



深圳市天逸源电子科技有限公司
Shenzhen Tianyiyuan Elec&Technology CO.,Ltd
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Address: 3rd/6th Floor, Building A, Xinlongxin Science and Technology Park, No. 50, Fengtang Avenue,
Fuhai Street, Bao'an District, Shenzhen City

承 认 书

SPECIFICATION FOR APPROVAL

Name: WIFI /BT-2.4GHzCeramic antenna

Item No: TTY-TC3618-2Bipolar antenna

Custoer name: Shenzhen Haifeng Internet of Things Co., Ltd.

Company stamp: _____

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| |



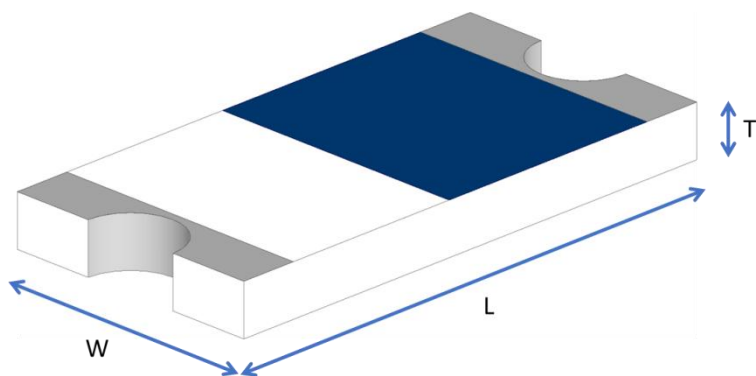
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TTY-TC3618-2 Chip antenna

For Bluetooth / WLAN Applications



P/N: WANTYY-TC3618-2F245H0X

| | Dimension (mm) |
|---|-----------------|
| L | 3.23 ± 0.20 |
| W | 1.66 ± 0.20 |
| T | 0.45 ± 0.20 |



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Part Number Information

| | | |
|----------|--------------------------|-----------------------------------|
| A | Product Series | Antenna |
| B | Dimension L x W | 3.2X1.66mm (+0.2mm) |
| C | Material | High K material |
| D | Working Frequency | 2.4 ~ 2.5GHz |
| E | Feeding mode | PIFA & Single Feeding |
| F | Antenna type | X=06,07,08 / Type=06,07,08 |

1. Electrical Specification

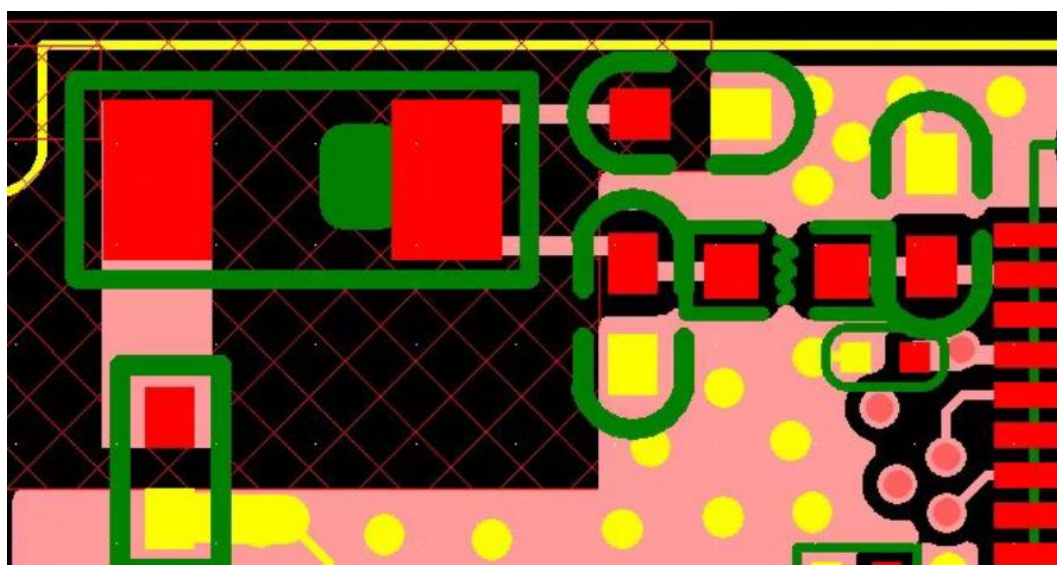
| Specification | | |
|-------------------------------|------------------------|------|
| Part Number | WANTYY-TC3618-2F245H0X | |
| Central Frequency | 2450 | MHz |
| Bandwidth | 120 (Min.) | MHz |
| Return Loss | -6.5 (Max) | dB |
| Peak Gain | 1.78 | dBi |
| Impedance | 50 | Ohm |
| Operating Temperature | -40~+85 | °C |
| Maximum Power | 4 | W |
| Resistance to Soldering Heats | 10 (@ 260°C) | sec. |
| | | |
| Polarization | Linear | |
| Azimuth Beamwidth | Omni-directional | |
| Termination | Ni / Au (Leadless) | |

Remark : Bandwidth & Peak Gain was measured under evaluation board of next page

2. Recommended PCB Pattern



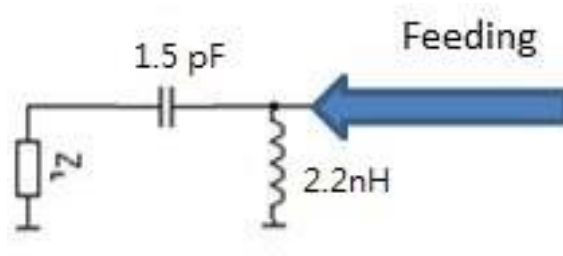
2nd Evaluation Board Dimension



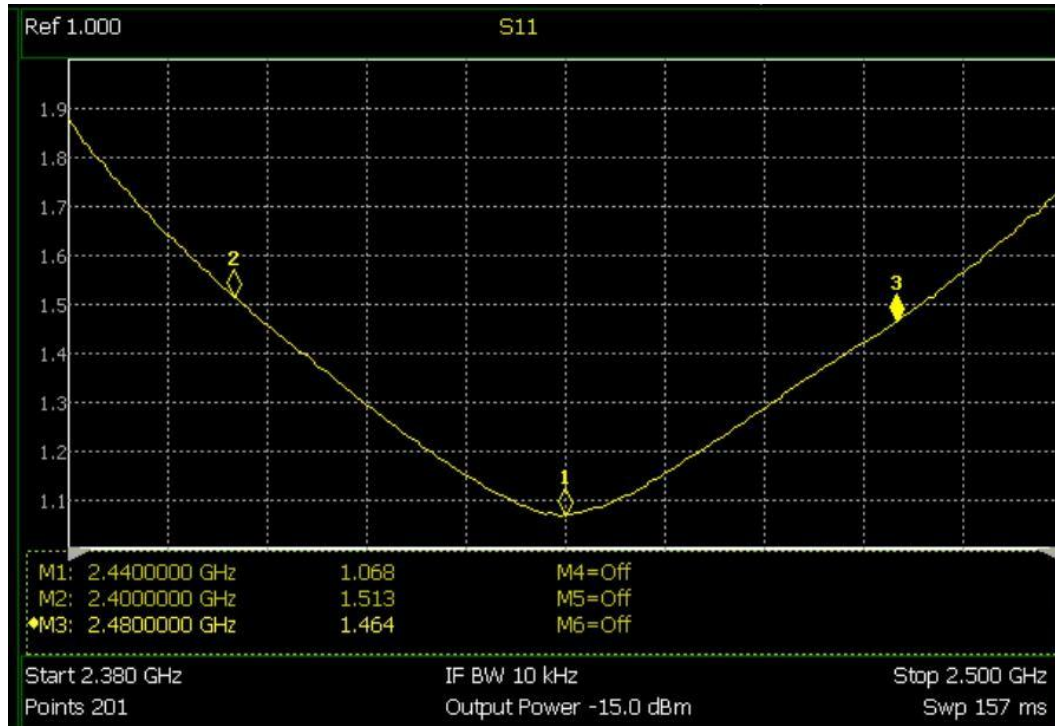
Suggested Matching Circuit

Important Information

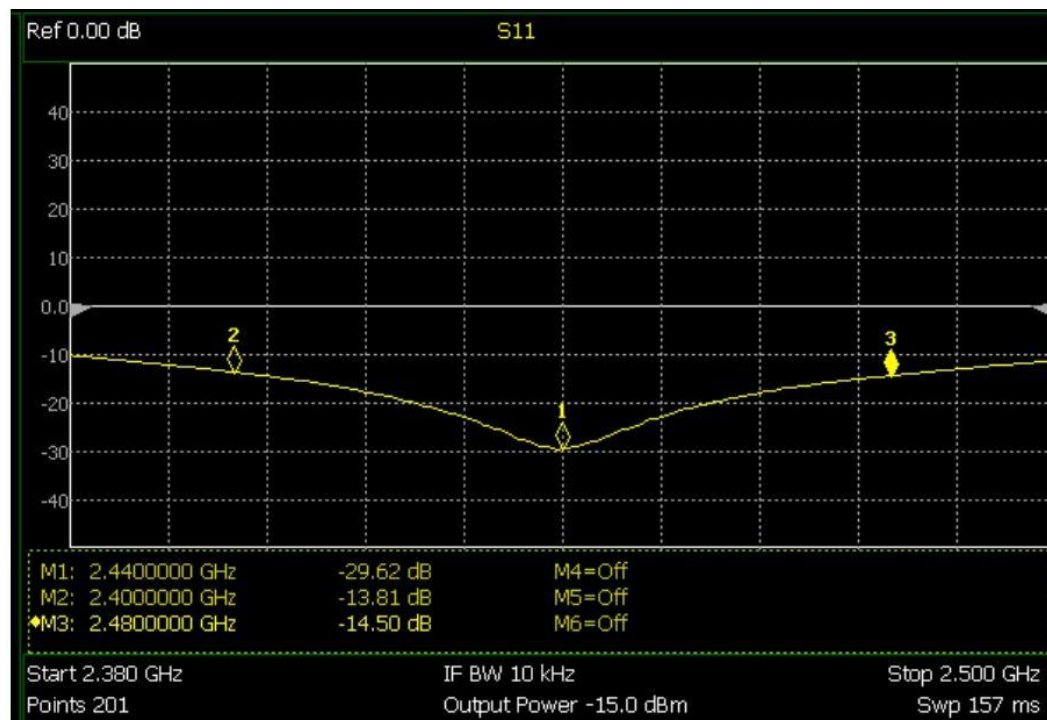
It is recommended to use inductors, capacitors and resistors with an accuracy of $\pm 1\%$ or less for matching components



VSWR



Return Loss



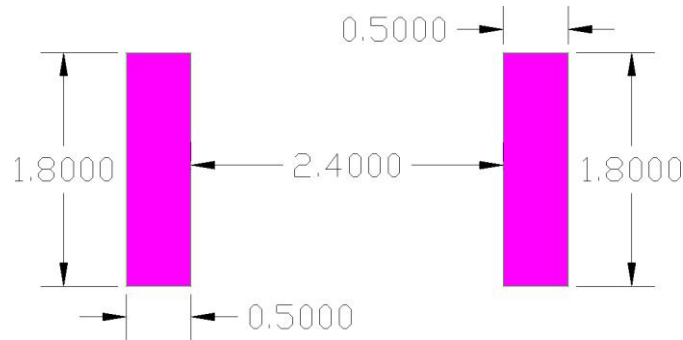


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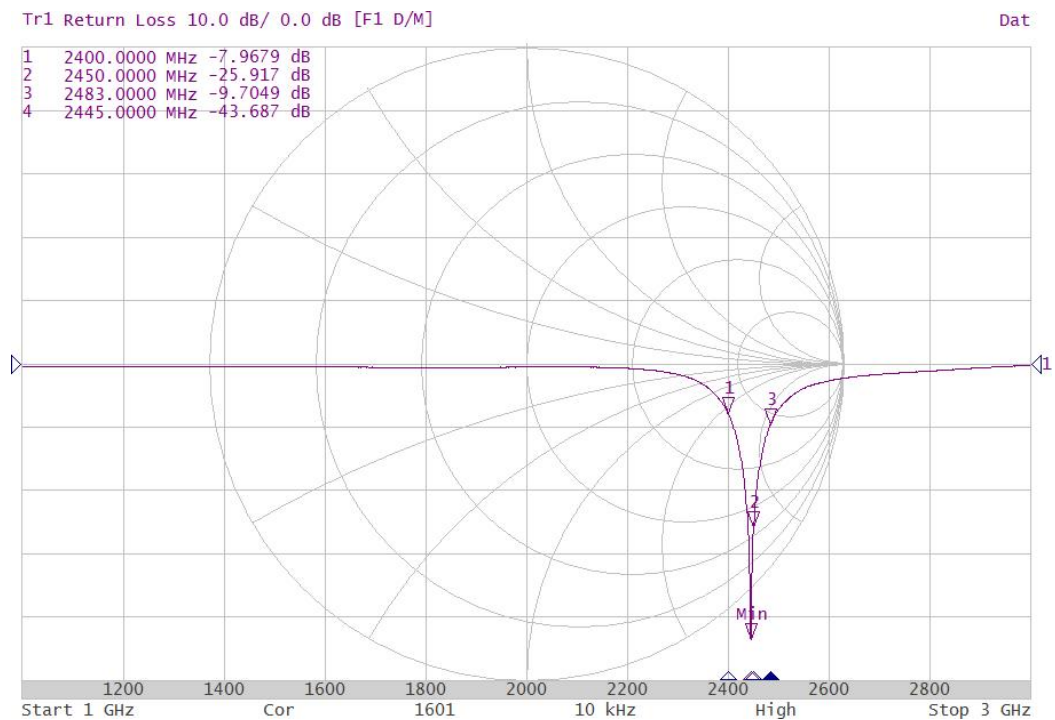
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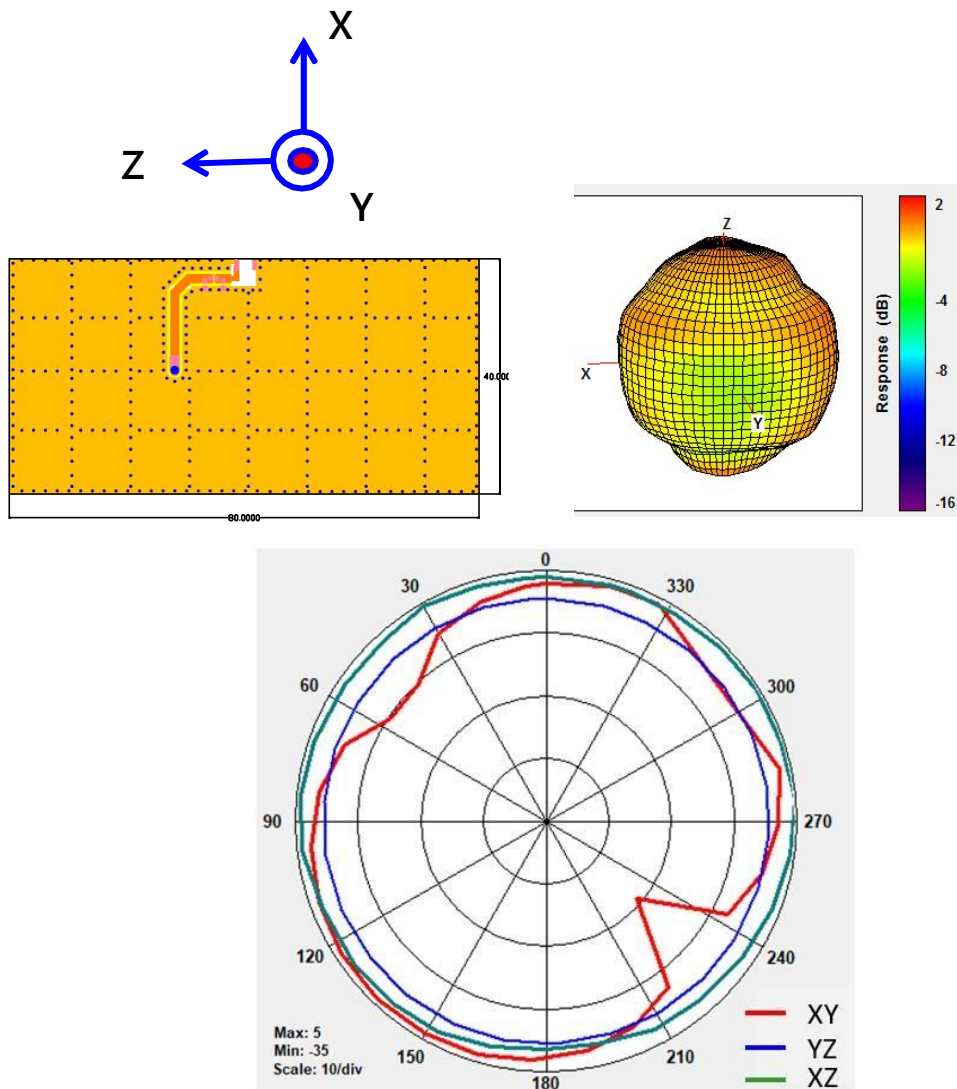
- ◆ **2nd Layout Dimensions in Clearance area**(Size=8.0*3.0mm)
TTY-TC3618-2

3. Measurement Results

Return Loss

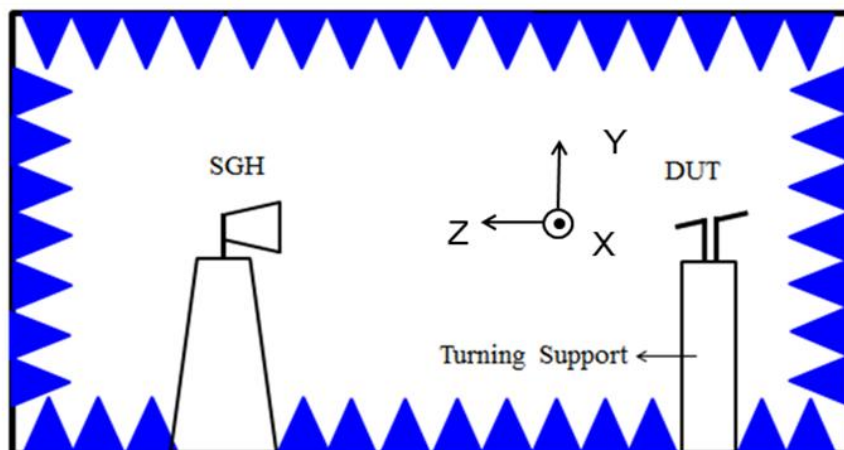


Radiation Pattern

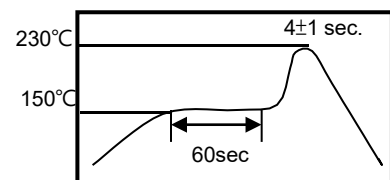


| | Efficiency | Peak Gain | Directivity |
|---------|------------|-----------|-------------|
| 2450MHz | 85.65% | 1.78 dBi | 2.01dBi |

Chamber Coordinate System



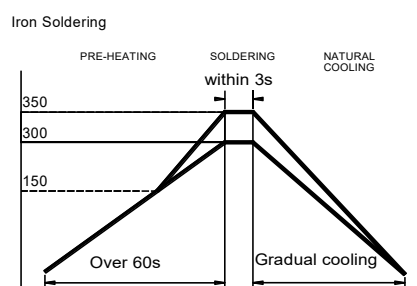
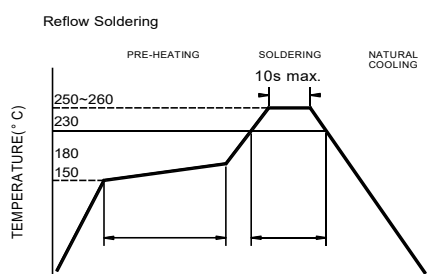
4. Reliability and Test Conditions

| ITEM | REQUIREMENTS | TEST CONDITION | | | | | | | | | | | | | | | |
|--------------------------------|---|---|-----------------|-----------|---|---------|------|---|------------------|-------------|---|---------|------|---|------------------|-------------|---|
| Solderability | 1. Wetting shall exceed 90% coverage 2. No visible mechanical damage TEMP (°C)  | Pre-heating temperature:150°C/60sec. Solder temperature:230±5°C Duration:4±1sec. Solder:Sn-Ag3.0-Cu0.5 Flux for lead free: rosin | | | | | | | | | | | | | | | |
| Solder heat Resistance | 1. No visible mechanical damage 2. Central Freq. change :within ± 6% TEMP (°C) 260°C 10±0.5 sec. 150°C 60sec <table border="1"> <thead> <tr> <th>Phase</th><th>Temperature(°C)</th><th>Time(min)</th></tr> </thead> <tbody> <tr> <td>1</td><td>+85±5°C</td><td>30±3</td></tr> <tr> <td>2</td><td>Room Temperature</td><td>Within 3sec</td></tr> <tr> <td>3</td><td>-40±2°C</td><td>30±3</td></tr> <tr> <td>4</td><td>Room Temperature</td><td>Within 3sec</td></tr> </tbody> </table> | Phase | Temperature(°C) | Time(min) | 1 | +85±5°C | 30±3 | 2 | Room Temperature | Within 3sec | 3 | -40±2°C | 30±3 | 4 | Room Temperature | Within 3sec | Pre-heating temperature:150°C/60sec. Solder temperature:260±5°C Duration:10±0.5sec. Solder:Sn-Ag3.0-Cu0.5 Flux for lead free: rosin |
| Phase | Temperature(°C) | Time(min) | | | | | | | | | | | | | | | |
| 1 | +85±5°C | 30±3 | | | | | | | | | | | | | | | |
| 2 | Room Temperature | Within 3sec | | | | | | | | | | | | | | | |
| 3 | -40±2°C | 30±3 | | | | | | | | | | | | | | | |
| 4 | Room Temperature | Within 3sec | | | | | | | | | | | | | | | |
| Component Adhesion (Push test) | 1. No visible mechanical damage | The device should be reflow soldered(230±5°C for 10sec.) to a tinned copper substrate A dynameter force gauge should be applied the side of the component. The device must with-ST-F 0.5 Kg without failure of the termination attached to component. | | | | | | | | | | | | | | | |

| | | |
|--------------------------------|---|---|
| Component Adhesion (Pull test) | 1. No visible mechanical damage | Insert 10cm wire into the remaining open eye bend ,the ends of even wire lengths upward and wind together. Terminal shall not be remarkably damaged. |
| Thermal shock | 1. No visible mechanical damage 2. Central Freq. change :within $\pm 6\%$ | +85℃=>30±3min -40℃=>30±3min Test cycle:10 cycles The chip shall be stabilized at normal condition for 2~3 hours before measuring. |
| Resistance to High Temperature | 1. No visible mechanical damage 2. Central Freq. change :within $\pm 6\%$ 3. No disconnection or short circuit. | Temperature: 85±5℃ Duration: 1000±12hrs The chip shall be stabilized at normal condition for 2~3 hours before measuring. |
| Resistance to Low Temperature | 1. No visible mechanical damage 2. Central Freq. change :within $\pm 6\%$ 3. No disconnection or short circuit. | Temperature: -40±5℃ Duration: 1000±12hrs The chip shall be stabilized at normal condition for 2~3 hours before measuring. |
| Humidity | 1. No visible mechanical damage 2. Central Freq. change :within $\pm 6\%$ 3. No disconnection or short circuit. | Temperature: 40±2℃ Humidity: 90% to 95% RH Duration: 1000±12hrs The chip shall be stabilized at normal condition for 2~3 hours before measuring. |

5.Soldering and Mounting

Mildly activated rosin fluxes are preferred. The minimum amount of solder can lead to damage from the stresses caused by the difference in coefficients of expansion between solder, chip and substrate. The terminations are suitable for all wave and re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.



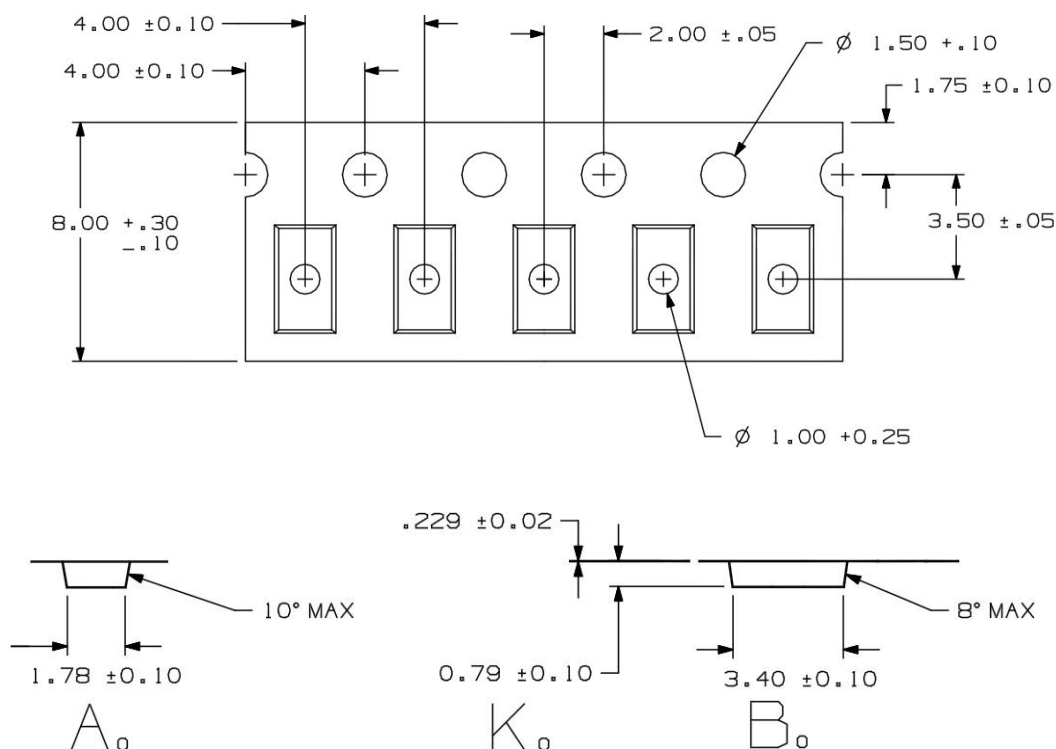
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Recommended temperature profiles for re-flow soldering in Figure 1. Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended.

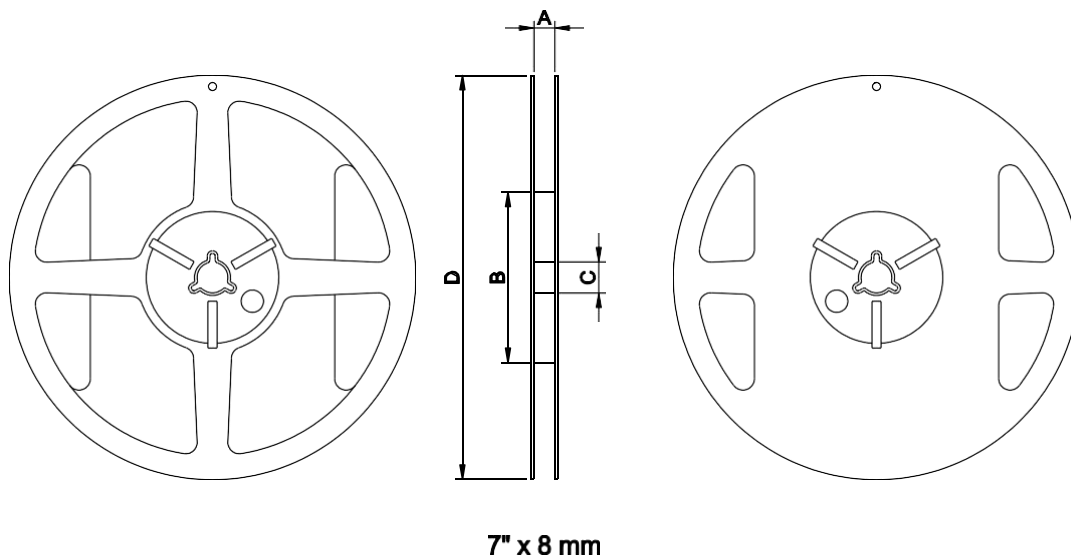
- Preheat circuit and products to 150°C
- Never contact the ceramic with the iron tip
- Use a 20 watt soldering iron with tip diameter of 1.0mm
- 280°C tip temperature (max)
- 1.0mm tip diameter (max)
- Limit soldering time to 3 sec.

6. Packaging Information

Tape Specification:



Reel Specification: (7", Φ 180 mm)



| Tape Width(mm) | A(mm) | B(mm) | C(mm) | D(mm) | Chip/Reel(pcs) |
|----------------|---------------|------------|----------------|-------------|----------------|
| 8 | 9.0 \pm 0.5 | 60 \pm 2 | 13.5 \pm 0.5 | 178 \pm 2 | 3000 |

7.Storage and Transportation Information

Storage Conditions

To maintain the solderability of terminal electrodes:

1. Temperature and humidity conditions: -10~ 40℃ and 30~70% RH.
2. Recommended products should be used within 6 months from the time of delivery.
3. The packaging material should be kept where no chlorine or sulfur exists in the air.

Transportation Conditions

1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
2. The use of tweezers or vacuum pick up is strongly recommended for individual components.



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3. Bulk handling should ensure that abrasion and mechanical shock are minimized.