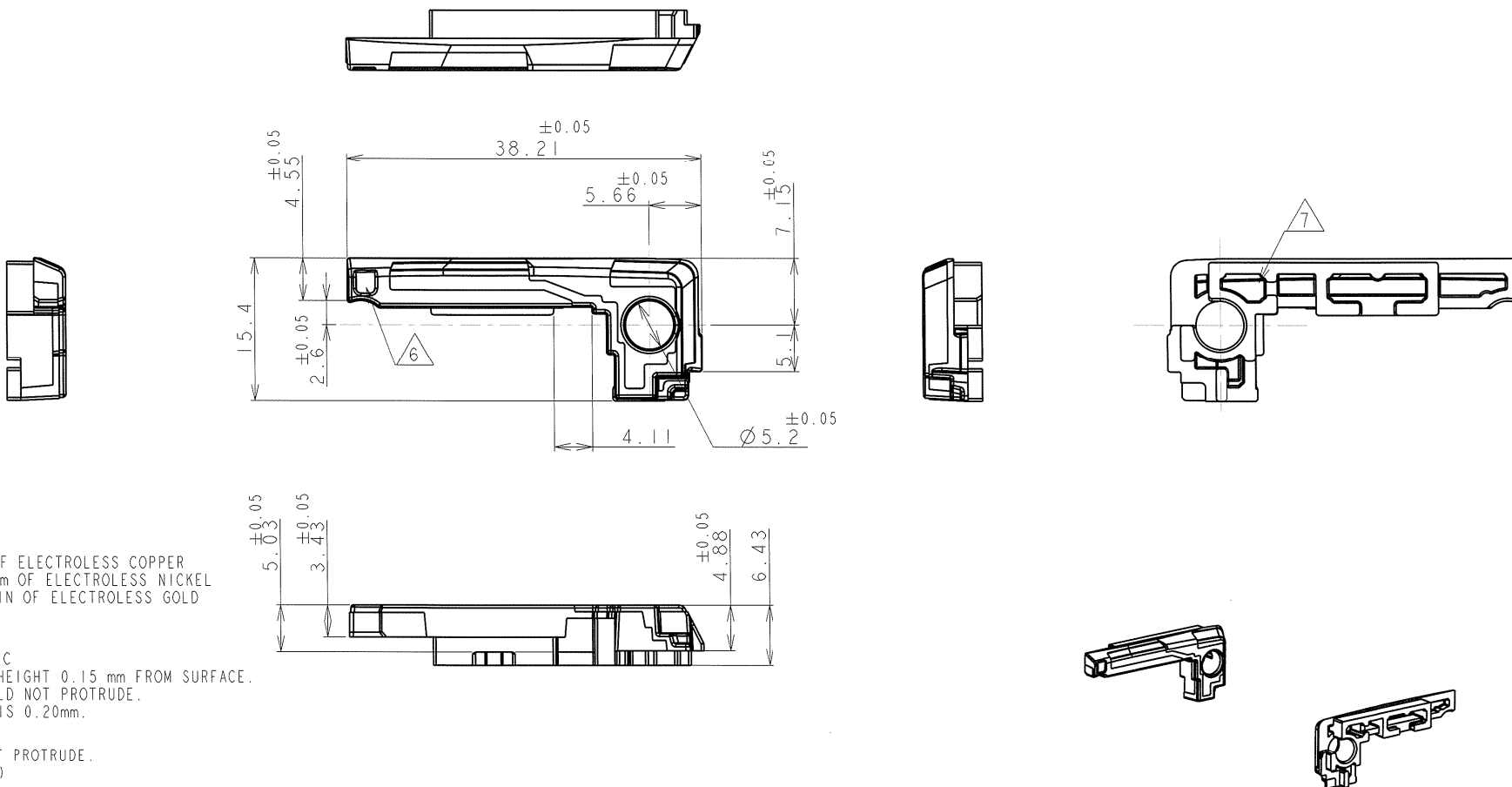


LOC	DIST	REVISIONS					
J	-	P	LTR	DESCRIPTION	DATE	DWN	APVD
			A	RELEASED	11NOV2008	H. I	H. U

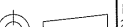


1. FINISH:
PLATING TO BE $15 \pm 2 \text{ }\mu\text{m}$ OF ELECTROLESS COPPER
OVERPLATED WITH $3 \pm 1.5 \text{ }\mu\text{m}$ OF ELECTROLESS NICKEL
OVERPLATED WITH $0.1 \text{ }\mu\text{m}$ MIN OF ELECTROLESS GOLD
POROSITY SEALING
2. MATERIAL: THERMOPLASTIC
3. MAXIMUM GATE VESTIGE HEIGHT 0.15 mm FROM SURFACE.
4. BURR OF EJECTORS SHOULD NOT PROTRUDE.
5. MAXIMUM ALLOWED BURR IS 0.20mm.
6. DATE STAMP SHOULD NOT PROTRUDE.
(PRODUCTION TOOL ONLY)
7. CAVITY ID SHOULD NOT PROTRUDE.
8. DRAWING REFERENCES 'SHA3P-C240-2SHOT-V03'

- I : AS SHOWN

REVISION HISTORY

			TOLERANCES UNLESS OTHERWISE SPECIFIED	
A	11NOV2008	RELEASED		
3	24OCT2008	BOSS DIAMETER CHANGE	DIMENSION	TOLERANCE
2	14OCT2008	MODE_ CHANGE	0 - 100	0.1
1	19SEP2008	PROPOSED	100 - 250	0.15
			250 - 400	0.2
			400 - 500	0.3
			500 -	0.5
REV	DATE	DESCRIPTION		

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN H. IKEDA 19SEP2008		 Tyco Electronics Tyco Electronics Corporation Kawasaki, Japan	
		CHK Y. TAKADA 19SEP2008			
APVD H. USUI 19SEP2008		NAME		MID ANTENNA FOR C240	
PRODUCT SPEC					
APPLICATION SPEC					
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ±SEE TABLE 3 PLC ± 4 PLC ± ANGLES ±2		SIZE CAGE CODE DRAWING NO RESTRICTED TO	
MATERIAL 		FINISH 		WEIGHT 1.20g A300779C-2069272 RESTRICTED CUSTOMER	
				SCALE 2.1 SHEET 1 OF 1 REV A	