

Intertek 731 Enterprise Drive Lexington, KY 40510

Tel 859 226 1000 Fax 859 226 1040

www.intertek.com

MILLER ELECTRIC MFG. LLC SAR TEST REPORT

SCOPE OF WORK

SPECIFIC ABSORBTION RATE - HAND CONTROL

REPORT NUMBER

104146171LEX-002.2

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SPECIFIC ABSORBTION RATE TEST REPORT

Report Number: 104146171LEX-002.2

Project Number: G104146171

Report Issue Date: 2/8/2021

Product Name: Hand Control

Model: Beta 17

Standards: FCC Part 2.1093

RSS-102 Issue 5

Tested by:

Intertek Testing Services NA, Inc. 731 Enterprise Drive Lexington, KY 40510

USA

Client:

MILLER ELECTRIC MFG. LLC 1635 W Spencer St.

PO Box 1079

Appleton, WI 54914-4911

USA

Report prepared by

Report reviewed by

Bryan Taylor,

Team Leader

James Sudduth,

James T. Saduet

Senior Staff Engineer

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Product: Hand Control Date: 2/8/2021

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INTRODUCTION

SAR Test Report

At the request of MILLER ELECTRIC MFG. LLC the Hand Control was evaluated for SAR in accordance with the requirements for FCC Part 2.1093 and RSS-102 Issue 5. Testing was performed in accordance with IEEE Std 1528:2013, IEC62209-2:2010, and the Office of Engineering and Technology KDB 447498. Testing was performed at the Intertek facility in Lexington, Kentucky.

For the evaluation, the dosimetric assessment system DASY52 was used. The total uncertainty for the evaluation of the spatial peak SAR values averaged over a cube of 1g tissue mass had been assessed for this system to be $\pm 22.2\%$ from 300MHz – 3GHz and 24.6% from 3GHz – 6GHz.

The Hand Control was tested at the maximum output power measured by Intertek. Maximum output power measurements are tabulated under Section 9 Test Results. The maximum spatial peak SAR value for the sample device averaged over 1g (for body worn mode) and 10g (for hand-held mode) is shown below.

Based on the worst-case data presented above, the Hand Control was found to be **compliant** with the 1.6 mW/g and 4mW/g requirements for general population / uncontrolled exposure.

Table 1: Worst Case Reported SAR per Exposure Condition

Device Position	Transmit Mode	Separation Distance	Frequency (MHz)	Conducted Output Power (dBm)	Reported SAR (W/kg)	Limit (W/kg)
Body Exposure, Back Side	Bluetooth	0mm	2442MHz	19.6dBm	0.0332W/kg	1.6W/kg
Extremity Exposure, Back Side	Bluetooth	0mm	2442MHz	19.6dBm	0.0135W/kg	4.0W/kg



Evaluation For: MILLER ELECTRIC MFG. LLC

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2 TEST SITE DESCRIPTION

The SAR test site located at 731 Enterprise Drive, Lexington KY 40510 is comprised of the SPEAG model DASY 5.2 automated near-field scanning system, which is a package, optimized for dosimetric evaluation of mobile radios [3]. This system is installed in an ambient-free shielded chamber. The ambient temperature is controlled to 22.0 $\pm 2^{\circ}$ C. During the SAR evaluations, the RF ambient conditions are monitored continuously for signals that might interfere with the test results. The tissue simulating liquid is also stored in this area in order to keep it at the same constant ambient temperature as the room.



Figure 1: Intertek SAR Test Site

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2.1 Measurement Equipment

The following major equipment/components were used for the SAR evaluation:

Table 2: Test Equipment Used for SAR Evaluation

Description	Serial Number	Manufacturer	Model	Cal. Date	Cal. Due
SAR Probe	3516	Speag	EXDV3	11/19/2010	11/19/2020
2450MHz Dipole	3013	Speag	D2450V2	11/12/2019	11/12/2020
DAE	358	Speag	DAE4	11/13/2019	11/13/2020
Vector Signal Generator	257708	Rohde & Schwarz	SMBV100A	9/18/2019	9/18/2020
Network Analyzer	US39173983	Agilent	8753ES	3/4/2019	3/4/2020
USB Power Sensor	100155	Rohde & Schwarz	NRP-Z81	9/18/2019	9/18/2020
USB Power Sensor	100705	Rohde & Schwarz	NRP-Z51	9/18/2019	9/18/2020
Dielectric Probe Kit	1111	Speag	DAK-3.5	11/12/2019	11/12/2020
Spectrum Analyzer	3099	Rohde & Schwarz	FSP7	9/21/2019	9/21/2020
SAM Twin Phantom	1663	Speag	QD 000 P40 C	NCR	NCR
Oval Flat Phantom ELI 5.0	1108	Speag	QD OVA 002 A	NCR	NCR
6-axis robot	F11/5H1YA/A/01	Staubli	RX-90	NCR	NCR

^{*}NCR - No Calibration Required



Evaluation For: MILLER ELECTRIC MFG. LLC

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2.2 Measurement Uncertainty

The Tables below includes the uncertainty budget suggested by the IEEE Std 1528-2013 and IEC62209-2: 2010 as determined by SPEAG for the DASY5 measurement System.

		Prob.				Std.Unc.	Std.Unc.	(v _i)
Error Description	Uncertainty Value	Dist.	Div.	c _i (1g)	c _i (10g)	(1g)	(10g)	V _{eff}
			Measureme	nt System				
Probe Calibration	±6.0%	N	1	1	1	±6.0%	±6.0%	∞
Axial Isotropy	±4.7%	R	√3	0.7	0.7	±1.9%	±1.9%	∞
Hemispherical Isotropy	±9.6%	R	√3	0.7	0.7	±3.9%	±3.9%	∞
Boundary Effect	±1.0%	R	√3	1	1	±0.6%	±0.6%	∞
Linearity	±4.7%	R	√3	1	1	±2.7%	±2.7%	∞
System Detection Limits	±1.0%	R	√3	1	1	±0.6%	±0.6%	∞
Modulation Response	±2.4%	R	√3	1	1	±1.4%	±1.4%	∞
Readout Electronics	±0.3%	N	1	1	1	±0.3%	±0.3%	∞
Response Time	±0.8%	R	√3	1	1	±0.5%	±0.5%	~
Integration Time	±2.6%	R	√3	1	1	±1.5%	±1.5%	∞
RF Ambient Noise	±3.0%	R	√3	1	1	±1.7%	±1.7%	~
RF Ambient Reflections	±3.0%	R	√3	1	1	±1.7%	±1.7%	∞
Probe Positioner	±0.4%	R	√3	1	1	±0.2%	±0.2%	∞
Probe Positioning	±2.9%	R	√3	1	1	±1.7%	±1.7%	∞
Max. SAR Eval.	±2.0%	R	√3	1	1	±1.2%	±1.2%	∞
			Test sample	Related			I	
Device Positioning	±2.9%	N	1	1	1	±2.9%	±2.9%	145
Device Holder	±3.6%	N	1	1	1	±3.6%	±3.6%	5
Power Drift	±5.0%	R	√3	1	1	±2.9%	±2.9%	∞
Power Scaling	±0.0%	R	√3	1	1	±0%	±0%	∞
			Phantom a	nd Setup				
Phantom Uncertainty	±6.1%	R	√3	1	1	±3.5%	±3.5%	∞
SAR Correction	±1.9%	R	√3	1	0.84	±1.1%	±0.9%	∞
Liquid Conductivity (mea.)	±2.5%	R	√3	0.78	0.71	±1.1%	±1.0%	∞
		1_	le .		0.5-			
Liquid Permittivity(mea.)	±2.5%	R	√3	0.26	0.26	±0.3%	±0.4%	∞
Temp unc Conductivity	±3.4%	R	√3	0.78	0.71	±1.5%	±1.4%	∞
Temp unc Permittivity	±0.4%	R	√3	0.23	0.26	±0.1%	±0.1%	∞
Combined Standard Uncertainty						±11.2%	±11.1%	361
Expanded STD Uncertainty						±22.3%	±22.2%	

Notes:

Worst Case uncertainty budget for DASY5 assessed according to IEEE 1528-2013. The budget is valid for the frequency range 300 MHz – 3 GHz and represents a worst-case analysis. For specific tests and configurations, the uncertainty could be considerably smaller.



Evaluation For: MILLER ELECTRIC MFG. LLC

Product: Hand Control Date: 2/8/2021

		Prob.				Std.Unc.	Std.Unc.	(v _i)
Error Description	Uncertainty Value	Dist.	Div.	c _i (1g)	c _i (10g)	(1g)	(10g)	(V _i) V _{eff}
			Measuremer	nt System			·	
Probe Calibration	±6.55%	N	1	1	1	±6.55%	±6.55%	∞
Axial Isotropy	±4.7%	R	√3	0.7	0.7	±1.9%	±1.9%	∞
Hemispherical Isotropy	±9.6%	R	√3	0.7	0.7	±3.9%	±3.9%	∞
Boundary Effect	±2.0%	R	√3	1	1	±1.2%	±1.2%	∞
Linearity	±4.7%	R	√3	1	1	±2.7%	±2.7%	∞
System Detection Limits	±1.0%	R	√3	1	1	±0.6%	±0.6%	∞
Modulation Response	±2.4%	R	√3	1	1	±1.4%	±1.4%	∞
Readout Electronics	±0.3%	N	1	1	1	±0.3%	±0.3%	∞
Response Time	±0.8%	R	√3	1	1	±0.5%	±0.5%	∞
Integration Time	±2.6%	R	√3	1	1	±1.5%	±1.5%	∞
RF Ambient Noise	±3.0%	R	√3	1	1	±1.7%	±1.7%	∞
RF Ambient Reflections	±3.0%	R	√3	1	1	±1.7%	±1.7%	∞
Probe Positioner	±0.8%	R	√3	1	1	±0.5%	±0.5%	∞
Probe Positioning	±6.7%	R	√3	1	1	±3.9%	±3.9%	∞
Max. SAR Eval.	±4.0%	R	√3	1	1	±2.3%	±2.3%	∞
			Test sample	Related				
Device Positioning	±2.9%	N	1	1	1	±2.9%	±2.9%	145
Device Holder	±3.6%	N	1	1	1	±3.6%	±3.6%	5
Power Drift	±5.0%	R	√3	1	1	±2.9%	±2.9%	∞
Power Scaling	±0.0%	R	√3	1	1	±0%	±0%	∞
			Phantom ar	nd Setup				
Phantom Uncertainty	±6.6%	R	√3	1	1	±3.8%	±3.8%	∞
SAR Correction	±1.9%	R	√3	1	0.84	±1.1%	±0.9%	∞
Liquid Conductivity (mea.)	±2.5%	R	√3	0.78	0.71	±1.1%	±1.0%	∞
Liquid Permittivity(mea.)	±2.5%	R	√3	0.26	0.26	±0.3%	±0.4%	∞
Temp unc Conductivity	±3.4%	R	√3	0.78	0.71	±1.5%	±1.4%	∞
Temp unc Permittivity	±0.4%	R	√3	0.23	0.26	±0.1%	±0.1%	∞
Combined Standard Uncertainty						±12.3%	±12.2%	748
Expanded STD Uncertainty						±24.6%	±24.5%	

Notes.

Worst Case uncertainty budget for DASY5 assessed according to IEEE 1528-2013. The budget is valid for the frequency range 3 GHz – 6 GHz and represents a worst-case analysis. Probe calibration error reflects uncertainty of the EX3D probe. For specific tests and configurations, the uncertainty could be considerably smaller.



Evaluation For: MILLER ELECTRIC MFG. LLC

Product: Hand Control
Date: 2/8/2021

		Prob.				Std.Unc.	Std.Unc.	(v _i)
Error Description	Uncertainty Value	Dist.	Div.	c _i (1g)	c _i (10g)	(1g)	(10g)	V _{eff}
			Measuremer	nt System	1	<u> </u>	-	l e
Probe Calibration	±6.55%	N	1	1	1	±6.55%	±6.55%	∞
Axial Isotropy	±4.7%	R	√3	0.7	0.7	±1.9%	±1.9%	∞
Hemispherical Isotropy	±9.6%	R	√3	0.7	0.7	±3.9%	±3.9%	∞
Boundary Effect	±2.0%	R	√3	1	1	±1.2%	±1.2%	∞
Linearity	±4.7%	R	√3	1	1	±2.7%	±2.7%	∞
System Detection Limits	±1.0%	R	√3	1	1	±0.6%	±0.6%	∞
Modulation Response	±2.4%	R	√3	1	1	±1.4%	±1.4%	∞
Readout Electronics	±0.3%	N	1	1	1	±0.3%	±0.3%	∞
Response Time	±0.8%	R	√3	1	1	±0.5%	±0.5%	∞
Integration Time	±2.6%	R	√3	1	1	±1.5%	±1.5%	∞
RF Ambient Noise	±3.0%	R	√3	1	1	±1.7%	±1.7%	∞
RF Ambient Reflections	±3.0%	R	√3	1	1	±1.7%	±1.7%	∞
Probe Positioner	±0.8%	R	√3	1	1	±0.5%	±0.5%	∞
Probe Positioning	±6.7%	R	√3	1	1	±3.9%	±3.9%	∞
Post-Processing	±4.0%	R	√3	1	1	±2.3%	±2.3%	∞
			Test sample	Related				
Device Positioning	±2.9%	N	1	1	1	±2.9%	±2.9%	14
Device Holder	±3.6%	N	1	1	1	±3.6%	±3.6%	5
Power Drift	±5.0%	R	√3	1	1	±2.9%	±2.9%	∞
Power Scaling	±0.0%	R	√3	1	1	±0%	±0%	∞
			Phantom ar	nd Setup				
Phantom Uncertainty	±7.9%	R	√3	1	1	±4.6%	±4.6%	∞
SAR Correction	±1.9%	R	√3	1	0.84	±1.1%	±0.9%	∞
Liquid Conductivity (mea.)	±2.5%	R	√3	0.78	0.71	±1.1%	±1.0%	∞
Liquid Permittivity(mea.)	±2.5%	R	√3	0.26	0.26	±0.3%	±0.4%	
Temp unc Conductivity	±3.4%	R	√3	0.78	0.71	±1.5%	±1.4%	∞
Temp unc Permittivity	±0.4%	R	√3	0.23	0.26	±0.1%	±0.1%	∞
Combined Standard Uncertainty					-	±12.5%	±12.5%	74

Notes.

Expanded STD Uncertainty

Worst Case uncertainty budget for DASY5 assessed according to IEC62209-2: 2010. The budget is valid for the frequency range 30MHz – 6 GHz and represents a worst-case analysis. Probe calibration error reflects uncertainty of the EX3D probe. For specific tests and configurations, the uncertainty could be considerably smaller.

±25.1%

±25.0%



Evaluation For: MILLER ELECTRIC MFG. LLC

Product: Hand Control

Date: 2/8/2021

3 CLIENT INFORMATION

This product was tested at the request of the following:

	Client Information			
Client Name:	MILLER ELECTRIC MFG. LLC			
Address:	1635 W Spencer St.			
	PO Box 1079			
	Appleton, WI 54914-4911			
	USA			
Contact:	Terry Christianson-Plato			
Telephone:	+1 (920) 735-4116			
Email:	TERRY.Christianson-Plato@millerwelds.com			
	Manufacturer Information			
Manufacturer Name:	MILLER ELECTRIC MFG. LLC			
Manufacturer Address:	1635 W Spencer St.			
	PO Box 1079			
	Appleton, WI 54914-4911			
	USA			



Evaluation For: MILLER ELECTRIC MFG. LLC

Product: Hand Control

Date: 2/8/2021

4 PRODUCT DESCRIPTION

	Equipment Under Test
Product Name	Hand Control
Model Number	Beta 17
Serial Number	Beta 17
Receive Date	1/8/2020
Test Start Date	1/8/2020
Test End Date	1/10/2020
Device Received Condition	Good
Test Sample Type	Production
Rated Voltage Hand Control	6 VDC
Software Used By EUT	Software Revision A
Transmit Frequency Range	2402 MHz-2480 MHz
Radio Module inside EUT	BGM13P Blue Gecko Bluetooth Module
	FCC ID: QOQBGM13P

Description of Equipment Under Test (provided by client)

The product under test was the Hand Control (model Beta 17) manufactured by MILLER ELECTRIC MFG. LLC

The Beta 17 Wireless Hand Control is a hand remote used to communicate to the wireless transceiver of a welder to control welding operation.

Evaluation For: MILLER ELECTRIC MFG. LLC Product: Hand Control

Date: 2/8/2021

EUT Photo (Front): 4.1



Evaluation For: MILLER ELECTRIC MFG. LLC **Product: Hand Control** SAR Test Report

Date: 2/8/2021

EUT Photo (Back): 4.2



Product: Hand Control

Date: 2/8/2021

Evaluation For: MILLER ELECTRIC MFG. LLC

5 SYSTEM VERIFICATION

System Validation

SAR Test Report

Prior to the assessment, the system was verified to be within $\pm 10\%$ of the specifications by using the system validation kit. The system validation procedure tests the system against reference SAR values and the performance of probe, readout electronics and software. The test setup utilizes a phantom and reference dipole.

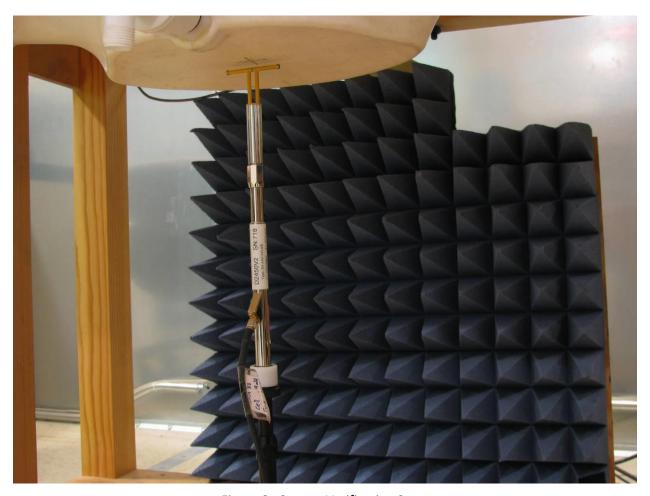


Figure 2: System Verification Setup



Evaluation For: MILLER ELECTRIC MFG. LLC

Product: Hand Control Date: 2/8/2021

Table 3: Dipole Validations (1g)

	Reference Dipole Validation											
Ambient Temp (°C)	Fluid Temp (°C)	Frequency (MHz)	Dipole	Fluid Type	Dipole Power Input	Cal. Lab SAR (1g)	Measured SAR (1g)	% Error SAR (1g)	Date			
23.2	23.1	2450	D2450V2	MSL2450	1W	51	46.7	8.43	1/9/2020			

Table 4: Dipole Validations (10g)

	Reference Dipole Validation												
Ambient Temp	Fluid Temp	Frequency	Dinala	Fluid	Dipole Power	Cal. Lab SAR	Measured SAR	% Error SAR	Data				
(°C)	(°C)	(MHz)	Dipole	Type	Input	(10g)	(10g)	(10g)	Date				
23.2	23.1	2450	D2450V2	MSL2450	1W	23.7	21.4	9.70	1/9/2020				



Product: Hand Control

Date: 2/8/2021

Evaluation For: MILLER ELECTRIC MFG. LLC

Measurement Uncertainty for System Validation

Source of Uncertainty	Value(dB)	Probability Distribution	Divisor	C _i	u _i (y)	(u _i (y))^2
Measurement System						
Probe Calibration	5.50	n1	1	1	5.50	30.250
Axial Isotropy	4.70	r	1.732	0.7	2.71	7.364
Hemispherical Isotropy	9.60	r	1.732	0.7	5.54	30.722
Boundary Effect	1.00	r	1.732	1	0.58	0.333
Linearity	4.70	r	1.732	1	2.71	7.364
System Detection Limits	1.00	r	1.732	1	0.58	0.333
Readout Electronics	0.30	n1	1	1	0.30	0.090
Response Time	0.80	r	1.732	1	0.46	0.213
Integration Time	2.60	r	1.732	1	1.50	2.253
RF Ambient Noise	3.00	r	1.732	1	1.73	3.000
RF Ambient Reflections	3.00	r	1.732	1	1.73	3.000
Probe Positioner	0.40	r	1.732	1	0.23	0.053
Probe Positioning	2.90	r	1.732	1	1.67	2.803
Max. SAR Eval.	1.00	r	1.732	1	0.58	0.333
Dipole / Generator / Power Meter Related						
Dipole positioning	2.90	n1	1	1	2.90	8.410
Dipole Calibration Uncertainty	0.68	r	1.732	1	0.39	0.154
Power Meter 1 Uncertainty (+20C to +25C)	0.13	n1	1	2	0.13	0.017
Power Meter 2 Uncertainty (+20C to +25C)	0.04	n1	1	3	0.04	0.002
Sig Gen VSWR Mismatch Error	1.80	n1	1	5	1.80	3.240
Sig Gen Resolution Error	0.01	n1	1	6	0.01	0.000
Sig Gen Level Error	0.90	n1	1	1	0.90	0.810
Phantom and Setup						
Phantom Uncertainty	4.00	r	1.732	1	2.31	5.334
Liquid Conductivity (target)	5.00	r	1.732	0.43	2.89	8.334
Liquid Conductivity (meas.)	2.50	n1	1	0.43	2.50	6.250
Liquid Permittivity (target)	5.00	r	1.732	0.49	2.89	8.334
Liquid Permittivity (meas.)	2.50	n1	1	0.49	2.50	6.250
Combined Standard Uncertainty		N1	1	1	11.63	135.247
Expanded Uncertainty		Normal k=	2		23.26	
Expanded Uncertainty	is	23.3	for	Normal	k=	2

Evaluation For: MILLER ELECTRIC MFG. LLC

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Tissue Simulating Liquid Description and Validation

The dielectric parameters were verified to be within 5% of the target values prior to assessment. The dielectric parameters (ε_r , σ) are shown in Table 5. A recipe for the tissue simulating fluid used is shown in Table 6.

Table 5: Dielectric Parameter Validations

Tissue Type	Frequency Measure (MHz)	Dielectric Constant Target	Conductivity Target	Dielectric Constant Measure	Imaginary Part	Conductivity Measure	Dielectric % Deviation	Conductivity % Deviation
	2400	52.77	1.95	51.9	14.32	1.91	1.65	2.01
	2450	52.7	1.95	51.7	14.58	1.99	1.90	1.84
2450MSL	2480	52.66	1.95	51.5	14.61	2.01	2.20	3.30

Table 6: Tissue Simulating Fluid Recipe

rable of ribbae of maracing riara needpe													
Composition of Ingredients for Liquid Tissue Phantoms (450MHz to 2450 MHz data only)													
Ingredient	f (MHz)												
(% by weight)	450		835		915		1900		2450		5500		
Tissue Type	Head	Body	Head	Body	Head	Body	Head	Body	Head	Body	Head	Body	
Water	38.56	51.16	41.45	52.4	41.05	56	54.9	70.45	62.7	68.64	65.53	78.67	
Salt (NaCl)	3.95	1.49	1.45	1.4	1.35	0.76	0.18	0.36	0.5	0	0	0	
Sugar	56.32	46.78	56	45	56.5	41.76	0	0	0	0	0	0	
HEC	0.98	0.52	1	1	1	1.21	0	0	0	0	0	0	
Bactericide	0.19	0.05	0.1	0.1	0.1	0.27	0	0	0	0	0	0	
Triton X-100	0	0	0	0	0	0	0	0	36.8	0	17.235	10.665	
DGBE	0	0	0	0	0	0	44.92	29.18	0	31.37	0	0	
DGHE	0	0	0	0	0	0	0	0	0	0	17.235	10.665	
Dielectric Constant	43.42	58	42.54	56.1	42	56.8	39.9	53.3	39.8	52.7			
Conductivity (S/m)	0.85	0.83	0.91	0.95	1	1.07	1.42	1.52	1.88	1.95			

Tissue Simulating Liquid for 5GHz, MBBL3500-5800V5 Manufactured by SPEAG (proprietary mixture)

Ingredients	(% by weight)
Water	78
Mineral oil	11
Emulsifiers	9
Additives and Salt	2

Evaluation For: MILLER ELECTRIC MFG. LLC

Product: Hand Control

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6 EVALUATION PROCEDURES

Prior to any testing, the appropriate fluid was used to fill the phantom to a depth of 15 cm \pm 0.2cm (see figure below). The fluid parameters were verified and the dipole validation was performed as described in the previous sections.

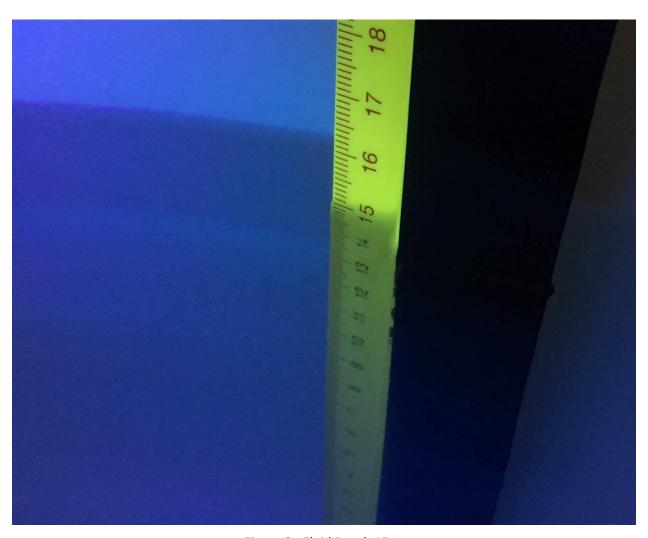


Figure 3: Fluid Depth 15cm



Product: Hand Control Date: 2/8/2021

Test Positions:

SAR Test Report

The Device was positioned against the SAM and flat phantom using the exact procedure described in IEEE Std 1528:2013, IEC62209-2:2010, and the Office of Engineering and Technology KDB 447498.

Reference Power Measurement:

The measurement probe was positioned at a fixed location above the reference point. A power measurement was made with the probe above this reference position so it could used for the assessing the power drift later in the test procedure.

Area Scan:

A coarse area scan was performed in order to find the approximate location of the peak SAR value. This scan was performed with the measurement probe at a constant height in the simulating fluid. A two dimensional spline interpolation algorithm was then used to determine the peaks and gradients within the scanned area. The area scan resolution conformed to the requirements of KDB 865664 as shown in Table 7.

Zoom Scan:

A zoom scan was performed around the approximate location of the peak SAR as determined from the area scan. On the basis of this data set, the spatial peak SAR value was evaluated with the following procedure. The zoom scan resolution conformed to the requirements of KDB 865664 as shown in Table 7.



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Table 7: SAR Area and Zoom Scan Resolutions

			T	<u>-</u>			
			≤ 3 GHz	> 3 GHz			
Maximum distance fro (geometric center of pr		-	5 ± 1 mm	$\frac{1}{2} \cdot \delta \cdot \ln(2) \pm 0.5 \text{ mm}$			
Maximum probe angle surface normal at the n	_	_	30° ± 1°	20° ± 1°			
			≤ 2 GHz: ≤ 15 mm 2 – 3 GHz: ≤ 12 mm	3 – 4 GHz: ≤ 12 mm 4 – 6 GHz: ≤ 10 mm			
Maximum area scan sp	atial resol	ntion: Δx_{Area} , Δy_{Area}	When the x or y dimension of the test device, in the measurement plane orientation, is smaller than the about the measurement resolution must be ≤ the corresponding x or y dimension of the test device with at least one measurement point on the test device.				
Maximum zoom scan s	spatial reso	lution: Δx_{Zoom} , Δy_{Zoom}	≤ 2 GHz: ≤ 8 mm 2 – 3 GHz: ≤ 5 mm*	3 – 4 GHz: ≤ 5 mm* 4 – 6 GHz: ≤ 4 mm*			
Maximum zoom scan spatial resolution, normal to phantom surface	uniform	grid: Δz _{Zoom} (n)	≤ 5 mm	3 – 4 GHz: ≤ 4 mm 4 – 5 GHz: ≤ 3 mm 5 – 6 GHz: ≤ 2 mm			
	graded	Δz _{Zoom} (1): between 1 st two points closest to phantom surface	≤ 4 mm	3 – 4 GHz: ≤ 3 mm 4 – 5 GHz: ≤ 2.5 mm 5 – 6 GHz: ≤ 2 mm			
	grid	Δz _{Zoom} (n>1): between subsequent points	$\leq 1.5 \cdot \Delta z_{Zoom}(n-1)$				
Minimum zoom scan volume	V V 7		≥ 30 mm	3 – 4 GHz: ≥ 28 mm 4 – 5 GHz: ≥ 25 mm 5 – 6 GHz: ≥ 22 mm			

Note: δ is the penetration depth of a plane-wave at normal incidence to the tissue medium; see draft standard IEEE P1528-2011 for details.

^{*} When zoom scan is required and the <u>reported</u> SAR from the <u>area scan based 1-g SAR estimation</u> procedures of KDB 447498 is ≤ 1.4 W/kg, ≤ 8 mm, ≤ 7 mm and ≤ 5 mm zoom scan resolution may be applied, respectively, for 2 GHz to 3 GHz, 3 GHz to 4 GHz and 4 GHz to 6 GHz.



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Interpolation, Extrapolation and Detection of Maxima:

The probe is calibrated at the center of the dipole sensors which is located 1 to 2.7 mm away from the probe tip. During measurements, the probe stops shortly above the phantom surface, depending on the probe and the surface detecting system. Both distances are included as parameters in the probe configuration file. The software always knows exactly how far away the measured point is from the surface. As the probe cannot directly measure at the surface, the values between the deepest measured point and the surface must be extrapolated.

In DASY5, the choice of the coordinate system defining the location of the measurement points has no influence on the uncertainty of the interpolation, Maxima Search and extrapolation routines. The interpolation, extrapolation and maximum search routines are all based on the modified Quadratic Shepard's method.

Thereby, the interpolation scheme combines a least-square fitted function method and a weighted average method which are the two basic types of computational interpolation and approximation. The DASY5 routines construct a once-continuously differentiable function that interpolates the measurement values as follows:

- For each measurement point a trivariate (3-D) / bivariate (2-D) quadratic is computed. It interpolates the measurement values at the data point and forms a least-square fit to neighboring measurement values.
- The spatial location of the quadratic with respect to the measurement values is attenuated by an inverse distance weighting. This is performed since the calculated quadratic will fit measurement values at nearby points more accurate than at points located further away.
- After the quadratics are calculated for at all measurement points, the interpolating function is calculated as a weighted average of the quadratics.

There are two control parameters that govern the behavior of the interpolation method. One specifies the number of measurement points to be used in computing the least-square fits for the local quadratics. These measurement points are the ones nearest the input point for which the quadratic is being computed. The second parameter specifies the number of measurement points that will be used in calculating the weights for the quadratics to produce the final function. The input data points used there are the ones nearest the point at which the interpolation is desired. Appropriate defaults are chosen for each of the control parameters.

The trivariate quadratics that have been previously computed for the 3-D interpolation and whose input data are at the closest distance from the phantom surface, are used in order to extrapolate the fields to the surface of the phantom.

In order to determine all the field maxima in 2-D (Area Scan) and 3-D (Zoom Scan), the measurement grid is refined by a default factor of 10 and the interpolation function is used to evaluate all field values between corresponding measurement points. Subsequently, a linear search is applied to find all the candidate maxima. In a last step, non-physical maxima are removed and only those maxima which are within 2 dB of the global maximum value are retained.

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Averaging and Determination of Spatial Peak SAR

The interpolated data is used to average the SAR over the 1g and 10g cubes by spatially discretizing the entire measured volume. The resolution of this spatial grid used to calculate the averaged SAR is 1mm or about 42875 interpolated points. The resulting volumes are defined as cubical volumes containing the appropriate tissue parameters that are centered at the location. The location is defined as the center of the incremental volume.

The spatial-peak SAR must be evaluated in cubical volumes containing a mass that is within 5% of the required mass. The cubical volume centered at each location, as defined above, should be expanded in all directions until the desired value for the mass is reached, with no surface boundaries of the averaging volume extending beyond the outermost surface of the considered region. In addition, the cubical volume should not consist of more than 10% of air. If these conditions are not satisfied then the center of the averaging volume is moved to the next location. Otherwise, the exact size of the final sampling cube is found using an inverse polynomial approximation algorithm, leading to results with improved accuracy. If one boundary of the averaging volume reaches the boundary of the measured volume during its expansion, it will not be evaluated at all. Reference is kept of all locations used and those not used for averaging the SAR. All average SAR values are finally assigned to the centered location in each valid averaging volume.

All locations included in an averaging volume are marked to indicate that they have been used at least once. If a location has been marked as used, but has never been assigned to the center of a cube, the highest averaged SAR value of all other cubical volumes which have used this location for averaging is assigned to this location. Only those locations that are not part of any valid averaging volume should be marked as unused. For the case of an unused location, a new averaging volume must be constructed which will have the unused location centered at one surface of the cube. The remaining five surfaces are expanded evenly in all directions until the required mass is enclosed, regardless of the amount of included air. Of the six possible cubes with one surface centered on the unused location, the smallest cube is used, which still contains the required mass.

If the final cube containing the highest averaged SAR touches the surface of the measured volume, an appropriate warning is issued within the post processing engine.

Power Drift Measurement:

The probe was positioned at precisely the same reference point and the reference power measurement was repeated. The difference between the initial reference power and the final one is referred to as the power drift. This value should not exceed 5%. The power drift measurement was used to assess the output power stability of the test sample throughout the SAR scan.

RF Ambient Activity:

During the entire SAR evaluation, the RF ambient activity was monitored using a spectrum analyzer with an antenna connected to it. The spectrum analyzer was tuned to the frequency of measurement and with one trace set to max hold mode. In this way, it was possible to determine if at any point during the SAR measurement there was an interfering ambient signal. If an ambient signal was detected, then the SAR measurement was repeated.

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7 CRITERIA

SAR Test Report

The following ANSI/IEEE C95.1 – 1992 limits for SAR apply to portable devices operating in the General Population/Uncontrolled Exposure environment. Uncontrolled environments are defined as locations where there is the exposure of individuals who have no knowledge or control of their exposure.

Exposure Type	SAR Limit
(General Population/Uncontrolled Exposure environment)	(mW/g)
Average over the whole body	0.08
Spatial Peak (1g)	1.60
Spatial Peak for hands, wrists, feet and ankles (10g)	4.00

8 TEST CONFIGURATION

The Hand Control was evaluated according to the specific requirements found in the following KDBs and Standards:

- FCC KDB 447498D01 v06, General RF Exposure Guidance
- FCC KDB 865664D01 v01r04, SAR Measurement Requirements for 100MHz to 6GHz
- RSS-102 Issue 5, Radio Frequency (RF) Exposure Compliance of Radiocommunication Apparatus (All Frequency Bands)

The Hand Control could be used against the body with the use of a belt clip or hand-held. According to the manufacturer there are no against the head usage conditions. Therefore, it was evaluated in body and extremity (hand-held) positions. Photos of the test position s are shown below.



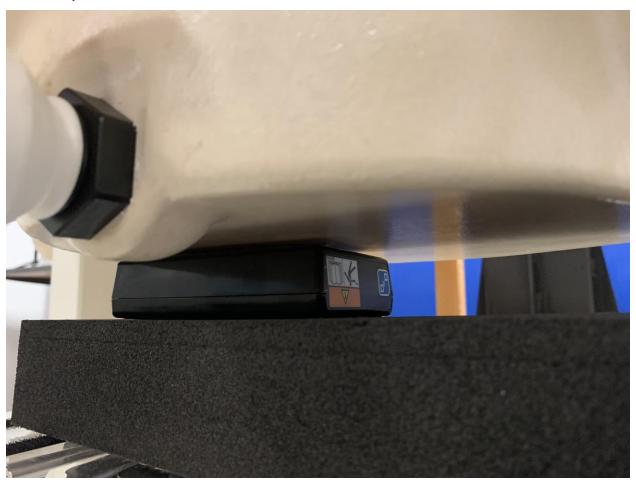
Evaluation For: MILLER ELECTRIC MFG. LLC

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8.1 Setup Photos

SAR Test Report



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9 TEST RESULTS

SAR Test Report

The Hand Control is **compliant** with the SAR criteria from rule part 2.1093 and 1.1310. The Hand Control is **compliant** with the SAR criteria from RSS-102 Issue 5. The worst case stand-alone 1g SAR value for body exposure was less than the 1.6mW/g limit. The worst case stand-alone 10g SAR value for extremity exposure was less than the 2W/g limit.

10 SIMULTANEOUS TRANSMISSION RESULTS

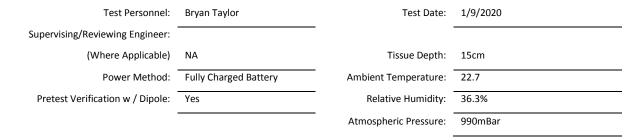
There were no simultaneous transmission RF exposure conditions since there was only one radio onboard.

11 SAR DATA:

The results on the following page(s) were obtained when the device was transmitting at maximum output power. The worst case plots, which reveal information about the location of the maximum SAR with respect to the device, are referenced are shown in APPENDIX B – Worst Case SAR Plots. The measured conducted output power was compared to the power declared by the manufacturer and used for scaling the measured SAR values.

Table 8: Extremity SAR Results

US/CAN Extremity SAR Results Using 2450MHz MSL											
TX Mode	Spacing	Position	Power Drift (dB)	Raw SAR 10g (W/kg)	Scaled SAR 10g (W/kg)	Measured Power (dBm)	Rated Max Power (dBm)				
ВТ	0mm	Back	-0.09	0.0110	0.0135	18.70	19.60				
ВТ	0mm	Front	-0.08	0.0095	0.0117	18.70	19.60				
ВТ	0mm	Left	0.10	0.0092	0.0113	18.70	19.60				
ВТ	0mm	Right	0.08	0.0091	0.0112	18.70	19.60				
10g SAR Limit (Extremity) = 4W/kg											





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Table 9: Body Worn SAR Results

US/CAN Body SAR Results Using 2450MHz MSL											
TX Mode	Spacing	Position	Power Drift (dB)	Raw SAR 1g (W/kg)	Scaled SAR 1g (W/kg)	Measured Power (dBm)	Rated Max Power (dBm)				
ВТ	0mm	Back	-0.09	0.0270	0.0332	18.70	19.60				
ВТ	0mm	Front	-0.08	0.0250	0.0308	18.70	19.60				
ВТ	0mm	Left	0.10	0.0220	0.0271	18.70	19.60				
ВТ	0mm	Right	0.08	0.0210	0.0258	18.70	19.60				
1g SAR Limit (Head & Body) = 1.6W/kg											

Test Personnel:	Bryan Taylor	Test Date:	1/9/2020
Supervising/Reviewing Engineer:			
(Where Applicable)	NA	Tissue Depth:	15cm
Power Method:	Fully Charged Battery	Ambient Temperature:	22.7
Pretest Verification w / Dipole:	Yes	Relative Humidity:	36.3%
		Atmospheric Pressure:	990mBar



Product: Hand Control Date: 2/8/2021

12 REFERENCES

SAR Test Report

[1]ANSI, ANSI/IEEE C95.1-1992: IEEE Standard for Safety Levels with Respect to Human Exposure to Radio Frequency Electromagnetic Fields, 3kHz to 300 GHz, The Institute of electrical and Electronics Engineers, Inc., New York, NY 10017, 1992

[2]Federal Communications Commission, "Evaluating Compliance with FCC Guidelines for Human Exposure to Radiofrequency Electromagnetic Fields", Supplement C (Edition 01-01) to OET Bulletin 65 (Edition 97-01), FCC, Washington, D.C. 20554, 1997

[3]Thomas Schmid, Oliver Egger, and Niels Kuster, "Automated E-field scanning system for dosimetric assessments", *IEEE Transaction on Microwave Theory and Techniques*, vol. 44, pp. 105-113, Jan. 1996.

[4] Niels Kuster, Ralph Kastle, and Thomas Schmid, "Dosimetic evaluation of mobile communications equipment with know precision", IEICE Transactions on Communications, vol. E80-B, no. 5, pp.645-652, May 1997.

[5]NIS81, NAMAS, "The treatment of uncertainty in EMC measurement", Tech. Rep., NAMAS Executive, National Physical Laboratory, Teddinton, Middlesex, England, 1994.

[6]Barry N. Tayor and Chris E. Kuyatt, "Guidelines for evaluating and expressing the uncertainty of NIST measurement results", Tech. Rep., National Institute of Standards and Technology, 1994.

[7]Federal Communications Commission, KDB 248227 - "SAR Measurement Procedures for 802.11 a/b/g Transmitters"

- [8] Federal Communications Commission, KDB 648474 "SAR Evaluation Considerations for Handsets with Multiple Transmitters and Antennas".
- [9] Federal Communications Commission, KDB 447498 "Mobile and Portable Device RF Exposure Procedures and Equipment Authorization Policies".
- [10] Federal Communications Commission, KDB 616217 "SAR Evaluation Considerations for Laptop Computers with Antennas Built-in on Display Screens".
- [11] Federal Communications Commission, KDB 450824 "SAR Probe Calibration and System Verification Considerations for Measurements at 150MHz 3GHz".
- [12] Federal Communications Commission, KDB 865664 "SAR Measurement Requirements for 3-6GHz".
- [13] Federal Communications Commission, KDB 941225 "SAR Measurement Procedures for 3G Devices".
- [14] ANSI, ANSI/IEEE C63.10-2009: American National Standard for Testing Unlicensed Wireless Devices.

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Evaluation For: MILLER ELECTRIC MFG. LLC

Product: Hand Control Date: 2/8/2021

13 APPENDIX A – SYSTEM VALIDATION SUMMARY

Per FCC KDB 865664, a tabulated summary of the system validation status including the validation date(s), measurement frequencies, SAR probes and tissue dielectric parameters have been included in the summary table below. The validation was performed with reference dipoles using the required tissue equivalent media for system validation according to KDB 865664. Each probe calibration point was validated at a frequency within the valid frequency range of the probe calibration point. All measurements were performed using probes calibrated for CW signals. Modulations in the table above represent test configurations for which the SAR system has been validated. The SAR system was also validated with modulated signals per KDB 865664.

				Probe Calibration Point		Dielectric Properties		CW Validation			Modulation Validation		
Frequency (MHz)	Date	Probe (SN#)	Probe (Model#)	Frequency (MHz)	Fluid Type	σ	€r	Sensitivity	Probe Linearity	Probe Isotropy	Mod. Type	Duty Factor	PAR
2450	1/6/2020	3516	EX3DV3	2450	Body	50.65	2.02	Pass	Pass	Pass	OFDM	N/A	Pass
5200	1/6/2020	3516	EX3DV3	5200	Body	48.71	5.54	Pass	Pass	Pass	OFDM	N/A	Pass
5500	1/6/2020	3516	EX3DV3	5500	Body	47.68	6.29	Pass	Pass	Pass	OFDM	N/A	Pass
5800	1/6/2020	3516	EX3DV3	5800	Body	48.71	5.54	Pass	Pass	Pass	OFDM	N/A	Pass
				Probe Calibi	ration Point	Dielectric Properties		CW Validation			Modulation Validation		
Frequency		Probe	Probe	Frequency					Probe	Probe		Duty	
(MHz)	Date	(SN#)	(Model #)	(MHz)	Fluid Type	σ	$\epsilon_{\rm r}$	Sensitivity	Linearity	Isotropy	Mod. Type	Factor	PAR
835	1/6/2020	3516	EX3DV3	835	Body	54.2	0.98	Pass	Pass	Pass	GMSK	Pass	N/A
900	1/6/2020	3516	EX3DV3	900	Body	54	1.02	Pass	Pass	Pass	GMSK	Pass	N/A
1750	1/6/2020	3516	EX3DV3	1800	Body	52.9	1.41	Pass	Pass	Pass	GMSK	Pass	N/A
1900	1/6/2020	3516	EX3DV3	1900	Body	52.7	1.48	Pass	Pass	Pass	GMSK	Pass	N/A

Table 10: SAR System Validation Summary



Evaluation For: MILLER ELECTRIC MFG. LLC
Product: Hand Control

Date: 2/8/2021

14 APPENDIX B – WORST CASE SAR PLOTS

Date/Time: 1/9/2020 12:00:38 PM

Test Laboratory: Intertek File Name: <u>BT SAR.da52:4</u>

BT SAR

Procedure Notes:

SAR Test Report

DUT: Miller Hand Control; Serial: Sample 1

Communication System: UID 0, Generic Bluetooth (0); Communication System Band: 2.4Ghz ISM; Frequency: 2442

MHz; Duty Cycle: 1:1

Medium parameters used (interpolated): f = 2442 MHz; σ = 2.02 S/m; ε_r = 50.719; ρ = 1000 kg/m³

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2007)

DASY5 Configuration:

Probe: EX3DV3 - SN3516; ConvF(8.42, 8.42, 8.42); Calibrated: 11/19/2019;

• Sensor-Surface: 1.4mm (Mechanical Surface Detection)

Electronics: DAE4 Sn358; Calibrated: 11/13/2019

Phantom: SAM 2 with CRP v5.0; Type: QD000P40CD; Serial: TP:1663

DASY52 52.8.7(1137); SEMCAD X 14.6.10(7164)

Flat-Section MSL Testing/BT Mid Channel, 0mm spacing, Area Scan 2 (61x61x1): Interpolated grid: dx=1.500 mm, dy=1.500 mm

Maximum value of SAR (interpolated) = 0.0612 W/kg

Flat-Section MSL Testing/BT Mid Channel, 0mm spacing, Zoom Scan (12x11x7)/Cube 0: Measurement grid:

dx=5mm, dy=5mm, dz=5mm Reference Value = 0.278 V/m; Power Drift = -0.09dB Peak SAR (extrapolated) = 0.0820 W/kg

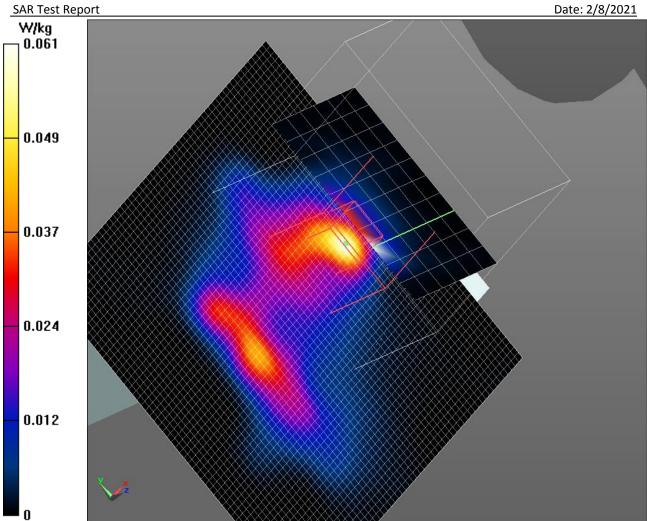
SAR(1 g) = 0.027 W/kg; SAR(10 g) = 0.011 W/kg

Maximum value of SAR (measured) = 0.0559 W/kg

Report Number: 104146171LEX-002.2



Product: Hand Control Date: 2/8/2021





Product: Hand Control

Date: 2/8/2021

15 APPENDIX C – DIPOLE VALIDATION PLOTS

Date/Time: 1/9/2020 8:43:56 AM

Evaluation For: MILLER ELECTRIC MFG. LLC

Test Laboratory: Intertek
File Name: <u>Dipole 2450.da52:0</u>

Dipole_2450

Procedure Notes: Ambient Temp: 22.8C, Fluid Temp: 22.2C

DUT: Dipole 2450 MHz D2450V2; Serial: D2450V2 - SN:xxx

Communication System: UID 0, CW (0); Communication System Band: D2450 (2450.0 MHz); Frequency: 2450

MHz; Duty Cycle: 1:1

Medium parameters used: f = 2450 MHz; $\sigma = 2.02 \text{ S/m}$; $\varepsilon_r = 50.71$; $\rho = 1000 \text{ kg/m}^3$

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2007)

DASY5 Configuration:

• Probe: EX3DV3 - SN3516; ConvF(8.42, 8.42, 8.42); Calibrated: 11/19/2019;

Sensor-Surface: 2mm (Mechanical Surface Detection), Sensor-Surface: 4mm (Mechanical Surface Detection)

• Electronics: DAE4 Sn358; Calibrated: 11/13/2019

Phantom: SAM 2 with CRP v5.0; Type: QD000P40CD; Serial: TP:1663

DASY52 52.8.7(1137); SEMCAD X 14.6.10(7164)

System Performance Check at Frequencies below 1 GHz/d=10mm, Pin=100 mW, dist=2.0mm (EX-Probe)/Area Scan (31x121x1): Interpolated grid: dx=1.500 mm, dy=1.500 mm Maximum value of SAR (interpolated) = 0.706 W/kg

System Performance Check at Frequencies below 1 GHz/d=10mm, Pin=100 mW, dist=2.0mm (EX-Probe)/Zoom Scan (7x7x7) (7x7x7)/Cube 0: Measurement grid: dx=5mm, dy=5mm, dz=5mm Reference Value = 18.703 V/m; Power Drift = 0.10 dB Peak SAR (extrapolated) = 97.6 W/kg

SAR(1 g) = 46.7 W/kg; SAR(10 g) = 21.4 W/kg

Normalized to target power = 1 W and actual power = 0.01 W Maximum value of SAR (measured) = 53.5 W/kg



Evaluation For: MILLER ELECTRIC MFG. LLC Product: Hand Control

Date: 2/8/2021

