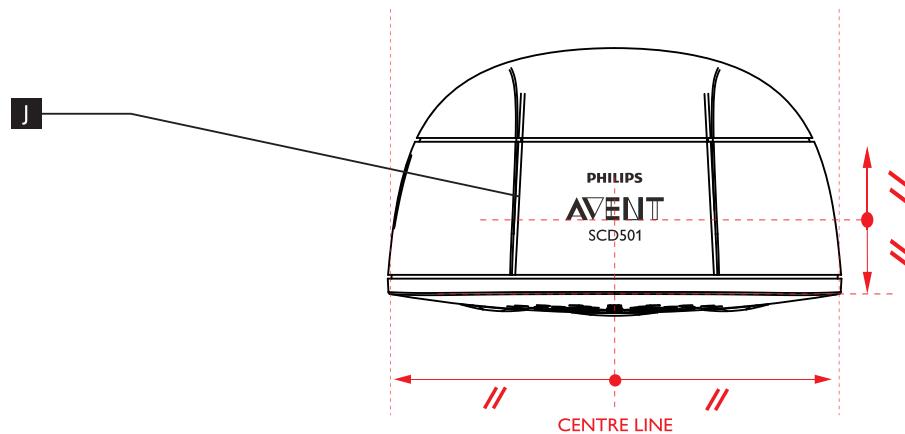
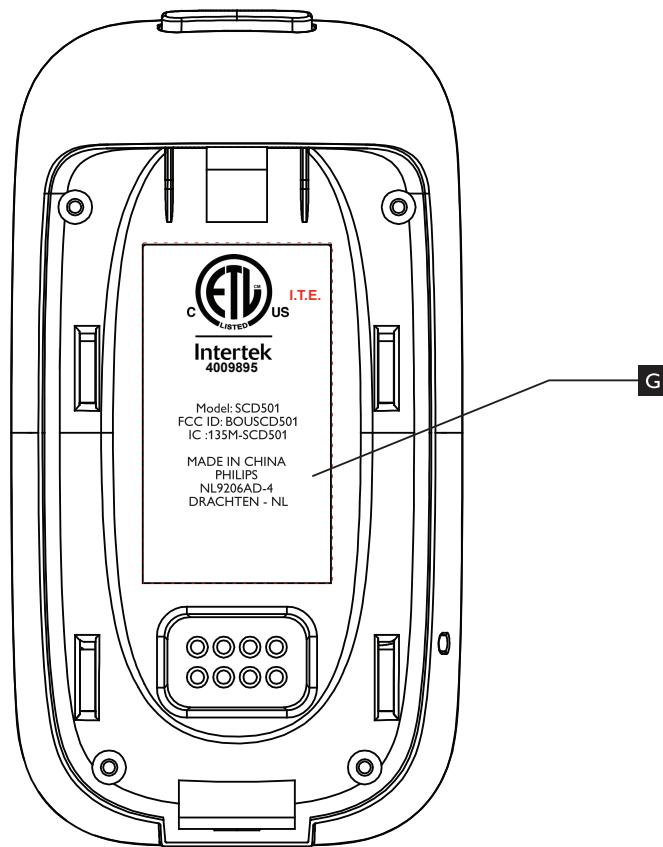
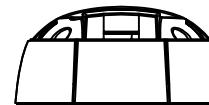
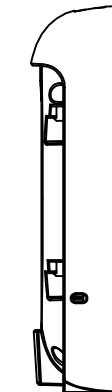
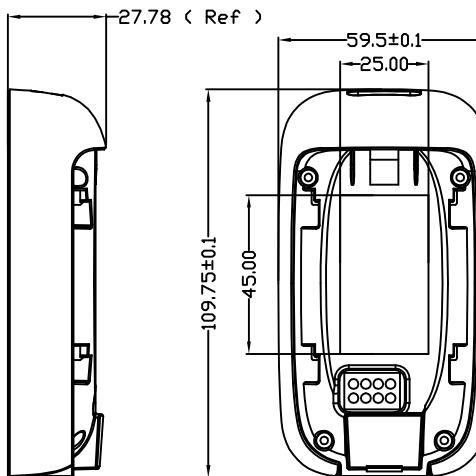
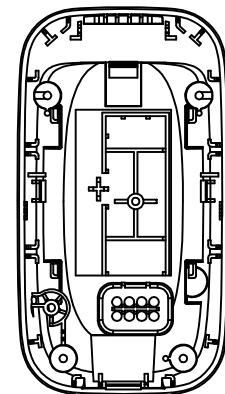
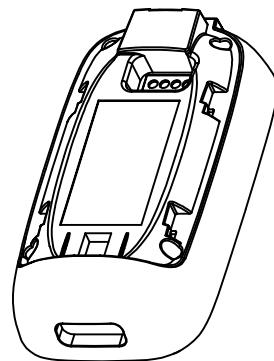


BABY UNIT

		REVISION				
REV	ZONE	DESCRIPTION	DRAFTER	CHECKED	APP'D	DATE
0		RELEASE FOR PRODUCTION .	Miles Tang	Kam Hui	Sam Chou	Aug28,13



NOTES:

- 1) Quantity of cavity: 2
- 2) Gate type: Pin Point
- 3) Quality grade: VTT STANDARD (P)
- 4) The surface that need texture must be identified by Vtech Engineering Department.
- 5) All part quality must complied with Philips Baby Monitor product requirement.
- 6) Draft angle should be less than 0.5° for the surface that are without draft in Pro/E 3D file.
- 7) Part mustn't deform within -20° to 70° temperature range.
- 8) Part must be free from flash, sink mark, jetting and other moulding defect.
- 9) Position of ejectors on main surface must be identified by Vtech Engineering Department.
- 10) Mold capacity should be above 500K, and above 1000K after repairing.
- 11) This part must match with: BU FRONT & BATT DOOR
- 12) This part must be manufactured according to the Pro/E 3D file: BU_BOTTOM
- 13) Measuring implement refers to the following table, unless otherwise specified.

Measuring Position	Inner Dia.	Outer Dia.	Location	Round	Angle	Height	Thickness
Implement	PG	ODM	CMM	RG	AG	CMM	VC/CMM

- 14) The part must conform to ROHS & REACH requirements.
- 15) No any content or up to the limit <0.1 PPM of DMF(dimethylfumarate) in any bulky delivery packaging of any items to Vtech.
- 16) Inlet gate must be cut clearly.
- 17) The part must conform with Phillips BS + PVR / BFR requirements.

THIRD ANGLE PROJECTION		SIGNATURE	DATE	vttech VTech Telecommunications Ltd	
		DRAWN BY Miles Liao	Aug28,13		
SIZE A2 UNIT IN MM		CHECKED BY Kam Hui	Aug28,13	TITLE	
FIRST USED ON KICK		DES/PROJ BY		BU BOTTOM	
MANUFACTURED BY CHENGDU SINO-TECH CO., LTD		APPROVED BY			
ONE D.R. (<input checked="" type="checkbox"/>) .025		DESIGN AUTH			
TWO D.R. (<input type="checkbox"/>) .020		THE INFORMATION CONTAINED IS THE PROPERTY OF THE COMPANY. NO REPRODUCTION OR DISSEMINATION IN PART OR IN WHOLE MAY BE MADE WITHOUT WRITTEN CONSENT OF THE COMPANY ATTORNEY.			
HOLE D.R. VARIANCE ± 0.1					
ANGULAR ± / 2					
SCALE 1 : 1		DRAWING NO. 30-015556 TOOL NO. 30-015556A			
SECRET 1 / 1		MATERIAL ABS TORAY 700			
		FINISH MATT VDI-27			