

Test Report

Report Number:

F191161E7

Equipment under Test (EUT):

Track&Trace Satellite

Applicant:

TRUMPF Werkzeugmaschinen GmbH + Co. KG

Manufacturer:

TRUMPF Werkzeugmaschinen GmbH + Co. KG



Deutsche
Akkreditierungsstelle
D-PL-17186-01-01
D-PL-17186-01-02
D-PL-17186-01-03

References

- [1] **ANSI C63.4:2014** American National Standard for Methods of Measuring of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz.
- [2] **FCC 47 CFR Part 2:** General Rules and Regulations
- [3] **FCC 47 CFR Part 15:** Radio Frequency Devices (Subpart B)

Test Result

The requirements of the tests performed as shown in the overview (clause 4) were fulfilled by the equipment under test. The complete test results are presented in the following.

Tested and written by:	<u>Bernward ROHDE</u> Name	<u></u> Signature	<u>07.09.2020</u> Date
Reviewed and approved by:	<u>Bernd STEINER</u> Name	<u></u> Signature	<u>07.09.2020</u> Date

This test report is only valid in its original form.

Any reproduction of its contents in extracts without written permission of the accredited test laboratory PHOENIX TESTLAB GmbH is prohibited.

The test results herein refer only to the tested sample. PHOENIX TESTLAB GmbH is not responsible for any generalisations or conclusions drawn from these test results concerning further samples. Any modification of the tested samples is prohibited and leads to the invalidity of this test report. Each page necessarily contains the PHOENIX TESTLAB Logo and the TEST REPORT NUMBER.

Contents:	Page
1 Identification	4
1.1 Applicant.....	4
1.2 Manufacturer	4
1.3 Test Laboratory	4
1.4 EUT (Equipment under Test)	5
1.5 Technical Data of Equipment	6
1.5.1 802.15.4 Radio mode	7
1.5.2 BLE Radio mode.....	8
1.5.3 UWB Radio mode	9
1.5.4 Ancillary Equipment / Equipment used for testing	10
1.6 Dates	10
2 Operational States	11
2.1 Description of function of the EUT	11
2.2 The following states were defined as the operating conditions.....	11
3 Additional Information	13
4 Overview.....	14
5 Results.....	15
5.1 Conducted emissions on power supply lines (150 kHz to 30 MHz)	15
5.1.1 Method of measurement.....	15
5.1.2 Test results (conducted emissions on power supply lines)	16
5.1.2.1 Test results with EUT supplied via PoE.....	16
5.1.2.2 Test results with EUT supplied via USB	17
5.2 Radiated emissions	18
5.2.1 Test method.....	18
5.2.2 Result final measurement from 30 MHz to 1 GHz	21
5.2.3 Result final measurement above 1 GHz	23
6 Test Equipment used for Tests	27
7 Test site Validation	28
8 Report History.....	28
9 List of Annexes	29

1 Identification

1.1 Applicant

Name:	TRUMPF Werkzeugmaschinen GmbH + Co. KG
Address:	Johann-Maus-Str. 2, 71254 Ditzingen
Country:	Germany
Name for contact purposes:	Mr. Guido Schönhardt
Phone:	07156-303-36117
eMail address:	Guido.schoenhardt@trumpf.com
Manufacturer represented during the test by the following person:	---

1.2 Manufacturer

Name:	TRUMPF Werkzeugmaschinen GmbH + Co. KG
Address:	Johann-Maus-Str. 2, 71254 Ditzingen
Country:	Germany
Name for contact purposes:	Mr. Guido Schönhardt
Phone:	07156-303-36117
eMail address:	Guido.schoenhardt@trumpf.com
Manufacturer represented during the test by the following person:	---

1.3 Test Laboratory

The tests were carried out by: **PHOENIX TESTLAB GmbH**
Königswinkel 10
32825 Blomberg
Germany

Accredited by Deutsche Akkreditierungsstelle GmbH (DAkKS) in compliance with DIN EN ISO/IEC 17025 under Reg. No. D-PL-17186-01-06 and D-PL-17186-01-05, FCC Test Firm Designation Number DE0004, FCC Test Firm Registration Number 469623, CAB Identifier DE0003 and ISED# 3469A.

1.4 EUT (Equipment under Test)

EUT	
Test object: *	Satellite for indoor localization
PMN / Model name: *	Track&Trace Satellite
FCC ID: *	2AVYV-2554432-01
Serial number: *	204339990
PCB identifier: *	1901154A00102B90
Hardware version: *	Rev D
Software version: *	3.0.6

* Declared by the applicant

Note: PHOENIX TESTLAB GmbH does not take samples. The samples used for tests are provided exclusively by the applicant.

1.5 Technical Data of Equipment

EUT data						
Power supply EUT: *	DC (by POE or USB)					
Supply voltage EUT POE: *	U _{nom} =	48.0 V _{DC}	U _{min} =	42.5 V _{DC}	U _{max} =	57.0 V _{DC}
Supply voltage EUT (USB): *	U _{nom} =	5.0 V _{DC}	U _{min} =	4.45 V _{DC}	U _{max} =	5.25 V _{DC}
Temperature range: *	-10 °C to +39 °C					
Lowest / highest internal clock frequency: *	32 kHz / 4500 MHz					

Ports / Connectors				
Identification			Length during test	Shielding (Yes / No)
	EUT	Ancillary		
USB	USB-C	USB-A	2 m	Yes
Ethernet (with POE)	RJ45	RJ45	3 m	Yes

1.5.1 802.15.4 Radio mode

IEEE 802.15.4 radio mode		
Fulfills radio specification: *	IEEE 802.15.4	
Radio chip: *	Atmega256RFR2	
Antenna type: *	Chip-Ceramic	
Antenna name: *	RFANT3216120A5T	
Antenna gain: *	2 dBi (Typical)	
Antenna connector: *	MM8030-2610RJ3	
Conducted output power: *	IEEE 802.15.4	-14.1 dBm (Peak)
		-14.3 dBm (Average)
Type of modulation: *	IEEE 802.15.4	O-QPSK (250 kbit/s)
Operating frequency range: *	IEEE 802.15.4	2405 – 2480 MHz
Number of channels: *	IEEE 802.15.4	16 (5 MHz channel spacing)

IEEE 802.15.4 frequencies				
Channel 11	RX	2405 MHz	TX	2405 MHz
Channel 12	RX	2410 MHz	TX	2410 MHz
Channel 13	RX	2415 MHz	TX	2415 MHz
Channel 14	RX	2420 MHz	TX	2420 MHz
Channel 15	RX	2425 MHz	TX	2425 MHz
Channel 16	RX	2430 MHz	TX	2430 MHz
Channel 17	RX	2435 MHz	TX	2435 MHz
Channel 18	RX	2440 MHz	TX	2440 MHz
Channel 19	RX	2445 MHz	TX	2445 MHz
Channel 20	RX	2450 MHz	TX	2450 MHz
Channel 21	RX	2455 MHz	TX	2455 MHz
Channel 22	RX	2460 MHz	TX	2460 MHz
Channel 23	RX	2465 MHz	TX	2465 MHz
Channel 24	RX	2470 MHz	TX	2470 MHz
Channel 25	RX	2475 MHz	TX	2475 MHz
Channel 26	RX	2480 MHz	TX	2480 MHz

1.5.2 BLE Radio mode

Bluetooth® Low Energy radio mode		
Fulfills radio specification: *	BLE 4.2 (1 Mbit/s only)	
Radio chip: *	Nordic nRF52840	
Antenna type: *	Internal PCB antenna	
Antenna name: *	ANT2	
Antenna gain: *	2 dBi	
Antenna connector: *	none	
Conducted output power: *	BLE 1 Mbit/s	-1.3 dBm (Peak)
		-1.8 dBm (Average)
Type of modulation: *	BLE 1 Mbit/s	GFSK (1 Mbit/s)
Operating frequency range: *	BLE 1 Mbit/s	2402 – 2480 MHz
Number of channels: *	BLE 1 Mbit/s	40 (2 MHz channel spacing)

Bluetooth® Low Energy frequencies				
Channel 0	RX	2402 MHz	TX	2402 MHz
Channel 1	RX	2404 MHz	TX	2404 MHz
...	...	...	...	...
Channel 19	RX	2440 MHz	TX	2440 MHz
...	...	...	...	...
Channel 38	RX	2478 MHz	TX	2478 MHz
Channel 39	RX	2480 MHz	TX	2480 MHz

1.5.3 UWB Radio mode

UWB radio mode	
Channel 1	$f_c = 3.575$ GHz, 500 MHz bandwidth
Channel 4	$f_c = 4.000$ GHz, 500 MHz bandwidth
Channel 3	$f_c = 4.500$ GHz, 500 MHz bandwidth
Channel 4	$f_c = 4.000$ GHz, 1000 MHz bandwidth
Rated rf-output power: *	-41.3 dBm (e.i.r.p.)
Antenna type: *	Internal PCB antenna only
Antenna gain: *	2 dBi
Antenna connector: *	None

* declared by the applicant.

1.5.4 Ancillary Equipment / Equipment used for testing

Equipment used for testing	
POE switch/injector * ¹	PowerSine 3001
Laptop for remote access: * ²	Fujitsu NS751-018; SN: DSBW019318
UWB Marker: * ¹	Marker #204305055
USB power supply: * ²	Samsung travel adapter EP-TA20EBE

*¹ Provided by the applicant

*² Provided by the laboratory

1.6 Dates

Date of receipt of test sample:	13.09.2019
Start of test:	09.07.2020
End of test:	31.07.2020

2 Operational States

2.1 Description of function of the EUT

The EUT is intended to be used as transceiver for locating of machine tools inside a factory building. It will be fixed mounted inside the factory building. Therefore, it is defined as fixed indoor equipment.

All radiated tests were carried out with an unmodified test sample powered with 48 V_{DC} via PoE from a PoE switch. Because the EUT also could be supplied with 5.0 VDC via USB, the conducted emission measurement on the power supply line was additionally carried out with this kind of power supply.

2.2 The following states were defined as the operating conditions

The setup was done according to customer specification.

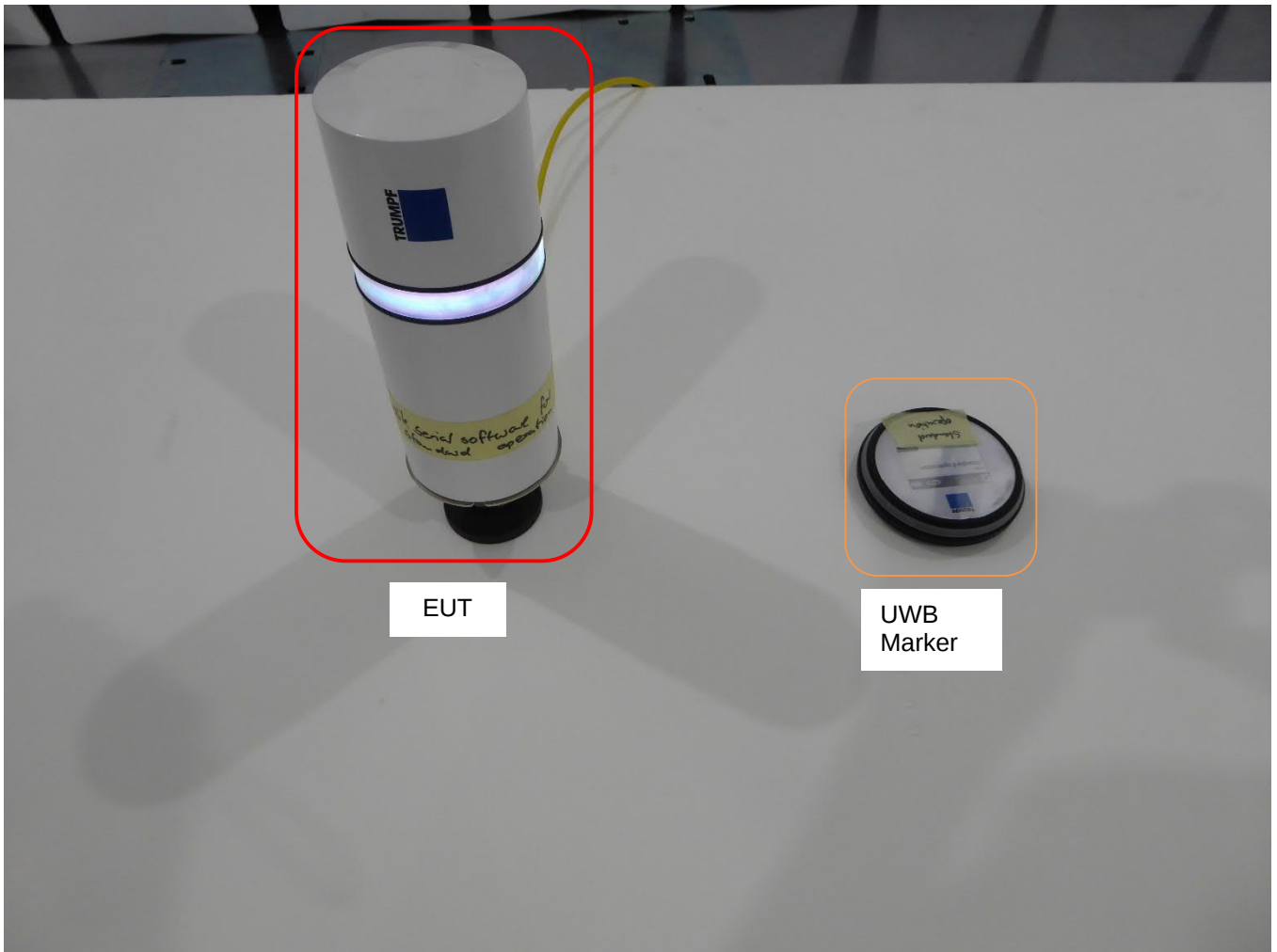
EUT is communicating with an ancillary Laptop via Ethernet.

Zigbee was active.

Radio technology	Frequency [MHz]	Channel / Band
UWB	4000	2
BLE	2402-2480	Advertising
IEEE 802.15.4	2408	26

The system setup as follows:

The physical boundaries of the EUT are shown below.



3 Additional Information

General information:

- none

Classification of cables:

- none

Maximum length of cables, declared by the manufacturer:

- no maximum length declared

Type of cables, declared by the manufacturer:

- no special type of cable declared

Deviation of the standard or test plan:

none

Special EMC measures, as a result of the tests:

- none

4 Overview

Conducted emissions FCC 47 CFR Part 15 section 15.107 (b) [3]					
Application	Frequency range	Limits	Reference standard	Remark	Status
AC supply line	0.15 to 0.5 MHz 0.5 to 30 MHz	79 dBμV (QP) 66 dBμV (AV) 73 dBμV (QP) 60 dBμV (AV)	ANSI C63.4	Class A	-
AC supply line	0.15 to 0.5 MHz 0.5 to 5 MHz 5 to 30 MHz	66 to 56 dBμV (QP)* 56 to 46 dBμV (AV)* 56 dBμV (QP) 46 dBμV (AV) 60 dBμV (QP) 50 dBμV (AV)	ANSI C63.4	Class B	Passed
*: Decreases with the logarithm of the frequency					
Radiated emissions FCC 47 CFR Part 15 section 15.109 (b) [3]					
Application	Frequency range	Limits	Reference standard	Remark	Status
Radiated Emission	30 to 88 MHz 88 to 216 MHz 216 to 960 MHz 960 to 1000 MHz above 1000 MHz	39.0 dBμV /m QP at 10 m 43.5 dBμV /m QP at 10 m 46.5 dBμV /m QP at 10 m 49.5 dBμV /m QP at 10 m 49.5 dBμV /m AV at 10 m and 69.5 dBμV /m PK at 10 m	ANSI C63.4	Class A	-
Radiated Emission	30 to 88 MHz 88 to 216 MHz 216 to 960 MHz 960 to 1000 MHz above 1000 MHz	40.0 dBμV/m QP at 3 m 43.5 dBμV/m QP at 3 m 46.0 dBμV/m QP at 3 m 54.0 dBμV/m QP at 3 m 54.0 dBμV/m AV at 3 m and 74.0 dBμV/m PK at 3 m	ANSI C63.4	Class B	Passed

Remark: As declared by the applicant the highest internal clock frequency is 4.5 GHz.
Therefore the radiated emission measurement must be carried out up to 5th of the highest internal clock frequency in this case 25 GHz.

The EUT was classified by the applicant as CLASS B equipment.

5 Results

5.1 Conducted emissions on power supply lines (150 kHz to 30 MHz)

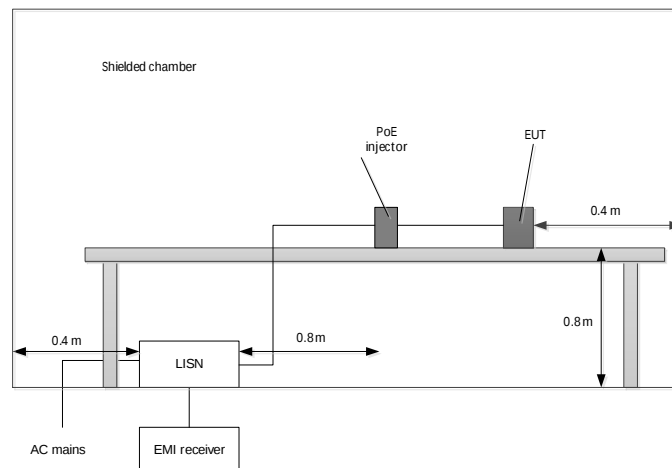
5.1.1 Method of measurement

This test will be carried out in a shielded chamber. Tabletop devices will be set up on a non-conducting support with a size of 1 m by 1.5 m and a height of 80 cm above the ground plane. Floor-standing devices will be placed directly on the ground plane. The setup of the Equipment under test will be in accordance to [1].

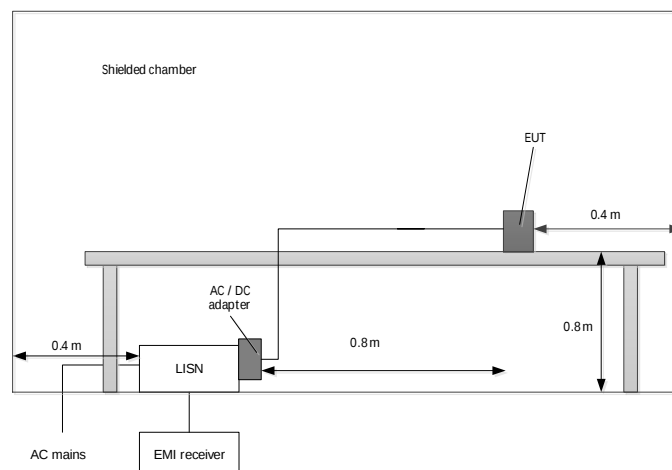
The frequency range 150 kHz to 30 MHz will be measured with an EMI Receiver set to MAX Hold mode with peak and average detector and a resolution bandwidth of 9 kHz. A scan will be carried out on the phase (or plus pole in case of DC powered devices) of the AC mains network. If levels detected 10 dB below the appropriate limit, this emission will be measured with the average and quasi-peak detector on all lines.

Frequency range	Resolution bandwidth
150 kHz to 30 MHz	9 kHz

Test setup for measurement with the EUT supplied via PoE:



Test setup for measurement with the EUT supplied via USB:



5.1.2 Test results (conducted emissions on power supply lines)

5.1.2.1 Test results with EUT supplied via PoE

Ambient temperature	21 °C
Relative humidity	71 %

Date	09.07.2020
Tested by	Y. KHALEK

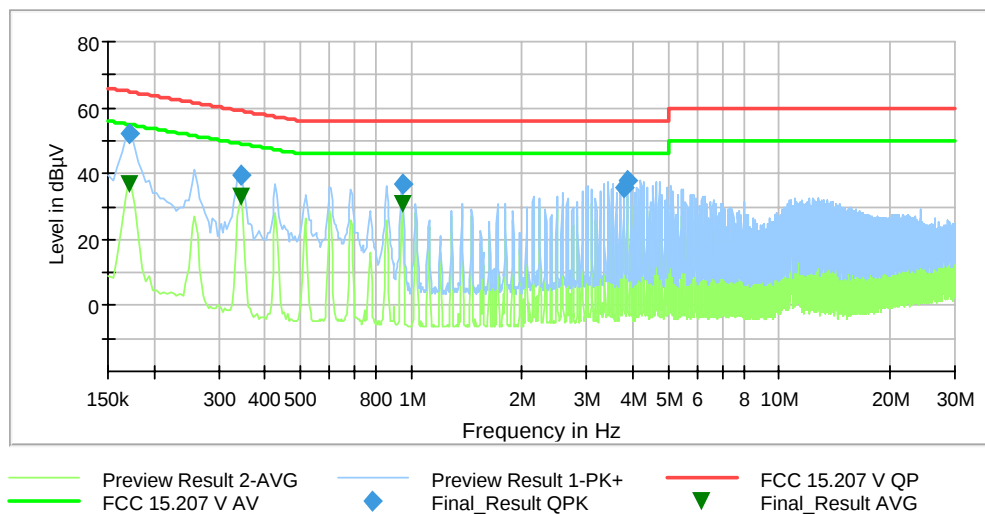
Position of EUT: The EUT was set-up on a non-conducting table of a height of 0.8 m.

Cable guide: The cables of the EUT were fixed on the non-conducting table. For further information of the cable guide refer to the pictures in annex A of this test report.

Test record: All results are shown in the following.

Supply voltage: During this test the EUT was powered with 48 V_{DC} by the power injector PowerSine 3001, which was itself supplied with 120 V_{AC} / 60 Hz.

The curves in the diagram only represent for each frequency point the maximum measured value of all preliminary measurements which were made for each power supply line. The top measured curve represents the peak measurement and the bottom measured curve the average measurement. The quasi-peak measured points are marked by ◆, the average measured points with ▼.



Frequency [MHz]	QuasiPeak [dBµV]	Average [dBµV]	Limit [dBµV]	Margin [dB]	Meas. Time [ms]	Bandwidth [kHz]	Line	PE	Corr. [dB]
0.172500	---	52.0	64.8	12.8	5000	9	N	GND	9.8
0.172500	37.0	---	54.8	17.8	5000	9	L1	FLO	9.8
0.344400	32.7	---	49.1	16.4	5000	9	N	FLO	9.9
0.344400	---	39.7	59.1	19.4	5000	9	L1	GND	9.9
0.946500	---	36.9	56.0	19.1	5000	9	N	FLO	9.9
0.949200	30.9	---	46.0	15.1	5000	9	N	FLO	9.9
3.789600	---	35.7	56.0	20.3	5000	9	N	GND	10.3
3.877800	---	37.9	56.0	18.1	5000	9	N	GND	10.3
Measurement uncertainty			±2.8 dB						

5.1.2.2 Test results with EUT supplied via USB

Ambient temperature	21 °C
Relative humidity	71 %

Date	09.07.2020
Tested by	Y. KHALEK

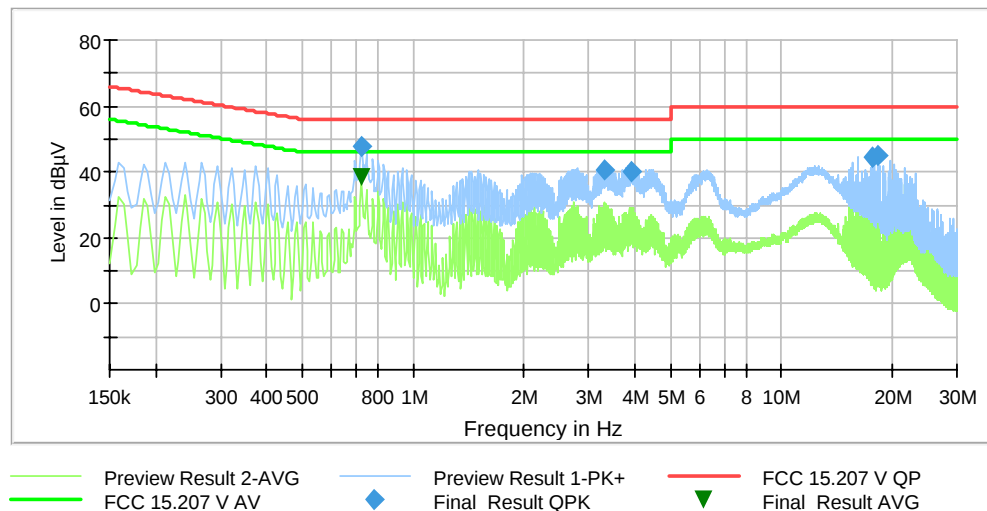
Position of EUT: The EUT was set-up on a non-conducting table of a height of 0.8 m.

Cable guide: The cables of the EUT were fixed on the non-conducting table. For further information of the cable guide refer to the pictures in annex A of this test report.

Test record: All results are shown in the following.

Supply voltage: During this test the EUT was powered with 5.0 V_{DC} by the Samsung travel adapter EP-TA20EBE, which was itself supplied with 120 V_{AC} / 60 Hz.

The curves in the diagram only represent for each frequency point the maximum measured value of all preliminary measurements which were made for each power supply line. The top measured curve represents the peak measurement and the bottom measured curve the average measurement. The quasi-peak measured points are marked by ◆, the average measured points with ▼.



Frequency [MHz]	QuasiPeak [dBμV]	Average [dBμV]	Limit [dBμV]	Margin [dB]	Meas. Time [ms]	Bandwidth [kHz]	Line	PE	Corr. [dB]
0.721500	---	38.4	46.0	7.6	5000	9	L1	FLO	9.9
0.721500	47.7	---	56.0	8.3	5000	9	L1	FLO	9.9
3.291000	40.4	---	56.0	15.6	5000	9	L1	FLO	10.2
3.905700	40.0	---	56.0	16.0	5000	9	L1	GND	10.3
17.692800	44.6	---	60.0	15.4	5000	9	L1	FLO	10.9
18.241800	45.3	---	60.0	14.7	5000	9	L1	FLO	10.9
Measurement uncertainty						±2.8 dB			

Test: Passed

Test equipment (please refer to chapter 6 for details)
21 - 26

5.2 Radiated emissions

5.2.1 Test method

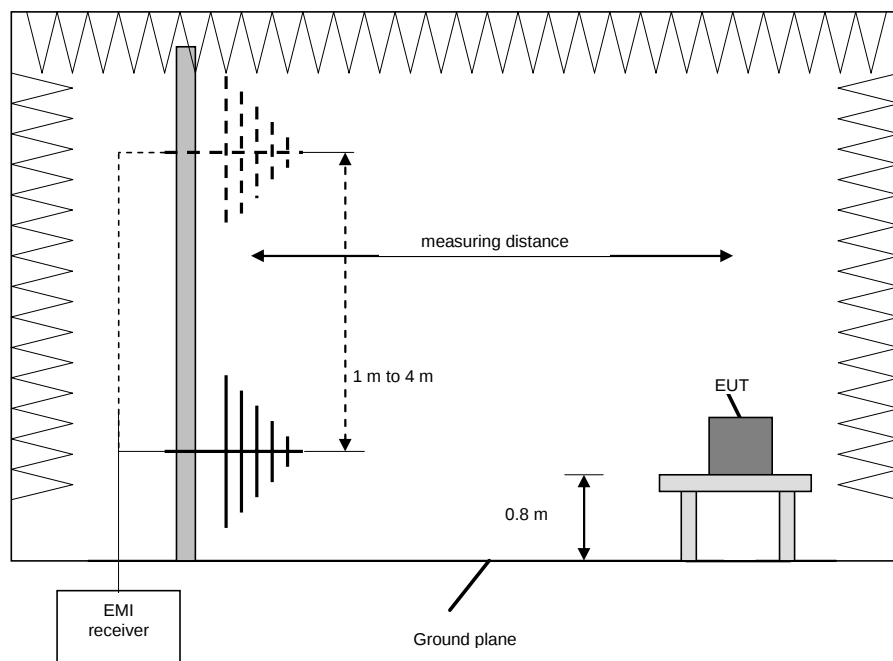
Preliminary and final measurement (30 MHz to 1 GHz)

The preliminary and final measurements were conducted in a semi-anechoic chamber with a metal ground plane in a 3 m distance.

During the test the EUT will be rotated in the range of 0 ° to 360 °, the measuring antenna will be set to horizontal and vertical polarization and raised and lowered in the range from 1 m to 4 m to find the maximum level of emissions.

The resolution bandwidth of the EMI Receiver will be set to the following values:

Test	Frequency range	Resolution bandwidth	Step size	Measurement time
Preliminary measurement	30 MHz to 1 GHz	120 kHz	30 kHz	100 ms
Frequency peak search	3 x RBW	120 kHz	10 kHz	1000 ms
Final measurement	30 MHz to 1 GHz	120 kHz	-	5 x 1000 ms



Procedure preliminary measurement:

The following procedure is used:

1. Set the measurement antenna to 1 m height.
2. Monitor the frequency range at vertical polarisation and a EUT azimuth of 0 °.
3. Rotate the EUT by 360° to maximize the detected signals.
4. Repeat 1) to 2) with the vertical polarisation of the measuring antenna.
5. Increase the height of the antenna for 0.5 m and repeat steps 2 – 4 until the final height of 4 m is reached.
6. The highest values for each frequency will be saved by the software, including the antenna height, measurement antenna polarization and turntable azimuth for that value.

Procedure final measurement:

The following procedure is used:

1. Select the highest frequency peaks to the limit for the final measurement.
2. The software will determine the exact peak frequencies by doing a partial scan with reduced RBW with +/- 10 times the RBW of the pre-scan of the selected peaks.
3. If the EUT is portable or ceiling mounted, find the worst case EUT position (x,y,z) for the final test.
4. The worst measurement antenna height is found by the measurement software by varying the measurement antenna height by +/- 0.5 m from the value obtained in the preliminary measurement, and to monitor the emission level.
5. The worst azimuth turntable position is found by varying the turntable azimuth by +/- 30° from the value obtained in the preliminary measurement, and to monitor the emission level.
6. The final measurement is performed at the worst case antenna height and the worst case turntable azimuth
7. Steps 2 – 6 will be repeated for each frequency peak selected in step 1.

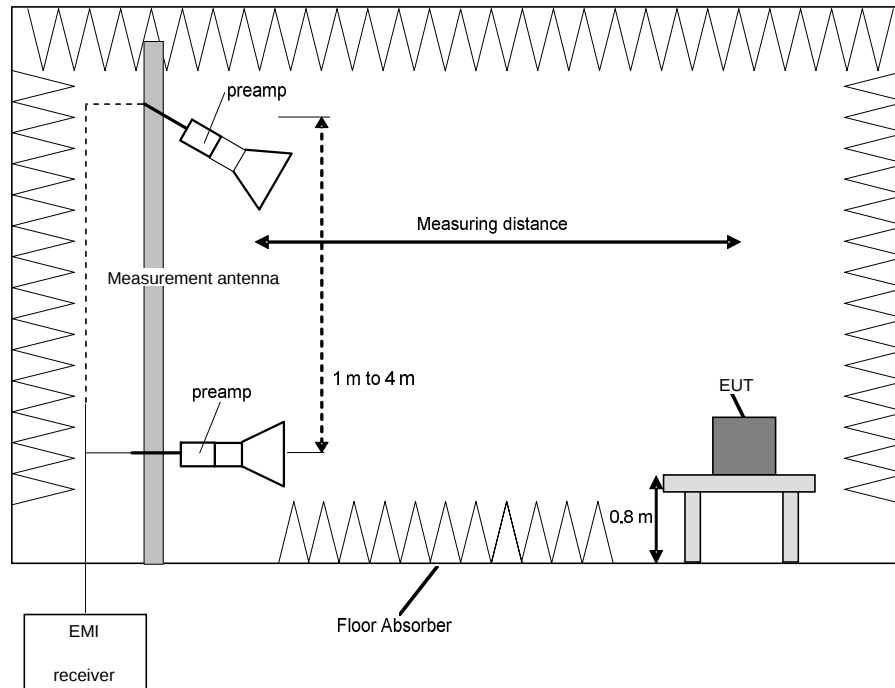
Preliminary and final measurement (1 – 40 GHz)

The preliminary and final measurements were conducted in a semi-anechoic chamber with floor absorbers between EUT and measurement antenna in a 3 m distance.

During the test the EUT will be rotated in the range of 0 ° to 360 °, the measuring antenna will be set to horizontal and vertical polarization and raised and lowered in the range from 1 m to 4 m to find the maximum level of emissions. For each height the angle of the antenna will be tilted so that the measurement antenna is always aiming at the EUT.

The resolution bandwidth of the EMI Receiver will be set to the following values:

Test	Frequency range	Resolution bandwidth	Step size	Measurement time
Preliminary measurement	1 - 40 GHz	1 MHz	250 kHz	10 ms
Frequency peak search	+ / - 1 MHz	1 MHz	50 kHz	100 ms
Final measurement	1 - 40 GHz	1 MHz	-	10 x 100 ms



Procedure preliminary measurement:

The following procedure is used:

1. Set the measurement antenna to 1 m height.
2. Monitor the frequency range at vertical polarisation and a EUT azimuth of 0 °.
3. Rotate the EUT by 360° to maximize the detected signals.
4. Repeat 1) to 2) with the vertical polarisation of the measuring antenna.
5. Increase the height of the antenna for 0.5 m and repeat steps 2 – 4 until the final height of 4 m is reached.
6. The highest values for each frequency will be saved by the software, including the antenna height, measurement antenna polarization and turntable azimuth for the highest value.

Procedure final measurement:

The following procedure is used:

1. Select the highest frequency peaks to the limit for the final measurement.
2. The software will determine the exact peak frequencies by doing a partial scan with reduced RBW with +/- 10 times the RBW of the pre-scan of the selected peaks.
3. If the EUT is portable or ceiling mounted, find the worst case EUT orientation (x,y,z) for the final test.
4. The worst measurement antenna height is found by the measurement software by varying the measurement antenna height by +/- 0.5 m from the worst case value obtained in the preliminary measurement, and to monitor the emission level.
5. The worst azimuth turntable position is found by varying the turntable azimuth by +/- 30° from the worst case value obtained in the preliminary measurement, and to monitor the emission level.
6. The final measurement is performed at the worst case antenna height and the worst case turntable azimuth.
7. Steps 2 – 6 will be repeated for each frequency peak selected in step 1.

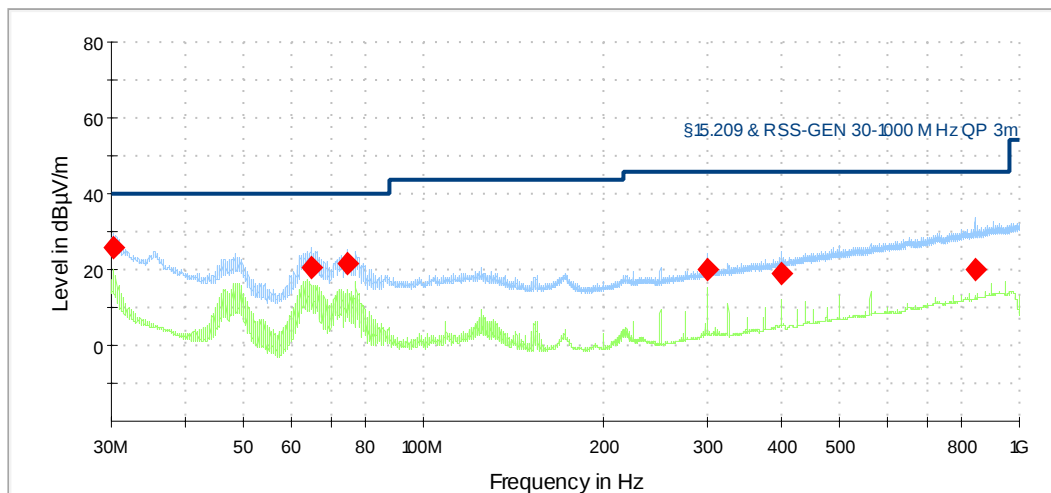
5.2.2 Result final measurement from 30 MHz to 1 GHz

Ambient temperature	21 °C
Relative humidity	71 %

Date	29.07.2020
Tested by	B. ROHDE

Test description: Radiated emission measurement according to FCC PART 15
 EUT: Track&Trace Satellite
 Manufacturer: TRUMPF Werkzeugmaschinen GmbH + Co. KG
 Operating conditions: UWB tracking, IEEE802.15.4 active
 data communication via Ethernet to ancillary laptop, see 2
 Test site: PHOENIX TESTLAB GmbH, semi anechoic chamber M276
 Operator: B. Rohde
 Power supply: Via POE from injector
 Limit FCC: eCFR §15.109 Class B @3m

The measured points and the limit line in the following diagram refer to the standard measurement of the emitted interference in compliance with the above-mentioned standard. The measured points marked with "♦" are the measured results of the standard subsequent measurement in a semi anechoic chamber.



The results of the standard subsequent measurement in a semi anechoic chamber are indicated in the table below. The limits as well as the measured results (levels) refer to the above-mentioned standard while taking account of the specified requirements for a 3 m measuring distance.

Result Table

Frequency [MHz]	Result QP [dBμV/m]	Limit [dBμV/m]	Margin [dB]	Readings [dBμV]	Correction [dB/m]	Height [cm]	Azimuth [deg]	Pol.	Result
30.260000	25.9	40	14.1	0.6	25.3	130	322	V	Passed
64.750000	20.6	40	19.4	7.5	13.2	146	160	V	Passed
74.560000	21.4	40	18.6	6.3	15.2	166	280	V	Passed
299.980000	19.8	46.02	26.2	0.5	19.3	115	205	H	Passed
400.000000	19.2	46.02	26.8	-3.0	22.1	170	69	V	Passed
845.230000	19.9	46.02	26.1	-9.6	29.5	232	265	H	Passed
Measurement uncertainty				±5.5 dB					

The correction factor was calculated as follows.

Corr. (dB/m) = cable attenuation (dB) + 6 dB attenuator (dB) + antenna factor (dB/m)

Therefore the reading can be calculated as follows:

Reading (dBμV) = result QuasiPeak (dBμV/m) - Corr. (dB/m)

Test equipment (please refer to chapter 6 for details)

9 – 15, 17, 27

5.2.3 Result final measurement above 1 GHz

Ambient temperature	21 °C
Relative humidity	71 %

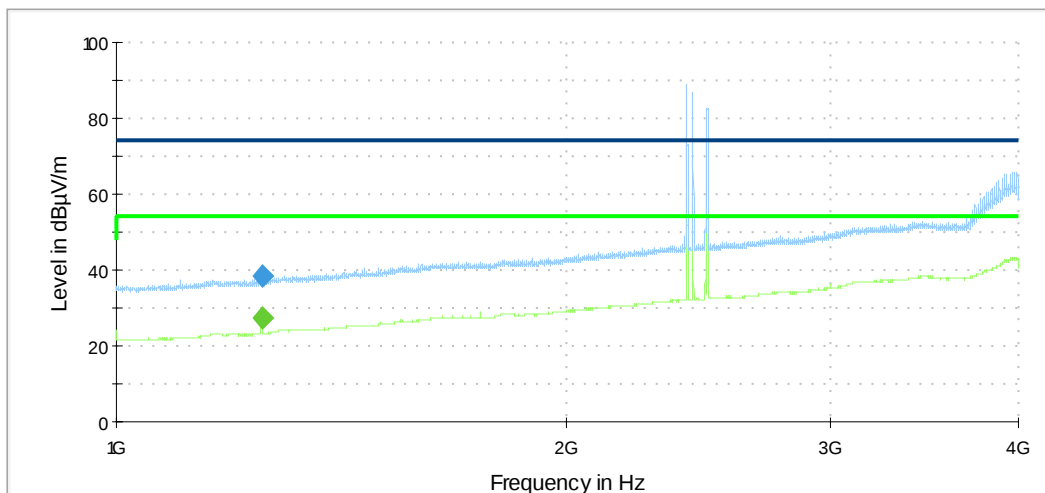
Date	30.07.2020 31.07.2020
Tested by	B. ROHDE

Test description: Radiated emission measurement according to FCC PART 15
 EUT: Track&Trace Satellite
 Manufacturer: TRUMPF Werkzeugmaschinen GmbH + Co. KG
 Operating conditions: UWB tracking, IEEE802.15.4 active
 data communication via Ethernet to ancillary laptop, see 2
 Test site: PHOENIX TESTLAB GmbH, semi anechoic chamber M276
 Operator: B. Rohde
 Power supply: Via POE from injector
 Limit FCC: eCFR §15.109 Class B @3m

The curves in the diagram only represent the maximum measured value for each frequency point of all preliminary measurements, which were carried out with various EUT and antenna positions.

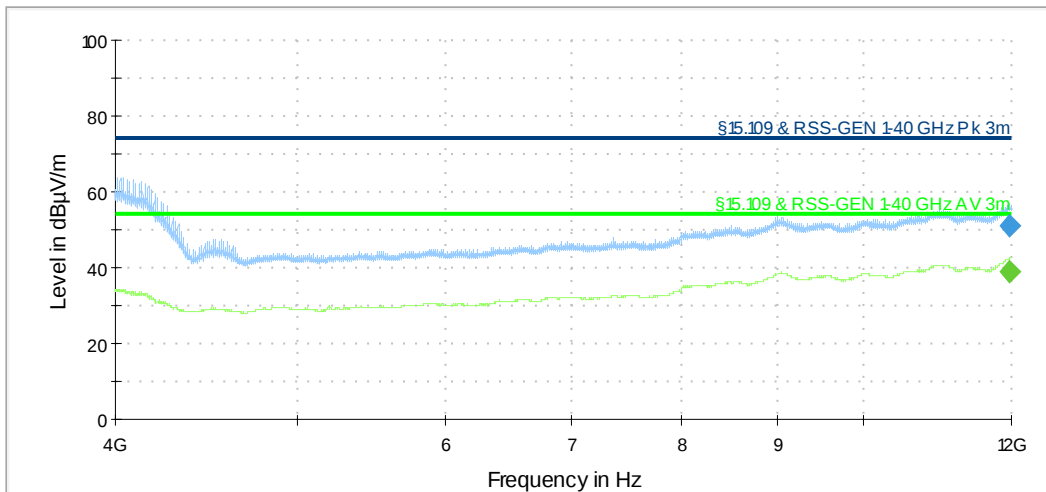
The top measured curve represents the peak measurement. The measured points marked with "◆" are frequency points for the final peak detector measurement. These values are indicated in the following table. The bottom measured curve represents the average measurement. The measured points marked with "◆" are frequency points for the final average detector measurement.

Final Plot 1 – 4 GHz



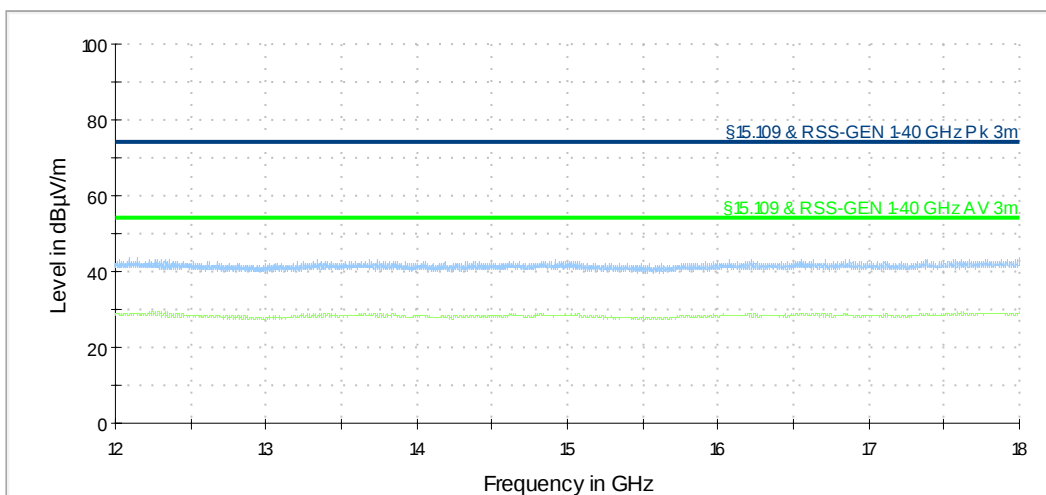
The emissions in the 2.4 GHz-band are wanted radio links, so they were excluded from evaluation.
 The Emissions @4 GHz is a wanted radio link, so they were excluded from evaluation

Final Plot 4 -12 GHz



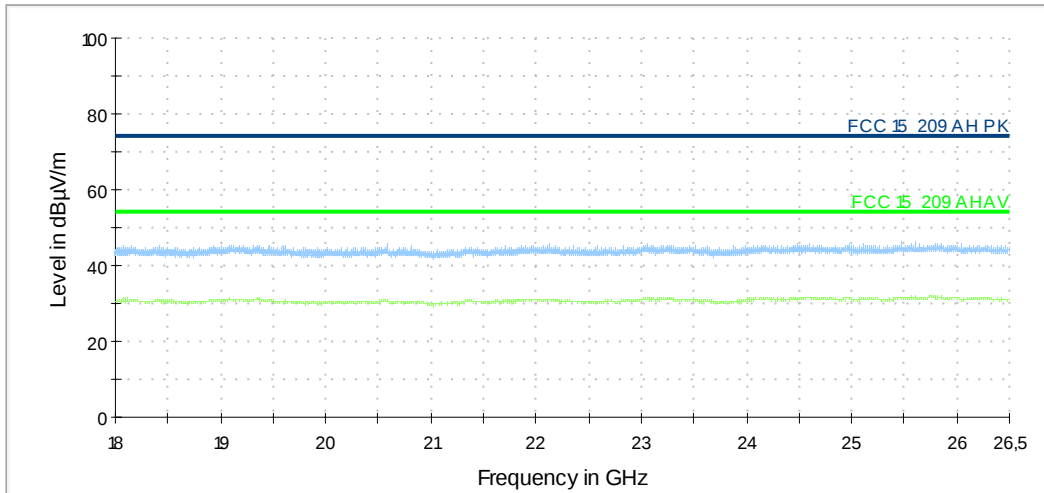
The Emissions @4 GHz is a wanted radio link, so they were excluded from evaluation

Plot 12 -18 GHz



No final measurement conducted

Plot 18 – 26.5 GHz



No final measurement conducted

The results of the standard subsequent measurement above 1 GHz in a semi anechoic chamber are indicated in the table below. The limits as well as the measured results (levels) refer to the above-mentioned standard while taking account of the specified requirements for a 3 m measuring distance.

Frequency [MHz]	Result (Pk) [dBμV/m]	Result (Av) [dBμV/m]	Limit [dBμV/m]	Margin [dB]	Reading [dBμV]	Correction [dB/m]	Height [cm]	Azimuth [deg]	Pol.	Comment
1250.000000	---	27.3	54	26.7	26.9	0.4	109	189	V	Passed
1250.000000	38.4	---	74	35.6	26.9	11.4	109	189	V	Passed
4024.700000	64.2	---	74	9.8	5.9	58.3	229	348	V	Passed
4024.700000	---	28.9	54	25.1	5.9	23	229	348	V	Passed
Measurement uncertainty					±5.5 dB					

All other emissions were either caused by wanted radio links, or the emissions were more than 20 dB below the limit.

The correction factor was calculated as follows.

Corr. (dB/m) = cable attenuation (dB) + preamplifier (dB) + antenna factor (dB/m)

Reading (dBμV) + Corr. (dB/m) = Result (dBμV/m) [Peak or Average]

Test equipment (please refer to chapter 6 for details)

1 – 16, 18

6 Test Equipment used for Tests

No.	Test equipment	Type	Manufacturer	Serial No.	PM. No.	Cal. Date	Cal Due
1	Low Noise Amplifier 100 MHz - 18 GHz	LNA-30-00101800-25-10P	Narda-Miteq	2110917	482967	18.02.2020	02.2022
2	Log Per Antenna	HL050	Rohde & Schwarz	4062.4063.02-100908	482977	13.08.2019	08.2022
4	Low Noise Amplifier 18 GHz - 26.5 GHz	LNA-30-18002650-20-10P	Narda-Miteq	2110911	482969	17.02.2020	02.2022
5	Standard Gain Horn 20 dB, 18 GHz -26 GHz	20240-20	Flann	266399	483026	Calibration not necessary	
9	RF Switch Matrix	OSP220	Rohde & Schwarz		482976	Calibration not necessary	
10	Turntable	TT3.0-3t	Maturo	825/2612/.01	483224	Calibration not necessary	
11	Antennasupport	BAM 4.5-P-10kg	Maturo	222/2612.01	483225	Calibration not necessary	
12	Controller	NCD	Maturo	474/2612.01	483226	Calibration not necessary	
13	Semi Anechoic Chamber M276	SAC5-2	Albatross Projects	C62128-A540-A138-10-0006	483227	Calibration not necessary	
14	Measurment software EMC32 M276	EMC32	Rohde & Schwarz	100970	482972	Calibration not necessary	
15	EMI Testreceiver	ESW44	Rohde & Schwarz	101828	482979	14.11.2019	11.2021
16	Preamplifier 12 GHz - 18 GHz	JS3-12001800-16-5A	MITEQ Hauppauge N.Y.	571667	480343	13.02.2020	02.2022
17	Antenna (Bilog)	CBL6111D	Schaffner Elektrotest GmbH / Teseq GmbH	25761	480894	19.10.2017	10.2020
18	Low Noise Amplifier 12 GHz - 18 GHz	LNA-30-12001800-13-10P	Narda-Miteq	2089798	482968	17.02.2020	02.2022
21	Shielded chamber M4	-	Siemens	B83117-S1-X158	480088	Calibration not necessary	
22	EMI Receiver	ESIB 26	Rohde & Schwarz	1088.7490	481182	12.02.2020	02.2022
23	LISN	NSLK8128	Schwarzbeck	8128161	480138	11.02.2020	02.2022
24	Transient Limiter	CFL 9206A	Teseq	38268	481982	Calibration not necessary	
25	Software	EMC32	Rohde & Schwarz	100061	481022	Calibration not necessary	
26	AC source	AC6803A	Keysight	JPVJ002509	482350	Calibration not necessary	
27	Attenuator 6 dB	WA2-6	Weinschel	-	482794	Calibration not necessary	

7 Test site Validation

Test equipment	PM. No.	Frequency range	Type of validation	According to	Val. Date	Val Due
Semi anechoic chamber M276	483227	30 – 1000 MHz	NSA	ANSI C63.4a-2017	19.09.2019	18.09.2021
Semi anechoic chamber M276	483227	1 -18 GHz	SVSWR	CISPR 16-1-4 + Cor1:2010 + A1:2012 +A2:2017	19.09.2019	18.09.2021
Semi anechoic chamber M276	483227	1 -18 GHz	SVSWR	CISPR 16-1-4 + Cor1:2010 + A1:2012 +A2:2017	01.10.2019	30.09.2021
Shielded chamber M4	480088	9 kHz – 30 MHz	GND-Plane	ANSI C63.4-2014	06.11.2018	05.11.2020

8 Report History

Report Number	Date	Comment
F191161E7	03.08.2020	Initial Test Report
-	-	-
-	-	-

9 List of Annexes

Annex A	Test Setup Photos	7 pages
Annex B	External EUT Photos	4 pages
Annex C	Internal Setup Photos	8 pages