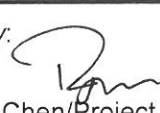


Prüfbericht-Nr.: <i>Test Report No.:</i>	10048077 002	Auftrags-Nr.: <i>Order No.:</i>	114025239	Seite 1 von 48 Page 1 of 48
Kunden-Referenz-Nr.: <i>Client Reference No.:</i>	N/A	Auftragsdatum: <i>Order date:</i>	July 31, 2014	
Auftraggeber: <i>Client:</i>	ISSC Technologies Corp., No.5, Industry E. Rd. VII, Hsinchu Science Park, Hsinchu 30077, Taiwan, R.O.C.			
Prüfgegenstand: <i>Test item:</i>	Bluetooth Module			
Bezeichnung / Typ-Nr.: <i>Identification / Type No.:</i>	BM23SPKXY			
Auftrags-Inhalt: <i>Order content:</i>	FCC Part 15C Test report			
Prüfgrundlage: <i>Test specification:</i>	FCC 47CFR Part 15: Subpart C Section 15.247 RSS-210 (12-2010) A8			
Wareneingangsdatum: <i>Date of receipt:</i>	08/04/2014			
Prüfmuster-Nr.: <i>Test sample No.:</i>	A000092864-004 A000092864-003			
Prüfzeitraum: <i>Testing period:</i>	25-Aug-2014 - 29-Aug-2014			
Ort der Prüfung: <i>Place of testing:</i>	EMC Laboratory Taipei			
Prüflaboratorium: <i>Testing laboratory:</i>	TUV Rheinland Taiwan Ltd.			
Prüfergebnis*: <i>Test result*:</i>	Pass			
geprüft von / tested by:  2014-10-16 Ryan Chen/Project Engineer Datum Name / Stellung Unterschrift Date Name / Position Signature		kontrolliert von / reviewed by:  2014-10-16 Rene Charton/Senior Project Manager Datum Name / Stellung Unterschrift Date Name / Position Signature		
Sonstiges / Other:				
Zustand des Prüfgegenstandes bei Anlieferung: <i>Condition of the test item at delivery:</i>		Prüfmuster vollständig und unbeschädigt <i>Test item complete and undamaged</i>		
* Legende: 1 = sehr gut 2 = gut 3 = befriedigend 4 = ausreichend 5 = mangelhaft P(ass) = entspricht o.g. Prüfgrundlage(n) F(ail) = entspricht nicht o.g. Prüfgrundlage(n) N/A = nicht anwendbar N/T = nicht getestet Legend: 1 = very good 2 = good 3 = satisfactory 4 = sufficient 5 = poor P(ass) = passed a. m. test specification(s) F(ail) = failed a. m. test specification(s) N/A = not applicable N/T = not tested				
Dieser Prüfbericht bezieht sich nur auf das o.g. Prüfmuster und darf ohne Genehmigung der Prüfstelle nicht auszugsweise vervielfältigt werden. Dieser Bericht berechtigt nicht zur Verwendung eines Prüfzeichens. <i>This test report only relates to the a. m. test sample. Without permission of the test center this test report is not permitted to be duplicated in extracts. This test report does not entitle to carry any test mark.</i>				

TEST SUMMARY

5.1.1 ANTENNA REQUIREMENT

RESULT: *Passed*

5.1.2 PEAK OUTPUT POWER

RESULT: *Passed*

5.1.3 20dB BANDWIDTH

RESULT: *Passed*

5.1.4 99% BANDWIDTH

RESULT: *Passed*

5.1.5 CONDUCTED SPURIOUS EMISSIONS AND FREQUENCY BAND EDGE MEASURED IN 100kHz BANDWIDTH

RESULT: *Passed*

5.1.6 SPURIOUS EMISSION

RESULT: *Passed*

5.1.7 FREQUENCY SEPARATION

RESULT: *Passed*

5.1.8 NUMBER OF HOPPING FREQUENCY

RESULT: *Passed*

5.1.9 TIME OF OCCUPANCY

RESULT: *Passed*

5.2.1 MAINS CONDUCTED EMISSIONS

RESULT: *Passed*

6.1.1 ELECTROMAGNETIC FIELDS

RESULT: *Passed*

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1. General Remarks

1.1 Complementary Materials

All attachments are integral parts of this test report. This applies especially to the following appendix:

Appendix P: Photo Documentation
(File Name: 10048077APPENDIX P)

Appendix D: Test Result of Radiated Emissions
(File Name: 10048077APPENDIX D)

Test Specifications

The following standards were applied

Table 1: Applied Standard and Test Levels

Radio
FCC CFR47 Part 15: Subpart C Section 15.247 ANSI C63.4:2009, Public Notice DA 00-705

2. Test Sites

2.1 Test Facilities

TUV Rheinland Taiwan Ltd.

11F. No.758, Sec. 4, Bade Rd., Songshan Dist.
Taipei City 105
Taiwan (R.O.C.)
FCC Registration No.: 365730

TAF Accredited NCC Test Lab. No.:0759

TAF Accreditation effective period: 2013-Jul-1st to 2016-Jun-30th



Testing Laboratory
0759

2.2 List of Test and Measurement Instruments

Table 2: List of Test and Measurement Equipment

Kind of Equipment	Manufacturer	Type	S/N	Calibrated until
EMI Test Receiver	R&S	ESCI 7	101062	1-Sep-14
Bilog Antenna	TESEQ	CBL6111D	29802	4-Jul-15
Spectrum Analyzer	R&S	FSV 40	100921	10-Dec-14
Spectrum Analyzer	Agilent	N9010A	MY53470241	19-Jan-15
Horn Antenna	ETS-Lindgren	3117	138160	10-Jan-15
Horn Antenna (18GHz~40GHz)	COM-POWER	AH840	101031	29-Oct-15
Preamplifier (30MHz - 1GHz)	HP	8447F	2805A03335	2-Sep-14
Preamplifier (18 GHz - 40 GHz)	COM-POWER	PAM-840	461257	2-Sep-14
Pre-Amplifier (1GHz~18GHz)	EM Electronics	EM30180	60558	23-Oct-14
Loop Antenna	Schwarzbeck	FMZB 1513	1513-076	28-Sep-14
EMI Test Receiver	R&S	ESCI	101094	29-Aug-14
LISN (1 phase)	R&S	ENV216	101243	30-May-15
LISN	Rolf Heine	NNB-2/16Z	99080	30-Aug-14

2.3 Traceability

All measurement equipment calibrations are traceable to NML(Taiwan)/NIST(USA) or where calibration is performed outside Taiwan, to equivalent nationally recognized standards organizations.

2.4 Calibration

requiring calibration is calibrated periodically in a suitably accredited Calibration Lab. Additionally all equipment is verified for proper performance on a regular basis using in house standards or comparisons.

2.5 Measurement Uncertainty

The estimated combined standard uncertainty for radiated emissions and conducted emissions measurements:.

Table 3: Emission Measurement Uncertainty

Parameter	Uncertainty
RF power, conducted	± 1.5 dB
Adjacent channel power	± 3 dB
Radiated emission of transmitter, valid up to 26 GHz	± 6 dB
Radiated emission of receiver, valid up to 26 GHz	± 6 dB
Temperature	± 2 °C
Humidity	± 10 %

3. General Product Information

3.1 Product Function and Intended Use

This test report is for a series of Bluetooth modules. All modules use an RF IC with the same SoC chip crystal. The difference is in digital device portions of the SOC, by disabling the MFi function. Both Chips have the same pin layout. The version tested is BM23SPKXY
For details refer to the User Guide, Data Sheet and Circuit Diagram.

3.2 System Details and Ratings

Table 4: Basic Information of EUT

Item	EUT information	
Kind of Equipment	Bluetooth Module	
Type Designation	BM23SPKXY	
FCC ID	A8TBM23SPKXYC2A	IC Can ID:12246A-BM23SPKXYC2

Table 5: Technical Specification of EUT

Technical Specification	Value
Operating Frequency	2402 MHz ~ 2480 MHz
Channel Spacing	1 MHz
Channel number	79
Operation Voltage	3.0-4.2V
Modulation	GFSK, $\pi/4$ QPSK, 8 DPSK
Antenna gain	1.927dBi

Table 6: Frequency hopping information

Technical Specification	Description
Hopping Range	Hereby we declare that the maximum frequency of this device is: 2402-2480MHz. This is according the Bluetooth Core Specification V2.1+EDR for devices which will be operated in the USA. This was checked during the Bluetooth Qualification tests (Test Case: TRM/CA/04).
Hopping Sequence	Example of a 79 hopping sequence in data mode: 33,04,21,44,23,42,53,46,55,48,40,59,72,29,76,31,08,73,07,75,09,45,60,39,58,13,47,11,77,52,35,50,65,54,67,56,69,62,71,64, 7,25,27,66,57,70,74,61,78,63,10,41,05,43,15,44,64,68,02,70,06,01,51,03,55,05,03,66,53,49,36,47,
Receiver input bandwidth	The input bandwidth of the receiver is 1MHz. In every connection one Bluetooth device is the master and the other one is the slave. The master determines the hopping sequence. The slave follows this sequence. Both devices shift between RX and TX time slot according to the clock of the master. Additionally the type of connection is set up at the beginning of the connection. The master adapts its hopping frequency and its TX/RX timing according to the packet type of the connection. Also the slave of the connection will use these settings. Repeating of a packer has no influence on the hopping sequence. The hopping sequence generated by the master of the connection will be followed in any case. That means a repeated packet will not be send on the same frequency, it is send on the next frequency of the hopping sequence.

3.3 Independent Operation Modes

The basic operation modes are:

- A. Transmitting
 - 1. Low channel
 - 2. Middle channel
 - 3. High channel
- B. Receiving
- C. Standby
- D. Off

3.4 Noise Generating and Noise Suppressing Parts

Refer to the Circuit Diagram.

3.5 Submitted Documents

- Circuit Diagram
- Instruction Manual
- Rating Label
- Technical Description

4. Test Set-up and Operation Modes

4.1 Principle of Configuration Selection

The equipment under test (EUT) was configured to measure its maximum power level. The test modes were adapted accordingly in reference to the instructions for use.

4.2 Test Operation and Test Software

Test operation refers to test setup in chapter 4. All testing were performed according to the procedures in ANSI C63.10: 2009 and DA 00-705 of March 30, 2000.

The samples were used as follows:

Conducted: **A000092864-003**

Radiation: **A000092864-004**

Full test was applied on all test modes, but only worst case was shown.

4.3 Special Accessories and Auxiliary Equipment

The product has been tested together with the following additional accessories:

Error! Not a valid link.

4.4 Countermeasures to achieve EMC Compliance

The test sample which has been tested containing the noise suppression parts as in the Photo Appendix and the Test Setup Photos. No additional measures were employed to achieve compliance.

4.5 Test Setup Diagram

Diagram of Measurement Configuration for Radiation Test

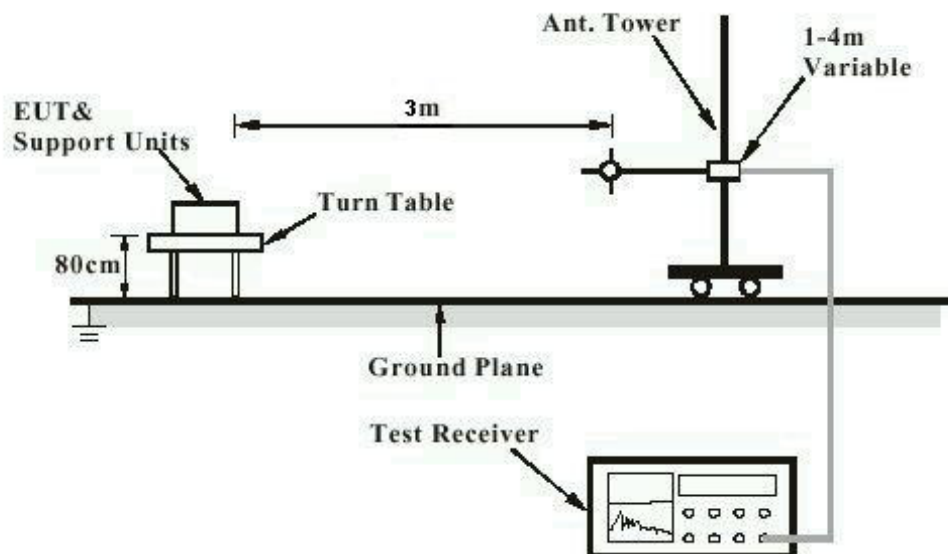


Diagram of Measurement Equipment Configuration for Mains Conduction Measurement

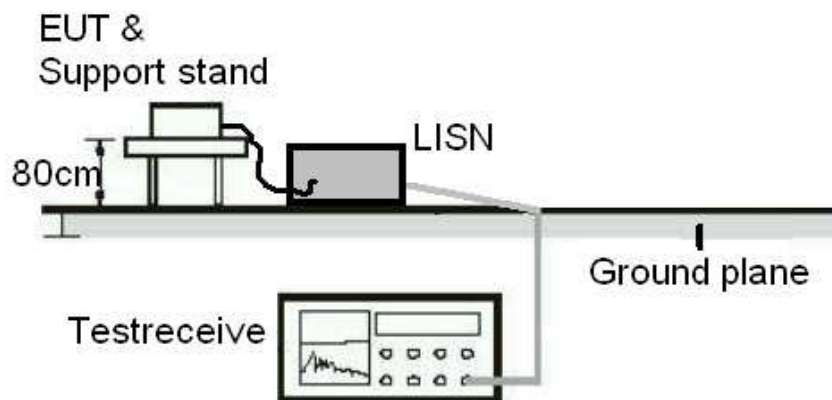
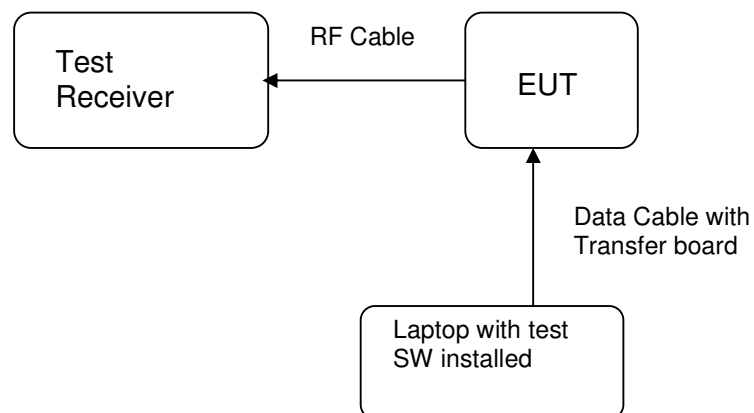


Diagram of Measurement Equipment Configuration for Conducted Transmitter Measurement



5. Test Results

5.1 Transmitter Requirement & Test Suites

5.1.1 Antenna Requirement

RESULT:**Passed**

Test standard	:	LP0002(2011): 2.2, 3.10.1, (3) FCC Part 15.247(b)(4), Part 15.203 and RSS- Gen 7.1.4
Requirement	:	use of approved antennas only with directional gains that do not exceed 6 dBi

According to the manufacturer declaration, the EUT has an antenna with a directional gain of 1.927dBi dBi. The antenna is a printed PCB trace with no possibility of replacement with a non-approved antenna by the end-user. Therefore, the EUT is considered to comply with this provision.

Refer to EUT photo for details.

5.1.2 Peak Output Power

RESULT:

Passed

Test standard : FCC Part 15.247(b)(1),
 RSS-210 A8.4(2)
 LP0002(2011): 3.10.1, (2)
 Basic standard : DA 00-705 of March 30, 2000
 LP0002(2011) Appendix II
 Kind of test site : Shielded room

Test setup

Test Channel : Low/ Middle/ High
 Operation Mode : A

Ambient temperature : 22-26 °C
 Relative humidity : 50-65 %
 Atmospheric pressure : 100-103 kPa

Table 7: Test result of Peak Output Power, GFSK modulation

Channel	Channel Frequency	Peak Output Power		Limit
	(MHz)	(dBm)	(W)	(W)
Low Channel	2402	2.43	0.00175	0.125
Middle Channel	2441	2.63	0.00183	0.125
High Channel	2480	2.62	0.00183	0.125

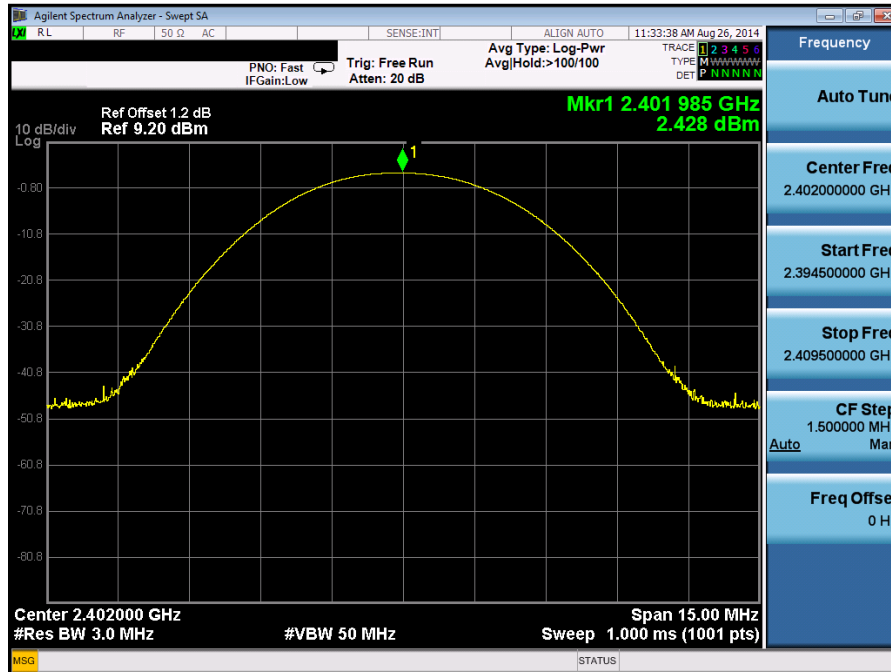
Table 8: Test result of Peak Output Power, 8DPSK modulation

Channel	Channel Frequency	Peak Output Power		Limit
	(MHz)	(dBm)	(W)	(W)
Low Channel	2402	3.67	0.00233	0.125
Middle Channel	2441	3.84	0.00242	0.125
High Channel	2480	3.76	0.00238	0.125

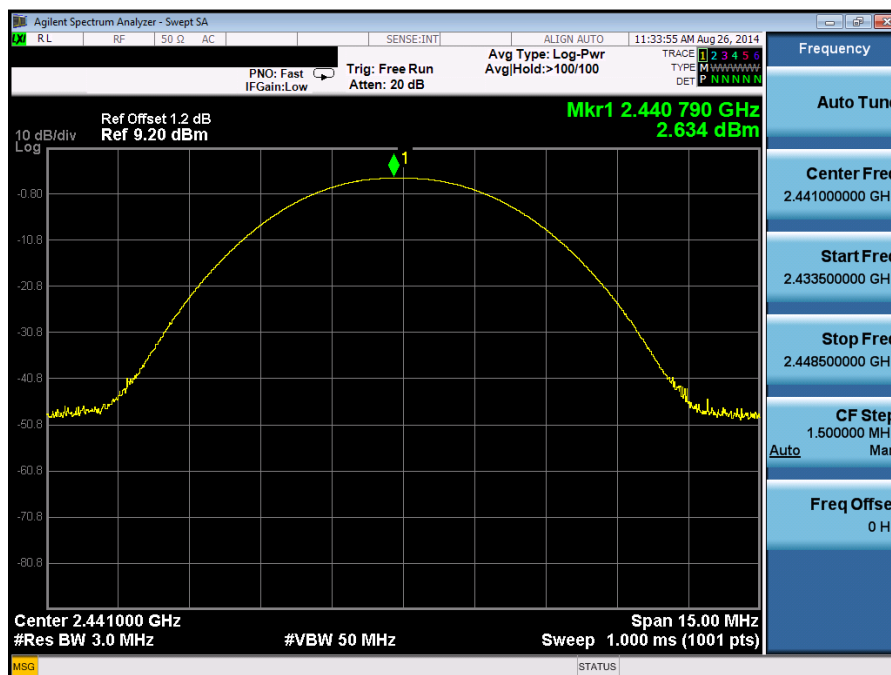
Pmax: 0.7656 mW

Test Plot of Peak Output Power, GFSK modulation

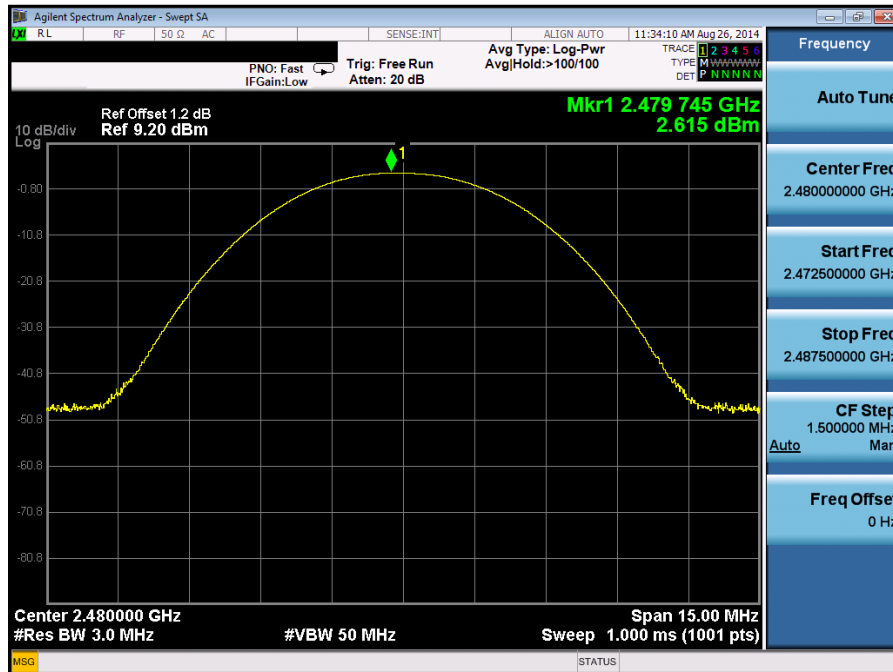
Low Channel



Middle Channel

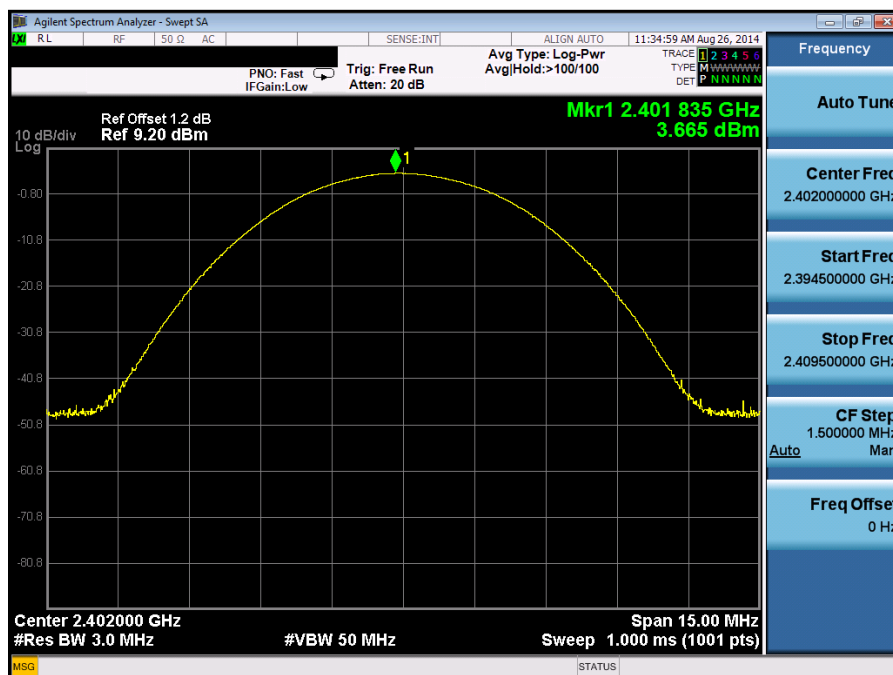


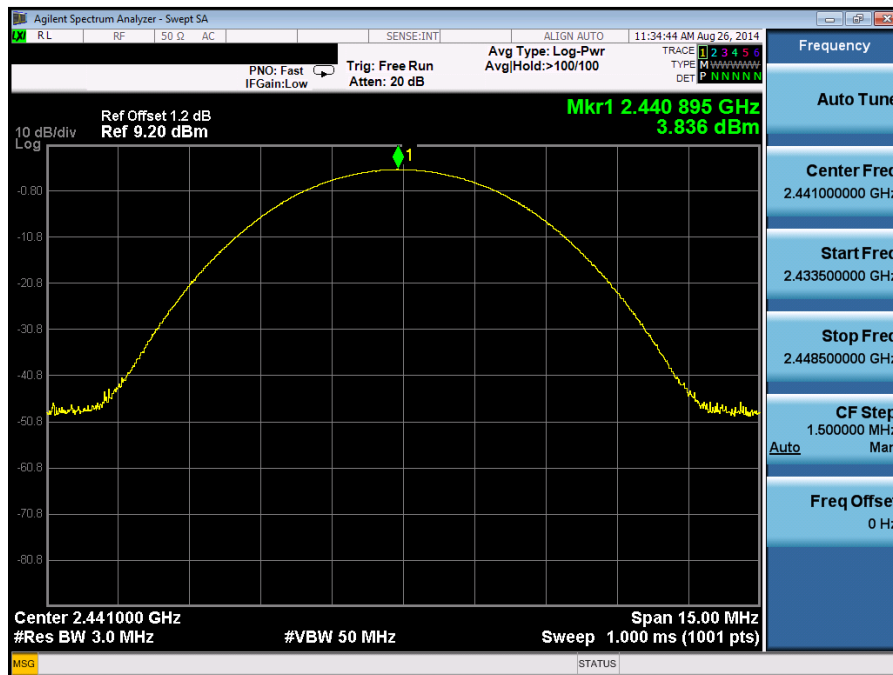
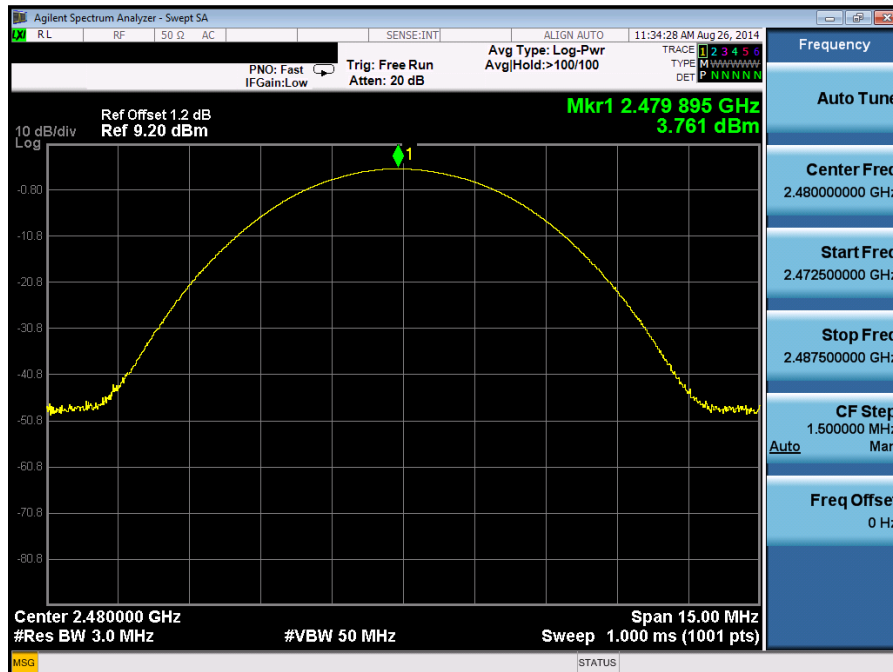
High Channel



Test Plot of Peak Output Power, 8DPSK modulation

Low Channel



Middle Channel

High Channel


5.1.3 20dB Bandwidth

RESULT:
Passed

Test standard : FCC Part 15.247(a)(1),
 RSS-210 A8.1(a)
 LP0002(2011): 3.10.1, (6.1.1)

Basic standard : DA 00-705 of March 30, 2000
 LP0002(2011) Appendix II

Kind of test site : Shielded room

Test setup

Test Channel : Low/ Middle/ High
 Operation Mode : A

Ambient temperature : 22-26°C
 Relative humidity : 50-65%
 Atmospheric pressure : 100-103kPa

Table 9: Test result of 20dB Bandwidth, GFSK modulation

Channel	Channel Frequency (MHz)	20dB Bandwidth (kHz)	Limit (MHz)	Result
Low Channel	2402	879.14	1.5	Pass
Mid Channel	2441	877.87	1.5	Pass
High Channel	2480	877.34	1.5	Pass

Note: Limit is for Channel Separation of 1 MHz and a power limit of 125 mW.

Table 10: Test result of 20dB Bandwidth, 8DPSK modulation

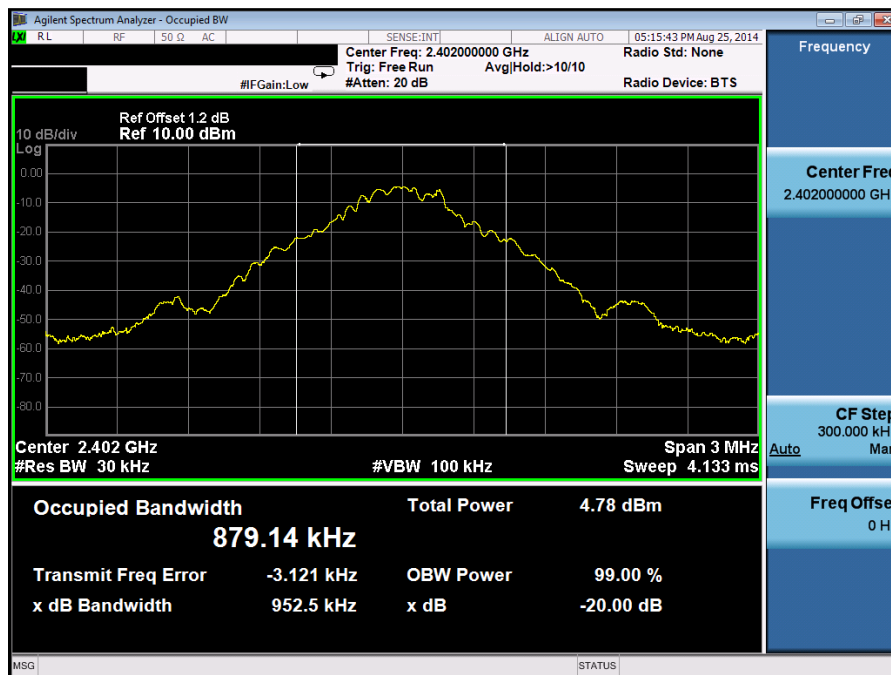
Channel	Channel Frequency (MHz)	20dB Bandwidth (kHz)	Limit (MHz)	Result
Low Channel	2402	1172	1.5	Pass
Mid Channel	2441	1172	1.5	Pass
High Channel	2480	1174	1.5	Pass

Note: Limit is for Channel Separation of 1 MHz and a power limit of 125 mW.

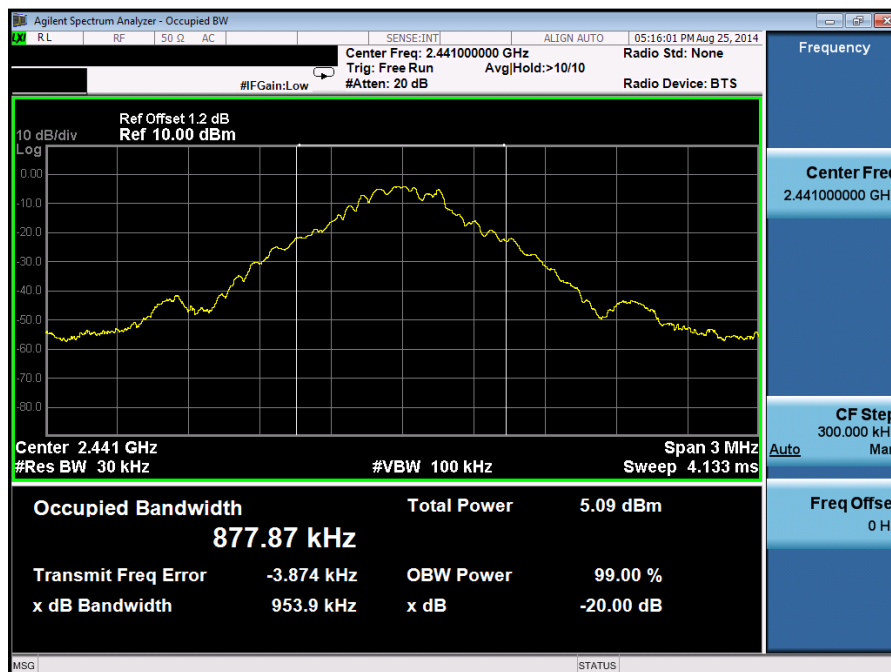
If the carrier separation frequency of a Bluetooth Device is set at 1 MHz due to the firmware setting and the Bluetooth Standard, then the limit for the 20 dB Bandwidth, becomes $1 \text{ MHz} / 0.66666 = 1.5 \text{ MHz}$.

Test Plot of 20dB Bandwidth, GFSK modulation

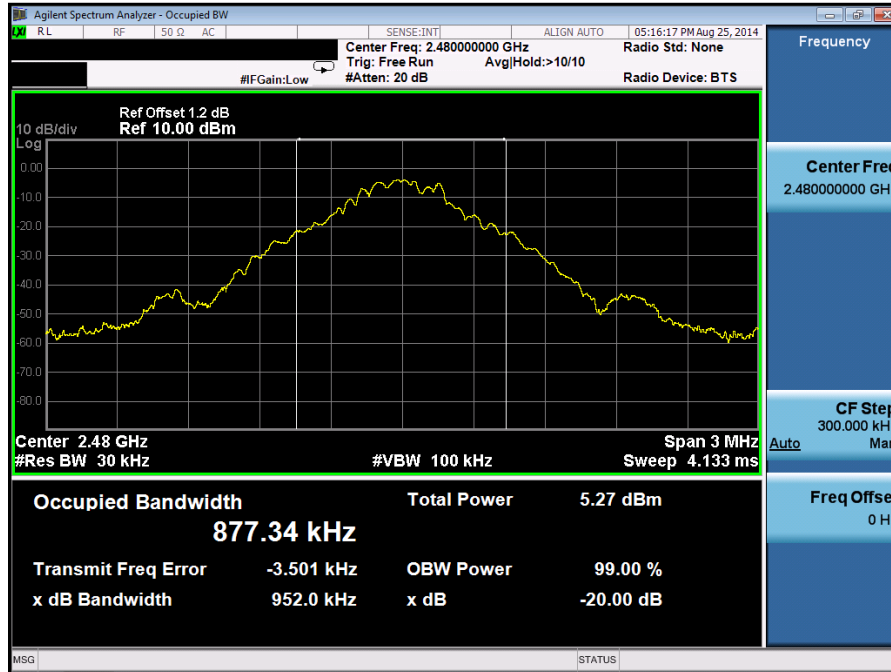
Low Channel



Middle Channel

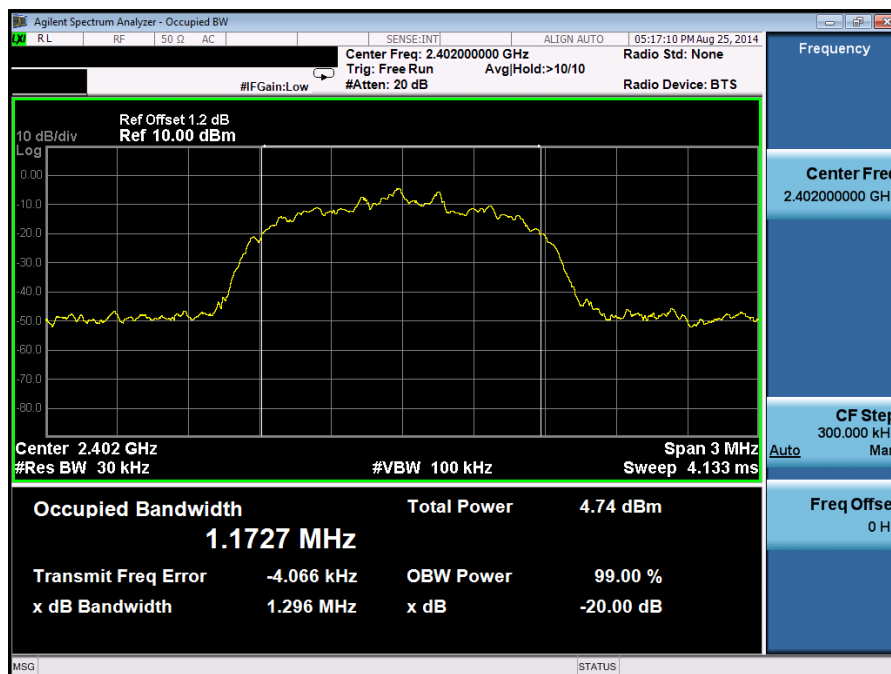


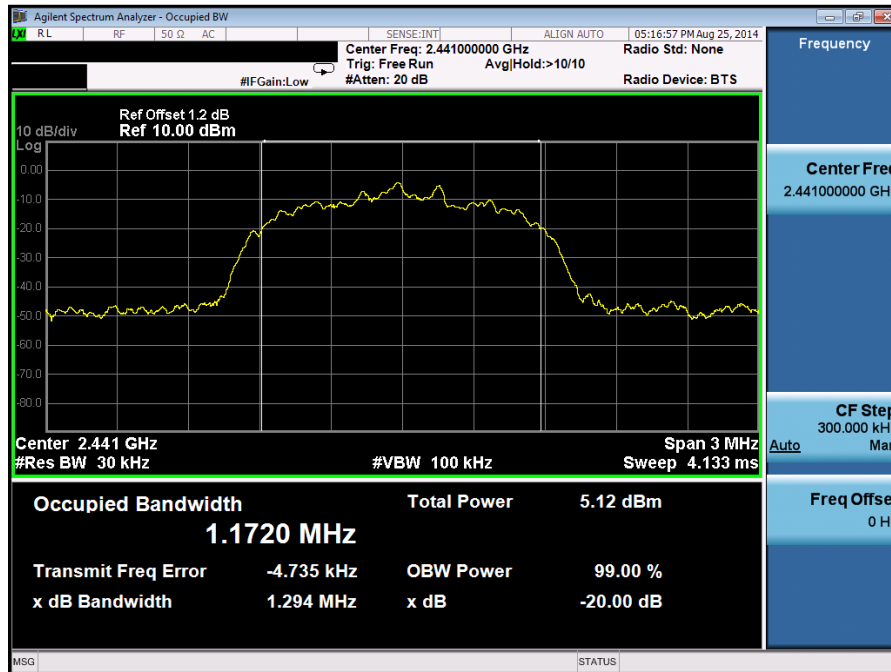
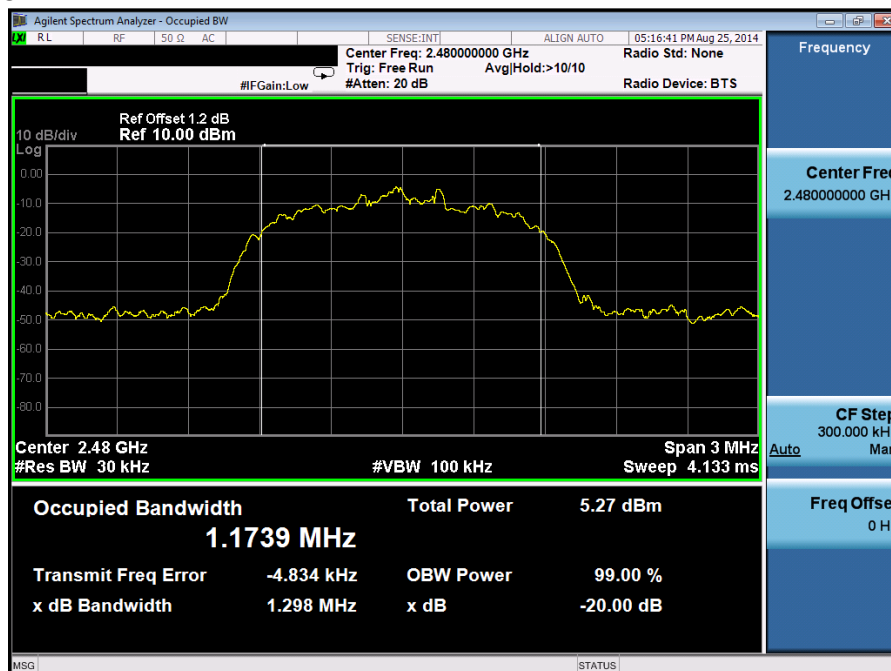
High Channel



Test Plot of 20dB Bandwidth, 8DPSK modulation

Low Channel



Middle Channel

High Channel


5.1.4 99% Bandwidth**RESULT:****Passed**

Test standard : RSS-Gen (Issue 3) Dec. 2010
Basic standard : RSS-Gen (Issue 3) Dec. 2010
Kind of test site : Shielded room

Test setup

Test Channel : Low/ Middle/ High
Operation Mode : A

Ambient temperature : 22-26°C
Relative humidity : 50-65%
Atmospheric pressure : 100-103kPa

Table 11: Test result of 99% Bandwidth, GFSK modulation

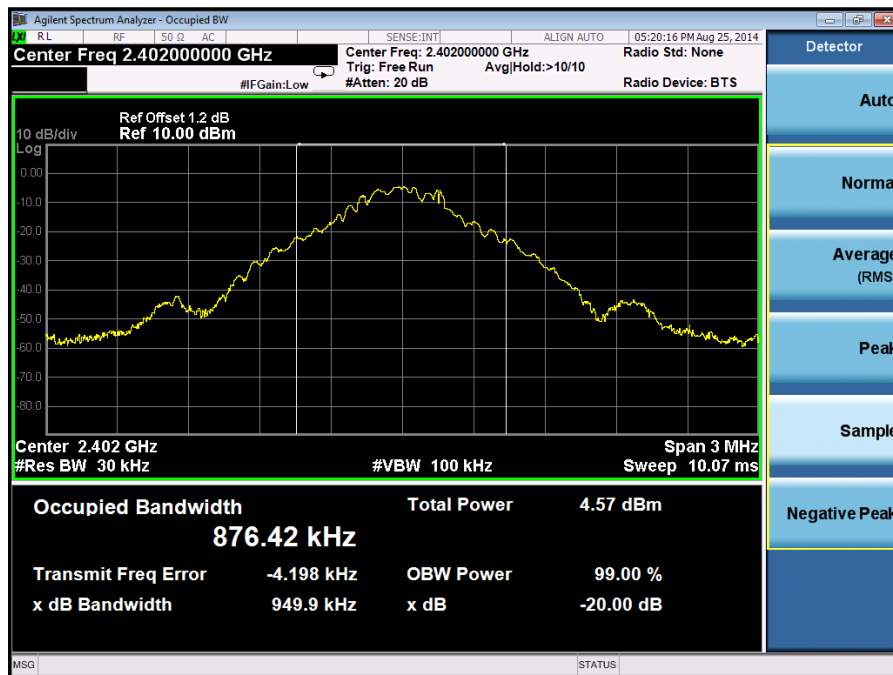
Channel	Channel Frequency (MHz)	99% Bandwidth (kHz)	Result
Low Channel	2402	876.42	Pass
Mid Channel	2441	875.84	Pass
High Channel	2480	876.97	Pass

Table 12: Test result of 99% Bandwidth, PSK modulation

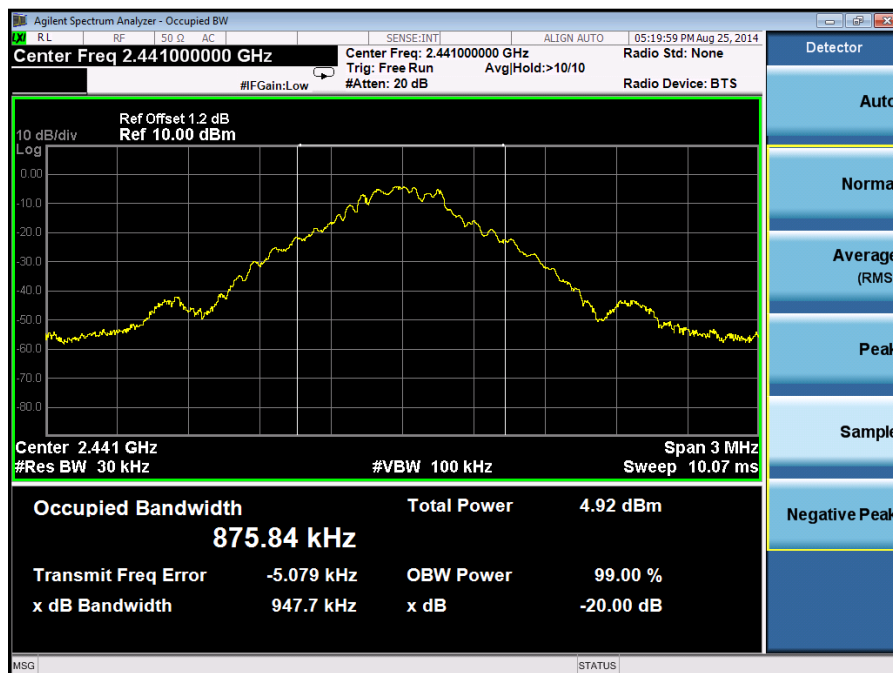
Channel	Channel Frequency (MHz)	99% Bandwidth (kHz)	Result
Low Channel	2402	1171	Pass
Mid Channel	2441	1173	Pass
High Channel	2480	1175	Pass

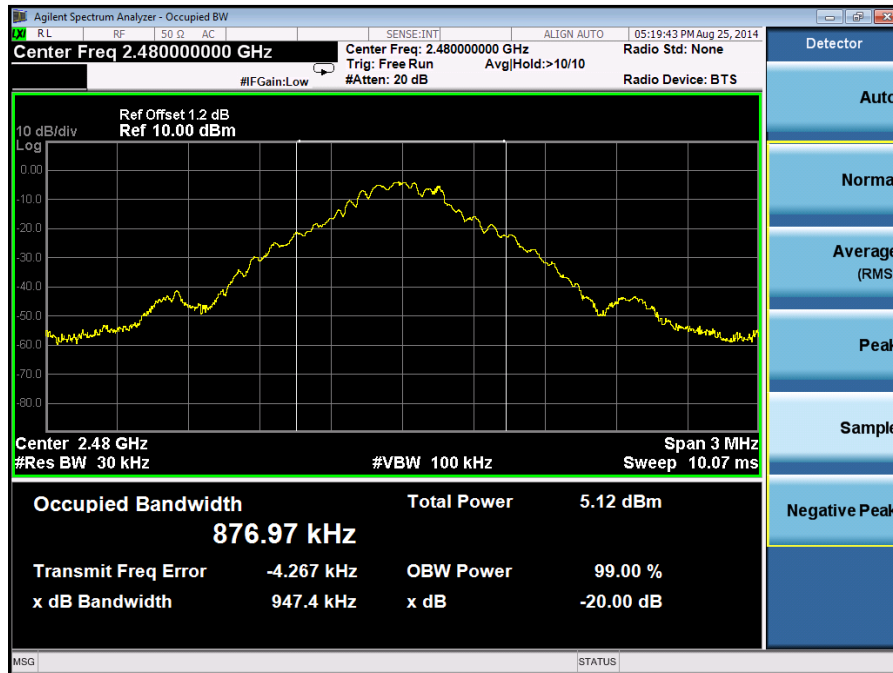
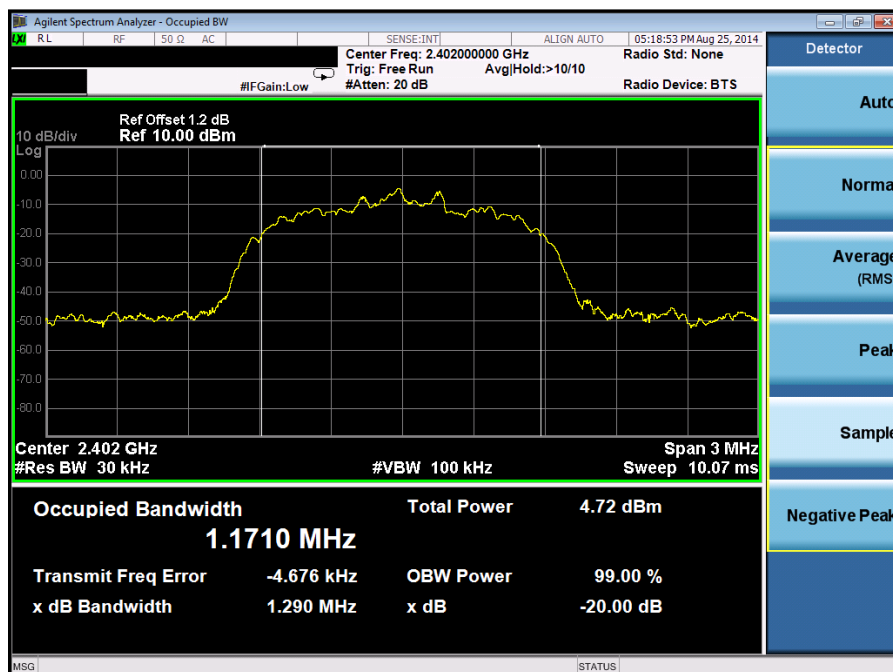
Test Plot of 99% Bandwidth, GFSK modulation

Low Channel

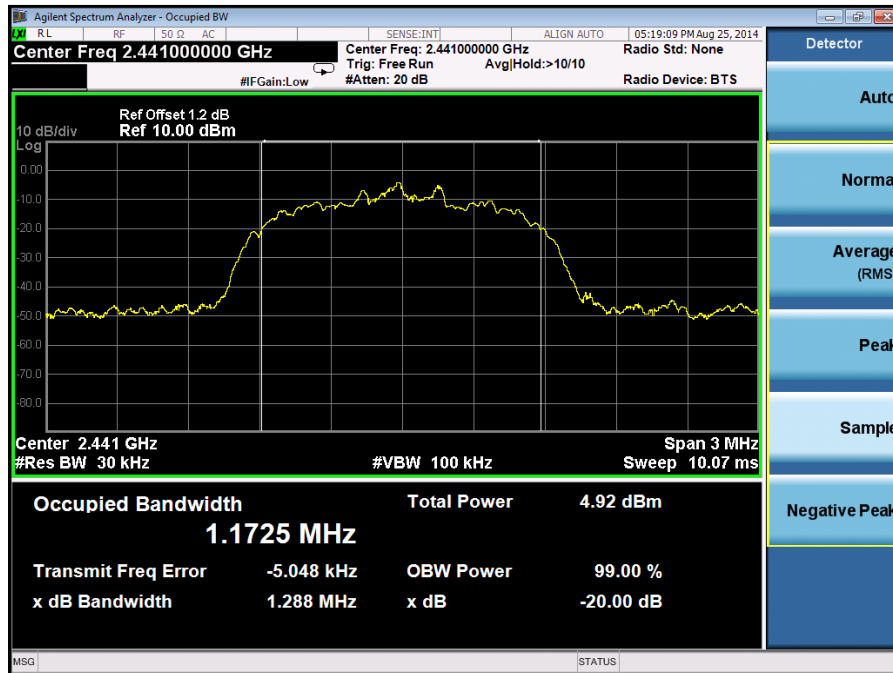


Middle Channel

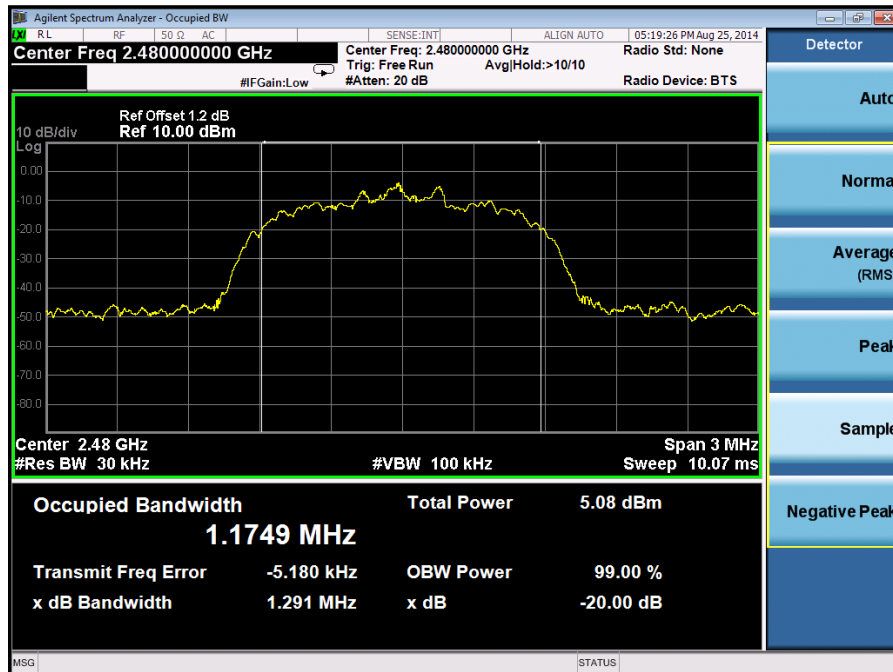


High Channel

Test Plot of 99% Bandwidth, 8DPSK modulation
Low Channel


Middle Channel



High Channel



**5.1.5 Conducted spurious emissions and Frequency Band Edge
measured in 100kHz Bandwidth****RESULT:****Passed**

Test standard	:	FCC part 15.247(d), RSS-210 A8.5 LP0002(2011): 3.10.1, (5)
Basic standard	:	DA 00-705 of March 30, 2000 LP0002(2011) Appendix II
Limit	:	20dB (below that in the 100kHz bandwidth within the band that contains the highest level of the desired power)
Kind of test site	:	Shielded room

Test setup

Test Channel	:	Low/ Middle/ High
Operation Mode	:	A
Ambient temperature	:	22-26°C
Relative humidity	:	50-65%
Atmospheric pressure	:	100-103 kPa

All emissions are more than 20dB below fundamental, details refer to following test plot, and compliance is achieved as well.

Due to the small size of the product and that there are no inductive components of significant size, 9kHz to 30MHz frequency range is not tested based on technical judgment.

Test Plot of 100kHz Conducted Emissions, GFSK modulation

Low Channel



Middle Channel



High Channel



Test Plot of 100kHz Conducted Emissions, 8DPSK modulation

Low Channel

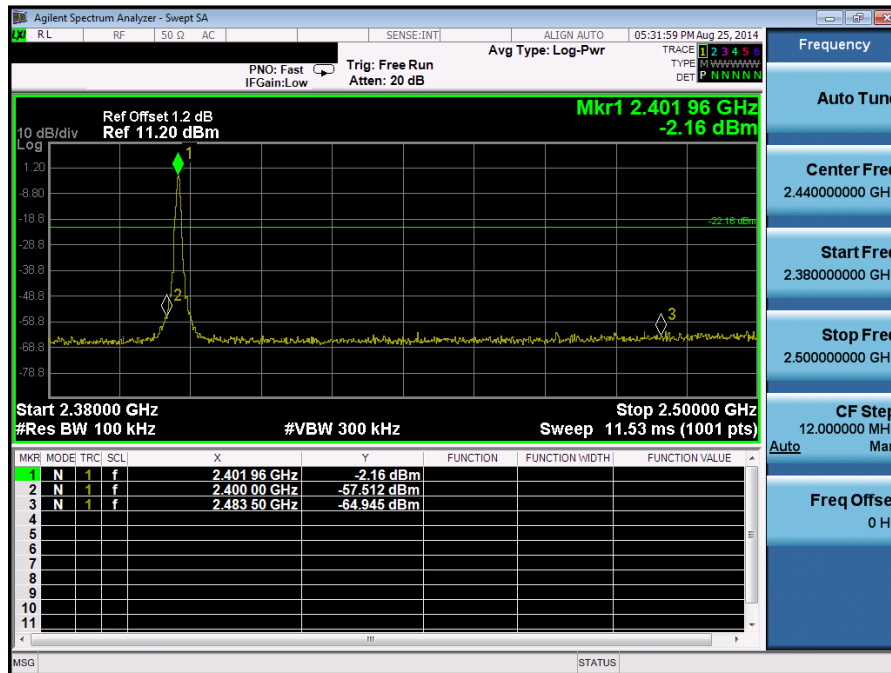


Middle Channel

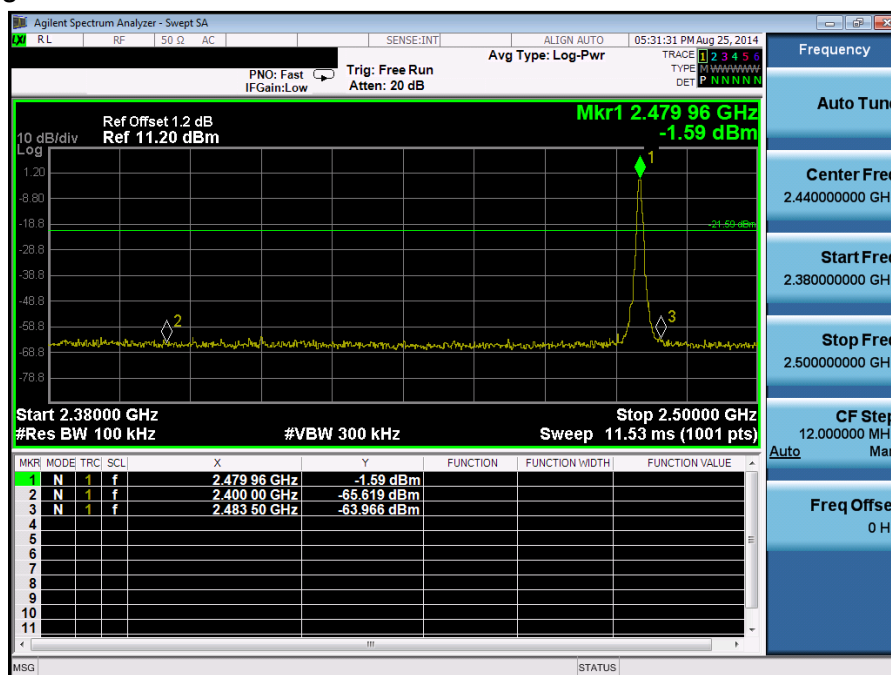
High Channel


Test Plot of 100kHz Bandwidth of Frequency Band Edge, GFSK modulation

Low Channel

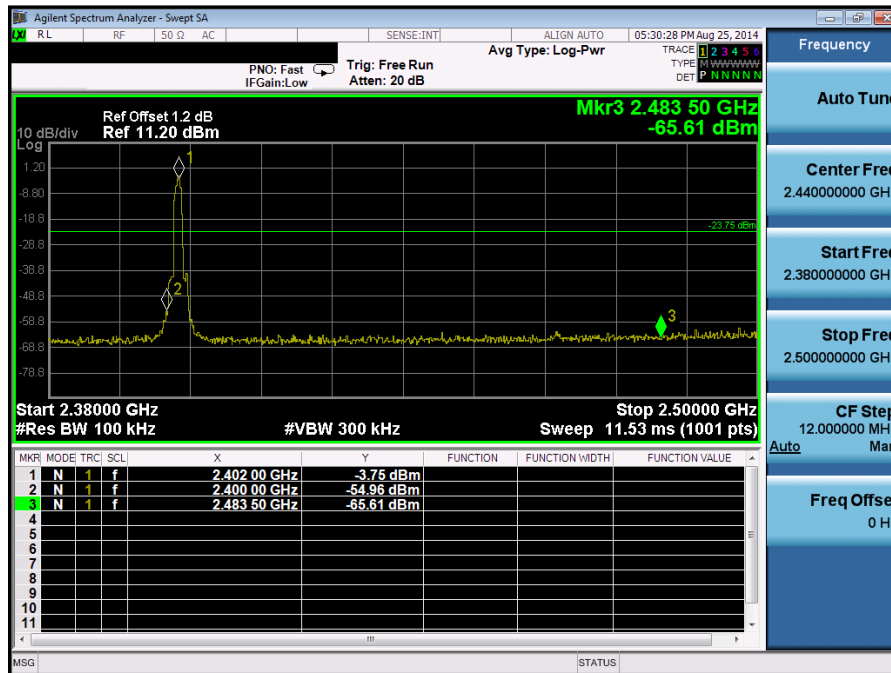


High Channel

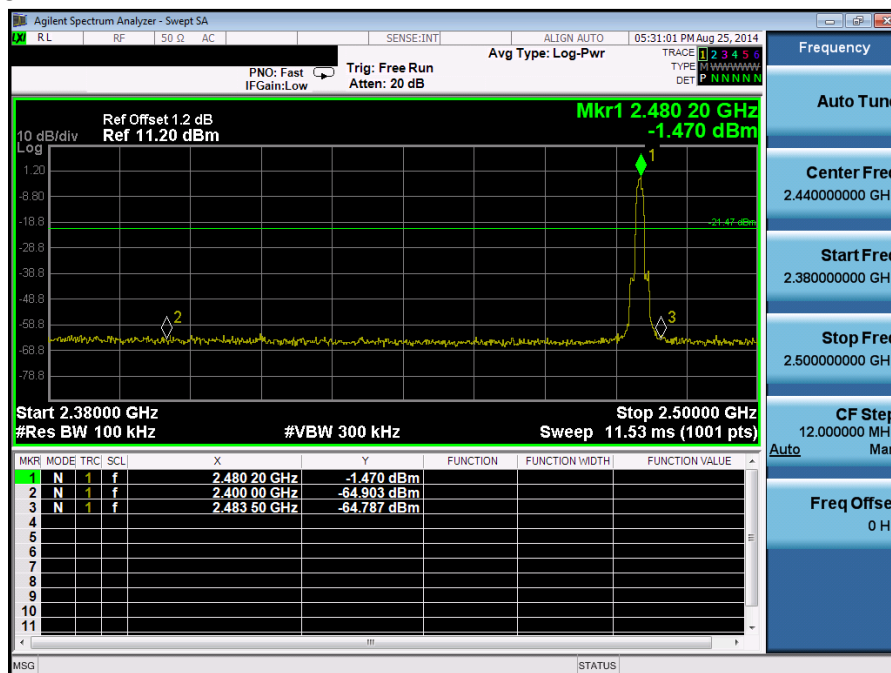


Test Plot of 100kHz Bandwidth of Frequency Band Edge, 8DPSK modulation

Low Channel



High Channel



5.1.6 Spurious Emission

RESULT:

Passed

Test standard	:	FCC part 15.247(d), FCC 15.205, FCC 15.209, RSS-210 2.2, RSS-210 A8.5 and RSS-Gen 7.2.1 LP0002(2011): 3.10.1, (5)
Basic standard	:	ANSI C63.10: 2009
Limits	:	Radiated emissions which fall in the restricted bands, as defined in FCC 15.205(a) and RSS-210 2.7 (Table 1), must comply with the radiated emission limits specified in FCC 15.209(a) and RSS-210 2.7 (Table 2 and 3). Radiated emissions which fall in the restricted bands, as defined in LP0002(2011): 2.7 , must comply with the radiated emission limits specified in LP0002(2011): 2.8 Emission radiated outside the specified frequency bands must comply with the radiated emission limits specified in FCC 15.209(a) and FCC 15.249(a), RSS-210 2.7 (Table 2 and 3) and RSS-210 A2.9(a). Emission radiated outside the specified frequency bands must comply with the radiated emission limits specified in LP0002(2011): 2.8
Kind of test site	:	3m Semi-Anechoic Chamber

Test setup

Test Channel	:	Low/ Middle/ High
Operation Mode	:	A

Remark: Testing was carried out within frequency range 30MHz to the tenth harmonic. For details refer to Appendix D. The Radiated Emissions testing was performed in the X, Y and Z axis orientation. The worst-case Axis orientation is recorded in this test report. Due to the small size of the product and that there are no inductive components of significant size, 9kHz to 30MHz frequency range is not tested based on technical judgment.

5.1.7 Frequency Separation

RESULT:
Passed

Test standard : FCC part 15.247(a)(1)
 RSS-210 A8.1(b)
 LP0002(2011): 3.10.1, (6.1.1)
 Basic standard : DA 00-705 of March 30, 2000
 LP0002(2011) Appendix II
 Limit : $\geq 25\text{kHz}$ or $2/3$ of 20dB bandwidth, whichever is greater

Test setup

Test Channel : Low/ Middle/ High
 Operation Mode : A
 Ambient temperature : 24°C
 Relative humidity : 53%

Table 13: Test result of Frequency Separation

Channel	Channel Frequency (MHz)	Measured Channel Separation (MHz)	Limit (kHz)	Result
Record Channel	2441	1	$\geq 25\text{kHz}$ or $2/3$ of 20dB bandwidth	Pass
Record Channel adj 1	2440			
Record Channel adj 2	2442			

5.1.8 Number of hopping frequency

RESULT:**Passed**

Test standard : FCC part 15.247(a)(1)(iii)
RSS-210 A8.1(d)
LP0002(2011): 3.10.1, (6.1.2)
Basic standard : DA 00-705 of March 30, 2000
LP0002(2011) Appendix II
Limits : ≥ 15 non-overlapping channels
Kind of test site : Shield room

Test setup

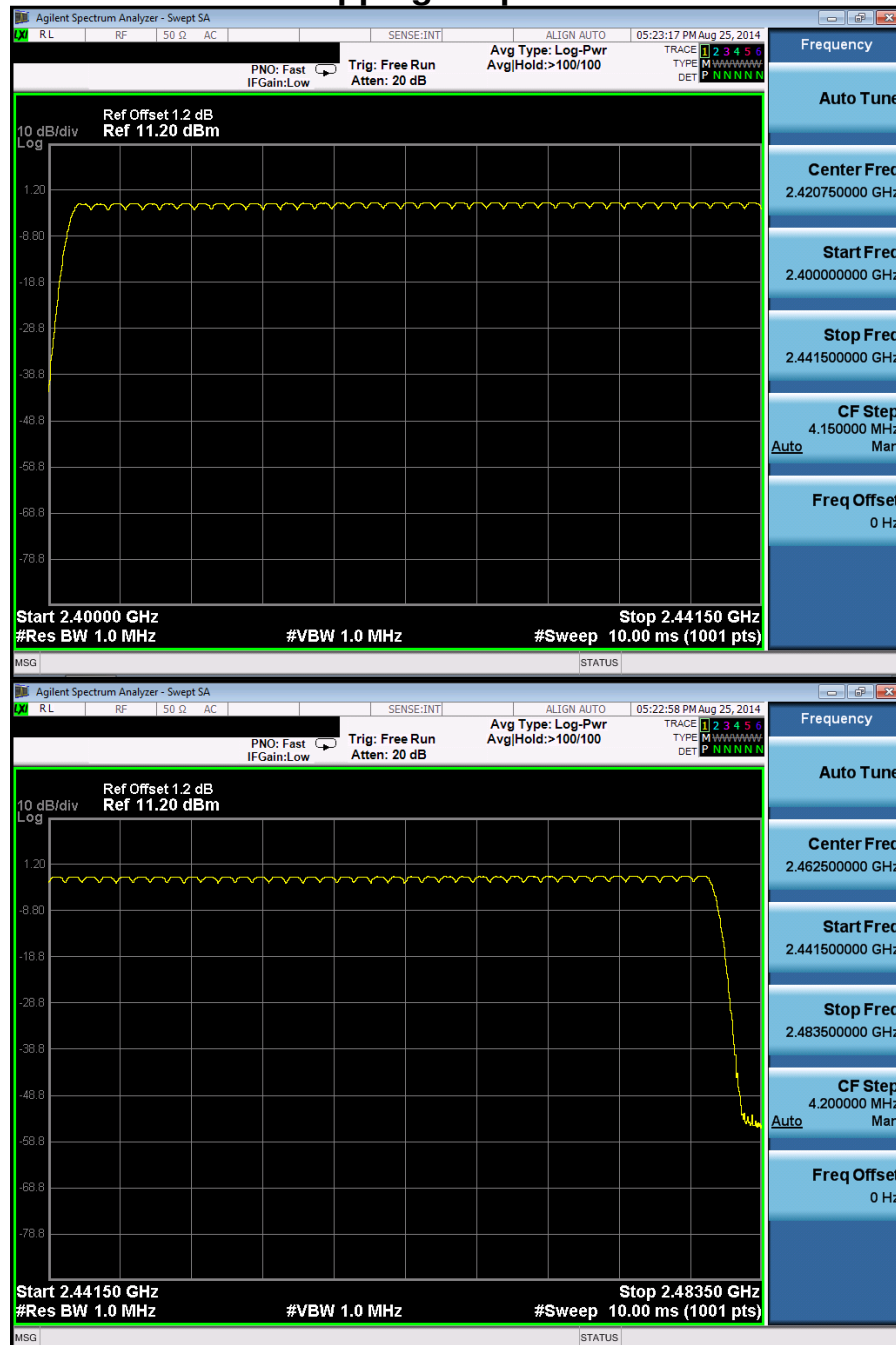
Test Channel : Low/ Middle/ High
Operation Mode : A

Ambient temperature : 22-26°C
Relative humidity : 50-65%
Atmospheric pressure : 100-103 kPa

Table 14: Test result of Number of hopping frequency

Frequency Range	Measured Quantity of Hopping Channel	Limit	Result
<u>2400</u> to <u>2483.5</u> MHz	79	≥ 15	Pass

Test Plot of Number of hopping frequencies



5.1.9 Time of Occupancy

RESULT:
Passed

Test standard : FCC part 15.247(a)(1)(iii)
 RSS-210 A8.1(d)
 LP0002(2011): 3.10.1, (6.1.2)
 Basic standard : DA 00-705 of March 30, 2000
 LP0002(2011) Appendix II
 Limits : 0.4s
 Kind of test site : Shield room

Test setup

Test Channel : Low/ Middle/ High
 Operation Mode : A
 Ambient temperature : 22-26°C
 Relative humidity : 50-65%
 Atmospheric pressure : 100-103 kPa

Table 15: Test result of Time of Occupancy

Data Mode	Captured Burst (s)	Dwell time (s)	On+Off time (s)	Limit (s)	Result
DH5	2.9600	0.3157	0.00375	0.4	Pass
3DH5	2.9400	0.3136	0.00375	0.4	Pass

Note:

Dwell time = Pulse width x (Hopping rate / Number of channels) x Period

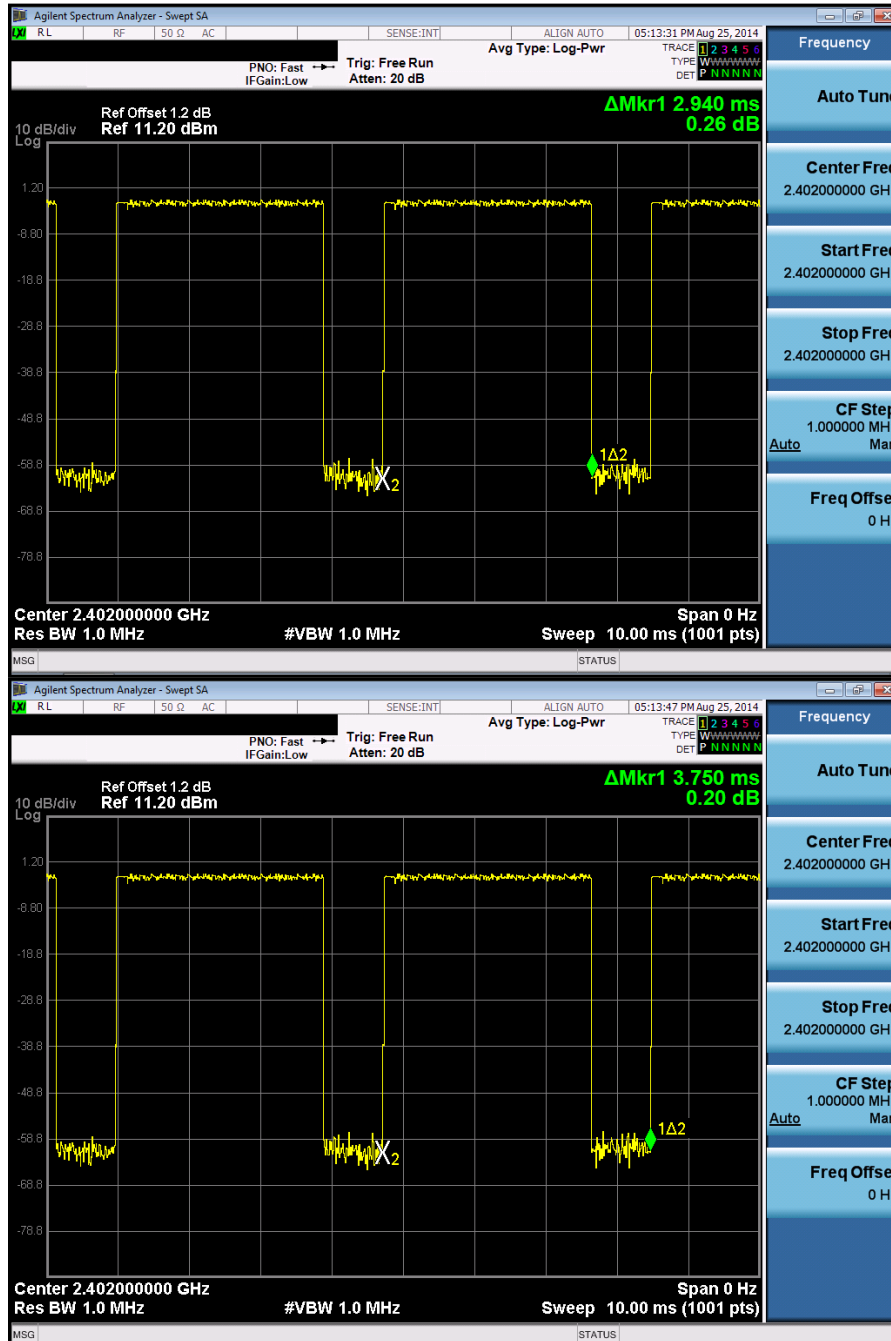
Period = 0.4 (seconds/ channel) x 79 (channel) = 31.6 seconds.

Hopping rate = 1 / (On+Off time) = 266 Hz

Test Plot of Time of Occupancy, GFSK modulation



Test Plot of Time of Occupancy, 8DPSK modulation



5.2 Mains Emissions

5.2.1 Mains Conducted Emissions

RESULT:**Passed**

Test standard	:	FCC Part 15.207 FCC Part 15.107 RSS-Gen 7.2.4 LP0002: 2.3
Limits	:	Mains Conducted emissions as defined in above test standards must comply with the mains conducted emission limits specified
Kind of test site	:	Shielded Room

Test setup

Test Channel	:	Middle
Operation mode	:	A

Remark: For details refer to Appendix D.

6. Safety Human exposure

6.1 Radio Frequency Exposure Compliance

6.1.1 Electromagnetic Fields

RESULT:**Passed**

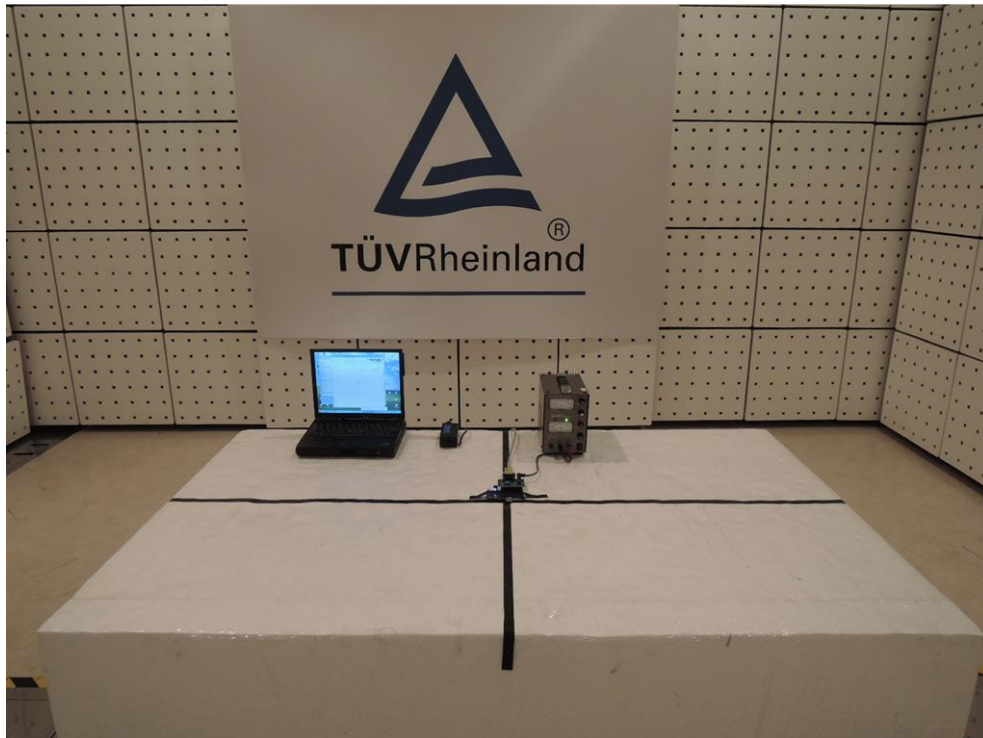
Test standard : FCC KDB Publication 447498

The maximum peak output power of the transmitter is 2.42 mW.
The separation between hand and antenna is more than 2mm.

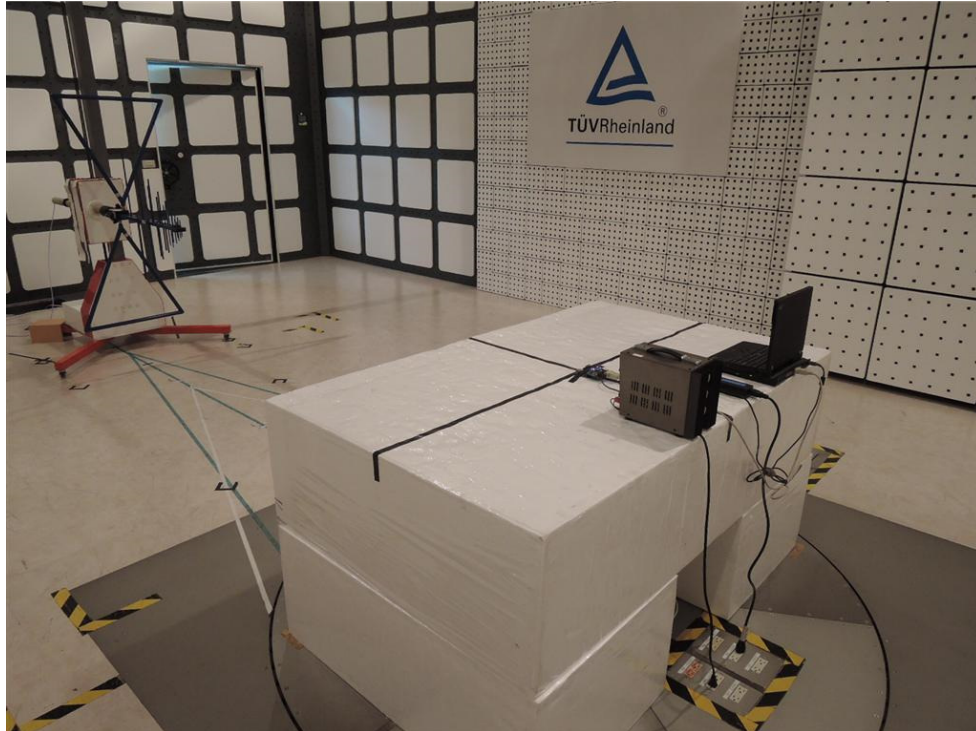
Hence the EUT is excluded from SAR evaluation.
Please also refer to FCC KDB publication 447498 D01 v05: Mobile Portable RF Exposure

7. Photographs of the Test Set-Up

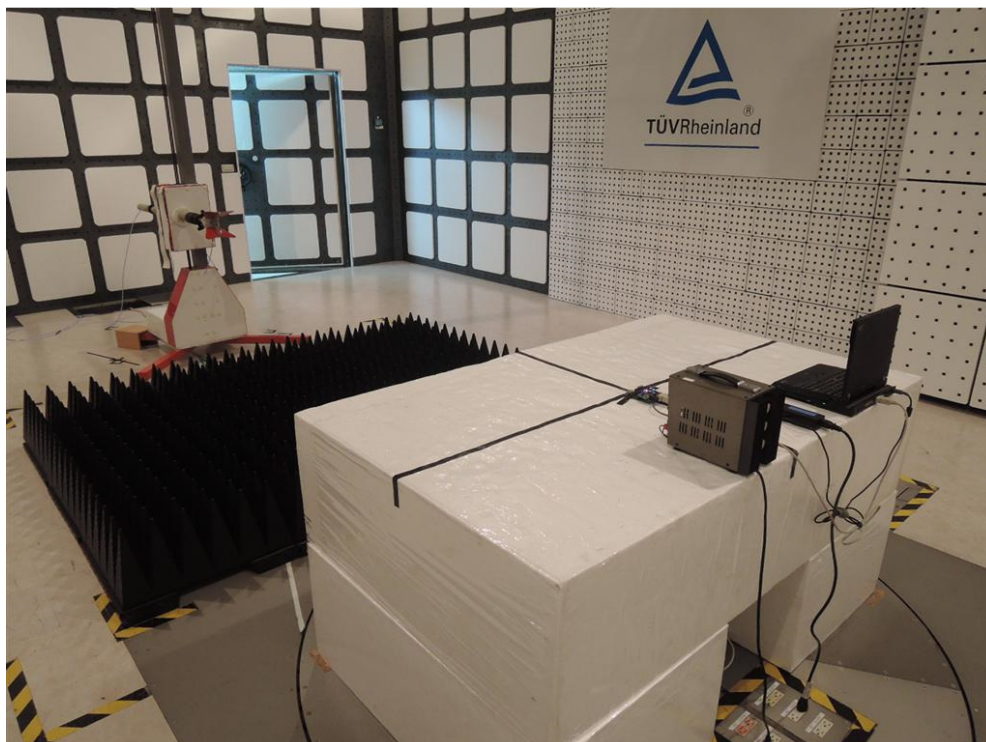
Photograph 1: Set-up for Spurious Emissions (Front View)



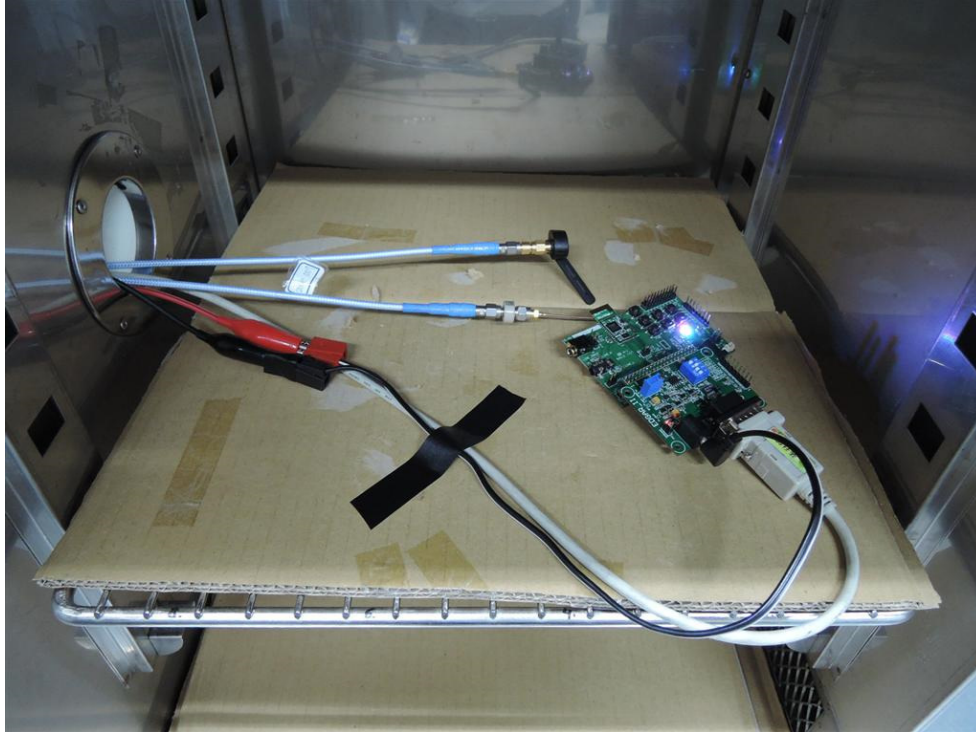
Photograph 2: Set-up for Spurious Emissions (Back View 1)



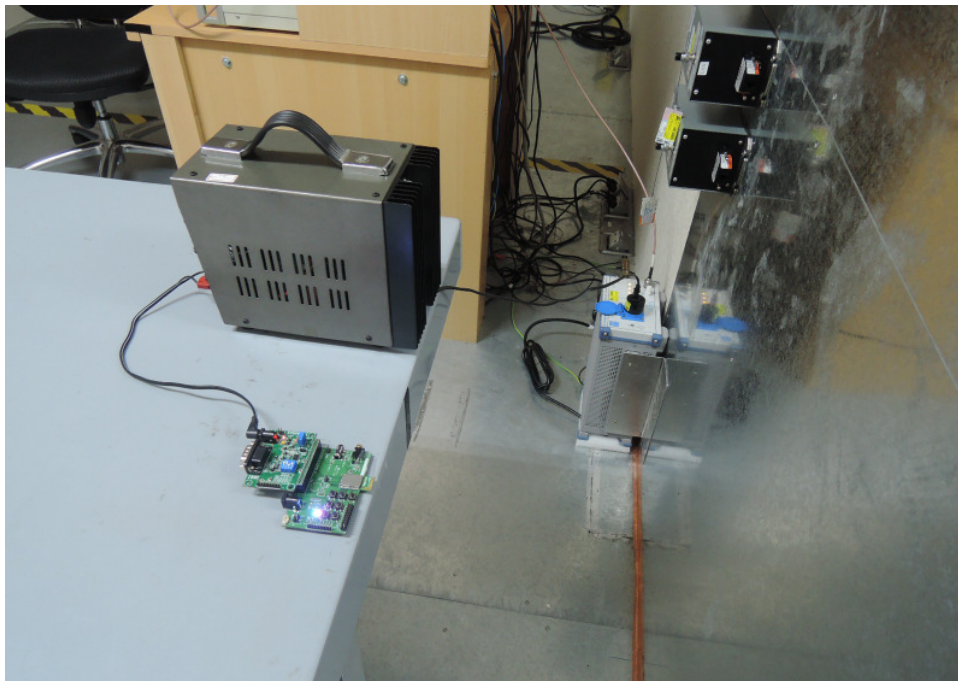
Photograph 3: Set-up for Spurious Emissions (Back View 2)



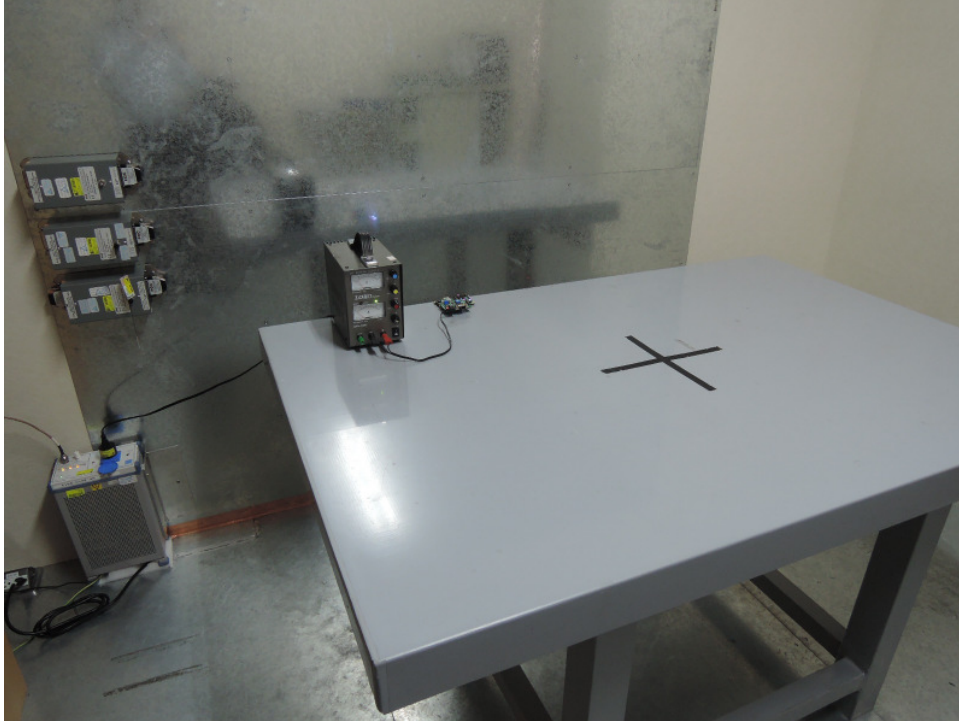
Photograph 4: Set-up for Conducted testing



Photograph 5: Set-up for for Mains Conducted testing Back



Photograph 6: Set-up for for Mains Conducted testing Front



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