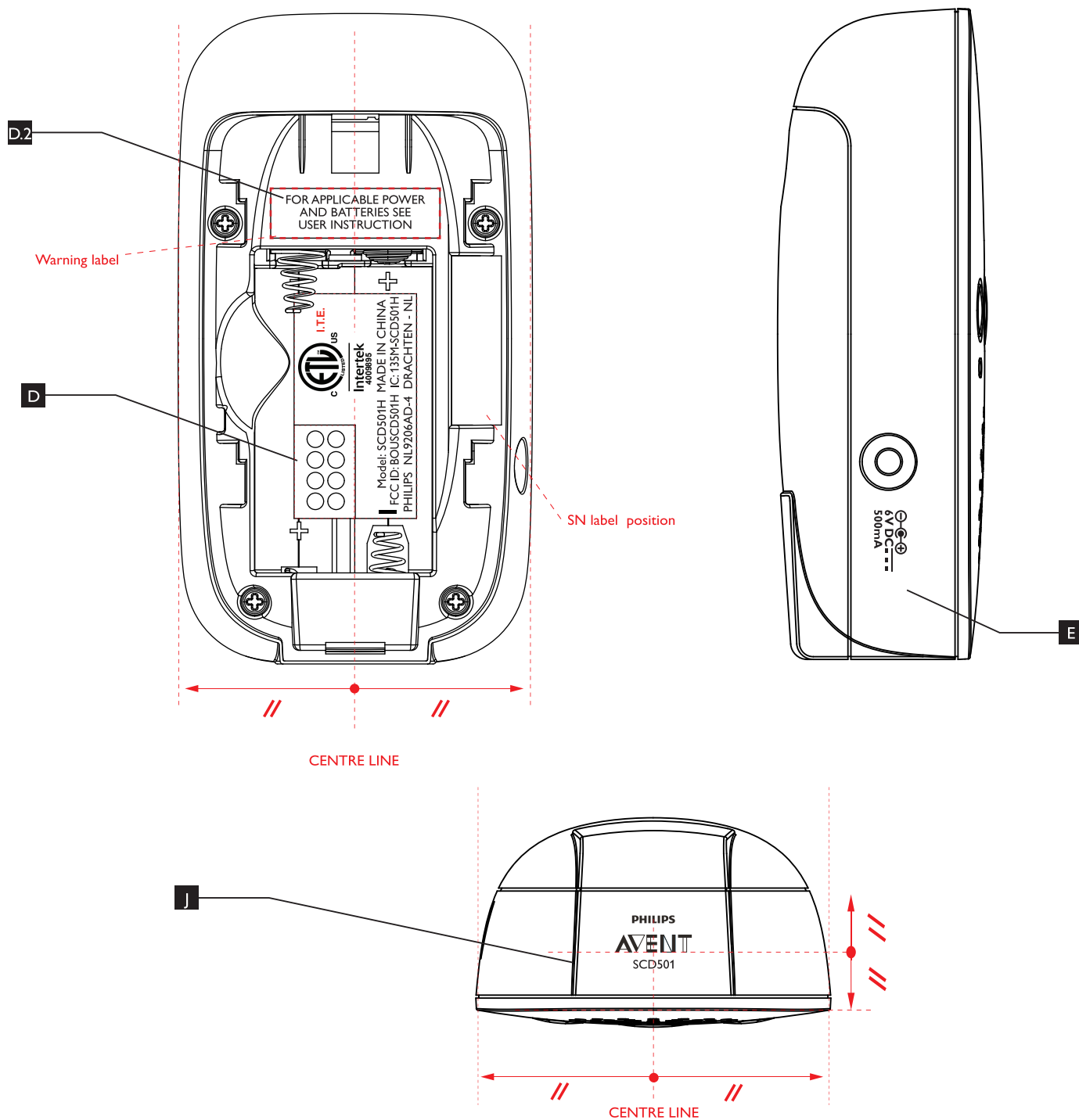
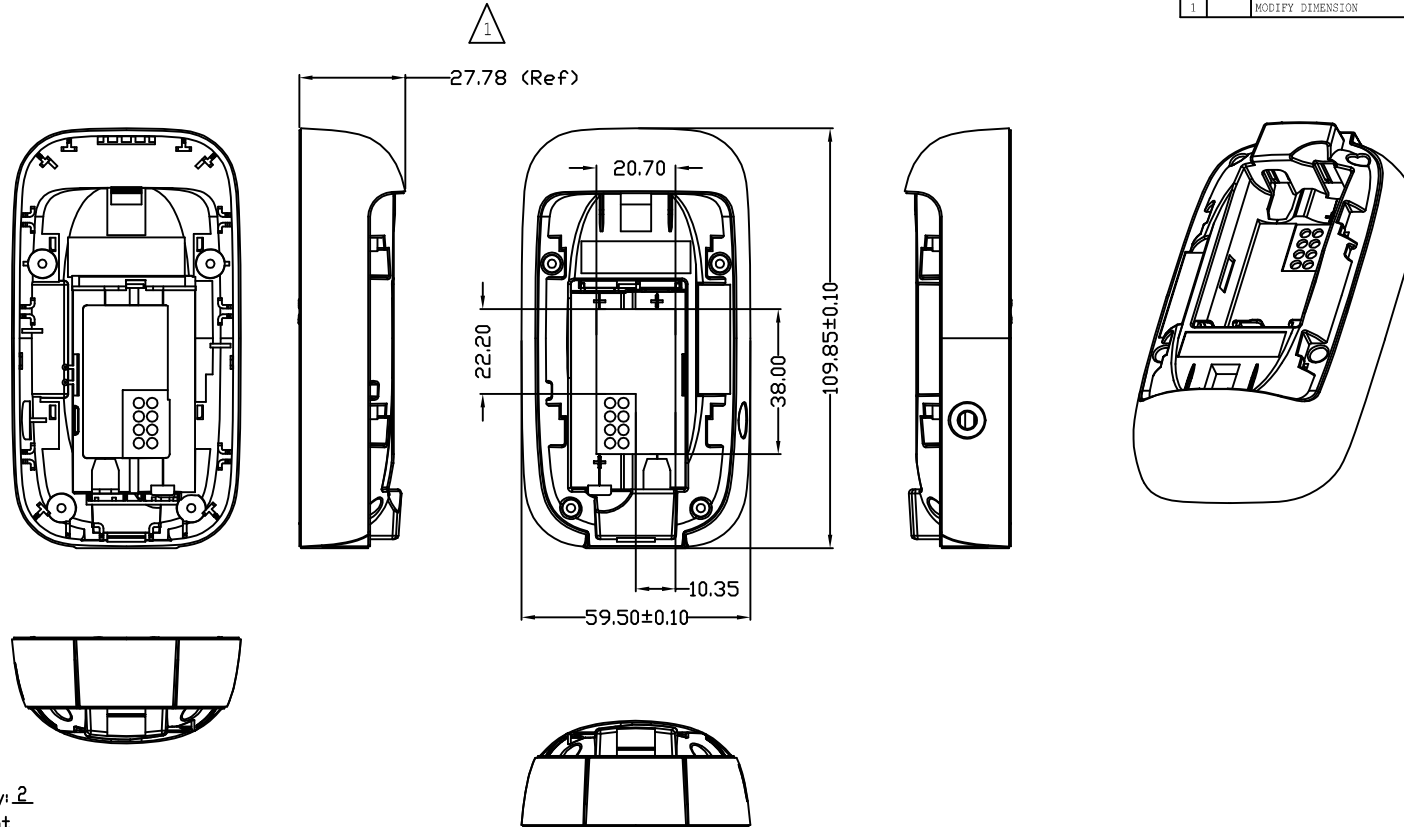


PARENT UNIT



REVISION					
REV	ZONE	DESCRIPTION	DRAWN	CHECKED	APPD
0		RELEASE FOR PRODUCTION	F.K. Li	Kam Hui	Sam Chou
1		MODIFY DIMENSION	F.K. Li	Kam Hui	Sam Chou



NOTES:

- Quantity of cavity: 2
- Gate type: Pin Point
- Quality grade: VTT STANDARD (P)
- The surface that need texture must be identified by Vtech Engineering Department.
- All part quality must complied with Philips Baby Monitor product requirement.
- Draft angle should be less than 0.5° for the surface that are without draft in Pro/E 3D file.
- Part mustn't deform within -20° to 70° temperature range.
- Part must be free from flash, sink mark, jetting and other moulding defect.
- Position of ejectors on main surface must be identified by Vtech Engineering Department.
- Mold capacity should be above 500K, and above 1000K after repairing.
- This part must match with: PU FRONT & BATTERY DOOR
- This part must be manufactured according to the Pro/E 3D file: PU_BOTTOM
- Measuring implement refers to the following table, unless otherwise specified.

Measuring Position	Inner Dia.	Outer Dia.	Location	Round	Angle	Height	Thickness
Implement	PG	ODM	CMM	RG	AG	CMM	VC/CMM

- The part must conform to ROHS & REACH requirements.
- No any content or up to the limit 0.1 PPM of DMF(dlmethylfumarate) in any bulky delivery packaging of any items to Vtech.
- Inlet gate must be cut clearly.
- The part must conform with Philips BSL + PVR / BFR requirements.

THIRD ANGLE PROJECTION		SIGNATURE		DATE	vtech Vtech Telecommunications Ltd	
DRAWN BY		F.K. Li		Feb19,14	TITLE	
CHECKED BY		Kam Hui		Feb19,14		
SIZE A2		UNIT IN MM			PU BOTTOM	
FIRST USED ON		SCD 501				
VARIANCE UNLESS OTHERWISE SPECIFIED		ISO/PMI			DRAWING NO. 30-015551	
ONE D.P. (X)		±0.2				
TWO D.P. (XX)		±0.10			TOOL NO. 30-015551A	
THREE D.P. (XXX)		±0.05				
ANGULAR		±0.2 °			MATERIAL ABS TORAY 700	
SCALE 1 : 1						
SHEET 1 / 1					FINISH MATT VDI-27	