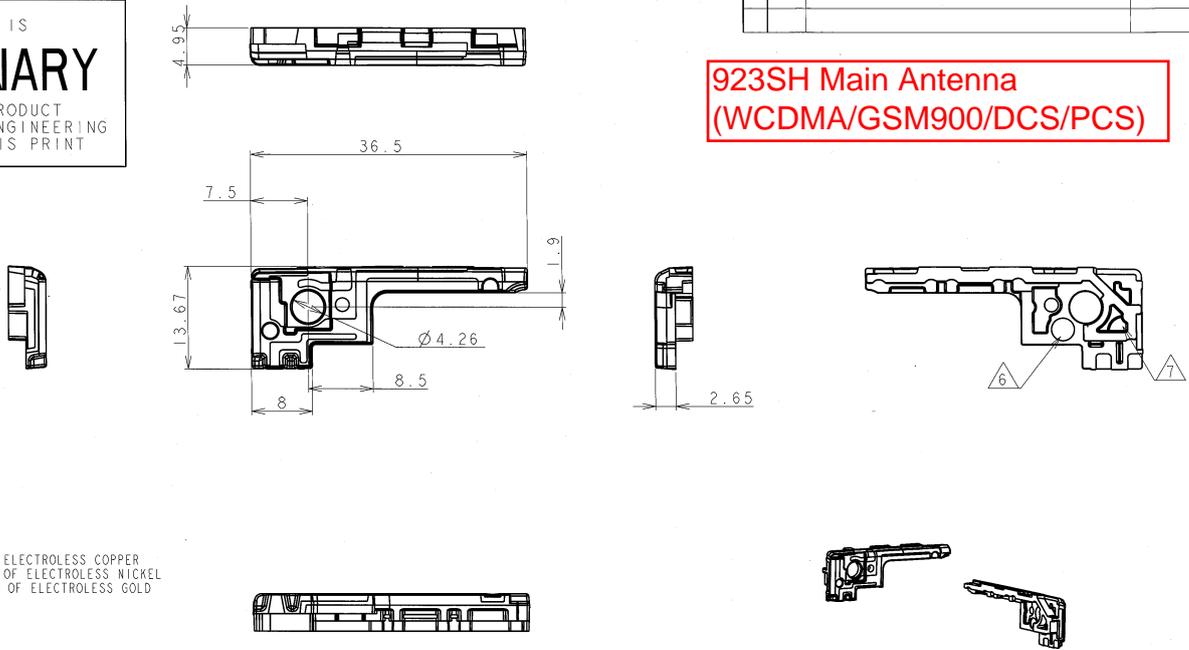


LOC	DIST	REVISIONS					
J	-	P	LTR	DESCRIPTION	DATE	DWN	APVD
		2		PROPOSED	17MAR2008	H. I	H. U

RESTRICTED TO SHARP CORPORATION

THIS PRINT IS
PRELIMINARY
UNQUALIFIED PRODUCT
CONTACT PRODUCT ENGINEERING
BEFORE USING THIS PRINT

**923SH Main Antenna
(WCDMA/GSM900/DCS/PCS)**



1 FINISH:
PLATING TO BE 15±2 μm OF ELECTROLESS COPPER
OVERPLATED WITH 3±1.5 μm OF ELECTROLESS NICKEL
OVERPLATED WITH 0.1μm MIN OF ELECTROLESS GOLD
POROSITY SEALING

2 MATERIAL: THERMOPLASTIC
3. MAXIMUM GATE VESTIGE HEIGHT 0.15 mm FROM SURFACE.
4. BURR OF EJECTORS SHOULD NOT PROTRUDE.
5. MAXIMUM ALLOWED BURR IS 0.20mm.

6 DATE STAMP SHOULD NOT PROTRUDE.
(PRODUCTION TOOL ONLY)

7 CAVITY ID SHOULD NOT PROTRUDE.

8. DRAWING REFERENCES 'SHARP_J545_2SHOT_V02'

-1 : AS SHOWN

TOLERANCES UNLESS OTHERWISE SPECIFIED		DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		Tyco Electronics Corporation	
DIMENSION	TOLERANCE	0 PLC	±	0 PLC	±	SIZE	CAGE CODE
0 - 100	0.1	1 PLC	±	1 PLC	±	A3	00779
100 - 250	0.15	2 PLC	±	2 PLC	±	C	2040447
250 - 400	0.2	3 PLC	±	3 PLC	±	DRAWING NO	
400 - 500	0.3	4 PLC	±	4 PLC	±	RESTRICTED TO	
500 -	0.5	ANGLES	±2	ANGLES	±2	SHP	
		MATERIAL		FINISH		SCALE	
		2		1		2.1	
						SHEET 1 OF 1	
						REV 2	