



RF-H Series Reader Technical Manual



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1. Introduction

1.1 Agreement

The following terms/abbreviations are used synonymously in this document:

Reader , equivalent to " read /write device ", " read/ write device ", " read head ",

Electronic tags, equivalent to " code carrier " and " responder ";

This device, equivalent to " this product " , refers to the product model or series described in this manual .

1.2 Purpose of this document

This manual contains all the information required to use the device correctly, including information on necessary functions, performance, usage, etc. It is suitable both for programmers and test/debugging personnel who debug the system themselves and interface it with other units (automation systems, other programming devices), as well as for service and maintenance personnel who install extensions or perform fault/error analysis.

Please read this manual carefully before installing this equipment and putting it into operation. This manual contains instructions and notes to help you step-by-step through installation and commissioning. This ensures trouble-free use of the product. By familiarizing yourself with this manual , you will gain the following benefits :

- ✓ Ensuring safe operation of equipment
- ✓ Helps you take advantage of the full capabilities of your device
- ✓ Avoid errors and related failures
- ✓ Reduce maintenance and avoid cost waste

1.3 Valid scope of the document

The description in this document is applicable to all high-frequency reader products of the same communication mode of the company.

1.4 Declaration of Conformity

This product has been developed and manufactured in compliance with applicable European standards and guidelines . You can obtain these certificates of conformity from the manufacturer or your local sales representative .

1.5 Revision History

Table 1.1 Document version information

| Version | revision date | Modification reason |
|---------|---------------|---------------------|
| V1.0 | 2017.10.20 | first edition |
| | | |
| | | |
| | | |
| | | |

2. Safety Instructions

2.1 Description of Safety Symbols

Read these instructions carefully and inspect the equipment before attempting to install, operate, repair, or maintain it. The following special messages may appear throughout this document or on the equipment to indicate status information or to warn of potential hazards.

We divide the safety prompt information into four levels : " Danger " , " Warning " , " Caution " , and " Tip " .

| | |
|---------|--|
| DANGER | Indicates a severely hazardous situation which, if not avoided, will result in death or serious injury |
| WARNING | Indicates a hazardous situation which, if not avoided, could result in death or serious injury |
| CAUTION | Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury |
| NOTICE | Used to prompt information not related to personal injury |



This is a DANGER or WARNING symbol that indicates an electrical hazard exists which, if instructions are not followed, will result in personal injury.



This is the " CAUTION " symbol. Used to warn you of a potential personal injury hazard. Observe all safety instructions following this symbol to avoid injury or death.



This is the " NOTICE " symbol , which is used to warn the user of possible risks . Failure to observe this regulation may result in faulty or even complete failure of the device .

2.2 General Safety Instructions

This equipment should only be installed, operated, serviced and maintained by qualified personnel. Qualified person is a person who has skills and knowledge concerning the construction and operation of electrical equipment, and its installation, and has received safety training to recognize and avoid the hazards involved.



User modifications and/or repairs are dangerous and will void the warranty and release the manufacturer from any liability.



Product maintenance can only be carried out by our personnel.
Unauthorized opening and improper servicing of the product can result in extensive equipment damage or possibly personal injury to the user.

In the event of a serious malfunction, discontinue use of the equipment. Prevent accidental operation of the device. If repairs are required, please return the device to your local representative or sales office.

It is the operating company's responsibility to comply with locally applicable safety regulations.

Store unused equipment in its original packaging. This provides the best protection against impact and moisture for the device. Please ensure that the ambient conditions comply with this relevant regulation.

2.3 Special Safety Instructions



Processes started in an uncontrolled manner may endanger other equipment or be subjected to other hazardous equipment , therefore , before commissioning, please ensure that the use of this equipment does not involve risks that may endanger other equipment or be protected from other equipment . RISK OF EQUIPMENT HAZARDS .

power supply

According to the European safety standard EN 60950, this device can only be operated with a current source of limited power, that is, the power supply must have overvoltage and overcurrent protection . In order to prevent the power failure of this equipment , affecting the safety of other equipment ; or the failure of external

equipment, affecting the safety of this equipment.

3. Product Overview

High-frequency integrated industrial-grade RFID read/write head with a working frequency of 13.56MHz and supports ISO 15693 and ISO 14443A protocols. The communication method adopts RS 232, RS 485 or TCP/IP protocol , adopts standard MODBUS protocol, and the software integration is simple. For the communication methods supported by each reading head, see Chapter 4. This series of readers has the following salient features:

- ✓ Designed for the industrial environment, it is applied to the induction recognition system of the automation line.
- ✓ Compact structure, suitable for usage scenarios with limited installation conditions.
- ✓ IP 67 high protection level , anti-interference design , suitable for demanding RFID application environment.

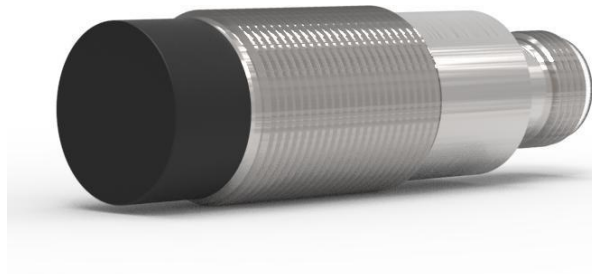
4. technical parameters

4.1 List of general technical parameters

general technical specifications of the RF-H series read/write heads are shown in the table below :

| | | |
|-------------------------------|--------------------------------------|--|
| RF parameters | wireless protocol | ISO 15693 , ISO 14443A |
| | working frequency | 13.56MHz |
| | wireless speed | 26.48K bit/s |
| Application Environment | Operating temperature | -25 °C ~ +70 °C |
| | storage temperature | -25 °C ~ +85 °C |
| | humidity | 5% ~ 95%RH (no condensation) |
| | Waterproof and dustproof grade | IP67, EN60529 |
| | Anti-vibration | 2 mm (f= 5...29.5 Hz) , EN 60068-2-6 7 gn (f= 29.5...150 Hz), EN 60068-2-6 |
| | RF Field Conducted Immunity Test CS | 3V, over Class A (including main frequency) 10V, over Class A (except main frequency) |
| | Electrostatic Discharge Immunity ESD | Contact discharge, 8 KV, over Class A Air discharge, 15 KV, passed Class A IEC 61000-4-2 |
| Certification and Declaration | CE | ETSI EN 301 489-3 , ETSI EN 300 330-1 ETSI EN 301 489-1 , ETSI EN 300 330-2 |
| | RoHS Directive | 2011/65/EU , 2015/863/EU |

4.2 RF-HY18R



4.2.1 Specifications of RF-HY18R-R4

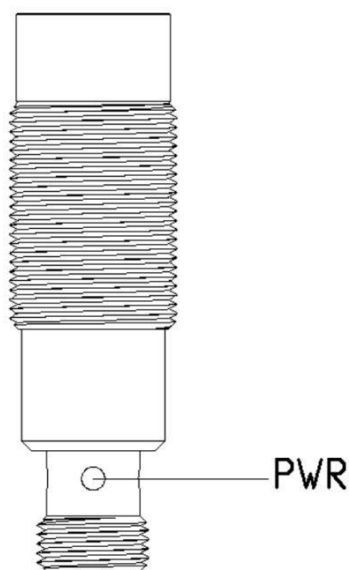
The technical specifications of RF-HY18R-R4 are as follows :

| | | |
|---------------------|-------------------------|---------------------------------------|
| Specifications | Product number | RF-HY18R-R4 |
| | Reading distance | 0~30mm (related to the data carrier) |
| | Communication Interface | RS485 |
| | communication rate | 9600 ~ 115200bit/s |
| | voltage | 9~30VDC |
| | average current | < 0.05A@24VDC |
| | indicator light | 1 LED indicator |
| physical parameters | Dimensions | M18×60mm |
| | fixed type | Nut fixed , thread M18 * 1.0 |
| | Shell material | Stainless steel+ABS |
| | Shell color | silver+black |
| | Total Weight | 30g _ _ |
| RF parameters | wireless protocol | ISO 15693 , ISO 14443A |
| | working frequency | 13.56MHz |
| | wireless speed | 26.48K bit/s |
| Application | Operating | -25 °C ~ +70 °C |



























| | | |
|-------------------------------|--------------------------------------|--|
| Environment | temperature | |
| | storage temperature | -25 °C ~ +85 °C |
| | humidity | 5% ~ 95%RH (no condensation) |
| | Waterproof and dustproof grade | IP67, EN60529 |
| | Anti-vibration | 2 mm (f= 5...29.5 Hz) , EN 60068-2-6 7 gn (f= 29.5...150 Hz), EN 60068-2-6 |
| | RF Field Conducted Immunity Test CS | 3V, over Class A (including main frequency) 10V, over Class A (except main frequency) |
| | Electrostatic Discharge Immunity ESD | Contact discharge, 8 KV, over Class A Air discharge, 15 KV, passed Class A IEC 61000-4-2 |
| Certification and Declaration | CE | ETSI EN 301 489-3 , ETSI EN 300 330-1 ETSI EN 301 489-1 , ETSI EN 300 330-2 |
| | RoHS Directive | 2011/65/EU , 2015/863/EU |

4.2.2 Definition of RF-HY18R-R4 LED

RF-HY18R-R4 reader has 1 LED light to indicate the current working status. The distribution of the LEDs is shown in the figure below.



of each state of the LED light are as follows:

| Name | Color | State | Description |
|------|---|---|--|
| PWR | green light  | Lights off  | No power or reader failure |
| | | Green Steady  | work fine |
| | | Green flashing (20 HZ)      | Flashing frequency 20 HZ, with data carrier in recommended working area |
| | | Green flashing (10 HZ)      | Flashing frequency 10 HZ, there is a data carrier in the reading area |
| | | Green flashing(2 HZ)      | Flashing frequency 2 HZ, flashing 2 times, command received and executed correctly |
| | | Green flashing(2 HZ)    | Flashing frequency 2 HZ, flashing 1 time, command received but execution error |
| | | Green flashing (0.5 HZ)      | The flicker frequency is 0.5 HZ, and the radio frequency is abnormal |

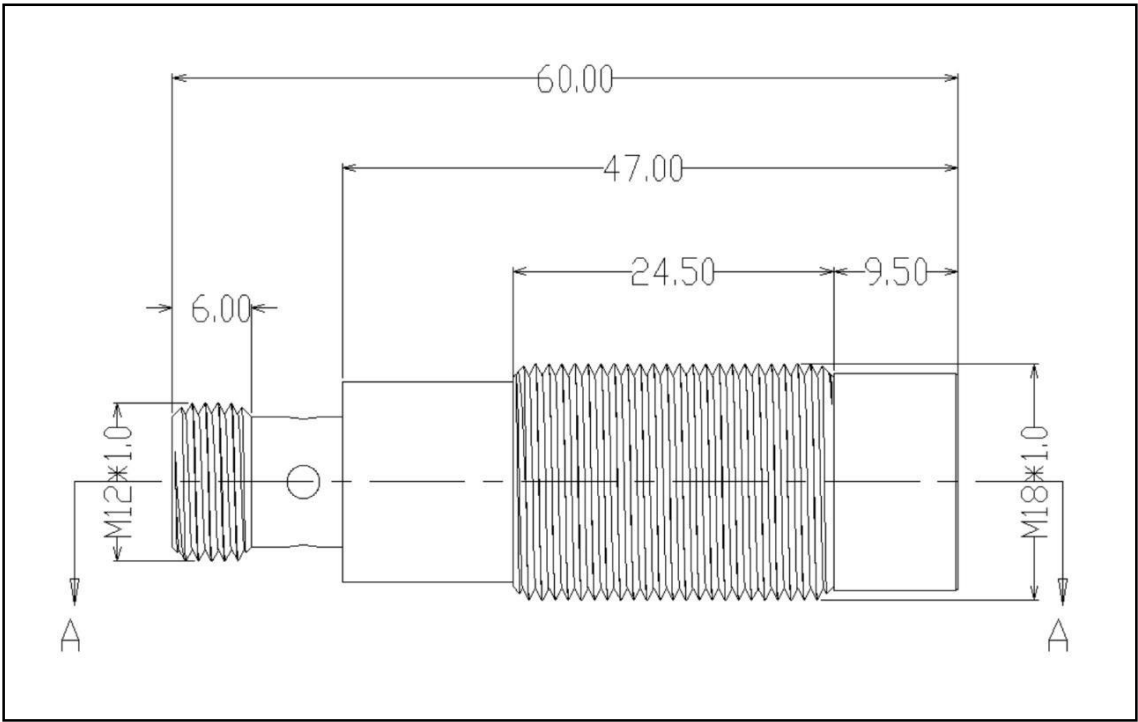


Note : When multiple states exist at the same time, the slower the frequency of flashing, the higher the priority. For example, if there is communication and there is a tag in the reading area at the same time, it will flash at a frequency of 2HZ first.

4.2.3 RF-HY18R-R4 Installation Dimensions

The RF-HY18R-R4 fuselage has its own thread, and the thread size is M 18 * 1.0.

The specific specifications are shown in the figure below :



4.3 RF-HY18RRA



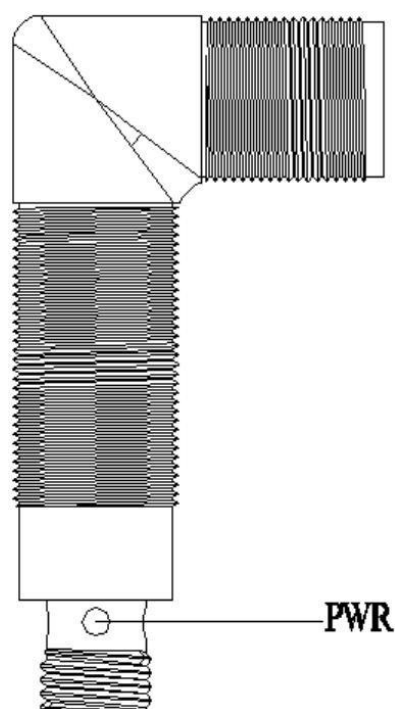
4.3.1 Specifications of RF- HY18RRA

The technical specifications of RF-HY18RRA are as follows :

| | | | |
|---------------------|-------------------------|---------------------------------------|----------------|
| Specifications | Product number | RF-HY18RRA -R4 | RF-HY18RRA -R2 |
| | Reading distance | 0~30mm (related to the data carrier) | |
| | Communication Interface | RS485 | RS 232 |
| | communication rate | 9600 ~ 115200bit/s | |
| | voltage | 9~30VDC | |
| | average current | < 0.05A@24VDC | |
| | indicator light | 1 LED indicator | |
| physical parameters | Dimensions | M18×75mm | |
| | fixed type | Nut fixed , thread M18 * 1.0 | |
| | Shell material | Stainless steel+ABS | |
| | Shell color | silver+black | |
| | Total Weight | 40g _ _ | |

4.3.2 Definition of RF-HY18RRA LED

RF-HY18RRA reader has 1 LED light to indicate the current working status . The distribution of the LEDs is shown in the figure below.



of each state of the LED light are as follows:

| Name | Color | State | Description |
|------|---------------------|---|--|
| PWR | green light ● | Lights off ● | No power or reader failure |
| | | Green Steady ● | work fine |
| | | Green flashing (20 HZ) ● ● ● ● ● | Flashing frequency 20 HZ, with data carrier in recommended working area |
| | | Green flashing (10 HZ) ● ● ● ● ● | Flashing frequency 10 HZ, there is a data carrier in the reading area |
| | | Green flashing(2 HZ) ● ● ● ● ● | Flashing frequency 2 HZ, flashing 2 times, command received and executed correctly |
| | | Green flashing(2 HZ) ● ● ● | Flashing frequency 2 HZ, flashing 1 time, command received but execution error |
| | | Green flashing (0.5 HZ) ● ● ● ● ● | The flicker frequency is 0.5 HZ, and the radio frequency is abnormal |



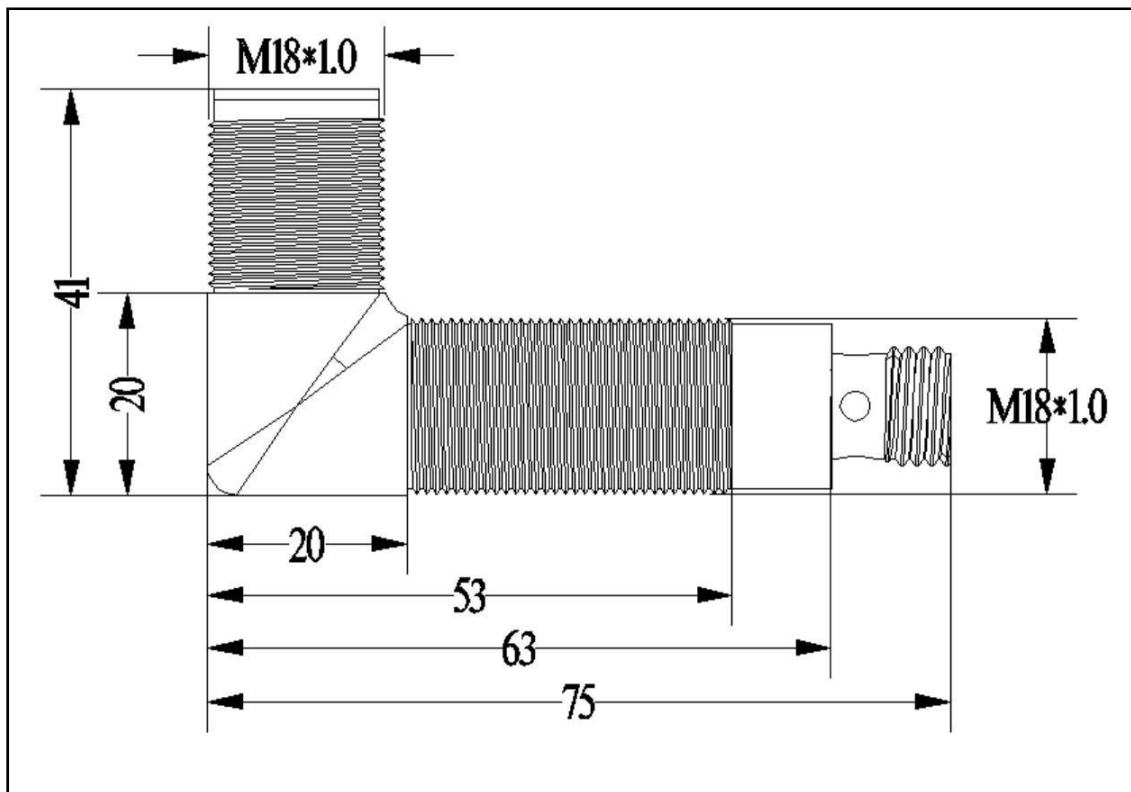
Note : When multiple states exist at the same time, the slower the frequency of flashing, the higher the priority. For example, if there is communication and there is a tag in the reading

area at the same time, it will flash at a frequency of 2HZ first.

4.3.3 RF-HY18RRA installation dimensions

The RF-HY18RRA fuselage has its own thread, and the thread size is M 18 * 1.0.

The specific specifications are shown in the figure below :



4. 4 RF-HY30R



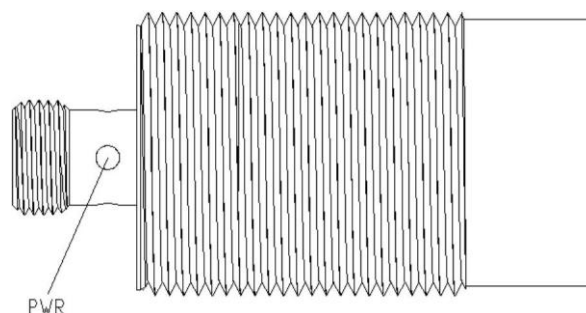
4.4.1 Specifications of RF-HY30R

The technical specifications of RF-HY30R are as follows :

| | | | |
|---------------------|-------------------------|---------------------------------------|--------------|
| Specifications | Product number | RF-HY30R -R4 | RF-HY30R -R2 |
| | Reading distance | 0~60mm (related to the data carrier) | |
| | Communication Interface | RS485 | RS232 |
| | communication rate | 9600 ~ 115200bit/s | |
| | voltage | 9~30VDC | |
| | average current | < 0.05A@24VDC | |
| | indicator light | 1 LED indicator | |
| physical parameters | Dimensions | M30×61mm | |
| | fixed type | Nut fixed , thread M30 * 1.5 | |
| | Shell material | Stainless steel+ABS | |
| | Shell color | silver+black | |
| | Total Weight | 70g __ | |

4.4.2 Definition of RF-HY30R LED

RF-HY30R reader has 1 LED light to indicate the current working status . The distribution of the LEDs is shown in the figure below.



of each state of the LED light are as follows:

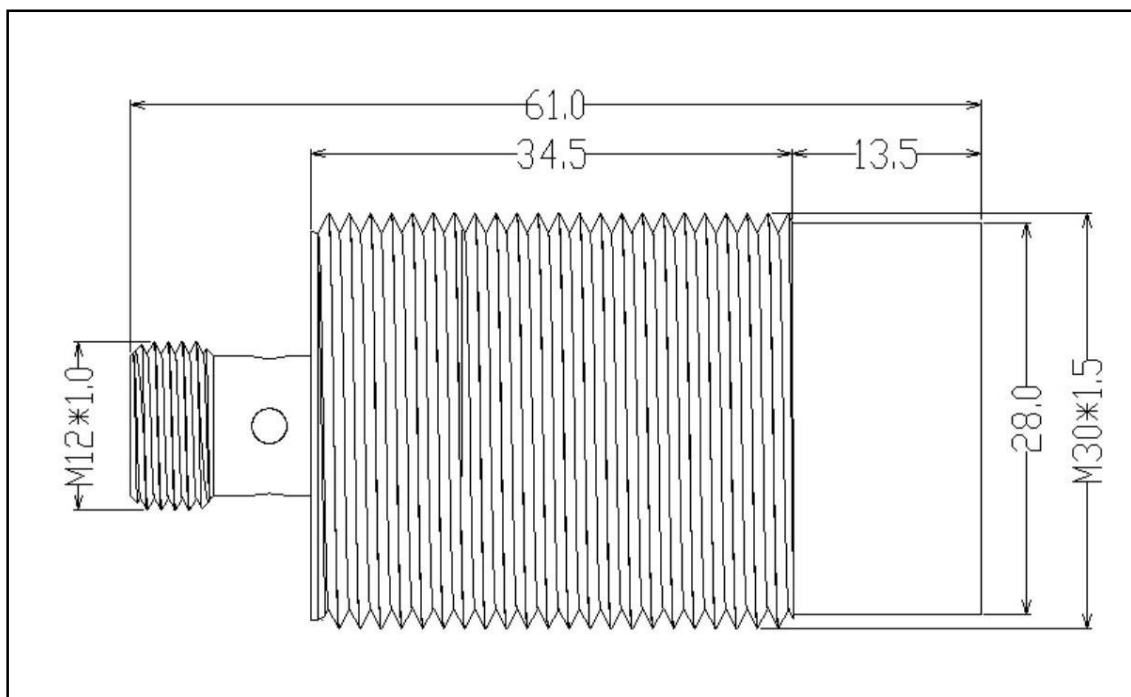
| Name | Color | State | Description |
|------|---------------------|---|--|
| PWR | green light ● | Lights off ● | No power or reader failure |
| | | Green Steady ● | work fine |
| | | Green flashing (20 HZ) ● ● ● ● ● | Flashing frequency 20 HZ, with data carrier in recommended working area |
| | | Green flashing (10 HZ) ● ● ● ● ● | Flashing frequency 10 HZ, there is a data carrier in the reading area |
| | | Green flashing(2 HZ) ● ● ● ● ● | Flashing frequency 2 HZ, flashing 2 times, command received and executed correctly |
| | | Green flashing(2 HZ) ● ● ● | Flashing frequency 2 HZ, flashing 1 time, command received but execution error |
| | | Green flashing (0.5 HZ) ● ● ● ● ● | The flicker frequency is 0.5 HZ, and the radio frequency is abnormal |



Note : When multiple states exist at the same time, the slower the frequency of flashing, the higher the priority. For example, if there is communication and there is a tag in the reading area at the same time, it will flash at a frequency of 2HZ first.

4.4.3 RF-HY30R Installation Dimensions

The RF-HY30R body comes with threads, and the thread size is M 30 * 1.5. The specific specifications are shown in the figure below :



4. 5 RF-HZ50L



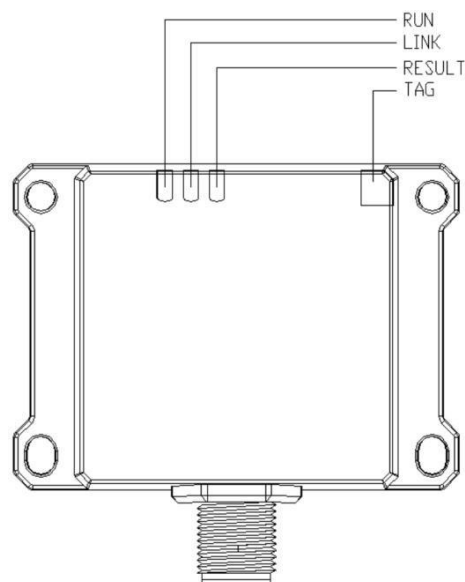
4.5.1 Specifications of RF-HZ50L

The technical specifications of RF-HZ50L are as follows :

















| | | | |
|---------------------|-------------------------|---------------------------------------|-------------------|
| Specifications | Product number | RF-HZ50L -R4 | RF-HZ50L -TP |
| | Reading distance | 0~80mm (related to the data carrier) | |
| | Communication Interface | RS485 | TCP Ethernet |
| | communication rate | 9600 ~ 115200bit/s | 10M/100M adaptive |
| | voltage | 9~30VDC | |
| | average current | < 0.07A@24VDC | |
| | indicator light | 4 LED indicators | |
| physical parameters | Dimensions | 68.4×50×30mm | |
| | fixed type | 4 M4 screw holes | |
| | Shell material | PC + ABS | |
| | Shell color | black | |
| | Total Weight | 120g _ | |

4.5.2 Definition of RF-HZ50L LED

The RF-HZ50L reader/ writer provides 4 LEDs, namely RUN, LINK, RESULT and TAG. The distribution of the LEDs is shown in the figure below.



of each LED light is as follows:

| Name | Color | State | Description |
|--------|--|--|---|
| RUN | Green-red light  | Green Steady  | System Power OK |
| | | Red Steady  | System exception |
| | | Red long flash 1 time  | 000ms when it flashes once |
| | | Red long flash 2 times  | 000ms when it flashes once |
| | | Red short flash 2 times  | 100ms when it flashes once |
| | | Light off  | There is no power or the system power supply is abnormal |
| LINK | green light  | Green Steady  | The host has established a TCP connection with the reader |
| | | flashing  | Communicating , currently using TCP communication |
| | | flashing  | Communicating , currently using RS485 communication |
| | | Light off  | no connection |
| RESULT | green light  | Green Steady  | Command executed successfully |
| | | Light off  | Command execution failed or no command execution |
| TAG | Green-orange | Green Steady  | TAG signal is excellent |

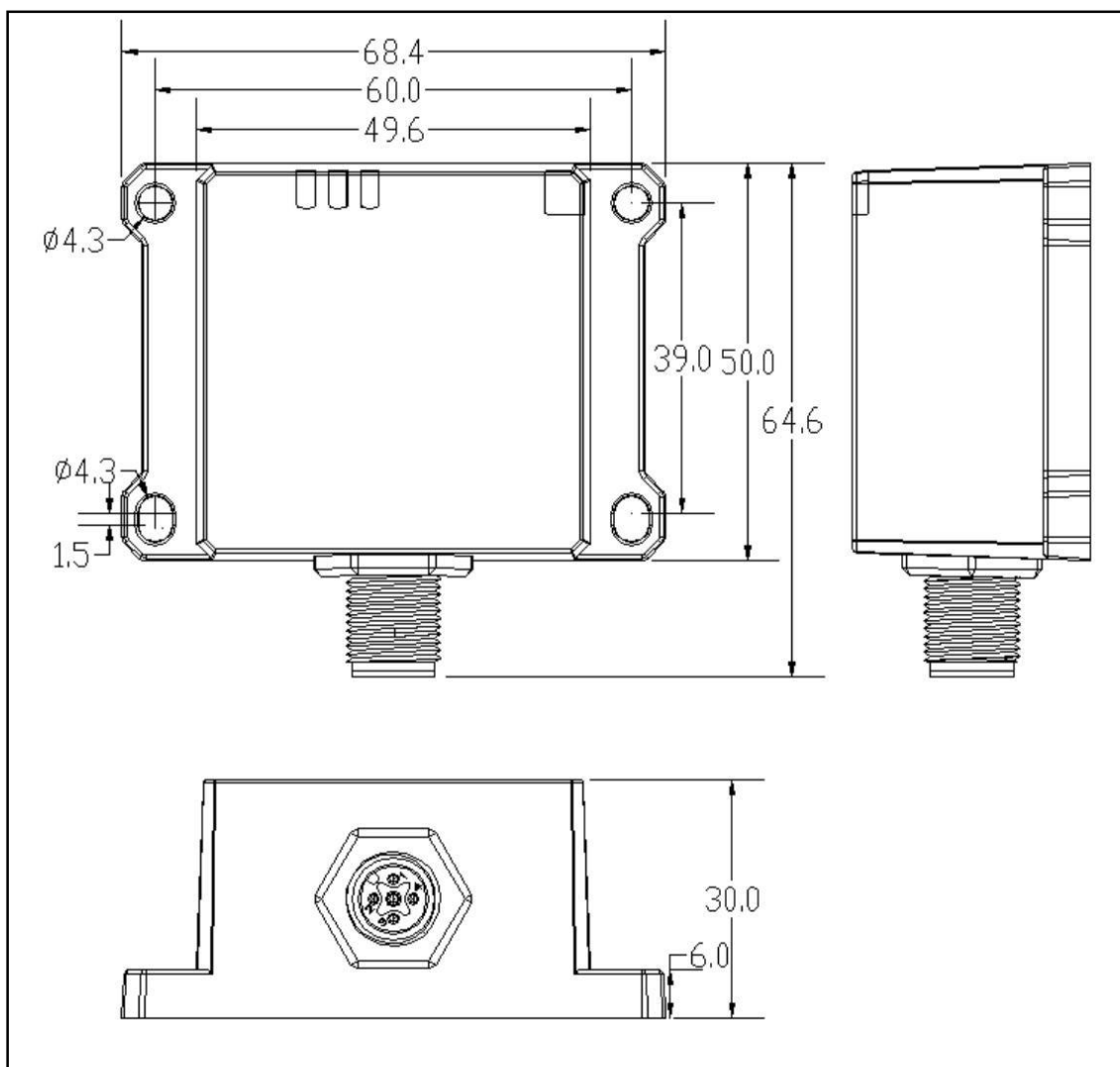
| | | |
|--|--|---------------------|
| <div>Green orange</div> <div>light</div> <div> ● ● </div> | Orange Steady ● | TAG signal is good |
| | flashing ● ● ● | TAG signal critical |
| | Light off ● | No TAG signal |



Note : When RUN has a red light , the surface product is working abnormally . If the fault persists, please contact the manufacturer for technical consultation.

4. 5.3 RF-HZ50L Installation Dimensions

The size of RF-HZ50L is 68.4x50x30mm , including 4 M4 mounting holes, and the depth of the mounting holes is 6mm , as shown in the figure below.



4. 6 RF-HZ80L



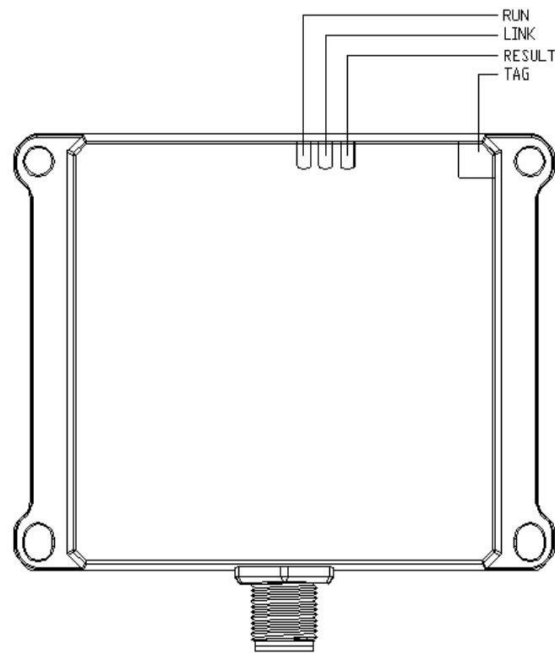
4.6.1 Specifications of RF-HZ80L

The technical specifications of RF-HZ80L are as follows :
















| | | | |
|---------------------|-------------------------|--|-------------------|
| Specifications | Product number | RF-HZ80L -R4 | RF-HZ80L -TP |
| | Reading distance | 0~110mm (related to the data carrier) | |
| | Communication Interface | RS485 | TCP Ethernet |
| | communication rate | 9600 ~ 115200bit/s | 10M/100M adaptive |
| | voltage | 9~30VDC | |
| | average current | < 0.07A@24VDC | |
| | indicator light | 4 LED indicators | |
| physical parameters | Dimensions | 99×80×40mm | |
| | fixed type | 4 M5 screw holes | |
| | Shell material | PC + ABS | |
| | Shell color | black | |
| | Total Weight | About 270g _ | |

4.6.2 Definition of RF-HZ80L LED

RF-HZ80L reader provides 4 LEDs, which are RUN, LINK , RESULT and TAG. The distribution of the LEDs is shown in the figure below.



of each LED light is as follows:

| Name | Color | State | Description |
|--------|--|--|---|
| RUN | Green-red light  | Green Steady  | System Power OK |
| | | Red Steady  | System exception |
| | | Red long flash 1 time  | 000ms when it flashes once |
| | | Red long flash 2 times  | 000ms when it flashes once |
| | | Red short flash 2 times  | 100ms when it flashes once |
| | | Light off  | There is no power or the system power supply is abnormal |
| LINK | green light  | Green Steady  | The host has established a TCP connection with the reader |
| | | flashing  | Communicating , currently using TCP communication |
| | | flashing  | Communicating , currently using RS485 communication |
| | | Light off  | no connection |
| RESULT | green light  | Green Steady  | Command executed successfully |
| | | Light off  | Command execution failed or no |

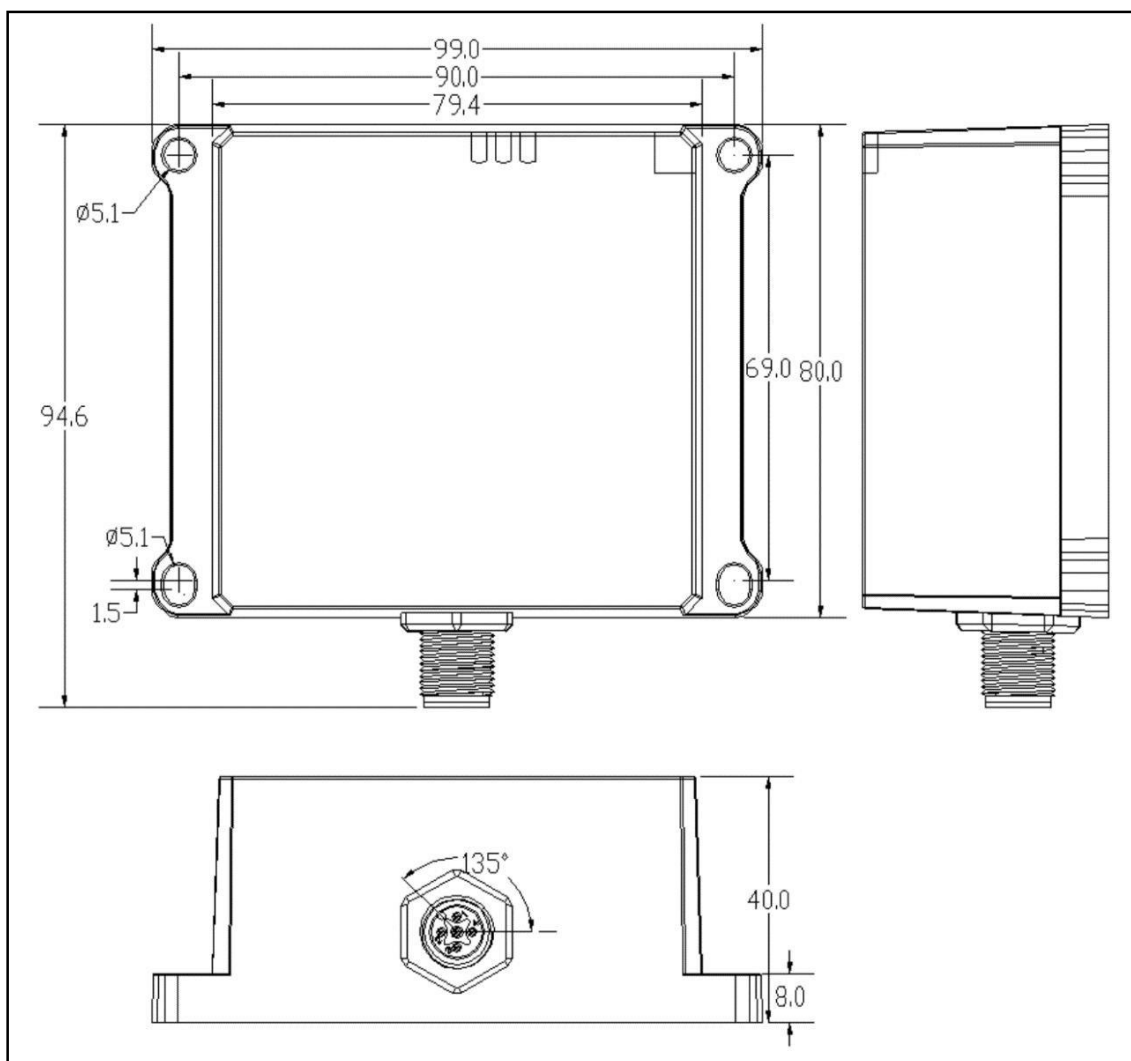
| | | | |
|-------|----------------------------------|-----------------|-------------------------|
| | | | command execution |
| TAG _ | Green-orange light ● ● | Green Steady ● | TAG signal is excellent |
| | | Orange Steady ● | TAG signal is good |
| | | flashing ● ● ● | TAG signal critical |
| | | off ● | No TAG signal |



Note : When RUN has a red light , it indicates that the product is working abnormally . If the fault persists, please contact the manufacturer for technical consultation.

4.6.3 RF-HZ80L Installation Dimensions

The size of RF-HZ80L is 99x80x40mm , including 4 M 5 mounting holes, and the depth of the mounting holes is 8mm , as shown in the figure below.



4. 7RF-HZ100L



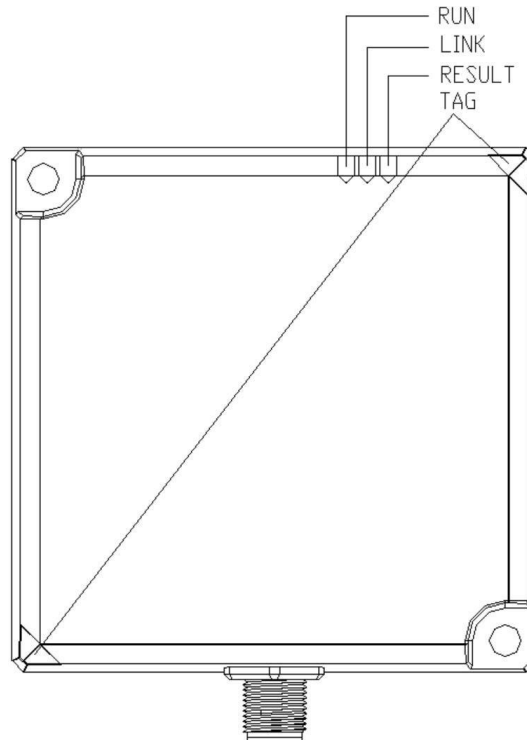
4.7.1 Specifications of RF-HZ100L

The technical specifications of RF-HZ100L are as follows :










| | | | |
|---------------------|-------------------------|--|-------------------|
| Specifications | Product number | RF-HZ100L -R4 | RF-HZ100L -TP |
| | Reading distance | 0~150mm (related to the data carrier) | |
| | Communication Interface | RS485 | TCP Ethernet |
| | communication rate | 9600 ~ 115200bit/s | 10M/100M adaptive |
| | voltage | 9~30VDC | |
| | average current | < 0.07A@24VDC | |
| | indicator light | 5 LED indicators | |
| physical parameters | Dimensions | 100×100×38.5mm | |
| | fixed type | 2 M6 screw holes | |
| | Shell material | PC + ABS | |
| | Shell color | black | |
| | Total Weight | About 380 g | |

4.7.2 Definition of RF-HZ100L LED

The RF-HZ100L reader provides 5 LEDs, which are RUN, LINK, RESULT and 2 TAGs, and the display of the 2 TAG LEDs is synchronous. The distribution of the LEDs is shown in the figure below.



of each LED light is as follows:

| Name | Color | State | Description Description |
|------|--|--|---|
| RUN | Green-red light  | Green Steady  | System Power OK |
| | | Red Steady  | System exception |
| | | Red long flash 1 time  | 000ms when it flashes once |
| | | Red long flash 2 times  | 000ms when it flashes once |
| | | Red short flash 2 times  | 100ms when it flashes once |
| | | Light off  | There is no power or the system power supply is abnormal |
| LINK | green light  | Green Steady  | The host has established a TCP connection with the reader |

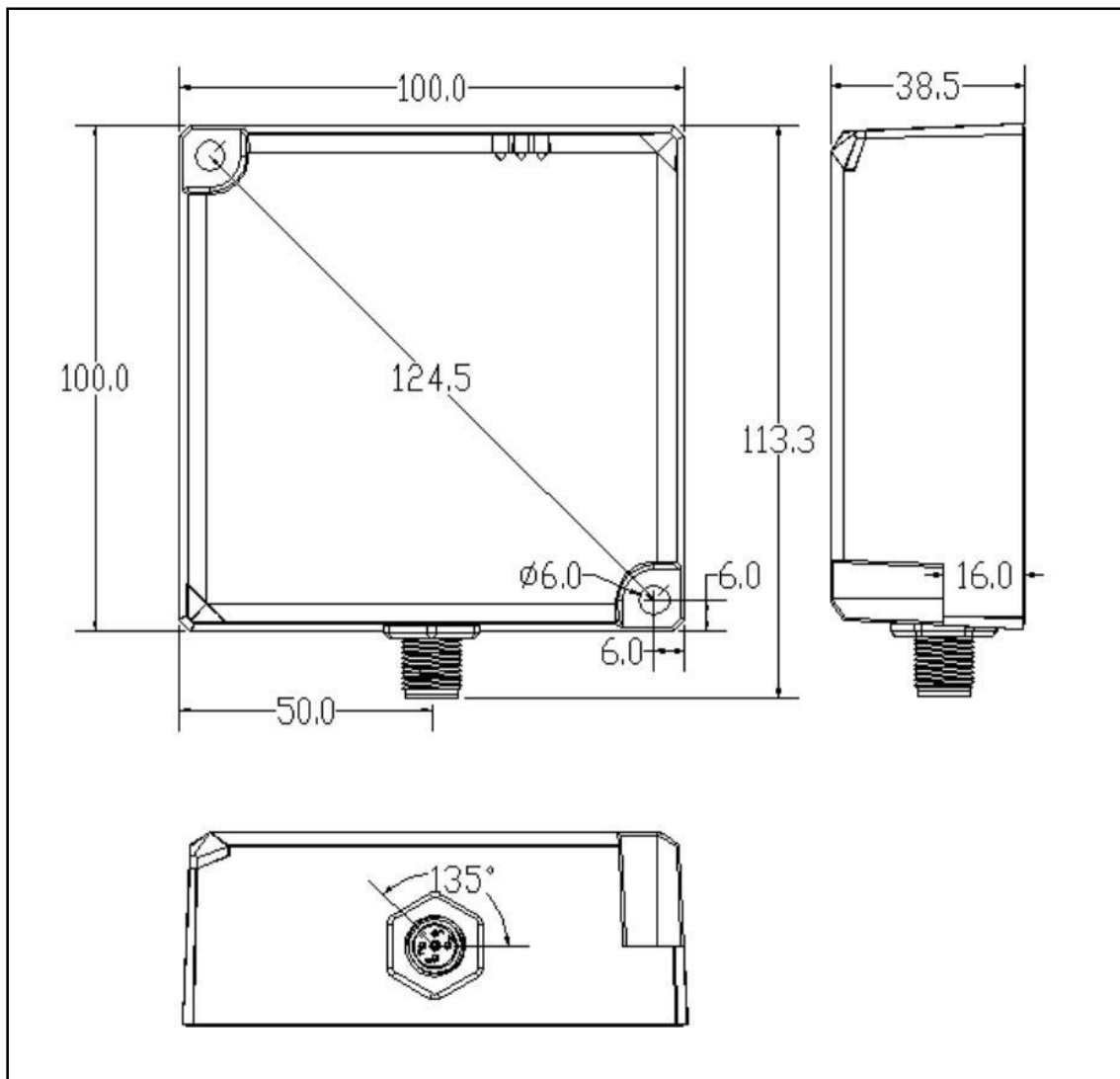
| | | | |
|--------|------------------------------|-----------------|---|
| | | flashing ● ● ● | Communicating , currently using TCP communication |
| | | flashing ● ● ● | Communicating , currently using RS485 communication |
| | | Light off ● | no connection |
| RESULT | green light ● | Green Steady ● | Command executed successfully |
| | | Light off ● | Command execution failed or no command execution |
| TAG _ | Green-orange light ● ● | Green Steady ● | TAG signal is excellent |
| | | Orange Steady ● | TAG signal is good |
| | | flashing ● ● ● | TAG signal critical |
| | | Light off ● | No TAG signal |



Note : When RUN has a red light , the surface product is working abnormally . If the fault persists, please contact the manufacturer for technical consultation.

4.7.3 RF-HZ100L Installation Dimensions

The size of RF-HZ100L is 100 x100x38.5mm , including 2 M 6 mounting holes, the depth of the mounting holes is 1.6mm , as shown in the figure below.



4.8 RF-HZ40L



4.8.1 Specifications of RF-HZ40L

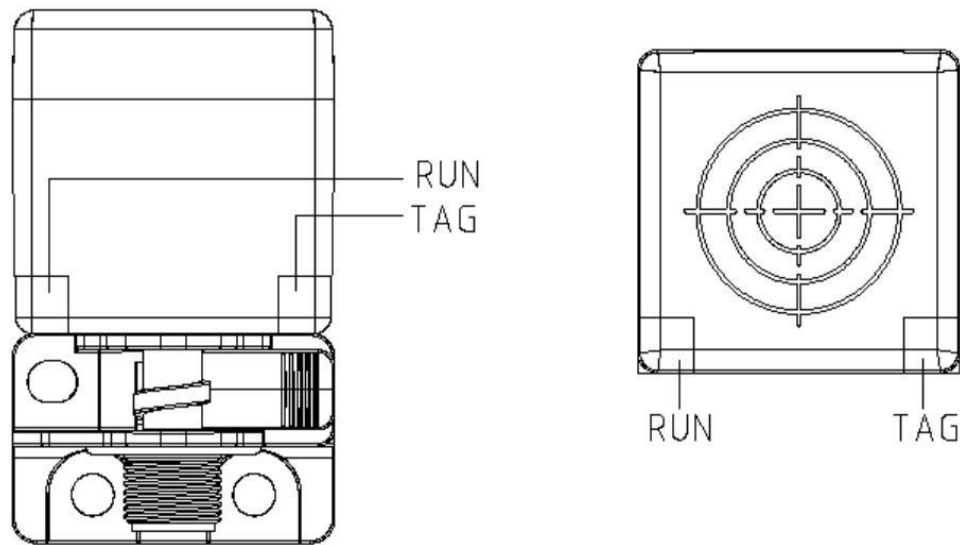
The technical specifications of RF-HZ40L are as follows :

| | | | |
|---------------------|-------------------------|---------------------------------------|-------------------|
| Specifications | Product number | RF-HZ 4 0L -R4 | RF-HZ 4 0L -TP |
| | Reading distance | 0~60mm (related to the data carrier) | |
| | Communication Interface | RS485 | TCP Ethernet |
| | communication rate | 9600 ~ 115200bit/s | 10M/100M adaptive |
| | voltage | 9~30VDC | |
| | average current | < 0.07A@24VDC | |
| | indicator light | 4 LED indicators | |
| physical parameters | Dimensions | 40×40×66mm | |
| | fixed type | 2 M5 screw holes | |
| | Shell material | PC + ABS | |
| | Shell color | blue+black | |
| | Total Weight | about 100g _ | |






















4.8.2 Definition of RF-HZ40L LED

The RF-HZ40L reader/ writer provides 4 LEDs, namely RUN and TAG, and each

type of LED has 2 LED lights for synchronous display . The distribution of the LEDs is shown in the figure below.



of each LED light is as follows:

| Name | Color | State | Description |
|------|--|--|---|
| RUN | Green-red light  | long green flash   | Flashing frequency 1Hz System Power OK TCP interface: No TCP connection established |
| | | Green Steady  | TCP interface: TCP connection established |
| | | Green short flash 1 time    | Flashing frequency 1 0Hz Received the command but failed to execute it successfully |
| | | Green short flash 2 times      | Flashing frequency 1 0Hz The command was received and executed successfully |
| | | Red Steady  | System exception |
| | | Red long flash 1 time    | 000ms when it flashes once |
| | | Red long flash 2 times      | 000ms when it flashes once |
| | | Red short flash 2 | 100ms when it flashes once |

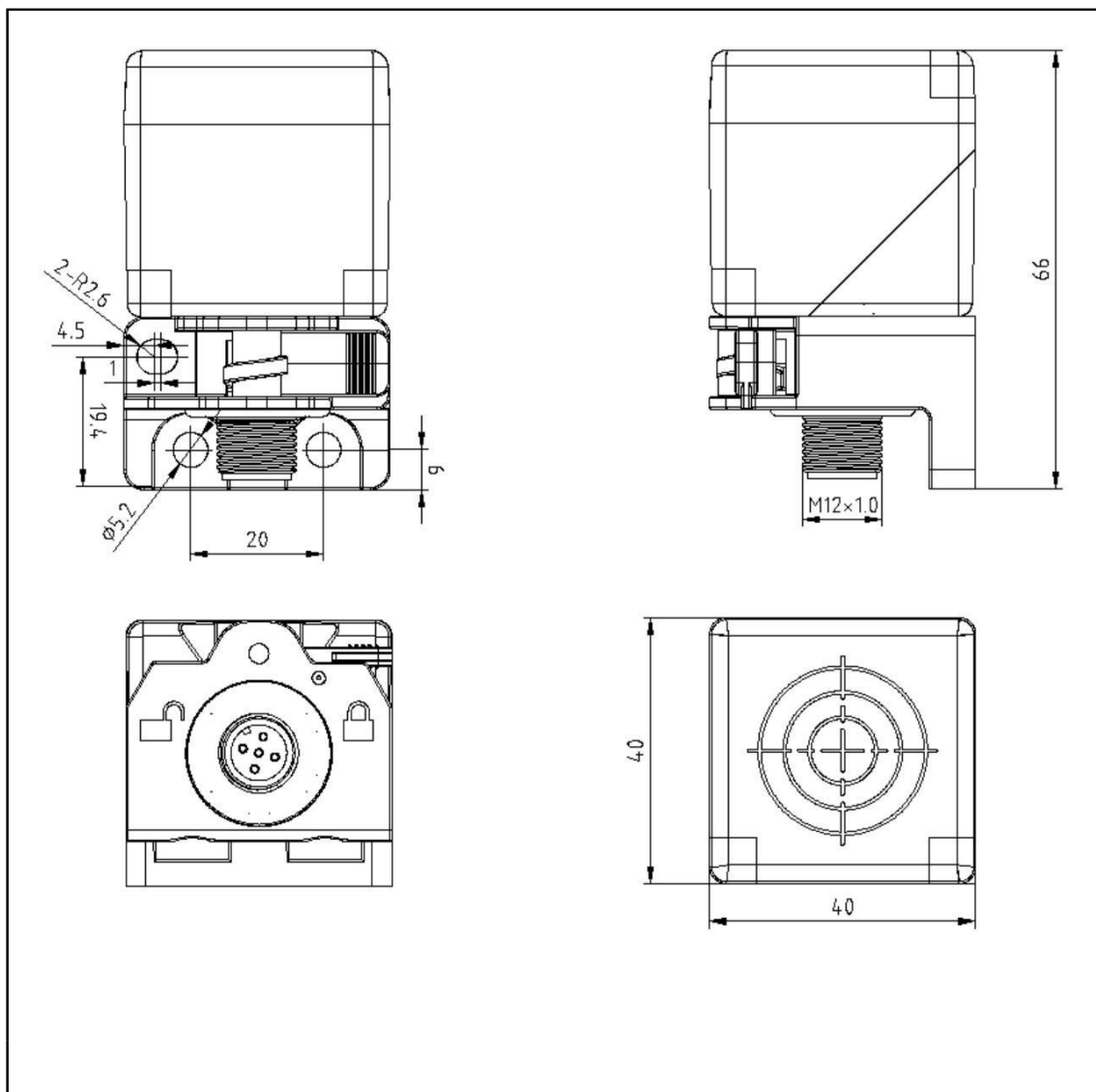
| | | | |
|-------|--|---|--|
| | | <div>times</div> <div> <div></div> <div></div> <div></div> <div></div> <div></div> </div> | |
| | | Light off <div></div> | There is no power or the system power supply is abnormal |
| TAG _ | <div>Green-orange light</div> <div> <div></div> <div></div> </div> | Green Steady <div></div> | TAG signal is excellent |
| | | Orange Steady <div></div> | TAG signal is good |
| | | flashing <div></div> <div></div> <div></div> | TAG signal critical |
| | | Light off <div></div> | No TAG signal |



Note : When RUN has a red light , the surface product is working abnormally . If the fault persists, please contact the manufacturer for technical consultation.

4.8.3 RF-HZ40L Installation Dimensions

The size of RF-HZ40L is 40×40×66 mm , including 2 M 5 mounting holes, as shown in the figure below.



5. product installation

5.1 Precautions for installation

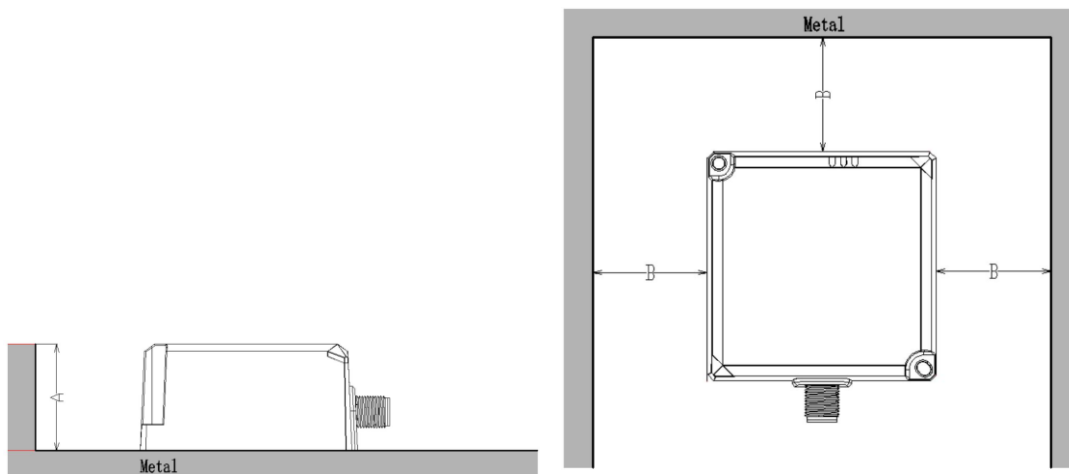
In order to prevent product malfunction, malfunction, or negative impact on performance and equipment, please observe the following items.

5.1.1 Precautions for installing the reading head

1. The reading head should be installed away from metal

When the read head is close to the metal, the metal will absorb the electromagnetic wave and consume energy, which will greatly reduce the reading distance.

Square read head installation restrictions:

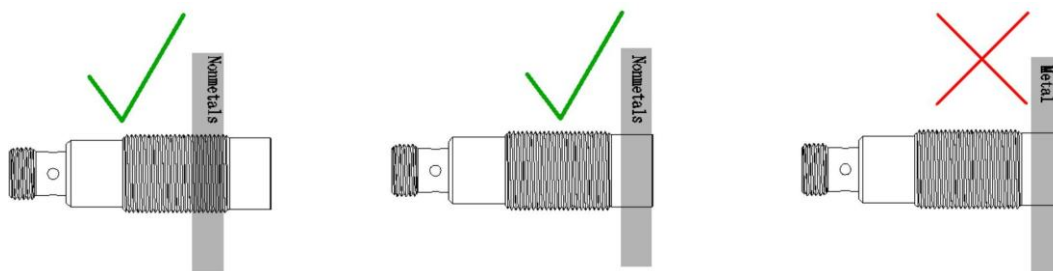


When installing square read heads, please refer to the following installation restrictions:

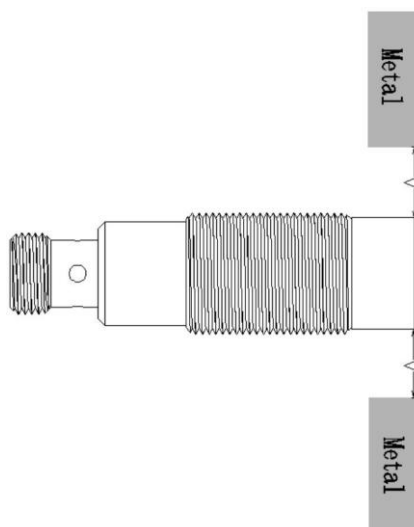
| | A | B |
|-----------|--------|--------|
| RF-HZ50L | < 30mm | > 25mm |
| RF-HZ80L | < 40mm | >40mm |
| RF-HZ100L | < 40mm | >50mm |

Cylindrical read head installation restrictions:

Non-metallic materials should be used as much as possible for the installation of cylindrical reading heads. If the use of metal materials cannot be avoided, please refer to the following restrictions:



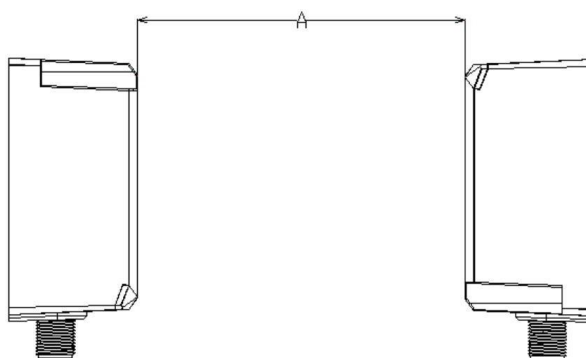
Note: A red cross indicates that this installation method is not recommended, and a green hook indicates that this installation method can be used . It is recommended to use non-metallic materials to mount the bracket.

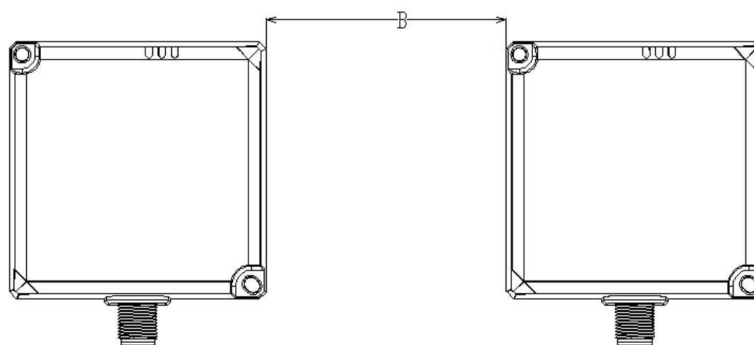


When installing cylindrical read heads, please refer to the following installation restrictions:

| | RF-H Y 18R | RF-HY30R |
|---|------------|----------|
| A | >5mm | >10mm |

2. When installing multiple reading heads, pay attention to the installation distance between the two reading heads

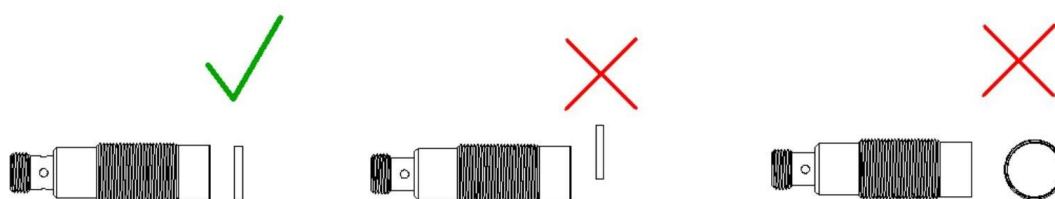




When installing the read head, please refer to the following installation restrictions:

| | A | B |
|-----------|---------|---------|
| RF-HY18R | > 50mm | > 20mm |
| RF-HY30R | > 80mm | > 40mm |
| RF-HZ50L | > 200mm | > 80mm |
| RF-HZ80L | > 300mm | > 100mm |
| RF-HZ100L | > 400mm | > 120mm |

3. The installation of the reading head should face and face the data carrier

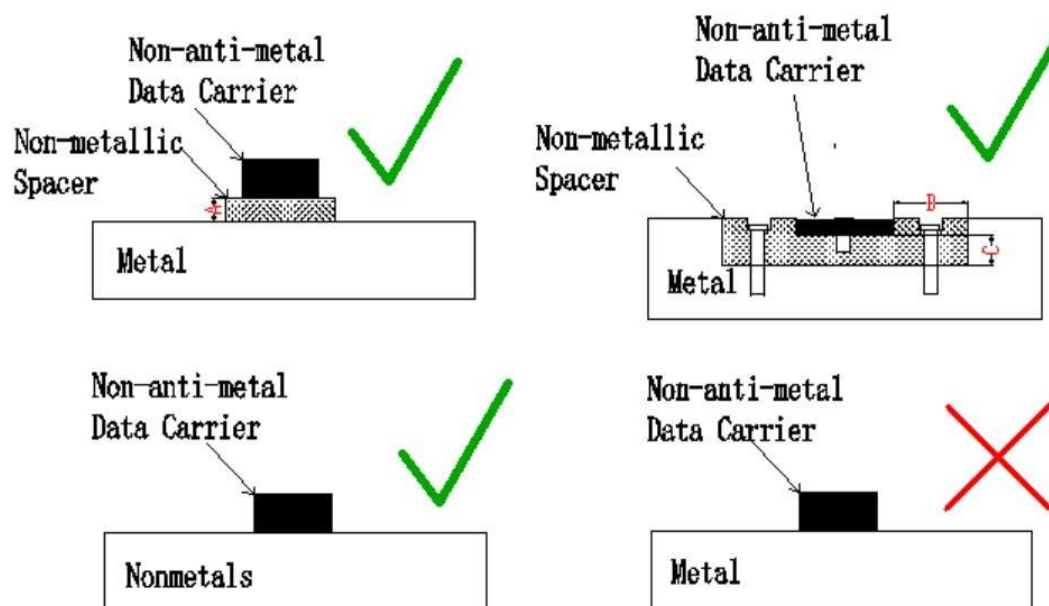


5.1.2 Precautions for data carrier installation

1. Non-anti-metal data carrier installation

The installation of non-anti-metal data carrier needs to reserve a buffer zone with the metal, and the buffer zone needs to be filled with non-metallic materials.

The installation example is as follows:



Non-anti-metal data carriers are installed in a metal environment, the following restrictions need to be met:

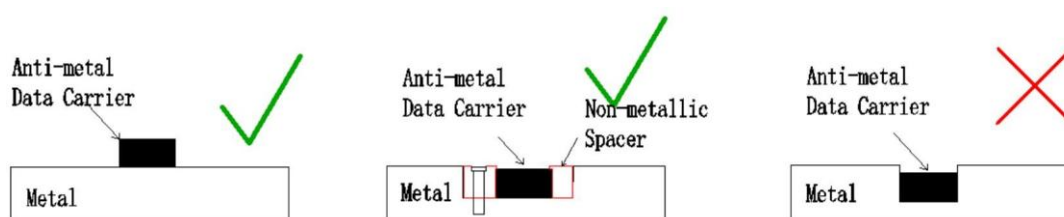
| A | B | C |
|---|----------------|-------------|
| $> 5\text{mm} + \text{maximum data carrier size} \times 10\%$ | $> 5\text{mm}$ | Reference A |

Note: If the data carrier size is $\phi 5.0 \times 3.5$, then A is $5 + 5.0 \times 10\% = 10\text{mm}$;

If the data carrier size is $8.6 \times 5.4 \times 0.1$, then A is $5 + 8.6 \times 10\% = 13.6\text{mm}$;

2. Anti-metal data carrier installation

Anti-metal data carriers are installed as follows:



Note: If it is directly embedded in the metal installation, please make sure that the surface of the data carrier is not lower than the metal surface, otherwise the reading distance will be greatly reduced.

5.1.3 Other considerations

1. About the installation location

Please avoid installing near devices with high heat dissipation (heaters, transformers, large-capacity resistors, etc.)



Please avoid installing it near equipment with serious electromagnetic interference (large motors , transformers, transceivers, frequency converters, switching power supplies , etc.).

This product uses the frequency band of 13.56MHz to communicate with RF. Radio waves (noise) generated by transceivers, motors, frequency converters, switching power supplies, etc. may affect the communication between the product and the RF tag. Having these devices around may affect the communication between the product and the RF tag or damage the RF tag.

When using this product near these devices, please confirm the effects before use.

2. About power supply and wiring



Do not use AC power. Otherwise, there is a risk of rupture , seriously affecting the safety of personal and equipment.



Please use a power-limited current source to operate the device, that is, the power supply must have overvoltage and overcurrent protection functions . In order to prevent the power failure of this equipment , affecting the safety of other equipment ; or the failure of external equipment, affecting the safety of this equipment.



Please avoid wrong wiring. Otherwise, there is a risk of rupture and burnout. It may affect the safety of personal and equipment.



Do not bend the cable within a radius of 40mm. Otherwise there is a risk of disconnection.

3. Others



If you feel that the product is abnormal, please stop using it immediately and contact our sales representative after cutting off the

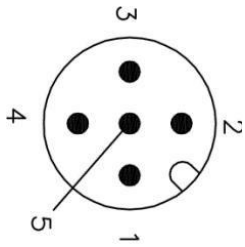

power.

5. 2 Hardware interface description

This series of equipment provides power supply and communication physical interface at the same time through M12 connector , and the communication interface can optionally support RS485 or Ethernet .

RS-485 communication interface

The RS-485 interface adopts A -CODE M12 male, 5- pin connector , and the pin definition is as follows :

| male head | pin | symbol | Description |
|---|--|---------|-------------------------------|
|  | Pin1 | 24V | Positive power supply |
| | Pin2 | RS485_A | R S-485 signal line A |
| | Pin3 | 0V | Negative pole of power supply |
| | Pin4 | RS485_B | R S-485 signal line B |
| | Pin 5 | NC | / |
|  Precautions | 1) The communication line is recommended to use shielded twisted pair; 2) Communication cable length: Max <= 5 0m; 3) Communication cable cores use 2 4AWG and above | | |

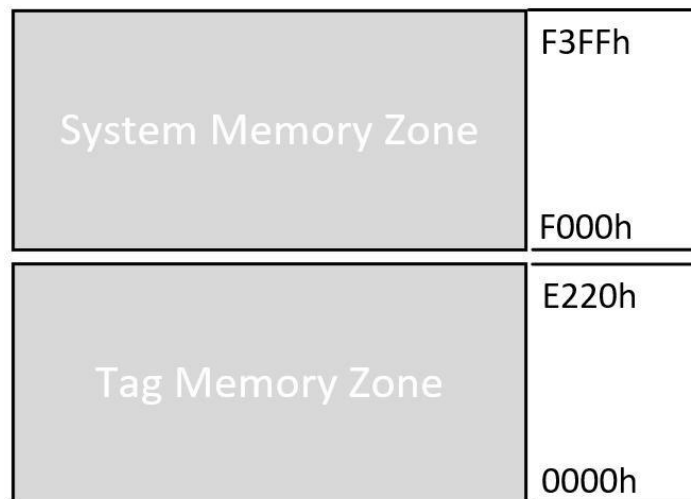
6. product operation

6.1 Register definition

The read and write operations of the code carrier and the configuration of the reading head are completed by accessing the registers , which are mainly divided into 4 areas:

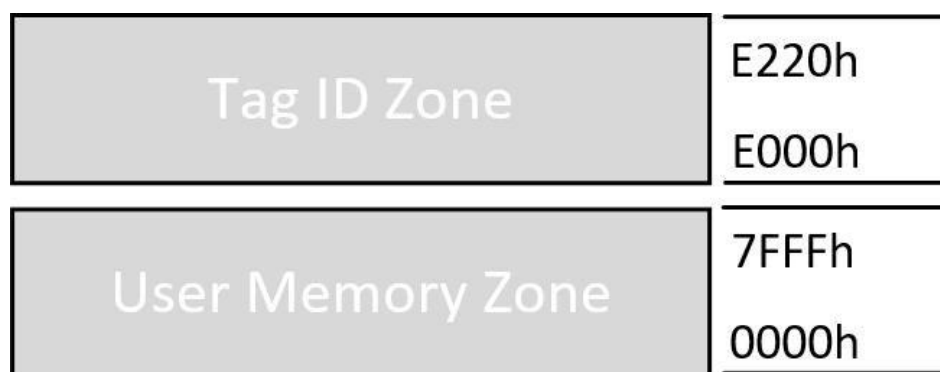
- tag memory area
- system memory area

The specific address range of each area is defined as follows :



6.1.1 Tag memory area

The tag memory area is divided into two parts : user memory area and tag ID area .



Tag ID area

The tag ID area is mainly a mapping to the tag UID, and this area is read-only.

The specific mapping relationship is as follows:

| initial address | end address | number of registers | operation type | Description |
|-----------------|-------------|---------------------|----------------|--|
| E000H _ | E003H _ | 4 | R ① | ISO 15693 protocol tag ID, fixed length of 8 bytes |
| E004H _ | E004H _ | 1 | R | ISO 15693 protocol data carrier USER size, number of bytes |
| E 100 H | E 100 H | 1 | R | ISO 14443A Protocol data carrier SAK |
| E 101 H | E101H _ | 1 | R | ISO 14443A protocol data carrier UID ^{length(2)} |

| | | | | |
|---------|---------|---|---|--------------------------------------|
| E 102 H | E 106 H | 5 | R | ISO 14443A protocol data carrier UID |
|---------|---------|---|---|--------------------------------------|

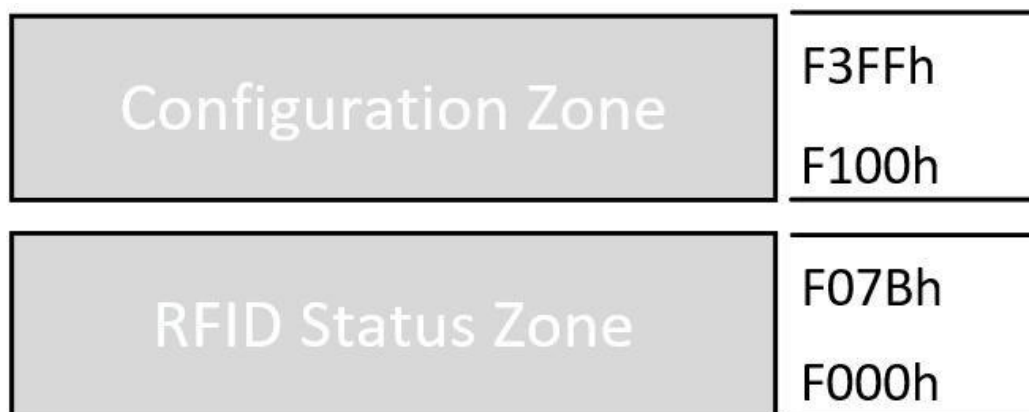
- 1) : R is the abbreviation of Readable , indicating that the register can be read; W is the abbreviation of Writable , indicating that the register can be written ;
- 2) : The ISO 14443A protocol tag UID has three lengths of 4, 7 , and 10 bytes , depending on the tag chip;

user memory area

the user memory area is based on the size of the tag user memory , mapped to the user memory area inside the read head to access the tag, readable and writable. Taking NXP's ICODE SLIX chip as an example , its user memory is 112 bytes , the minimum address mapped to the user memory area is 0, and the maximum address is 55 (37 H) . If the access exceeds the maximum memory address of the data carrier , an error will be returned.

6.1.2 System memory area

The system memory area is divided into two parts : the RFID status area and the configuration area , and the configuration area includes the basic configuration area and the working mode configuration area.



Basic configuration area

The basic configuration mainly includes device information and connection-related parameter configuration . The registers in this part can be saved after power-off , and the configuration will take effect after power-off and restart .

The specific registers and allocated addresses are as follows:

| field | initial address | end address | number of registers | operation type | Description |
|-----------------------|-----------------|-------------|---------------------|----------------|------------------------|
| manufacturer name | F100H | F109H | 10 | R | |
| Product Code | F10A H | F113H | 10 | R | |
| version number | F114H | F115H | 2 | R | |
| Product Serial Number | F116H | F11B H | 6 | R | |
| MAC address | F11C H | F11E H | 3 | R | |
| The port number | F11F H | F11F H | 1 | R | fixed value 502 |
| IP address | F120H | F121H | 2 | RW | Default: 192.168.0.10 |
| subnet mask | F122H | F123H | 2 | RW | Default: 255.255.255.0 |
| gateway | F124H | F125H | 2 | RW | Default: 192.168.0.1 |

| | | | | | |
|----------------|-------|-------|---|----|---|
| device address | F126H | F126H | 1 | RW | MODBUS slave address, the value is [1, 16], the default value is 1, 0 is the broadcast address |
| baud rate | F127H | F127H | 1 | RW | Slave baud rate, serial port configuration adopts N, 8, 1; 0:115200[default]; 1:57600;2:38400;3:19200;4:9600;ELSE : 115200 |

Working mode configuration area

The working mode configuration is mainly used to configure the working mode and parameters of the RFID, and the registers in this part can be saved after power off . RFID has an active working mode and a passive working mode. In the active working mode, RFID will automatically read the tag memory that has entered the readable area, and cache the read memory at a specific address (F 002 ~ F07BH , see the description of the relevant registers for details). The read address, length and cache time are configurable. In the passive working mode, the reader is idle by default and performs work according to the received instructions. The specific register definition is as follows:

| field | initial address | end address | number of registers | operation type | Description |
|----------------|-----------------|-------------|---------------------|----------------|---|
| Operating mode | F200H | F200H | 1 | RW | Working mode: 0: passive working mode; 1: active working mode [default], F201~F204H are valid (address and quantity need to be set) 2: Data transmission mode . In this mode, when the tag is read, the read data will be uploaded automatically, and 0x0A 0D will be automatically added after the data , and only the data segment will be transmitted. (This mode is generally used for serial communication reading heads, and is used with cable-to-keyboard input) |

| | | | | | |
|---------------------|-------|-------|---|----|---|
| cache time | F201H | F201H | 1 | RW | Set the storage time of the automatically read data after the tag leaves, in ms [default 100] |
| RFU | F202H | F202H | 1 | RW | Reserved, set to 0 |
| address | F203H | F203H | 1 | RW | The memory address of the tag User that needs to be read [default 0] |
| quantity | F204H | F204H | 1 | RW | Number of tag memory registers to be read 0 : read tag ID [default] 1-1 20 : read data of 1-1 20 words in tag USER area ELSE : not supported |
| Tag Data Endianness | F205H | F205H | 1 | RW | 0: little endian [default] 1: Big endian |
| Data validation | F206H | F206H | 1 | RW | Whether data verification is required, after reading/writing, read and verify whether the data is correct, verification requires additional operation time bit0 : whether to read verification bit1 : whether to write verification |

RFID protocol configuration area

The RFID protocol configuration area is mainly used to configure the protocols supported by RFID . The specific register definition is as follows:

| field | initial address | end address | number of registers | operation type | Description |
|---------------|-----------------|-------------|---------------------|----------------|--|
| RFID protocol | F 3 00 H | F 3 00 H | 1 | RW | Protocols supported by RFID : 0: ISO 15693 [Default] 1: ISO 14443A |

R FID status area

The RFID status area is mainly used to record the current working status of the equipment , and the control system can diagnose the equipment and the application

environment through the status. The specific register definition of the RFID status area is as follows:

| field | initial address | end address | number of registers | operation type | Description |
|--------------------|-----------------|-------------|---------------------|----------------|---|
| RFID status | F000H | F000H | 1 | R | Indicates the status of the current RFID |
| error code | F001H | F001H | 1 | R | For specific definitions, see subsequent chapters |
| read address | F002H | F00 2H _ | 1 | R | in active working mode , for F203H |
| Number of reads | F003H | F00 3H _ | 1 | R | in active working mode , for F204H |
| memory mapped area | F004H | F07 B H | 120 | R | Read data in active mode : |

The detailed definition of RFID status (F000 H) is as follows :

| bit address | logo | definition |
|-------------|--------|---|
| bit0 | ready | Running state, the reader is running normally and set |
| bit1-2 | mode | Working mode, same as register F200 H: 0: passive working mode; 1: active working mode |
| bit3 | RFU | The value is 0 |
| bit4 | TP | Tag Present , indicating whether a tag is in the read zone: 0: no data carrier 1: There is a data carrier, but it does not mean that the specified tag memory has been read; |
| bit5 | Cached | Indicates whether there is currently a cache tag: 0: not cached 1: cached, the specified tag memory reading is completed, and this signal disappears when the cache time (F201 H register) ends after the tag leaves |
| bit6 | Bu s y | Indicates the task status of the current device: 0: idle 1 : Executing tasks, including executing commands sent by the host computer in active working mode and passive working mode |

| | | |
|----------|--------------|--|
| bit7 | Done | Asserted to indicate that the command was executed successfully |
| bit8 | Error _ | Set to indicate a command execution error [not a product failure] |
| bit9-10 | RssiLevel | Tag signal strength level: 0: No signal 1: The signal is weak, generally occurs in the critical area 2: The signal is general, and it can work statically when the electromagnetic interference is not serious 3: The signal is strong, and it is recommended that the tag be installed in an area with strong signal during on-site application |
| bit11-14 | R F | The value is 0 |
| bit15 | RFIDProtocol | RFID protocol: 0: ISO 15693 1 : ISO 14443A |

The memory mapping area is mainly used in the active working mode. It is a memory mapping for reading parameters and reading results in the active working mode. When the Cache d signal (F000 H, bit5) is set , the data in the memory mapping area effective .

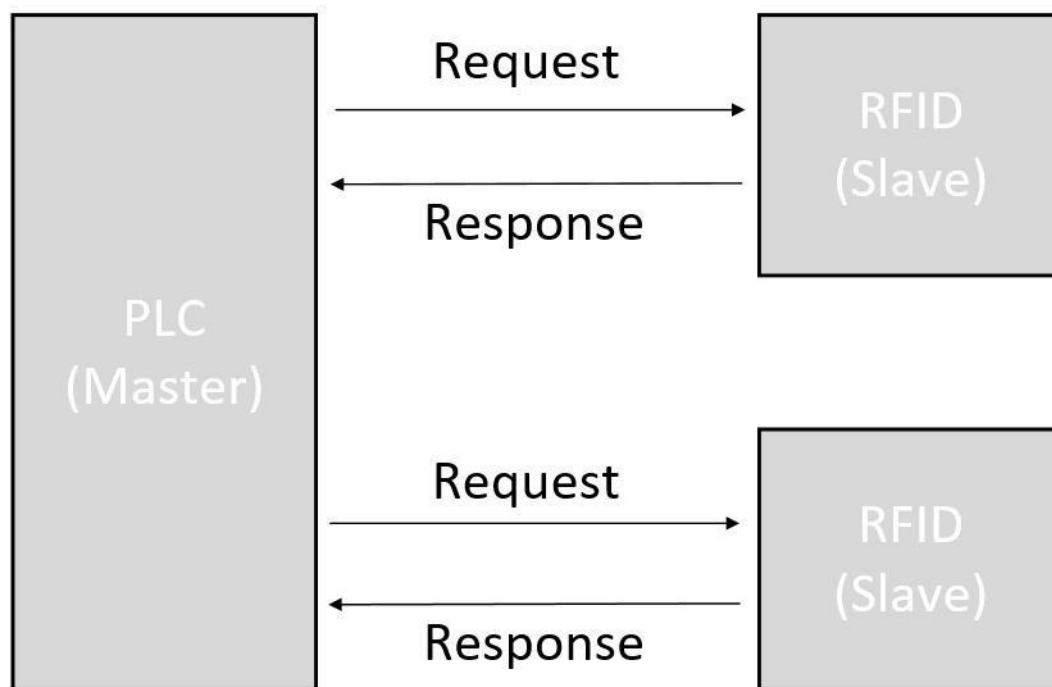
6.2 MODBUS protocol support

different communication methods use different communication protocols . Before actual application , please confirm the communication methods supported by the device . For serial communication devices , including RS485 and RS232 , MODBUS RTU protocol is supported . For network port devices, MODBUS TCP protocol is supported .

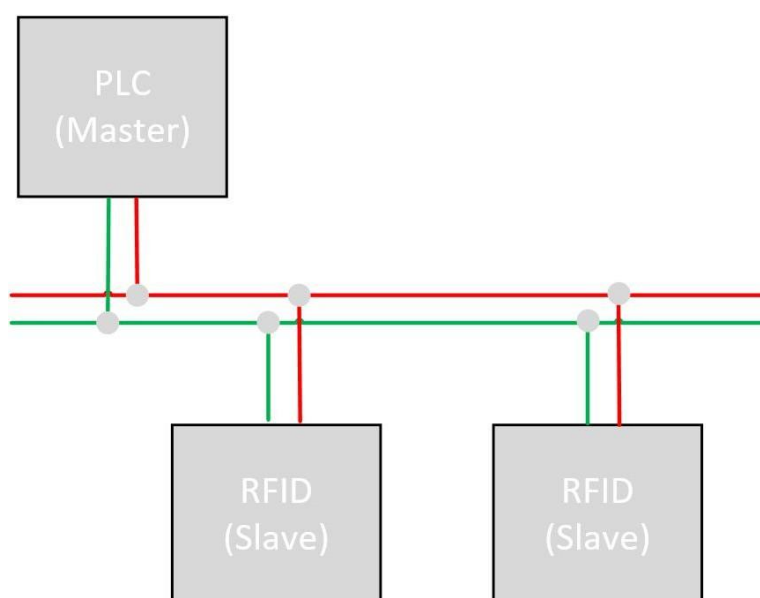
| | | |
|----------------------|-----------------------|------------|
| communication method | Serial port (RS485) | ethernet |
| Protocol | MODBUS RTU | MODBUS TCP |

6.2.1 MODBUS RTU device configuration

In a serial communication network , RFID devices are used as slave stations . When communicating with the main equipment such as PLC, the way of question and answer is adopted, which is initiated by the main equipment.



To establish communication, you need to pay attention to the device address and serial port configuration parameters. The default device address is 1, and the device address can be configured according to the actual situation during use. When there are multiple devices in the network, each slave device needs to be configured with a different address, and the master device controls each slave device through the address in turn. Multiple devices are connected to the serial network in parallel.



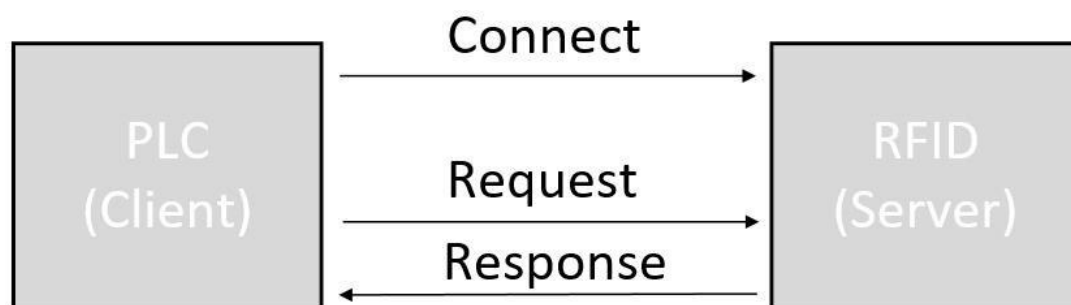
default serial port configuration of the slave device is as follows :

| index | value |
|-------|-------|
|-------|-------|

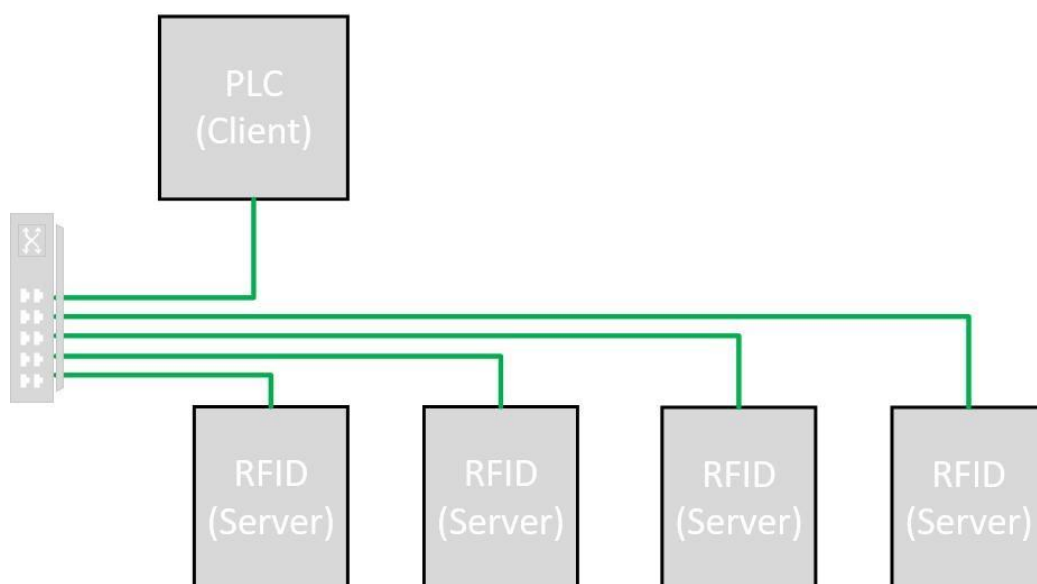
| | |
|-------------|-----------------------------------|
| baud rate | Default 1 15200 , configurable |
| Check Digit | NONE |
| data bit | 8 bits |
| stop bit | 1 person |

6.2.2 MODBUS TCP device configuration

In an Ethernet communication network , the RFID device acts as the server, and the PLC acts as the client. A connection needs to be established before communication, and the connection is initiated by the client. The communication adopts the way of question and answer, initiated by PLC.



you need to configure the IP address. The default IP address of RFID is 192.168.0.10 , and the fixed port number of MODBUS TCP is 502 . Before establishing a connection, it is necessary to confirm that the PLC and RFID are in the same network segment . When multiple devices are connected to the network , each RFID needs to be configured with a different IP address , and multiple devices can be connected together through a switch .

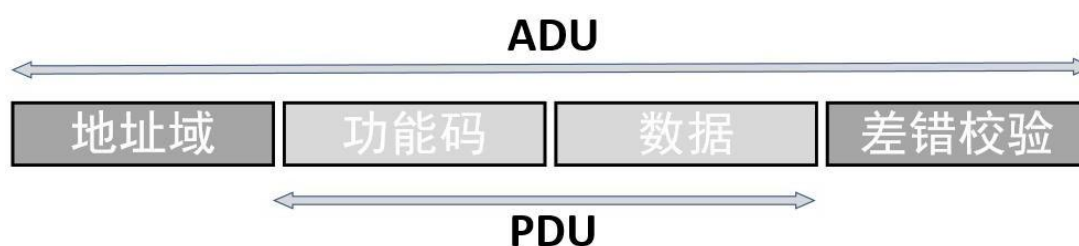


6.2.3 Commands supported by the device

The MODBUS commands supported by this device are as follows :

| command code | | Description |
|--------------|---------|--------------------------|
| hexadecimal | decimal | |
| 0 3 | 3 | read multiple registers |
| 0 6 | 6 | write a single register |
| 1 0 | 1 6 | write multiple registers |
| 5 | 5 | write a single coil |

The MODBUS protocol defines a simple protocol data unit (PDU) independent of the underlying communication layer. Mapping of the MODBUS protocol on a particular bus or network can introduce some additional fields on the Application Data Unit (ADU).



MODBUS RTU ADU

MODBUS RTU includes address field , PDU and error check , where the address field is the device address , and the error check bit is CRC check .

| device address | function code | data | CRC check Lo Hi |
|----------------|---------------|---------|-----------------------|
| 1byte | 1byte | N bytes | 2 bytes MODBUS RTU |

- Device address: slave station device address, networking application 1-16 , point -to-point communication 0
- CRC check : CRC 16 - MODBUS , check all the previous data

MODBUS TCP ADU

MODBUS RTU contains the address field and PDU , where the address field is the MBAP message header

| MBAP header | | | | function | data |
|---|---------------------------------|-----------------|-----------------|----------|---------|
| transaction meta identifier Hi Lo | protocol identifier Hi Lo | length Hi Lo | unit identifier | code | |
| 2 bytes | 2 bytes | 2 bytes | 1byte | 1byte | N bytes |

- Transaction Meta-Identifier: An identifier for a transaction
- Protocol identifier: MODBUS = 0
- Length: the number of following bytes
- Unit identifier : default FFH

1. Read multiple registers

The request ADU to read multiple registers is as follows :

| protocol | address field | | | | | function code | data | | error checking |
|----------|-----------------------------|---------------------|--------|-----------------|----------------|------------------|----------------|----------------|----------------|
| | transaction meta identifier | protocol identifier | length | unit identifier | device address | command code 3 h | address H i Lo | quantity Hi Lo | CRC Lo Hi |
| RTU | --- | --- | --- | --- | 1byte | 1byte | 2 bytes | 2 bytes | 2 bytes |
| TCP | 2bytes _ | 2bytes _ | 2bytes | 1 byte | --- | | | | --- |

- Transaction Meta-Identifier: An identifier for a transaction
- Protocol identifier: MODBUS = 0
- Length: the number of the following bytes , here is 6
- Unit identifier : default FFH
- Address: slave station device address, networking application 1-16 , point -to-point communication 0
- Command code : The command code for reading multiple registers is fixed at 3
- First register address : the address of the first register to be read
- Number of registers : The number of registers to be read . When the read area is the tag memory area , the value range is $1 \leq N \leq 120$, and in other cases, the value range is $1 \leq N \leq 123$

ADU for reading multiple registers is as follows :

| protoc ol | address field | | | | | function code | data | | error checking |
|--------------|---|----------------------------|--------|------------------------|---------------------------|-------------------------|------------|----------------------------|-------------------|
| | transact ion meta identifie r | protocol identifie r | length | unit identifie r | devic e addr ess | comma nd code 3 h | Bytes | register value Hi Lo | CRC Lo Hi |
| RTU | --- | --- | --- | --- | 1byt e | 1byte | 1 bytes | 2bytes (register 1) | 2 bytes |
| TCP | 2bytes _ | 2bytes _ | 2bytes | 1 byte | --- | | | | --- |
| | | | | | | | | ... | |

2bytes
(register N)

- Command code : consistent with the request
- Number of bytes read: 2 times the number of registers
- Register value: the value of the register to be read

abnormal response ADU for reading multiple registers is as follows :

| | address field | | | | | function code | data | error checking |
|--------------|---|----------------------------|--------|------------------------|---------------------------|---------------------------|---------------|----------------|
| protoc ol | transact ion meta identifie r | protocol identifie r | length | unit identifie r | devic e addr ess | comma nd code 8 3 H | error code | CRC Lo Hi |
| RTU | --- | --- | --- | --- | 1byt e | 1byte | 1byte | 2 bytes |
| TCP | 2bytes _ | 2bytes _ | 2bytes | 1 byte | --- | | | --- |

2. Write a single register

A DU to write a single register is as follows :

| protocol | address field | | | | | function code | data | | error checking |
|----------|-----------------------------|---------------------|--------|-----------------|----------------|-----------------|---------------|----------------------|----------------|
| | transaction meta identifier | protocol identifier | length | unit identifier | device address | command code 6H | address Hi Lo | register value Hi Lo | CRC Lo Hi |
| RTU | --- | --- | --- | --- | 1byte | 1byte | 2 bytes | 2 bytes | 2 bytes |
| TCP | 2bytes _ | 2bytes _ | 2bytes | 1 byte | --- | | | | --- |

- Command code : The command code for reading multiple registers is fixed at 6
- Register address : the address of the register to be operated
- Register value: the value of the register that needs to be operated

for writing a single register is as follows :

| protocol | address field | | | | | function code | data | | error checking |
|----------|-----------------------------|---------------------|--------|-----------------|----------------|-----------------|---------------|----------------------|----------------|
| | transaction meta identifier | protocol identifier | length | unit identifier | device address | command code 6H | address Hi Lo | register value Hi Lo | CRC Lo Hi |
| RTU | --- | --- | --- | --- | 1byte | 1byte | 2 bytes | 2 bytes | 2 bytes |
| TCP | 2bytes _ | 2bytes _ | 2bytes | 1 byte | --- | | | | --- |

- Address: Same as the request
- Command code : consistent with the request
- Register address: consistent with the request
- Register value: consistent with the request

exception response ADU for writing a single register is as follows :

| | address field | | | | | function code | data | error checking |
|----------|-----------------------------|---------------------|--------|-----------------|----------------|------------------|------------|----------------|
| protocol | transaction meta identifier | protocol identifier | length | unit identifier | device address | command code 86H | error code | CRC Lo Hi |
| RTU | --- | --- | --- | --- | 1byte | 1byte | 1byte | 2 bytes |
| TCP | 2bytes - | 2bytes _ | 2bytes | 1 byte | --- | | | --- |

3. Write multiple registers

writing multiple registers is as follows :

| protocol | address field | | | | | function code | data | | | | error checking | | | | |
|----------|-----------------------------------|------------------------|--------|--------------------|-------------------|------------------------|-------------------------------|------------------------------------|-------|-------------------------------|-------------------|--|--|--|--|
| | transaction meta identifier | protocol identifier | length | unit identifier | device address | command code 10H | register address H i Lo | number of registers Hi Lo | Bytes | register value Hi Lo | CRC Lo Hi | | | | |
| RTU | --- | --- | --- | --- | 1byte | 1byte | 2 bytes | 2 bytes | 1byte | 2bytes | 2 bytes | | | | |
| TCP | 2bytes _ | 2bytes _ | 2bytes | 1 byte | --- | | | | | (1st register) | --- | | | | |
| | | | | | | | | | | ... | | | | | |
| | | | | | | | | | | 2bytes (1st register) | | | | | |

- Command code : The command code for reading multiple registers is fixed at 10H
- Register address : the first register address to be operated
- Number of registers : The number of registers to be operated . When the area to be operated is the tag memory area , the value range is $1 \leq N \leq 20$, and in other cases, the value range is $1 \leq N \leq 21$
- Number of bytes : the total number of bytes occupied by the register value , $2 * \text{number of registers}$
- Register value: the value of the register that needs to be operated

writing multiple registers is as follows :

| protoc ol | address field | | | | | function code | data | | error checking |
|--------------|---|----------------------------|--------|------------------------|---------------------------|-------------------------|------------------------------|---------------------------------|----------------|
| | transact ion meta identifie r | protocol identifie r | length | unit identifie r | devic e addr ess | comma nd code 10H | register address Hi Lo | number of registers Hi Lo | CRC Lo Hi |

| | | | | | | | | | |
|-----|----------|----------|--------|--------|-------|-------|---------|---------|---------|
| RTU | --- | --- | --- | --- | 1byte | 1byte | 2 bytes | 2 bytes | 2 bytes |
| TCP | 2bytes _ | 2bytes _ | 2bytes | 1 byte | --- | | | | --- |

- Command code : consistent with the request
- Register address: consistent with the request
- Number of registers: as requested

abnormal response ADU for writing multiple registers is as follows :

| protocol | address field | | | | | function code | data | error checking |
|----------|-----------------------------|---------------------|--------|-----------------|----------------|------------------|------------|----------------|
| | transaction meta identifier | protocol identifier | length | unit identifier | device address | command code 90H | error code | CRC Lo Hi |
| RTU | --- | --- | --- | --- | 1byte | 1byte | 1byte | 2 bytes |
| TCP | 2bytes _ | 2bytes _ | 2bytes | 1 byte | --- | | | --- |

4. Write a single coil

The request ADU for writing a single coil is as follows :

| protocol | address field | | | | | function code | data | | error checking |
|----------|-----------------------------|---------------------|--------|-----------------|----------------|--------------------|------------------------|---------------------|----------------|
| | transaction meta identifier | protocol identifier | length | unit identifier | device address | command code 5H | coil address H i Lo | coil value Hi Lo | CRC Lo Hi |
| RTU | --- | --- | --- | --- | 1byte | 1byte | 2 bytes | 2 bytes | 2 bytes |
| TCP | 2bytes _ | 2bytes _ | 2bytes | 1 byte | --- | | | | --- |

- Address: slave station device address, networking application 1-16 , point -to-point communication 0
- Command code : The command code for reading multiple registers is fixed at 5
- Coil address : the address of the coil that needs to be operated
- Coil value: the value of the coil to be operated , 0 or 1

The normal response ADU for writing a single coil is as follows :

| protocol | address field | | | | | function code | data | | error checking |
|----------|-----------------------------|---------------------|--------|-----------------|----------------|--------------------|------------------------|---------------------|----------------|
| | transaction meta identifier | protocol identifier | length | unit identifier | device address | command code 5H | coil address H i Lo | coil value Hi Lo | CRC Lo Hi |
| RTU | --- | --- | --- | --- | 1byte | 1byte | 2 bytes | 2 bytes | 2 bytes |
| TCP | 2bytes _ | 2bytes _ | 2bytes | 1 byte | --- | | | | --- |

- Command code : consistent with the request
- Coil address: consistent with the request
- Coil value: consistent with the request

abnormal response ADU for writing a single coil is as follows :

| prot | address field | function | data | error |
|------|---------------|----------|------|-------|
|------|---------------|----------|------|-------|

| ocol | | | | | | code | | checking |
|------|--|----------------------------|--------|------------------------|-----------------------|-------------------------|---------------|--------------|
| | transacti on meta identifie r | protocol identifie r | length | unit identifie r | device addres s | comman d code 85H | error code | CRC Lo Hi |
| RTU | --- | --- | --- | --- | 1byte | 1byte | 1byte | 2 bytes |
| TCP | 2bytes _ | 2bytes _ | 2bytes | 1 byte | --- | | | --- |

6.3 Product Reset

The reader uses a coil to simulate the reset pin of the RFID device, pull the coil low, and the RFID will restart the software immediately.

| coil address | Operation method | operation command |
|--------------|------------------|--------------------------------------|
| 0x FFFF | set to 0 | Write a single coil, command value 5 |



Note : The reader will not respond to the reset operation.

6.4 Error code

The error code includes two parts : The error code returned by the MODBUS command . This part is for compatibility with the MODBUS protocol. The custom error code stored in the F001H register is defined as follows :

| error code | definition | Description |
|------------|-----------------------|--|
| 00H | no error | |
| 0 1H | command code error | The command code used does not support |
| 0 2H | wrong address | An address that does not exist , or a write operation to a read-only address |
| 0 3H | data error | Write operation of system configuration register using illegal |
| 0 4H | Equipment abnormality | equipment failure |
| 0 BH | No response | This error occurs when the tag is not in the read zone or the tag does not respond properly to the command . At this time, more detailed information can be obtained from the custom error code (F001H register) . |

Custom error codes are as follows :






| error code | | definition | Description |
|------------|-------------|-------------------------------|--|
| decimal | hexadecimal | | |
| 1 44 | 9 0H | no tag response | The tag may not be in read range at this time |
| 1 45 | 9 1H | RF data error | At this time, there may be strong electromagnetic interference causing data transmission errors , or half of the data transmission tags leave the reading area |
| 1 47 | 9 3H | Tag memory lock | Tag memory has been locked and writing is prohibited |
| 149 | 9 5H | tab left | Read half of the data , the tag leaves |
| 150 | 9 6H | tab left | Write half of the data , the tab leaves |
| 161 | A1H | Abnormal RF data transmission | RF data cannot be sent out |
| 1 76 | B0H | Parameter error | |

7. appendix

7.1 Communication Cable Description

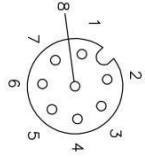
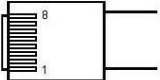










1. RS485 communication cable description

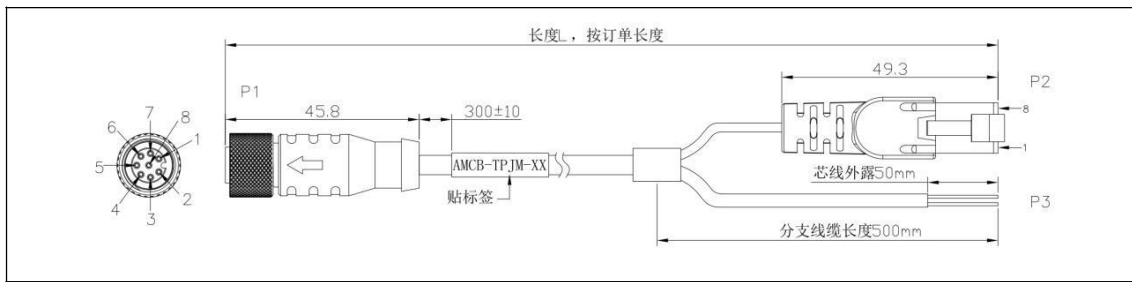
The RS485 communication cable is: A CODE M12 female head (5 pins), internal thread and inner hole - bare wire , the pin definition of the cable is as follows:

|  | pin | definition | Matching wire color |
|---|-----|------------|---|
| | 1 | 24V | brown  |
| | 2 | RS485_A | white  |
| | 3 | 0V | blue  |
| | 4 | RS485_B | black  |
| | 5 | PE | Shield |

2. Ethernet communication cable description





The Ethernet communication cable is: A CODE M12 female head (8 pins), internal threaded inner hole - bare wire + RJ45 male head , the pin definition of the cable is as follows:

|  | M12 connector PIN pin | defini tion | Matching wire color | RJ45 connector PIN pin |  |
|---|--------------------------|----------------|--|------------------------------|---|
| | 1 | 24V | red  (brown ) | OPEN | |
| | 2 | NC | — — | | |
| | 3 | 0V | black  (blue ) | OPEN | |
| | 4 | NC | — — | | |
| | 5 | TD+ | orange  white  | 1 | |
| | 6 | TD- _ | orange  | 2 | |
| | 7 | R D+ | green and white   | 3 | |
| | 8 | R D - | green  | 6 | |



7.2 Data carrier Selection Manual





1. Anti-metal data carrier

| Product number | RF-HZMTY 80M-112 | RF-HZMTY80 M-2K | RF-HZMTY10 0M-112 | RF-HZMTY10 0M-2K | RF-HZMTC 1208M-112 | RF-HZMTC 1208M-2K | RF-HZMTY 300M-112 | RF-HZMTY 300M-2K |
|-----------------------|---|--------------------|---|---------------------|--|----------------------|---|---------------------|
| Product Image |  | |  | |  | |  | |
| working frequency | 13.56MHz | | 13.56MHz | | 13.56MHz | | 13.56MHz | |
| air protocol | ISO 15693 | | ISO 15693 | | ISO 15693 | | ISO 15693 | |
| Reading distance | 0-8mm | | 0-12mm | | 0-12mm | | 0- 5 0mm | |
| chip | Icode SLIX | MB 89R118C | Icode SLIX | MB 89R118C | Icode SLIX | MB 89R118C | Icode SLIX | MB 89R118C |
| user memory | 112 bytes | 2000 bytes | 112 bytes | 2000 bytes | 112 bytes | 2000 bytes | 112 bytes | 2000 bytes |
| memory type | EEPROM | FRAM | EEPROM | FRAM | EEPROM | FRAM | EEPROM | FRAM |
| Erase times | 100,000 times | 10 billion times | 100,000 times | 10 billion times | 100,000 times | 10 billion times | 100,000 times | 10 billion times |
| Data retention time | 10 years | | 10 years | | 10 years | | 10 years | |
| size | φ8*4.5mm | | Φ10*4.5mm | | 11.8*7.8*4.5mm | | φ30 * 4mm | |
| Shell material | PBT | | PBT | | PBT | | PPS | |
| a fixed way | sticky | | sticky | | sticky | | screw fixed | |
| IP rating | IP68 | | IP68 | | IP68 | | IP67 | |
| Operating temperature | -40 ~ 70°C | | -40 ~ 70°C | | -40 ~ 70°C | | -25 ~ 70°C | |
| storage temperature | -40 ~ 85°C | | -40 ~ 85°C | | -40 ~ 85°C | | -40 ~ 85°C | |
| metal resistance | metal surface mount | | Flush mountable in metal | | Flush mountable in metal | | metal surface mount | |



Note: The reading distance of the tag is related to the installation environment and the reading head used.

2. Non-anti-metal data carrier

| Product number | RF-HZMTY200-112 | RF-HZMTY250-112 | RF-HZMTY300-112 | RF-HZMTY300-2K | RF-HZMTY500-112 | RF-HZMTY500-2K |
|-----------------------|---|---|--|---|------------------------|------------------------|
| Product Image |  |  |  |  | | |
| working frequency | 13.56MHz | 13.56MHz | 13.56MHz | 13.56MHz | 13.56MHz | 13.56MHz |
| air protocol | ISO 15693 | ISO 15693 | ISO 15693 | ISO 15693 | ISO 15693 | ISO 15693 |
| Reading distance | 0-50mm | 0-80mm | 0-90mm | 0-90mm | 0-120mm | 0-120mm |
| chip | Icode SLIX | Icode SLIX | Icode SLIX | MB 89R118C | Icode SLIX | MB 89R118C |
| user memory | 112 bytes | 112 bytes | 112 bytes | 2000 bytes | 112 bytes | 2000 bytes |
| memory type | EEPROM | EEPROM | EEPROM | FRAM | EEPROM | FRAM |
| Erase times | 100,000 times | 100,000 times | 100,000 times | 10 billion times | 100,000 times | 100,000 times |
| Data retention time | 10 years | 10 years | 10 years | 10 years | 10 years | 10 years |
| size | φ20*3mm | φ25*3mm | φ30 * 4mm | φ30 * 4mm | φ50*3.5mm | φ50*3.5mm |
| Shell material | PPS | PPS | PPS | PPS | PPS | PPS |
| a fixed way | sticky | screw fixed | screw fixed | screw fixed | screw fixed | screw fixed |
| IP rating | IP67 | IP67 | IP67 | IP67 | IP67 | IP67 |
| Operating temperature | -25 ~ 70°C | -25 ~ 70°C | -25 ~ 70°C | -25 ~ 70°C | -25 ~ 70°C | -25 ~ 70°C |
| storage temperature | -40 ~ 105 °C | -40 ~ 105 °C | -40 ~ 150 °C | -40 ~ 150 °C | -40 ~ 125 °C | -40 ~ 125 °C |
| metal resistance | Not resistant to metal | Not resistant to metal | Not resistant to metal | Not resistant to metal | Not resistant to metal | Not resistant to metal |



Note: The reading distance of the tag is related to the installation environment and the reading head used.

7.3 Reading range table

| Maximum reading distance unit (mm) | RF-H Y 18 R series | RF-HY30R series | RF-HZ50L series | RF-HZ100L series | Remark |
|---------------------------------------|-----------------------|--------------------|--------------------|---------------------|----------|
| RF-HZMTY80M -2K | 8 | 8 | 14 | — | ON Metal |
| RF-HZMTY100M -2K | 12 | 16 | 20 | — | ON Metal |
| RF-HZMTC 1208M -2K | 12 | 16 | 20 | — | ON Metal |
| RF-HZMTY200-112 | 32 | 38 | 45 | 60 | |
| RF-HZMTY200-2K | 32 | 42 | 45 | 60 | |
| RF-HZMTY240-112 | 36 | 44 | 50 | 70 | |
| RF-HZMTY250-112 | 39 | 46 | 55 | 80 | |
| RF-HZMTY300-112 | 42 | 55 | 67 | 87 | |
| RF-HZMTY300-2K | 42 | 51 | 65 | 84 | |
| RF-HZMTY300M-112 | 21 | 26 | 36 | 44 | ON Metal |
| RF-HZMTY500-112 | 53 | 63 | 80 | 115 | |
| RF-HZMTY500-2K | 53 | 63 | 80 | 115 | |
| RF-HZMTZ40M-112 | 30 | 34 | 45 | 55 | On Metal |



Note: The reading distance of the tag is related to the installation environment and the reading head used.

Federal Communications Commission (FCC) Statement. This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions:

- (1) This device may not cause harmful interference, and
- (2) this device must accept any interference received,

including interference that may cause undesired operation. Note: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide Reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

Warning: Changes or modifications made to this device not expressly approved by

Superisys (Wuhan) Intelligent Technology Co., Ltd.

may void the FCC authorization to operate this device. Note: The manufacturer is not responsible for any radio or TV interference caused by unauthorized modifications to this equipment. Such modifications could void the user's authority to operate the equipment.

RF exposure statement:

This device complies with FCC RF radiation exposure limits set forth for an uncontrolled environment. The device is installed and operated without restriction.