

8



Scale 1:1

7

6

Laser marking items:

- (1.) Type Approval Icons: 5 mm height.
- (2.) Date code format: Capital letter "W" follow by week and year code, current production day.
Year code using base36 coding. (i.e.: "W35J" for week 35 year 2019)
- (3.) S/N 2D matrix: GN assigned range of serial numbers, minimal 4x4 mm, and make sure is scanable.

5

4

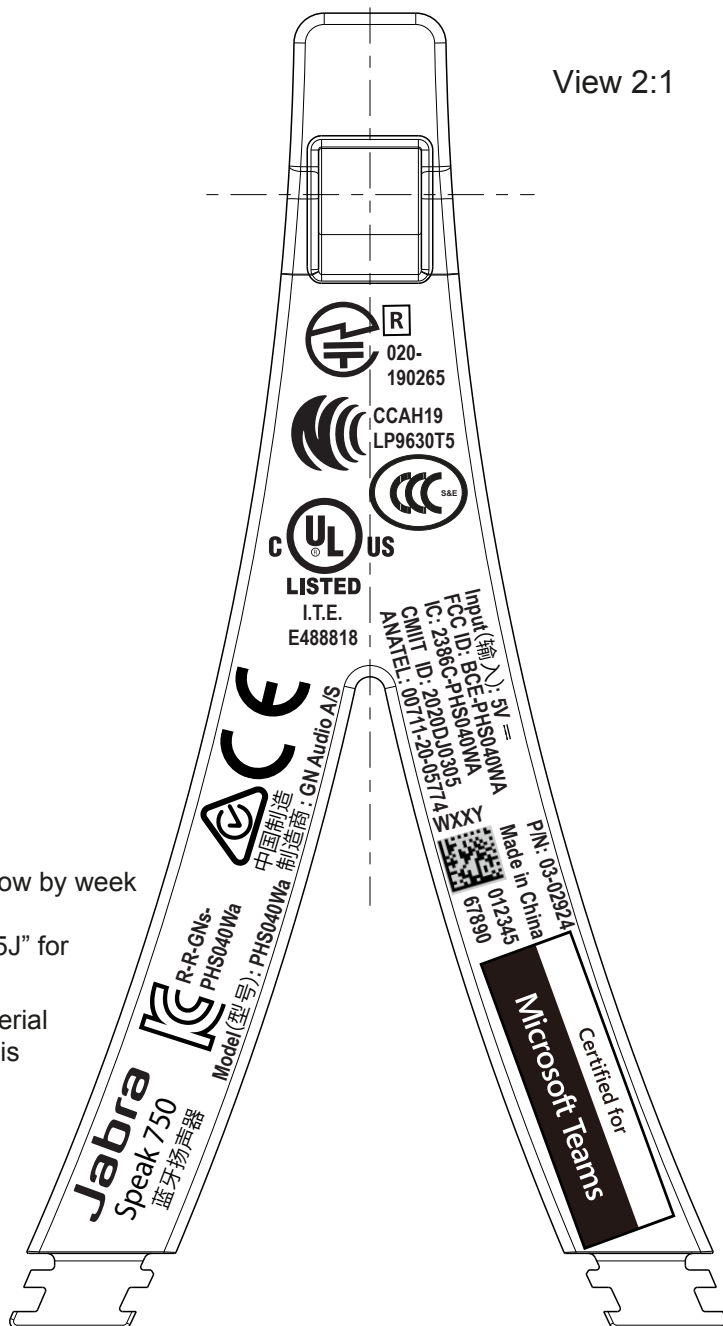
Remarks:

- (1) Fonts: Arial Narrow Bold, 4 pt;
- (2) Chinese fonts: 思源黑体, 4pt.

3

Year	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017
Code	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F	G	H
Year	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035
Code	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z

View 2:1



Cosmetic Standard: GSC.ST.00002
Part Marking.: GSC.PR.00102

CONFIDENTIALITY NOTICE:

This document is the property of GN Netcom A/S and must be treated as confidential. The document must not be used, or disclosed to any third party, without written permission by GN Netcom A/S. Copyright © 2010 GN Netcom A/S. All rights reserved.

Process control dimensions are marked:

IQC/OQC Characteristics for Evaluation:

--

Date of Change:

Description of Change:

Responsible:
zchen



Matr. Spec: (See B.O.M.)

3D revision:

Created by:

Created on:

Tool marking:

Drawing Scale: Size:
1:1 A4

Matr. type:

ECAI

20-Jan-2020

.....

GN PDM file:

Object type: PART

Approved by:

Approved on:

Units:

Projection:

ELU

mm

mm



Description:

Document No:

Doc. Revision:

Design Status:

Page No:

Laser Marking Instr. , Speak 750_Teams

08-03483

C

Released

1 of 1

A

B

C

D

E

F

2

1