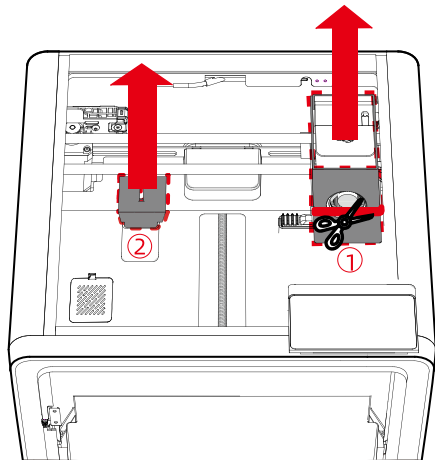


Machine Installation

For the installation instruction video, please scan the QR code on the right.



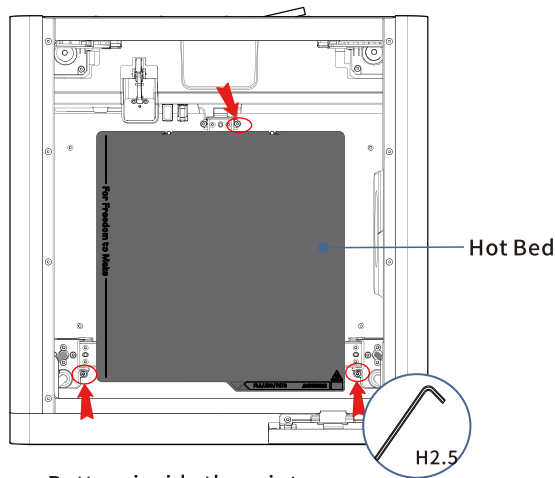
Unlock Printhead



Top of the printer

1. Cut the zip tie securing the printhead, remove the cardboard from the printhead.
2. Remove the foam from the excess chute.

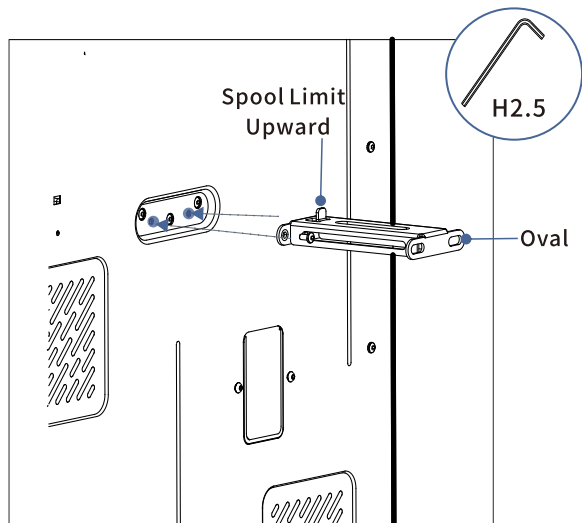
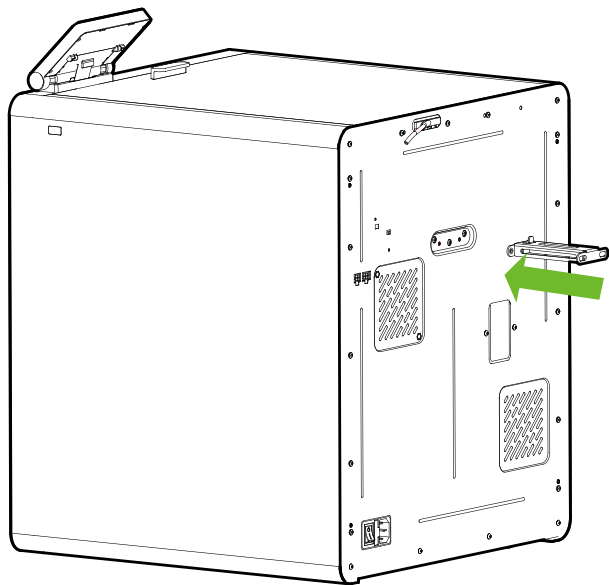
Unlock Hot Bed



Bottom inside the printer

As shown by the arrows, use Allen Key H2.5 to remove the three screws marked in red circles.

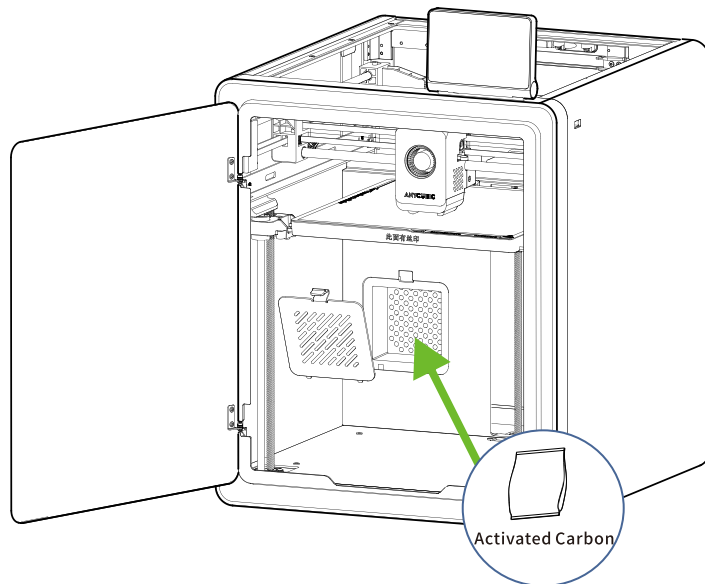
Install Spool Holder



Secure the spool holder with M3*6 screws from the accessory box.

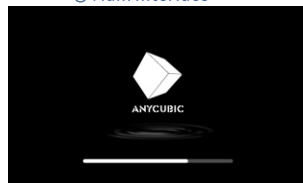
Install Activated Carbon

Take out the activated carbon from the accessories box, and tear off the vacuum packaging, place it in the filter box inside the printer.

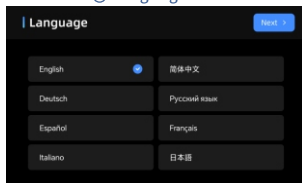


Power-on Guide

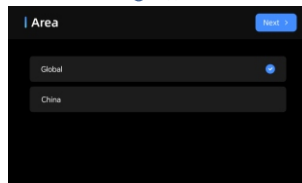
① Main Interface



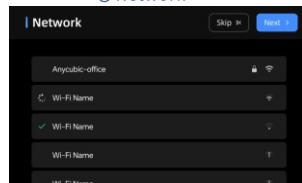
② Language



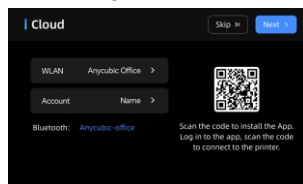
③ Area



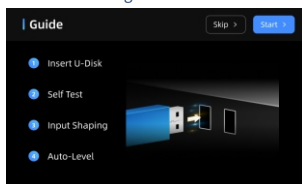
④ Network



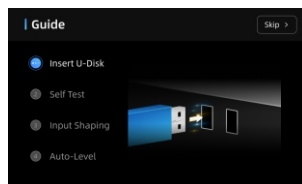
⑤ Cloud



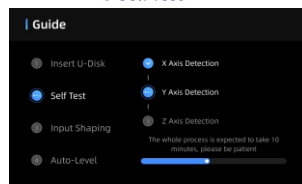
⑥ Using Guidance



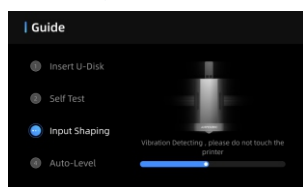
⑦ Insert U-Disk



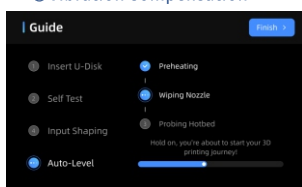
⑧ Self Test



⑨ Auto-Level



⑩ Vibration Compensation



Loading Filament

- 1.Put the filament onto the spool holder.
- 2.Insert the filament from the suspended filament tube into the extruder, keep inserting it until it can't be inserted anymore.
- 3.Press "Filament" - "Holder" - "Extrude" and wait for the filament material to be extruded from the nozzle.

Note:

Before inserting the filament into the extruder, make sure to straighten the end of the filament.

