



东莞市一佳电子通讯科技有限公司

Dongguan Yijia Electronics Communication Technology Co.,Ltd.

规 格 承 认 书

SPECIFICATION FOR APPROVAL

日期 Date	2023/06/27
编 号 File No	23062702
版 本 Revision	1.0

客 户
CUSTOME: _____ 方位

客户料号
CUSTOMER NO: _____ EAAA100008A0

品 名
PART NAME: _____ BT Antenna

供方料号
SUPPLIER NO: _____ YJL01.106.055.302A

送样日期Date: _____ 送样数量Q “TY: _____

客户确认 CUSTOMER APPROVED BY

APPROVAL	CHIEF	SUPERVISOR

供方确认 SUPPLIER SIGNATURE

	CHECK	DESIGN
ChenGuoqiang	XieLi	ChenXingyi

YJ-RD-F04-A

add: 东莞市长安镇沙头社区木鱼路59号元富工业区 Tel:0769-82586086 Fax:0769-82586086



承认书项目表

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RoHS

Compatible

1

2

3

4

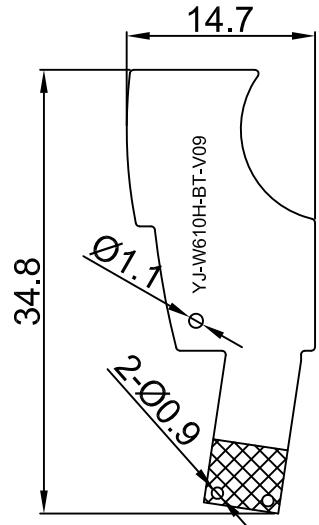
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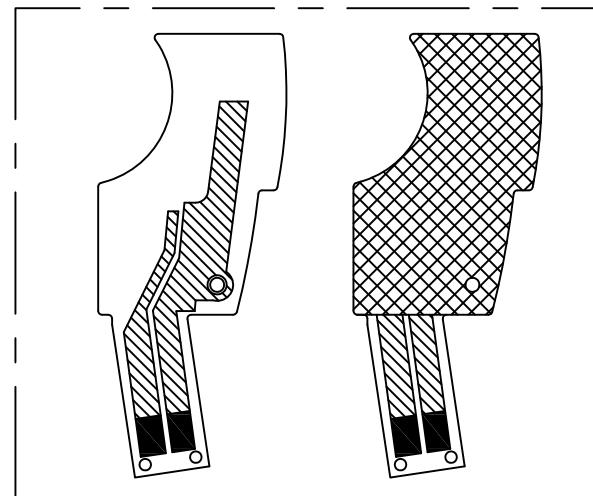
7

8

REV.	DESCRIPTION	DATE
A	首次发行	2023-01-04
B	修改外形及线路	2023-01-06
C	修改线路	2023-02-06
D	修改丝印	2023-02-28
E	修改线路	2023-03-27
F	修改丝印	2023-05-04
G	修改外形及线路	2023-05-18
H	修改外形及线路	2023-05-22
I	修改外形及线路	2023-05-26



正面



反面

■ 布線區

■ 焊点區

■ 背胶區

備注：

- 材質：一对半基材；FPC 厚度:0.1mm。
- 顏色/表面處理：焊点镀金处理。
- 颜色：双面黑色油墨、白色丝印。
- 尺寸：帶*為重點尺寸。
- 公差：未標注公差參照標準公差。



东莞市一佳电子通讯科技有限公司
Dongguan Yijia Electronics Communication Technology Co.,Ltd. Tel:0769-82586086
Fax:0769-82586086

PART NAME: BT Antenna

PART NO.: YJL01.106.055.302A

DATE: 2023-05-26

APPROVED BY

CHECKED BY

DESIGNED BY

Tolerance
X.X ±0.50

何清军

邓磊

廖光喜

UNITS: mm
SCALE: 1/1
REVISION:I

X° ±3°



天线规格

Antenna Specification

Electrical Properties

Frequency	2.4-2.5GHz
Impedance	50 Ohm Nominal
V.S.W.R	2.0 Max
Gain	3.7 dBi
Radiation	Omni-directional
Polarization	Linear

Physical Properties

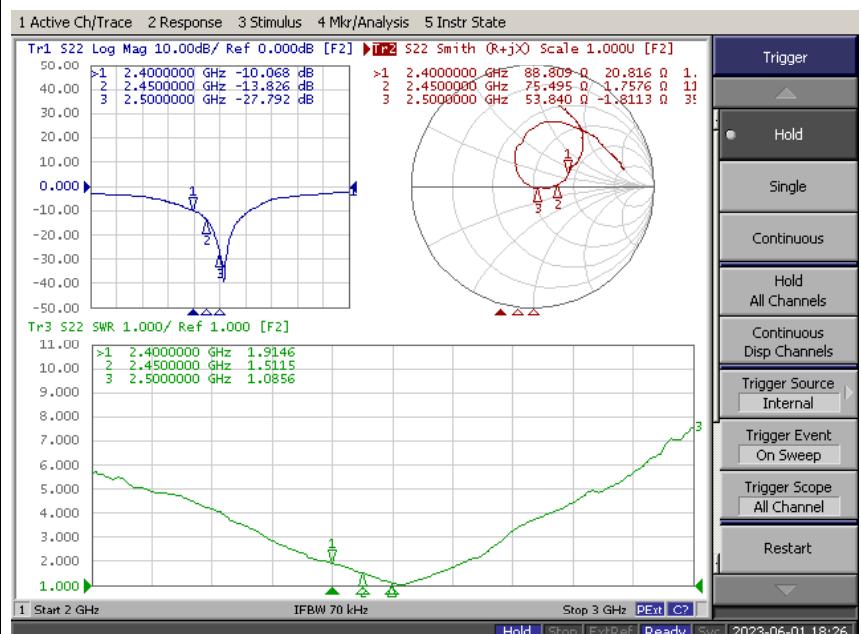
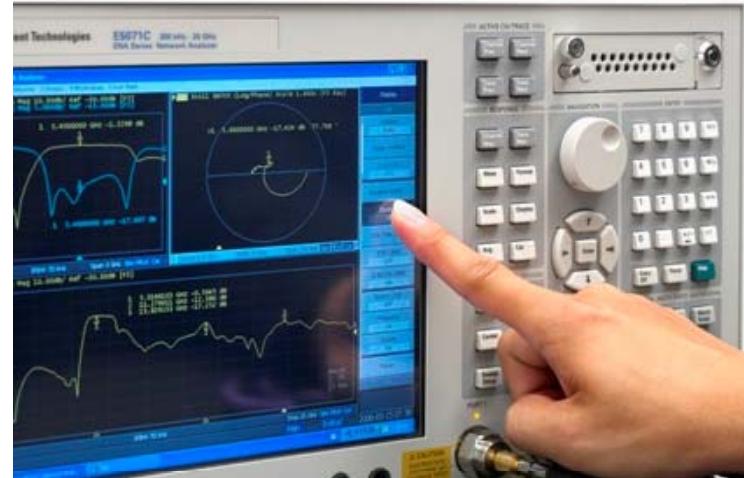
Connector	None
Cable Type	None
Cable Length	None
Cable Color	None
Operating Temp.	-40 ~ +85 °C
Storage Temp / Humidity	25±5°C / <70%

add: 东莞市长安镇沙头社区木鱼路59号元富工业区 Tel:0769-82586086 Fax:0769-82586086



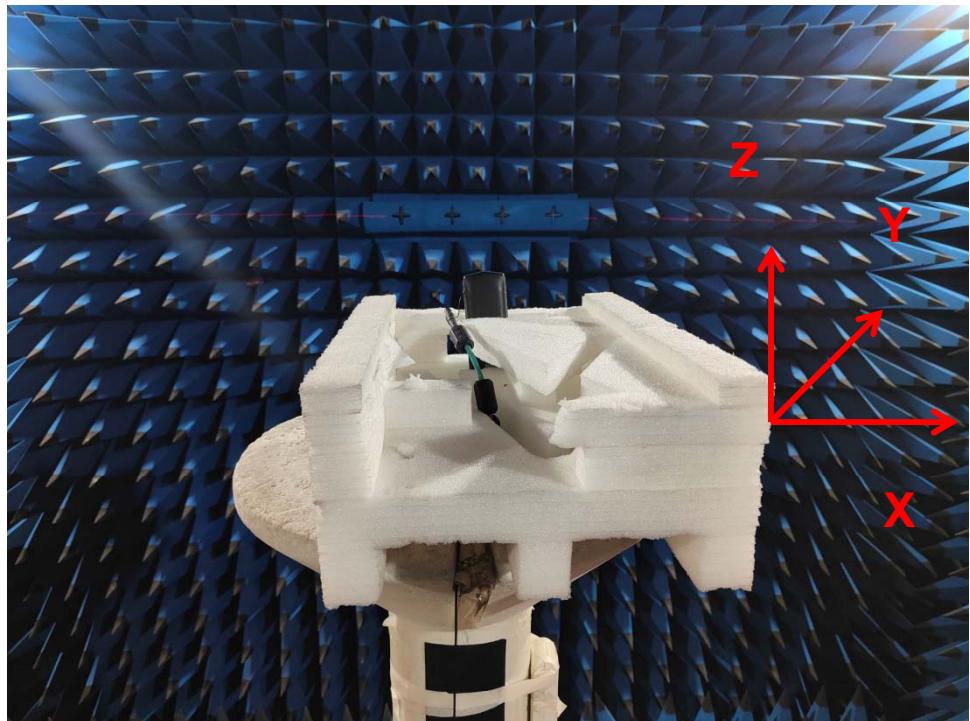
Agilent E5071B

S
Parameter
Test //
BT
Antenna





Antenna Passive Test





Passive Test For BT Antenna

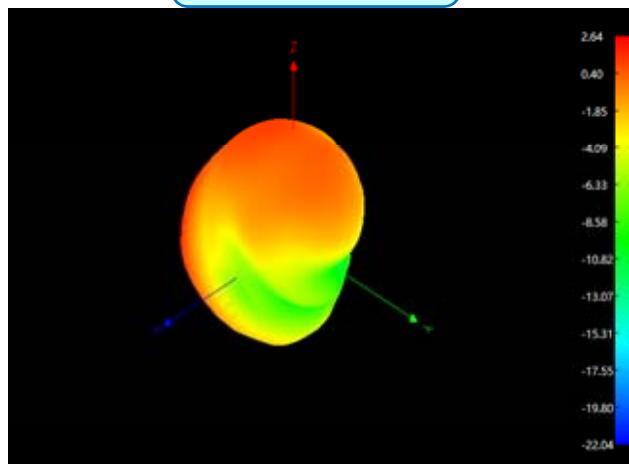
Freq (MHz)	Effi (%)	Effi (dB)	Gain (dBi)
2400	52.0	-2.8	2.6
2410	53.4	-2.7	2.8
2420	55.4	-2.6	2.8
2430	55.5	-2.6	3.0
2440	54.4	-2.6	2.8
2450	58.1	-2.4	3.3
2460	57.0	-2.5	3.3
2470	58.0	-2.4	3.5
2480	56.0	-2.5	3.5
2490	57.0	-2.5	3.7
2500	54.5	-2.6	3.6

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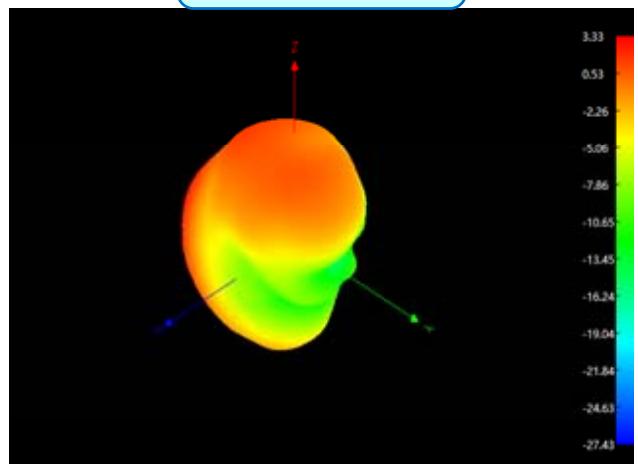


Radiation Pattern For BT Antenna

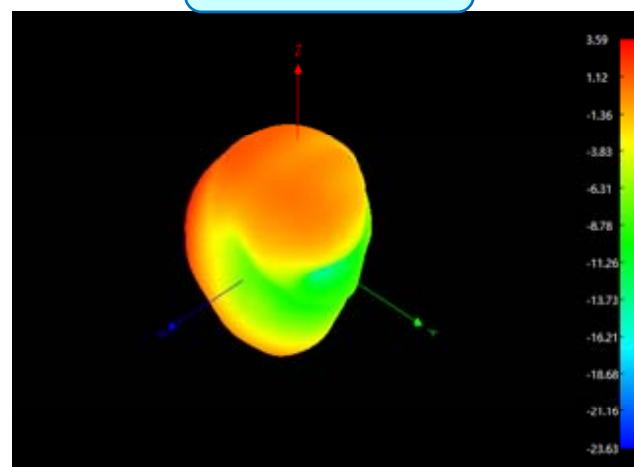
2400MHz



2450MHz

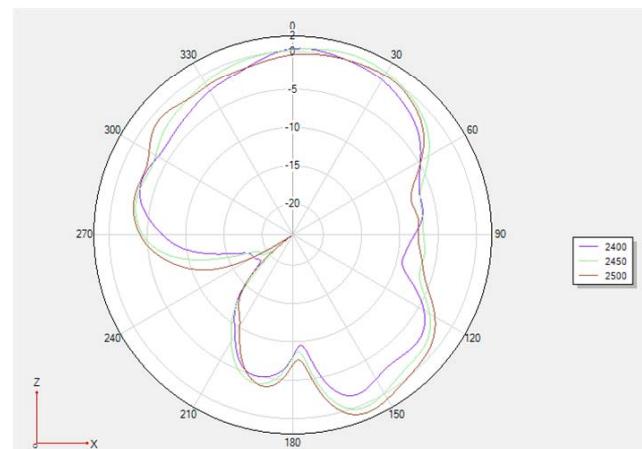


2500MHz

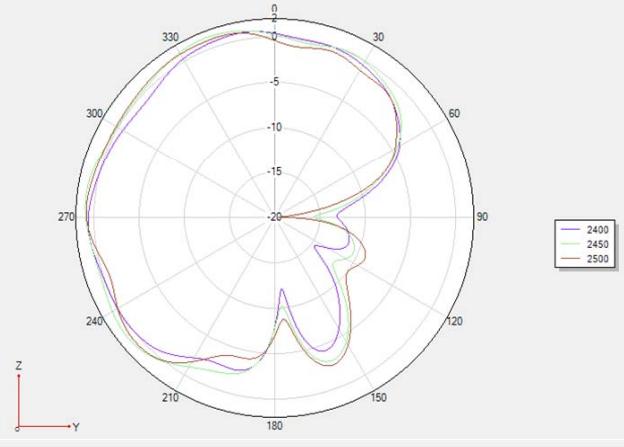




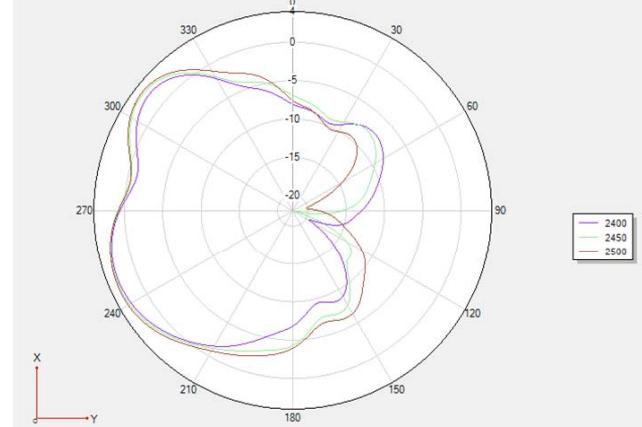
Phi 0°



Phi 90°

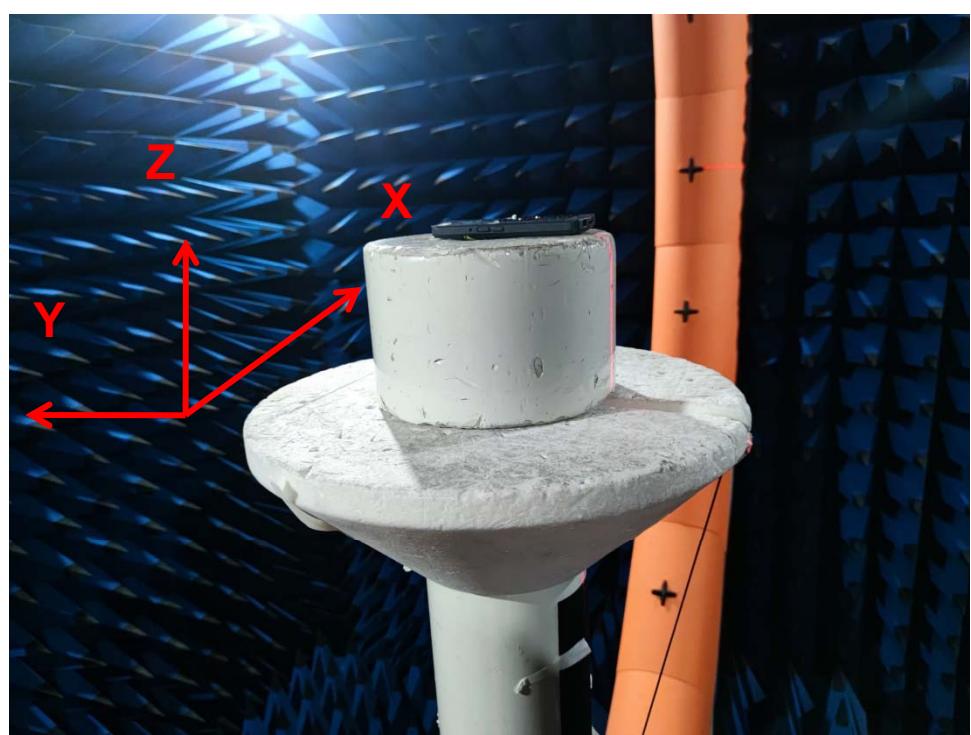
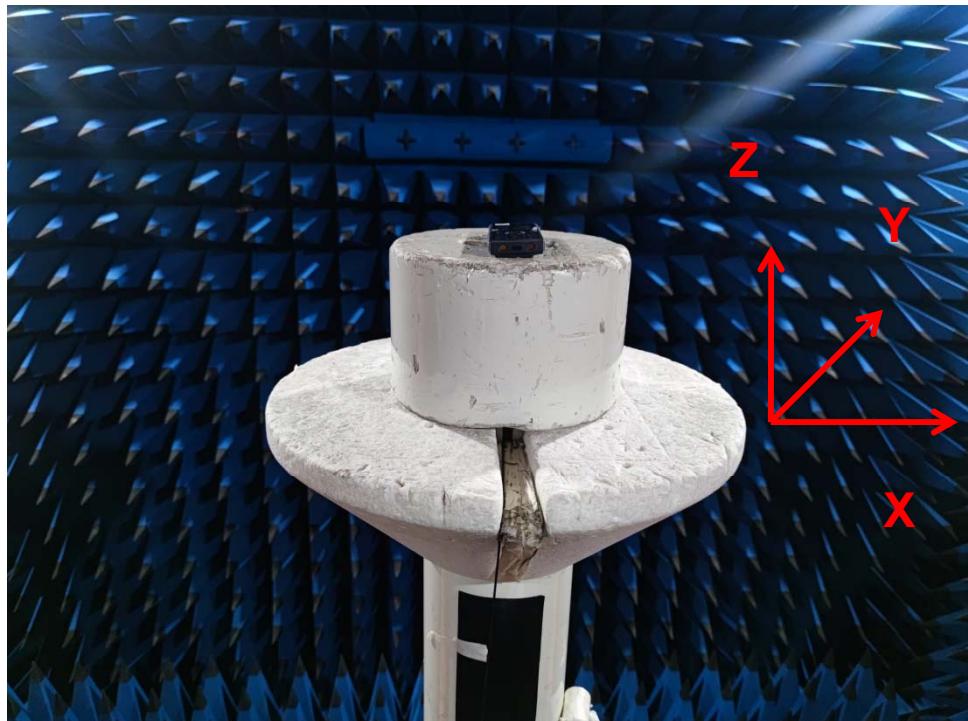


Theta 90°





Antenna Active Test





Active Test For BT

Band	Channel	TRP	EIRP	TIS	EIS
BT	0	4.8	9.4	-93.4	-98.2
	39	4.2	9.0	-93.5	-98.3
	78	3.8	8.4	-93.2	-98.1



Device





*BT
Antenna*





856~928MHz Antenna



BT Antenna

Material safety data (MSDS)

1. Item and manufacturer information page: 1 / 2

Item name: FPC antenna electroplated nickel and gold (flexible printed circuit)
Other names: FPC nickel gold coating
Recommended use and restricted use: communication products
Name of manufacturer or supplier: Dongguan Xiaoge Electronic Technology Co., Ltd
Address of manufacturer or supplier: 1 / 2 / F, Sanxing Road, Fenghuang Middle Road, Shajiao community, Humen Town, Dongguan City
Emergency contact / Fax:

2. Hazard identification data

Hazard classification: other dangerous substances, acute toxic substances, grade 4 (swallowing, skin, inhalation)

Label content:



Symbols: other dangerous objects, exclamation marks

Warning: warning

Hazard warning message: harmful if swallowed, harmful if inhaled

Hazard prevention measures: put the container in a well ventilated place; avoid contact with skin and eyes; in case of accident or discomfort, consult medical treatment immediately

Other hazards:-

3. Component identification data

mixture

Chinese and English Name: nickel CAS no. 7440-02-0 percentage 98.95%

Gold CAS no. 7440-57-5 percentage 1%

Brightener CAS no. 6155-57-3 percentage 0.05%

Synonymous Name: gold finger nickel gold layer

Case No

Composition of hazardous substances (percentage of components)

4. First aid measures

First aid methods for different exposure routes:

Inhalation: - irritates respiratory tract

Skin contact: wash the contact area with soap and water

Eye contact: flush with plenty of water for more than 15 minutes and seek medical assistance

Ingestion: drink plenty of water and seek medical assistance

The most important symptom and harmful effect: irritant.

Protection of first-aid personnel: wear class C protective equipment to implement first aid in safe area

Tips for doctors: patients should be given oxygen when inhaled. When swallowing, consider gastric lavage.

5. Fire fighting measures

Suitable extinguishing agent:

Carbon dioxide, chemical powder, water mist, alcohol foam.

Special hazards that may be encountered during fire fighting:

When heated to dry, the salt will decompose to produce carbon monoxide and carbon dioxide.

Special fire fighting procedures:

1. Spray water mist to cool containers exposed to fire. 2. Spray water to wash away the leakage to avoid exposure.

Special protective equipment for fire fighters:

If necessary, wear a full body chemical protective respirator

6. Physical and chemical properties page: 2 / 2

	State of matter	colour	smell	proportion	melting point	boiling point
NI	solid state	silvery white	tasteless	8.9	1453Temperature	2732Temperature
AU	solid state	yellow	tasteless	19.3	1064Temperature	2807Temperature
Brightener	liquid state	Light brown	tasteless	1.1	NA	NA

7. Safe handling and storage methods

management:

Avoid contact with eyes, skin and clothing, wear personal protective equipment and do not inhale mist

Storage:

Store in a cool, dry place

8. Waste disposal methods

Waste disposal method:

1. According to the current laws and regulations.

2. According to the manufacturer's treatment, the waste to be treated should be treated first

3. In accordance with the relevant national and local government industrial wastewater discharge standards

9. Leakage treatment method

Personal precautions: wear appropriate personal protective equipment.

Environmental precautions: ventilate the leakage area.

Cleaning method: dilute with a large amount of clean water, and wash and discharge to the ditch.

10. Exposure precautions

Engineering control: 1. Local exhaust device; 2. Overall air exchange device; 3. The ventilation system should be made of corrosion-resistant materials and separated from other exhaust systems.

Control parameters			
Eight hour daily average Allowable concentration TWA	Short time volume average Allowable concentration STEL	Maximum permissible concentration CEILING	Biological indicators BEIs
1mg/m3	2mg/m3	-	-

Personal protective equipment:

Respiratory protection:-

Hand protection: impervious gloves made of natural rubber, butyl rubber and polyvinyl alcohol.

Eye protection: chemical safety goggles, face mask.

Skin and body protection: impermeable clothes and work shoes made of the above rubber materials

Health measures:

1. Take off contaminated clothes as soon as possible after work, and wash them before wearing or discarding them. Moreover, the laundry staff should be informed of the hazards of pollutants

2. Smoking or eating is strictly prohibited in the workplace. 3. Wash hands thoroughly after handling. 4. Keep the workplace clean

11. Stability and reactivity

Stability:

It is stable under normal condition. If heated to the melting point, sublimation and decomposition may occur.

Possible hazardous reactions under special conditions:

1. Alkali: may react violently, producing heat and pressure. 2. Oxidant (such as sodium chlorite, sodium hypochlorite): may produce violent or explosive reaction. 3. Silver: may travel explosive silver oxalate. 4. Alkali metals (such as sodium or potassium): may react violently to produce flammable hydrogen. 5. Iron and ferrites (such as iron oxide): may react rapidly to form ferric oxalate. 6. Acyl chloride: may react violently to form toxic fumigation. 7. Heating

Conditions to avoid: heat

Substances to avoid:

1. Alkali. 2. Oxidant 6. Acid

Hazardous decomposition products: None

12. Toxicity information

Exposure route:-

Symptoms:-

Acute toxicity: none

Inhalation: None

Skin: no irritation

Eyes: no irritation

Ingestion: no burning sensation, abdominal pain, nausea, vomiting in the mouth and throat

Chronic toxicity or long-term toxicity:

1. May cause kidney stone, dysuria and pain. 2. It may cause weight loss and chronic upper respiratory tract inflammation. 3. It can cause local skin pain, ulceration or necrosis and nail discoloration.

13. Ecological information

Biological toxicity: LC50 (FISH)-

EC50 (aquatic invertebrates)-

Bioconcentration coefficient:-

Persistence and degradation:-

Bioaccumulation: it is not likely to decompose in the body, and most of it will be discharged from the urine in the form of oxalic acid or calcium oxalate. This insoluble salt will accumulate in the body like a stone, causing kidney and urethral stones.

Mobility in soil: when released into soil, it may seep into groundwater and biodegrade.

Other adverse effects:-

14. Delivery information

UN number: - un1760corrosive life

UN transport Name:-

Transport hazard classification: category 9 other hazardous substances

Packing category:-

Marine pollutants (yes / no): no

Special transportation methods and precautions:-

15. Regulatory information

Applicable regulations:

1. Rules for labor safety and health facilities.
2. General rules of dangerous and harmful substances.
3. The allowable concentration standard of harmful substances in the air of labor working environment.
4. Road traffic safety rules.
5. Methods and facilities standards for storage, removal and disposal of industrial wastes.

16. Other data

reference	MSDS database
Tabulator unit	Name: Dongguan Xiaoge Electronic Technology Co., Ltd

	Address / Tel: 1 / 2 / F, beside Sanxing Road, Fenghuang Middle Road, Shajiao community, Humen Town, Dongguan City	
Tabulator	Title: quality controller	Name (seal): Huang Huanwen
Date of tabulation	2020-12-01	
remarks	The symbol “-” in the above data indicates that there is no relevant data at present, while the symbol “/” indicates that this field is not applicable to the substance	



，安全資料表

版權 2021-01-10

First, chemical products and materials for business

Chemical name: PSM-800FSDM-A/SMH-800 liquid solid plate ink

Other names:

Use and restricted use of construction: flexible printed circuit board (PI/Cu), hand machine roof board

Name, address and address of the creator, entrant or supplier: Creator: Yueli Reachability Co., Ltd.

Address: No.22 Jingjian Fourth Road, Guanyin District, Taoyuan City: 886-3-4836651

Urgent/true: 886-3-4836651, true: 886-3-4837487

Second, the hazard identification of resources and materials

Hazard classification of chemical products:

Health and environmental hazards: Acute toxicity (swallowing) 4, rot/skin irritation 2, heavy weight/eye irritation 2, skin Pass sensitive substance first, carcinogenic substance second, and hazardous substance second (acute toxicity).

Indication of content:

Symbol number:



Warning language:

Warning hazard

warning interest:

Harmful to swallow
Cause skin irritation
Causing severe eye
irritation may cause
skin
hypersensitivity and
suspected
carcinogenesis
Toxic to aquatic organisms

Hazard prevention measures:

Put the container in a place
with good ventilation far
away from the high
temperature
Do not eat or drink when using
Remove the blindfold/face
mask immediately when
your clothes are
contaminated
If you touch your eyes, wash them with plenty of
water immediately, and then ask the mud to wear
suitable gloves
Do not inhale gas/gas/steam
gas/gas before use
Place it in the upper lock
Do not place until you know all safety precautions
Avoid releasing release in the environment

Other hazards:-

III. Composition
identification of
PSM-800FSDM-A/SMH-800



，安全資料表

版權 2021-01-10

capital mixture:

Liquid solid plate ink PSM-800FSMD-A/SMH-800

Chemical geology:

Chinese and English names of hazardous components	Register number of Chemical Digest Service (CAS No.)	Degree or degree (percentage of components)
Oxygen acrylate oligmer Epoxy acrylate oligmer	28064-14-4	50%
Silicon dioxide Fused silica	7631-86-9	13%
Aromatic solution	64742-94-5	4%



，安全資料表

版權 2021-01-10

Methyl dipropylene glycol	34590-94-8	4%
Carbon black	1333-86-4	3.5%
BaSO ₄ sulfate	13462-86-7	24%
Photoinitiator and the others	5495-84-1	1.5%

Fourth, first aid measures

First aid methods for the same road:

Inhalation: 1. Take self-protection measures before rescue.

2. Remove pollution sources or move patients to new places.

3. If a patient stops breathing, artificial respiration should be given immediately by the person who has been adalmed. If the heart stops, cardiopulmonary resuscitation should be given. When the patient inhales and swallows toxic substances, mouth-to-mouth artificial respiration should be used directly, and pocket masks and other medical equipment should be used for artificial respiration.

4. Maintain the patient's safety and normal temperature. 6. Treat the cure quickly.

Pi Mo: Wash the contaminated area with harmonious water for at least 20 minutes, and remove contaminated clothes, shoes and leather products before water. Eye touching: Immediately open the eyelids and wash the contaminated eyes with water for at least 20 minutes, and immediately take care of them.

Intake: 1. If the patient will be frustrated, or has been frustrated, he can feed anything.

2. It can induce vomiting and give 240-300ml of water.

3. If you vomit spontaneously, rinse your mouth and supply water repeatedly.

The most important diseases and harmful effects:-

Protection against first aid workers:-

Tips for doctors:-

V. Fire measures

Suitable for fire: chemical dry powder, wine foam, carbon dioxide, water, fire: water, water, foam water.

Special hazards that may be encountered during fire;

1. Its steam gas and decomposition products are burning and toxic.

2. Its steam gas is heavier than its empty gas, and it can spread to distant fire sources and give birth to tempering.

3. The combination of steam and big gas may lead to explosion.

4. When this object is indoors, outdoors or in sewers, it is in danger of steam explosion.

Special Fire Procedure:

1. In a safe distance from the place of fire, keep in the upwind position.

2. You can use water containers to disperse steam gas to wash the leakage and sparse the leakage, so as to protect the rescue staff.

3. Water in the flame of the container around, so that the container is cold, until the fire is cold. Keep the bottom of the container safe.

4. Poker or move all ignition sources.

Special protection of firefighters: Firefighters must wear air respirators, fire clothing and protection gloves.

VI. Leakage and management methods

Things people should pay attention to:

1. Restrict personnel from entering until the spillover area is completely cleaned up.

2. The work of cleaning up by the person who is negated.

3. Wear appropriate civil air defense.

Attention to matters in the environment:

1. Remove the ignition source.

2. Maintain ventilation in the leakage area.

3. Be in the upper wind and avoid going into the lower place.

4. Remove or separate burning and combustible materials under conditions that endanger the safety of people.

5. At least 100 to 200 meters away from the pollution source.

Cleaning method:

1. You can touch the leaked materials.



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版權 2021-01-10

2. Avoid leakage entering sewers or dense spaces.
3. Where safety permits, prevent or reduce spills.
4. Block the leakage with soil, sand or similar and combustible objects that will respond to the leakage.
5. When there is a small amount of spill, it should be absorbed by the reaction with the leakage. Contaminated absorbed and discharged materials have the same model
6. Harmfulness must be placed in the appropriate container that is covered and indicated. Wash the spill area with water.
7. When there is a large amount of spill: fire fighting, emergency management and business response to seek help.

VII. Safe Location and Storage Methods

Place:

1. It is stored in a place where it is dry and ventilated, and avoids direct light and ignition source.
2. Far away things such as strong oxides, strong acids and water.
3. Use grounding, use the device without spark, and ventilate the wind system.
4. Store a small amount in the refrigerator, and use the explosion-proof refrigerator.
5. Department of police reports leaked outside the city.
6. It is necessary to separate the storage area from the work area, restrict people from entering and leaving the storage area, and show warnings.
7. Avoid collision, and the nearest fire system.
8. You can work alone, and another person needs to be on standby for rescue.
9. In the work area, use the containers that can be used to burn the liquid body, and all the barrels and slots should be grounded, and the containers must be connected to each other.
10. Use the smallest possible amount, and use a suitable ventilation system in the designated area.
11. The target indication container should be covered when in use.

Storage:

1. It is stored in a place where it is dry and ventilated, and avoids direct light and ignition source.
2. Store a small amount in the refrigerator, and use the explosion-proof refrigerator.
3. It is necessary to separate the storage area from the work area, restrict people from entering and leaving the storage area, and show warnings.
4. The target indication container should be covered when in use.

Eight, the preventive measures

Engineering control:

1. The wind system of the single use of the step to generate sparks and grounding.
2. The discharge port leads directly to the outside, and the important measures for protection are taken.
3. When using this object in large quantities, it may be necessary to install local gas and process dense.
4. Supply fully new and fresh air gas to supplement the air gas drawn out by filling and discharging the air gas system.

Control number:-

Average capacitance of eight small hours/average capacitance of short hours/maximum capacitance:-

Biological fingerprint:-



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Civil air defense:

- :: Breathing protection: 1. Chemical materials containing machine vapor poison cans or self-made breathing protection equipment.
2. Constant quantity type gas supply type breathing protection device, animation type breathing protection device containing machine steamed gas pot, mask containing machine steamed gas pot, comprehensive self-galvanizing breathing protection device, comprehensive gas supply type breathing protection device, and comprehensive chemical school poison breathing protection device containing machine steam poison pot. 3. Positive full-blown breathing protection equipment or positive full-blown gas-supplied breathing protection equipment with auxiliary positive self-blown breathing protection equipment.
4. There is a mask for steaming gas canister, and an escape type self-breathing protection tool.

Hand protection: Butyl rubber is the best, chlorinated polyethylene, polyvinyl acid, fluorinated cortex, butyl rubber/chloroprene rubber, fluorinated rubber, chloroprene rubber/natural rubber galaxy cover, fluorinated cortex/chloroprene rubber are also good anti-scorching gloves.

Eye protection: 1. Anti-chemical safety eye protection.

- 2. Full cover.
- 3. Don't wear shaped eyes.

1. Work shoes and body clothes.

- 2. There should be a bath/wash in the work area.

The measures for living:

- 1. Remove contaminated clothes quickly after work, and then wear them after washing them.



，安全資料表

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2. The work place is forbidden to smoke cigarettes or eat.
3. After taking care of this thing, you must wash your hands.
4. Keep the property clean.

IX. Physical and Chemical Geology

Outside (physical state, color, etc.): black cream	Gas flavor: bad smell
Olfactory value:-	Melting level:-25 °C
PH value:-	Boiling/boiling: 218-219 °C
Combustibility (solid and gas):-	Fire: > 75 °C
Decomposition temperature:-	The method of wearing a cup: () carrying a cup (V) wearing a cup
Spontaneous combustion temperature: spontaneous combustion	Explosion boundary:-
Steaming gas:-	Steaming density: 6.07
Density: 1.24 ~ 1.26 (water = 1)	Solubility: Slightly soluble in water
Octanol/water partition number (log Kow):-	Dispersion rate:-

X. Stability and Reaction

Stability: Stability under sealed dry container.
Possible hazard response under special conditions:-
Types to be avoided: leakage, flame and other ignition sources.
Things to avoid: acid, oxidation
Hazardous decomposition: carbon monoxide

XI. Toxic Materials

The road: leather, inhalation, eyes, food
Symptoms: irritation, drowsiness, dizziness, tiredness, pain, nausea, difficulty breathing and
Acute toxicity: Inhalation: 1. Steaming gas will irritate nose, throat and lungs. Pi Fou: 1. Liquid body or solution will cause heavy irritation and burning pain. 2. Steaming gas can cause irritation. 3. After being picked up by the skin, the liquid will be absorbed to the poisoned amount. Eyes: 1. Steaming gas will irritate eyes and stimulate them. 2. Liquid body will cause heavy burning and injury to eyes. Intake: 1. It will cause bright local irritation to the mouth and digestive tract.
Chronic toxicity or long-term toxicity:-

Twelve, raw materials

Raw toxicity:-
Persistence and degradation: Avoid entering the water source inlet and waterway, which is harmful to aquatic organisms.
Bioaccumulability:-
Reactionality in soil:-
Other good effects:-

XIII. Methods of abandoning and abandoning places

Discarding method:

1. Examining the principle of phase method.
2. According to the pieces of the store to be disposed of waste materials.
3. Specific incineration or burial can be used.

Fourteen, Dictate to send materials

Lian He Guo Bian No.:-



，安全資料表

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The name of the joint country is:-

Classification of the hazards of Dirk: It is judged as ordinary goods according to Fujian Commercial Report 0128227

Packaging and fitting: It can be arranged according to ordinary goods

Marine pollutants (yes/no): no

Special delivery methods and precautions:-

XV. French Materials

Suitable usage:

1. If you work safely, you will be able to apply it
2. Road traffic safety rules
3. Methods and standards for the storage and removal of waste materials
4. Harmful academic products and general knowledge
5. What you can do in your work, what you can do, and what you can do

XVI. Other materials

Take part in the text	1. RTECS Materials, TOMES PLUS CD-ROM, Vol. 41, 1999 2. HSDB Materials, TOMES PLUS CD-ROM, Vol. 41, 1999	
Superficial site	Mingjia: Youli Lian Lian Co., Ltd. Address/: No.22, Jingjian Fourth Road, Guanyin District, Taoyuan City: 886-3-4836651	
Table person	Calling for: the principle of science and technology	Name (Seal): Huang Zhihui
Table date	2021.01 1.10	
Per	Among the above-mentioned materials, "-" means that there is no related materials at present, while the symbol number "/" means that this person is compatible with the material and is suitable for use	

The above-mentioned materials are provided by our company, which is correct for the above-mentioned materials, but it is still difficult to avoid them. The materials and materials of each project are only for reference, and users should judge their availability according to their corresponding needs.

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

1.1 Material Name: Flexible Copper-Clad Polyimide Laminates
1.2 Part Number: LPI-HF
1.3 Use of Material: Printed Circuit Boards
1.4 Date of Prepared: April 22nd, 2021
1.5 Company Identification: Jiu Jiang Flex Co., Ltd.
1.6 Emergency Telephone Number: 86-792-8358899
1.7 Telephone Number for Information: 86-792-8358899, 8355813

SECTION 2 COMPOSITION/INFORMATION ON INGREDIENTS

Composition / substance		CAS#	%
PI	polyimide	25038-81-7	2.93~28.11
Adhesive	Epoxy resin	25036-25-3	2.42~6.81
	Flame Retardant (additive type)	225789-38-8	0.49~1.36
	Rubber	9003-18-3	1.45~3.99
Copper foil	Copper	7440-50-8	92.66~59.72

SECTION 3 HAZARDOUS IDENTIFICATION

Dust, soot, combustion gases produced when burning, of inhaled, ingested or absorbed through skin it will be harmful or irritating to the eyes, skin, mucous membrane, respiratory system, allergies can be caused to skin, flammable irritating and sensitive.

SECTION 4 FIRST-AID MEASURES (on Dust)

Inhalation:

Remove to fresh air. Obtain medical attention if symptoms persist.

Eye Contact:

Flush immediately with large amounts of water. Do not rub eyes. Obtain medical attention if symptoms persist.

Skin Contact:

Wash area of contact thoroughly with soap and water. Do not rub or scratch. Obtain medical attention if symptoms persist.

Ingestion:

Drinking water as much as possible, emetic, and see doctor.

SECTION 5 FIRE FIGHTING MEASURES

Extinguishing Agents

Following extinguishing media can be used:

Carbon dioxide extinguisher

Dry powder fire extinguisher

Water Pump

Foam fire extinguisher

Hazards of Unusual burning and Explosion:

The material produces carbon monoxide, carbon dioxide, nitrogen, oxides of nitrogen, smoke and dust when extremely high temperature or burning.

Personal Protective Equipment

As in any burning, wear self-contained breathing apparatus and full protective gear.

Upper limit of Flammability: not ascertained

SECTION 6 EMERGENCY HANDLING OF LEAKAGE

Emergency handling:

Block the leakage area to avoid dust flying and wear protective equipment, use vacuum cleaner to clean the leakage.

SECTION 7 HANDLING AND STORAGE

Handling: Wear cotton gloves to protect product damage and hand lacerated.

Storage conditions

The material should be stored in dry, ambient temperature wrapped with PE film.

Environment: Keep away from heat, ignition sources, and direct sunlight.

Other conditions: Keep cartons tightly closed when not in use.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection:

No general requirements. If the occurrence of dust, gas or smoke processing or processing, is stimulating to employees, to use NIOSH/MSHA approved respiratory protection measures. Engineering control should be excluded from the need for respiratory support.

Ventilation:

Once air exhaust exposure exceeds limits, or visible smoke, dust, exhaust gas, the ventilation at site should be accompanied by all the heat process at the same time.

Mechanical operations:

Optimize and follow good industrial operation as possible as you can.

Eye Contact:
With eye-glasses on during all process

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Appearance	PI film Copper-Clad Laminate with adhesive
Physical State:	solid
PH:	Not Applicable
Melting point:	no data
Relative density (water =1):	more than 1
Boiling point:	no data
The relative vapor density (air =1):	more than 1
Saturated vapor pressure (kPa):	Not Applicable
Heat of combustion (kJ/mol):	no data
The critical temperature (c):	Not Applicable
The critical pressure (MPa):	Not Applicable
The octanol / water partition coefficient of numerical:	Not Applicable
Flash point (°C):	Not Applicable
Upper explosive limit% (V/V):	Not Applicable
Ignition temperature (c):	no data
The lower limit of explosion% (V/V):	Not Applicable
Solubility:	insoluble
Application:	used for making printed circuit board

SECTION 10 STABILITY AND REACTIVITY

Stability:

Storage for one year at 5°C to 30°C and RH less than 75%

Conditions to Avoid:

High Humidity, direct sunlight,

The copper side may have violent reaction with followings:

Acetylene, ammonium nitrate, bromide, chlorate, iodic acid, chlorine, ClF_3 , $\text{Pb}(\text{N}_3)_2$, $(\text{Cl}_2+\text{OF}_2)$, ethylene oxide, fluoride, hydrogen peroxide, nitric acid hydrazide, hydrazoic acid, H_2S , K_2O_2 , NaN_3 , Na_2O_2 .

SECTION 11 TOXICOLOGICAL INFORMATION

Sensitization: Long time skin contact may cause dermatitis

Acute Poisoning: Inhalation of dust may cause thirst, fever, headache, weakness, symptom of respiratory disorders.

SECTION 12 ECOLOGICAL INFORMATION

Normal condition: No big influence may caused to ecology.

Waste Disposal Method

To dispose based on local, state or national laws.

Tank treatment: Not applicable.

SECTION 13 DISPOSAL CONSIDERATION

Hazardous wastage: NO.

Waste Disposal Method

To bury or burn at specified place based on national laws.

SECTION 14 TRANSPORTATION INFORMATION

No special regulation on this product for domestic or international transportation.

SECTION 15 REGULATORY INFORMATION

Must be complied with domestic or local regulation

SECTION 16 REGULATORY INFORMATION

14.1 INTERNATIONAL REGULATIONS:

EU Directive 2011/65/EU (RoHS): Compliant

SECTION 17 OTHER INFORMATION

Issued by: QC Department of Jiu Jiang Flex Co., Ltd

Disclaimer:

The data sheet information is true and accurate, but all statements and recommendations do not contain any guarantee. The consequence of the material shall be from practice. This report does not include all the circumstances that the user may encounter during operation. Each aspect of the operation may be increased or decreased during operation. All health and safety information contained in this report shall be submitted to you employees and customers. Users are responsible to take appropriate measures in practical operations.

CHUNG YU INDUSTRY CORPORATION

Material Safety Data Sheet

Section 1 : Chemical Product and Company Identification

Product name	Thermal curable two-component marking ink
Other means of identification	ZSR-150 ZM-400WF
Recommended use of the chemical and restrictions on use	Use in PCB fabrication.
Manufacturer/Supplier identification	CHUNG YU INDUSTRY COPORATION
Manufacturer/Supplier address	618 Yen-Ping Rd., sec. 3, Ping-Jeng, Tao-Yuan, Taiwan
Emergency telephone No.	(886-3)4641205
FAX No.	(886-3)4644839

Section 2 : Hazards Identification Information

Hazard classifications of the product	Inflammable liquids(II),Carcinogens, (II), Inhalation of hazardous substances (I)
Label elements	 Hazard symbols: Fire Caution catchwords: Danger Hazard massages: Inflammable liquids and vapor Harmful to swallow Skin irritation Eye irritation
Other hazards	—

Section 3 : Composition, Information on Ingredients

Mixture :

Chemical name	Concentration(% of contents)	CAS. NO.
Epoxy resin	50	25085-99-8
Barium sulfate	15	7727-43-7
Titanium dioxide	30	13463-67-7
Naphtha	5	8030-30-6

Section 4 : First-aid Measures

The first-aid measures for different exposure routes:	
Eyes contact	Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids.
Skin contact	Flush skin with plenty of soap and water for at least 15 minutes while removing contaminated clothing and shoes.
Swallow	Do not induce vomiting. If conscious and alert, rinse mouth and drink 2-4 cupfuls of milk or water.
Inhalation	Remove from exposure to fresh air immediately.
The most important symptoms and hazardous effects	Headache, nausea
Notes to Physicians	Please provide the MSDS for physicians.

Section 5 : Fire-fighting Measures

Suitable fire extinguishing media	Chemical dry powders, chemical foam, carbon dioxide
General information	As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear. During a fire, irritating and highly toxic gases may be generated by thermal decomposition or combustion.
Specific fire-fighting methods	It's not suitable to use water extinguish.

Section 6 : Accidental Release Measures

Person-related precautionary measures	Do not inhale vapors / aerosols. Ensure supply of fresh air in enclosed rooms.
Environmental-protection measures	Do not allow to enter sewerage system.
Procedures for cleaning / absorption	Take up with liquid-absorbent material. Forward for disposal. Clean up affected area

Section 7 : Safe Handling and Storage Measures

Handling	Wash thoroughly after handling. Remove contaminated clothing and wash before reuse. Avoid contact with eyes, skin, and clothing. Avoid ingestion and inhalation.
Storage	Store in a cool(15~25°C), dry place. Keep container closed when not in use.

Section 8 : Exposure Controls Measures

Engineering controls	Use adequate general or local exhaust ventilation to keep airborne concentrations below the permissible exposure limits. Use process enclosure, local exhaust ventilation, or other engineering controls to control airborne levels.				
Control parameters	Term	8 hours time weighted average exposure limits TWA	Short-term exposure limits STEL	Maximum limits CEILING	Biological standards BEIs
	Solvent	100ppm	125ppm	—	—
Personal protective equipment	<p>Eye protection: Wear safety glasses and chemical goggles if splashing is possible.</p> <p>Skin protection: Wear appropriate protective gloves and clothing to prevent skin exposure.</p> <p>Clothing: Wear appropriate protective clothing to minimize contact with skin.</p> <p>Respirators: Wear a NIOSH/MSHA or European Standard EN 149 approved full-facepiece airline respirator in the positive pressure mode with emergency escape provisions.</p>				

Section 9 : Physical and Chemical Properties

Physical state : paste	Color : white
Odor threshold : —	Odor : slightly pungent
pH value : —	Melting point : —
Decomposition temperature : —	Boiling point : 110-190°C (solvent)
Flammability(solid, gas) : —	Flash point : 38-43°C (solvent)
Autoignition temperature : —	Test methods : —
Vapor pressure : <5 mmHg @ 25°C (solvent)	Explosion limits : —
Specific gravity/Density : 1.45~1.55 g/cm³ (water=1)	Solubility in water : insoluble

Section 10 : Stability and Reactivity

Chemical stability	Stable under normal temperatures and pressures.
Conditions to avoid	Fire.
Incompatibilities with other materials	Strong oxidants.
Hazardous decomposition products	Irritating and toxic fumes and gases.
Hazardous polymerization	Has not been reported.

Section 11 : Toxicological Information

Information on the likely routes of exposure	Skins, swallow, inhale, eyes
Symptoms	Nausea, vertigo, irritation
Acute toxicity	<p>Skins: Slight irritation</p> <p>Swallow: Nausea, vomit, and the other symptoms same as inhale</p> <p>Inhale: Cause the respiratory tract irritation, nausea, vomit, headache</p> <p>Eyes: The vapor cause eyes irritation</p> <p>LD50(solvent): >5000mg/kg (mouse, swallow)</p> <p>LC50:—</p>
Further information	Further hazardous properties cannot be excluded. The product should be handled with the usual when dealing with chemicals

Section 12 : Ecological Information

Ecotoxic effect	Quantitative data on the ecologic effect of this product are not available.
Further ecologic data	No ecological problems are to be expected when the product is handled and due care and attention.

Section 13 - Disposal Considerations

Dispose of in a manner consistent with federal, state, and local regulations.

Section 14 - Transport Information

1. United Nation number (UN No.): 1866
2. UN proper shipping name: —
3. Transport hazard classes: 3
4. Packing group: —
5. Marine pollutant (Yes/No): No
6. Specific transport measures and precautionary conditions: —

Section 15 - Regulatory Information

1. European / International Regulations : European labeling in accordance with EC Directives.
2. Other using condition should follow local regulations.

Section 16 - Additional Information

Organization that prepared the MSDS	Name: R&D	TEL: (886-3)4641205	
	Address: 618 Yen-Ping Rd., sec. 3, Ping-Jeng, Tao-Yuan, Taiwan		
Person who prepared the MSDS	Job: manager	Name: Wan-Hua Lee	
Date the MSDS was prepared	2018/12/20		

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Material Safety Data Sheet

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This material safety data sheet (MSDS) is provided as a courtesy in response to a customer request. This product is not regulated under, and a MSDS is not required for this product by the OSHA Hazard Communication Standard (29 CFR 1910.1200) because, when used as recommended or under ordinary conditions, it should not present a health and safety hazard. However, use or processing of the product not in accordance with the product's recommendations or not under ordinary conditions may affect the performance of the product and may present potential health and safety hazards.

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M(TM) Laminating Adhesives 9471LE, 9472LE, 9671LE, 9672LE, 9653LE, 9453LE

MANUFACTURER: 3M

DIVISION: Industrial Adhesives and Tapes

ADDRESS: 3M Center
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 06/20/2003

Supercedes Date: 05/22/2001

Document Group: 08-9111-9

Product Use:

Specific Use: Laminating Adhesive

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
TACKIFIED ACRYLATE POLYMER	None	100

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Roll of Tape

Odor, Color, Grade: Tan, Acrylate odor when unrolled.

General Physical Form: Solid

Immediate health, physical, and environmental hazards: This product, when used under reasonable conditions and in accordance with the 3M directions for use, should not present a health hazard. However, use or processing of the product in a manner not in accordance with the product's directions for use may affect the performance of the product and may present potential health and safety hazards.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

No health effects are expected.

Skin Contact:

No health effects are expected.

Inhalation:

No health effects are expected. This product may have a characteristic odor; however, no adverse health effects are anticipated.

Ingestion:

No health effects are expected.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: No need for first aid is anticipated.

Skin Contact: No need for first aid is anticipated.

Inhalation: No need for first aid is anticipated.

If Swallowed: No need for first aid is anticipated.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	<i>No Data Available</i>
Flash Point	<i>Not Applicable</i>
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

Unusual Fire and Explosion Hazards: No unusual fire or explosion hazards are anticipated.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Not applicable.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Avoid prolonged or repeated skin contact. This product is considered to be an article which does not release or otherwise result in exposure to a hazardous chemical under normal use conditions.

7.2 STORAGE

Not applicable.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Not applicable.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact.

8.2.2 Skin Protection

Avoid prolonged or repeated skin contact. Gloves not normally required.

8.2.3 Respiratory Protection

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

8.2.4 Prevention of Swallowing

Not applicable.

8.3 EXPOSURE GUIDELINES

None Established

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:

Roll of Tape

Odor, Color, Grade:

Tan, Acrylate odor when unrolled.

General Physical Form:

Solid

Autoignition temperature

No Data Available

Flash Point

Not Applicable

Flammable Limits - LEL

Not Applicable

Flammable Limits - UEL

Not Applicable

Boiling point

Not Applicable

Vapor Density	<i>Not Applicable</i>
Vapor Pressure	<i>Not Applicable</i>
Specific Gravity	Approximately 1.01 [Ref Std: WATER=1]
pH	<i>Not Applicable</i>
Melting point	<i>No Data Available</i>
Solubility in Water	Nil
Evaporation rate	<i>Not Applicable</i>
Volatile Organic Compounds	<i>No Data Available</i>
Percent volatile	<i>No Data Available</i>
VOC Less H₂O & Exempt Solvents	<i>No Data Available</i>
Viscosity	<i>Not Applicable</i>

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: None known

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Hydrocarbons	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

Hazardous Decomposition: Under recommended usage conditions, hazardous decomposition products are not expected. Hazardous decomposition products may occur as a result of oxidation, heating, or reaction with another material.

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not applicable.

CHEMICAL FATE INFORMATION

Not applicable.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of waste product in a sanitary landfill. As a disposal alternative, incinerate in an industrial or

commercial facility.

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - No Delayed Hazard - No

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 0 Flammability: 1 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Reason for Reissue: The MSDS has been revised because 3M has adopted the 16-section ANSI/ISO format. The potential hazards of the product have not changed. We encourage you to reread the MSDS and review the information.

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