Shenzhen Huaxia Testing Technology Co., Ltd

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Report Template Version: V03
Report Template Revision Date: Mar.1st, 2017

Test Report

Report No. :	CQASZ20180700004E
Applicant:	Nanjing Wiiking 3D Technology Co., Ltd.
Address of Applicant:	Room703, Build04, No.18 Jialingjiang East Road, Jianye district, Nanjing, Jiangsu, China
Manufacturer:	Nanjing Wiiking 3D Technology Co., Ltd.
Address of Manufacturer:	Room703, Build04, No.18 Jialingjiang East Road, Jianye district, Nanjing, Jiangsu, China
Equipment Under Test (EUT):	
Product:	wiiboox sweetin
Model No.:	Pro 60, Std 30
Test Model No.:	Pro 60
Brand Name:	N/A
FCC ID:	2AQJD-WIIBOOX
Standards:	47 CFR PART 15, Subpart B
Date of Test:	2018-07-05 to 2018-07-13
Date of Issue:	2018-07-13
Test Result :	**PASS***

Tested By: Martin Lee
(Martin Lee)

Reviewed By: Jack Ai
(Jack Ai)

Approved By: Jack Ai
(Jack Ai)

SHENZHEN HUAXIA TESTING TECHNOLOGY CO.,LTD
CQA 华夏准测
APPROVED

* In the configuration tested, the EUT complied with the standards specified above.

The test report is effective only with both signature and specialized stamp, The result(s) shown in this report refer only to the sample(s) tested. Without written approval of CQA, this report can't be reproduced except in full.

Revision History Of Report

Report No.	Version	Description	Issue Date
CQASZ20180700004E	Rev.01	Initial report	2018-07-13

2 Test Summary

Test	Test Requirement	Test Method	Class / Severity	Result
Radiated Emission (30MHz to 6GHz)	47 CFR PART 15,Subpart B	ANSI C63.4:2014	Class B	PASS
Conducted Emission (150kHz to 30MHz)	47 CFR PART 15,Subpart B	ANSI C63.4:2014	Class B	PASS

Highest frequency generated or used in the device or on which the device operates or tunes (MHz)	Upper frequency of measurement Range (MHz)
Below 1.705	30
1.705 to 108	1000
108 to 500	2000
500 to 1000	5000
Above 1000	5th harmonic of the highest frequency or 40GHz, whichever is lower

Note:

The highest frequency of the internal sources of the EUT is 72MHz.

All model: Pro 60, Std 30

Only the model Pro 60 was tested, since the electrical circuit design, layout, components used and internal wiring were identical for the above models, with difference being color of appearance and model name.

3 Contents

4 General Information

4.1 Details of E.U.T.

Power Supply:	Adapter:
	INPUT:100-240V~50/60Hz 1.8A
	OUTPUT:13.0V 5.0A
Test voltage:	120V/60Hz
Hardware Version:	V1.0
Software Version:	V1.0

4.2 Description of Support Units

The EUT has been tested with associated equipment below.

Description	Manufacturer	Model No.
Adapter	KPTEC	K65S130500E2
Keyboard	DELL	KB216t
Mouse	DELL	MOCZUL
Display	HP	8201LF72B040X
PC	HP	HSTNN-I6C-4

4.3 Measurement Uncertainty

The data and results referenced in this document are true and accurate.

The reader is cautioned that there may be errors within the calibration limits of the equipment and facilities.

The measurement uncertainty was calculated for all measurements listed in this test report acc. to CISPR 16 - 4 „Specification for radio disturbance and immunity measuring apparatus and methods – Part 4: Uncertainty in EMC Measurements“ and is documented in the **Shenzhen Huaxia Testing Technology Co., Ltd** quality system acc. to DIN EN ISO/IEC 17025.

Furthermore, component and process variability of devices similar to that tested may result in additional deviation. The manufacturer has the sole responsibility of continued compliance of the device.

Hereafter the best measurement capability for **CQA** laboratory is reported:

Test	Range	Uncertainty	Notes
Radiated Emission	Below 1GHz	±5.12dB	(1)
Radiated Emission	Above 1GHz	±4.60dB	(1)
Conducted Disturbance	0.15~30MHz	±3.34dB	(1)

(1)This uncertainty represents an expanded uncertainty expressed at approximately the 95% confidence level using a coverage factor of k=2.

4.4 Test Location

All tests were performed at:

Shenzhen Huaxia Testing Technology Co., Ltd.,

1F., Block A of Tongsheng Technology Building, Huahui Road, Dalang Street, Longhua District, Shenzhen, China

4.5 Test Facility

The test facility is recognized, certified, or accredited by the following organizations:

• CNAS (No. CNAS L5785)

CNAS has accredited Shenzhen Huaxia Testing Technology Co., Ltd. Shenzhen Branch EMC Lab to ISO/IEC 17025:2005 General Requirements for the Competence of Testing and Calibration Laboratories (CNAS-CL01 Accreditation Criteria for the Competence of Testing and Calibration Laboratories) for the competence in the field of testing.

• ISED Registration No.: 22984-1

The 3m Semi-anechoic chamber of Shenzhen Huaxia Testing Technology Co., Ltd. has been registered by Certification and Engineering Bureau of Industry Canada for radio equipment testing

• A2LA (Certificate No. 4742.01)

Shenzhen Huaxia Testing Technology Co., Ltd., Shenzhen EMC Laboratory is accredited by the American Association for Laboratory Accreditation(A2LA). Certificate No. 4742.01.

• FCC Registration No.: 522263

Shenzhen Huaxia Testing Technology Co., Ltd., Shenzhen EMC Laboratory has been registered and fully described in a report filed with the (FCC) Federal Communications Commission. The acceptance letter from the FCC is maintained in our files. Registration No.:522263

5 Equipment List

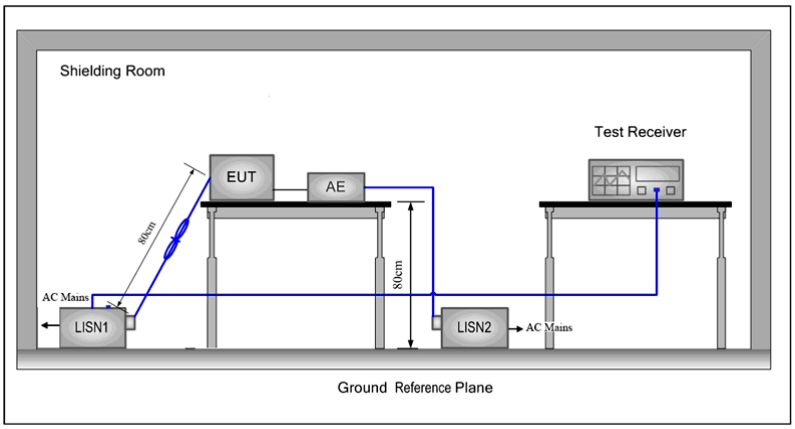
Radiated Emission					
Test Equipment	Manufacturer	Model No.	Instrument No.	Calibration Date	Calibration Due Date
Horn Antenna	R&S	HF906	CQA-012	2017/9/25	2018/9/24
Bilog Antenna	R&S	HL562	CQA-011	2017/9/25	2018/9/24
EMI Test Receiver	R&S	ESR7	CQA-005	2017/9/25	2018/9/24
Spectrum analyzer	R&S	FSU26	CQA-038	2017/9/25	2018/9/24
Preamplifier	MITEQ	AFS4-00010300-18-10P-4	CQA-035	2017/9/25	2018/9/24
Preamplifier	MITEQ	AMF-6D-02001800-29-20P	CQA-036	2017/9/25	2018/9/24
Coaxial cable (1GHz~40GHz)	CQA	N/A	C019	2017/10/18	2018/10/17
Coaxial cable (9KHz~1GHz)	CQA	N/A	C020	2017/10/18	2018/10/17

Conducted Emission					
Item	Test Equipment	Manufacturer	Model No.	Instrument No.	Due Date
EMI Test Receiver	R&S	ESR7	CQA-005	2017/9/25	2018/9/24
LISN	R&S	ENV216	CQA-003	2017/9/25	2018/9/24
Coaxial cable (9KHz~300MHz)	CQA	N/A	C009	2017/10/18	2018/10/17

6 Test Results

6.1 Conducted Emissions Mains Terminals, 150kHz to 30MHz

Test Requirement:	47 CFR PART 15,Subpart B
Test Method:	ANSI C63.4
Frequency Range:	150kHz to 30MHz
Class / Severity:	Class B
Limit:	
0.15M-0.5MHz	66dB(dBμV)-56dB(dBμV) quasi-peak, 56dB(dBμV)-46dB(dBμV) average
0.5M-5MHz	56dB(dBμV) quasi-peak, 46dB(dBμV) average
5M-30MHz	60dB(dBμV) quasi-peak, 50dB(dBμV) average
Test Setup:	



Test Procedure:

1) The mains terminal disturbance voltage test was conducted in a shielded room.
2) The EUT was connected to AC power source through a LISN 1 (Line Impedance Stabilization Network) which provides a 50Ω/50μH + 5Ω linear impedance. The power cables of all other units of the EUT were connected to a second LISN 2, which was bonded to the ground reference plane in the same way as the LISN 1 for the unit being measured. A multiple socket outlet strip was used to connect multiple power cables to a single LISN provided the rating of the LISN was not exceeded.
3) The tabletop EUT was placed upon a non-metallic table 0.8m above the ground reference plane. And for floor-standing arrangement, the EUT was placed on the horizontal ground reference plane,
4) The test was performed with a vertical ground reference plane. The rear of the EUT shall be 0.4 m from the vertical ground reference plane. The vertical ground reference plane was bonded to the horizontal ground reference plane. The LISN 1 was placed 0.8 m from the boundary of the unit under test and bonded to a ground reference plane for LISNs mounted on top of the ground reference plane. This distance was between the closest points of the LISN 1 and the EUT. All other units of the EUT and associated equipment was at least 0.8 m from the LISN 2.

Detector: Peak for pre-scan (9kHz Resolution Bandwidth)

Quasi-Peak if maximised peak within 6dB of Quasi-Peak limit

6.1.1 E.U.T. Operation

Operating Environment:

Temperature: 25.0 °C Humidity: 55 % RH Atmospheric Pressure: 1015 mbar

EUT Operation: Mode a: Printing with PC

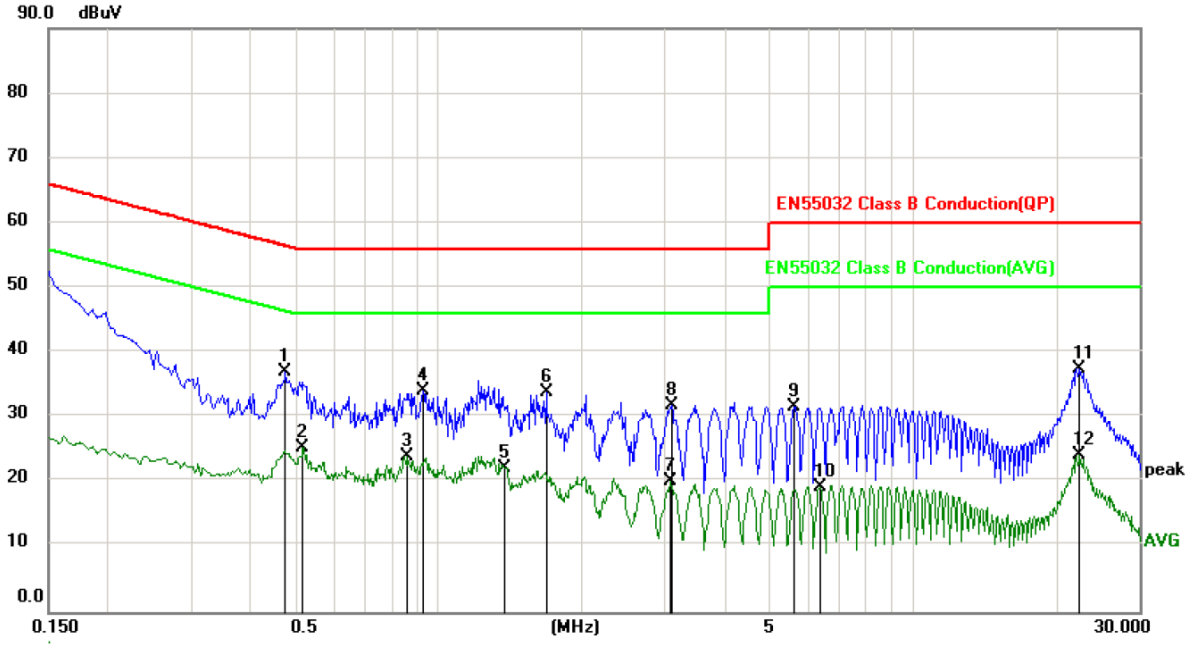
Test Status: Pretest the EUT at different test mode and found the Mode a which is worst case, the test worst case mode is recorded in the report.

6.1.2 Measurement Data

An initial pre-scan was performed on the live and neutral lines with peak detector.

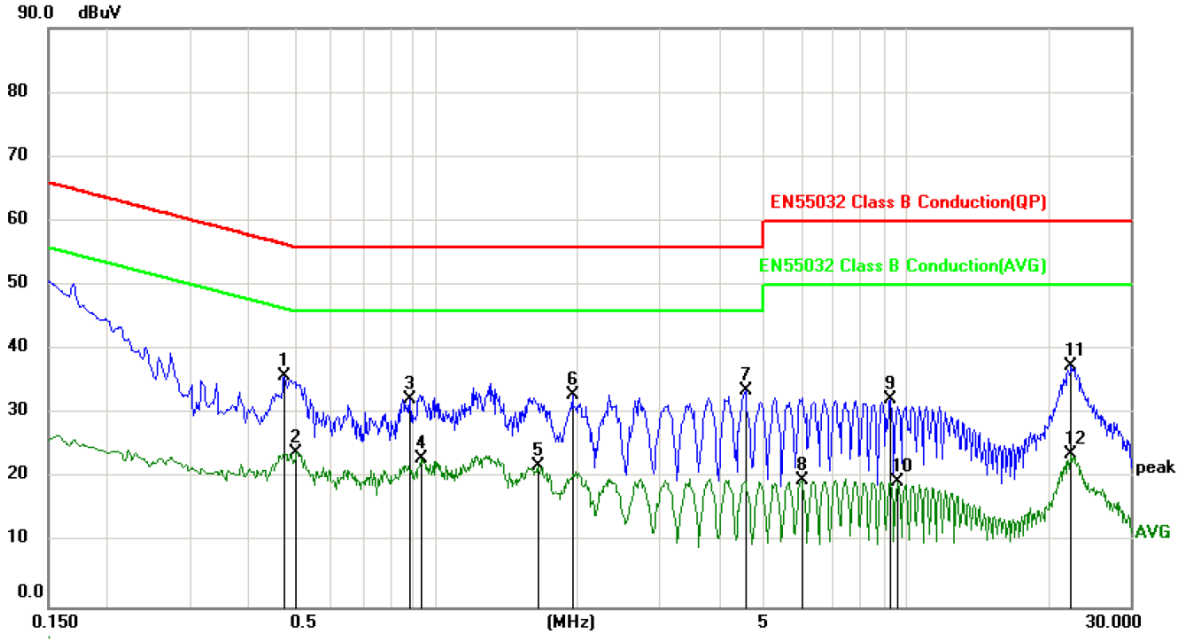
Quasi-Peak and Average measurement were performed at the frequencies with maximized peak emission were detected.

Live line



No.	Mk.	Freq.	Reading Level	Correct Factor	Measure-ment	Limit	Over		
		MHz	dBuV	dB	dBuV	dBuV	dB	Detector	Comment
1	*	0.4740	27.17	9.74	36.91	56.44	-19.53	peak	
2		0.5180	15.62	9.74	25.36	46.00	-20.64	AVG	
3		0.8580	14.26	9.75	24.01	46.00	-21.99	AVG	
4		0.9260	24.26	9.75	34.01	56.00	-21.99	peak	
5		1.3779	12.43	9.75	22.18	46.00	-23.82	AVG	
6		1.6860	24.13	9.76	33.89	56.00	-22.11	peak	
7		3.0900	10.28	9.77	20.05	46.00	-25.95	AVG	
8		3.0980	21.99	9.77	31.76	56.00	-24.24	peak	
9		5.6179	21.88	9.79	31.67	60.00	-28.33	peak	
10		6.3700	9.50	9.80	19.30	50.00	-30.70	AVG	
11		22.4380	27.60	9.88	37.48	60.00	-22.52	peak	
12		22.4380	14.34	9.88	24.22	50.00	-25.78	AVG	

Neutral line



No.	Mk.	Freq.	Reading Level	Correct Factor	Measure-ment	Limit	Over		
		MHz	dBuV	dB	dBuV	dBuV	dB	Detector	Comment
1	*	0.4780	26.09	9.74	35.83	56.37	-20.54	peak	
2		0.5060	14.24	9.74	23.98	46.00	-22.02	AVG	
3		0.8820	22.61	9.75	32.36	56.00	-23.64	peak	
4		0.9300	13.25	9.75	23.00	46.00	-23.00	AVG	
5		1.6500	12.09	9.76	21.85	46.00	-24.15	AVG	
6		1.9540	23.16	9.76	32.92	56.00	-23.08	peak	
7		4.5620	23.80	9.78	33.58	56.00	-22.42	peak	
8		5.9980	9.97	9.79	19.76	50.00	-30.24	AVG	
9		9.2820	22.51	9.81	32.32	60.00	-27.68	peak	
10		9.6300	9.59	9.81	19.40	50.00	-30.60	AVG	
11		22.4220	27.58	9.88	37.46	60.00	-22.54	peak	
12		22.4220	13.83	9.88	23.71	50.00	-26.29	AVG	

Remark:

1. The following Peak, Quasi-Peak and Average measurements were performed on the EUT:
2. Correct Factor= LISN Factor + Cable Loss
3. Final Test Level =Receiver Reading + Correct Factor.
4. Over Limit= Final Test Level - Limit

6.2 Radiated Emissions, 30MHz to 6GHz

Test Requirement:	47 CFR PART 15,Subpart B
Test Method:	ANSI C63.4
Frequency Range:	30MHz to 6GHz
Measurement Distance:	3m
Class:	Class B
Limit:	40.0 dBμV/m between 30MHz & 88MHz
	43.5 dBμV/m between 88MHz & 216MHz
	46.0 dBμV/m between 216MHz & 960MHz /54.0 dBμV/m above 960MHz
The highest frequence:	74 dBμV/m above 960MHz for peak
	54 dBμV/m above 960MHz for average

Test Setup:

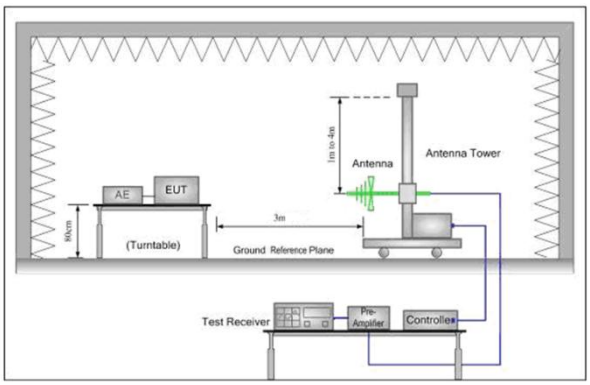


Figure 1. 30MHz to 1GHz

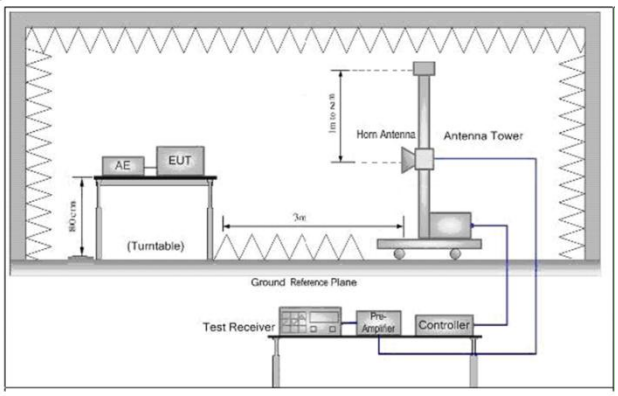


Figure 2. Above 1 GHz

Test Procedure:

1) The radiated emissions were tested in a semi-anechoic chamber.
2) The EUT is placed on a turntable, which is 0.8m above ground plane.
3) The turntable shall be rotated for 360 degrees to determine the position of maximum emission level.
4) EUT is set 3m away from the receiving antenna, which is moved from 1m to 4m to find out the maximum emissions.
5) Maximum procedure was performed on the six highest emissions to ensure EUT compliance.
6) And also, each emission was to be maximized by changing the polarization of receiving antenna both horizontal and vertical.
7) Repeat above procedures until the measurements for all frequencies are complete.

2. Above 1GHz test procedure as below:

1) Different between above is the test site, change from Semi- Anechoic Chamber to fully Anechoic Chamber and receiving antenna is moved from 1m to 4m.

Detector: Peak for pre-scan (120kHz resolution bandwidth)

Quasi-Peak if maximised peak within 6dB of limit

6.2.1 E.U.T. Operation

Operating Environment:

Temperature: 22.0 °C Humidity: 54 % RH Atmospheric Pressure: 1015 mbar

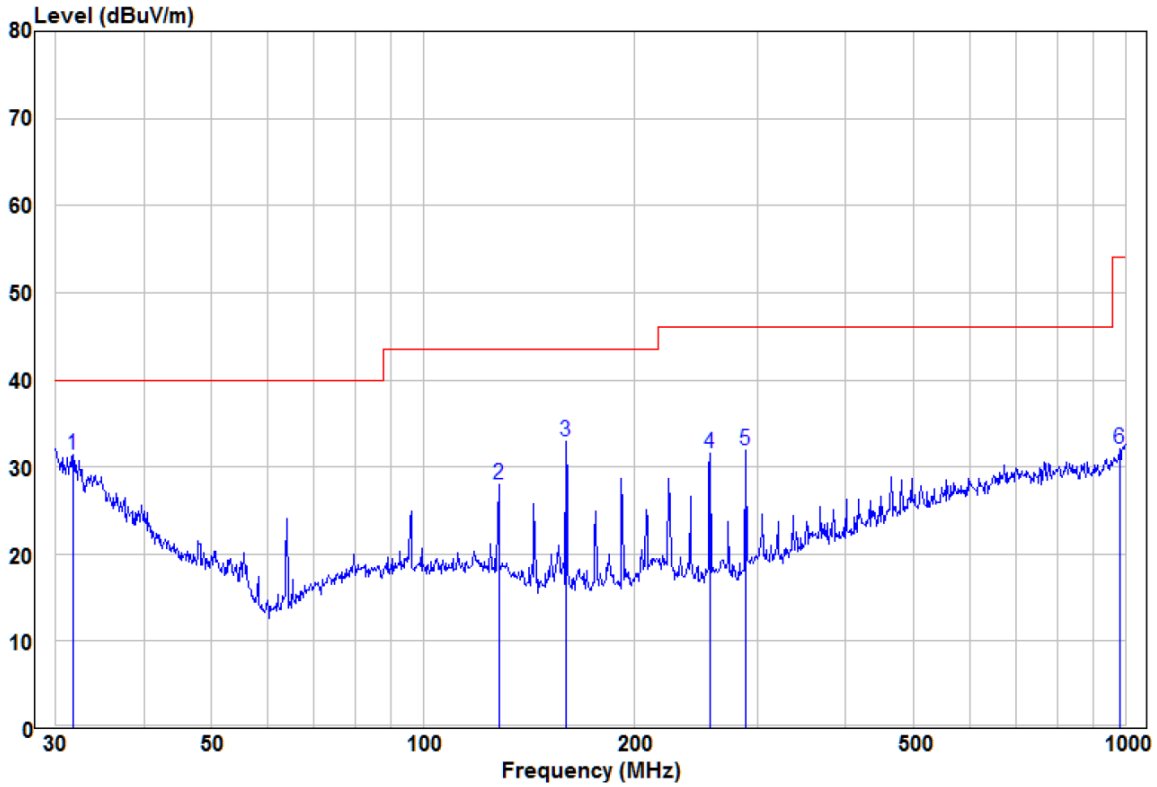
EUT Operation: Mode a: Printing with PC

Test Status: Pretest the EUT at different test mode and found the Mode a which is worst case, the test worst case mode is recorded in the report.

6.2.2 Measurement Data

Below 1GHz

Vertical



	Freq	Read Level	Factor	Level	Limit Line	Over Limit	Remark	Pol/Phase
	MHz	dBuV	dB/m	dBuV/m	dBuV/m	dB		
1 pp	31.73	12.54	18.77	31.31	40.00	-8.69	Peak	VERTICAL
2	128.11	17.77	10.23	28.00	43.50	-15.50	Peak	VERTICAL
3	159.78	25.18	7.80	32.98	43.50	-10.52	Peak	VERTICAL
4	256.52	22.43	9.21	31.64	46.00	-14.36	Peak	VERTICAL
5	287.99	21.65	10.21	31.86	46.00	-14.14	Peak	VERTICAL
6	982.62	9.71	22.40	32.11	54.00	-21.89	Peak	VERTICAL

Remark:

The field strength is calculated by adding the Antenna Factor, Cable Factor & Preamplifier. The basic

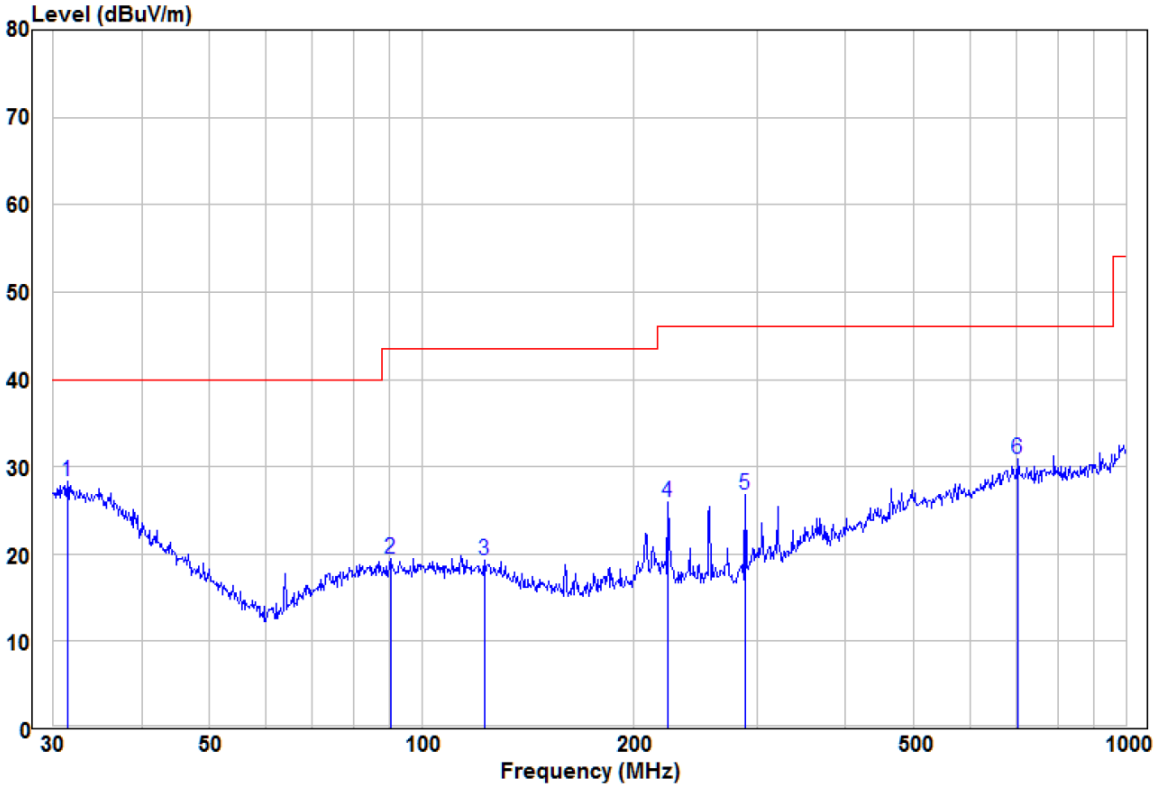
equation with a sample calculation is as follows:

Factor= Antenna Factor + Cable Factor – Preamplifier Factor,

Level = Read Level + Factor,

Over Limit=Level-Limit Line.

Horizontal



	Freq	Read Level	Factor	Level	Limit Line	Over Limit	Remark	Pol/Phase
	MHz	dBuV	dB/m	dBuV/m	dBuV/m	dB		
1 pp	31.39	9.53	18.80	28.33	40.00	-11.67	Peak	HORIZONTAL
2	90.22	9.26	10.13	19.39	43.50	-24.11	Peak	HORIZONTAL
3	122.83	8.68	10.53	19.21	43.50	-24.29	Peak	HORIZONTAL
4	223.73	16.49	9.50	25.99	46.00	-20.01	Peak	HORIZONTAL
5	287.99	16.63	10.21	26.84	46.00	-19.16	Peak	HORIZONTAL
6	701.27	11.19	19.70	30.89	46.00	-15.11	Peak	HORIZONTAL

Remark:

The field strength is calculated by adding the Antenna Factor, Cable Factor & Preamplifier. The basic

equation with a sample calculation is as follows:

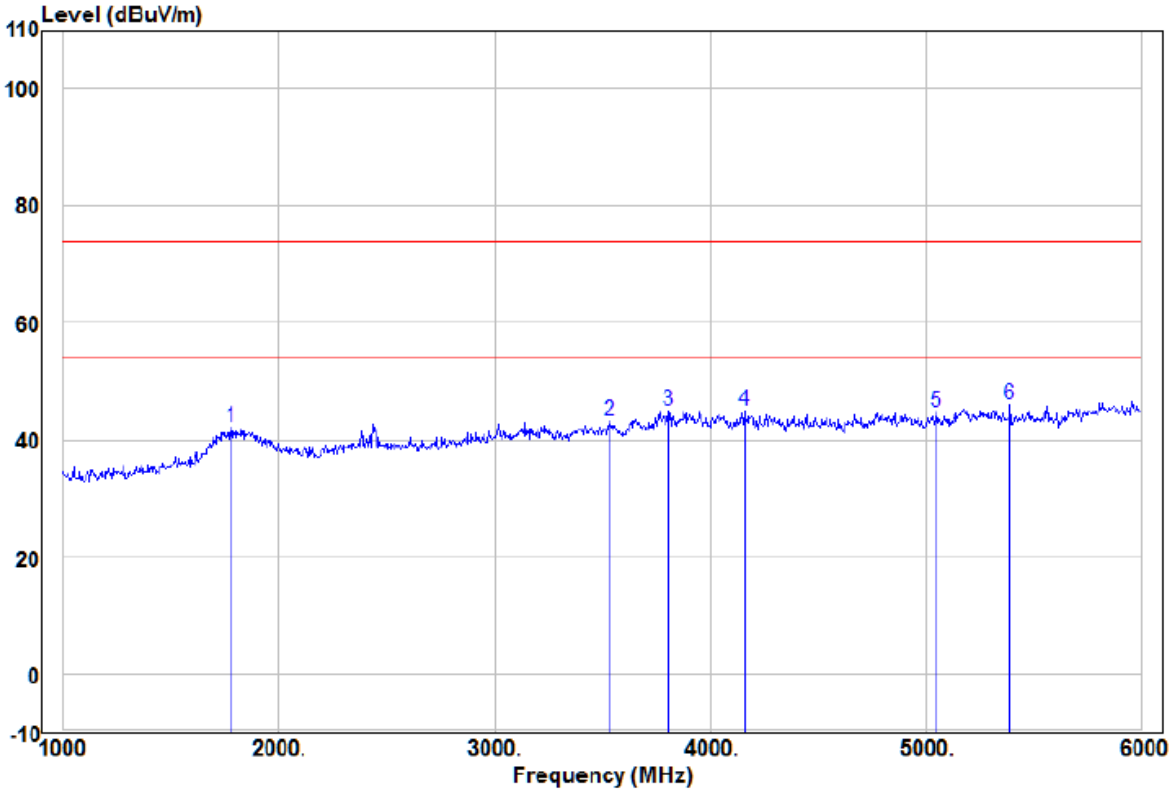
Factor= Antenna Factor + Cable Factor – Preamplifier Factor,

Level = Read Level + Factor,

Over Limit=Level-Limit Line.

Above 1GHz

Horizontal



	Freq	Read Level	Factor	Level	Limit Line	Over Limit	Remark	Pol/Phase
	MHz	dBuV	dB/m	dBuV/m	dBuV/m	dB		
1	1780.00	49.47	-7.33	42.14	74.00	-31.86	Peak	HORIZONTAL
2	3540.00	49.83	-6.50	43.33	74.00	-30.67	Peak	HORIZONTAL
3	3810.00	49.84	-4.93	44.91	74.00	-29.09	Peak	HORIZONTAL
4	4160.00	50.09	-5.01	45.08	74.00	-28.92	Peak	HORIZONTAL
5	5050.00	48.48	-3.76	44.72	74.00	-29.28	Peak	HORIZONTAL
6 pp	5395.00	49.30	-3.36	45.94	74.00	-28.06	Peak	HORIZONTAL

Remark:

The field strength is calculated by adding the Antenna Factor, Cable Factor & Preamplifier. The basic

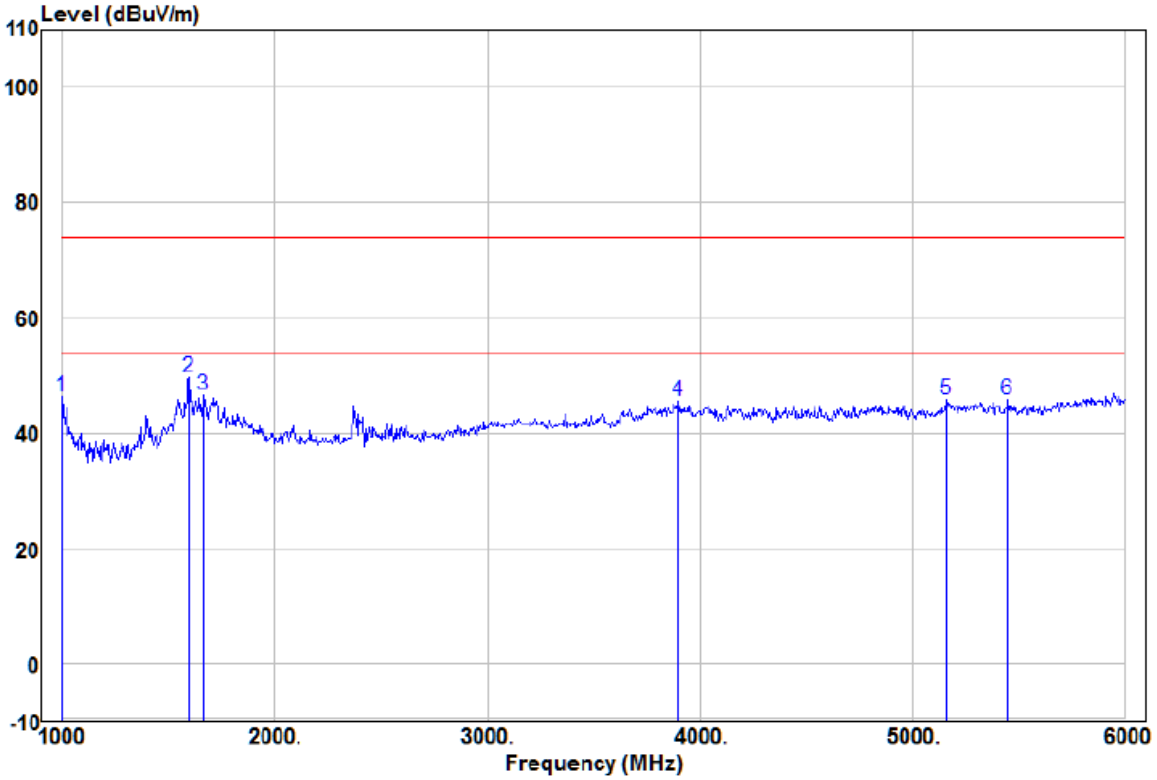
equation with a sample calculation is as follows:

Factor= Antenna Factor + Cable Factor – Preamplifier Factor,

Level = Read Level + Factor,

Over Limit=Level-Limit Line.

Vertical



	Freq	Read Level	Factor	Level	Limit Line	Over Limit	Remark	Pol/Phase
	MHz	dBuV	dB/m	dBuV/m	dBuV/m	dB		
1	1000.00	60.31	-13.97	46.34	74.00	-27.66	Peak	VERTICAL
2 pp	1595.00	61.29	-11.60	49.69	74.00	-24.31	Peak	VERTICAL
3	1665.00	56.44	-9.78	46.66	74.00	-27.34	Peak	VERTICAL
4	3900.00	50.48	-5.00	45.48	74.00	-28.52	Peak	VERTICAL
5	5160.00	48.76	-3.09	45.67	74.00	-28.33	Peak	VERTICAL
6	5450.00	49.11	-3.29	45.82	74.00	-28.18	Peak	VERTICAL

Remark:

The field strength is calculated by adding the Antenna Factor, Cable Factor & Preamplifier. The basic

equation with a sample calculation is as follows:

Factor= Antenna Factor + Cable Factor – Preamplifier Factor,

Level = Read Level + Factor,

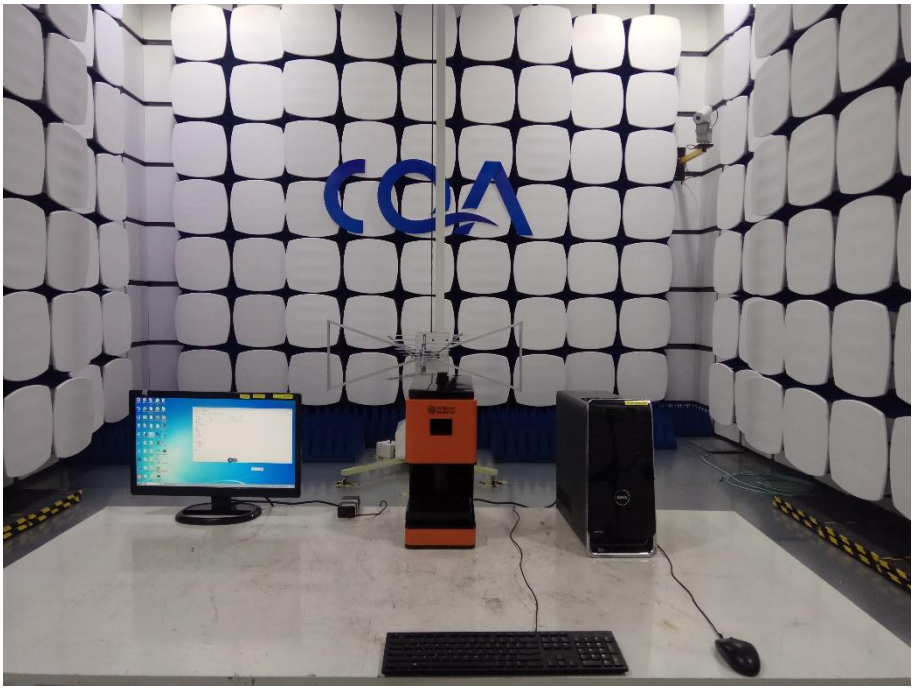
Over Limit=Level-Limit Line.

7 Photographs

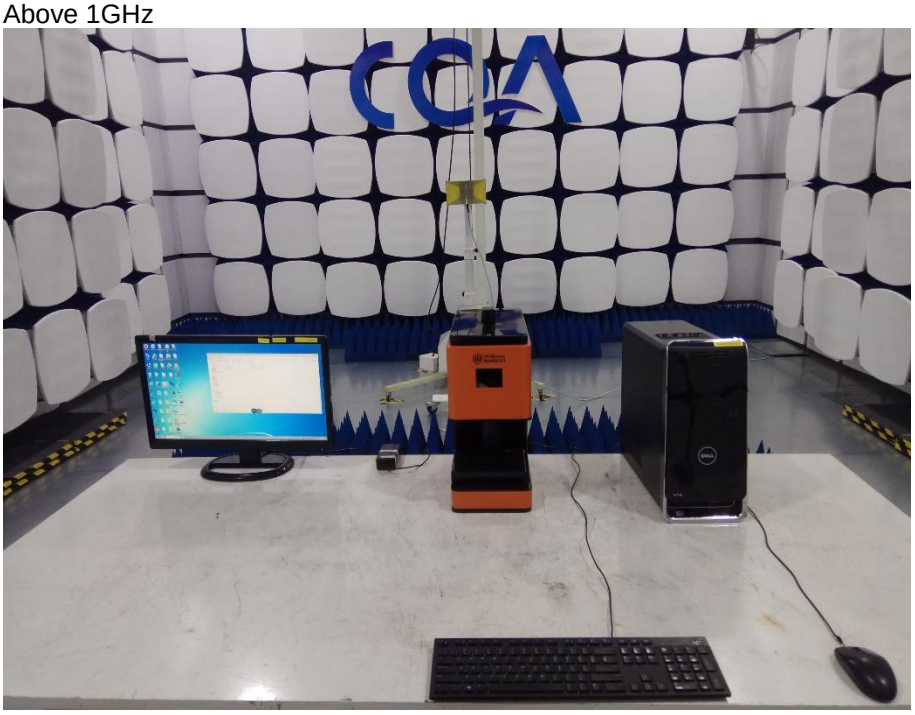
7.1 Conducted Emission Test Setup

7.2 Radiated Emission Test Setup

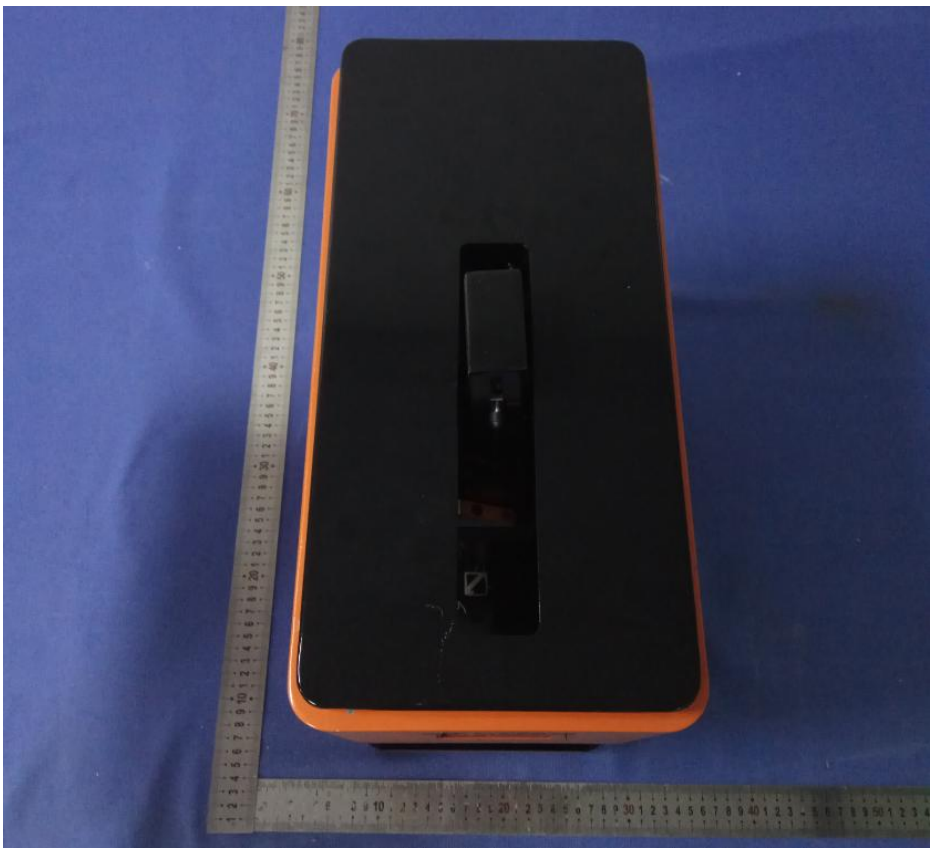
Below 1GHz

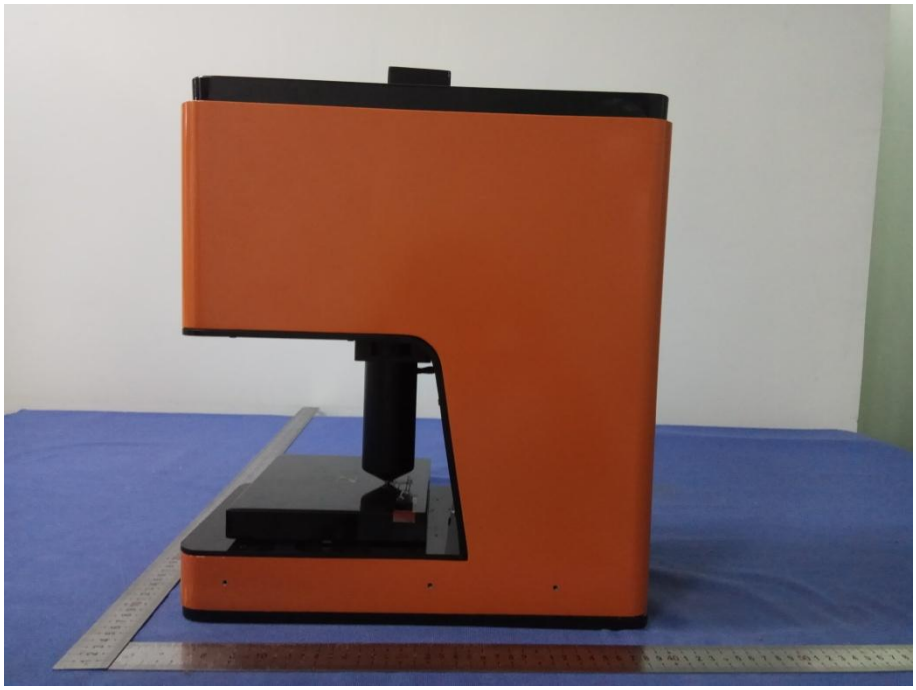


Above 1GHz



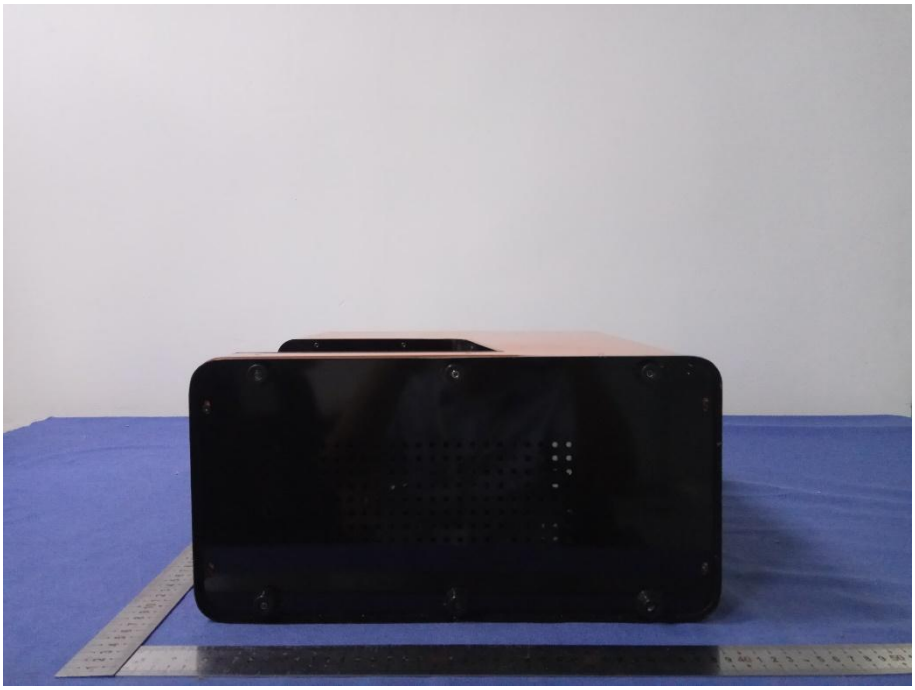
7.3 EUT Constructional Details

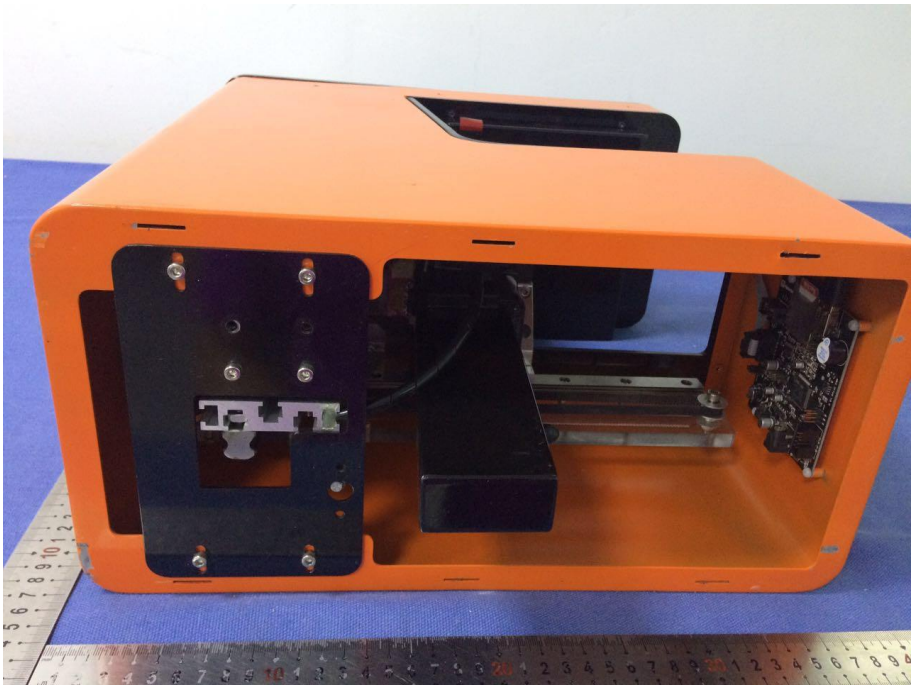


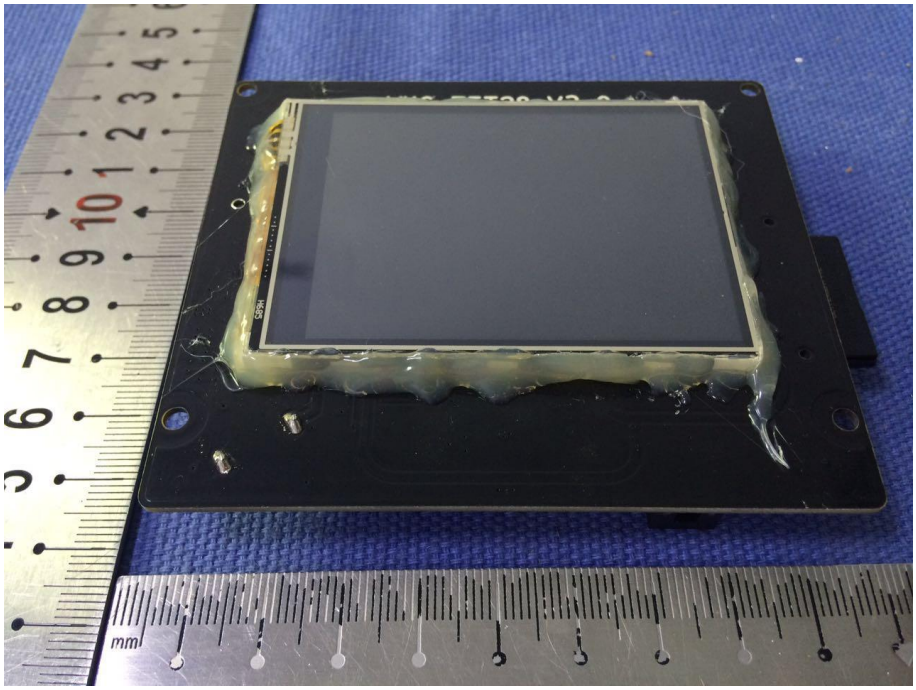


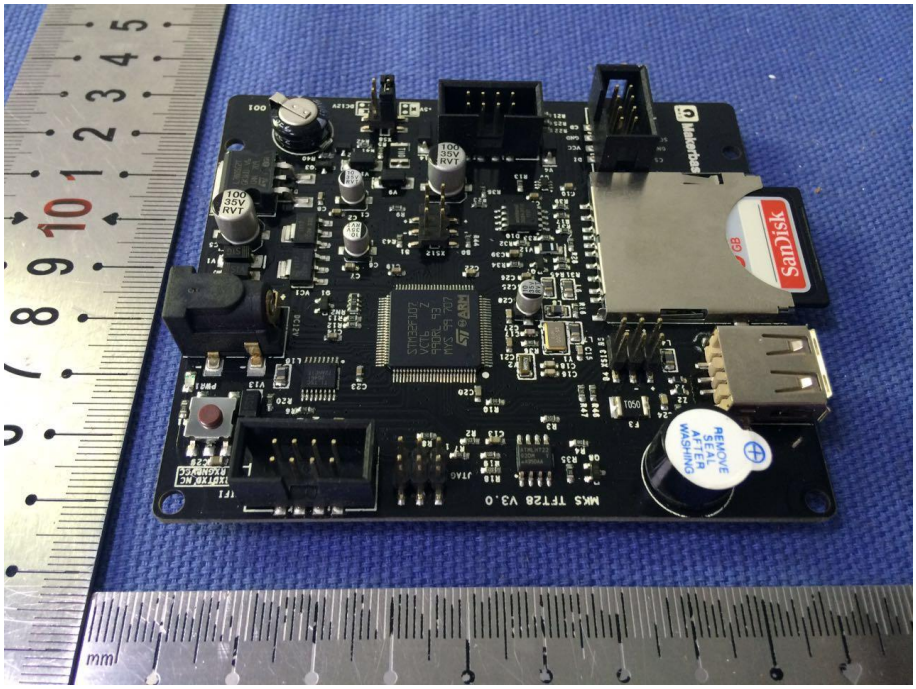

Wiiboox
sweetn

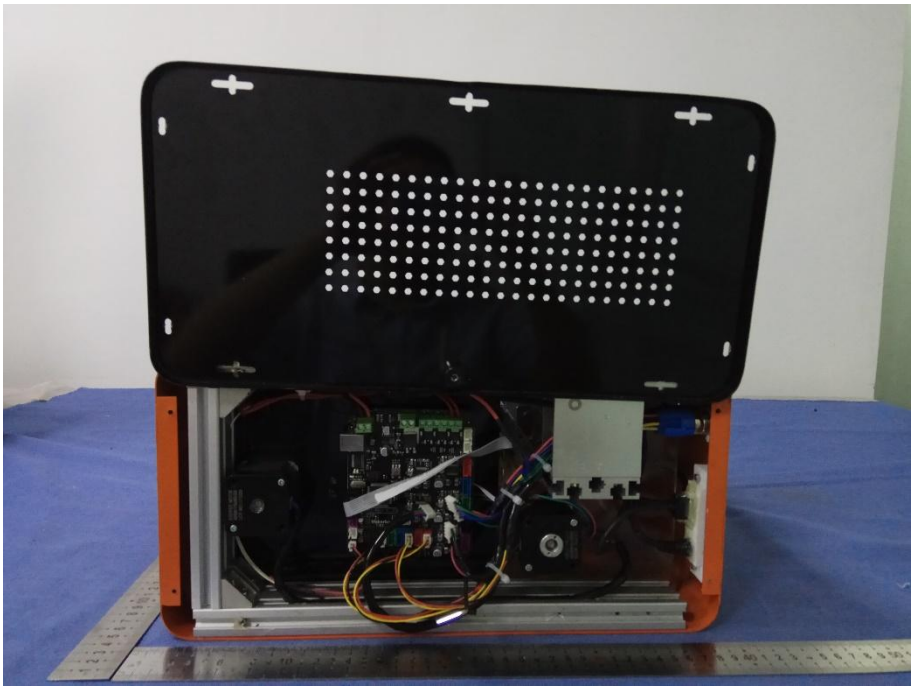

WARNING

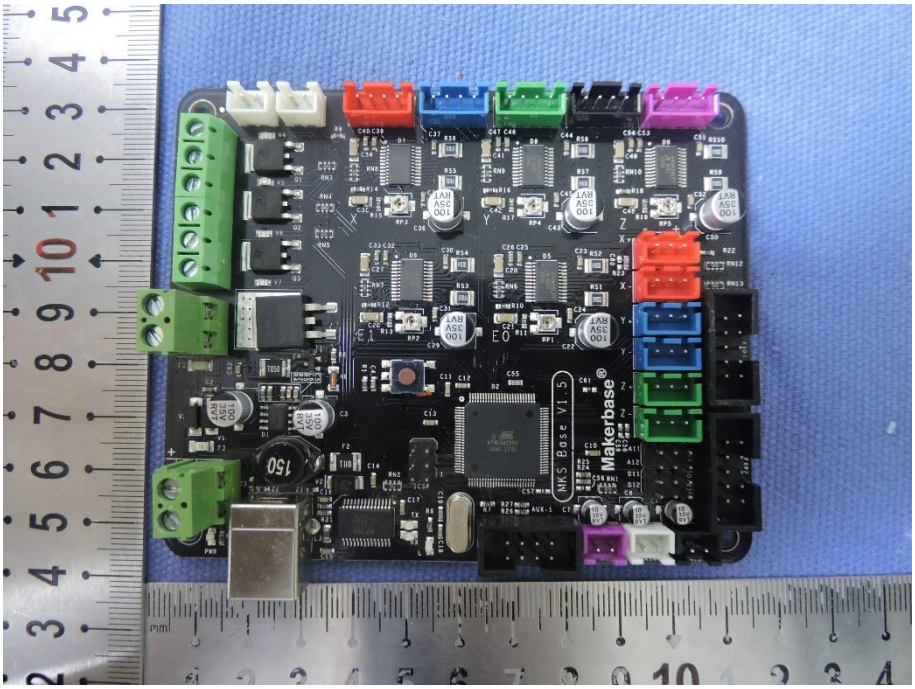


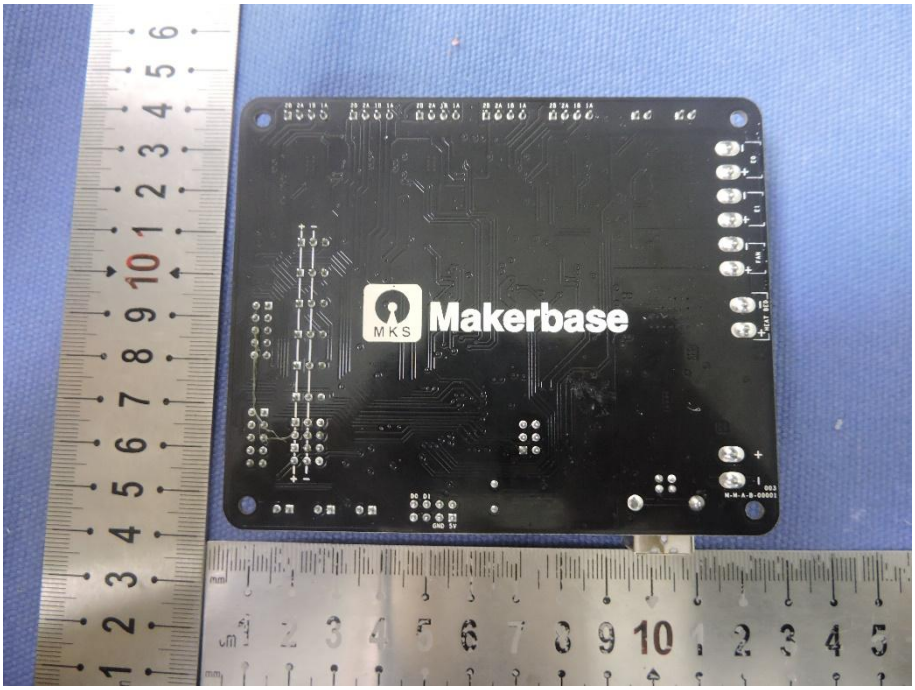









MKS Base V1.5
Makerbase



END OF THE REPORT