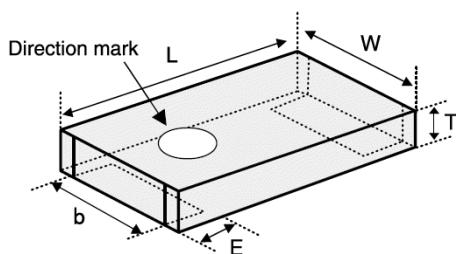


Chip Antennas(Multilayer)

AH316M245001-T



■ Features

- Item Summary
MonoPole, 3.2x1.6x0.5mm,
for Bluetooth/W-LAN/ZigBee
- Lifecycle Stage
New PN available
- Standard packaging quantity (minimum)
Taping Embossed 3000pcs

■ Products characteristics table

| | |
|---------------------------------|------------------------|
| System | Bluetooth/W-LAN/ZigBee |
| Frequency Band Width | 2400 to 2500 MHz |
| Center Frequency | 2450 MHz |
| Gain1 (Peak Gain)(typ) | +1.6 dBi |
| Gain2 (Ave. Gain at OMNI plane) | -0.1 dB |
| Efficiency (typ) | -1.4 dB (72 %) |
| VSWR (typ) | 3 |
| Type | MonoPole |
| Operating Temp. Range | -40 to +85 °C |
| RoHS Compliance (10 subst.) | Yes |
| REACH Compliance (223 subst.) | Yes |
| Halogen Free | Yes |
| Soldering | Reflow |

■ External Dimensions

| | |
|-------------|--------------|
| Dimension L | 3.2 ±0.15 mm |
| Dimension W | 1.6 ±0.15 mm |
| Dimension T | 0.5 ±0.1 mm |
| Dimension E | 0.5 ±0.2 mm |
| Dimension b | Min 1.0 mm |

The data is reference only. Electrical characteristics vary depending on environment or measurement condition.
TAIYO YUDEN reserves the right to make change to the data at any time without notice.
Before making final selection, please check product specification.

2022.06.09

■ Notice for TAIYO YUDEN Products

Please read this notice before using the TAIYO YUDEN products.



REMINDERS

- Please conduct validation and verification of our products in actual condition of mounting and operating environment before using our products.
- The product listed in this spec sheet is intended for use in general electronic equipment (e.g., AV equipment, OA equipment, home electric appliances, office equipment, information and communication equipment including, without limitation, mobile phone, and PC). Please be sure to contact TAIYO YUDEN for further information before using the products for any equipment which may directly cause loss of human life or bodily injury (e.g., transportation equipment including, without limitation, automotive powertrain control system, train control system, and ship control system, traffic signal equipment, disaster prevention equipment, medical equipment classified as Class I, II or III by IMDRF, highly public information network equipment including, without limitation, telephone exchange, and base station).
Please do not incorporate our products into any equipment requiring high levels of safety and/or reliability (e.g., aerospace equipment, aviation equipment, medical equipment classified as Class IV by IMDRF, nuclear control equipment, undersea equipment, military equipment). When our products are used even for high safety and/or reliability-required devices or circuits of general electronic equipment, it is strongly recommended to perform a thorough safety evaluation prior to use of our products and to install a protection circuit as necessary.
Please note that unless you obtain prior written consent of TAIYO YUDEN, TAIYO YUDEN shall not be in any way responsible for any damages incurred by you or third parties arising from use of the product listed in this spec sheet for any equipment requiring inquiry to TAIYO YUDEN or prohibited for use by TAIYO YUDEN as described above.
- Information contained in this spec sheet is intended to convey examples of typical performances and/or applications of our products and is not intended to make any warranty with respect to the intellectual property rights or any other related rights of TAIYO YUDEN or any third parties nor grant any license under such rights.
- Please note that the scope of warranty for our products is limited to the delivered our products themselves and TAIYO YUDEN shall not be in any way responsible for any damages resulting from a fault or defect in our products. Notwithstanding the foregoing, if there is a written agreement (e.g., supply and purchase agreement, quality assurance agreement) signed by TAIYO YUDEN and your company, TAIYO YUDEN will warrant our products in accordance with such agreement.
- The contents of this spec sheet are applicable to our products which are purchased from our sales offices or authorized distributors (hereinafter "TAIYO YUDEN's official sales channel"). Please note that the contents of this spec sheet are not applicable to our products purchased from any seller other than TAIYO YUDEN's official sales channel.
- Caution for Export
The product listed in this spec sheet may require specific procedures for export according to "U.S. Export Administration Regulations", "Foreign Exchange and Foreign Trade Control Law" of Japan, and other applicable regulations. Should you have any questions on this matter, please contact our sales staff.

■ Notice for TAIYO YUDEN Products

Please read this notice before using the TAIYO YUDEN products.



REMINDERS

■ Product Information in this Catalog

Product information in this catalog is as of October 2021. All of the contents specified herein and production status of the products listed in this catalog are subject to change without notice due to technical improvement of our products, etc. Therefore, please check for the latest information carefully before practical application or use of our products.

Please note that TAIYO YUDEN shall not be in any way responsible for any damages and defects in products or equipment incorporating our products, which are caused under the conditions other than those specified in this catalog or individual product specification sheets.

■ Approval of Product Specifications

Please contact TAIYO YUDEN for further details of product specifications as the individual product specification sheets are available. When using our products, please be sure to approve our product specifications or make a written agreement on the product specification with TAIYO YUDEN in advance.

■ Pre-Evaluation in the Actual Equipment and Conditions

Please conduct validation and verification of our products in actual conditions of mounting and operating environment before using our products.

■ Safety Design

When using our products for high safety and/or reliability-required equipment or circuits, please fully perform safety and/or reliability evaluation. In addition, please install (i) systems equipped with a protection circuit and a protection device and/or (ii) systems equipped with a redundant circuit or other system to prevent an unsafe status in the event of a single fault for a failsafe design to ensure safety.

■ Intellectual Property Rights

Information contained in this catalog is intended to convey examples of typical performances and/or applications of our products and is not intended to make any warranty with respect to the intellectual property rights or any other related rights of TAIYO YUDEN or any third parties nor grant any license under such rights.

■ Limited Warranty

Please note that the scope of warranty for our products is limited to the delivered our products themselves conforming to the product specifications specified in the individual product specification sheets, and TAIYO YUDEN shall not be in any way responsible for any damages resulting from a failure or defect in our products. Notwithstanding the foregoing, if there is a written agreement (e.g., supply and purchase agreement, quality assurance agreement) signed by TAIYO YUDEN and your company, TAIYO YUDEN will warrant our products in accordance with such agreement, provided, however, that our products shall be used for general-purpose and standard use in the equipment specified in this catalog or the individual product specification sheets.

■ TAIYO YUDEN's Official Sales Channel

The contents of this catalog are applicable to our products which are purchased from our sales offices or authorized distributors (hereinafter "TAIYO YUDEN's official sales channel"). Please note that the contents of this catalog are not applicable to our products purchased from any seller other than TAIYO YUDEN's official sales channel.

■ Caution for Export

Some of our products listed in this catalog may require specific procedures for export according to "U.S. Export Administration Regulations", "Foreign Exchange and Foreign Trade Control Law" of Japan, and other applicable regulations. Should you have any questions on this matter, please contact our sales staff.

Limited Application

1. Equipment Intended for Use

The products listed in this catalog are intended for general-purpose and standard use in general electronic equipment for consumer (e.g., AV equipment, OA equipment, home electric appliances, office equipment, information and communication equipment including, without limitation, mobile phone, and PC) and other equipment specified in this catalog or the individual product specification sheets, or the equipment approved separately by TAIYO YUDEN.

TAIYO YUDEN has the product series intended for use in the following equipment. Therefore, when using our products for these equipment, please check available applications specified in this catalog or the individual product specification sheets and use the corresponding products.

| Application | Product Series | | Quality Grade ^{*3} |
|-------------|--|---|-----------------------------|
| | Equipment ^{*1} | Category (Part Number Code ^{*2}) | |
| Automotive | Automotive Electronic Equipment (POWERTRAIN, SAFETY) | A | 1 |
| | Automotive Electronic Equipment (BODY & CHASSIS, INFOTAINMENT) | C | 2 |
| Industrial | Telecommunications Infrastructure and Industrial Equipment | B | 2 |
| Medical | Medical Devices classified as GHTF Class C (Japan Class III) | M | 2 |
| | Medical Devices classified as GHTF Classes A or B (Japan Classes I or II) | L | 3 |
| Consumer | General Electronic Equipment | S | 3 |

*Notes: 1. Based on the general specifications required for electronic components for such equipment, which are recognized by TAIYO YUDEN, the use of each product series for the equipment is recommended. Please be sure to contact TAIYO YUDEN before using our products for equipment other than those covered by the product series.
2. On each of our part number, the 2nd code from the left is a code indicating the "Category" as shown in the above table. For details, please check the explanatory materials regarding the part numbering system of each of our products.
3. Each product series is assigned a "Quality Grade" from 1 to 3 in order of higher quality. Please do not incorporate a product into any equipment with a higher Quality Grade than the Quality Grade of such product without the prior written consent of TAIYO YUDEN.

2. Equipment Requiring Inquiry

Please be sure to contact TAIYO YUDEN for further information before using the products listed in this catalog for the following equipment (excluding intended equipment as specified in this catalog or the individual product specification sheets) which may cause loss of human life, bodily injury, serious property damage and/or serious public impact due to a failure or defect of the products and/or malfunction attributed thereto.

- (1) Transportation equipment (automotive powertrain control system, train control system, and ship control system, etc.)
- (2) Traffic signal equipment
- (3) Disaster prevention equipment, crime prevention equipment
- (4) Medical devices classified as GHTF Class C (Japan Class III)
- (5) Highly public information network equipment, data-processing equipment (telephone exchange, and base station, etc.)
- (6) Any other equipment requiring high levels of quality and/or reliability equal to the equipment listed above

3. Equipment Prohibited for Use

Please do not incorporate our products into the following equipment requiring extremely high levels of safety and/or reliability.

- (1) Aerospace equipment (artificial satellite, rocket, etc.)
- (2) Aviation equipment ^{*1}
- (3) Medical devices classified as GHTF Class D (Japan Class IV), implantable medical devices ^{*2}
- (4) Power generation control equipment (nuclear power, hydroelectric power, thermal power plant control system, etc.)
- (5) Undersea equipment (submarine repeating equipment, etc.)
- (6) Military equipment
- (7) Any other equipment requiring extremely high levels of safety and/or reliability equal to the equipment listed above

*Notes: 1. There is a possibility that our products can be used only for aviation equipment that does not directly affect the safe operation of aircraft (e.g., in-flight entertainment, cabin light, electric seat, cooking equipment) if such use meets requirements specified separately by TAIYO YUDEN. Please be sure to contact TAIYO YUDEN for further information before using our products for such aviation equipment.
2. Implantable medical devices contain not only internal unit which is implanted in a body, but also external unit which is connected to the internal unit.

4. Limitation of Liability

Please note that unless you obtain prior written consent of TAIYO YUDEN, TAIYO YUDEN shall not be in any way responsible for any damages incurred by you or third parties arising from use of the products listed in this catalog for any equipment that is not intended for use by TAIYO YUDEN, or any equipment requiring inquiry to TAIYO YUDEN or prohibited for use by TAIYO YUDEN as described above.

Chip Antennas for General Electronic Equipment for Consumer

REFLOW

■ PART NUMBER

| | | | | | | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|--|
| T | S | A | 5 | N | A | 2 | K | 2 | G | 4 | 5 | N | S | 0 | 0 | 1 | T | |
| ① | ② | ③ | ④ | ⑤ | ⑥ | ⑦ | ⑧ | ⑨ | | | | | | | | | | |

① Series

| | |
|----------------------|---|
| Code (1)(2)(3)(4) | |
| TSA3 | Chip antenna for General Electronic Equipment for Consumer, Dual type |
| TSA5 | Chip antenna for General Electronic Equipment for Consumer, Monopole type |
| TSA6 | Chip antenna for General Electronic Equipment for Consumer, Inverted F type |

(1) Product Group

| | |
|------|-------------------|
| Code | |
| T | Ceramic RF Device |

(3) Type

| | |
|------|---------|
| Code | |
| A | Antenna |

(2) Category

| Code | Recommended equipment | Quality Grade |
|------|---|---------------|
| S | General Electronic Equipment for Consumer | 3 |

(4) Features, Characteristics

| | |
|------|-----------------|
| Code | |
| 3 | Dual type |
| 5 | Monopole type |
| 6 | Inverted F type |

② Series name

| Code | Series name |
|------|-------------|
| N | Standard |

⑤ Frequency

| Code (example) | Frequency [MHz] |
|-------------------|-------------------|
| 1G57 | 1574.397~1576.443 |
| 2G45 | 2400~2500 |
| 5G55 | 3100~8000 |

1. Describe Center Frequency

2. Lower Frequency for Dual band

③ Dimensions (case size)

| Code | Dimensions (case size) [mm] |
|------|-----------------------------|
| 18 | 1.6 × 0.8 |
| A2 | 3.2 × 1.6 |
| A4 | 10.0 × 4.0 |
| A6 | 8.0 × 6.0 |

⑥ Electrode type

| Code | Electrode type |
|------|--------------------|
| N | External electrode |

④ Thickness

| Code | Thickness [mm] |
|------|----------------|
| D | 0.65max |
| K | 0.5±0.1 |
| L | 1.0±0.3 |

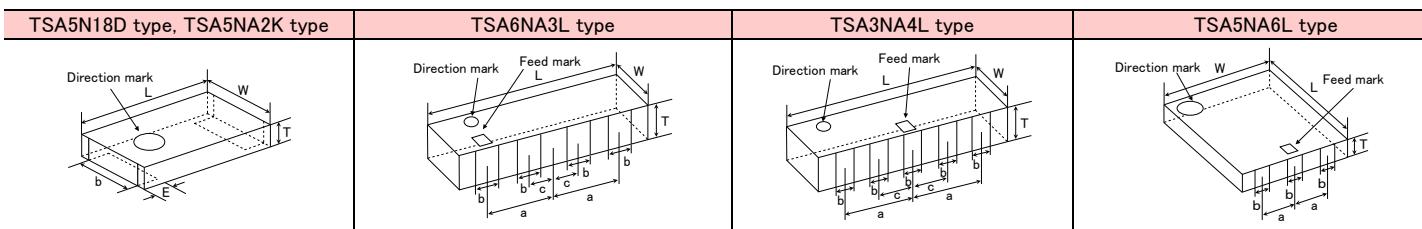
⑦ Internal Code

⑧ Packaging

| Code | Packaging |
|------|-----------|
| T | Taping |

⑨ Internal Code

■ EXTERNAL DIMENSIONS / STANDARD QUANTITY



| Type | L | W | T | E | a | b | c | Standard quantity [pcs] |
|----------|----------------|----------------|---------------|---------------|---------------|---------------|---------------|-------------------------|
| TSA5N18D | 1.6 ± 0.1 | 0.8 ± 0.1 | 0.65max | 0.3 ± 0.1 | — | 0.6 ± 0.1 | — | 5000 |
| TSA5NA2K | 3.2 ± 0.15 | 1.6 ± 0.15 | 0.5 ± 0.1 | 0.5 ± 0.2 | — | 1.0min. | — | 3000 |
| TSA6NA4L | 10.0 ± 0.3 | 4.0 ± 0.3 | 1.0 ± 0.3 | — | 2.5 ± 0.3 | 1.0 ± 0.3 | 1.0 ± 0.3 | 2000 |
| TSA3NA4L | 10.0 ± 0.3 | 4.0 ± 0.3 | 1.0 ± 0.3 | — | 3.0 ± 0.3 | 0.8 ± 0.3 | 1.5 ± 0.3 | 2000 |
| TSA5NA6L | 8.0 ± 0.3 | 6.0 ± 0.3 | 1.0 ± 0.3 | — | 1.8 ± 0.2 | 1.0 ± 0.3 | — | 1000 |

Unit: mm

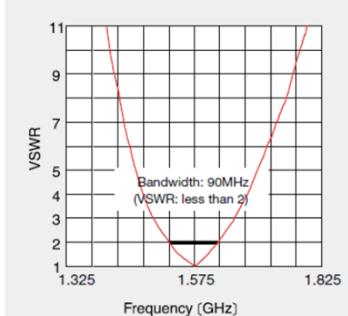
■ PART NUMBER

| Applications | New part number | Old part number (for reference) | External dimensions (L × W × T) [mm] | Center frequency [MHz] |
|---------------------|--------------------|------------------------------------|---|---------------------------|
| GPS | TSA5NA2K1G57NS001T | AH 316M157501-T | $3.2 \times 1.6 \times 0.5$ | 1575 |
| W-LAN(2.4GHz) | TSA5N18D2G45NV001T | AH 168M245001-T | $1.68 \times 0.8 \times 0.65$ max. | 2450 |
| Bluetooth® | TSA5NA2K2G45NS001T | AH 316M245001-T | $3.2 \times 1.6 \times 0.5$ | 2450 |
| ZigBee | TSA6NA4L2G45NS0S1T | AH 104F2450S1-T | $10.0 \times 4.0 \times 1.0$ | 2450 |
| W-LAN(2.4GHz/5GHz) | TSA3NA4L2G45NS0D1T | AH 104N2450D1-T | $10.0 \times 4.0 \times 1.0$ | 2450/5400 |
| UWB & WiMAX(3.5GHz) | TSA5NA6L5G55NS003T | AH 086M555003-T | $8.0 \times 6.0 \times 1.0$ | 5550 |

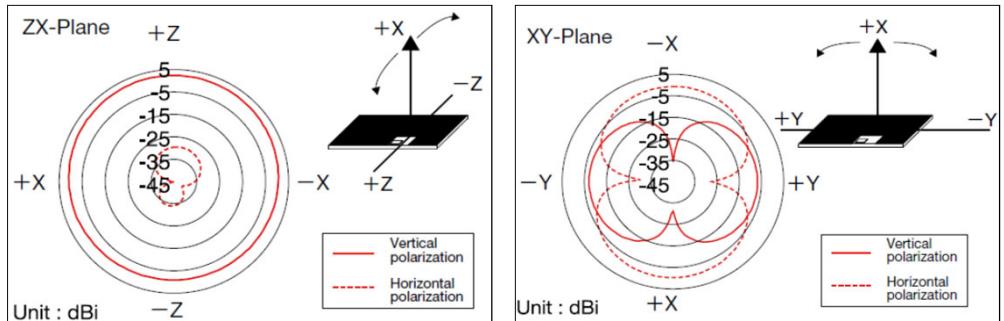
ELECTRICAL CHARACTERISTICS / TYPICAL CHARACTERISTICS

Typical characteristics on TAIYO YUDEN evaluation board

● TSA5NA2K1G57NS001T

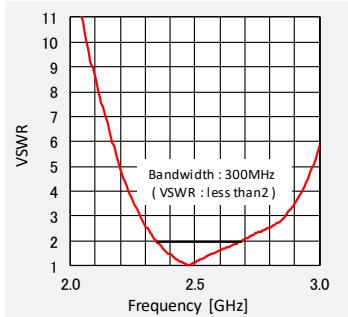


Typical characteristics of VSWR

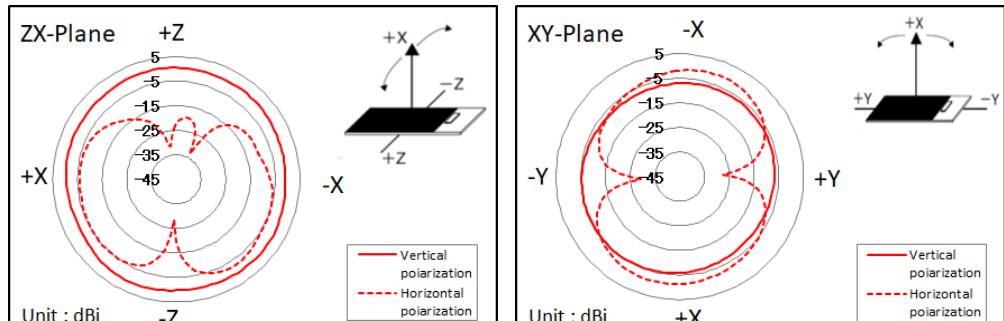


Typical characteristics of radiation pattern (@1.575GHz)

● TSA5N18D2G45NV001T

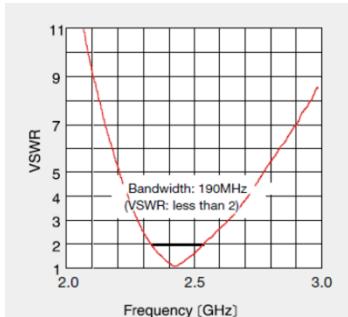


Typical characteristics of VSWR

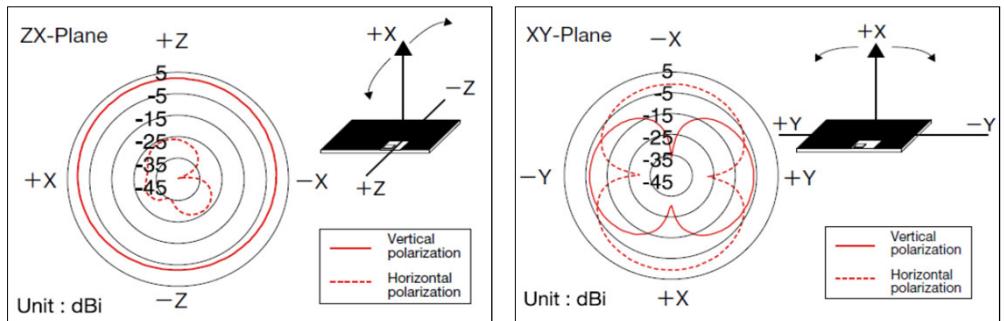


Typical characteristics of radiation pattern (@2.45GHz)

● TSA5NA2K2G45NS001T

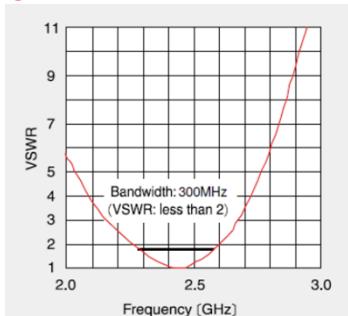


Typical characteristics of VSWR

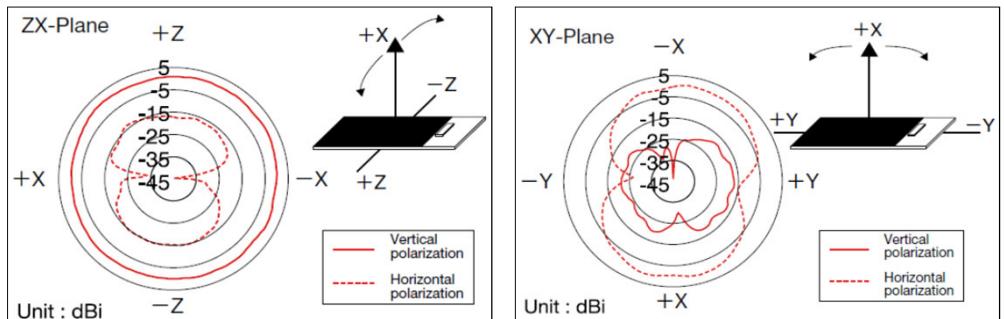


Typical characteristics of radiation pattern (@2.45GHz)

● TSA6NA4L2G45NS0S1T



Typical characteristics of VSWR

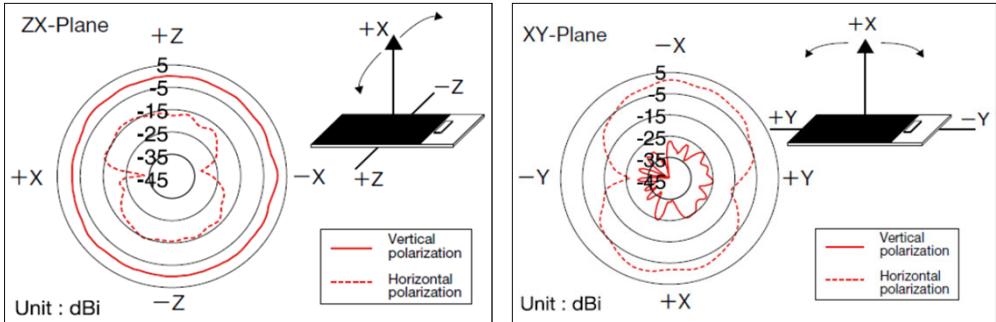
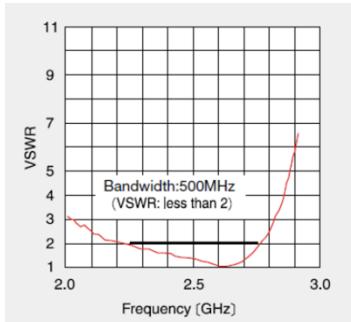


Typical characteristics of radiation pattern (@2.45GHz)

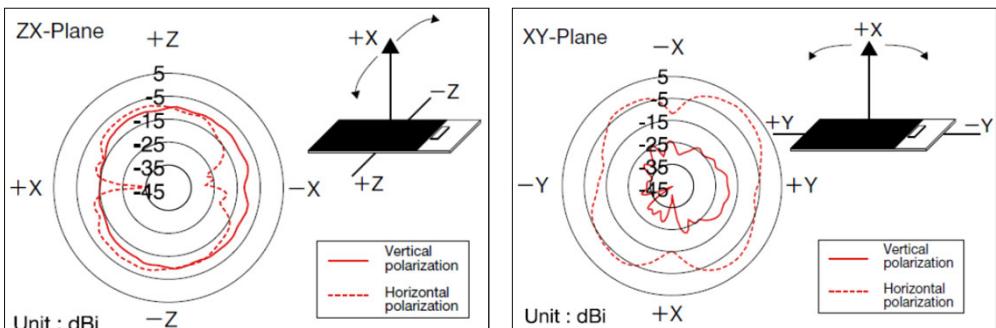
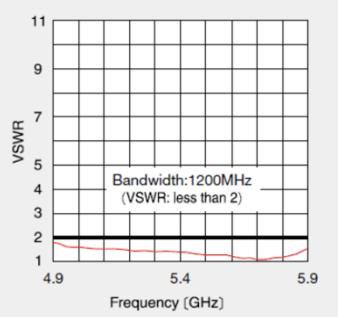
ELECTRICAL CHARACTERISTICS / TYPICAL CHARACTERISTICS

Typical characteristics on TAIYO YUDEN evaluation board

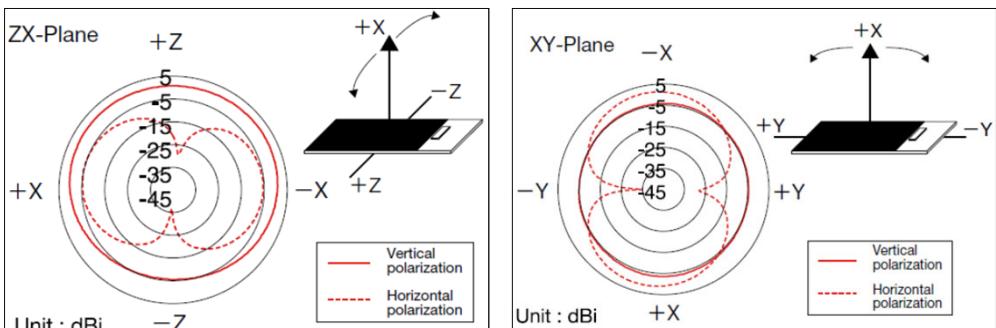
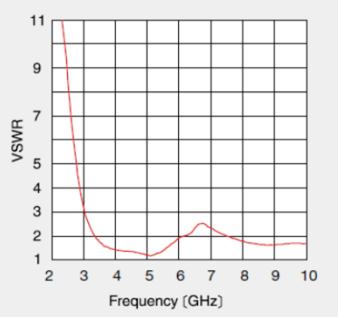
● TSA3NA4L2G45NS0D1T



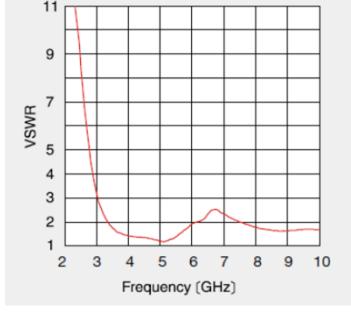
Typical characteristics of VSWR(2GHz band)



Typical characteristics of VSWR(5GHz band)



● TSA5NA6L5G55NS003T



Typical characteristics of VSWR

Chip Antennas

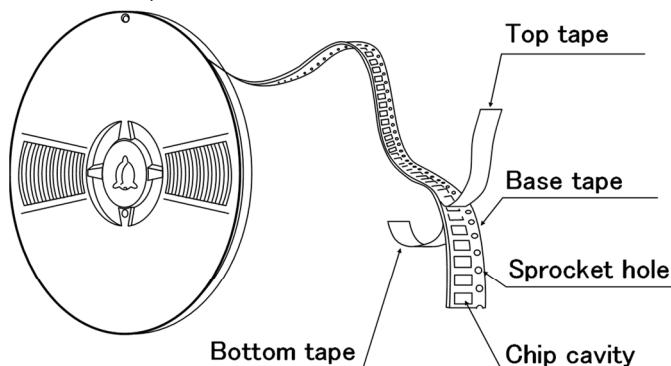
■PACKAGING

①Minimum Quantity

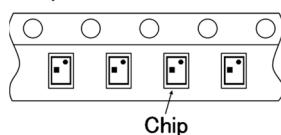
| Type | Standard Quantity (pcs) Embossed Tape |
|------|--|
| A4 | 2000 |
| A2 | 3000 |
| A6 | 1000 |
| 18 | 5000 |

②Tape Material

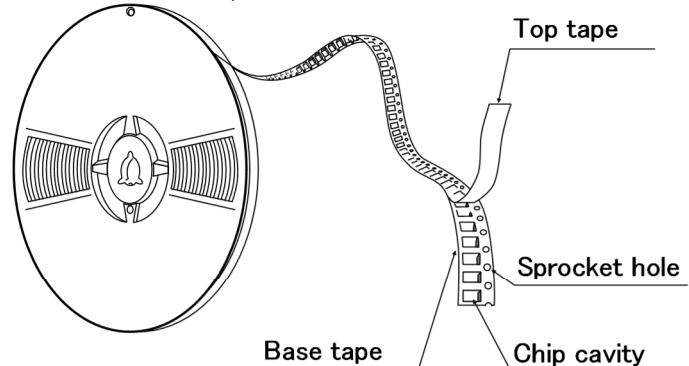
Embossed Tape



Chip Filled

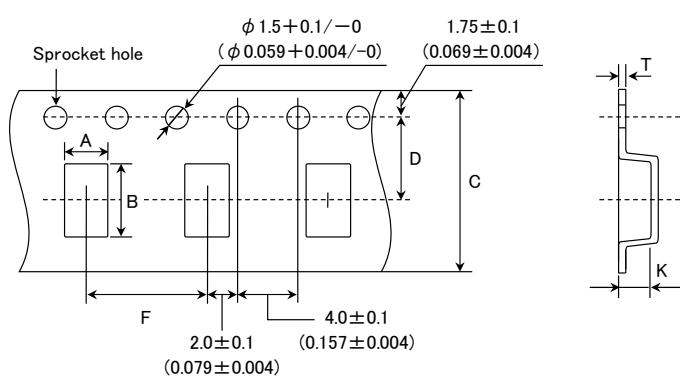


Card Board Cattier Tape



③Taping Dimensions

Embossed Tape

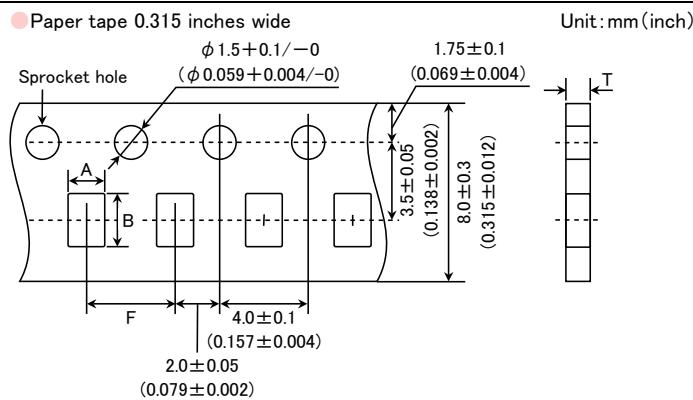


Unit: mm (inch)

| Type | Chip Cavity | | Tape Width | | Insertion Pitch | Tape Thickness max. | |
|------|---------------------------|----------------------------|-------------------------|---------------------------|-------------------------|---------------------|----------------|
| | A | B | C | D | | K | T |
| A2 | 1.9±0.2 (0.075±0.008) | 3.5±0.2 (0.138±0.008) | 8±0.2 (0.315±0.008) | 3.5±0.1 (0.138±0.004) | 4±0.1 (0.157±0.004) | 0.85 (0.033) | 0.3 (0.012) |
| A4 | 4.35±0.2 (0.171±0.008) | 10.35±0.2 (0.407±0.008) | 24±0.3 (0.945±0.012) | 11.5±0.1 (0.435±0.004) | 8±0.1 (0.315±0.004) | 1.45 (0.061) | 0.3 (0.012) |
| A6 | 6.25±0.2 (0.246±0.008) | 8.26±0.2 (0.325±0.008) | 16±0.3 (0.630±0.012) | 7.5±0.1 (0.296±0.004) | 12±0.1 (0.473±0.004) | 1.3 (0.051) | 0.3 (0.012) |

Unit: mm (inch)

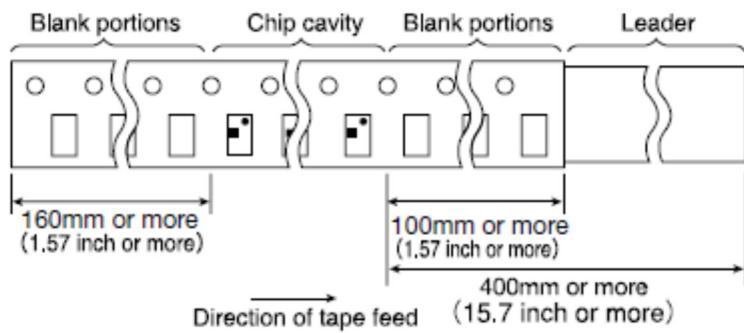
► This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (<http://www.ty-top.com/>).



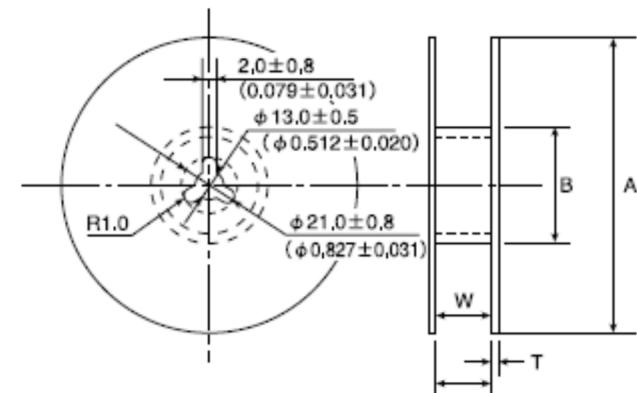
| Type | Chip cavity | | Insertion Pitch F | Tape Thickness max. T |
|------|--|--|--|--------------------------|
| | A | B | | |
| 18 | 0.95 ± 0.05 (0.037 ± 0.002) | 1.80 ± 0.05 (0.071 ± 0.002) | 4.0 ± 0.1 (0.157 ± 0.004) | 0.80 (0.031) |

Unit:mm (inch)

④Leader and Blank Portion



⑤Reel size

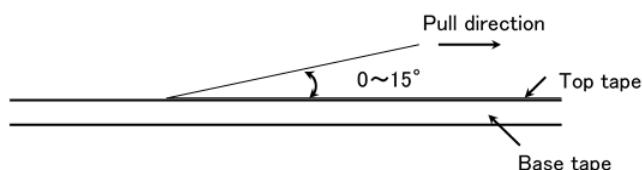


| Type | A | B | W | T |
|--------|--------------------------------------|--------------------------------------|--|-------------------------------------|
| 18, A2 | 178 ± 2.0 (7.0 ± 0.08) | 50 min. (2.0 min.) | 10.0 ± 1.5 (0.394 ± 0.06) | 3.0 max. (0.12 max.) |
| A4 | 330 ± 2.0 (13.0 ± 0.08) | 100 ± 1.0 (3.94 ± 0.04) | 25.5 ± 1.0 (1.0 ± 0.04) | 3.0 max. (0.12 max.) |
| A6 | 330 ± 2.0 (13.0 ± 0.08) | 100 ± 1.0 (3.94 ± 0.04) | 17.0 ± 1.0 (0.67 ± 0.04) | 2.5 max. (0.1 max.) |

Unit:mm (inch)

⑥Top Tape Strength

The top tape requires a peel-off force of $0.1 \sim 0.7 \text{ N}$ in the direction of the arrow as illustrated below.



► This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (<http://www.ty-top.com/>).

Chip Antennas for General Electronic Equipment for Consumer

■ RELIABILITY DATA

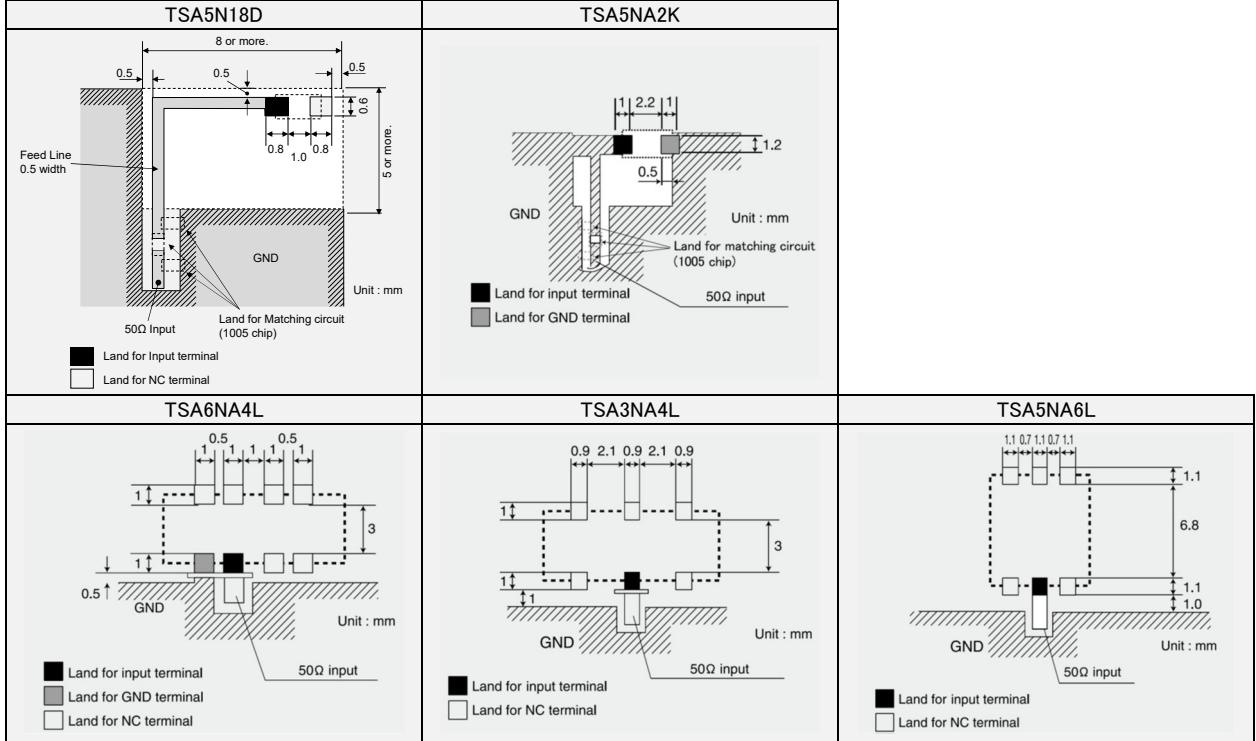
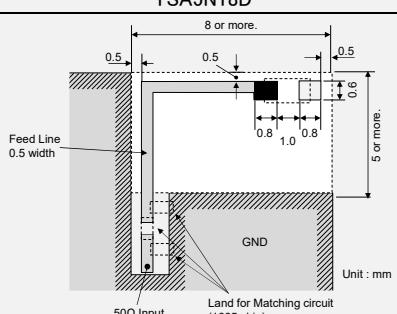
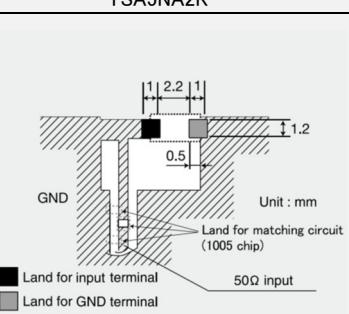
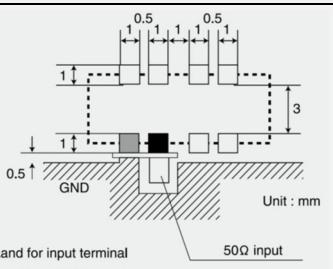
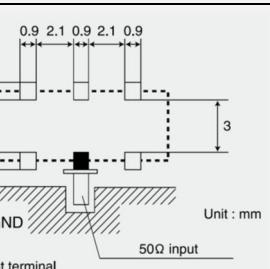
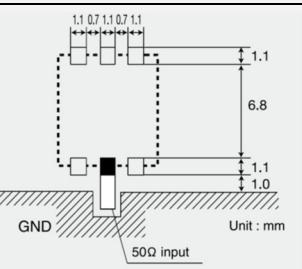
| 1. Operating Temperature Range | |
|----------------------------------|---|
| Specified Value | −40～+85°C |
| 2. Storage Temperature Range | |
| Specified Value | −40～+85°C |
| Test Methods and Remarks | ※with being taped, −20～+40°C |
| 3. Solderability | |
| Specified Value | At least 75% of immersed terminal surface is covered by new solder. |
| Test Methods and Remarks | Solder temperature : 240±5°C Duration : 3±1 sec. Preconditioning : Preheating at 150°C after immersion into flux. |
| 4. Thermal Shock | |
| Specified Value | Shall satisfy required VSWR value of individual specifications for each item. |
| Test Methods and Remarks | 1 hour of recovery after 10 times of 30min. immersion alternately at −40°C and 85°C of temperature, followed by evaluating electrical characteristics. |
| 5. High Temperature Storage Test | |
| Specified Value | Shall satisfy required VSWR value of individual specifications for each item. |
| Test Methods and Remarks | 1 hour of recovery under standard condition after 96 hours recovery with 85°C of temperature, followed by evaluating electrical characteristics. |
| 6. Low Temperature Storage Test | |
| Specified Value | Shall satisfy required VSWR value of individual specifications for each item. |
| Test Methods and Remarks | 1 hour of recovery under standard condition after 96 hours recovery with −40°C of temperature, followed by evaluating electrical characteristics. |
| 7. Humidity Storage Test | |
| Specified Value | Shall satisfy required VSWR value of individual specifications for each item. |
| Test Methods and Remarks | 1 hour of recovery under standard condition after 96 hours recovery with 60°C of temperature, 90～95% relative humidity followed by evaluating electrical characteristics. |
| 8. Resistance to Reflow | |
| Specified Value | Shall satisfy required VSWR value of individual specifications for each item. |
| Test Methods and Remarks | Two times of reflow soldering by recommended profile attached, followed by evaluating electrical characteristics. |

► This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification.
For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (<http://www.ty-top.com/>).

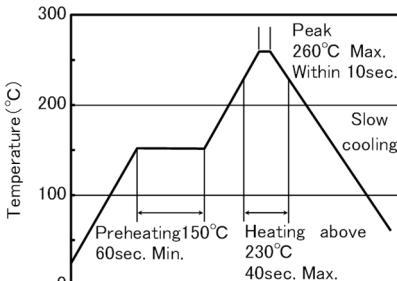
Chip Antennas

PRECAUTIONS

1. PCB Design

| | | | |
|--------------------------|--|--|--|
| Precautions | <p>◆ Land pattern design Please do not arrange the surface and inside layer pattern near the antenna mounting area.</p> | | |
| Technical Considerations | <p>◆ Land pattern design (Land pattern dimension examples and recommended antenna land pattern)</p>  | | |
| | TSA5N18D | TSA5NA2K | |
| |  <p>Unit : mm</p> <p>Feed Line 0.5 width</p> <p>50Ω Input</p> <p>Land for Matching circuit (1005 chip)</p> <p>Land for Input terminal</p> <p>Land for NC terminal</p> |  <p>Unit : mm</p> <p>GND</p> <p>Land for matching circuit (1005 chip)</p> <p>50Ω input</p> <p>Land for input terminal</p> <p>Land for GND terminal</p> | |
| | TSA6NA4L | TSA3NA4L | |
| |  <p>Unit : mm</p> <p>GND</p> <p>50Ω input</p> <p>Land for input terminal</p> <p>Land for GND terminal</p> <p>Land for NC terminal</p> |  <p>Unit : mm</p> <p>GND</p> <p>50Ω input</p> <p>Land for input terminal</p> <p>Land for NC terminal</p> |  <p>Unit : mm</p> <p>GND</p> <p>50Ω input</p> <p>Land for input terminal</p> <p>Land for NC terminal</p> |

2. Soldering

| | |
|--------------------------|--|
| Technical Considerations | <p>◆ Conditions of Reflow soldering (for reference)</p> <ul style="list-style-type: none"> • Pb Free Reflow Profile  <p>Temperature (°C)</p> <p>Preheat 150°C 60sec. Min.</p> <p>Peak 260°C Max. Within 10sec.</p> <p>Slow cooling</p> <p>Heating 230°C 40sec. Max.</p> <p>※ Components should be preheated to within 100 to 130°C from soldering temperature.</p> <p>※ Assured to be reflow soldering for 2 times.</p> <p>Note : The above profiles are the maximum allowable soldering condition, therefore these profiles are not always recommended.</p> |
|--------------------------|--|

3. Storage Conditions

| | |
|-------------|---|
| Precautions | <p>◆Storage conditions</p> <ol style="list-style-type: none">1. The Products must not be used in the following environments :<ul style="list-style-type: none">• exposure to special gases such as (C12, NH3, SOx, NOx)• exposure to volatile gas or inflammable gas• exposure to a lot of dust• exposure to water or condensation• exposure to direct sunlight or freezing2. The Products should be kept in the following conditions :<ul style="list-style-type: none">• Temperature : $-10\sim+40^{\circ}\text{C}$• Humidity : $15\sim85\%\text{RH}$ max.3. The products should be used within 6 months after delivery. In case of storage over 6 months, solderability shall be checked before actual usage. |
| | <p>■ Please contact our offices for further details of specifications. All of the standard values listed here are subject to change without notice due to technical improvements. Therefore, please check the specifications carefully before use.</p> |

► This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification.
For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (<http://www.ty-top.com/>) .