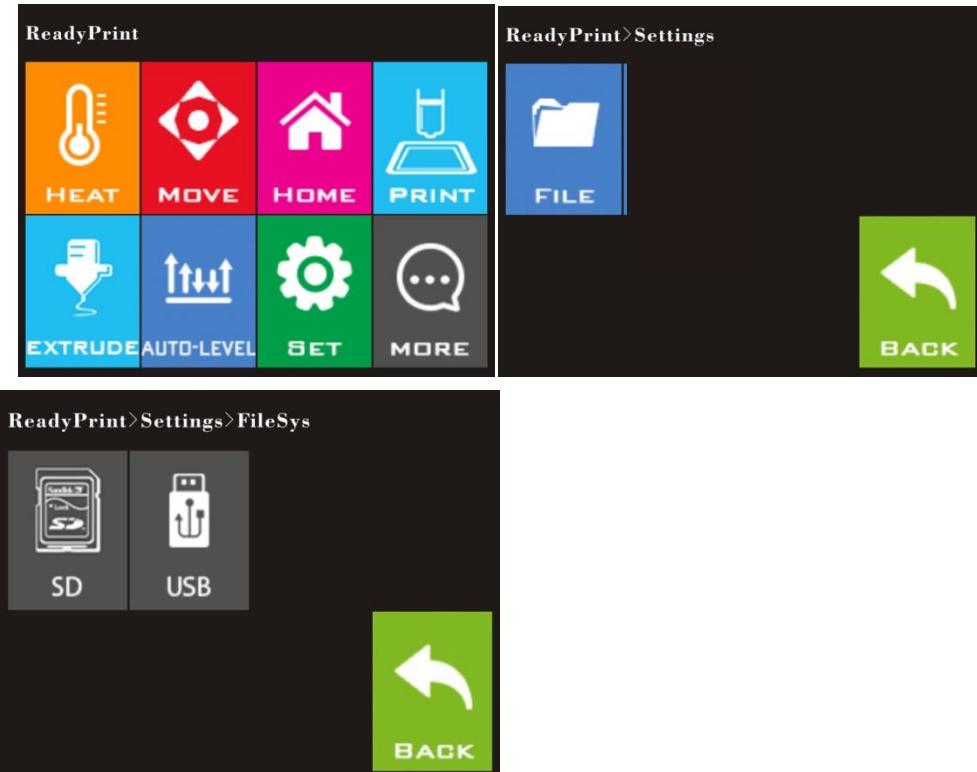


wiiboox sweetin Instructions

Model No.: Pro 60

First, connect the printer

Open the first interface, click [SET]-[FILE] on the screen, select [USB] disk, as shown in the figure:

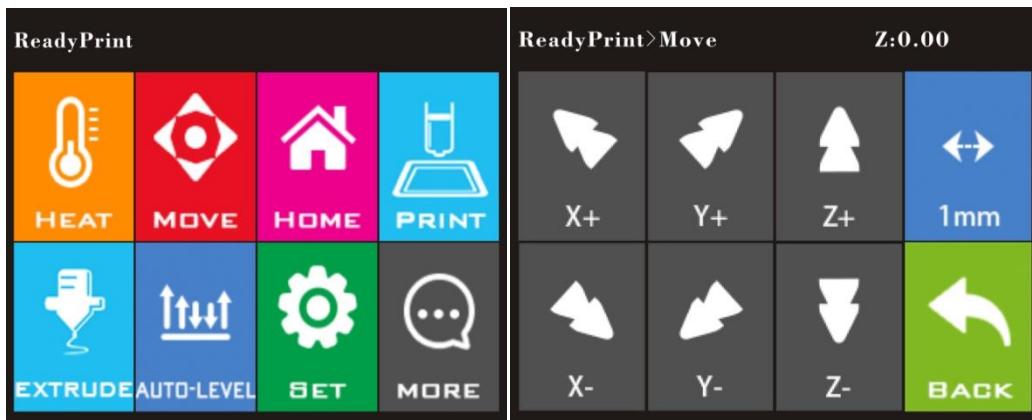


Second, refueling

Return to the first interface, click [EXTRUDE] in the lower left corner, enter, select the corresponding extrusion ratio, extrusion speed, and then click [OUT], when you see the E axis (extrusion axis) screws move to the maximum position (General retracting stroke is 8cm), as shown below:



After the silk is finished, return to the top page, click [MOVE], enter, select the corresponding extrusion ratio, click [Z+], generally see the nozzle rises about 4cm, as shown below:

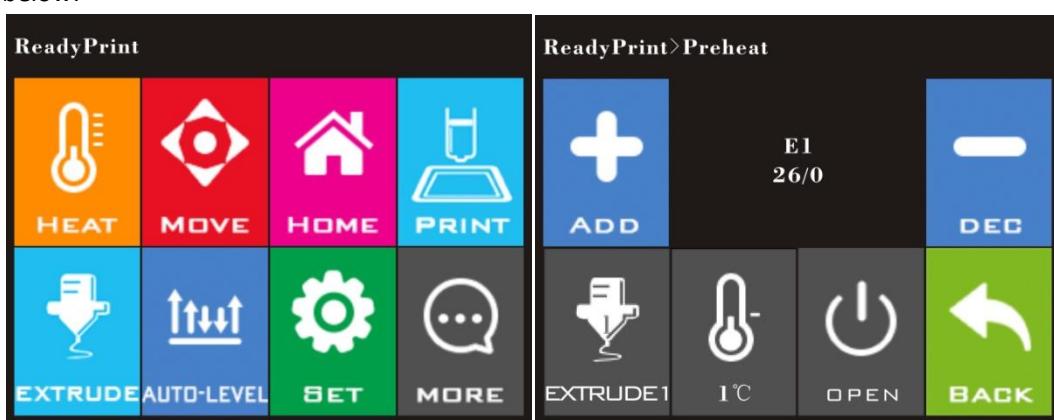


After Z has risen to the proper height, hold the print head and turn it 90° to the right to remove the print head. When the nozzle is removed, screw the needle into the bottom of the print head, then place the barrel into the nozzle, clockwise. Rotate 180°-270°. After finishing, turn the nozzle to the left and turn it straight (the line is facing the back). Then retreat to the main interface, click [EXTRUDE] in the lower left corner, enter, select the corresponding extrusion ratio, extrusion speed, and then click [IN], after seeing the material extrusion, the wire is 1mm.



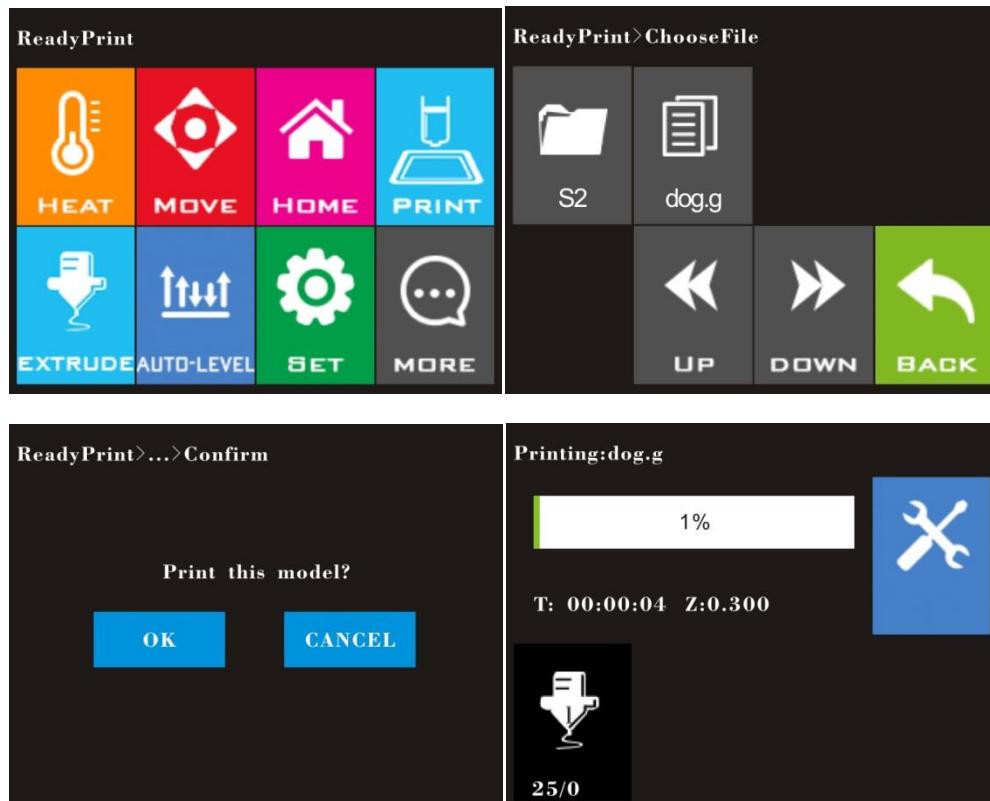
Third, preheating

When printing chocolate and other ingredients that need to be heated, enter the first interface, click [HEAT], click [open], the default temperature setting is 37 degrees, select the corresponding temperature ratio, and set the heating temperature of the corresponding material, as shown below:



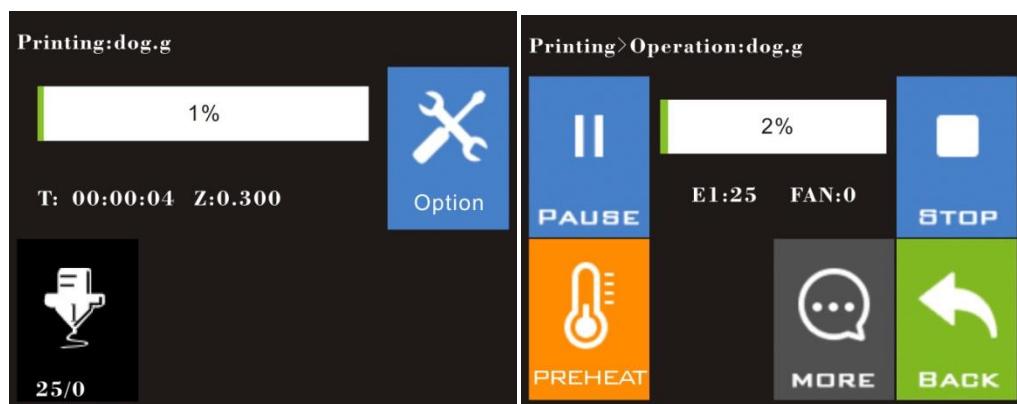
Fourth, model printing

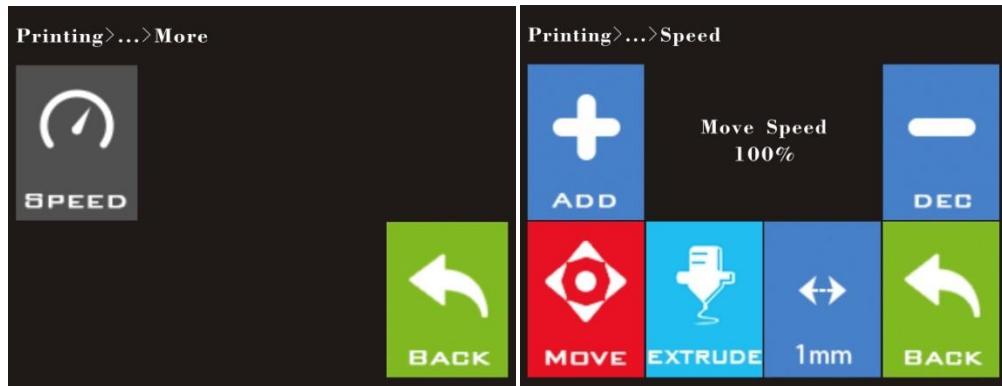
Insert the USB flash drive, enter the first interface, click [PRINT], select the corresponding file, click [OK], as shown below:



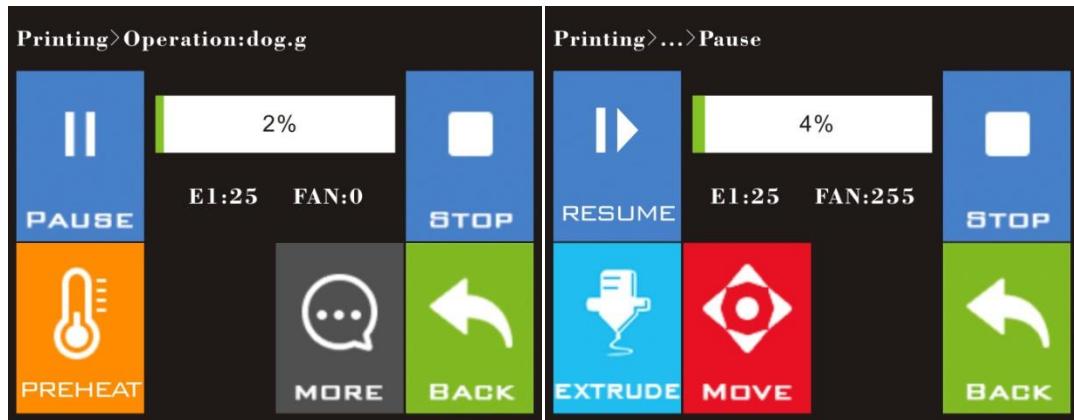
During the printing process, you can adjust the printing temperature and printing speed, as shown below, click [OPTION] in the upper right corner, in the pop-up interface, click [PREHEAT] to adjust the printing temperature, click [MORE], Click [SPEED], select [MOVE], select the corresponding speed multiplier, adjust the printing speed, select [EXTRUDE], select the corresponding extrusion ratio, and adjust the extrusion amount (not recommended), as follows

Figure:

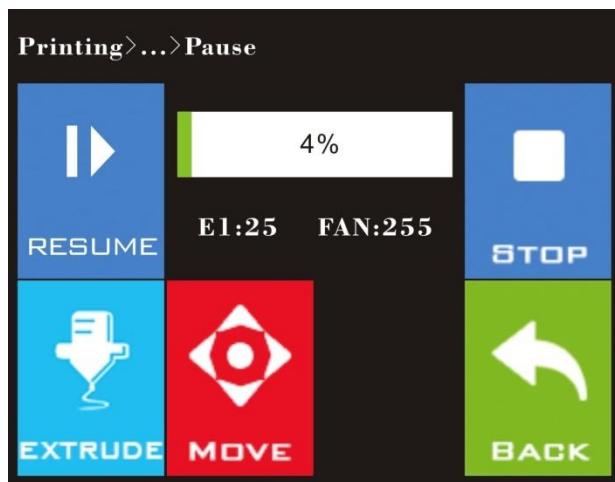




During printing, when you encounter material exhaustion or plugging, you can click [OPTION] in the upper right corner, and then click [PAUSE] in the upper left corner. During the pause process, you can perform [EXTREUDE], [MOVE] and so on. Carry out the reloading (same as the second step), as shown below:



If you need to stop printing during printing, click [Stop] in the upper right corner, as shown below:

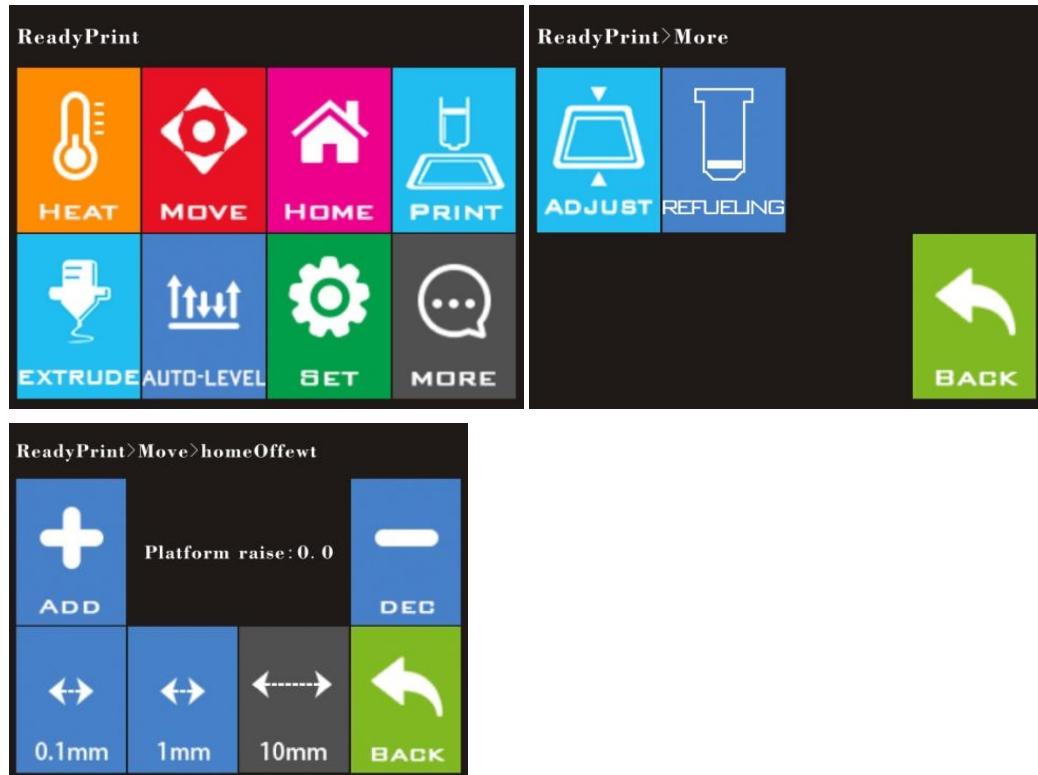


Five: platform height adjustment

If the platform height is not correct during printing (set the correct height at the factory), return to the first interface, click [MORE], click [ADJUST], select the corresponding magnification,

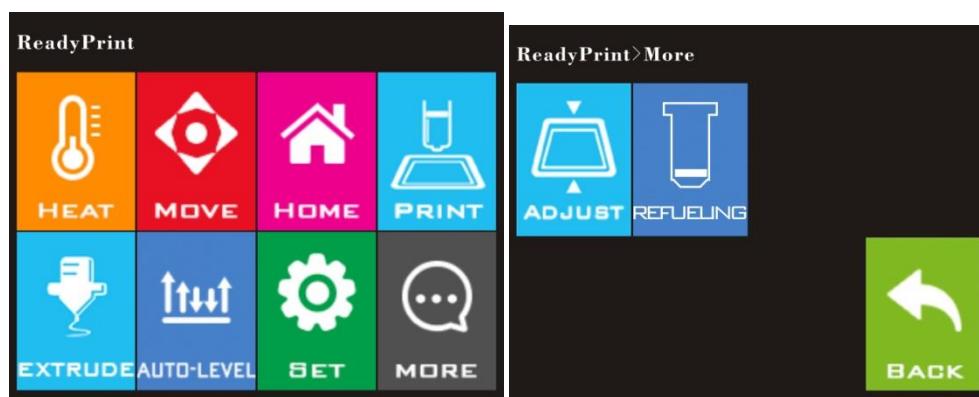
fine-tune the platform height, increase the platform height, then the platform and print head The distance becomes smaller, and conversely, the distance between the platform and the print head becomes larger.

Note: Under normal circumstances, the adjustment will not exceed plus or minus 1mm. Please carefully observe the difference between the print head and the platform.



Six: One-click refueling

If the material is used up, return to the first interface, click [MORE], click [REFUELING], wait for the print head to move, hold the nozzle, turn right 90°, you can remove the nozzle, when the nozzle is removed, turn counterclockwise After the material is placed, put the barrel into the nozzle and rotate it 180°-270° clockwise. After the completion, turn the nozzle to the left and turn it on (the line is facing the back). Retreat to the main interface, click [EXTRUDE] in the lower left corner, enter, select the corresponding extrusion ratio, extrusion speed, and then click [IN], after seeing the material extrusion, the wire is 1mm. Figure:



Precautions:

- 1: Do not perform zeroing when the needle is below the Z-axis limit (please raise the Z-axis first)
- 2: Please refer to the chocolate print instructions for chocolate printing.

FCC Warning:

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation.

If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

FCC ID: 2AQJD-WIIBOOX