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TESTING  
CNAS L5288

## FCC PART 15C TEST REPORT FOR CERTIFICATION On Behalf of

Changsha Benlei Technology Co., Ltd.

Smart Cutting Machine

Model Number: SA501

Additional Model: S501,SA01,SA502,S502,SA02,SA501-PK,SA501-OG,

SA501-PL,SA501-GN,SA501-YL,SA501-BU,SA501-RD,SA501-WH

FCC ID: 2BEVY-SA501

Applicant :	Changsha Benlei Technology Co., Ltd.
Address:	Room 3002-621, Comprehensive Building, Sifang Community,
	No.168 Shuangyong Road, Sifangping Street, Kaifu District,
	Changsha City, Hunan Province ,China
Prepared By:	EST Technology Co., Ltd.
	Chilingxiang, Qishantou, Santun, Houjie, Dongguan,
	Guangdong, China
Tel: 86-769-83081888-808	

Report Number:	ESTE-R2401204-1
Date of Test:	Sep. 19, 2024 ~ Sep. 23, 2024
Date of Report:	Sep. 26, 2024

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<b>Applicant:</b> <b>Address:</b>	Changsha Benlei Technology Co., Ltd. Room 3002-621, Comprehensive Building, Sifang Community, No.168 Shuangyong Road, Sifangping Street, Kaifu District, Changsha City, Hunan Province, China		
<b>Manufacturer:</b> <b>Address:</b>	Changsha Benlei Technology Co., Ltd. Room 3002-621, Comprehensive Building, Sifang Community, No.168 Shuangyong Road, Sifangping Street, Kaifu District, Changsha City, Hunan Province, China		
<b>E.U.T:</b>	Smart Cutting Machine		
<b>Model Number:</b>	SA501		
<b>Additional Model:</b>	S501,SA01,SA502,S502,SA02,SA501-PK,SA501-OG,SA501-PL,SA501-G N,SA501-YL,SA501-BU,SA501-RD,SA501-WH (They are identical except model name and color)		
<b>Power Supply:</b>	DC 18V From Adapter Input AC 100-240V, 50/60Hz		
<b>Trade Name:</b>	-----	<b>Serial No.:</b>	EST-231120010-001; EST-231120010-005
<b>Date of Receipt:</b>	Sep. 19, 2024	<b>Date of Test:</b>	Sep. 19, 2024 ~ Sep. 23, 2024
<b>Test Specification:</b>	FCC Part 15 Subpart C (15.247) ANSI C63.10:2013 FCC KDB 558074 D01 15.247 Meas Guidance v05r02		
<b>Test Result:</b>	<p>The device described above is tested by EST Technology Co., Ltd. The measurement results were contained in this test report and EST Technology Co., Ltd. was assumed full responsibility for the accuracy and completeness of these measurements. Also, this report shows that the EUT to be technically compliance with the FCC Rules and Regulations Part 15 Subpart C requirements.</p> <p>This report applies to above tested sample only and shall not be reproduced in part without written approval of EST Technology Co., Ltd.</p>		
<b>Date: Sep. 26, 2024</b>			

Prepared by:

Reviewed by:

Approved by:

Zephyr Zhu

Zephyr Zhu / Assistant

Seven Wang / Engineer

Iceman Hu / Manager

**Other Aspects:** This report base on the previous report with report number: ESTE-R2401204. Updated product name and product exterior color, while internal Bluetooth module weld point size changed in this report.

Abbreviations: OK/P=passed    fail/F=failed    n.a/N=not applicable    E.U.T=equipment under tested

This test report is based on a single evaluation of one sample of above mentioned products ,It is not permitted to be duplicated in extracts without written approval of EST Technology Co., Ltd.

## 1. GENERAL INFORMATION

### 1.1. Description of Device (EUT)

Product Name	:	Smart Cutting Machine
Model Number	:	SA501
Software Version	:	1.0.1
Hardware Version	:	E001_A
Operation frequency	:	2402MHz~2480MHz
Number of channel	:	79
Max Output Power (PEAK)	:	0.45dBm
Modulation Type	:	BT BDR(1Mbps): GFSK BT EDR(2Mbps): $\pi/4$ -DQPSK
Sample Type	:	Prototype production

Note: For a more detailed features description, please refer to the manufacturer's specifications or the user's manual.

### 1.2. Antenna Information

Ant No.	Brand	Model Name	Antenna Type	Connector	Gain (dBi)
1	-	-	PCB	-	-0.58
Note: 1. The antenna gain is declared by the customer and the laboratory is not responsible for the accuracy of the antenna gain. 2. The test results of this report only apply to the sample as received.					

### 1.3. Information of RF Cable

Cable Loss(dB)	Provided by
1.0	Changsha Benlei Technology Co., Ltd.
Note: 1. The customer declared the loss value of the RF Cable. and the test results of this report only apply to the sample as received. 2. The laboratory is not responsible for the accuracy of the cable loss.	

## 2.SUMMARY OF TEST

### 2.1.Summary of test result

No.	Description of Test Item	FCC Standard Section	Results
1	Maximum Peak Output Power	15.247(a)(1)	N/A
2	20dB Bandwidth	15.247(a)(1)	N/A
3	Carrier Frequency Separation	15.247(a)(1)	N/A
4	Number Of Hopping Channel	15.247(a)(1)(iii)	N/A
5	Dwell Time	15.247(a)(1)(iii)	N/A
6	Conducted Band Edge	15.247(d)	N/A
7	Conducted Spurious Emissions	15.247(d)	N/A
8	Radiated Spurious Emissions and Band Edge	15.205 15.209 15.247(d)	PASS
9	AC Power Line Conducted Emissions	15.207	N/A
10	Antenna Requirement	15.203	PASS

Note:"N/A" denotes test is not applicable in this test report.

## 2.2. Test Facilities

EMC Lab : Accredited by CNAS, CHINA  
Registration No.: L5288  
This Accreditation is valid until: November 12, 2029

Recognized by FCC, USA  
Designation Number: CN1215  
This Recognition is valid until: January 31, 2026

Accredited by A2LA, USA  
Registration No.: 4366.01  
This Accreditation is valid until: January 31, 2026

Recognized by Industry Canada  
CAB identifier No.: CN0035  
This Recognition is valid until: January 31, 2026

Recognized by VCCI, Japan  
Registration No.: C-14103; T-20073; R-13663;  
R-20103; G-20097  
Date of registration: Apr. 20, 2020  
This Recognition is valid until: Apr. 19, 2026

Recognized by TUV Rheinland, Germany  
Registration No.: UA 50413872 0001  
Date of registration: July 31, 2018

Recognized by Intertek  
Registration No.: 2011-RTL-L2-64  
Date of registration: November 08, 2018

Name of Firm : EST Technology Co., Ltd.

Site Location : Chilingxiang, Qishantou, Santun, Houjie, Dongguan,  
Guangdong, China

## 2.3.Measurement uncertainty

Test Item	Uncertainty
Uncertainty for Conduction emission test	±3.48dB
Uncertainty for spurious emissions test (Below 30MHz)	±1.62 dB
Uncertainty for spurious emissions test (30MHz-1GHz)	±4.60 dB(Polarize: H)
	±4.68 dB(Polarize: V)
Uncertainty for spurious emissions test (1GHz to 25GHz)	±4.96dB
Uncertainty for radio frequency	$7 \times 10^{-8}$
Uncertainty for conducted RF Power	1.08dB
Uncertainty for Power density test	0.26dB

Note: This uncertainty represents an expanded uncertainty expressed at approximately The 95% confidence level using a coverage factor of k=2.

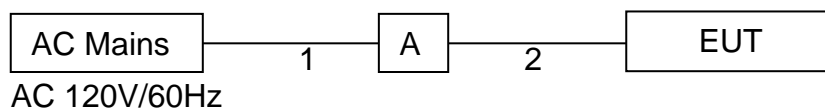
## 2.4.Assistant equipment used for test

Item	Equipment	Brand	Model Name/Type No.	FCC ID	Series No.
A	Adapter	-	MKE-1801500C8	-	-

Item	Shielded Type	Ferrite Core	Length	Note
1	NO	NO	1.0m	AC Cable
2	NO	NO	1.5m	DC Cable

## 2.5.Block Diagram

For radiated emissions test: EUT was placed on a turn table, which is 0.8 (or 1.5) meter high above ground. EUT was beset into Bluetooth test mode by software before test.



(EUT: Smart Cutting Machine)

## 2.6. Test mode

Combining all the rates, modulations, and packet types, the Pre-scans had been carried out. The worst case test mode was selected for the final test as listed below.

Test Item	Modulation Type	Operating Mode	Packet Type	Test Channel
Radiated Spurious Emissions(Below 1GHz)	GFSK& $\pi/4$ -DQPSK	Non Hopping	DH5	Low/Middle/High

Note: In radiated measurement, the EUT had been pre-scan on the positioned of each 3 axis(X,Y,Z), the worst case was found when positioned on **X-plane**.

## 2.7.Channel List

Channel No.	Frequency (MHz)	Channel No.	Frequency (MHz)	Channel No.	Frequency (MHz)	Channel No.	Frequency (MHz)
0	2402	1	2403	2	2404	3	2405
4	2406	5	2407	6	2408	7	2409
8	2410	9	2411	10	2412	11	2413
12	2414	13	2415	14	2416	15	2417
16	2418	17	2419	18	2420	19	2421
20	2422	21	2423	22	2424	23	2425
24	2426	25	2427	26	2428	27	2429
28	2430	29	2431	30	2432	31	2433
32	2434	33	2435	34	2436	35	2437
36	2438	37	2439	38	2440	39	2441
40	2442	41	2443	42	2444	43	2445
44	2446	45	2447	46	2448	47	2449
48	2450	49	2451	50	2452	51	2453
52	2454	53	2455	54	2456	55	2457
56	2458	57	2459	58	2460	59	2461
60	2462	61	2463	62	2464	63	2465
64	2466	65	2467	66	2468	67	2469
68	2470	69	2471	70	2472	71	2473
72	2474	73	2475	74	2476	75	2477
76	2478	77	2479	78	2480	-	-

## 2.8.Power Setting of Test Software

Software Name	FCC Assist 1.0.2.2		
Frequency(MHz)	2402	2441	2480
GFSK(1Mbps) Setting	10	10	10
$\pi/4$ -DQPSK (2Mbps) Setting	10	10	10

Note: This information is provided by the applicant.

## 2.9. Test Equipment

For radiated emission test(9kHz-30MHz)						
Equipment	Manufacturer	Model No.	Serial No.	Calibration Body	Last Cal.	Next Cal.
EMI Test Receiver	Rohde & Schwarz	ESR7	EST-E047	LISAI	June 11,24	June 10,25
Active Loop Antenna	SCHWABE BECK	FMZB 1519B	EST-E054	LISAI	June 11,24	June 10,25
Test Software	Audix	e3-6.111221a	N/A	N/A	N/A	N/A
9kHz-30MHz Cable	N/A	EST-001	N/A	N/A	N/A	N/A

For radiated emissions test (30MHz-1000MHz)						
Equipment	Manufacturer	Model No.	Serial No.	Calibration Body	Last Cal.	Next Cal.
EMI Test Receiver	Rohde & Schwarz	ESR7	EST-E047	LISAI	June 11,24	June 10,25
Bilog Antenna	Teseq	CBL 6111D	EST-E034	LISAI	June 11,24	June 10,25
Test Software	Audix	e3-6.111221a	N/A	N/A	N/A	N/A
30-1000MHz Cable	N/A	EST-002	N/A	N/A	N/A	N/A

### 3. RADIATED SPURIOUS EMISSIONS AND BAND EDGE

#### 3.1. Limit

All the emissions appearing within 15.205 restricted frequency bands shall not exceed the limits shown in 15.209, all the other emissions shall be at least 20dB below the fundamental emissions, or comply with 15.209 limits.

#### 15.205 Restricted frequency band

MHz	MHz	MHz	GHz
0.090 - 0.110	16.42 - 16.423	399.9 - 410	4.5 - 5.15
<sup>1</sup> 0.495 - 0.505	16.69475 - 16.69525	608 - 614	5.35 - 5.46
2.1735 - 2.1905	16.80425 - 16.80475	960 - 1240	7.25 - 7.75
4.125 - 4.128	25.5 - 25.67	1300 - 1427	8.025 - 8.5
4.17725 - 4.17775	37.5 - 38.25	1435 - 1626.5	9.0 - 9.2
4.20725 - 4.20775	73 - 74.6	1645.5 - 1646.5	9.3 - 9.5
6.215 - 6.218	74.8 - 75.2	1660 - 1710	10.6 - 12.7
6.26775 - 6.26825	108 - 121.94	1718.8 - 1722.2	13.25 - 13.4
6.31175 - 6.31225	123 - 138	2200 - 2300	14.47 - 14.5
8.291 - 8.294	149.9 - 150.05	2310 - 2390	15.35 - 16.2
8.362 - 8.366	156.52475 - 156.52525	2483.5 - 2500	17.7 - 21.4
8.37625 - 8.38675	156.7 - 156.9	2690 - 2900	22.01 - 23.12
8.41425 - 8.41475	162.0125 - 167.17	3260 - 3267	23.6 - 24.0
12.29 - 12.293	167.72 - 173.2	3332 - 3339	31.2 - 31.8
12.51975 - 12.52025	240 - 285	3345.8 - 3358	36.43 - 36.5
12.57675 - 12.57725	322 - 335.4	3600 - 4400	( <sup>2</sup> )

#### 15.209 Limit

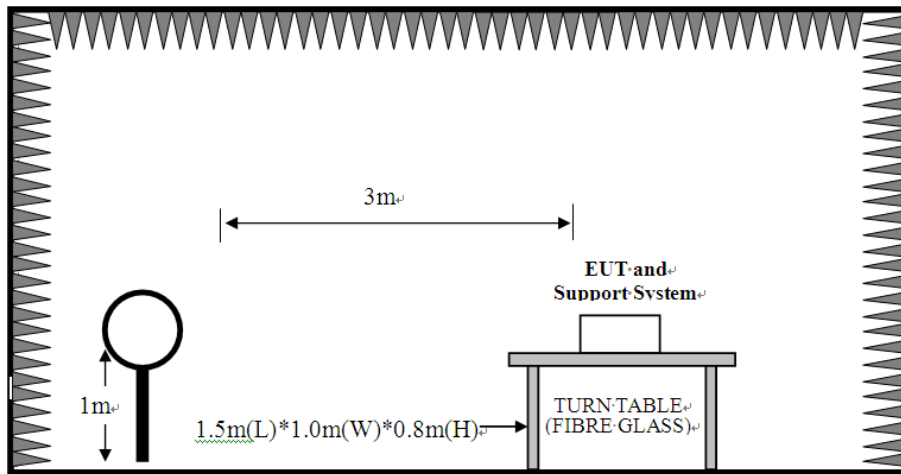
Frequency (MHz)	Field Strength( $\mu$ V/m)	Distance(m)
0.009-0.490	2400/F(kHz)	300
0.490-1.705	24000/F(kHz)	30
1.705-30	30	30
30-88	100	3
88-216	150	3
216-960	200	3
Above 960	500	3

Note:

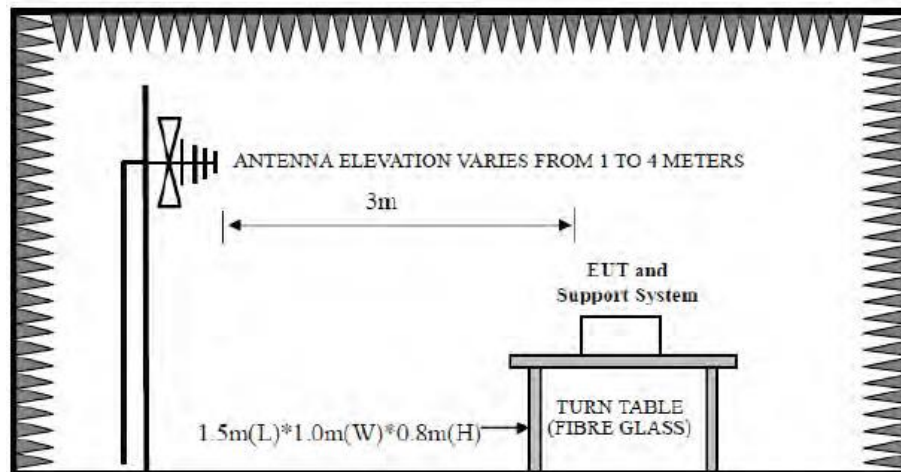
- (1) Emission level  $\text{dB}\mu\text{V} = 20 \log \text{Emission level } \mu\text{V/m}$ .
- (2) The smaller limit shall apply at the cross point between two frequency bands.
- (3) Distance is the distance in meters between the measuring instrument, antenna and the closest point of any part of the device or system.

### 3.2. Test Setup

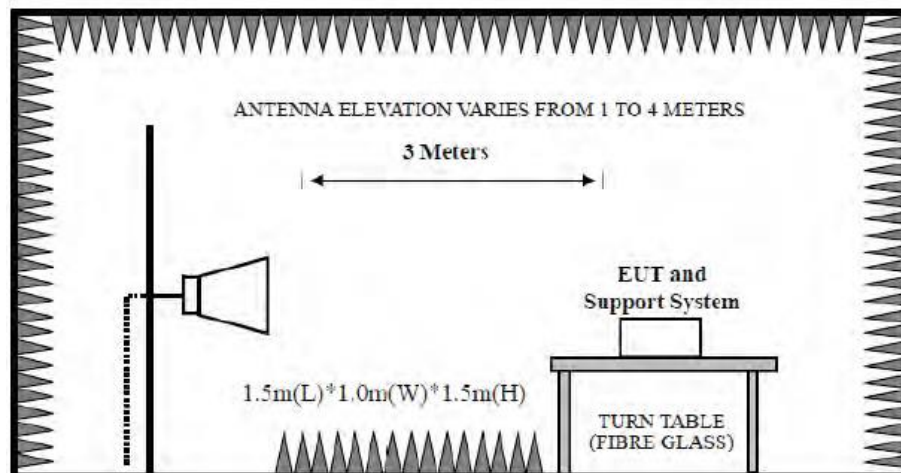
9kHz~30MHz



30~1000MHz



Above 1GHz



### 3.3. Spectrum Analyzer Setting

#### For 9KHz-150KHz

Spectrum Parameters	Setting
RBW	300Hz(for Peak&AVG)/CISPR 200Hz(for QP)
VBW	300Hz(for Peak&AVG)/CISPR 200Hz(for QP)
Start frequency	9KHz
Stop frequency	150KHz
Sweep Time	Auto
Detector	PEAK/QP/AVG
Trace Mode	Max Hold

#### For 150KHz-30MHz

Spectrum Parameters	Setting
RBW	9KHz
VBW	9KHz
Start frequency	150KHz
Stop frequency	30MHz
Sweep Time	Auto
Detector	QP
Trace Mode	Max Hold

#### For 30MHz-1GHz

Spectrum Parameters	Setting
RBW	120KHz
VBW	300KHz
Start frequency	30MHz
Stop frequency	1GHz
Sweep Time	Auto
Detector	QP
Trace Mode	Max Hold

### 3.4. Test Procedure

- EUT was placed on a turn table, which is 0.8 meter high above ground for below 1GHz test.
- EUT is set 3 meters away from the receiving antenna, which is mounted on a antenna tower.
- Set the EUT transmit continuously with maximum output power.
- The turn table can rotate 360 degrees to determine the position of the maximum emission level.
- The antenna can be moved up and down between 1 meter and 4 meters to find out the maximum emission level. Both horizontal and vertical polarization of the antenna are set on test.
- Spectrum analyzer setting parameters in accordance with section 10.3.
- Repeat above procedures until all channels and test modes were measured.
- Record the results in the test report.

## 3.5. Test Result

## Radiated Emissions Below 1GHz

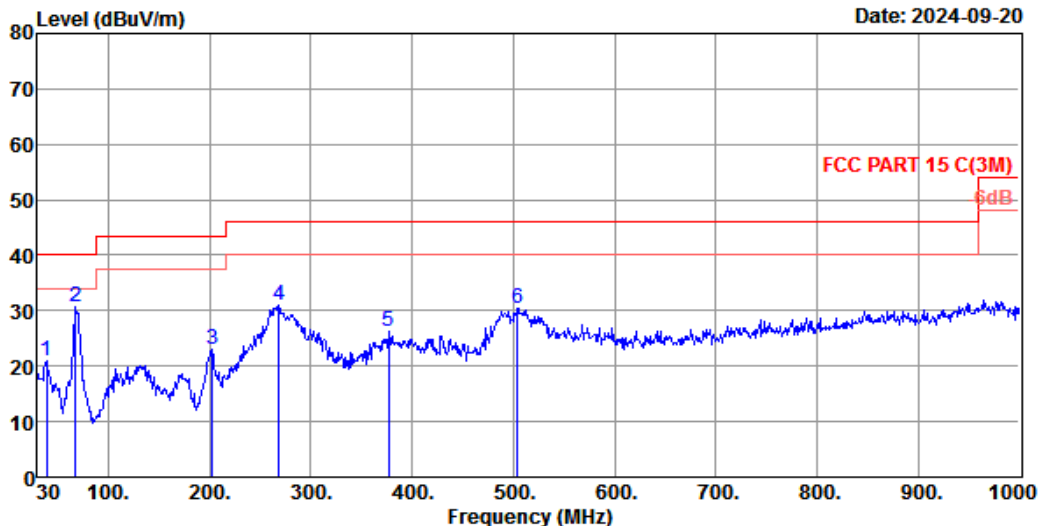
EST Technology

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Data: 17

File: \\EMC-966-5\Test Data\2024\RF\Q\Qu Yin\SA501.EM6 (20)

Date: 2024-09-20



Site no. : 5# 966 Chamber Data no. : 17  
Dis. / Ant. : 3m 54681 Ant. pol. : HORIZONTAL  
Limit : FCC PART 15 C(3M)  
Env. / Ins. : Temp:23' :Humi:54%: Prwss:101.1kPa  
Engineer : Luke  
EUT : Smart Cutting Machine  
Power : DC 18V From Adapter Input AC 120V/60Hz  
M/N : SA501  
Test Mode : TX Mode

	Freq. (MHz)	ANT Factor (dB/m)	Cable Loss (dB)	Reading (dBuV)	Emission Level (dBuV/m)	Limit (dBuV/m)	Margin (dB)	Remark
1	38.73	14.50	1.04	5.40	20.94	40.00	19.06	QP
2	67.83	6.20	1.18	23.41	30.79	40.00	9.21	QP
3	202.66	9.26	2.47	11.31	23.04	43.50	20.46	QP
4	268.62	13.36	2.85	14.90	31.11	46.00	14.89	QP
5	377.26	15.08	3.41	7.67	26.16	46.00	19.84	QP
6	504.33	18.06	4.01	8.48	30.55	46.00	15.45	QP

Remarks: 1. Emission Level= Antenna Factor + Cable Loss + Reading.  
2. Margin= Limit - Emission Level.  
3. The emission levels that are 20dB below the official limit are not reported.

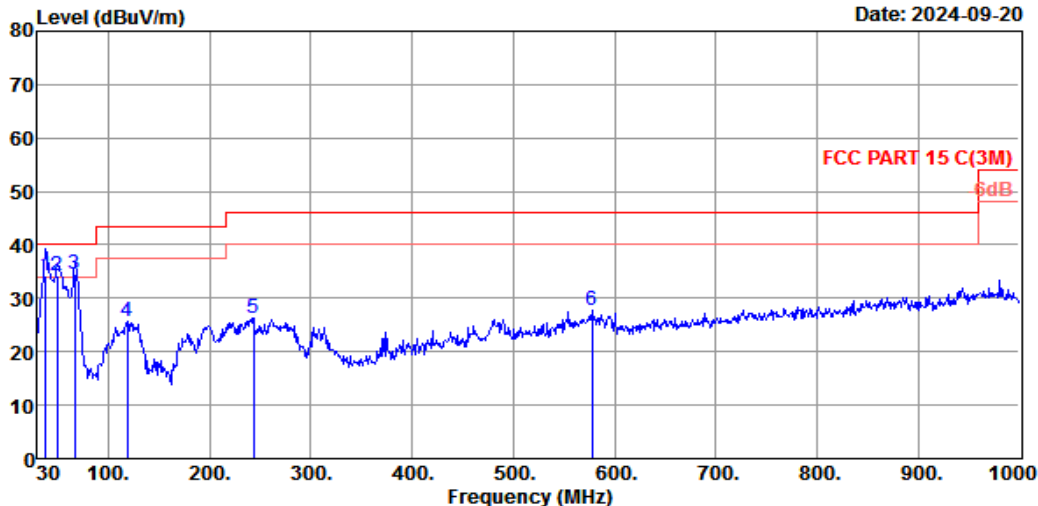
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Fax: +86-769-83081878

Data: 18

File: \\EMC-966-5\Test Data\2024\RF\Q\Qu Yin\SA501.EM6 (20)

Date: 2024-09-20



Site no. : 5# 966 Chamber Data no. : 18  
Dis. / Ant. : 3m 54681 Ant. pol. : VERTICAL  
Limit : FCC PART 15 C(3M)  
Env. / Ins. : Temp:23' :Humi:54%: Prwss:101.1kPa  
Engineer : Luke  
EUT : Smart Cutting Machine  
Power : DC 18V From Adapter Input AC 120V/60Hz  
M/N : SA501  
Test Mode : TX Mode

	Freq. (MHz)	ANT Factor (dB/m)	Cable Loss (dB)	Reading (dBuV)	Emission Level (dBuV/m)	Limit (dBuV/m)	Margin (dB)	Remark
1	37.76	15.10	1.02	18.10	34.22	40.00	5.78	QP
2	49.40	9.60	1.18	23.54	34.32	40.00	5.68	QP
3	66.86	6.30	1.18	27.16	34.64	40.00	5.36	QP
4	118.27	12.40	1.40	11.92	25.72	43.50	17.78	QP
5	243.40	12.07	2.70	11.58	26.35	46.00	19.65	QP
6	578.05	20.10	4.30	3.27	27.67	46.00	18.33	QP

Remarks: 1. Emission Level= Antenna Factor + Cable Loss + Reading.  
2. Margin= Limit - Emission Level.  
3. The emission levels that are 20dB below the official limit are not reported.

## Note:

1. The amplitude of 9KHz to 30MHz spurious emission that is attenuated by more than 20dB below the permissible limit has no need to be reported.
2. All test mode had been pre-test, only the worst case was reported.

## 4. ANTENNA REQUIREMENTS

### 4.1. Limit

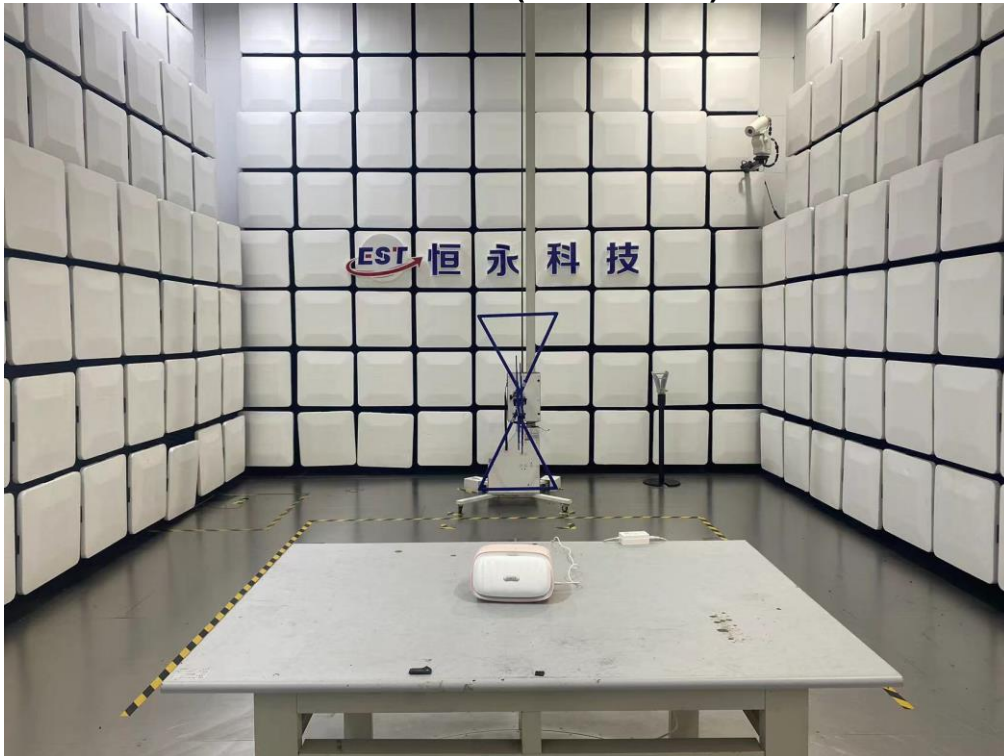
An intentional radiator shall be designed to ensure that no antenna other than that furnished by the responsible party shall be used with the device. The use of a permanently attached antenna or of an antenna that uses a unique coupling to the intentional radiator shall be considered sufficient to comply with the provisions of this section. The manufacturer may design the unit so that a broken antenna can be replaced by the user, but the use of a standard antenna jack or electrical connector is prohibited. This requirement does not apply to carrier current devices or to devices operated under the provisions of §§15.211, 15.213, 15.217, 15.219, 15.221, or §15.236. Further, this requirement does not apply to intentional radiators that must be professionally installed, such as perimeter protection systems and some field disturbance sensors, or to other intentional radiators which, in accordance with §15.31(d), must be measured at the installation site. However, the installer shall be responsible for ensuring that the proper antenna is employed so that the limits in this part are not exceeded.

### 4.2. Test Result

The antennas used for this product is PCB antenna, so compliance with antenna requirements. ( Please refer to the EUT photo for details)

## 5. TEST SETUP PHOTO

Radiated Test (Below 1GHz)



## 6. EUT PHOTO

### External Photos M/N: SA501



**External Photos**  
M/N: SA501



**External Photos**  
M/N: SA501



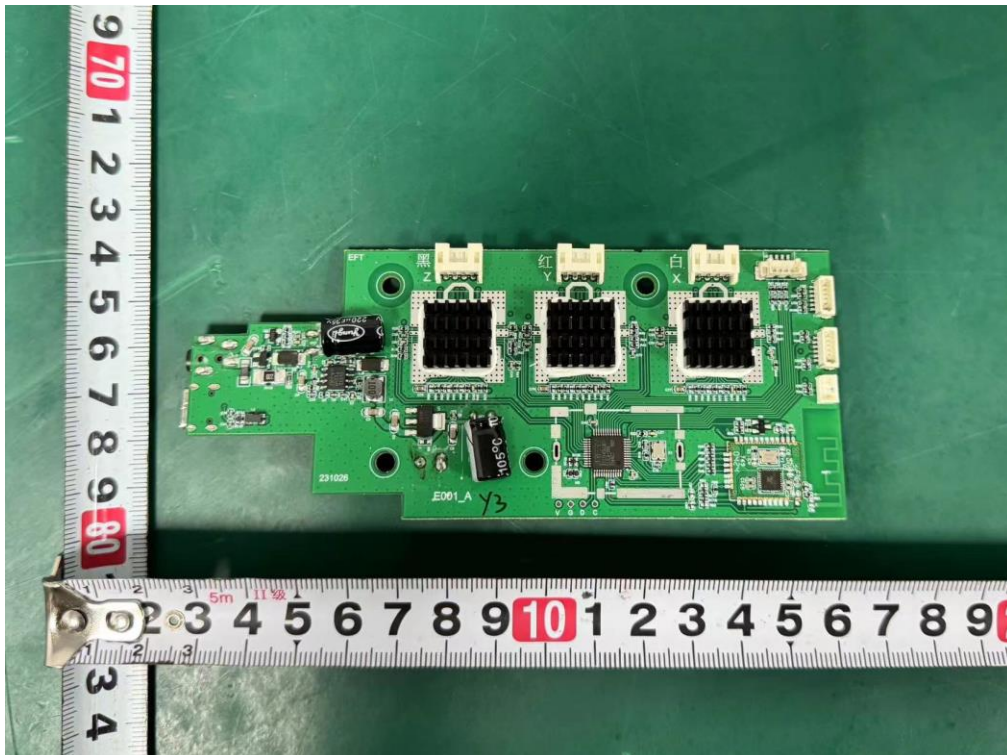
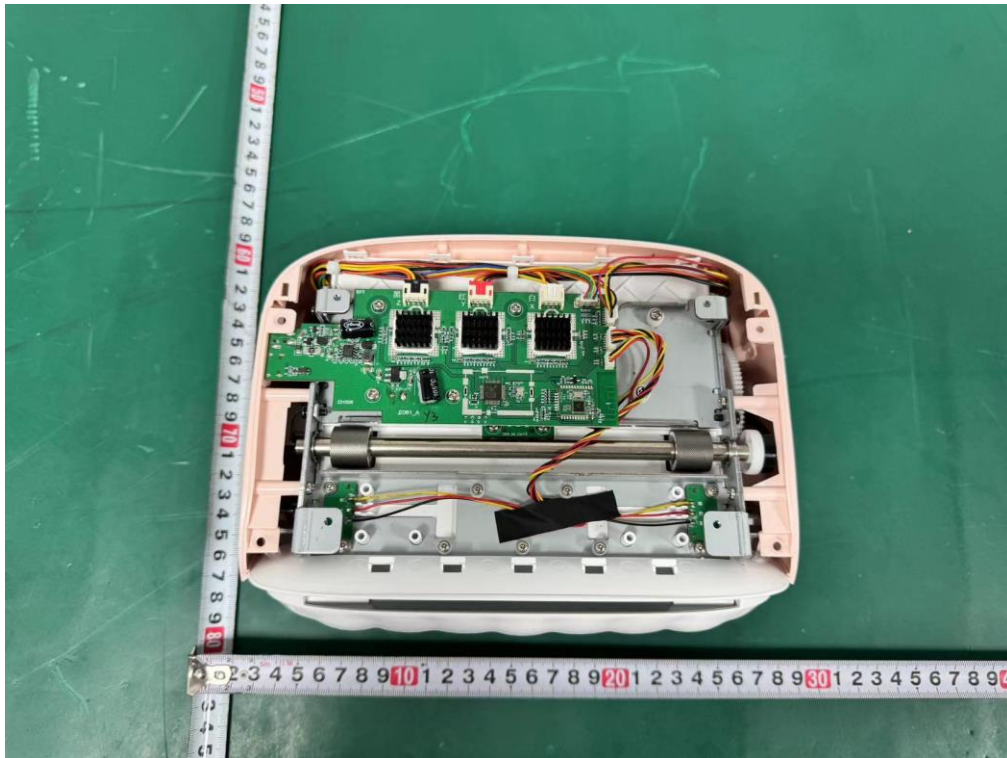
**External Photos**  
M/N: SA501



**External Photos**  
M/N: SA501

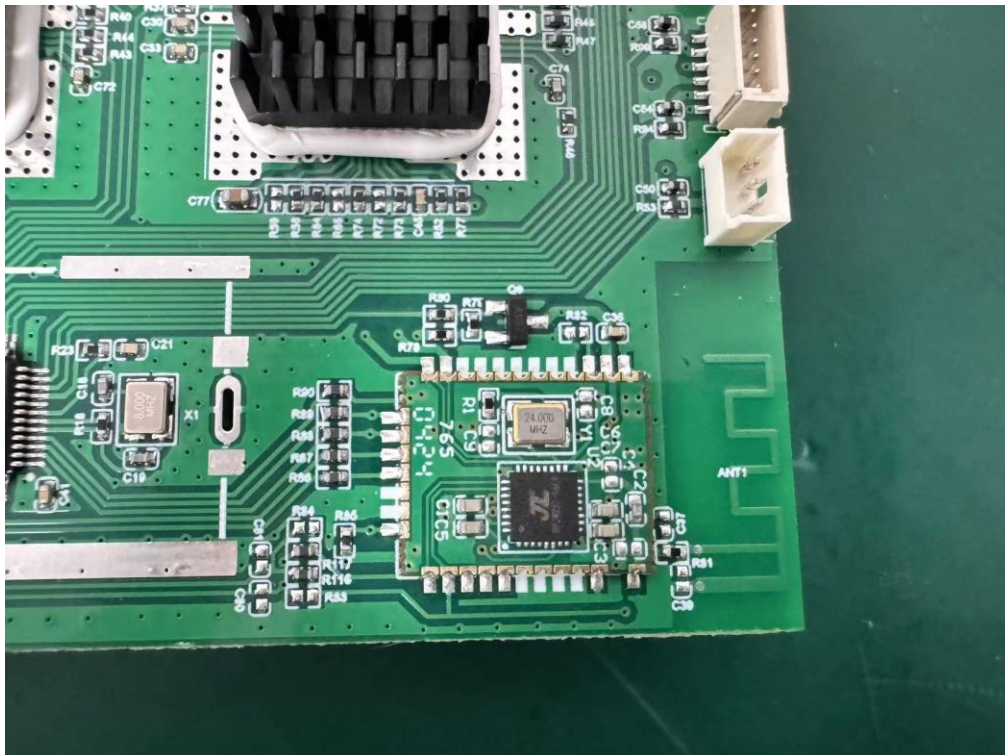
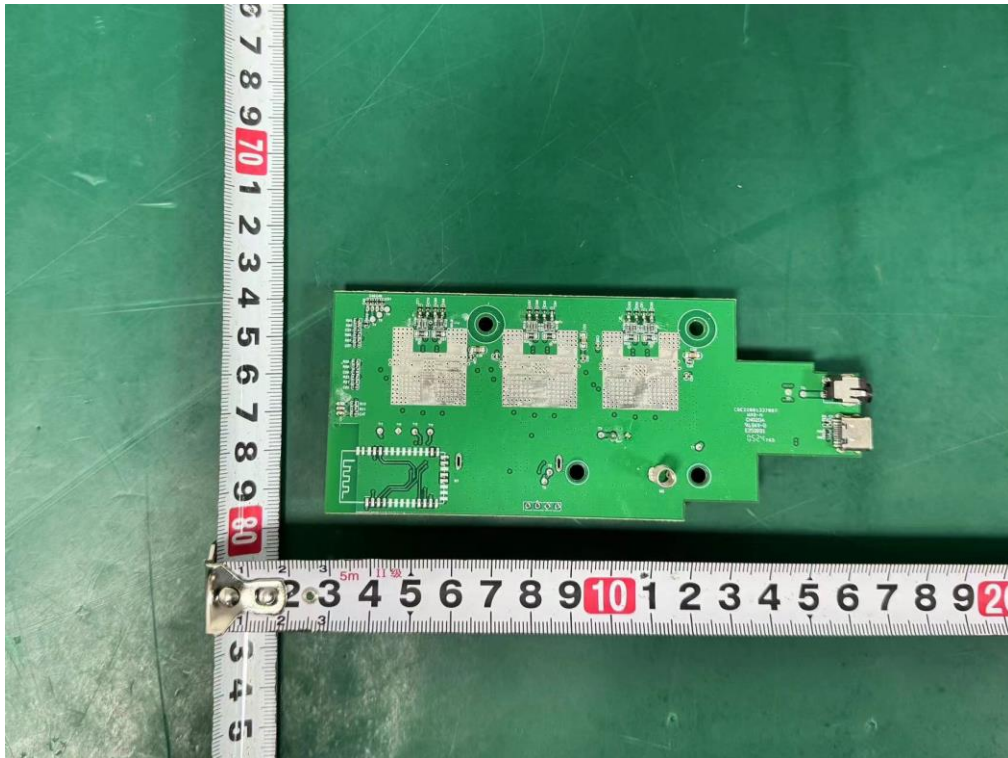


**Internal Photos**  
M/N: SA501

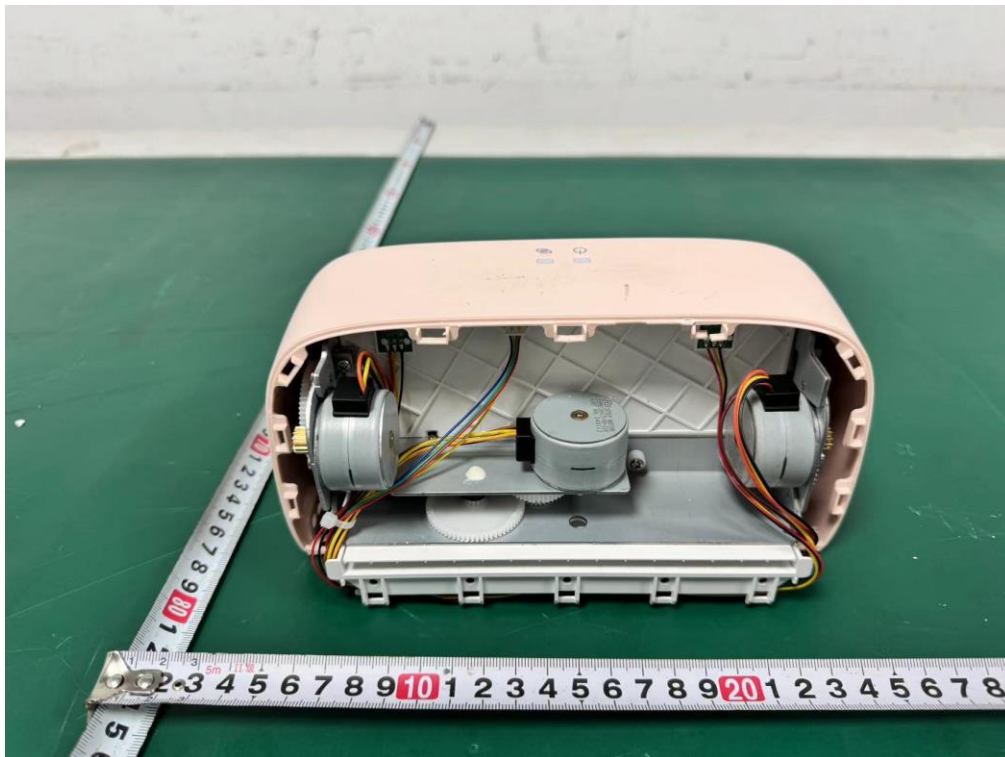
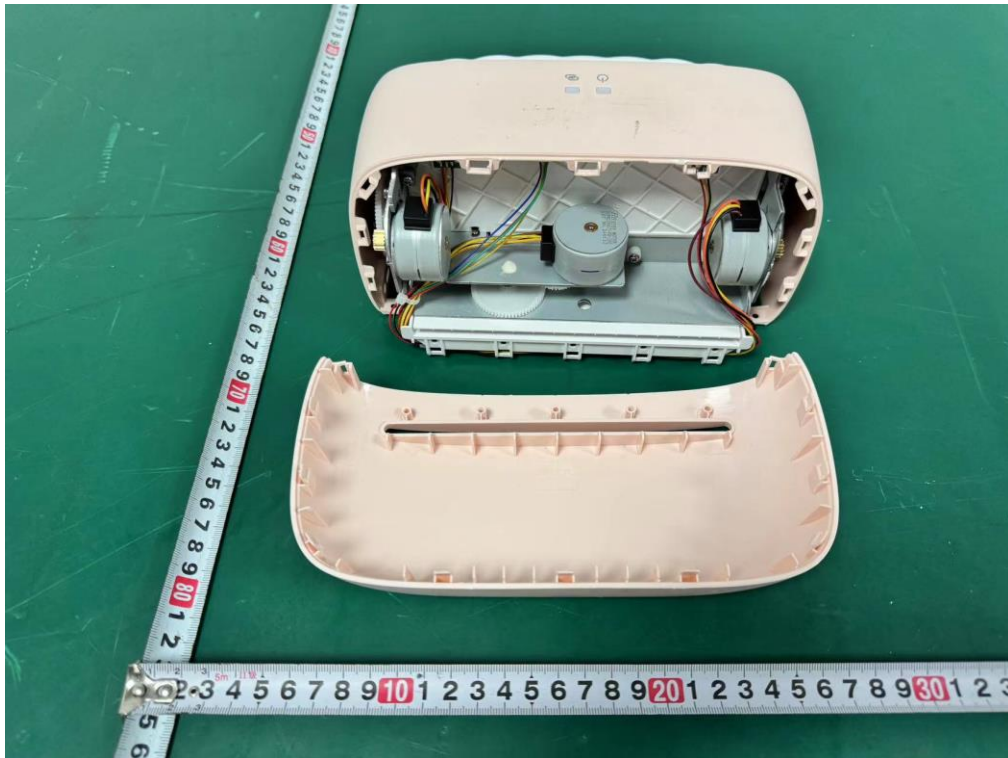


## Internal Photos

M/N: SA501

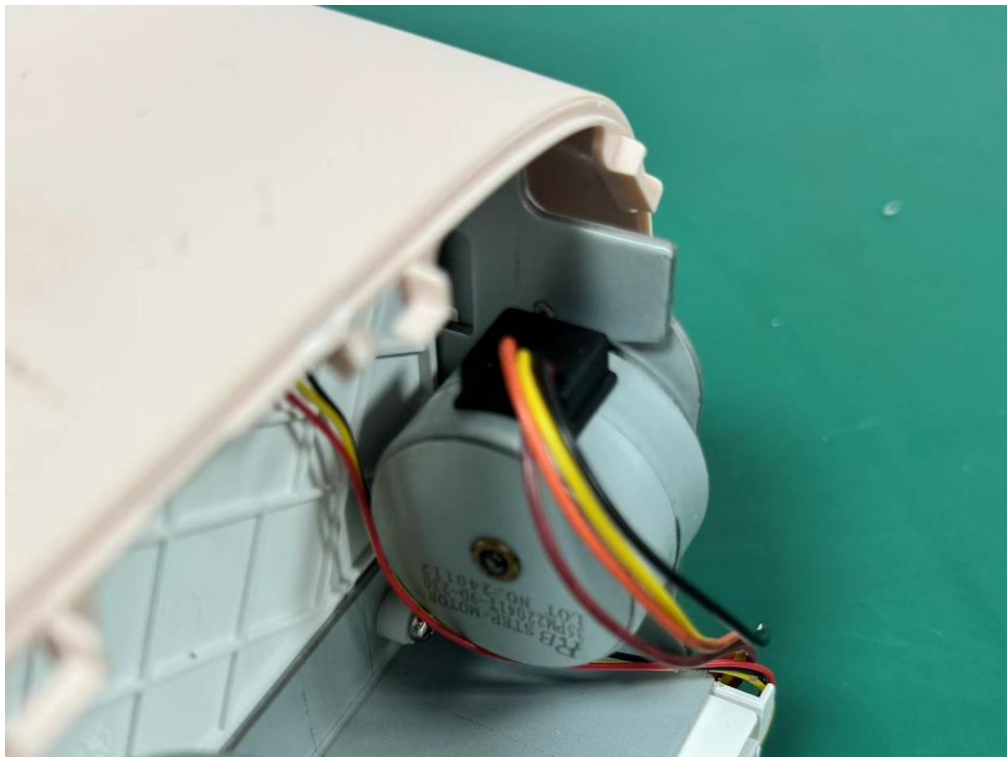
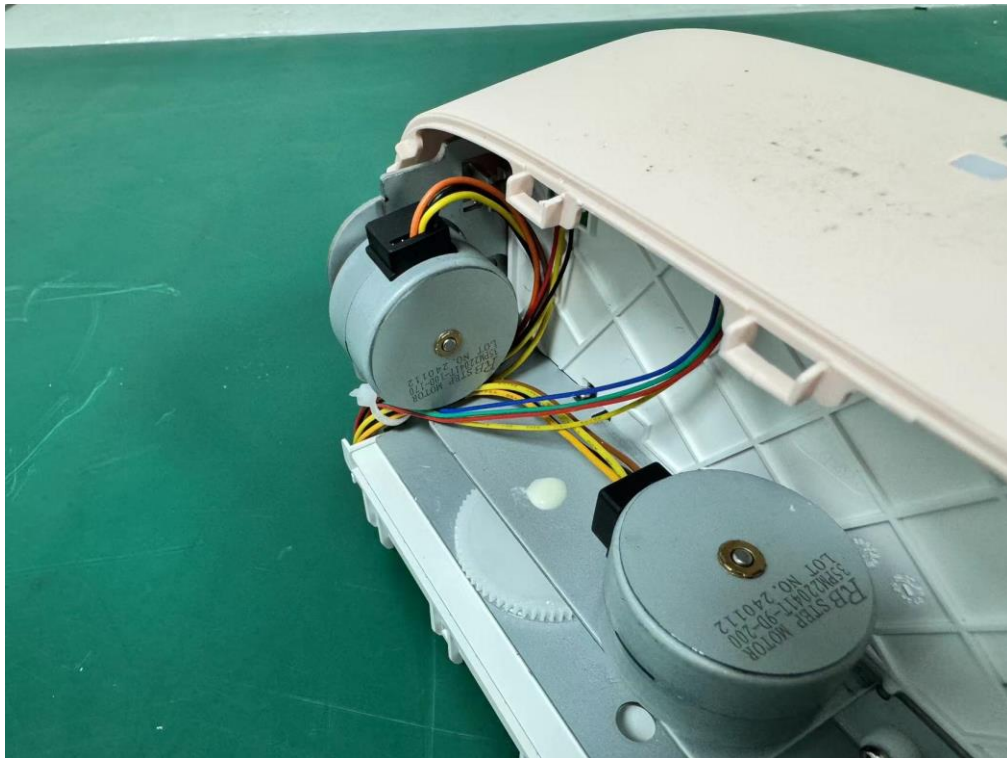


**Internal Photos**  
M/N: SA501

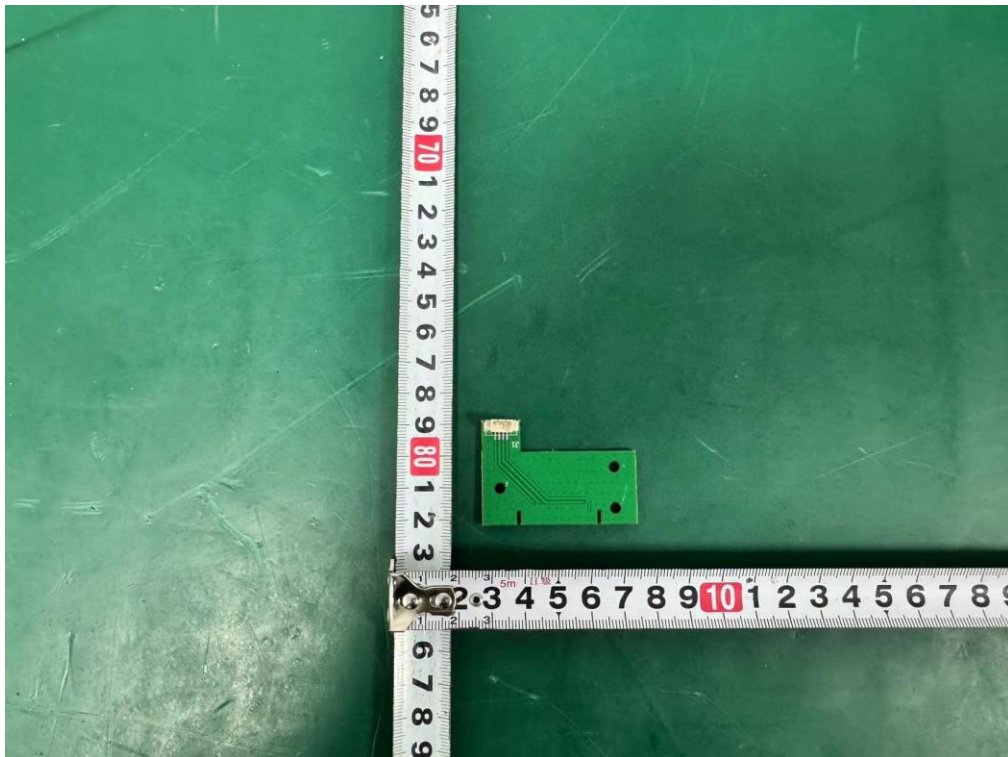
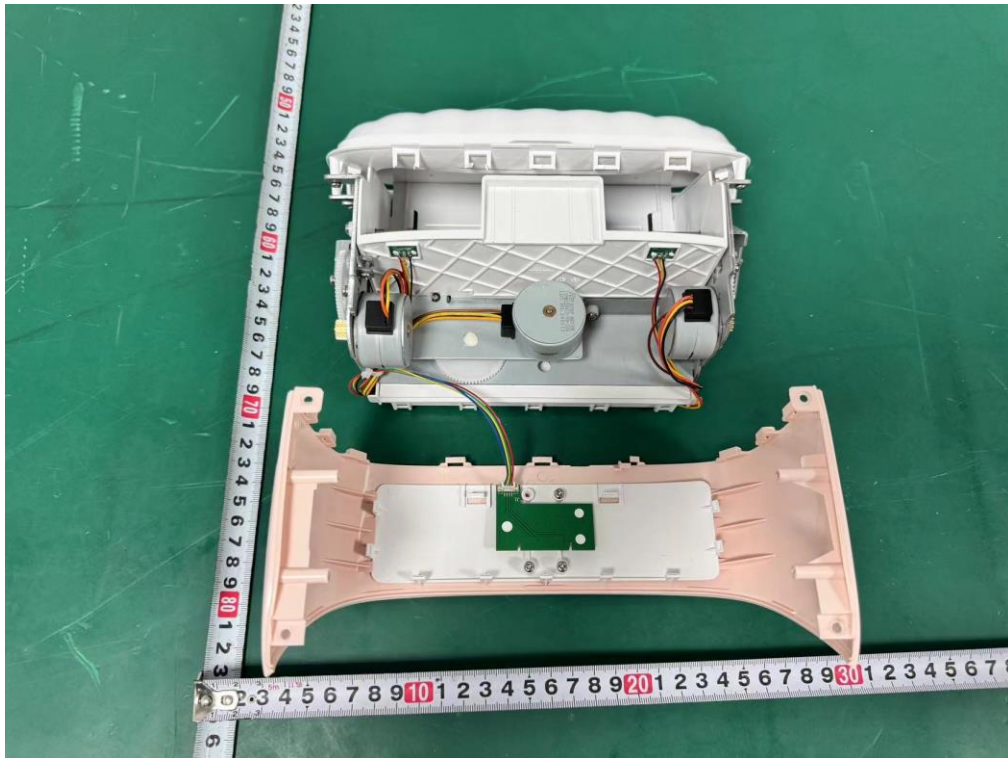


### Internal Photos

M/N: SA501



**Internal Photos**  
M/N: SA501



**Internal Photos**

M/N: SA501

**End of Test Report**