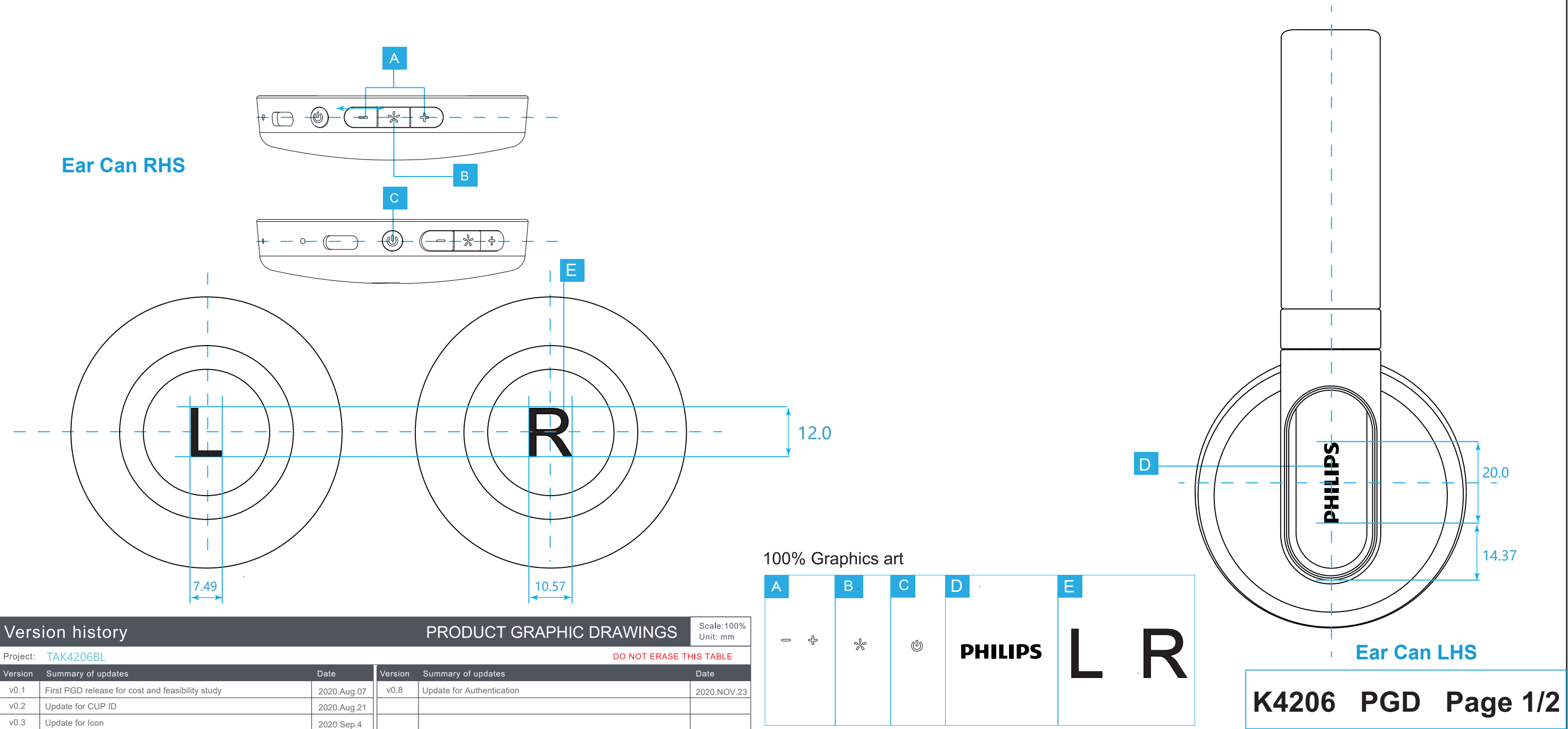


PART	COLOUR	TECHNIQUE	CHANGES / REMARKS	VERSION
A Volume Button	As per material color	Recess engraving, 0.2, gloss	--	v0.5
B LED Button	As per material color	Relief engraving , 0.2, matt	--	v0.5
C Power Button	As per material color	Recess engraving, 0.2, gloss	--	v0.5
D “PHILIPS” Logo (Only on LHS)	Pantone 2143 C	Silk Printing	--	v0.1
E “L”&”R”ICON	Pantone 2121 C	Silk Printing	--	v0.1



Version history

Project: [TAK4206BL](#)

PRODUCT GRAPHIC DRAWINGS

Scale:100%
Unit: mm

DO NOT ERASE THIS TABLE

Version	Summary of updates	Date	Version	Summary of updates	Date
v0.1	First PGD release for cost and feasibility study	2020.Aug.07	v0.8	Update for Authentication	2020.NOV.23
v0.2	Update for CUP ID	2020.Aug.21			
v0.3	Update for Icon	2020.Sep.4			
v0.4	Update for Workmark	2020.Sep.8			
v0.5	Update for ID	2020.Sep.25			
v0.6	Update for Workmark	2020.Octo.10			
v0.7	Update for Authentication	2020.NOV.20			

Appendix: ISO - A series paper (mm)

A4 - 210 x 297

A1 - 594 x 841

A3 - 297 x 420

A0 - 841 x 1189

A2 - 420 x 594

2A0 - 1189 x 1682

Appendix: Types of drawing lines

Center line (center of an area) - - - - -

Thick line (boundary of product) ———

Thin line (inner size & descriptive detail) ———

Break line (break large parts) ———

Dashed line (indicates special requirement) - - - - -

Dimension line (indicates size/ distance) ———

Appendix: Tolerance (mm)

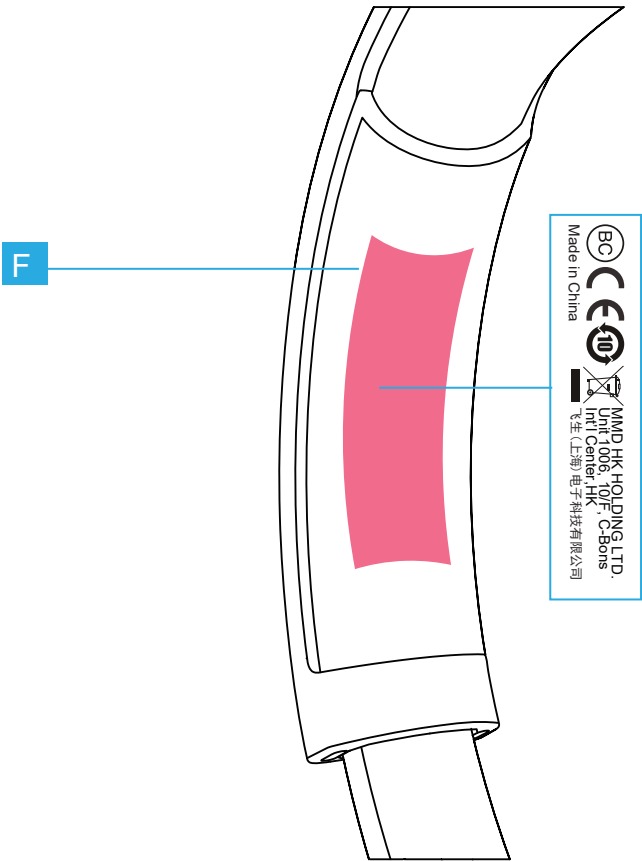
Small parts, delta +/-0,15

Medium parts, delta +/-0,25

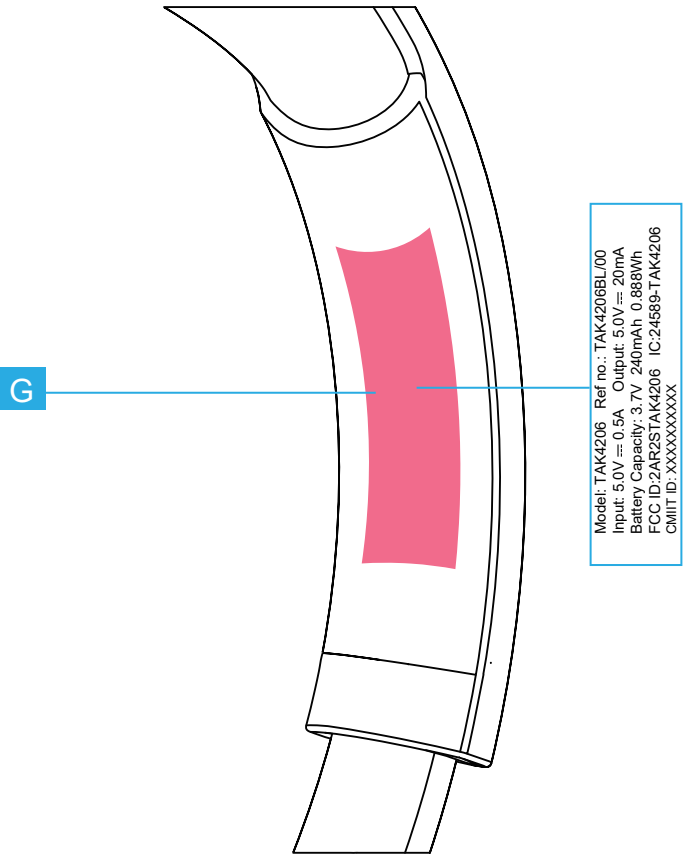
Large parts, delta variant

PART	COLOUR	TECHNIQUE	CHANGES / REMARKS	VERSION
F Authentication A	As per material color	Relief engraving , 0.15, matt	--	v0.7
G Authentication B	As per material color	Radium carving , gloss	--	v0.7

Ear Can LHS



Ear Can RHS



100% Graphics art

F	G
BCCE10MMD HK HOLDING LTD. Unit 1006, 10/F, C-Bons Int'l Center, HK Made in China 飞生(上海)电子科技有限公司	Model: TAK4206 Ref no.: TAK4206BL/00 Input: 5.0V $\approx$ 0.5A Output: 5.0V $\approx$ 20mA Battery Capacity: 3.7V 240mAh 0.888Wh FCC ID: 2AR2STAK4206 IC: 24589-TAK4206 CMIIT ID: XXXXXXXXXX