

**Test Report (copy of 3)
 FCC Testing of
 M8260-1 USA Microwave
 Oven
 For
 Sharp Manufacturing
 Company of UK**

Document number 9940/TR/5

Project number 10450



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1 Introduction

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Name and address of client: Sharp Manufacturing UK Limited
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 Clwyd
 LL12 0PG

The test results contained in this test report relate only to the unit(s) tested.

Equipment under test	Microwave Oven		
EUT Model No.	M8260-1 USA	Serial No.	UKM604
Noise filter board No.	FPWBFA389WRKZ	HV capacitor No.	RC-QZA211WRE0
Transformer No.	RTRN-A037URE0	Magnetron No.	RV-MZA364WRZZ
Date of receipt	28 th August 2008	Number tested	One
Date(s) of test(s)	26 th September 2008. 6 th , 7 th , 8 th and 9 th October 2008 15 th , 16 th and 17 th December 2008		
Date(s) when EUT was out of laboratory's control	From 9 th November 2008 until 11 th December 2008		
Personnel witnessing tests	The tests were carried out on an unwitnessed basis.		

Any other relevant information: The operating frequency of the EUT was declared as 2.45GHz; therefore, as per FCC MP-5, section 2.3(a), measurements were made to the tenth harmonic, which is 24.5GHz.
 Additional model numbers M8260-1 CDN and M8260-1 MEX are technically identical to the model tested; therefore, these should also meet the requirements of the standards listed in this report.

2 Test Specification

2.1 Environment

The equipment under test is a microwave oven intended for use in a household environment.

2.2 Relevant standards

2.2.1 Emissions

ANSI C63.4:2003	Conducted disturbance (AC mains port)
CFR 47 Part 18:2004 Code of Federal Regulations	150kHz-30MHz limit as defined in 18.307 conduction limits
	Radiated disturbance (enclosure port)
	30MHz-24.5GHz limit as defined in 18.305 Field strength limits

Note 1: Testing was limited to the above tests as requested by the customer.

Note 2: The operating frequency of the EUT was declared as 2.45GHz; therefore, measurements were made to the tenth harmonic i.e. 24.5GHz.

2.2.2 Immunity

No Immunity testing required by the customer

2.2.3 Operating modes

The EUT was operated in a total of 1 mode, the selection of which was test dependant.

Mode of operation	Description	Mode No.
	100% microwave power	1

Where the microwave function was being tested, the cavity was loaded with 1 litre of tap water in a 150mm diameter glass container, placed in the centre of the turntable. Water was added periodically to maintain the level.

3 Test Results

3.1 Power Output measurements (Calorimetric direct method)

Mode of operation	Description	Mode No.
	100% microwave power	1

Test standard	Test description	Class/limit
MP-5 1986, section 4.3. Test method based upon EN60705:1999, Section 8.	Power output measurements for microwave ovens	N/A

Input Voltage (V)	Input Power (W)	Input Current (A)	Duration of run (sec)	Start Temp Water (°C)	Final Temp Water (°C)	ΔT (°C)	Output Power (W)
120	1635	15.07	60	14.2	27.2	13	907.2
120	1688	15.64	60	13.6	27.0	13.4	935.1
120	1658	15.31	60	14.1	27.7	13.6	949.1

Note 1: The test was performed using 1000g \pm 5g of tap water heated in a 150mm diameter cylindrical glass vessel placed in the centre of the oven. Start Temp is that of the water before it was poured into the glass vessel. Final temperature of the water was taken within 60sec of the microwave cycle finishing, after it had been stirred.

Note 2: The output power used to determine the value regarding out of band field strength limits, under the specified section of 18.305, was that of the lowest value i.e. 907.2W as this produced the lower limit line for electric field strength measurements see section 3.6 of this test report.

3.2 Frequency measurements

Mode of operation	Description	Mode No.
	100% microwave power	1

Test standard	Test description	Class/limit
MP-5 1986, section 4.5.	Frequency measurements for microwave magnetron fundamental frequency	As defined in CFR 18.301 2,450MHz \pm 50MHz

3.2.1 Frequency variation over time MP-5 section 4.5 (a)

Time (Mins)	Measured Frequency (MHz)
Start of Test	2456
6	2457
12	2453
18	2456
24	2444
30	2449
36	2447
42	2449
48	2451
54	2451
60	2449
66	2447

Note 1: The test was performed using 1000millilitres of tap water in a 150mm diameter cylindrical glass vessel placed in the centre of the oven. The test duration was defined by the length of time taken by the microwave to reduce the load by means of evaporation to approximately 20% of the start level. Frequency measurements are shown in figure 5.6.1. The frequency is plotted within the allowable band of variation for the ISM frequency of 2450MHz i.e. 2440MHz to 2460MHz.

3.2.2 Frequency variation over supply voltage variation MP-5 section 4.5 (b)

Supply Voltage (V) at 60Hz	Frequency (MHz)
96	2448
150	2451

Note 1: The test was performed using 1000mililetres of tap water in a 150mm diameter cylindrical glass vessel placed in the centre of the oven. The microwave had been operating for 10mins prior to the test start and the load used was started at room temperature. The supply voltage was lowered to 80% of the nominal value and the EUT allowed enough time to respond to the voltage change prior to recording the frequency. The test was then repeated with the supply voltage at 125% of the nominal value.

3.2 Conducted emissions (150kHz to 30MHz)

Mode of operation	Description	Mode No.
	100% microwave power	1

Test standard	Test description	Class/limit
CFR 47 part 18:2004	Conducted emissions ac power	As defined in 18.307

Results	Figure	Result	Comments
	C01	Pass	None.

QP Results	Freq (MHz)	Line (L or N)	QP level (dBµV)	Limit (dBµV)	Comments
(Max 6)	2.185	N	41.6	56	None
	2.250	N	40.6	56	None
	2.275	N	36.8	56	None
	2.280	N	21.6	56	None
	2.300	N	43.2	56	None
	2.305	N	19.0	56	None

Note 1: No average emissions were detected within 12dB of the average limit line; therefore, no final average measurements were required.

Note 2: The graphical data for this test can be found in Appendix 4 of this report.

3.3 Radiated emissions (100MHz to 1000MHz)

Mode of operation	Description	Mode No.
	100% microwave power	1

Test standard	Test description	Class/limit
CFR 47 Part 18:2004	Radiated emissions	As defined in 18.305

Results	Figure	Result	Comments
	R01	Pass	None

QP Results	Freq (MHz)	Antenna height (m)	Turntable angle (°)	QP level (dB μ V/m)	Limit (dB μ V/m)	Comments
(Max 10)	100.02	4	0	21.0	70.5	None
	100.68	4	0	34.9	70.5	None
	119.64	1	0	10.9	70.5	None
	249.36	1	0	18.6	70.5	None
	402.12	1	0	16.2	70.5	None
	447.36	1	0	16.5	70.5	None
	649.92	3.5	0	44.4	70.5	None
	699.78	1	0	22.1	70.5	None
	699.90	1	0	23.2	70.5	None
	800.04	1	0	22.6	70.5	None

Note 1: The graphical data of this test can be found in Appendix 5 of this report.

3.4 Radiated emissions (1GHz to 18GHz)

Mode of operation	Description	Mode No.
	100% microwave power	1

Test standard	Test description	Class/limit
CFR 47 Part 18:2004	Radiated emissions	As defined in 18.305

Results	Figure	Result	Comments
	R02	N/A	Measurements were performed in an anechoic chamber.
	R03	Pass	These tests were performed on the open area test site.

Frequency (GHz)	1 Analyser Level (dB μ V)	2 AF (dB/m)	3 Cable loss (dB)	4 Pre Amplifier Gain (dB)	(1+2+3-4)	Limit@3m dB μ V/m
					Average detector Result @3m dB μ V/m	
2.352	22.69	27.98	7.04	39.7	18.01	70.5
2.360	21.96	27.99	7.04	39.7	17.29	70.5
2.558	21.51	28.36	7.23	39.3	17.80	70.5
4.926	33.34	33.14	7.94	38.1	36.32	70.5
7.374	32.66	36.27	11.14	38.3	41.77	70.5
5.1	35.39	33.71	7.91	38.1	38.91	70.5
4.416	36.37	32.16	7.9	38.3	38.13	70.5
4.218	32.35	32.04	7.72	38.2	33.91	70.5
4.758	33.67	32.84	7.94	38.1	36.35	70.5
14.712	34.48	42.04	14.76	38.2	53.08	70.5
16.536	35.5	38.85	17.04	38.6	52.79	70.5
4.464	33.15	32.16	7.9	38.3	34.91	70.5
4.492	33.14	32.16	7.9	38.3	34.90	70.5

Note 1: The tests in the above table carried out between 1Ghz to 2GHz and 3GHz to 18GHz were performed with a 2.4GHz notch filter connected, this was to avoid spurious harmonics from the magnetron fundamental frequency of 2.45GHz appearing in the measuring instrumentation. The bands between 2GHz and 3GHz were performed without the filter. Testing was performed over the frequency ranges 1000MHz to 18000MHz. Results were compared with the limit line as defined in 18.305 and scaled for a measurement distance of 3m.

Note 2: **The above results >1GHz were recorded using an average detector.**

3.5 Radiated emissions (18GHz to 24.5GHz)

Mode of operation	Description	Mode No.
	100% microwave power	1

Test standard	Test description	Class/limit
CFR 47 Part 18:2004	Radiated emissions	As defined in 18.305

Results	Figure	Result	Comments
	R04	Pass	None

Note 1: The EUT was rotated from 0° to 360° and back to 0° whilst the peak emissions were recorded, with the antenna first in horizontal polarisation. This was then repeated with the antenna in vertical polarisation.

Note 2: No emissions were detected above the noise floor of the anechoic chamber when investigated at a distance of 3m.

Note 3: The graphical data can be found in Appendix 5 of this test report.

3.6 Calculation of Electric Field Strength Limit

ISM equipment operating on a frequency specified in Section 18.301 of the FCC Rules is permitted unlimited radiated energy in the band specified for that frequency.

The limit of field strength levels of emissions which lie outside the ISM bands is specified in Section 18.305 of the FCC rules as follows:

Where the operating frequency is within an ISM frequency band and where the output power is greater than 500W at a measurement distance of 300m the limit for radiated field strength outside of the ISM bands is:

$$\text{Limit } (\mu\text{V/m}) \text{ at } 300\text{m} = 25\sqrt{\frac{P}{500}}$$

Where P is the measured output power of the oven in w (refer to section 3.1 of this test report).

In units of dB μ V/m, and at a measurement distance of 3m the limit is calculated as:

$$\text{Limit (dB}\mu\text{V/m) at 3m} = 20\log_{10}\left(25\sqrt{\frac{P}{500}}\right) + 20\log_{10}\left(\frac{300}{3}\right)$$

The measured oven power P , was 907W (refer to section 3.1 of this test report). Using this measured value of P in above formula this gives a field strength limit of **70.5dB μ V/m at a measurement distance of 3m.**

The electric field strength between 100MHz and 24.5GHz was measured at 3m and compared to this limit calculated at 3m.

Note: Section 4.6.1 of FCC Document MP5 dated 1986 states that a conservative value of the field strength limit at closer distances than 300m may be calculated using inverse linear variation of field with distance.

4 Summary

4.1 Emissions

Standard	Test Description	Result
CFR 47 Part 18:2004	Conducted disturbance (AC mains port) 150kHz-30MHz, Limit as defined in 18.307	Pass
	Radiated disturbance (enclosure port) 30MHz-24.5GHz, Limit as defined in 18.305	Pass

4.2 Compliance statement

The M8260-1 USA microwave oven, as tested was shown to meet the requirements of the standards listed in 4.1 of this report.

5 Appendices

5.1 Appendix 1 Conducted emission test method

5.1.1 Test information

Standard	CFR 47 Part 18:2004
YES Test Method	Based upon CEP19
Measurement uncertainty	+/- 2.38dB
Equipment Used	Rohde & Schwarz ESHS10 receiver Rohde & Schwarz ESH3-Z5 LISN Chase 9206 transient limiter

The conducted emissions from the ac power port were assessed from both the live and neutral lines with respect to earth.

For this test the EUT was placed in a screened room and the test carried out using equipment compliant to CISPR 16.

Following an initial measurement made with a peak detector, any disturbances within 10dB of the limit line were measured with a quasi-peak and average detector respectively.

5.2 Appendix 2 Radiated emission test method (30MHz to 1000MHz)

5.2.1 Test information

Standards	CFR 47 Part 18:2004
YES Test Method	CEP23
Measurement uncertainty	±3.48dB with 10dB of attenuation
Equipment Used	Rohde & Schwarz receiver Bilog antenna Rohde & Schwarz positioning mast and controller EMCO 2m diameter turntable and controller 80cm non conducting test table

Pre-compliance measurement in an anechoic chamber

The radiated emissions from the enclosure port of the EUT were initially assessed in an anechoic chamber at a test distance of 3m, using an X Wing Bilog antenna at a fixed height of 1.5m. The measurement was made using a peak detector and the emissions were assessed with the antenna in both horizontal and vertical polarisation on the four faces of the EUT i.e. 0°, 90°, 180° and 270°. The purpose of these preliminary investigations is to highlight any frequencies within 15dB of the applied limit line. Any identified frequencies inside the anechoic chamber are then maximised on the open area test site.

Compliance measurement on the Open Area Test Site (OATS)

Any disturbances within 10dB of the limit line, or as a minimum the 10 highest values found during the anechoic chamber scans, were measured with a quasi-peak detector on the OATS using equipment compliant with CISPR16. The EUT was rotated 360°, the antenna was orientated in both horizontal and vertical polarisation with the mast scanned from 1m to 4m to maximise the Quasi-Peak values at the identified frequencies.

5.3 Appendix 3 Radiated emission test method (1GHz to 24.5GHz)

5.3.1 Test information

Standards	CFR 47 Part 18:2004
YES Test Method	CEP27
Measurement uncertainty	±4.86dB with 0dB of attenuation
Equipment Used	Anritsu spectrum analyser HP Pre-amplifier Horn antenna EMCO turntable and controller 80cm non conducting (plastic) table

Pre-compliance measurement in an anechoic chamber

The radiated emissions from the enclosure port of the EUT were initially assessed in an anechoic chamber at a test distance of 3m, using a horn antenna at a fixed height, directed towards the radiation centre of the EUT. The measurement was made using a peak detector and the emissions were assessed with the antenna in both horizontal and vertical polarisation with the EUT rotated 360°.

Compliance measurement on the Open Area Test Site (OATS)

The highest values found during the anechoic chamber scans, were measured with an average detector on the OATS. The EUT was rotated 360°, the antenna was orientated in both horizontal and vertical polarisation with the mast scanned from 1m to 4m to maximise the values at the identified frequencies.

5.4 Appendix 4 Conducted emission test results

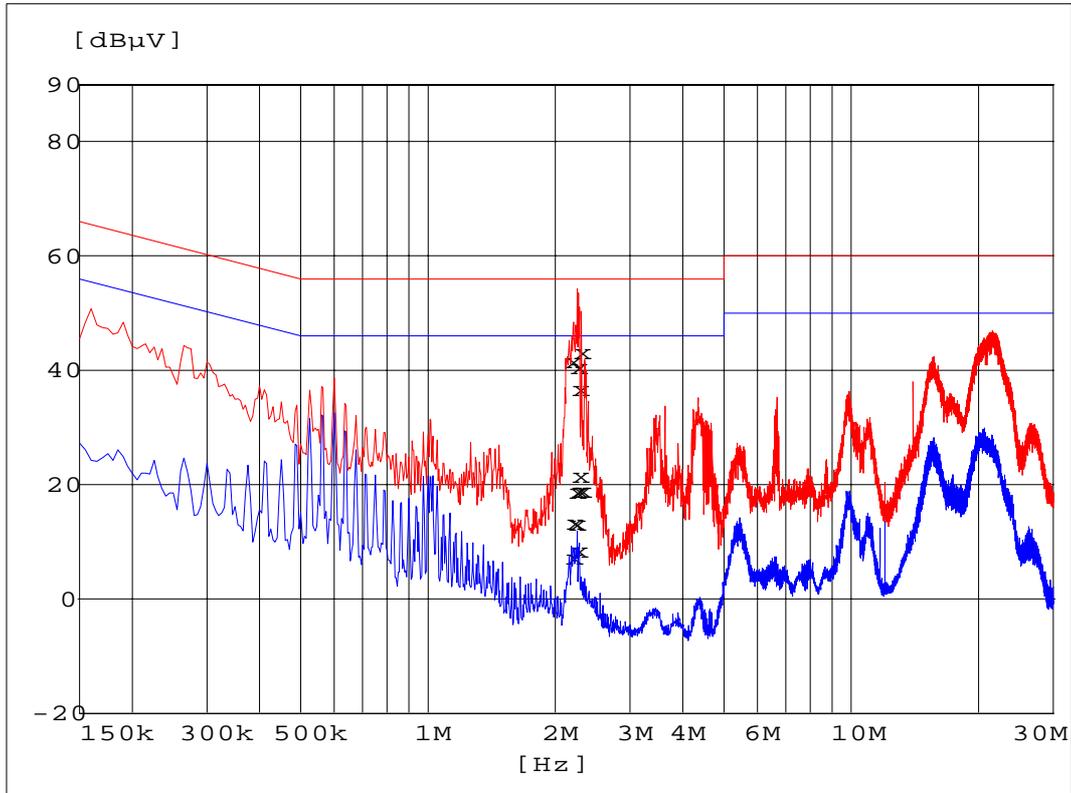


Figure 5.4.1 Conducted emissions results, (C01).

5.5 Appendix 5 Radiated emission test results

The graphical limit line applied to the plots in this section is shown at a level 4.4dB lower. The actual limit and calculation is shown in section 3.6 of this test report.

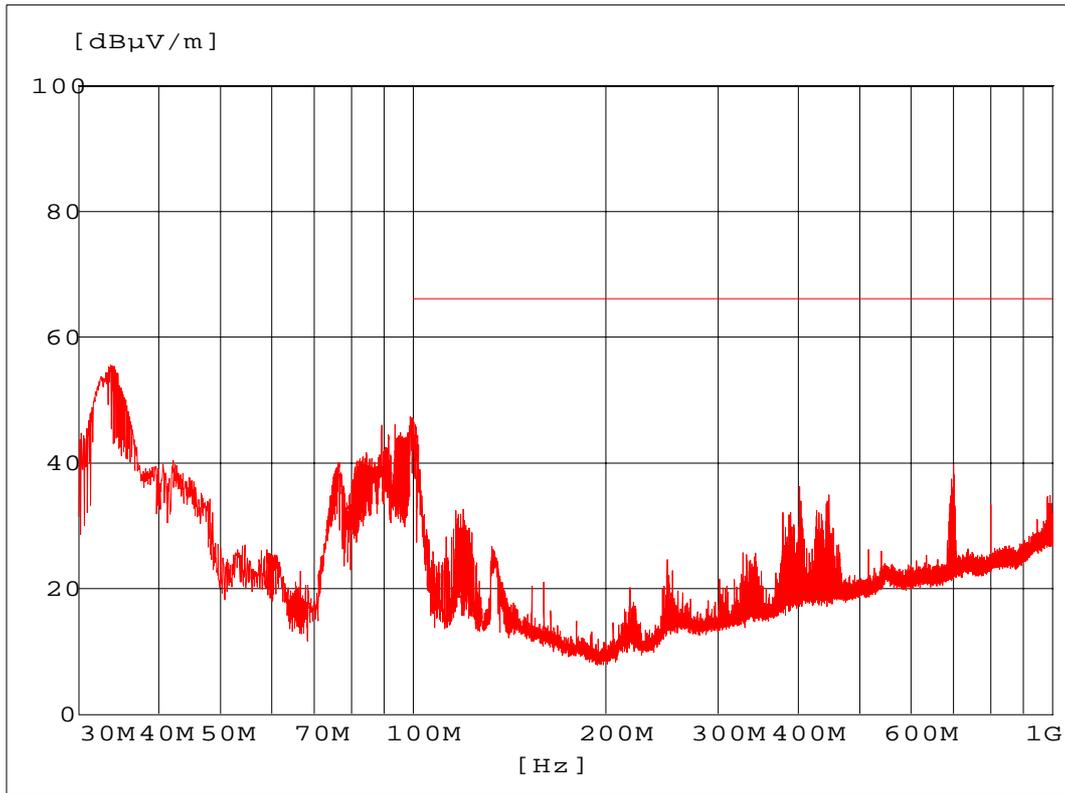


Figure 5.5.1 Radiated emissions results (R01, Peak Detector Chamber – information only).

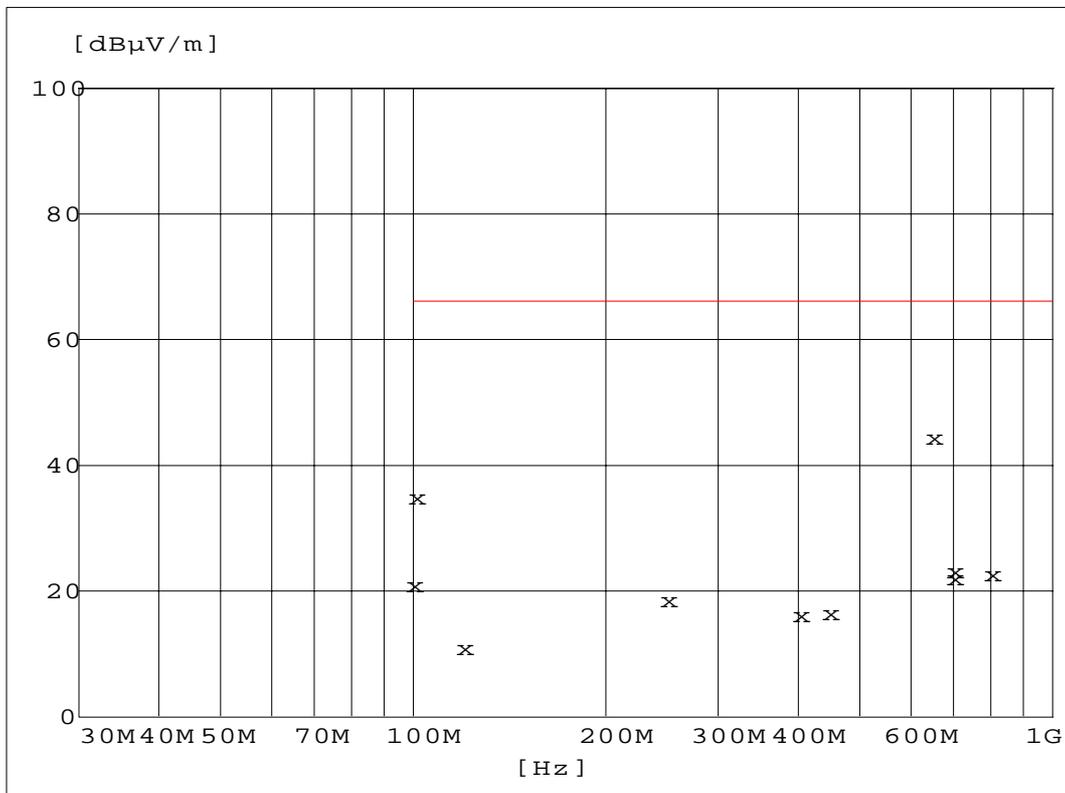


Figure 5.5.2 Radiated emissions results (R02, OATS) – Maximised Quasi Peak data.

5.6 Appendix 6 Frequency variation measurements

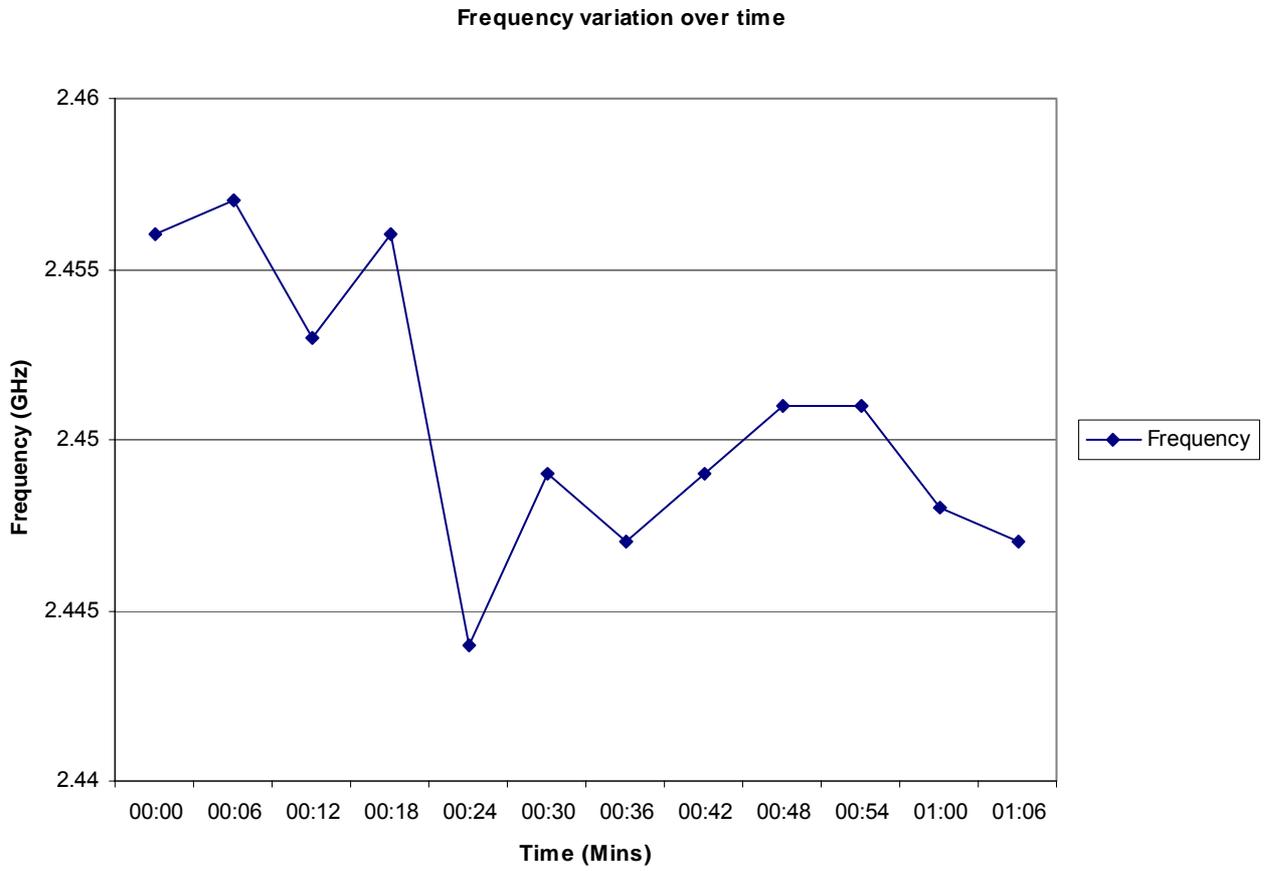


Figure 5.6.1 Frequency variation over time.

5.7 Appendix 7 EUT test configurations



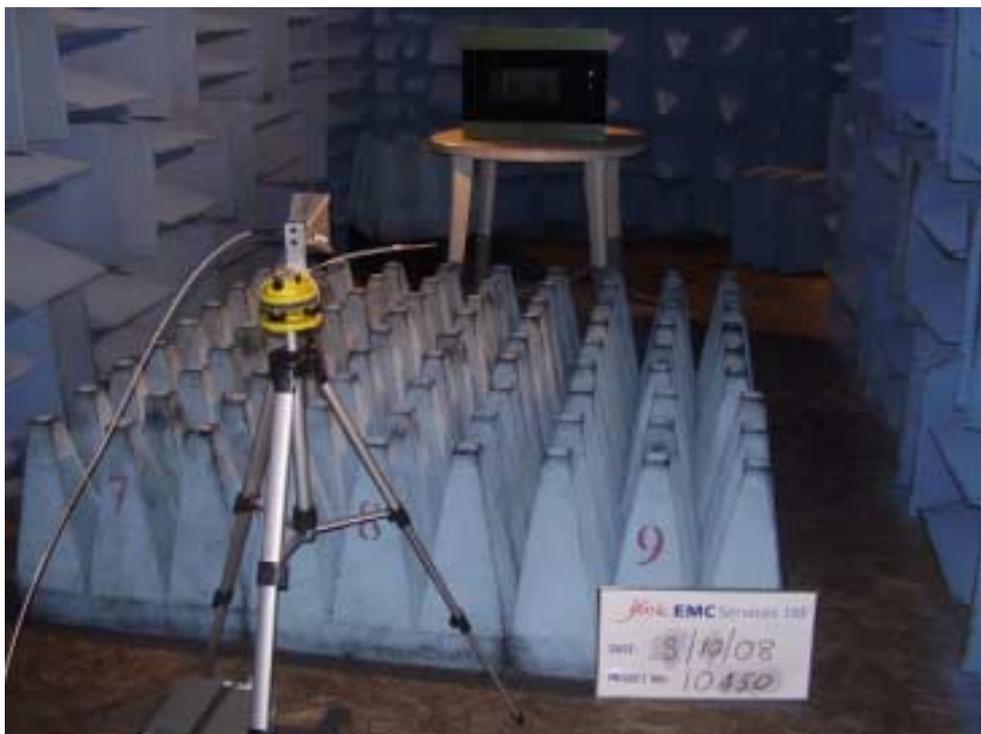
Photograph 5.7.1 Conducted emissions testing.



Photograph 5.7.2 Radiated emissions testing 30MHz-1GHz (Anechoic chamber)



Photograph 5.7.3 Radiated emissions testing 1GHz-18GHz (Anechoic chamber)



Photograph 5.7.4 Radiated emissions testing 18GHz-24.5GHz (Anechoic chamber)



Photograph 5.7.5 Radiated emissions testing 30MHz-1GHz (OATS)



Photograph 5.7.6 Radiated emissions testing 1GHz-18GHz (OATS)

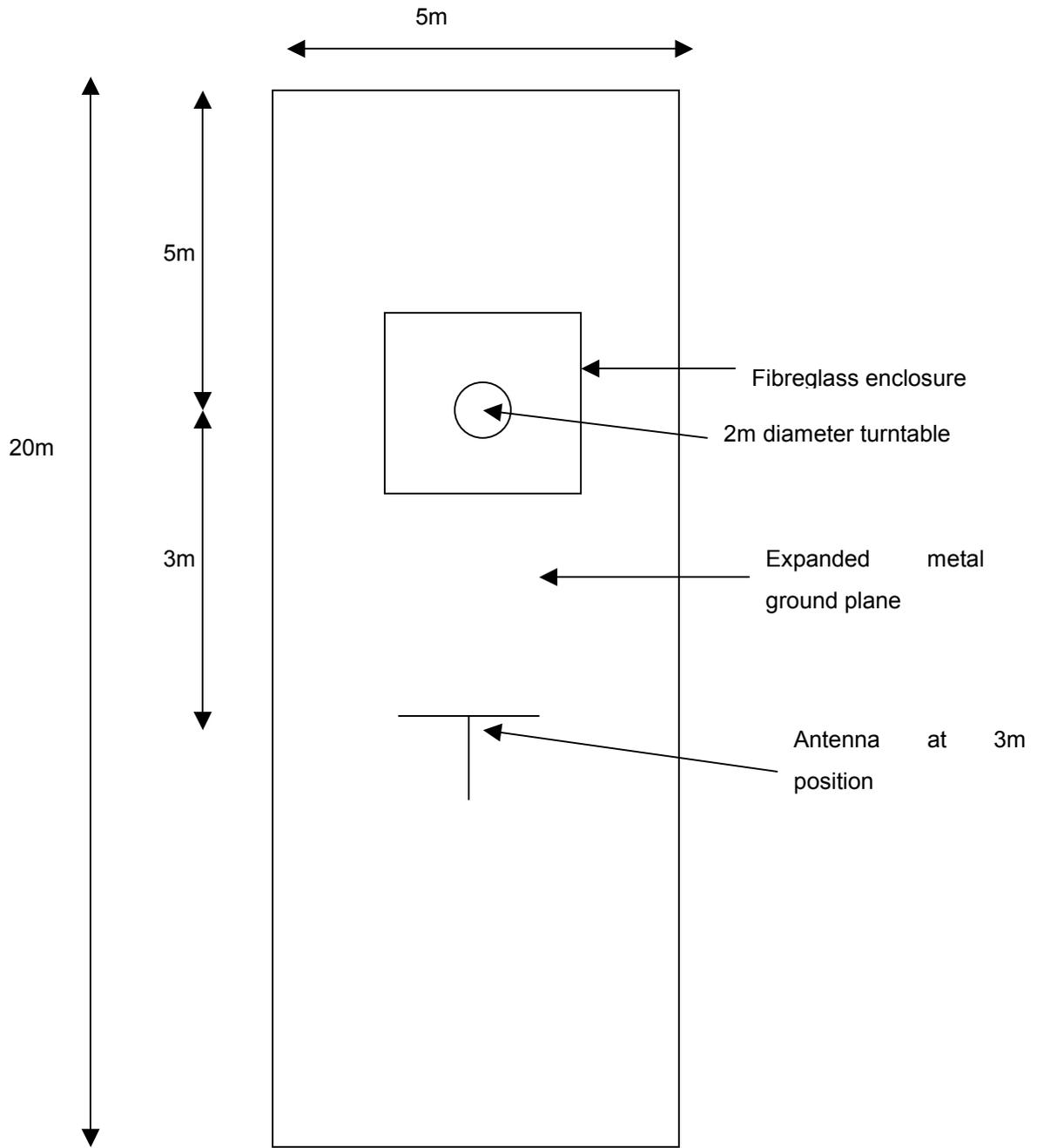
5.7 Appendix 7 Equipment used

Equipment	No.	Cal Type	Used	Equipment	No.	Cal Type	Used
AR FM2000 Field Probe Set	78211	UKAS		R&S SMT06 Signal Generator	78653	UKAS	
Blackstar Function Generator	78200	In-house		Schaffner NSG1025 EFT/B Gen	78136	UKAS	
Chase Van Veen Loop	78217	In-house		Schaffner NSG2025 EFT/B Gen	78006	UKAS	
Chase CBL 6111A Bilog Antenna	78167	UKAS	✓	Schaffner NSG2050 + PNW2055	78178	UKAS	
Chase CBL 6111C Bilog Antenna	78707	UKAS	✓	R&S SMT06 Signal Generator	79124	UKAS	
Chase CBL 6140 X-Wing Antenna	78310	In-house		Lem-Heme Current Probe	78482	NCS	
Chase CFL 9206 Transient Limiter	78101	In-house		Schaffner NSG435 ESD Simulator	78008	UKAS	
Chase CFL 9206 Transient Limiter	78087	In-house	✓	Schaffner INA 172 surge CDN	78462	In-house	
Chase HLA6120 Loop Antenna	78128	NPL		Schaffner NSG650 + CDN113	78478	UKAS	
Chase MDS21 Absorbing Clamp	78195	UKAS		Schaffner NSG2050 + PNW2056	78458	UKAS	
Fischer FCC-801-M1-16 CDN	78240	UKAS		Schaffner voltage probe CVP2200	78596	UKAS	
Fischer FCC-801-M2-25 CDN	78241	UKAS		Schaffner current probe SMZ11	78569	UKAS	
Fischer FCC-801-M2-16 CDN	78400	UKAS		Schaffner current probe	79020	UKAS	
Fischer FCC-801-M3-16 CDN	78044	UKAS		Schaffner 40 ohm load	78570	In-house	
Fischer FCC-801-M3-25 CDN	78242	UKAS		Schaffner Chase CBL6111C	78707	UKAS	
Fischer FCC-801-M4-25 CDN	78045	UKAS		Schaffner Chase CBL6112B	78708	Manufac	
Emco 3115 Horn Antenna	78347	UKAS	✓	Schaffner INA 175 surge CDN	78461	In-house	
3116 40GHz Horn Antenna	78951	UKAS	✓	Solar 9108-IN Current Probe	78545	UKAS	
Fluke 45 Digital Mutimeter	78655	UKAS		California Inst PACS-1 analyser	79135	UKAS	
Fluke 85 Digital Mutimeter	78375	UKAS		California Inst 5000 iX Power supply	79136	UKAS	
Gould 475 Digital Oscilloscope	78057	UKAS		Fischer FCC-801-M3-25 CDN	79008	UKAS	
HP LF spectrum analyser	79129	UKAS		Fischer FCC-801 M1-16 CDN	79001	UKAS	
HP 8449B Pre-amplifier	78459	UKAS	✓	EM Test UCS 500	79059	UKAS	
Anritsu MS2667C Analyser	78490	UKAS	✓	CDN 118	78460	NCS	
2.4GHz notch filter	79178	UKAS	✓	Schaffner clamp	79045	In-house	
ISO-TECH 9053 LCR meter	78487	NCS		Keytek AC line qualifier	78350	UKAS	
Keytek EMC Pro	78348	UKAS		Spitzenberger & Spies	78131	NCS	
Keytek MZ-15/EC ESD Simulator	78133	UKAS		Arb Waveform Generator	79116	In-house	
LEM HEME clamp	78483	NCS		6dB attenuator	79073	In-house	
Intek Function Generator	78673	UKAS		HP Dynamic Signal Analyzer	79121	In-house	
Rolfe Heine NNB 32A LISN	78205	UKAS	✓	Magnetic immunity loop (multi)	78722	In-house	
R&S ESH3-Z5 LISN	78119	UKAS		Wandel & Golterman EFA-2	78551	Manufac	
R&S ESHS 10 Receiver	78035	UKAS	✓	Schaffner EFT/B clamp	79184	In-house	
R&S ESHS10 Receiver	79182	UKAS		Wandel & Golterman EMC 20	79005	Manufac	
R&S ESVS 30 Receiver	79183	UKAS	✓	AR50S/G4A Amplifier	79095	NCS	
R&S ESVS 10 Receiver	78036	UKAS		AR FM2000 Field Probe Set	78108	UKAS	
R&S ESVS 30 Receiver	78107	UKAS		650V Transformer	78123	In-House	
Schaffner Profline	78374	UKAS		HCP	79099	In-house	
Variac	78192	In-house		VCP	79102	In-house	
MV 2616	79149	In-house		EFT 503	79132	UKAS	
Schaffner Discontinuous Analyser	79215	UKAS		Fischer clamp	78043	In-house	
Variac	78688	In-house		Thermometer and K-Type Thermocouple	79242	UKAS	✓

NCS-Not on calibration schedule

5.8 Appendix 8 Open Area Test Site Description

The Open Area Test Site (OATS) is constructed of welded expanded galvanised steel “Expamet” with major aperture size of approximately 28mm. The ground plane was approximately 20mx5m fitted with a 2m diameter flush mounted turntable, covered with a fibreglass enclosure approximately 4.3m x 4.3m x 3.5m high. This enclosure is fitted with double doors at both the front and rear, and has an apex height of approximately 3.5m. The site was fitted with a Rohde and Schwarz antenna mast, which was bolted to the ground plane at a 3m measurement position. No other objects were located within the CISPR ellipse. A “portacabin” type building (approximately 3.9mx3.3m) was located to one side of the site, approximately 8.6m from the edge of the ground plane and containing the measuring equipment.



Open Area Test Site Dimensions



Open area test site, via Google, showing all structures within the estimated 5 times the distance between the measuring set and the EUT.

5.9 Appendix 9 Calibration data

Yes No.	Equipment description	Calibration Date	Calibration Frequency
78035	9kHz-30MHz R&S ESHS 10 Receiver	27/12/2007	12 Months
70205	Rolfe Heine 32A LISN	14/03/2007	24 Months
78087	CFL9206 Transient limiter	25/06/2008	12 Months
79183	30MHz-1000MHz R&S ESVS 30 Receiver	28/01/2008	12 Months
78167	CBL6111A Blue Bilog antenna (used for preliminary investigation only – not used for OATS measurements)	16/01/2007	12 Months
78707	CBL6111C Blue Bilog antenna – used for OATS tests	13/12/2007	12 Months
78347	EMCO 3115 horn antenna	19/03/2007	24 Months
78951	EMCO 3116 40GHz horn antenna	14/01/2008	60 Months
78490	Anritsu MS2667C Spectrum analyser	02/01/2008	12 Months
78459	HP 8449B Pre-amplifier	27/12/2008	12 Months
79178	Microtronics BRM13134 2.4GHz Notch filter	20/09/2007	24Months
79242	Digital Thermometer and K-Type Thermocouple	25/09/2008	12 Months

5.10 Appendix 10 Test Report History

Issue	Modification details
1	Original issue of the test report
2	Modified to incorporate further testing and data as required by the customer for FCC approval process and review by the customers TCB (Telecommunication Certification Body).
3	Further modifications added as required by the TCB.