02 Frame Installation
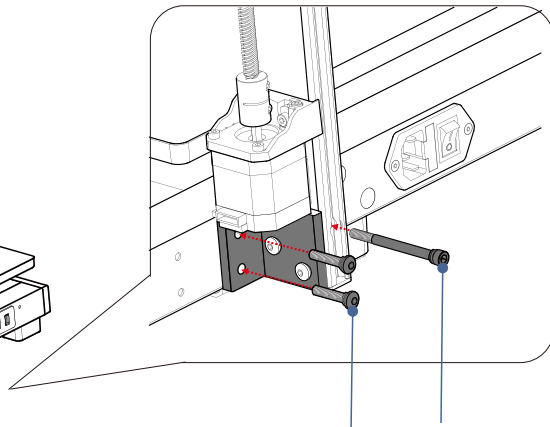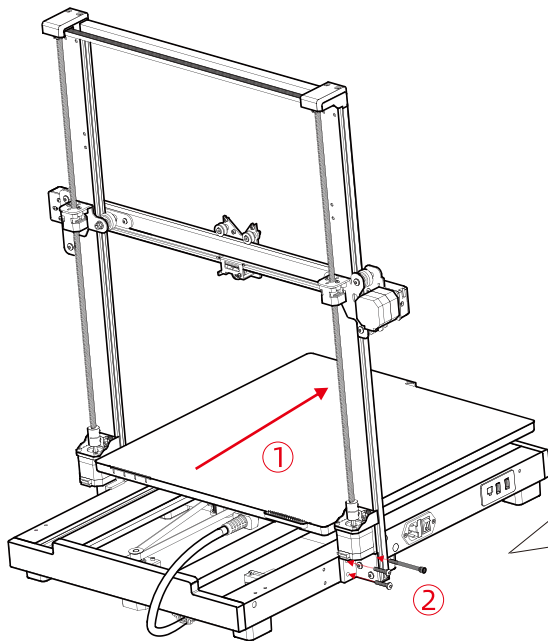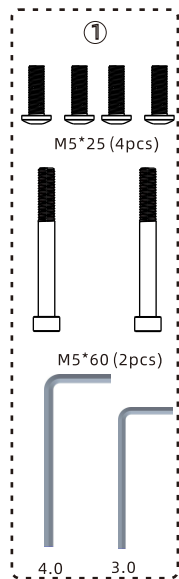
1.Push the build platform to the front of the printer, then place the gantry frame vertically on the base.
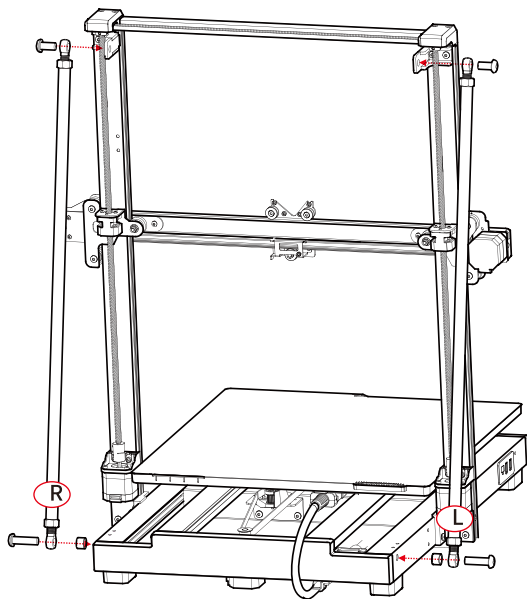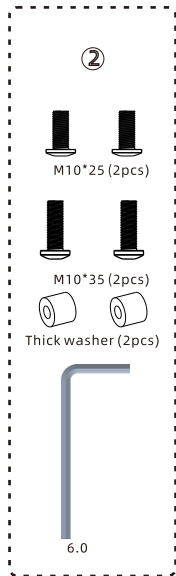2.Fix the gantry frame and base with the No. 1 bag screws in the accessory box.

①

M5*25 (4pcs)

M5*60 (2pcs)

4.0   3.0

①

②

M5*25   M5*60
H3.0   H4.0

*It is recommended to use allen key with short sides to secure the screws.

03 Support Rod Installation

Use the screws in the No.2 bag to install the support rods.
*We recommend installing the base screws first.

②
M10*25 (2pcs)

M10*35 (2pcs)

Thick washer (2pcs)

6.0

R

L

Note:Please pay attention to the left and right distinction when installing the support rod. ⚠

M10*25

M10*35