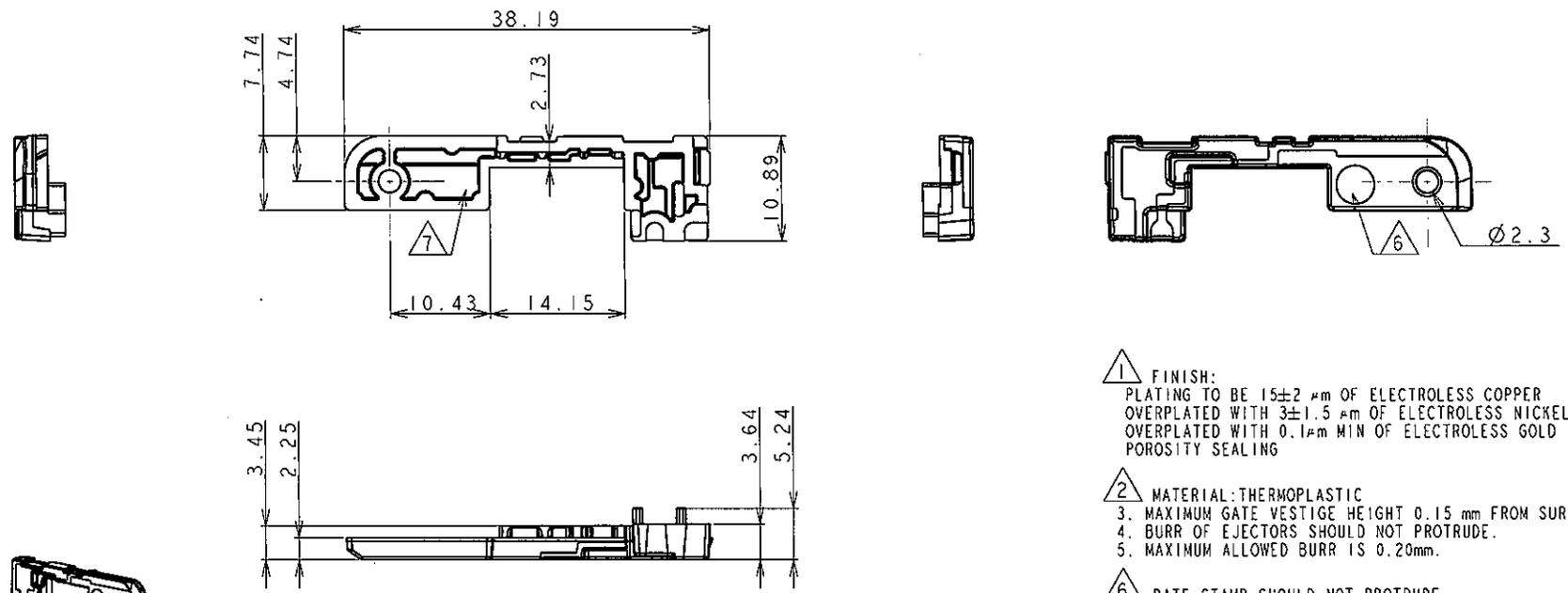
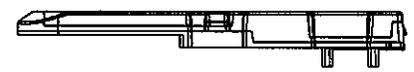


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LOC	DIST	REVISIONS					
J	-	P	LTR	DESCRIPTION	DATE	DWN	APVD
		B		ECR-09-005261	09MAR2009	H. I	h.o

RESTRICTED TO SHARP CORPORATION

936SH Main-Antenna Drawing



- ① FINISH:
PLATING TO BE 15±2 μm OF ELECTROLESS COPPER
OVERPLATED WITH 3±1.5 μm OF ELECTROLESS NICKEL
OVERPLATED WITH 0.1μm MIN OF ELECTROLESS GOLD
POROSITY SEALING
- ② MATERIAL: THERMOPLASTIC
3. MAXIMUM GATE VESTIGE HEIGHT 0.15 mm FROM SURFACE.
4. BURR OF EJECTORS SHOULD NOT PROTRUDE.
5. MAXIMUM ALLOWED BURR IS 0.20mm.
- ⑥ DATE STAMP SHOULD NOT PROTRUDE.
(PRODUCTION TOOL ONLY)
- ⑦ CAVITY ID SHOULD NOT PROTRUDE.
8. DRAWING REFERENCES 'SHARP_J570_2SHOT_V03'

REVISION HISTORY

REV	DATE	DESCRIPTION
B	09MAR2009	EXTENSION OF RIB.
A	18FEB2009	THERMOPLASTIC MATERIAL WAS REMOVED.
2	17FEB2009	THE LENGTH OF THE ELEMENT WAS CHANGED.
1	06JAN2009	PROPOSED

TOLERANCES UNLESS OTHERWISE SPECIFIED	
DIMENSION	TOLERANCE
0 - 100	0.1
100 - 250	0.15
250 - 400	0.2
400 - 500	0.3
500 -	0.5

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DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC # 1 PLC # 2 PLC #SEE TABLE 3 PLC # 4 PLC # ANGLES #2
MATERIAL	FINISH

DWN H. IKEDA 06JAN2009	Tyco Electronics Corporation Kawasaki, Japan	
CHK T. YAMANE 06JAN2009	NAME MID ANTENNA	
APVD H. USUI 06JAN2009	SIZE A300779	DRAWING NO C-2069854
PRODUCT SPEC	RESTRICTED TO SHP	
APPLICATION SPEC	RESTRICTED CUSTOMER	SCALE 2:1 SHEET 1 OF 1 REV B
WEIGHT 0.65g		