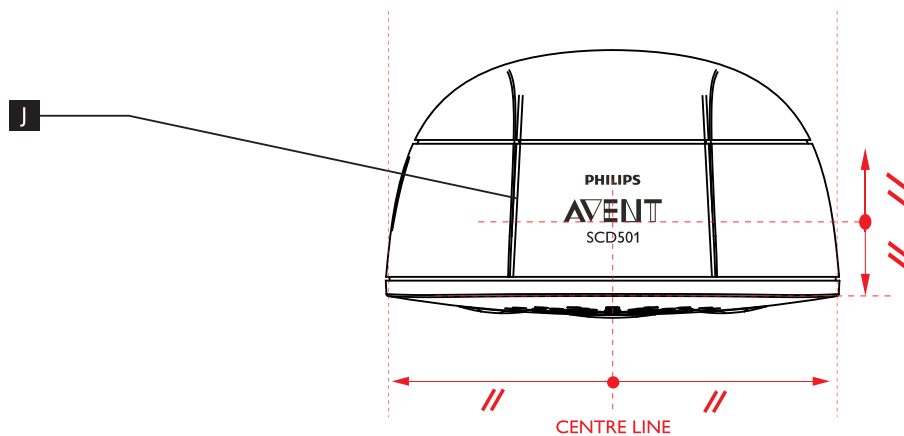
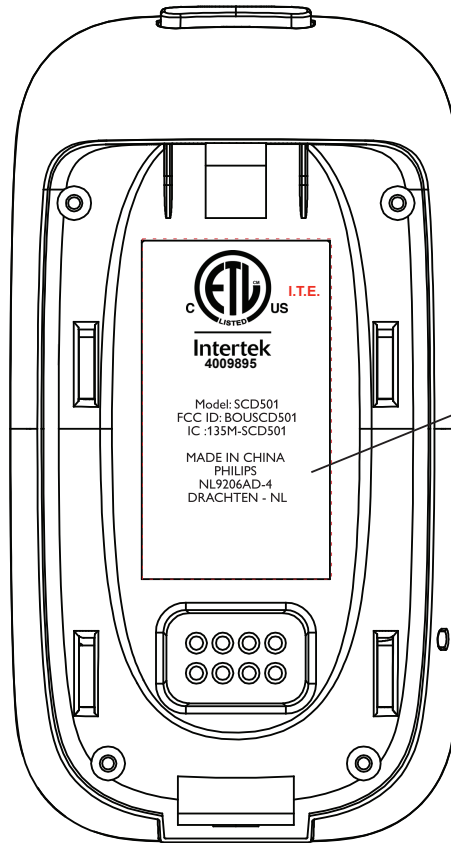
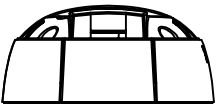
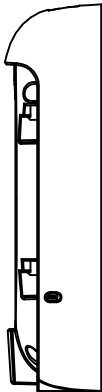
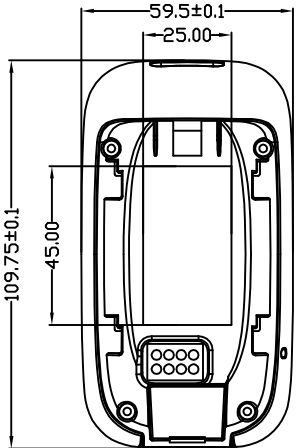
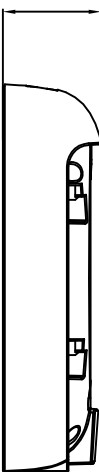
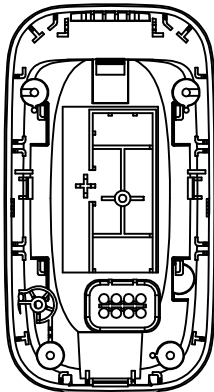
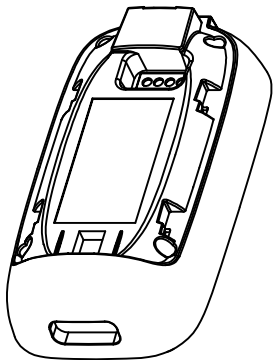


BABY UNIT




		REVISION			
REV	ZONE	DESCRIPTION		DRAWN	CHECKED
0		RELEASE FOR PRODUCTION		Miles Tang	Kam Hui
				Sam Chiu	Aug28,13



- NOTES:
- Quantity of cavity: 2
 - Gate type: Pin Point
 - Quality grade: VTT STANDARD (P)
 - The surface that need texture must be identified by Vtech Engineering Department.
 - All part quality must complied with Philips Baby Monitor product requirement.
 - Draft angle should be less than 0.5° for the surface that are without draft in Pro/E 3D file.
 - Part mustn't deform within -20° to 70° temperature range.
 - Part must be free from flash, sink mark, jetting and other moulding defect.
 - Position of ejectors on main surface must be identified by Vtech Engineering Department.
 - Mold capacity should be above 500K, and above 1000K after repairing.
 - This part must match with: BU FRONT & BATT DOOR
 - This part must be manufactured according to the Pro/E 3D file: BU_BOTTOM
 - Measuring implement refers to the following table, unless otherwise specified.

Measuring Position	Inner Dia.	Outer Dia.	Location	Round	Angle	Height	Thickness
Implement	PG	ODM	CMM	RG	AG	CMM	VC/CMM

- The part must conform to RDHS & REACH requirements.
- No any content or up to the limit <0.1 PPM of DMF(dimethylfumarate) in any bulky delivery packaging of any items to Vtech.
- Inlet gate must be cut clearly.
- The part must conform with Philips BSL + PVR / BFR requirements.

THIRD ANGLE PROJECTION 		SIGNATURE		DATE		vtech		Vtech Telecommunications Ltd			
SEEK A2 UNIT IN MM		DRAWN BY Miles Tang		Aug28,13		TITLE BU BOTTOM					
FIRST USED ON KICK		CHECKED BY Kam Hui		Aug28,13							
WARRANT UNDER CHINESE STAND		DESIGNED BY				DRAWING NO. 30-015556				TOOL NO. 30-015556A	
ONE D.P. (.) ±0.25		ASSEMBLED BY									
TWO D.P. (. XX) ±0.20		FINISHED BY				MATERIAL ABS TORAY 700					
HOLE DIA. VARIANCE ±0.1		FINISH									
ANGULAR ±/2 °		THE INFORMATION HEREIN IS THE PROPERTY OF THE COMPANY. NO REPRODUCTION OR UNAUTHORIZED USE IN PART OR IN WHOLE SHALL BE MADE WITHOUT WRITING CONSENT OF THE COMPANY ATTORNEY.				FINISH MATT VDI-27					
SCALE 1 : 1											
SHEET 1 / 1											