

# APPROVAL SHEET

**RFANT Series – 3216 – RoHS Compliance**

**MULTILAYER CERAMIC ANTENNA**

**Halogens Free Product**

**2400 ~ 2500 MHz Working Frequency**

**P/N: RFANT3216120A5T**

Address: No. 566-1, Gaoshi Road, Yangmei District,  
Taoyuan City, Taiwan 326

\*Contents in this sheet are subject to change without prior notice.

**FEATURES**

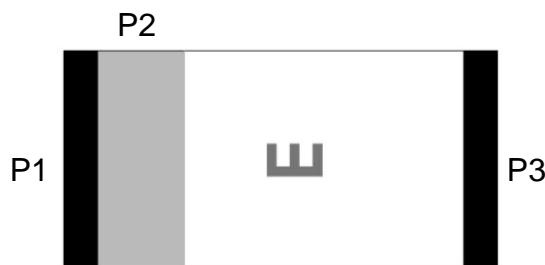
1. Surface Mounted Devices with a small dimension of 3.2 X 1.6 X1.2 mm<sup>3</sup> meet future miniaturization trend.
2. LTCC process
3. High stability in Temperature / Humidity Change
4. Multilayer ceramic antenna(chip antenna)

**APPLICATIONS**

1. 2400 ~ 2500 MHz working frequency.
2. Bluetooth, Wireless, HomeRF

**CONSTRUCTION**

Top view



| PIN | Connection          |
|-----|---------------------|
| P1  | Feeding             |
| P2  | Identification Mark |
| P3  | Soldering terminal  |

**DIMENSIONS**

| Figure | Symbol | Dimension (mm) |
|--------|--------|----------------|
|        | L      | 3.20 ± 0.20    |
|        | W      | 1.60 ± 0.10    |
|        | T      | 1.20 ± 0.10    |
|        | A      | 0.25 ± 0.15    |

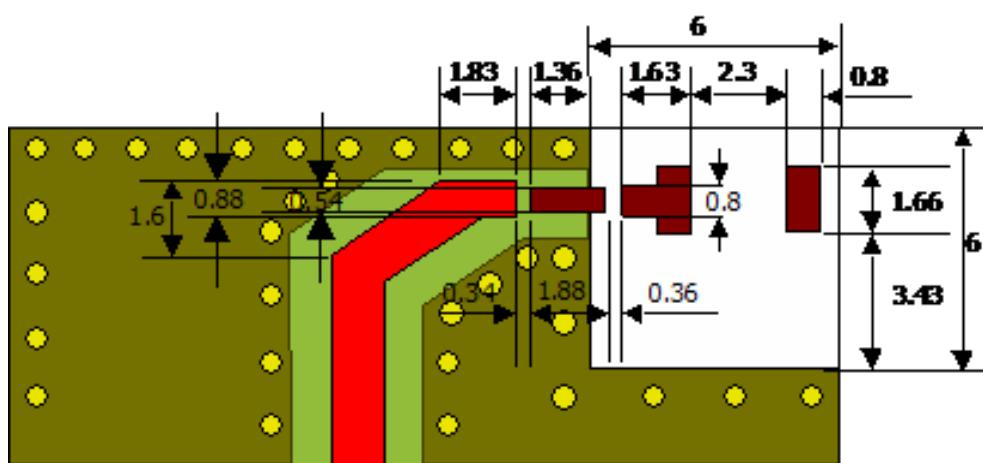
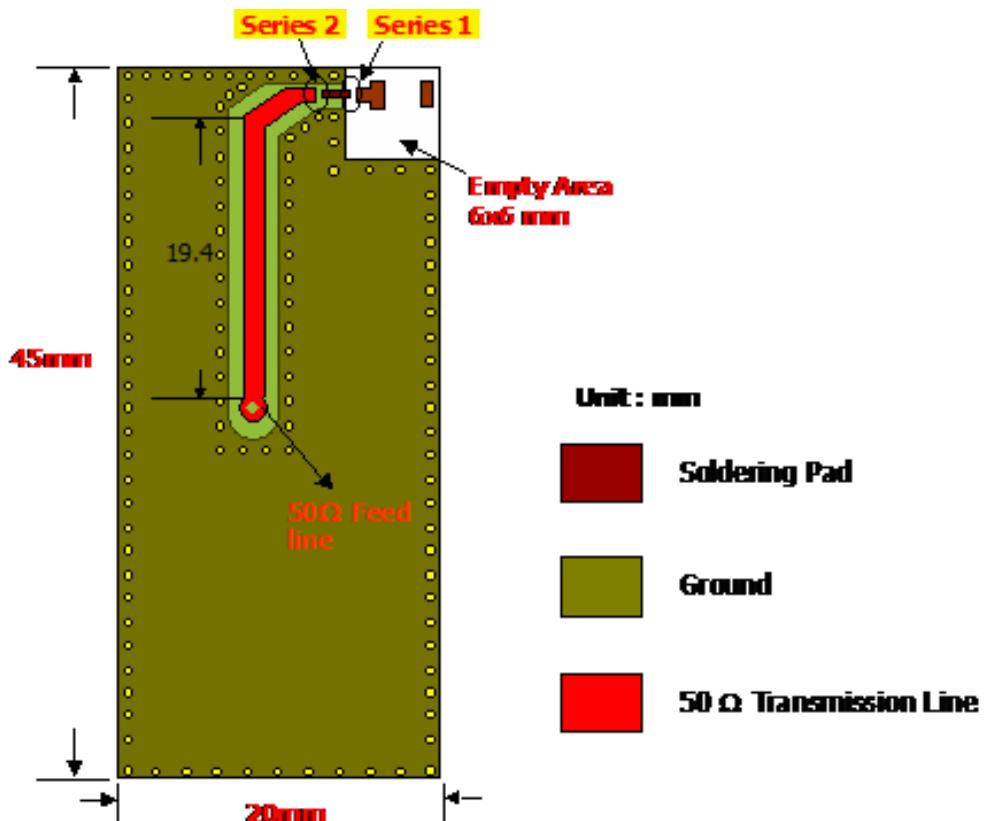
**ELECTRICAL CHARACTERISTICS**

| <b>RFANT3216120A5T</b>  |          | <b>Specification</b>                            |
|---|----------|---|
| Working Frequency Range   |          | 2400 ~ 2500 MHz                                 |
| Fc (GHz)  |          | 2.9   |
| Gain (dBi)  |          | 2.93 (Typical)                                  |
| VSWR  |          | 2 max.  |
| Matching component value  | Series 1 | 6.8nH   |
|   | Series 2 | -   |
| Power Capacity  |          | 3 W max.  |
| Maximum Input Power   |          | 5 Watts for 5 minutes                           |
| Polarization  |          | Linear  |
| Azimuth Beamwidth   |          | Omni-directional                                |
| Moisture sensitivity levels   |          | MSL is LEVEL 1 (Refer to : IPC/JEDEC J-STD-020) |
| HBM ESD   |          | Pass 1KV on all pins (Base on AEC-Q200-002)     |
| MM ESD  |          | Pass 200V (Base on EIA/JESD22-A115)             |
| <b>Operating &amp; Storage Condition (Component)</b>                    |          |   |
| Operation Temperature Range: -40°C ~ +85°C                              |          |   |
| Storage Temperature Range: -40°C ~ +85°C                                |          |   |
| <b>Storage Condition before Soldering (Included packaging material)</b> |          |   |
| Storage Temperature Range: +5 ~ +40 °C                                  |          |   |
| Humidity: 30 to 70% relative humidity                                   |          |   |

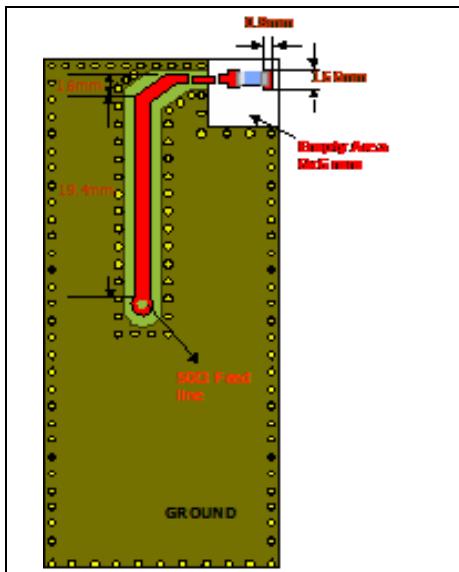
\* This frequency must be adjusted to 2.45GHz with matching circuit.

## SOLDER LAND PATTERN DESIGN

Figure



## Antenna on Test Board ( Thickness 1.2mm)



Antenna S11 on Test Board

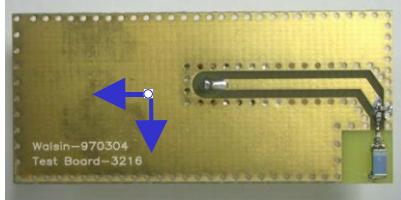


## Antenna VSWR on Test Board



## RADIATION PATTERN

Radiation Pattern and Gain were dependent on measurement board design. The specification of RFANT3216120A5T antenna was measured based on the PCB size and installation position as shown in the below figure Test Board



| 2450MHz  | Vertical   | Horizontal   |
|--|--|--|
| <b>Y - Z<br/>Plane</b><br>Average Gain= 0.948 dBi  | <br>Peak Gain = 2.93dBi<br>Average Gain = 0.60dBi  | <br>Peak Gain= -5.60dBi<br>Average Gain=-10.19dBi  |
| <b>X - Z<br/>Plane</b><br>Average Gain= -2.147 dBi | <br>Peak Gain= -4.98 dBi<br>Average Gain= -9.68dBi | <br>Peak Gain= 1.61 dBi<br>Average Gain= -2.99 dBi |
| <b>X - Y<br/>Plane</b><br>Average Gain= -2.810 dBi | <br>Peak Gain= -3.79 dBi<br>Average Gain= -8.89dBi | <br>Peak Gain= 0.77 dBi<br>Average Gain= -4.04 dBi |

**RELIABILITY TEST**

| Test item  | Test condition / Test method   | Specification  |
|--|--|--|
| Solderability<br>JIS C 0050-4.6<br>JESD22-B102D          | *Solder bath temperature : $235 \pm 5^{\circ}\text{C}$<br>*Immersion time : $2 \pm 0.5$ sec<br>Solder : Sn3Ag0.5Cu for lead-free   | At least 95% of a surface of each terminal electrode must be covered by fresh solder.  |
| Resistance to soldering heat<br>JIS C 0050-5.4           | *Preheating temperature : $120\text{--}150^{\circ}\text{C}$ ,<br>1 minute.<br>*Solder temperature : $270 \pm 5^{\circ}\text{C}$<br>*Immersion time : $10 \pm 1$ sec<br>Solder : Sn3Ag0.5Cu for lead-free<br>Measurement to be made after keeping at room temperature for $24 \pm 2$ hrs            | No mechanical damage.<br>Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within $-40 \text{--} 85^{\circ}\text{C}$ .<br>Loss of metallization on the edges of each electrode shall not exceed 25%. |
| Drop Test<br>JIS C 0044<br>Customer's specification.     | *Height : 75 cm<br>*Test Surface : Rigid surface of concrete or steel.<br>*Times : 6 surfaces for each units ;<br>2 times for each side.   | No mechanical damage.<br>Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within $-40 \text{--} 85^{\circ}\text{C}$ .   |
| Vibration<br>JIS C 0040                                  | *Frequency : $10\text{Hz}\text{--}55\text{Hz}\text{--}10\text{Hz}(1\text{min})$<br>*Total amplitude : 1.5mm<br>*Test times : 6hrs.(Two hrs each in three mutually perpendicular directions)  | No mechanical damage.<br>Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within $-40 \text{--} 85^{\circ}\text{C}$ .   |
| Adhesive Strength<br>of Termination<br>JIS C 0051- 7.4.3 | *Pressurizing force :<br>5N (LGA terminal series) for 10 sec ;<br>5N ( $\leq 1608$ ) for 10 sec ;<br>10N ( $> 1608$ ) for 10 sec.  | No remarkable damage or removal of the termination.  |
| Bending test<br>JIS C 0051- 7.4.1                        | The middle part of substrate shall be pressurized by means of the pressurizing rod at a rate of about 1 mm/s per second until the deflection becomes 1mm and then pressure shall be maintained for $5 \pm 1$ sec.<br>Measurement to be made after keeping at room temperature for $24 \pm 2$ hours | No mechanical damage.<br>Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within $-40 \text{--} 85^{\circ}\text{C}$ .   |

**Approval sheet**

|   |  |  |
|---|--|--|
| Temperature cycle<br>JIS C 0025               | <ol style="list-style-type: none"> <li>30±3 minutes at <math>-40^{\circ}\text{C} \pm 3^{\circ}\text{C}</math>,</li> <li>10~15 minutes at room temperature,</li> <li>30±3 minutes at <math>+85^{\circ}\text{C} \pm 3^{\circ}\text{C}</math>,</li> <li>10~15 minutes at room temperature,</li> </ol> <p>Total 100 continuous cycles<br/>Measurement to be made after keeping at room temperature for <math>24 \pm 2</math> hrs</p> | <p>No mechanical damage.</p> <p>Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within <math>-40 \sim 85^{\circ}\text{C}</math>.</p> |
| High temperature<br>JIS C 0021                | <p>*Temperature : <math>85^{\circ}\text{C} \pm 2^{\circ}\text{C}</math></p> <p>*Test duration : <math>1000+24/-0</math> hours</p> <p>Measurement to be made after keeping at room temperature for <math>24 \pm 2</math> hrs</p>  | <p>No mechanical damage.</p> <p>Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within <math>-40 \sim 85^{\circ}\text{C}</math>.</p> |
| Humidity<br>(steady conditions)<br>JIS C 0022 | <p>*Humidity : 90% to 95% R.H.</p> <p>*Temperature : <math>40 \pm 2^{\circ}\text{C}</math></p> <p>*Time : <math>1000+24/-0</math> hrs.</p> <p>Measurement to be made after keeping at room temperature for <math>24 \pm 2</math> hrs</p> <p>※ 500hrs measuring the first data then 1000hrs data</p>  | <p>No mechanical damage.</p> <p>Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within <math>-40 \sim 85^{\circ}\text{C}</math>.</p> |
| Low temperature<br>JIS C 0020                 | <p>*Temperature : <math>-40^{\circ}\text{C} \pm 2^{\circ}\text{C}</math></p> <p>*Test duration : <math>1000+24/-0</math> hours</p> <p>Measurement to be made after keeping at room temperature for <math>24 \pm 2</math> hrs</p>   | <p>No mechanical damage.</p> <p>Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within <math>-40 \sim 85^{\circ}\text{C}</math>.</p> |

### SOLDERING CONDITION

Typical examples of soldering processes that provide reliable joints without any damage are given in Fig 2. This product could sustain by reflow process three times, and the temperature below 260°C.

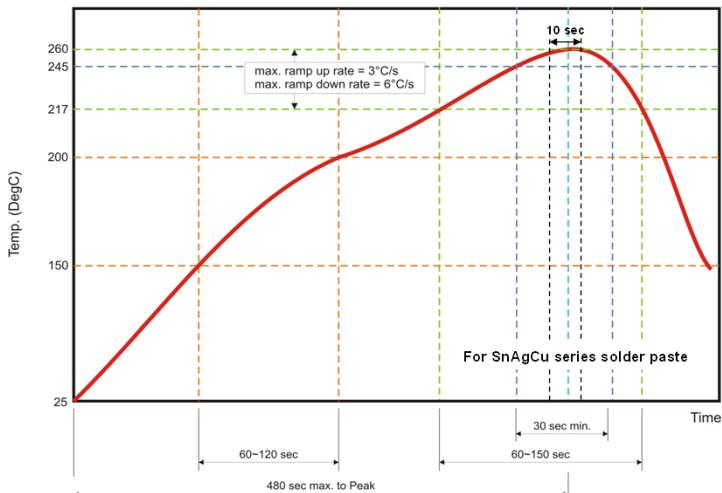


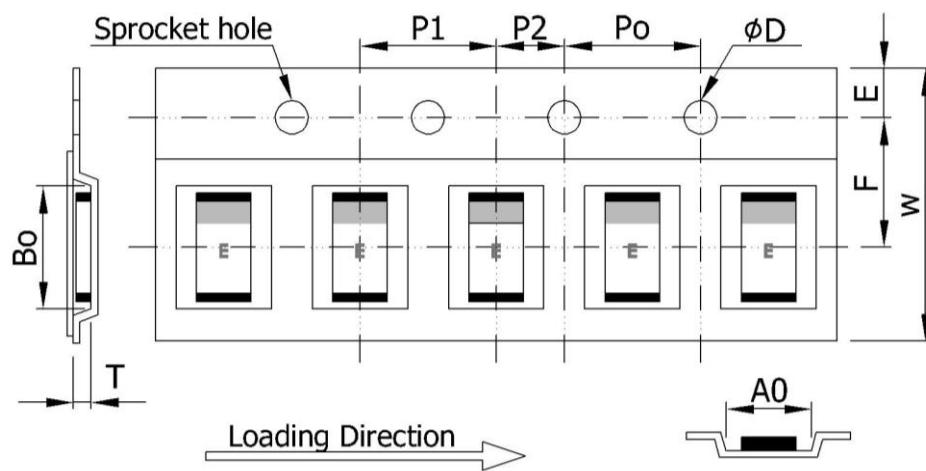
Fig 2. Infrared soldering profile

### ORDERING CODE

| RF                     | ANT                                 | 321612   | 0  | A   | 5                                   | T                            |
|------------------------|-------------------------------------|--|--|---|-------------------------------------|------------------------------|
| Walsin<br>RF<br>device | Product<br>code<br>ANT :<br>Antenna | <b>Dimension code</b><br>Per 2 digits of Length, Width, Thickness :<br>e.g. :<br>321612 =<br>Length 32,<br>Width 16,<br>Thickness 12 | <b>Unit of dimension</b><br>0 : 0.1 mm<br>1 : 1.0 mm | <b>Application</b><br>A : 2.4GHz ISM Band | <b>Specification</b><br>Design Code | <b>Packing</b><br>T : Reeled |

Minimum Ordering Quantity: 2000 pcs per reel.

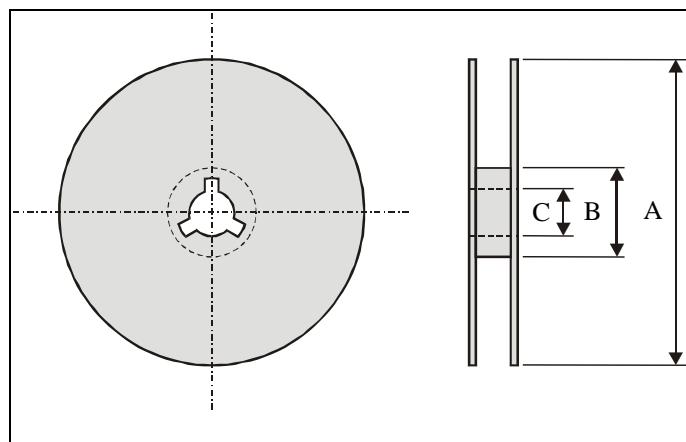
### PACKAGING



### Plastic Tape specifications (unit :mm)

| Index          | Ao          | Bo          | φD          | T           | W           |
|----------------|-------------|-------------|-------------|-------------|-------------|
| Dimension (mm) | 1.81 ± 0.10 | 3.42 ± 0.10 | 1.55 ± 0.05 | 1.26 ± 0.10 | 8.00 ± 0.10 |
| Index          | E           | F           | Po          | P1          | P2          |
| Dimension (mm) | 1.75 ± 0.10 | 3.50 ± 0.05 | 4.00 ± 0.10 | 4.00 ± 0.10 | 2.00 ± 0.10 |

**Reel dimensions**



| Index          | A    | B     | C     |
|----------------|------|-------|-------|
| Dimension (mm) | Φ178 | Φ60.0 | Φ13.5 |

Typing Quantity: 2000 pieces per 7" reel

**CAUTION OF HANDLING**

**Limitation of Applications**

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects, which might directly cause damage to the third party's life, body or property.

- (1) Aircraft equipment
- (2) Aerospace equipment
- (3) Undersea equipment
- (4) Medical equipment
- (5) Disaster prevention / crime prevention equipment
- (6) Traffic signal equipment
- (7) Transportation equipment (vehicles, trains, ships, etc.)
- (8) Applications of similar complexity and /or reliability requirements to the applications listed in the above.

**Storage condition**

- (1) Products should be used in 6 months from the day of WALSIN outgoing inspection.
- (2) Storage environment condition.

- Products should be storage in the warehouse on the following conditions.
- Temperature : +5 to +40°C
- Humidity : 30 to 70% relative humidity
- Don't keep products in corrosive gases such as sulfur. Chlorine gas or acid or it may cause oxidization of electrode, resulting in poor solderability.
- Products should be storage on the palette for the prevention of the influence from humidity, dust and so on.
- Products should be storage in the warehouse without heat shock, vibration, direct sunlight and so on.
- Products should be storage under the airtight packaged condition.