

The Mines Press, Inc

RF TEST REPORT

Report Type:

FCC Part 15.247 RF report

Model:

780-2046

REPORT NUMBER:

210401413SHA-002

ISSUE DATE:

April 28, 2021

DOCUMENT CONTROL NUMBER:

TTRF15.247-02_V1 © 2018 Intertek



TEST REPORT

Applicant: The Mines Press, Inc
231 Croton Avenue, Cortlandt Manor, NY 10567 USA

Manufacturer: The Mines Press, Inc
231 Croton Avenue, Cortlandt Manor, NY 10567 USA

Product Name: Bluetooth speaker pillow

Type/Model: 780-2046

FCC ID: 2ATXKEB780204

SUMMARY:

The equipment complies with the requirements according to the following standard(s) or Specification:

47CFR Part 15 (2019): Radio Frequency Devices (Subpart C)

ANSI C63.10 (2013): American National Standard of Procedures for Compliance Testing of Unlicensed Wireless Devices

PREPARED BY:



Project Engineer
Wade Zhang

REVIEWED BY:



Reviewer
Daniel Zhao

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TEST REPORT

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Revision History

Report No.	Version	Description	Issued Date
210401413SHA-002	Rev. 01	Initial issue of report	April 28, 2021

Measurement result summary

TEST ITEM	FCC REFERENCE	RESULT
Minimum 6dB Bandwidth	15.247(a)(2)	Pass
Maximum conducted output power and e.i.r.p.	15.247(b)(3)	Pass
Power spectrum density	15.247(e)	Pass
Emission outside the frequency band	15.247(d)	Pass
Radiated Emissions in restricted frequency bands	15.247(d), 15.205&15.209	Pass
Power line conducted emission	15.207(a)	NA
Occupied bandwidth	-	Tested
Antenna requirement	15.203	Pass

Notes:

1: NA =Not Applicable

2. Determination of the test conclusion is based on IEC Guide 115 in consideration of measurement uncertainty.

3: Additions, Deviations and Exclusions from Standards: None.

1 GENERAL INFORMATION

1.1 Description of Equipment Under Test (EUT)

Product name:	Bluetooth speaker pillow
Type/Model:	780-2046
Description of EUT:	The EUT is a Bluetooth speaker pillow which support Bluetooth technology, there have only one mode.
Rating:	DC 4.5V (3*AA Battery)
Category of EUT:	Class B
EUT type:	☒ Table top ☐ Floor standing
Software Version:	2.0
Hardware Version:	2.0
Sample received date:	April 16, 2021
Date of test:	April 16, 2021 ~April 28, 2021

1.2 Technical Specification

Frequency Range:	2400MHz ~ 2483.5MHz
Support Standards:	Bluetooth 5.0 (BLE)
Type of Modulation:	GFSK
Channel Number:	40 (0-39)
Data Rate:	1Mbps
Power Class:	Class II
Channel Separation:	2 MHz

Antenna information:			
No.	Antenna Type	Gain (dBi)	Note
1	Internal antenna	-0.58dBi	/

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1.3 Description of Test Facility

Name:	Intertek Testing Services Shanghai
Address:	Building 86, No. 1198 Qinzhou Road(North), Shanghai 200233, P.R. China
Telephone:	86 21 61278200
Telefax:	86 21 54262353

The test facility is recognized, certified, or accredited by these organizations:	CNAS Accreditation Lab Registration No. CNAS L0139
	FCC Accredited Lab Designation Number: CN1175
	IC Registration Lab CAB identifier.: CN0051
	VCCI Registration Lab Registration No.: R-14243, G-10845, C-14723, T-12252
	A2LA Accreditation Lab Certificate Number: 3309.02

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2 TEST SPECIFICATIONS

2.1 Standards or specification

47CFR Part 15 (2019)

ANSI C63.10 (2013)

2.2 Mode of operation during the test

While testing transmitting mode of EUT, the internal modulation and continuously transmission was applied. The EUT is a handheld device, so three axes (X, Y, Z) were observed while the test receiver worked as “max hold” continuously and the highest reading among the whole test procedure was recorded.

The lowest, middle and highest channel were tested as representatives.

Frequency Band (MHz)				2402 ~ 2480			
Channel	Frequency (MHz)	Channel	Frequency (MHz)	Channel	Frequency (MHz)	Channel	Frequency (MHz)
0	2402	10	2422	20	2442	30	2462
1	2404	11	2424	21	2444	31	2464
2	2406	12	2426	22	2446	32	2466
3	2408	13	2428	23	2448	33	2468
4	2410	14	2430	24	2450	34	2470
5	2412	15	2432	25	2452	35	2472
6	2414	16	2434	26	2454	36	2474
7	2416	17	2436	27	2456	37	2476
8	2418	18	2438	28	2458	38	2478
9	2420	19	2440	29	2460	39	2480

Data rate VS Power:

The test setting software is offered by the manufactory. The pre-scan for the conducted power with all rates in each modulation and bands was used, and the worst case was found and used in all test cases.

Test software and Power Setting parameter			
Test Software	FCC Assist 2.4		
Working Mode	BLE		
Test Channel	2402MHz	2440MHz	2480MHz
Power Setting	max	max	max

2.3 Test software list

Test Items	Software	Manufacturer	Version
Conducted emission	ESxS-K1	R&S	V2.1.0
Radiated emission	ES-K1	R&S	V1.71

2.4 Test peripherals list

Item No.	Name	Band and Model	Description
1	Laptop computer	DELL 5480	-
2	RF cable	/	0.2m length; 0.5dB loss

2.5 Test environment condition:

Test items	Temperature	Humidity
Minimum 6dB Bandwidth	24.2°C	41.0% RH
Maximum conducted output power and e.i.r.p.		
Power spectrum density		
Emission outside the frequency band		
Occupied bandwidth		
Power line conducted emission	/	/
Radiated Emissions in restricted frequency bands	25.2°C	52.0% RH

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2.6 Instrument list

Radiated Emission					
Used	Equipment	Manufacturer	Type	Internal no.	Due date
☒	Test Receiver	R&S	ESIB 26	EC 3045	2021-09-16
☒	Bilog Antenna	TESEQ	CBL 6112D	EC 4206	2021-09-25
☒	Horn antenna	R&S	HF 906	EC 3049	2022-01-17
☒	Horn antenna	ETS	3117	EC 4792-1	2022-03-15
☒	Horn antenna	TOYO	HAP18-26W	EC 4792-3	2021-07-09
☒	Pre-amplifier	R&S	Pre-amp 18	EC5262	2021-06-11
☒	Semi-anechoic chamber	Albatross project	-	EC 3048	2021-07-14
RF test					
Used	Equipment	Manufacturer	Type	Internal no.	Due date
☒	PXA Signal Analyzer	Keysight	N9030A	EC 5338	2022-03-16
☒	PXA Signal Analyzer	Keysight	N9030B	EC 6078	2021-06-10
☒	Power sensor	Agilent	U2021XA	EC 5338-1	2022-03-16
☒	Vector Signal Generator	Agilent	N5182B	EC 5175	2022-03-16
☒	MXG Analog Signal Generator	Agilent	N5181A	EC 5338-2	2022-03-16
☒	Test Receiver	R&S	ESCI 7	EC 4501	2021-09-16
Additional instrument					
Used	Equipment	Manufacturer	Type	Internal no.	Due date
☒	Therom-Hygrograph	ZJ1-2A	S.M.I.F.	EC 3783	2022-03-03
☒	Pressure meter	YM3	Shanghai Mengde	EC 4620	2021-09-09

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2.7 Measurement uncertainty

The measurement uncertainty represents an expanded uncertainty expressed at approximately the 95% confidence level using a coverage factor of k=2.

Test item	Measurement uncertainty
Maximum peak output power	$\pm 0.90\text{dB}$
Radiated Emissions in restricted frequency bands below 1GHz	$\pm 4.60\text{dB}$
Radiated Emissions in restricted frequency bands above 1GHz	$\pm 4.40\text{dB}$
Emission outside the frequency band	$\pm 2.70\text{dB}$
Power line conducted emission	$\pm 2.70\text{dB}$

3 Minimum 6dB bandwidth

Test result: Pass

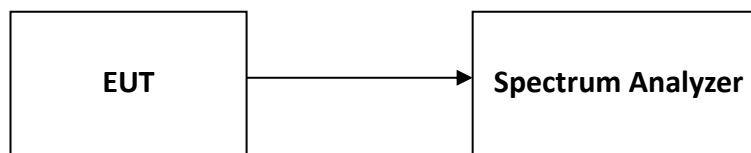
3.1 Limit

For systems using digital modulation techniques that may operate in the 902 - 928 MHz, 2400 - 2483.5 MHz and 5725 - 5850 MHz bands, the minimum 6 dB bandwidth shall be at least 500 kHz.

3.2 Measurement Procedure

- a) Set RBW = 100 kHz.
- b) Set the video bandwidth (VBW) $\geq 3 \times$ RBW.
- c) Detector = Peak.
- d) Trace mode = max hold.
- e) Sweep = auto couple.
- f) Allow the trace to stabilize.
- g) Measure the maximum width of the emission that is constrained by the frequencies associated with the two outermost amplitude points (upper and lower frequencies) that are attenuated by 6 dB relative to the maximum level measured in the fundamental emission.

3.3 Test Configuration



3.4 Test Results of Minimum 6dB bandwidth

Please refer to Appendix A.

4 Maximum conducted output power and e.i.r.p.

Test result: Pass

4.1 Limit

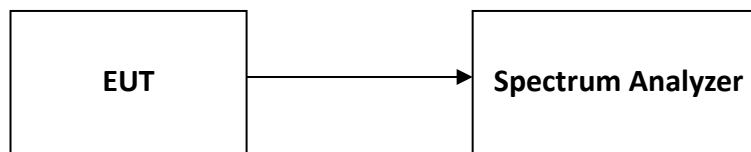
For systems using digital modulation in the 902-928 MHz, 2400-2483.5 MHz, and 5725-5850 MHz bands: 1 W. (The e.i.r.p. shall not exceed 4 W)

If the transmitting antenna of directional gain greater than 6dBi is used, the power shall be reduced by the amount in dB that the directional gain of the antenna exceeds 6dBi. If there have a beam forming type, the limit should be the minimum of 30dBm and 30+ (6 –antenna gain-beam forming gain).

4.2 Measurement Procedure

- a) Set the RBW $\geq$ DTS bandwidth.
- b) Set VBW $\geq 3 \times$ RBW.
- c) Set span $\geq 3 \times$ RBW
- d) Sweep time = auto couple.
- e) Detector = peak.
- f) Trace mode = max hold.
- g) Allow trace to fully stabilize.
- h) Use peak marker function to determine the peak amplitude level.

4.3 Test Configuration



4.4 Test Results of Maximum conducted output power

Please refer to Appendix A.

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5 Power spectrum density

Test result: Pass

5.1 Limit

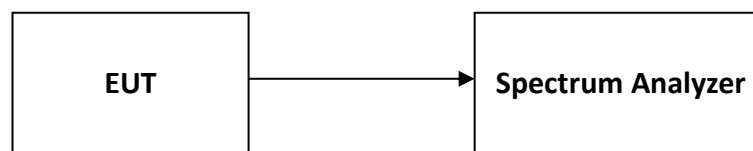
For digitally modulated systems, the power spectral density conducted from the intentional radiator to the antenna shall not be greater than 8dBm in any 3 kHz band during any time interval of continuous transmission.

If the transmitting antenna of directional gain greater than 6dBi is used, the power shall be reduced by the amount in dB that the directional gain of the antenna exceeds 6dBi. If there have a beam forming type, the limit should be the minimum of 8dBm/MHz and $8 + (6 - \text{antenna gain} - \text{beam forming gain})$.

5.2 Measurement Procedure

- a) Set analyzer center frequency to DTS channel center frequency.
- b) Set the span to 1.5 times the DTS bandwidth.
- c) Set the RBW to: $3 \text{ kHz} \leq \text{RBW} \leq 100 \text{ kHz}$.
- d) Set the VBW $\geq 3 \times \text{RBW}$.
- e) Detector = peak.
- f) Sweep time = auto couple.
- g) Trace mode = max hold.
- h) Allow trace to fully stabilize.
- i) Use the peak marker function to determine the maximum amplitude level within the RBW.
- j) If measured value exceeds limit, reduce RBW (no less than 3 kHz) and repeat.

5.3 Test Configuration



5.4 Test Results of Power spectrum density

Please refer to Appendix A.

6 Emission outside the frequency band

Test result: Pass

6.1 Limit

In any 100 kHz bandwidth outside the frequency band in which the spread spectrum intentional radiator is operating, the radio frequency power that is produced by the intentional radiator shall be at least 30 dB below that in the 100 kHz bandwidth within the band that contains the highest level of the desired power.

6.2 Measurement Procedure

Reference level measurement

Establish a reference level by using the following procedure:

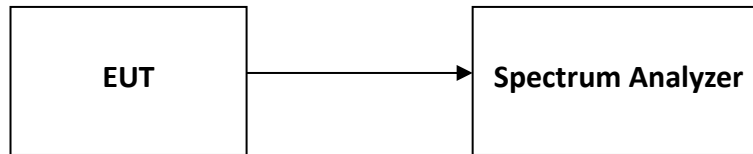
- a) Set instrument center frequency to DTS channel center frequency.
- b) Set the span to ≥ 1.5 times the DTS bandwidth.
- c) Set the RBW = 100 kHz.
- d) Set the VBW $\geq 3 \times$ RBW.
- e) Detector = peak.
- f) Sweep time = auto couple.
- g) Trace mode = max hold.
- h) Allow trace to fully stabilize.
- i) Use the peak marker function to determine the maximum PSD level.

Emission level measurement

- a) Set the center frequency and span to encompass frequency range to be measured.
- b) Set the RBW = 100 kHz.
- c) Set the VBW $\geq 3 \times$ RBW.
- d) Detector = peak.
- e) Sweep time = auto couple.
- f) Trace mode = max hold.
- g) Allow trace to fully stabilize.
- h) Use the peak marker function to determine the maximum amplitude level.

Ensure that the amplitude of all unwanted emissions outside of the authorized frequency band (excluding restricted frequency bands) are attenuated by at least the minimum requirements specified in 11.1 a) or 11.1 b). Report the three highest emissions relative to the limit.

6.3 Test Configuration



6.4 The results of Emission outside the frequency band

Please refer to Appendix A.

7 Radiated Emissions in restricted frequency bands

Test result: Pass

7.1 Limit

The radiated emissions which fall in the restricted bands, must also comply with the radiated emission limits specified showed as below:

Frequencies (MHz)	Field Strength (microvolts/meter)	Measurement Distance (meters)
0.009 ~ 0.490	2400/F(kHz)	300
0.490 ~ 1.705	24000/F(kHz)	30
1.705 ~ 30.0	30	30
30 ~ 88	100	3
88 ~ 216	150	3
216 ~ 960	200	3
Above 960	500	3

7.2 Measurement Procedure

For Radiated emission below 30MHz:

- The EUT was placed on the top of a rotating table 0.8 meters (0.1 meters for floor standing) above the ground at a 3 meter chamber room. The table was rotated 360 degrees to determine the position of the highest radiation.
- The EUT was set 3 meters away from the interference-receiving antenna, which was mounted on the top of a variable-height antenna tower.
- Both X and Y axes of the antenna are set to make the measurement.
- For each suspected emission, the EUT was arranged to its worst case and the rotatable table was turned from 0 degrees to 360 degrees to find the maximum reading.
- The test-receiver system was set to Quasi-Peak Detect Function and Specified Bandwidth with Maximum Hold Mode.

NOTE:

- The resolution bandwidth and video bandwidth of test receiver/spectrum analyzer is 9kHz at frequency below 30MHz.

TEST REPORT**For Radiated emission above 30MHz:**

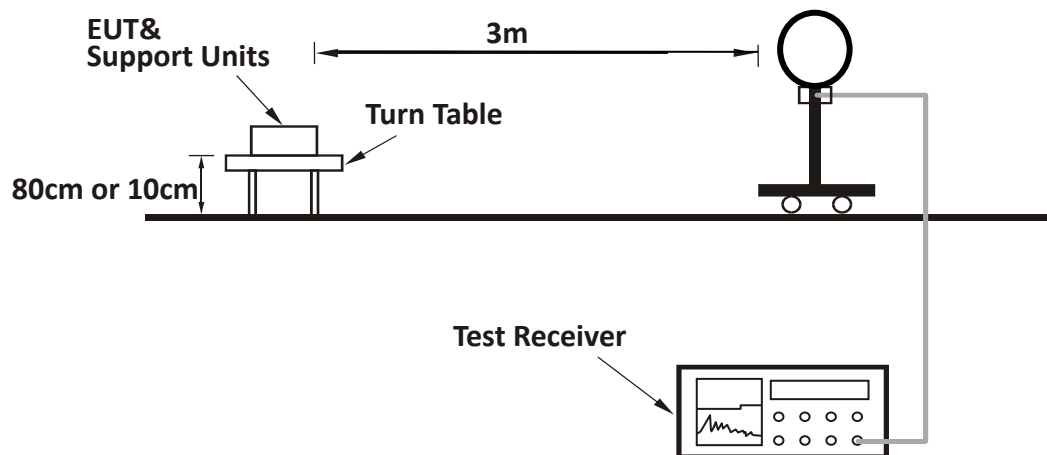
- a) The EUT was placed on the top of a rotating table 0.8 meters (0.1 meters for floor standing) (for 30MHz ~ 1GHz) / 1.5 meters (for above 1GHz) above the ground at 3 meter chamber room for test. The table was rotated 360 degrees to determine the position of the highest radiation.
- b) The EUT was set 3 meters away from the interference-receiving antenna, which was mounted on the top of a variable-height antenna tower.
- c) The height of antenna is varied from one meter to four meters above the ground to determine the maximum value of the field strength. Both horizontal and vertical polarizations of the antenna are set to make the measurement.
- d) For each suspected emission, the EUT was arranged to its worst case and then the antenna was tuned to heights from 1 meter to 4 meters and the rotatable table was turned from 0 degrees to 360 degrees to find the maximum reading.
- e) The test-receiver system was set to quasi-peak detect function and specified bandwidth with maximum hold mode when the test frequency is below 1 GHz.
- f) The test-receiver system was set to peak and average detect function and specified bandwidth with maximum hold mode when the test frequency is above 1 GHz. If the peak reading value also meets average limit, measurement with the average detector is unnecessary.

Note:

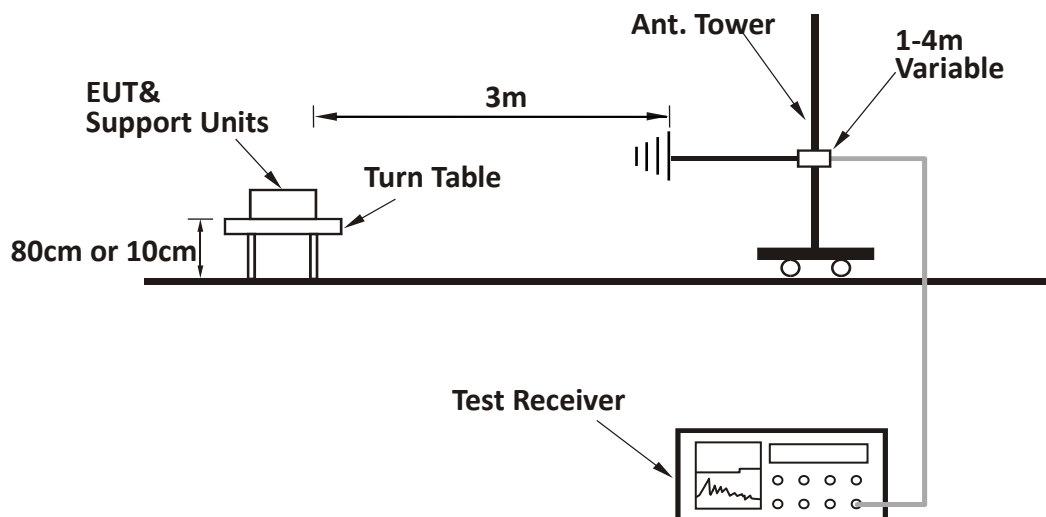
- 1. The resolution bandwidth and video bandwidth of test receiver/spectrum analyzer is 120kHz for Quasi-peak detection (QP) at frequency below 1GHz.
- 2. The resolution bandwidth of test receiver/spectrum analyzer is 1 MHz and the video bandwidth is 3 MHz for Peak detection (PK) at frequency above 1GHz.
- 3. The resolution bandwidth of test receiver/spectrum analyzer is 1 MHz and the video bandwidth is $\geq 1/T$ (Duty cycle < 98%) or $3 \times \text{RBW}$ (Duty cycle $\geq 98\%$) for Average detection (AV) at frequency above 1GHz.
- 4. All modes of operation were investigated and the worst-case emissions are reported

7.3 Test Configuration

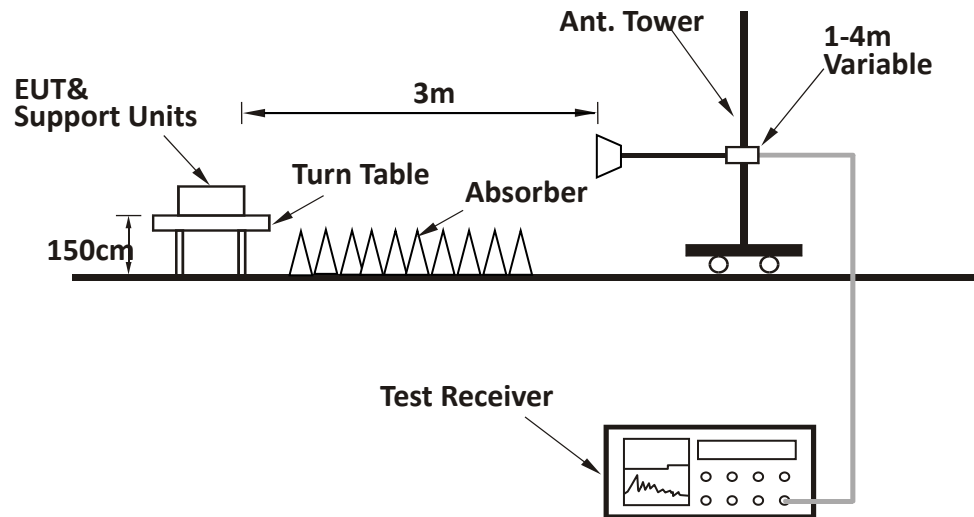
For Radiated emission below 30MHz:



For Radiated emission 30MHz to 1GHz:



For Radiated emission above 1GHz:

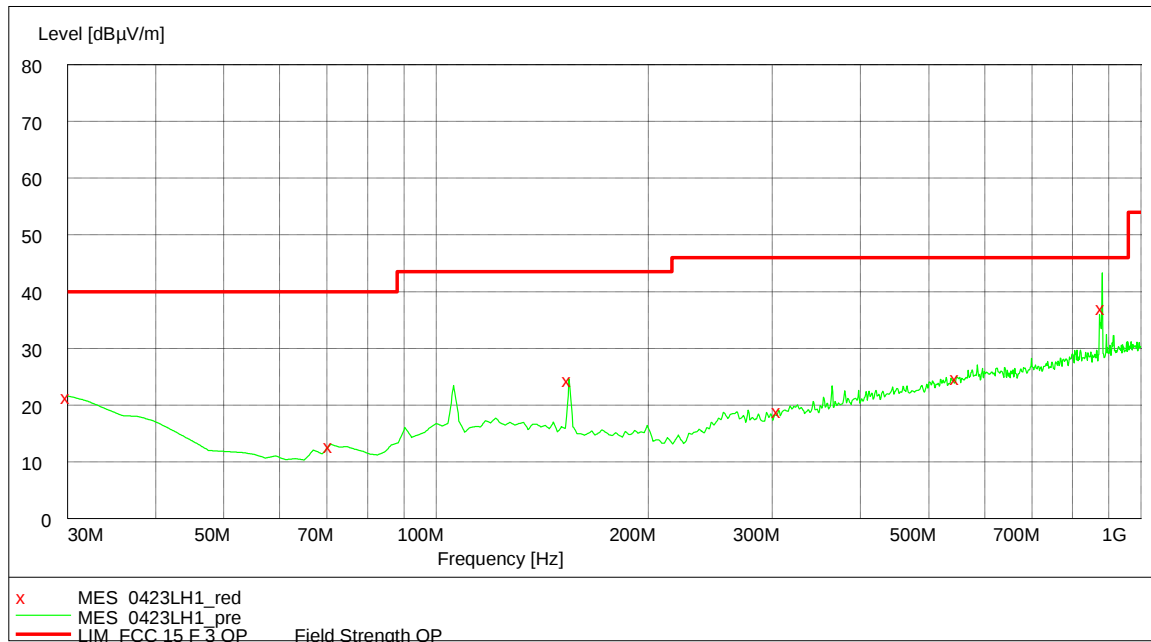


7.4 Test Results of Radiated Emissions

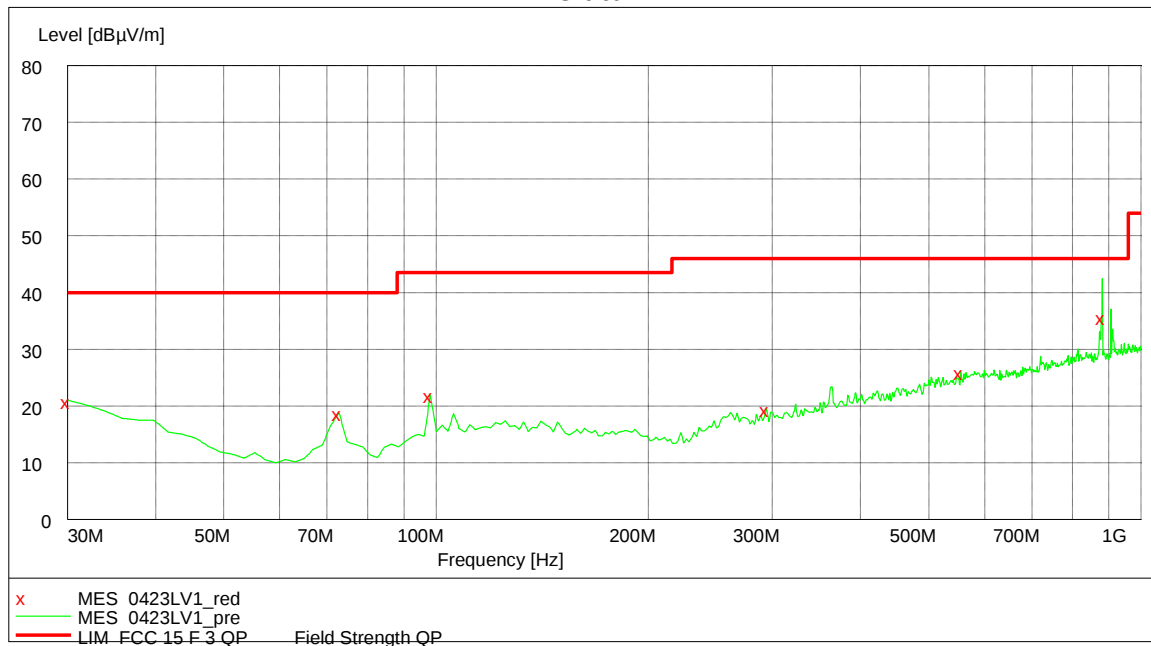
The low frequency, which started from 9 kHz to 30MHz, was pre-scanned and the result which was 20dB lower than the limit line per 15.31(o) was not reported.

The worst waveform from 30MHz to 1000MHz is listed as below:

Horizontal



Vertical



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Test data below 1GHz

Antenna	Frequency (MHz)	Corrected Reading (dBuV/m)	Correct Factor (dB/m)	Limit (dBuV/m)	Margin (dB)	Detector
H	30.00	21.60	18.80	40.00	18.40	PK
H	70.82	13.10	7.40	40.00	26.90	PK
H	154.41	24.70	11.60	43.50	18.80	PK
H	306.03	19.10	15.10	46.00	26.90	PK
H	547.07	25.00	20.30	46.00	21.00	PK
H	881.42	37.30	23.60	46.00	8.70	QP
V	30.00	21.00	18.80	40.00	19.00	PK
V	72.77	18.80	7.50	40.00	21.20	PK
V	98.04	21.90	11.70	43.50	21.60	PK
V	294.37	19.50	14.90	46.00	26.50	PK
V	554.85	26.10	20.40	46.00	19.90	PK
V	881.42	35.76	23.60	46.00	10.20	QP

Test result above 1GHz:

The emission was conducted from 1GHz to 25GHz

CH	Antenna	Frequency (MHz)	Correct Factor (dB/m)	Corrected Reading (dBuV/m)	Limit (dBuV/m)	Margin (dB)	Detector
L	H	2390.00	-1.04	47.62	74.00	26.38	PK
	H	2390.00	-1.04	39.64	54.00	14.36	AV
	H	4804.00	3.90	43.44	74.00	30.56	PK
	H	7206.00	6.41	45.52	74.00	28.48	PK
M	H	4880.00	3.79	45.53	74.00	28.47	PK
	H	7320.00	6.37	44.41	74.00	29.59	PK
	V	4880.00	3.97	45.57	74.00	28.43	PK
	V	7320.00	6.47	43.85	74.00	30.15	PK
H	H	2483.50	-0.90	48.43	74.00	25.57	PK
	H	2483.50	-0.90	40.55	54.00	13.45	AV
	H	4960.00	3.65	43.89	74.00	30.11	PK
	H	7440.00	6.33	45.77	74.00	28.23	PK

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Remark: 1. Correct Factor = Antenna Factor + Cable Loss (+ Amplifier, for higher than 1GHz), the value was added to Original Receiver Reading by the software automatically.
2. Corrected Reading = Original Receiver Reading + Correct Factor
3. Margin = Limit - Corrected Reading
4. If the PK Corrected Reading is lower than AV limit, the AV test can be elided.

Example: Assuming Antenna Factor = 30.20dB/m, Cable Loss = 2.00dB,
Gain of Preamplifier = 32.00dB, Original Receiver Reading = 10.00dBuV,
Limit = 40.00dBuV/m.
Then Correct Factor = $30.20 + 2.00 - 32.00 = 0.20\text{dB/m}$;
Corrected Reading = $10\text{dBuV} + 0.20\text{dB/m} = 10.20\text{dBuV/m}$;
Margin = $40.00\text{dBuV/m} - 10.20\text{dBuV/m} = 29.80\text{dB}$.

8 Power line conducted emission

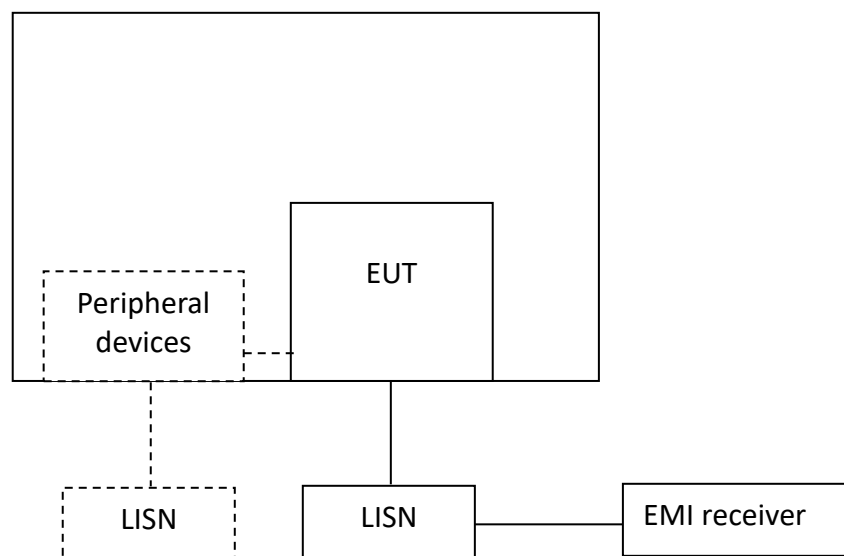
Test result: NA

8.1 Limit

Frequency of Emission (MHz)	Conducted Limit (dBuV)	
	QP	AV
0.15-0.5	66 to 56*	56 to 46 *
0.5-5	56	46
5-30	60	50

* Decreases with the logarithm of the frequency.

8.2 Test Configuration



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Measured levels of ac power-line conducted emission shall be the emission voltages from the voltage probe, where permitted, or across the 50 Ω LISN port (to which the EUT is connected), where permitted, terminated into a 50 Ω measuring instrument. All emission voltage and current measurements shall be made on each current-carrying conductor at the plug end of the EUT power cord by the use of mating plugs and receptacles on the LISN, if used. Equipment shall be tested with power cords that are normally supplied or recommended by the manufacturer and that have electrical and shielding characteristics that are the same as those cords normally supplied or recommended by the manufacturer. For those measurements using a LISN, the 50 Ω measuring port is terminated by a measuring instrument having 50 Ω input impedance. All other ports are terminated in 50 Ω loads.

Tabletop devices shall be placed on a platform of nominal size 1 m by 1.5 m, raised 80 cm above the reference ground plane. The vertical conducting plane or wall of an RF-shielded (screened) room shall be located 40 cm to the rear of the EUT. Floor-standing devices shall be placed either directly on the reference ground-plane or on insulating material as described in ANSI C63.4. All other surfaces of tabletop or floor-standing EUTs shall be at least 80 cm from any other grounded conducting surface, including the case or cases of one or more LISNs.

The bandwidth of the test receiver is set at 9 kHz.

8.4 Test Results of Power line conducted emission

NA

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9 Occupied Bandwidth

Test result: **Tested**

9.1 Limit

None

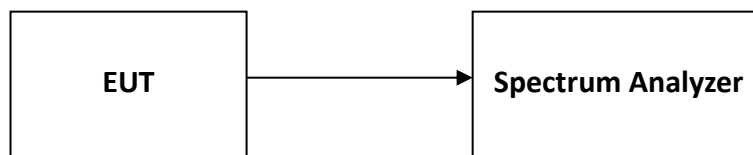
9.2 Measurement Procedure

The occupied bandwidth per RSS-Gen Issue 5 Clause 6.7 was measured using the Spectrum Analyzer.

The span of the analyzer shall be set to capture all products of the modulation process, including the emission skirts.

The resolution bandwidth (RBW) shall be in the range of 1% to 5% of the occupied bandwidth (OBW) and video bandwidth (VBW) shall be approximately 3x RBW.

9.3 Test Configuration



9.4 The results of Occupied Bandwidth

Please refer to Appendix A

10 Antenna requirement

Requirement:

An intentional radiator shall be designed to ensure that no antenna other than that furnished by the responsible party shall be used with the device. The use of a permanently attached antenna or of an antenna that uses a unique coupling to the intentional radiator shall be considered sufficient to comply with the provisions of this section.

Result:

EUT uses used permanently attached antenna from antenna to the intentional radiator, so it can comply with the provisions of this section.

***** END *****