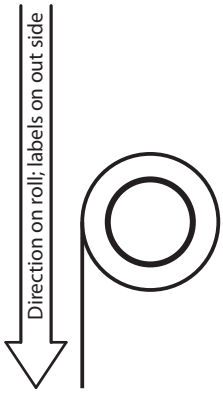
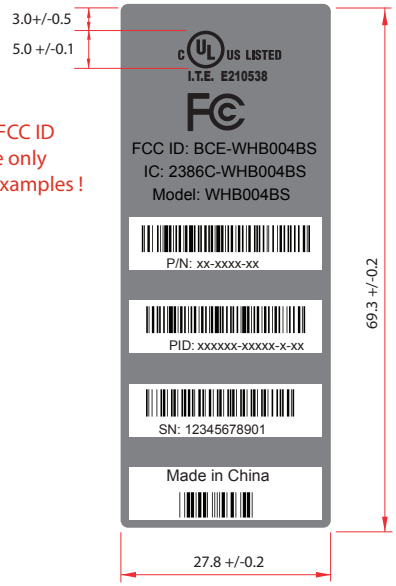


Heigth of type approval icons
(i.e. UL, CE etch. must be 5mm)

1:1 view



FCC, UL, FCC ID
and IC are only
shown as examples !

Icons, text and barcodes are
only shown as examples.
Follow Agile BOM (to get the
right basic layout file) and use
Agile field contents to get the
right variable data information.

PN:
Format: Code 128
Width: 20mm +0/-2
Height: 3.9mm +0/-0.1

PID:
Format: Code 128
Width: 20mm +0/-2
Height: 3.9mm +0/-0.1

S/N:
Format: Code128
Width: 20mm +0/-2
Height: 3.9mm +0/-0.1

Made in China:
Format: Code 128
Width: 15mm +0/-4
Height: 3.9mm +0/-0.1

Text Font: Arial Regular, 5pt.

SKU related fixed details:

- Upper left corner is used as reference for the position of the print.
- Upper type approval icon is used as reference to ensure the right dimension.
- "Basic Layout File, Cradle Label, *, MG" in tif-format must be used as graphical input for upper part of this label print. The layout in this file is made 4:1, in 600dpi resolution.

- To ensure best possible label print quality
  1. Use a printing program as BarTender or CODEsoft.
  2. Insert image (the GN tif-file).
  3. Scale the image until upper type approval icon (i.e. UL, CE etc.) has the right dimension.
  4. Place the image on the colored label area, wit reference to the upper left corner - and the vertical centre axis.
  5. Use a 600dpi Zebra printer.
  6. Use ink ribbon for polyester labels (i.e. is RICOH xxx).
  7. Verify and adjust the thermal transfer heating on the printer to ensure best and solid print.

Barcodes fields with variable details:

- Print the the barcode by use of contents from "Data1" field in Agile, Finished Product Details.
- Below the barcode, print"P/N: " followed by the contents from "Data1" in readable characters.

- Print the the barcode by use of contents from "Data2" field in Agile, Finished Product Details.
- Below the barcode, print "PID:" Followed by the contents from "Data2" in readable characters.

- Print the the barcode with a 11-digit GN allocated serial number. Request GN for an asigned range of serial numbers.
- Below the barcode, print "S/N:" Followed by the GN allocated serial number in readable characters.

- Print "Made in China" in readabel text.
- Below the readable text, print the same as barcode.

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Process control dimensions are marked:

IQC/OQC Characteristics for Evaluation:

#

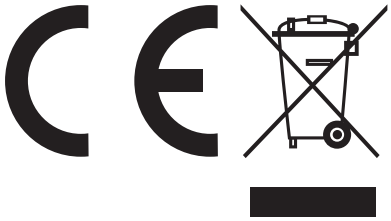
Date of Change:	Description of Change:	Responsible:

Matr. Spec: (See B.O.M.)	Cosmetic Standard: GSC.ST.00002	Issued by:	Issued:	Drawing Scale:	Size:	
Matr. type:	Part Marking.: GSC.PR.00102	JJO	03.06.12	2:1	A4	
3D file name:	Document Status:	Approved by:	Date Approved:	Projection:		
Description:	Document No:	Doc. Revision:	Units:	Page No:		
Zebra Print Instruction, Cradle Label, MG	83-03084	C	mm	1 of 1		

FCC ID: BCE-WHB004BS

IC: 2386C-WHB004BS

Model: WHB004BS



Model: WHB004BS