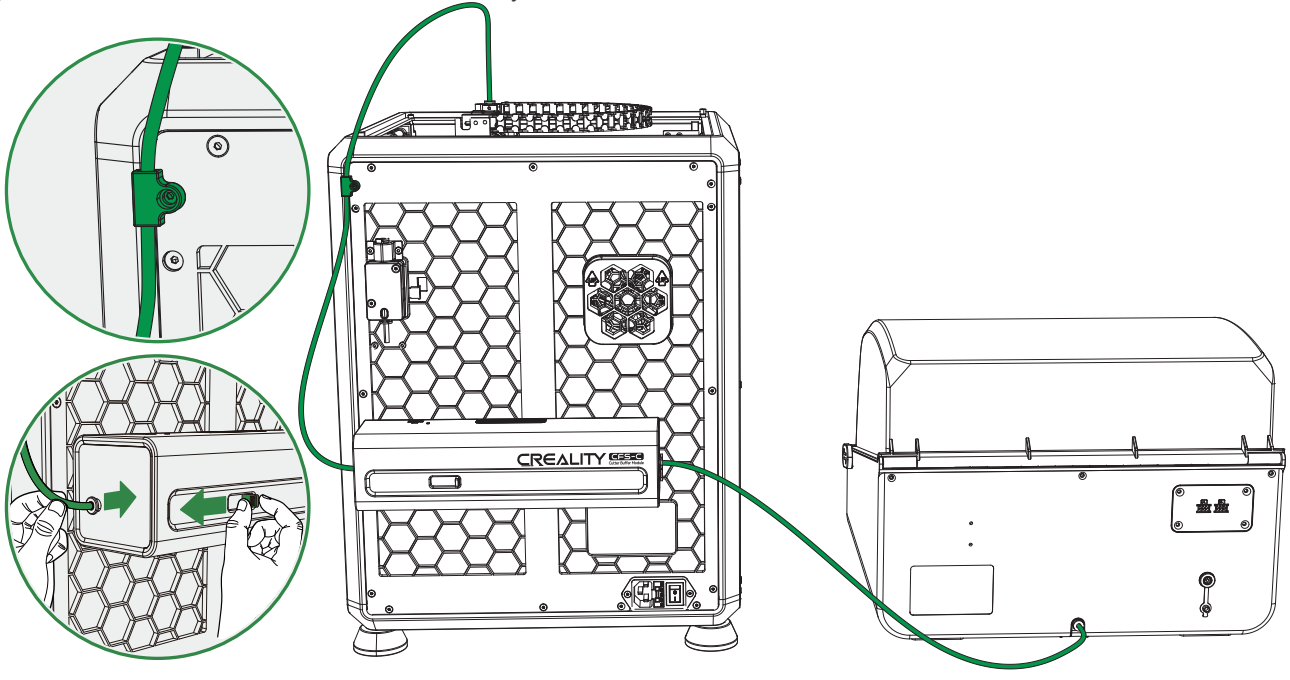
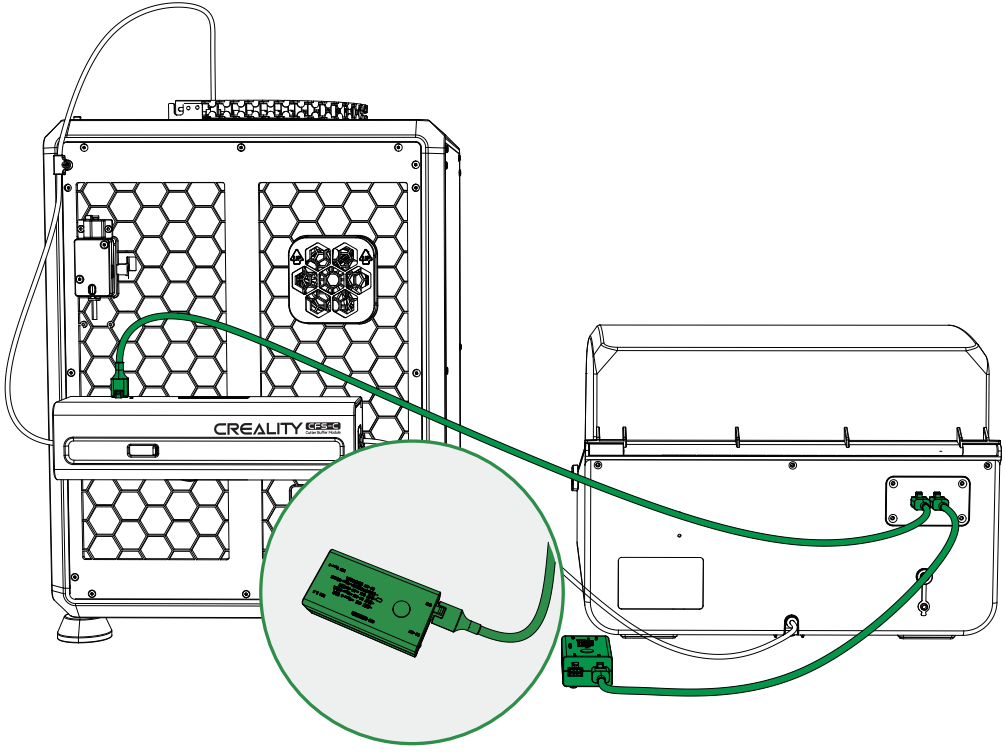
10 Secure the PTFE tube bracket to the printer using an M3×8 screw.

11 Take a 900mm PTFE tube, route it through the previously installed bracket, and use it to connect the cutter buffer to the printhead by inserting one end into the buffer's single-outlet pneumatic interface (after sliding its latch to the locked position) and the other end into the printhead's pneumatic port, ensuring a secure connection by gently testing for dislodgement.

12 Take another 2000mm PTFE tube, cut it to 500mm length (adjust based on your number of CFS-C Main units) using a tube cutter, then connect one end to the 5-way interface of the CFS-C Main and the other end to the 5-way interface of the cutter buffer.



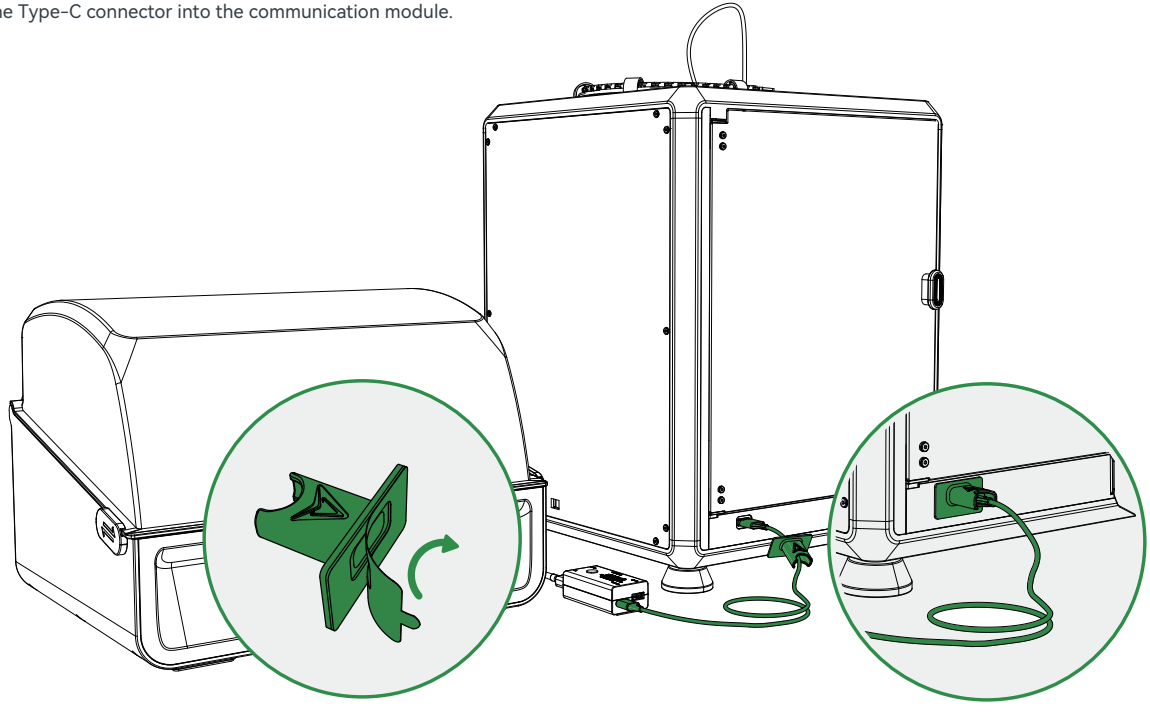
13 Retrieve two CAN communication cables and the communication module, then connect one cable between the rear interface of the CFS-C Main and the top interface of the cutter buffer, and the other between the CAN interface of the communication module and another rear interface of the CFS-C Main as illustrated.



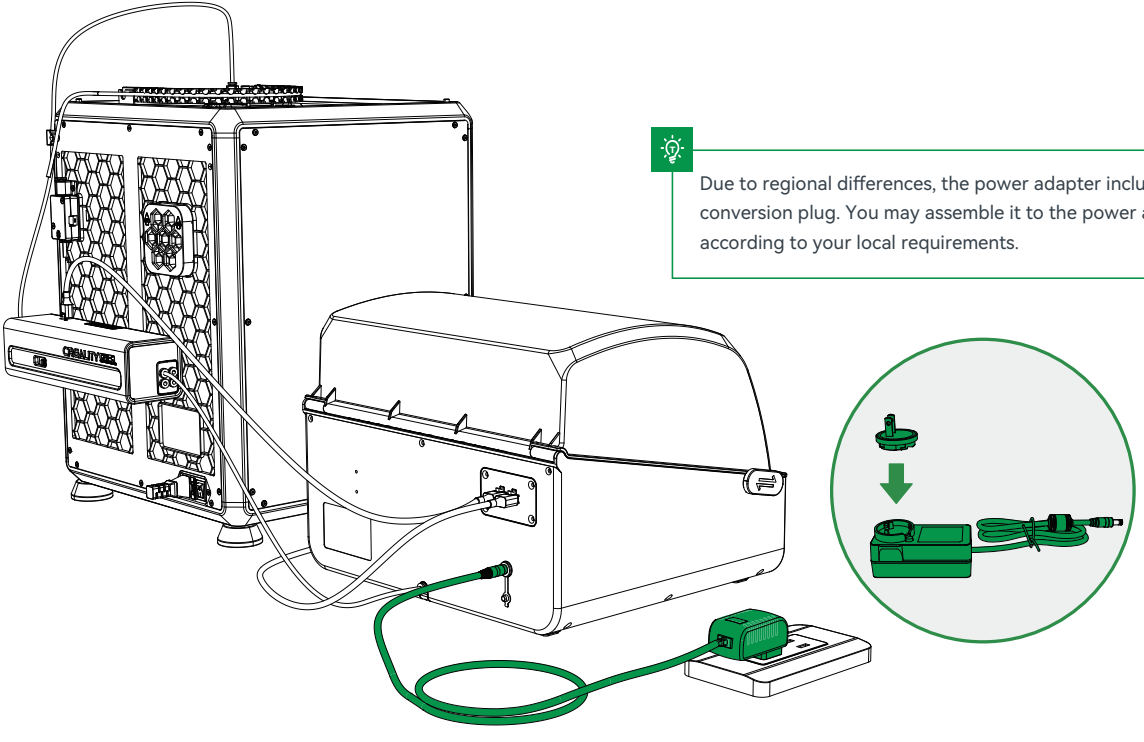
14 Take the USB-to-Type-C communication cable, briefly insert it into the printer's USB port and then remove it. Retrieve the USB mounting base, thread the USB connector through the base, and reinsert it into the printer.

15 Peel off the adhesive backing from the mounting base, then secure the USB interface in place.

16 Insert the Type-C connector into the communication module.

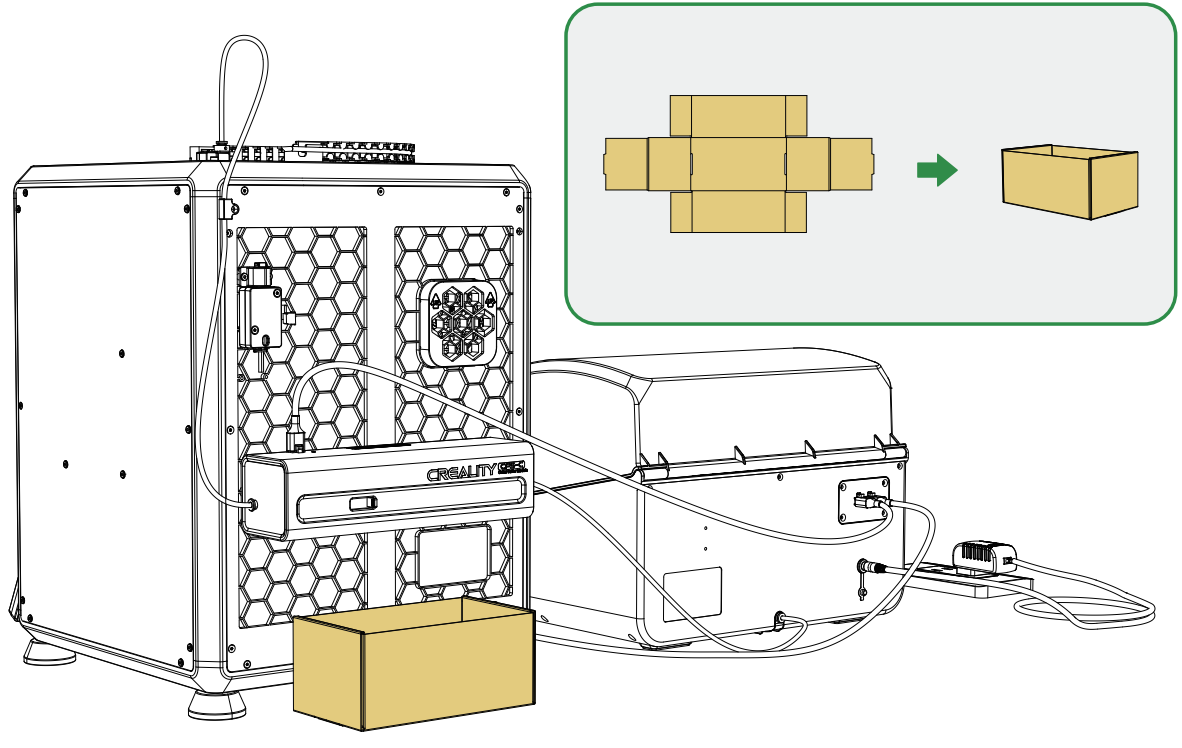


17 Connect the power adapter to the CFS-C Main unit, then plug it into an AC power outlet.

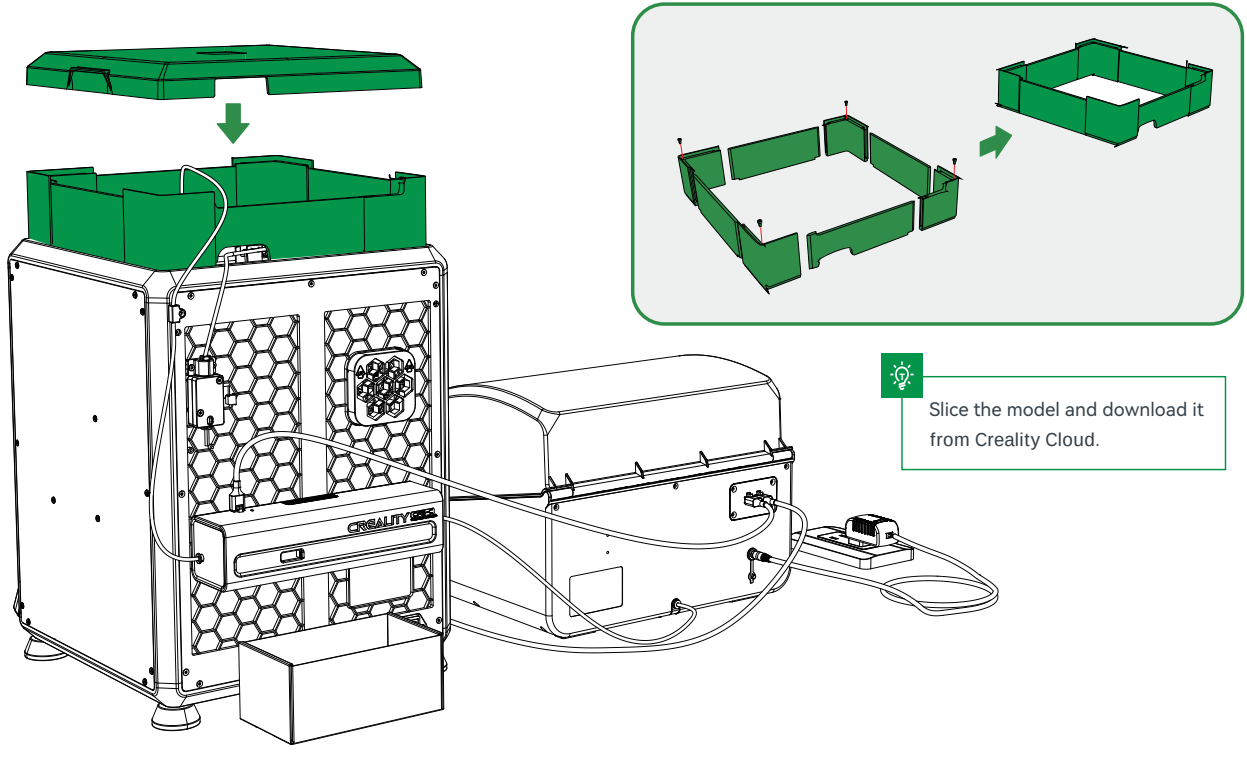


Due to regional differences, the power adapter includes a conversion plug. You may assemble it to the power adapter according to your local requirements.

⑱ Fold the waste box into shape and position it beneath the waste outlet of the cutter buffer module.



19 Install the printed riser onto the top of the machine, then place the top cover over it.



Slice the model and download it from Creality Cloud.