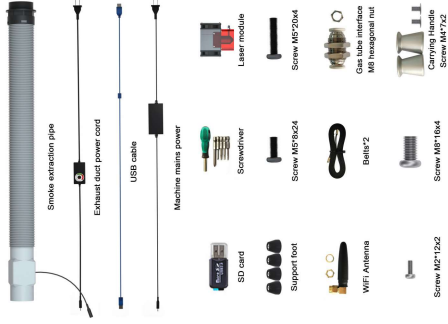
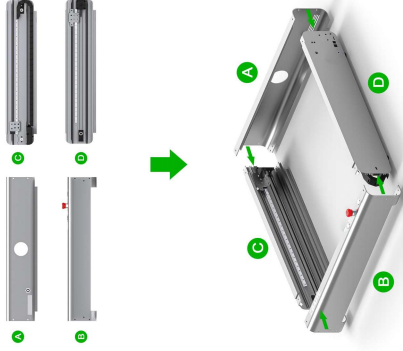
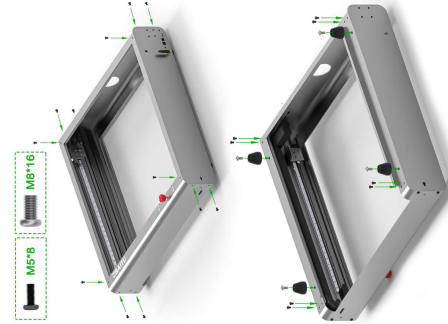




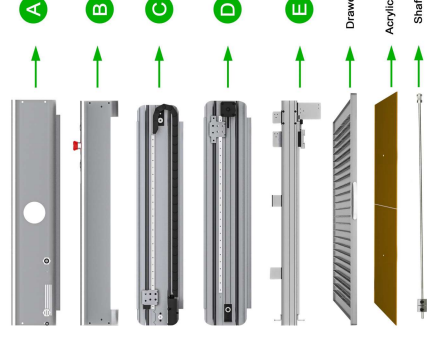
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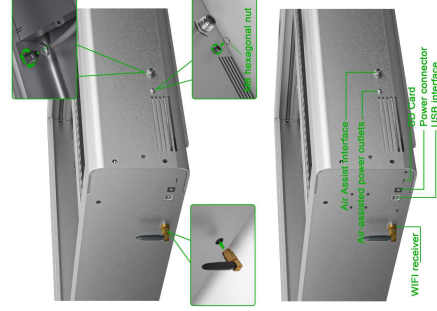
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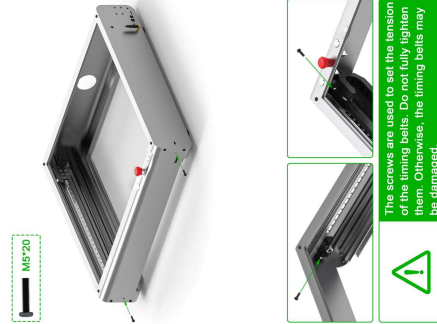
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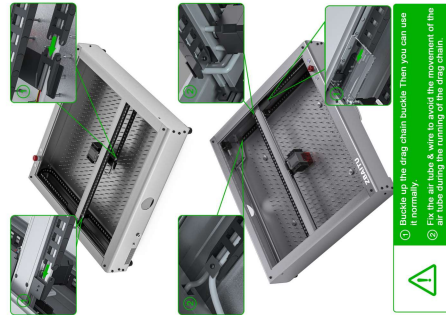
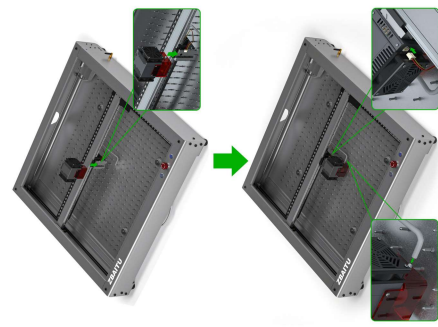
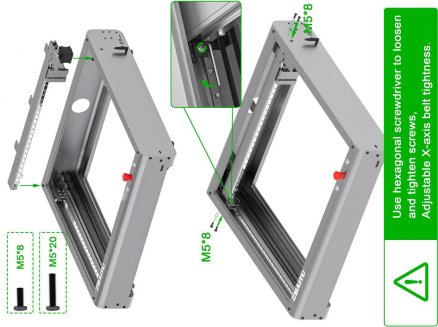
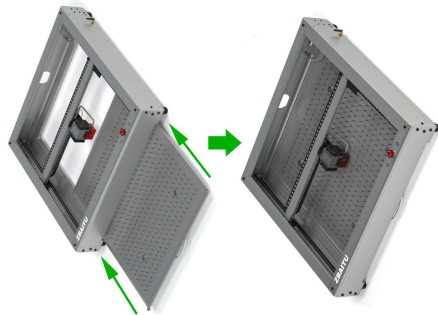
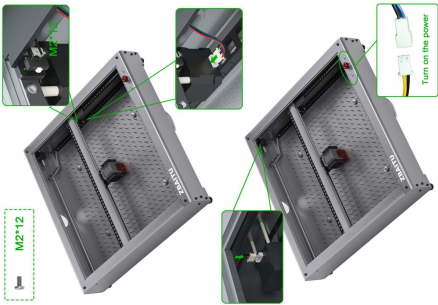
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4

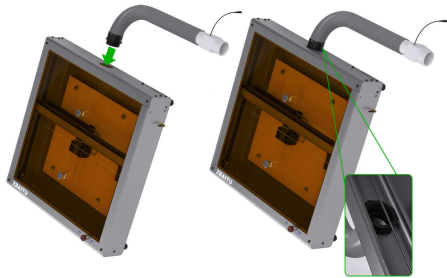
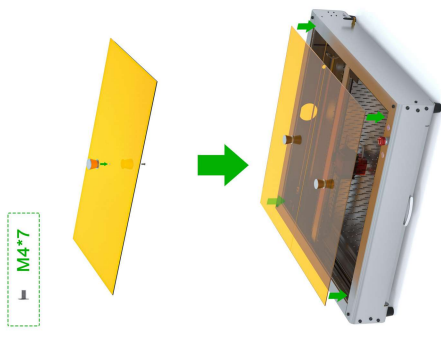


6



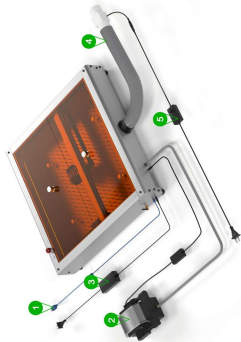


Use magnets to hold engraved objects in place.

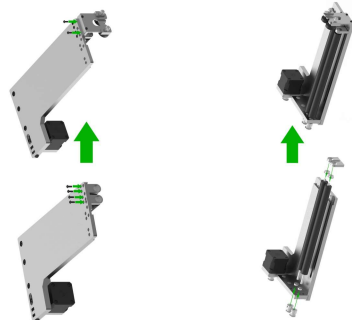


Offline Button Function (make sure the machine is standby):
 1. Preview: press and hold for 3 seconds to start preview.
 2. Start: short press to start cutting/engraving.
 3. Pause/resume: during working, short press to pauses; press and hold for 3 seconds to resume.
 4. Stop: during working, press and hold for 3 seconds to stop cutting/engraving.

Status Description: Power Light: Green
 The light is blue and steady: Standby
 The light is blue and breathing: Working



- 1 USB connection cable
- 2 Air Pumps
- 3 Power cord
- 4 Smoke extraction pipe
- 5 Smoke evacuation tube power supply



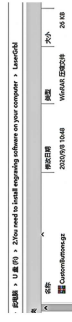


c) Import Custom Buttons

1. Open LaserGrbl
2. Right click the add Custom button in the red box area

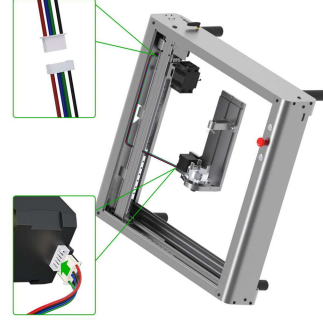


3. Select Custom button path. 12. You need to install engraving software on your computer. LaserGrbl CustomButtons.gat

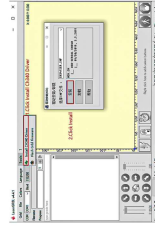


d) USB Driver Installation

1. Click Install CH340 Driver
2. Click Install, wait for the installation to complete



Placing the swivel attachment parallel to the Before you attach it to the Z40, you may need to place the swivel attachment parallel to the working area of the Z40. Unplug the Y-axis motor cable and connect to the rotary attachment power cable.

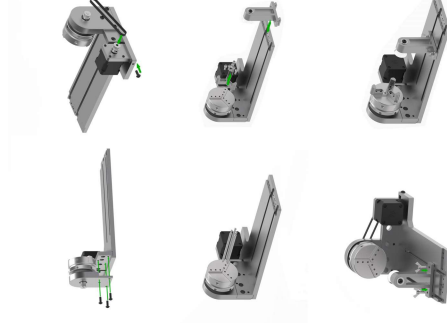
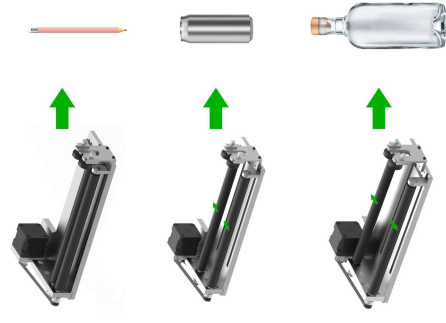


2. Operation Instructions

1. You can refer to the usage in the <https://lasergrbl.com/>. Select com (This com will be automatically recognized by the computer.) and click the connect button to connect



2. Turn on the machine power
3. Connect one end of the data cable provided by us to the USB port of the machine
4. Connect the other end of the data cable to the computer
5. Open the computer operating software and click the connect button to connect



1. Software Installation

Laser GRBL

1. The Software is in the SD card; path: 12. You need to install engraving software on your computer. LaserGrbl Install.exe.

1. Click Download the latest version LaserGrbl from <https://lasergrbl.com/>



b) Software Installation

1. Double-click install.exe to start installing



2. Click the location you want to install and click "Next"

Click "Create a desktop shortcut" and then click "Next"