



Shenzhen CTA Testing Technology Co., Ltd.

Room 106, Building 1, Yibaolai Industrial Park, Qiaotou Community, Fuhai Street,
Bao'an District, Shenzhen, China

FCC PART 15 SUBPART C TEST REPORT

FCC PART 15.247

Report Reference No.....: CTA23090700401

FCC ID.....: 2BD25-ADO1

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Date of issue: Sep. 15, 2023

Testing Laboratory Name: Shenzhen CTA Testing Technology Co., Ltd.

Address.....: Room 106, Building 1, Yibaolai Industrial Park, Qiaotou Community,
Fuhai Street, Bao'an District, Shenzhen, China

Applicant's name.....: FLUX Inc.

Address: 1 F., No. 79-3, Ln. 209, Sec. 2, Xinnong St., Yangmei Dist., Taoyuan
City 326015, Taiwan (R.O.C.), China

Test specification

Standard.....: FCC Part 15.247

TRF Originator.....: Shenzhen CTA Testing Technology Co., Ltd.

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Test item description: Laser Cutting Color Printer

Trade Mark.....: FLUX

Manufacturer: FLUX Inc.

Model/Type reference: ADO1

Listed Models: ADO2, ADOP1, ADOM1

Modulation Type.....: CCK/DSSS/OFDM

Operation Frequency.....: From 2412 - 2462MHz

Rating: DC 24.0V From external circuit

Result: PASS

Shenzhen CTA Testing Technology Co., Ltd.

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TEST REPORT

Equipment under Test : Laser Cutting Color Printer

Model /Type : ADO1

Listed Models. ADO2, ADOP1, ADOM1

Applicant : **FLUX Inc.**

Address : 1 F., No. 79-3, Ln. 209, Sec. 2, Xinnong St., Yangmei Dist., Taoyuan City 326015, Taiwan (R.O.C.), China

Manufacturer : **FLUX Inc.**

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Test Result:

PASS

The test report merely corresponds to the test sample.

It is not permitted to copy extracts of these test result without the written permission of the test laboratory.

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1 TEST STANDARDS

The tests were performed according to following standards:

[FCC Rules Part 15.247](#): Frequency Hopping, Direct Spread Spectrum and Hybrid Systems that are in operation within the bands of 902-928 MHz, 2400-2483.5 MHz, and 5725-5850 MHz.

[ANSI C63.10-2013](#): American National Standard for Testing Unlicensed Wireless Devices

[KDB558074 D01 v05r02](#): Guidance for Compliance Measurements on Digital Transmission Systems (DTS), Frequency Hopping Spread Spectrum System (HFSS), and Hybrid System Devices Operating Under §15.247 of The FCC rules.

2 SUMMARY

2.1 General Remarks

| | | |
|--------------------------------|---|---------------|
| Date of receipt of test sample | : | Sep. 07, 2023 |
| Testing commenced on | : | Sep. 07, 2023 |
| Testing concluded on | : | Sep. 15, 2023 |

2.2 Product Description

| | |
|-----------------------|---|
| Product Description: | Laser Cutting Color Printer |
| Model/Type reference: | ADO1 |
| Power supply: | DC 24.0V From external circuit |
| Adapter information: | Model: DSS150-2406000 Input: AC 100-240V 50/60Hz 3.5A Output: DC 24.0V 6.0A |
| testing sample ID: | CTA230907004-1# (Engineer sample) CTA230907004-2# (Normal sample) |
| Hardware version: | V1.0 |
| Software version: | V1.0 |
| WIFI : | |
| Supported type: | 802.11b/802.11g/802.11n(H20) |
| Modulation: | 802.11b: DSSS 802.11g/802.11n(H20): OFDM |
| Operation frequency: | 802.11b/802.11g/802.11n(H20): 2412MHz~2462MHz |
| Channel number: | 802.11b/802.11g/802.11n(H20): 11 |
| Channel separation: | 5MHz |
| Antenna type: | PIFA antenna |
| Antenna gain: | 0.86 dBi |

2.3 Equipment Under Test

Power supply system utilised

| | | | |
|----------------------|---|--|---|
| Power supply voltage | : | <input type="radio"/> 230V / 50 Hz | <input type="radio"/> 120V/ 60Hz |
| | | <input type="radio"/> 12V DC | <input checked="" type="radio"/> 24V DC |
| | | <input type="radio"/> Other (specified in blank below) | |

DC 24.0V From external circuit

2.4 Short description of the Equipment under Test (EUT)

This is a Laser Cutting Color Printer.

For more details, refer to the user's manual of the EUT.

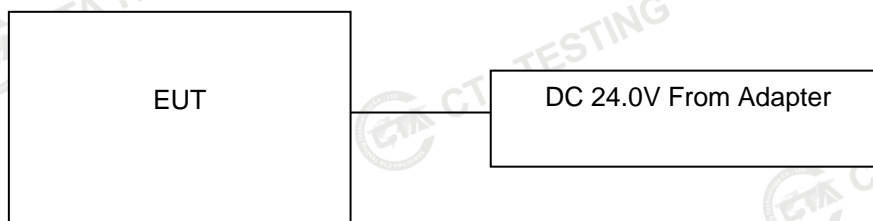
2.5 EUT operation mode

The application provider specific test software(AT command) to control sample in continuous TX and RX (Duty Cycle >98%) for testing meet KDB558074 test requirement.

IEEE 802.11b/g/n: Thirteen channels are provided to the EUT.

| Channel | Frequency(MHz) | Channel | Frequency(MHz) |
|---------|----------------|---------|----------------|
| 1 | 2412 | 8 | 2447 |
| 2 | 2417 | 9 | 2452 |
| 3 | 2422 | 10 | 2457 |
| 4 | 2427 | 11 | 2462 |
| 5 | 2432 | | |
| 6 | 2437 | | |
| 7 | 2442 | | |

2.6 Block Diagram of Test Setup



2.7 Related Submittal(s) / Grant (s)

This submittal(s) (test report) is intended for filing to comply with Section 15.247 of the FCC Part 15, Subpart C Rules.

2.8 Modifications

No modifications were implemented to meet testing criteria.

3 TEST ENVIRONMENT

3.1 Address of the test laboratory

Shenzhen CTA Testing Technology Co., Ltd.

Room 106, Building 1, Yibaolai Industrial Park, Qiaotou Community, Fuhai Street, Bao'an District, Shenzhen, China

3.2 Test Facility

The test facility is recognized, certified, or accredited by the following organizations:

FCC-Registration No.: 517856 Designation Number: CN1318

Shenzhen CTA Testing Technology Co., Ltd. has been listed on the US Federal Communications Commission list of test facilities recognized to perform electromagnetic emissions measurements.

A2LA-Lab Cert. No.: 6534.01

Shenzhen CTA Testing Technology Co., Ltd. has been listed by American Association for Laboratory Accreditation to perform electromagnetic emission measurement.

The 3m-Semi anechoic test site fulfils CISPR 16-1-4 according to ANSI C63.10 and CISPR 16-1-4:2010.

3.3 Environmental conditions

During the measurement the environmental conditions were within the listed ranges:

Radiated Emission:

| | |
|-----------------------|--------------|
| Temperature: | 25 ° C |
| | |
| Humidity: | 45 % |
| | |
| Atmospheric pressure: | 950-1050mbar |

Conducted testing:

| | |
|-----------------------|--------------|
| Temperature: | 25 ° C |
| | |
| Humidity: | 44 % |
| | |
| Atmospheric pressure: | 950-1050mbar |

AC Power Conducted Emission

| | |
|-----------------------|--------------|
| Temperature: | 24 ° C |
| | |
| Humidity: | 44 % |
| | |
| Atmospheric pressure: | 950-1050mbar |

3.4 Test Description

| | | |
|---------------------------------|-------------------------------------|------|
| FCC PART 15.247 | | |
| FCC Part 15.207 | AC Power Conducted Emission | PASS |
| FCC Part 15.247(a)(2) | 6dB Bandwidth | PASS |
| FCC Part 15.247(d) | Spurious RF Conducted Emission | PASS |
| FCC Part 15.247(b) | Maximum Peak Conducted Output Power | PASS |
| FCC Part 15.247(e) | Power Spectral Density | PASS |
| FCC Part 15.109/ 15.205/ 15.209 | Radiated Emissions | PASS |
| FCC Part 15.247(d) | Band Edge | PASS |
| FCC Part 15.203/15.247 (b) | Antenna Requirement | PASS |

Data Rate Used:

Preliminary tests were performed in different data rate to find the worst radiated emission. The data rate shown in the table below is the worst-case rate with respect to the specific test item. Investigation has been done on all the possible configurations for searching the worst cases. The following table is a list of the test modes shown in this test report.

| Test Items | Mode | Data Rate | Channel |
|--|-----------------|-----------|---------|
| Maximum Peak Conducted Output Power Power Spectral Density 6dB Bandwidth Spurious RF conducted emission Radiated Emission 9KHz~1GHz& Radiated Emission 1GHz~10 th Harmonic | 11b/DSSS | 1 Mbps | 1/6/11 |
| | 11g/OFDM | 6 Mbps | 1/6/11 |
| | 11n(20MHz)/OFDM | 6.5Mbps | 1/6/11 |
| | 11b/DSSS | 1 Mbps | 1/11 |
| Band Edge | 11g/OFDM | 6 Mbps | 1/11 |
| | 11n(20MHz)/OFDM | 6.5Mbps | 1/11 |

3.5 Statement of the measurement uncertainty

The data and results referenced in this document are true and accurate. The reader is cautioned that there may be errors within the calibration limits of the equipment and facilities. The measurement uncertainty was calculated for all measurements listed in this test report acc. to TR-100028-01 "Electromagnetic compatibility and Radio spectrum Matters (ERM);Uncertainties in the measurement of mobile radio equipment characteristics; Part 1" and TR-100028-02 "Electromagnetic compatibility and Radio spectrum Matters (ERM);Uncertainties in the measurement of mobile radio equipment characteristics; Part 2 " and is documented in the Shenzhen CTA Testing Technology Co., Ltd. quality system acc. to DIN EN ISO/IEC 17025. Furthermore, component and process variability of devices similar to that tested may result in additional deviation. The manufacturer has the sole responsibility of continued compliance of the device. Hereafter the best measurement capability for Shenzhen CTA Testing Technology Co., Ltd. :

| Test | Range | Measurement Uncertainty | Notes |
|---|-------------|-------------------------|-------|
| Radiated Emission | 9KHz~30MHz | 3.02 dB | (1) |
| Radiated Emission | 30~1000MHz | 4.06 dB | (1) |
| Radiated Emission | 1~18GHz | 5.14 dB | (1) |
| Radiated Emission | 18-40GHz | 5.38 dB | (1) |
| Conducted Disturbance | 0.15~30MHz | 2.14 dB | (1) |
| Output Peak power | 30MHz~18GHz | 0.55 dB | (1) |
| Power spectral density | / | 0.57 dB | (1) |
| Spectrum bandwidth | / | 1.1% | (1) |
| Radiated spurious emission (30MHz-1GHz) | 30~1000MHz | 4.10 dB | (1) |

| | | | |
|--|----------|---------|-----|
| Radiated spurious emission (1GHz-18GHz) | 1~18GHz | 4.32 dB | (1) |
| Radiated spurious emission (18GHz-40GHz) | 18-40GHz | 5.54 dB | (1) |

(1) This uncertainty represents an expanded uncertainty expressed at approximately the 95% confidence level using a coverage factor of k=2.

3.6 Equipments Used during the Test

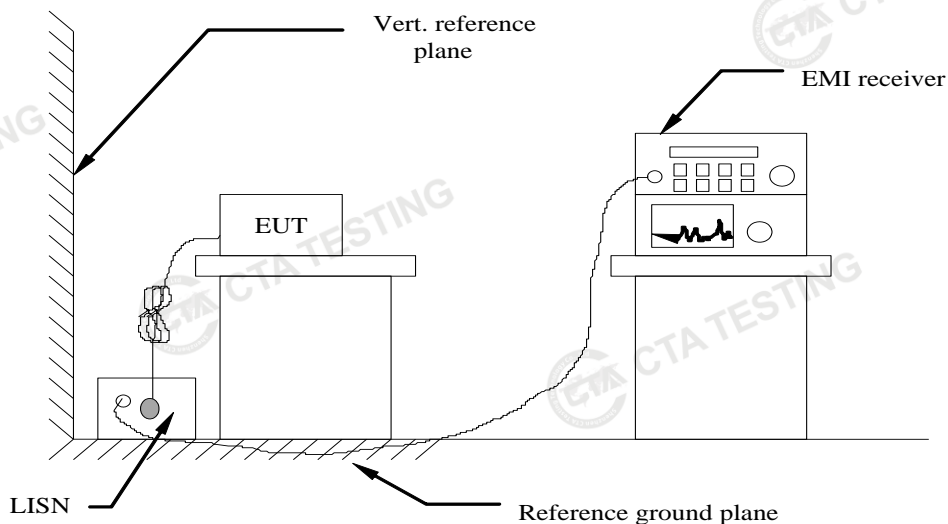
| Test Equipment | Manufacturer | Model No. | Equipment No. | Calibration Date | Calibration Due Date |
|--------------------------------|------------------------|-------------|---------------|------------------|----------------------|
| LISN | R&S | ENV216 | CTA-308 | 2023/08/02 | 2024/08/01 |
| LISN | R&S | ENV216 | CTA-314 | 2023/08/02 | 2024/08/01 |
| EMI Test Receiver | R&S | ESPI | CTA-307 | 2023/08/02 | 2024/08/01 |
| EMI Test Receiver | R&S | ESCI | CTA-306 | 2023/08/02 | 2024/08/01 |
| Spectrum Analyzer | Agilent | N9020A | CTA-301 | 2023/08/02 | 2024/08/01 |
| Spectrum Analyzer | R&S | FSP | CTA-337 | 2023/08/02 | 2024/08/01 |
| Vector Signal generator | Agilent | N5182A | CTA-305 | 2023/08/02 | 2024/08/01 |
| Analog Signal Generator | R&S | SML03 | CTA-304 | 2023/08/02 | 2024/08/01 |
| Universal Radio Communication | CMW500 | R&S | CTA-302 | 2023/08/02 | 2024/08/01 |
| Temperature and humidity meter | Chigo | ZG-7020 | CTA-326 | 2023/08/02 | 2024/08/01 |
| Ultra-Broadband Antenna | Schwarzbeck | VULB9163 | CTA-310 | 2021/08/07 | 2024/08/06 |
| Horn Antenna | Schwarzbeck | BBHA 9120D | CTA-309 | 2021/08/07 | 2024/08/06 |
| Loop Antenna | Zhinan | ZN30900C | CTA-311 | 2021/08/07 | 2024/08/06 |
| Horn Antenna | Beijing Hangwei Dayang | OBH100400 | CTA-336 | 2021/08/07 | 2024/08/06 |
| Amplifier | Schwarzbeck | BBV 9745 | CTA-312 | 2023/08/02 | 2024/08/01 |
| Amplifier | Taiwan chengyi | EMC051845B | CTA-313 | 2023/08/02 | 2024/08/01 |
| Directional coupler | NARDA | 4226-10 | CTA-303 | 2023/08/02 | 2024/08/01 |
| High-Pass Filter | XingBo | XBLBQ-GTA18 | CTA-402 | 2023/08/02 | 2024/08/01 |
| High-Pass Filter | XingBo | XBLBQ-GTA27 | CTA-403 | 2023/08/02 | 2024/08/01 |
| Automated filter bank | Tonscend | JS0806-F | CTA-404 | 2023/08/02 | 2024/08/01 |
| Power Sensor | Agilent | U2021XA | CTA-405 | 2023/08/02 | 2024/08/01 |
| Amplifier | Schwarzbeck | BBV9719 | CTA-406 | 2023/08/02 | 2024/08/01 |

| Test Equipment | Manufacturer | Model No. | Version number | Calibration Date | Calibration Due Date |
|-------------------|--------------|-------------|----------------|------------------|----------------------|
| EMI Test Software | Tonscend | TS®JS32-RE | 5.0.0.2 | N/A | N/A |
| EMI Test Software | Tonscend | TS®JS32-CE | 5.0.0.1 | N/A | N/A |
| RF Test Software | Tonscend | TS®JS1120-3 | 3.1.65 | N/A | N/A |
| RF Test Software | Tonscend | TS®JS1120 | 3.1.46 | N/A | N/A |

4 TEST CONDITIONS AND RESULTS

4.1 AC Power Conducted Emission

TEST CONFIGURATION



TEST PROCEDURE

- 1 The equipment was set up as per the test configuration to simulate typical actual usage per the user's manual. The EUT is a tabletop system, a wooden table with a height of 0.8 meters is used and is placed on the ground plane as per ANSI C63.10-2013.
- 2 Support equipment, if needed, was placed as per ANSI C63.10-2013
- 3 All I/O cables were positioned to simulate typical actual usage as per ANSI C63.10-2013
- 4 The EUT received power from adapter, the adapter received AC120V/60Hz and AC 240V/60Hz power through a Line Impedance Stabilization Network (LISN) which supplied power source and was grounded to the ground plane.
- 5 All support equipments received AC power from a second LISN, if any.
- 6 The EUT test program was started. Emissions were measured on each current carrying line of the EUT using a spectrum Analyzer / Receiver connected to the LISN powering the EUT. The LISN has two monitoring points: Line 1 (Hot Side) and Line 2 (Neutral Side). Two scans were taken: one with Line 1 connected to Analyzer / Receiver and Line 2 connected to a 50 ohm load; the second scan had Line 1 connected to a 50 ohm load and Line 2 connected to the Analyzer / Receiver.
- 7 Analyzer / Receiver scanned from 150 KHz to 30MHz for emissions in each of the test modes.
- 8 During the above scans, the emissions were maximized by cable manipulation.

AC Power Conducted Emission Limit

For intentional device, according to § 15.207(a) AC Power Conducted Emission Limits is as following :

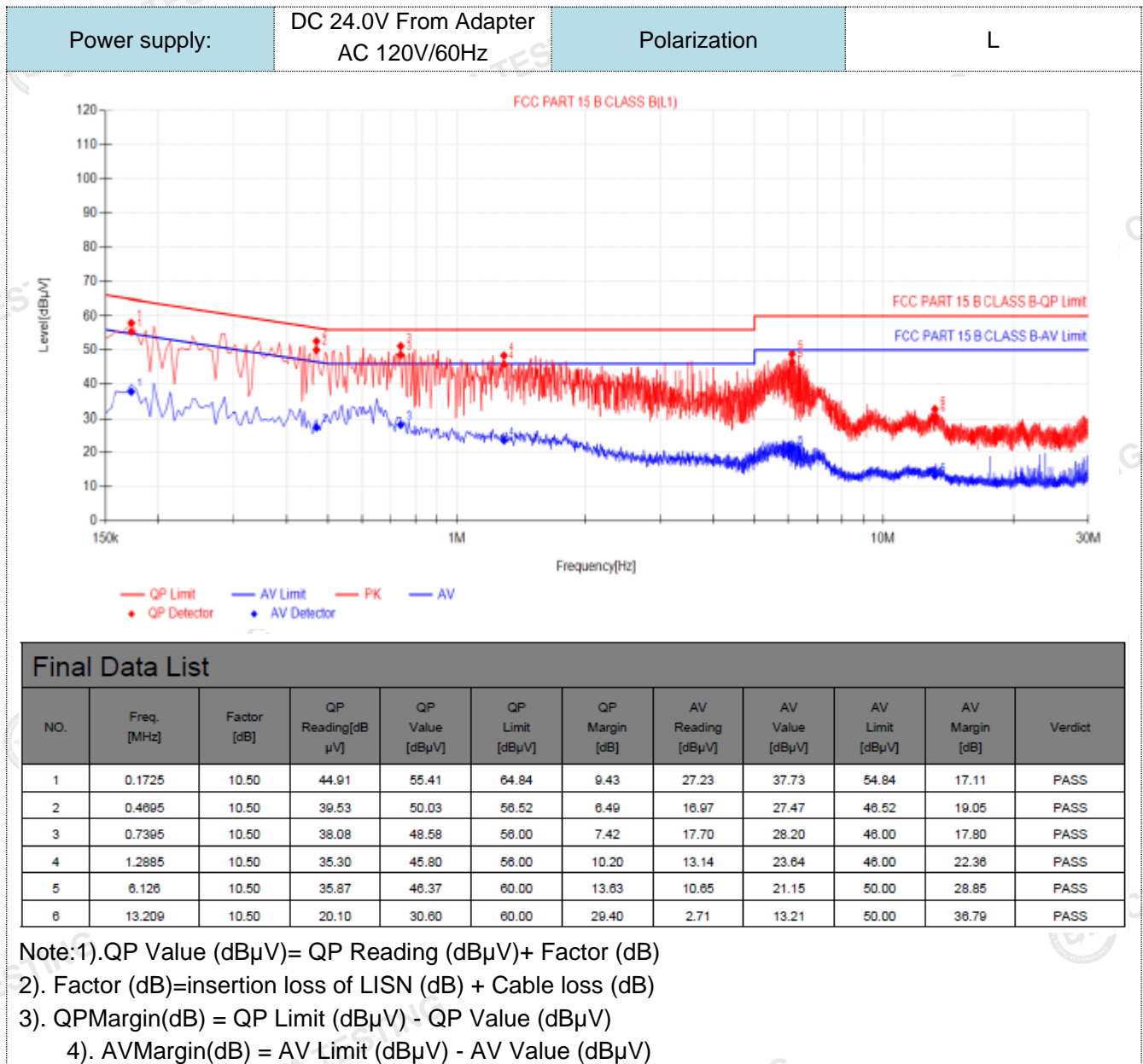
| Frequency range (MHz) | Limit (dBuV) | |
|-----------------------|--------------|-----------|
| | Quasi-peak | Average |
| 0.15-0.5 | 66 to 56* | 56 to 46* |
| 0.5-5 | 56 | 46 |
| 5-30 | 60 | 50 |

* Decreases with the logarithm of the frequency.

Remark:

1. 802.11b/802.11g/802.11n (H20) Mode all have been tested, only worse case 802.11b mode is reported as below:

2. Both 120 VAC, 50/60 Hz and 240 VAC, 50/60 Hz power supply have been tested, only the worst result of 120 VAC, 60 Hz was reported as below:

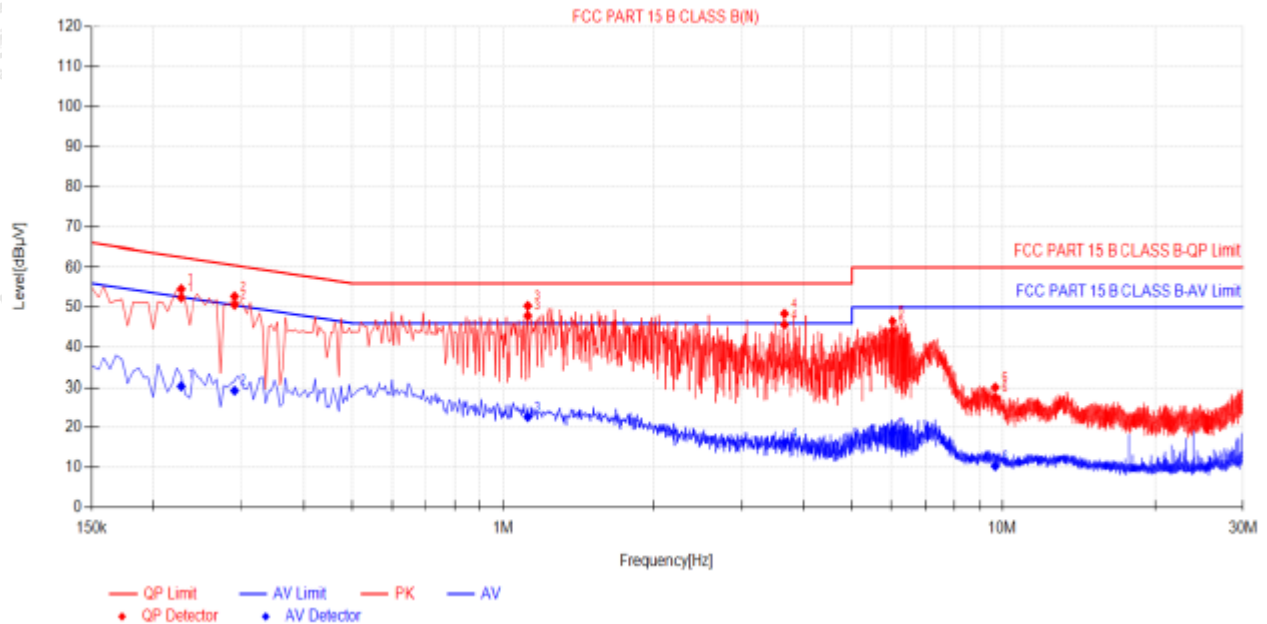


Power supply:

DC 24.0V From Adapter
AC 120V/60Hz

Polarization

N



Final Data List

| NO. | Freq. [MHz] | Factor [dB] | QP Reading[dB μV] | QP Value [dBμV] | QP Limit [dBμV] | QP Margin [dB] | AV Reading [dBμV] | AV Value [dBμV] | AV Limit [dBμV] | AV Margin [dB] | Verdict |
|-----|-------------|-------------|-------------------|-----------------|-----------------|----------------|-------------------|-----------------|-----------------|----------------|---------|
| 1 | 0.2265 | 10.50 | 41.95 | 52.45 | 62.58 | 10.13 | 19.89 | 30.39 | 52.58 | 22.19 | PASS |
| 2 | 0.2895 | 10.50 | 40.11 | 50.61 | 60.54 | 9.93 | 18.79 | 29.29 | 50.54 | 21.25 | PASS |
| 3 | 1.122 | 10.50 | 37.40 | 47.90 | 56.00 | 8.10 | 12.16 | 22.66 | 46.00 | 23.34 | PASS |
| 4 | 3.6555 | 10.50 | 35.15 | 45.65 | 56.00 | 10.35 | 5.75 | 16.25 | 46.00 | 29.75 | PASS |
| 5 | 6.0225 | 10.50 | 33.67 | 44.17 | 60.00 | 15.83 | 8.15 | 18.65 | 50.00 | 31.35 | PASS |
| 6 | 9.6765 | 10.50 | 17.04 | 27.54 | 60.00 | 32.46 | -0.18 | 10.32 | 50.00 | 39.68 | PASS |

Note:1). QP Value (dBμV) = QP Reading (dBμV) + Factor (dB)

2). Factor (dB) = insertion loss of LISN (dB) + Cable loss (dB)

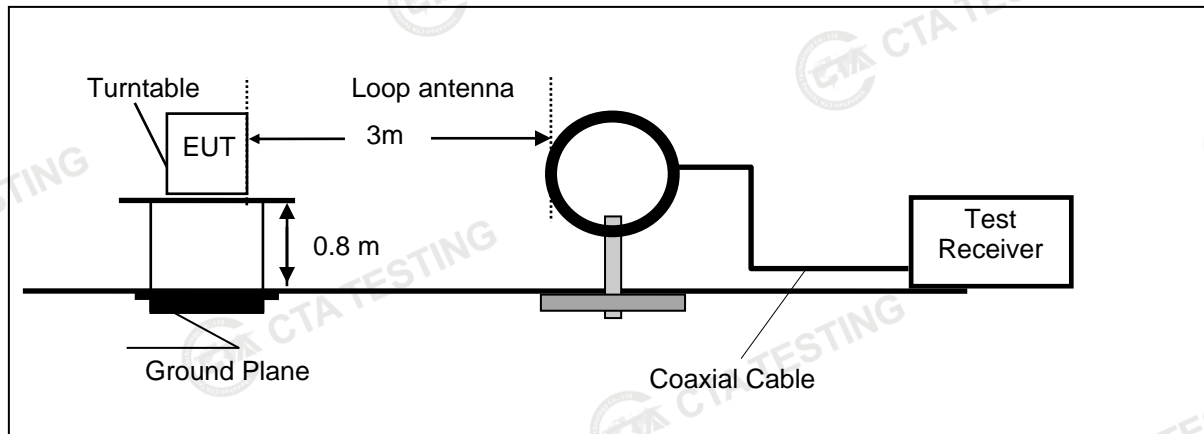
3). QPMargin(dB) = QP Limit (dBμV) - QP Value (dBμV)

4). AVMargin(dB) = AV Limit (dBμV) - AV Value (dBμV)

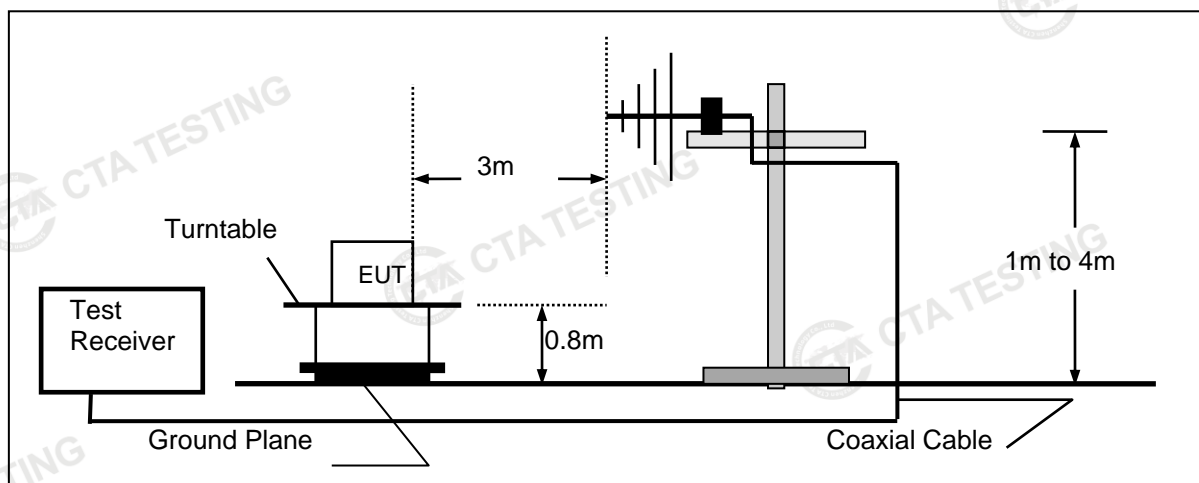
4.2 Radiated Emission

TEST CONFIGURATION

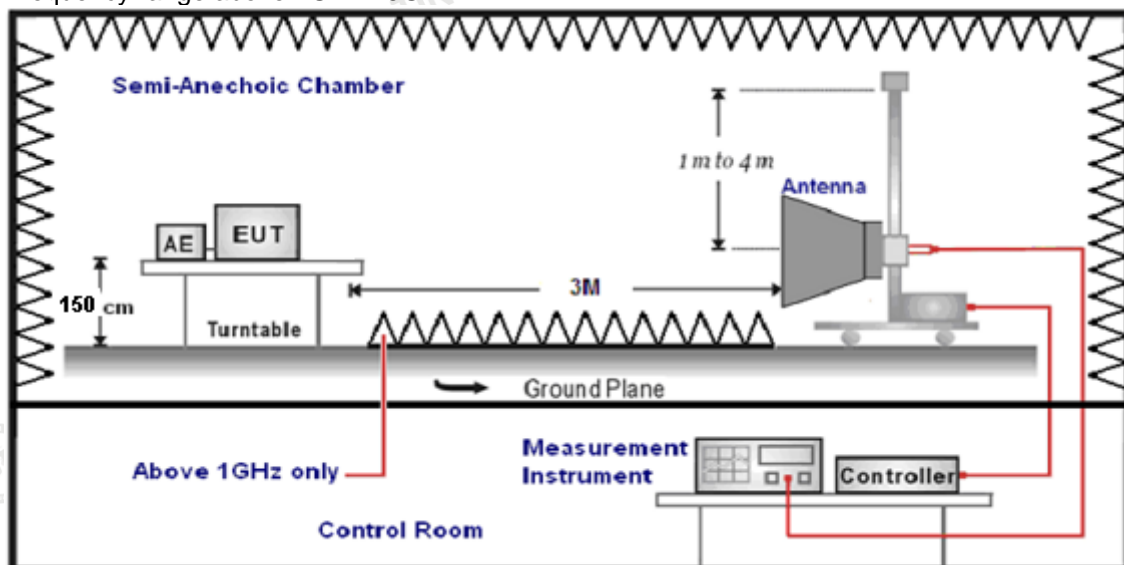
Frequency range 9 KHz – 30MHz



Frequency range 30MHz – 1000MHz



Frequency range above 1GHz-25GHz



TEST PROCEDURE

1. The EUT was placed on a turn table which is 0.8m above ground plane when testing frequency range 9 KHz –1GHz;the EUT was placed on a turn table which is 1.5m above ground plane when testing frequency range 1GHz – 25GHz.
2. Maximum procedure was performed by raising the receiving antenna from 1m to 4m and rotating the turn table from 0° to 360° to acquire the highest emissions from EUT.
3. And also, each emission was to be maximized by changing the polarization of receiving antenna both horizontal and vertical.
4. Repeat above procedures until all frequency measurements have been completed.
5. Radiated emission test frequency band from 9KHz to 25GHz.
6. The distance between test antenna and EUT as following table states:

| Test Frequency range | Test Antenna Type | Test Distance |
|----------------------|----------------------------|---------------|
| 9KHz-30MHz | Active Loop Antenna | 3 |
| 30MHz-1GHz | Ultra-Broadband Antenna | 3 |
| 1GHz-18GHz | Double Ridged Horn Antenna | 3 |
| 18GHz-25GHz | Horn Antenna | 1 |

7. Setting test receiver/spectrum as following table states:

| Test Frequency range | Test Receiver/Spectrum Setting | Detector |
|----------------------|---|----------|
| 9KHz-150KHz | RBW=200Hz/VBW=3KHz, Sweep time=Auto | QP |
| 150KHz-30MHz | RBW=9KHz/VBW=100KHz, Sweep time=Auto | QP |
| 30MHz-1GHz | RBW=120KHz/VBW=1000KHz, Sweep time=Auto | QP |
| 1GHz-40GHz | Peak Value: RBW=1MHz/VBW=3MHz, Sweep time=Auto Average Value: RBW=1MHz/VBW=10Hz, Sweep time=Auto | Peak |

Field Strength Calculation

The field strength is calculated by adding the Antenna Factor and Cable Factor and subtracting the Amplifier Gain and Duty Cycle Correction Factor(if any) from the measured reading. The basic equation with a sample calculation is as follows:

$$FS = RA + AF + CL - AG$$

| | |
|---------------------------|--|
| Where FS = Field Strength | CL = Cable Attenuation Factor (Cable Loss) |
| RA = Reading Amplitude | AG = Amplifier Gain |
| AF = Antenna Factor | |

$$\text{Transd} = AF + CL - AG$$

RADIATION LIMIT

For intentional device, according to § 15.209(a), the general requirement of field strength of radiated emission from intentional radiators at a distance of 3 meters shall not exceed the following table. According to § 15.247(d), in any 100kHz bandwidth outside the frequency band in which the EUT is operating, the radio frequency power that is produced by the intentional radiator shall be at least 20dB below that in the 100kHz bandwidth within the band that contains the highest level of desired power.

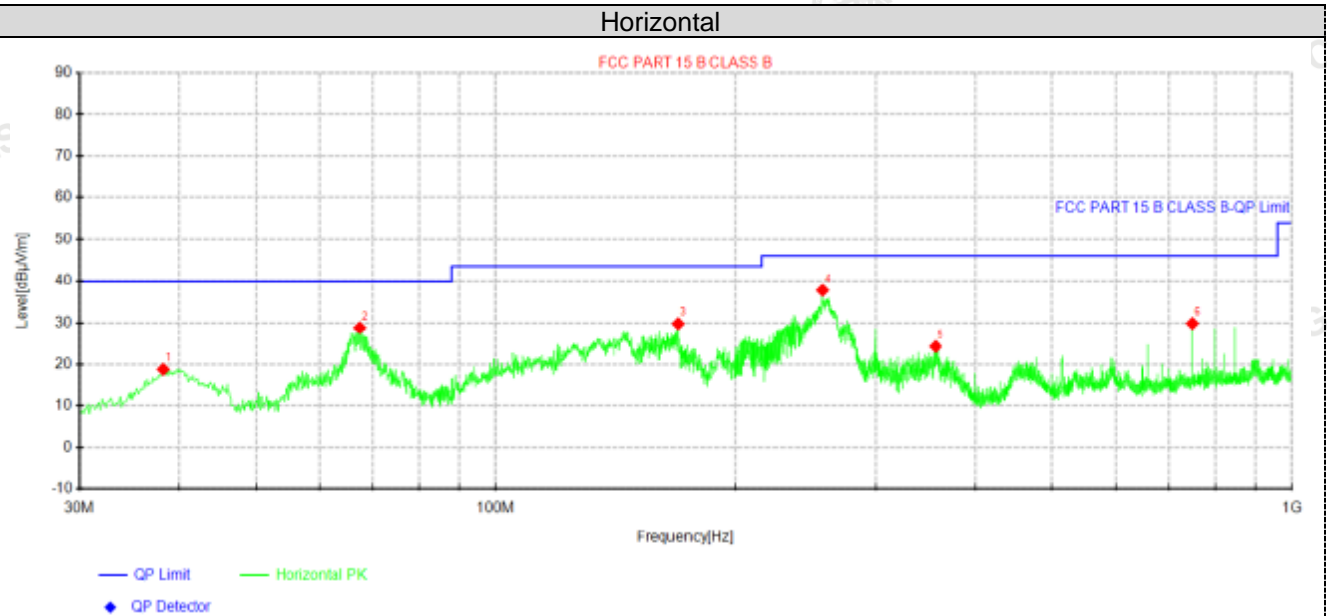
The pre-test have done for the EUT in three axes and found the worst emission at position shown in test setup photos.

| Frequency (MHz) | Distance (Meters) | Radiated (dBμV/m) | Radiated (μV/m) |
|-----------------|-------------------|--|-----------------------|
| 0.009-0.49 | 3 | $20\log(2400/F(\text{KHz})) + 40\log(300/3)$ | $2400/F(\text{KHz})$ |
| 0.49-1.705 | 3 | $20\log(24000/F(\text{KHz})) + 40\log(30/3)$ | $24000/F(\text{KHz})$ |
| 1.705-30 | 3 | $20\log(30) + 40\log(30/3)$ | 30 |
| 30-88 | 3 | 40.0 | 100 |
| 88-216 | 3 | 43.5 | 150 |
| 216-960 | 3 | 46.0 | 200 |
| Above 960 | 3 | 54.0 | 500 |

TEST RESULTS

Remark:

1. This test was performed with EUT in X, Y, Z position and the worse case was found when EUT in X position.
2. All three channels (lowest/middle/highest) of each mode were measured below 1GHz and recorded worst case at 802.11b low channel.
3. Radiated emission test from 9 KHz to 10th harmonic of fundamental was verified, and no emission found except system noise floor in 9 KHz to 30MHz and not recorded in this report.

For 30MHz-1GHz**Suspected Data List**

| NO. | Freq. [MHz] | Reading [dBμV] | Level [dBμV/m] | Factor [dB/m] | Limit [dBμV/m] | Margin [dB] | Height [cm] | Angle [°] | Polarity |
|-----|-------------|----------------|----------------|---------------|----------------|-------------|-------------|-----------|------------|
| 1 | 38.245 | 36.25 | 18.85 | -17.40 | 40.00 | 21.15 | 100 | 294 | Horizontal |
| 2 | 67.4662 | 48.98 | 28.78 | -20.20 | 40.00 | 11.22 | 100 | 350 | Horizontal |
| 3 | 169.558 | 50.82 | 29.76 | -21.06 | 43.50 | 13.74 | 100 | 277 | Horizontal |
| 4 | 257.343 | 55.55 | 37.74 | -17.81 | 46.00 | 8.26 | 100 | 165 | Horizontal |
| 5 | 356.647 | 40.24 | 24.27 | -15.97 | 46.00 | 21.73 | 100 | 114 | Horizontal |
| 6 | 750.103 | 40.50 | 29.83 | -10.67 | 46.00 | 16.17 | 100 | 140 | Horizontal |

Note:1).Level (dBμV/m)= Reading (dBμV)+ Factor (dB/m)

2). Factor(dB/m)=Antenna Factor (dB/m) + Cable loss (dB) - Pre Amplifier gain (dB)

3). Margin(dB) = Limit (dBμV/m) - Level (dBμV/m)