

FCC and ISED Canada Testing of the

Welbilt, Inc.
8076208

In accordance with FCC 47 CFR part 15.225 and
ISED Canada's Radio Standards Specifications
RSS-210

Prepared for: Welbilt, Inc.
2227 Welbilt Blvd
New Port Richey, FL 34655

FCC ID: 2AQ4D-RFIDREADER
IC: 24291-RFIDREADER



America

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Document Number: TP72181245.200 | Version Number: 01

| RESPONSIBLE FOR | NAME | DATE | SIGNATURE |
|----------------------|----------------------|------------------|-----------|
| Authorized Signatory | Peter Walsh | 2022 -October-27 | |
| Testing | Thierry Jean-Charles | 2022-October-24 | |

Signatures in this approval box have checked this document in line with the requirements of TÜV SÜD Product Service document control rules.

FCC Accreditation
Designation Number US1063 Tampa, FL Test Laboratory
Innovation, Science, and Economic Development Canada
Accreditation
Site Number 2087A-2 Tampa, FL Test Laboratory

EXECUTIVE SUMMARY

Samples of this product were tested and found to be in compliance with 15.225. and ISED Canada's RSS-210.



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1 Report Summary

1.1 Report Modification Record

Alterations and additions to this report will be issued to the holders of each copy in the form of a complete document.

| Issue | Description of Change | Date of Issue |
|-------|-----------------------|-----------------|
| 1 | First Issue | 2022-October-27 |

1.2 Introduction

The purpose of this report is to demonstrate compliance with Part 15 Subpart C of the FCC's Code of Federal Regulations Section 15.225 and Innovation Science and Economic Development Canada's Radio Standards Specification RSS-210 for the tests documented herein.

The purpose of the evaluation is to demonstrate compliance of the RFID Limited Module within the host devices. There are no changes to the module per the manufacturer.



| | |
|-------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Applicant | Welbilt, Inc. |
| Manufacturer | Frymaster LLC |
| Applicant's Email Address | Daniel.Kinnaman@welbilt.com |
| Model Number(s) | 8076208 |
| Serial Number(s) | 2009794 |
| FCC ID | 2AQ4D-RFIDREADER |
| ISED Certification Number | 24291-RFIDREADER |
| Hardware Version(s) | Rev 7 |
| Software Version(s) | 0.4.0 |
| Number of Samples Tested | 1 |
| Test Specification/Issue/Date | US Code of Federal Regulations (CFR): Title 47, Part 15, Subpart C: Radio Frequency Devices, Intentional Radiators, 2021 Innovation, Science and Economic Development Canada Radio Standards Specification: RSS-210 — Licence-Exempt Radio Apparatus: Category I Equipment, Issue 10, December 2019 |
| Test Plan/Issue/Date | 2022-June-22 |
| Order Number | 72181245 |
| Date | 2022-June-28 |
| Date of Receipt of EUT | 2022-June-24 |
| Start of Test | 2022-June-30 |
| Finish of Test | 2022-October-17 |
| Name of Engineer(s) | Thierry Jean-Charles, David Foerstner |
| Related Document(s) | ANSI C63.10-2013: American National Standard of Procedures for Compliance Testing of Unlicensed Wireless Devices US Code of Federal Regulations (CFR): Title 47, Part 2, Subpart J: Equipment Authorization Procedures, 2021. Innovation, Science and Economic Development Canada Radio Standards Specification: RSS-GEN - General Requirements for Compliance of Radio Apparatus, Issue 5, Amendment 1, March 2019. US Code of Federal Regulations (CFR): Title 47, Part 15, Subpart B: Unintentional Radiators, 2021 |



Innovation, Science and Economic Development Canada
ICES-003 — Information Technology Equipment (including
digital Apparatus), Issue 7, October 2020

ANSI C63.4-2014: American National Standard for Methods
of Measurement of Radio-Noise Emissions from Low-
Voltage Electrical and Electronic Equipment in the Range Of
9 kHz To 40 GHz

FCC OET KDB 996369 D01 Module Equip Auth Guide v02:
Transmitter Module Equipment Authorization Guide,
October 23, 2015



1.3 Brief Summary of Results

A brief summary of the tests carried out in accordance with FCC Part 15.225 and ISED Canada's RSS-210 is shown below.

Table 1.3-1: Test Result Summary

| Test Parameter | Test Plan (Yes/No) | Test Result | FCC 47 CFR Rule Part | ISED Canada's RSS | Test Report Page No |
|-------------------------------------------------------------------|--------------------|-------------|----------------------|------------------------------------------------------|---------------------|
| Antenna Requirement | Yes | Pass | 15.203, 15.204 | ----- | 11 |
| 20 dB Bandwidth | No | ----- | 15.215(c) | ----- | |
| 99% Bandwidth | No | ----- | ----- | RSS-GEN 6.7 | |
| Field strength of Emissions within the Band 13.110-14.010 MHz | Yes | Pass | 15.225(a),(b),(c) | RSS-210 Annex B.6(a) | 12 |
| Field Strength of Emissions outside of the Band 13.110-14.010 MHz | Yes | Pass | 15.209, 15.225(d) | RSS-210 7.2, RSS-210 Annex B.6(a), RSS-GEN 8.9 | 15 |
| Power Line Conducted Emissions | Yes | Pass | 15.207 | RSS-GEN 8.8 | 21 |
| Frequency Tolerance of the Carrier Signal | No | ----- | 15.225(e) | RSS-210 B.6(b) | |



1.4 Product Information

1.4.1 Technical Description

The Equipment Under Test (EUT) was 13.56 MHz RFID reader module which was installed in the Welbilt, Inc. 4-shelf cabinet food warmer, model MHD42SSL1T.

The host device which also includes a certified Wi-Fi dongle operating in the 2.4 GHz and 5 GHz bands (FCC ID: VVX808-04XX, IC:10531A-80804XX). The evaluation of the dongle for continued compliance while integrated into the host product was performed separately.

The test report documents compliance of the RFID reader incorporated within the holding cabinet model MHD42SSL1T.

Technical Details

Mode of Operation: RFID 13.56 MHz
Frequency Range: 13.56 MHz
Number of Channels: 1
Channel Separation: N/A
Data Rate: N/A
Modulations: CW
Antenna Type/Gain: 8x Custom Antennas, Not User Accessible
Input Power: 208V / 60Hz (Host)

A full description and detailed product specification details are available from the manufacturer.

Table 1.4.1-1 – Cable Descriptions

| Cable/Port | Description |
|------------|-----------------------------------------------------------|
| Power cord | 2.08 m, Not Shielded, Welbilt Holding Cabinet to AC Mains |



Table 1.4.1-2 – Support Equipment Descriptions

| Make/Model | Description |
|----------------------------|------------------------------------------------------------------------------|
| Welbilt / MHD42SSL1T | Host device consisting of 4-shelf cabinet with touch screen, S/N: 2204ES0121 |
| LM Technologies / 808-04xx | LM808 Wi-Fi 802.11ac/b/g/n USB Adapter |



Declaration of Build Status

| EQUIPMENT DESCRIPTION | |
|-------------------------------------------------------------------------------------------------|-------------------------------|
| Model Name/Number | RFIDREADER |
| Part Number | 8076208 |
| Hardware Version | |
| Software Version | 0.4.0 |
| FCC ID (if applicable) | |
| ISED ID (if applicable) | |
| Technical Description (Please provide a brief description of the intended use of the equipment) | RFID reader for tray tracking |

| UN-INTENTIONAL RADIATOR | |
|--------------------------------------------------------------------------------------------------------------------|----------|
| Highest frequency generated or used in the device or on which the device operates or tunes | 13.56MHz |
| Lowest frequency generated or used in the device or on which the device operates or tunes | 13.56MHz |
| Class A Digital Device (Use in commercial, industrial or business environment) <input checked="" type="checkbox"/> | |
| Class B Digital Device (Use in residential environment only) | |

| Power Source | | | |
|--------------|-------------------------------------|--------------------------|-------------------------------------|
| AC | Single Phase | Three Phase | Nominal Voltage |
| | <input checked="" type="checkbox"/> | <input type="checkbox"/> | 208-240VAC |
| External DC | Nominal Voltage | | Maximum Current |
| | | | |
| Battery | Nominal Voltage | | Battery Operating End Point Voltage |
| | | | |

| EXTREME CONDITIONS | | | |
|-----------------------------------------------------------------|-----|----|---------------------|
| Maximum temperature | +40 | °C | Minimum temperature |
| Ancillaries | | | |
| Please list all ancillaries which will be used with the device. | | | |

I hereby declare that the information supplied is correct and complete.

Name: Daniel Kinnaman

Position held: Senior Software Engineer

Date: 10/19/22



1.4.2 Modes of Operation

The RFID radio was not configurable as per the host manufacturer. The RFID was in continuous transmit mode as in normal operation. The heater on the host device was turned on.

1.4.3 Monitoring of Performance

The EUT was evaluated for radiated and power line emissions while installed within the host device.

1.4.4 Performance Criteria

The EUT was evaluated for the following parameters.

Table 1.4.4 -1: Performance Criteria

| Parameter | Requirement |
|------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|
| Antenna Requirement | FCC: Section 15.203, 15.204 |
| Radiated Field Strength of Emissions within the 13.110-14.010 band | FCC: Section 15.225 (a),(b),(c); ISED Canada: RSS-210 Annex B.6 (a) |
| Radiated Field Strength of Emissions outside of the 13.110-14.010 band | FCC: Section 15.209, 15.225; ISED Canada: RSS-210 7.2, RSS-210 Annex B.6 (a), RSS-GEN 8.9 |
| Power Line Conducted Emissions | FCC: Section 15.207; ISED Canada: RSS-GEN 8.8 |

1.5 Deviations from the Standard

The evaluation was performed without any deviations from the test standards.

1.6 EUT Modification Record

The table below details modifications made to the EUT during the test programme. The modifications incorporated during each test are recorded on the appropriate test pages.

| Modification State | Description of Modification still fitted to EUT | Modification Fitted By | Date Modification Fitted |
|--------------------|-------------------------------------------------|------------------------|--------------------------|
| None | | | |

The equipment was tested without any modifications.



1.7 Test Location

TÜV SÜD Product Service conducted the following tests at our Tampa FL Test Laboratory.

| Test Name | Name of Engineer(s) | Accreditation |
|------------------------------------------------------------------------|------------------------------------------|---------------|
| AC Powered Operating | | |
| Antenna Requirement | Thierry Jean-Charles | A2LA |
| Radiated Field Strength of Emissions within the 13.110-14.010 band | Thierry Jean-Charles | A2LA |
| Radiated Field Strength of Emissions outside of the 13.110-14.010 band | Thierry Jean-Charles, David Foerstner | A2LA |
| Power Line Conducted Emissions | Thierry Jean-Charles | A2LA |

Office Address:

TÜV SÜD America, Inc.
5610 W. Sligh Ave, Suite 100
Tampa, FL 33634
USA



2 Test Details

2.1 Antenna Requirements

2.1.1 Specification Reference

FCC: Section 15.203, 15.204

2.1.2 Equipment Under Test and Modification State

SN: 2009794

2.1.3 Date of Test

7/28/2022

2.1.4 Test Method

N/A

2.1.5 Environmental Conditions

| | |
|----------------------|-----|
| Ambient Temperature | N/A |
| Relative Humidity | N/A |
| Atmospheric Pressure | N/A |

2.1.6 Test Results

Limit Clause FCC Sections: 15.203, 15.204

An intentional radiator shall be designed to ensure that no antenna other than that furnished by the responsible party shall be used with the device.

The EUT uses 8 RFID antennas which are integral to the oven. The RFID radio and antennas are using unique SMB connectors which are not removable by the end-user. The EUT meets the requirements of FCC Section 15.203.

2.1.7 Test Location and Test Equipment Used

This test was carried out in TÜV SÜD America, Inc., 5610 W. Sligh Ave, Suite 100, Tampa, FL 33634, USA.

As this was a visual inspection, no test equipment was used.



2.2 Radiated Field Strength of Emissions within the 13.110-14.010 band

2.2.1 Specification Reference

FCC Sections: 15.225(a),(b),(c);
ISED Canada: RSS-210 Annex B.6(a)

2.2.2 Equipment Under Test and Modification State

SN: 2009794

2.2.3 Date of Test

6/30/2022

2.2.4 Test Method

Radiated emissions tests were made over the frequency range of 13.110 to 14.010 MHz. the receive antenna height was set to 1 m and the EUT was rotated through 360 degrees. The resolution bandwidth was set to 9 kHz and a Quasi-Peak detector was used.

2.2.5 Environmental Conditions

| | |
|----------------------|-----------|
| Ambient Temperature | 21.6 °C |
| Relative Humidity | 48 % |
| Atmospheric Pressure | 1019 mbar |

2.2.6 Test Results

AC Powered Operating

Limit Clause FCC Sections 15.225 (a),(b),(c), ISED Canada: RSS-210 Annex B.6 (a)

| Frequency (MHz) | Field Strength (microvolts/meter) | Field Strength (dBuV/m) | Measurement Distance (meters) |
|-----------------|-----------------------------------|-------------------------|-------------------------------|
| 13.110 – 13.410 | 106 | 40.5 | 30 |
| 13.410 – 13.553 | 334 | 50.5 | 30 |
| 13.553 – 13.567 | 15,848 | 84 | 30 |
| 13.567 – 13.710 | 334 | 50.5 | 30 |
| 13.710 – 14.010 | 106* | 40.5 | 30 |

Radiated measurements were performed at a distance closer than 30m as required, according to Part 15.209. Therefore, a correction factor was applied to account for propagation loss at the specified distance. The propagation loss was determined by using the square of an inverse linear distance



extrapolation factor (40dB/decade) according to 15.31. A sample calculation of the distance correction factor is shown below for limits expressed at a 30m measurement distance.

$$\begin{aligned} \text{Distance correction factor (30m Specified Test Distance)} &= 40 * \log (\text{Test Distance}/30) \\ &= 40 * \log (3/30) \\ &= -40 \text{ dB} \end{aligned}$$

Table 2.2.6-1: Radiated Field Strength of Emissions within the 13.110-14.010 band

| Frequency (MHz) | Level (dBuV) | | Antenna Polarity (H/V) | Correction Factors (dB) | Corrected Level (dBuV/m) | | Limit (dBuV/m) | | Margin (dB) | |
|------------------------------|-----------------|-------|------------------------------|-------------------------------|-----------------------------|-------|-------------------|-----|----------------|------|
| | pk | Qpk | | | pk | Qpk | pk | Qpk | pk | Qpk |
| Fundamental Frequency | | | | | | | | | | |
| 13.56 | ----- | 25.32 | V | 15.10 | ----- | 40.42 | ----- | 124 | ----- | 83.6 |

Notes:

- The measurements were performed at a test distance of 3m. The limits are corrected using a distance correction factor of 40 dB per decade as described above.
- The results are reported for the worst case receive loop antenna orientation.
- All other emissions were attenuated below the noise floor of the measurement equipment.

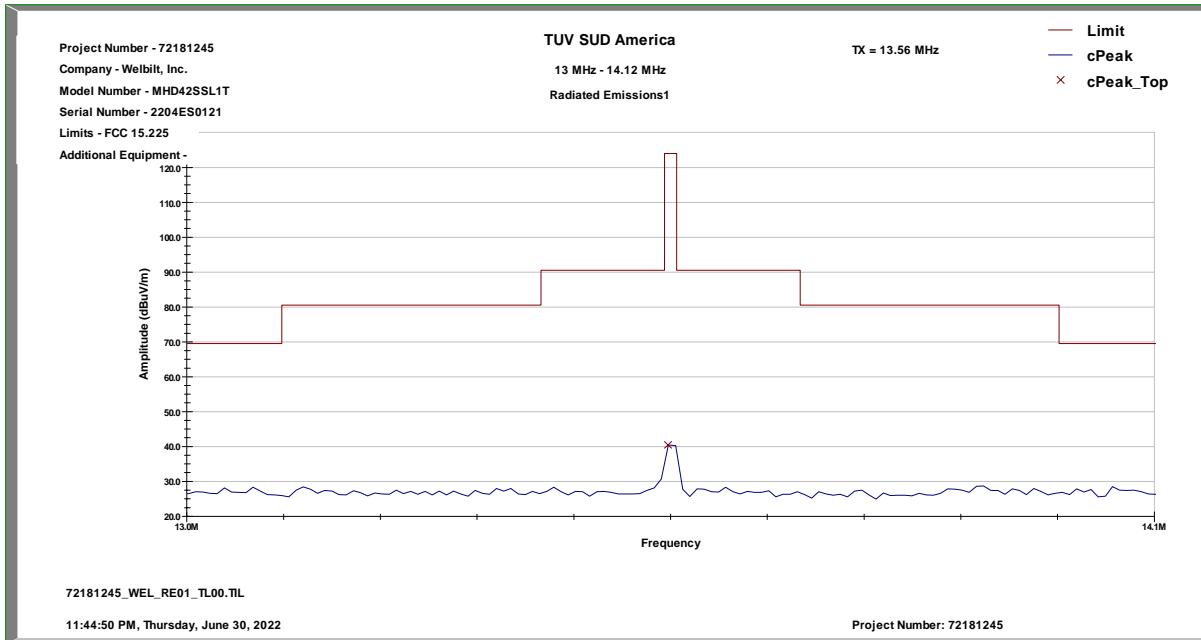


Figure 2.2.6-1: Radiated Field Strength of Emissions within the 13.110-14.010 MHz band



2.2.7 Sample Calculations

$$R_C = R_U + CF_T$$

Where:

| | | |
|-----------------|---|-------------------------------------------------------------------|
| CF _T | = | Total Correction Factor (AF+CA+AG)-DC (Average Measurements Only) |
| R _U | = | Uncorrected Reading |
| R _C | = | Corrected Level |
| AF | = | Antenna Factor |
| CA | = | Cable Attenuation |
| AG | = | Amplifier Gain |
| DC | = | Duty Cycle Correction Factor |

Example Calculation: Quasi-Peak

Corrected Level: $25.32 + 15.1 = 40.42 \text{ dB}\mu\text{V/m}$
 Margin: $124 \text{ dB}\mu\text{V/m} - 40.42 \text{ dB}\mu\text{V/m} = 83.58 \text{ dB}$

2.2.8 Test Location and Test Equipment Used

This test was carried out in TÜV SÜD America, Inc., 5610 W. Sligh Ave, Suite 100, Tampa, FL 33634, USA.

| Instrument | Manufacturer | Type No | TE No | Software / Firmware Revision | Calibration Period (months) | Calibration Due |
|--------------------------------|--------------|------------------------|-----------|------------------------------|-----------------------------|-----------------|
| 100Hz-26.5GHz EMC analyzer/HYZ | Agilent | E7405A | BEMC00523 | A.14.06 | 12 | 01-Feb-2023 |
| Tile Automation Software | ETS Lindgren | TILE4! - Version 4.2.A | BEMC02095 | 4.2A | N/A | NCR |
| Loop Antenna | Com Power | AL-130 | TEMC00025 | N/A | 24 | 14-Oct-2023 |
| EMC Chamber | Panashield | N/A | TEMC00031 | N/A | 36 | 28-Jan-2024 |

TU - Traceability Unscheduled

O/P MON - Traceability Unscheduled

N/A - Not Applicable

NCR – No Calibration Required



2.3 Radiated Field Strength of Emissions outside of the 13.110-14.010 band

2.3.1 Specification Reference

FCC Sections: 15.225(d), 15.209;
ISED Canada: RSS-210 7.2, RSS-210 Annex B.6(a), RSS-GEN 8.9

FCC 47 CFR Part 15B, Clause 15.109;
ISED ICES-003, Clause 3.2.2

2.3.2 Equipment Under Test and Modification State

SN: 2009794

2.3.3 Date of Test

6/30/2022 to 10/5/2022

2.3.4 Test Method

Radiated emissions tests were made over the frequency range of 9 kHz to 1 GHz, 10 times the highest fundamental frequency. Each emission was compared to the radiated emission limits as defined in Section 15.209.

For measurements below 30 MHz, the receive antenna height was set to 1 m and the EUT was rotated through 360 degrees. The resolution bandwidth was set to 200 Hz below 150 kHz and to 9 kHz above 150 kHz.

The EUT was rotated through 360° and the receive antenna height was varied from 1m to 4m so that the maximum radiated emissions level would be detected. For frequencies below 1000 MHz, quasi-peak measurements were made using a resolution bandwidth RBW of 120 kHz and a video bandwidth VBW of 300 kHz. For frequencies above 1000 MHz, peak measurements are made with RBW of 1 MHz and VBW of 3 MHz. Average measurements are performed in the linear scale using VBW of 30 Hz.

2.3.5 Duty Cycle Correction

The EUT was configured to transmit at 100% duty cycle during the evaluation. No Duty Cycle Correction was applied to the average measurements for the corrected average results.

2.3.6 Environmental Conditions

| | |
|----------------------|-----------|
| Ambient Temperature | 21.6 °C |
| Relative Humidity | 48 % |
| Atmospheric Pressure | 1019 mbar |



2.3.7 Test Results

AC Powered Operating

Limit Clause FCC Sections 15.209, 15.225(d), ISED Canada: RSS-210 7.2, RSS-GEN 8.9

| Frequency (MHz) | Field Strength (microvolts/meter) | Measurement Distance (meters) |
|-----------------|-----------------------------------|-------------------------------|
| 0.009-0.490 | 2400/F(kHz) | 300 |
| 0.4090-1.705 | 24000/F(kHz) | 30 |
| 1.705-30.0 | 30 | 30 |
| 30-88 | 100** | 3 |
| 88-216 | 150** | 3 |
| 216-960 | 200** | 3 |
| Above 960 | 500 | 3 |

Radiated measurements were performed at a distance closer than 300 meters and 30m as required, according to Part 15.209. Therefore, a correction factor was applied to account for propagation loss at the specified distance. The propagation loss was determined by using the square of an inverse linear distance extrapolation factor (40dB/decade) according to 15.31. A sample calculation of the distance correction factor is shown below for limits expressed at a 300m measurement distance and a 30m measurement distance.

$$\begin{aligned}
 \text{Distance correction factor (300m Specified Test Distance)} &= 40 * \text{Log}(\text{Test Distance}/300) \\
 &= 40 * \text{Log}(3/300) \\
 &= -80 \text{ dB}
 \end{aligned}$$

$$\begin{aligned}
 \text{Distance correction factor (30m Specified Test Distance)} &= 40 * \text{Log}(\text{Test Distance}/30) \\
 &= 40 * \text{Log}(3/30) \\
 &= -40 \text{ dB}
 \end{aligned}$$

Limit Clause FCC 47 CFR Part 15B, Clause 15.109, ISED ICES-003, Clause 3.2.2

| Frequency Range (MHz) | Class A (3 m) Quasi-peak (dB μ V/m) |
|-----------------------|-----------------------------------------|
| 30 – 88 | 49.5 |
| 88 – 216 | 54.0 |
| 216 – 960 | 56.9 |
| >960 | 60.0 |

**Table 2.3.7-1: Transmitter Radiated Spurious Emissions**

| Frequency (MHz) | Level (dBuV) | Antenna Polarity (H/V) | Correction Factors (dB) | Corrected Level | Limit | Margin |
|---------------------------|-----------------|------------------------------|-------------------------------|-----------------|-------|--------|
| | | | | Qpk | Qpk | Qpk |
| Spurious Emissions | | | | | | |
| 40.68 | 5.42 | V | 19.07 | 24.49 | 40.0 | 15.5 |
| 54.24 | 3.53 | H | 13.41 | 16.94 | 40.0 | 23.1 |
| 54.24 | 6.93 | V | 13.41 | 20.34 | 40.0 | 19.7 |
| 67.8 | 19.81 | H | 12.94 | 32.75 | 40.0 | 7.2 |
| 67.8 | 16.40 | V | 12.94 | 29.34 | 40.0 | 10.7 |
| 81.36 | 0.98 | H | 14.03 | 15.01 | 40.0 | 25.0 |
| 81.36 | 5.94 | V | 14.03 | 19.97 | 40.0 | 20.0 |
| 94.92 | 1.04 | H | 16.52 | 17.56 | 43.5 | 25.9 |
| 94.92 | 8.43 | V | 16.52 | 24.96 | 43.5 | 18.5 |
| 108.48 | 3.98 | V | 18.63 | 22.60 | 43.5 | 20.9 |

Notes:

- No spurious emissions were observed below 830 MHz and beyond 108.5 MHz

Table 2.3.7-2: Host Associated Unintentional Emissions – Class A

| Frequency (MHz) | QuasiPeak (dB μ V/m) | Height (cm) | Pol | Azimuth (deg) | Corr. (dB/m) | Margin (dB) | Limit (dBuV/m) |
|--------------------|-----------------------------|----------------|-----|------------------|-----------------|----------------|-------------------|
| 30.040 | 33.70 | 248.0 | V | 45.0 | 25.2 | 15.80 | 49.50 |
| 33.990 | 31.90 | 146.0 | V | 22.0 | 22.9 | 17.60 | 49.50 |
| 61.170 | 31.20 | 105.0 | V | 82.0 | 12.8 | 18.30 | 49.50 |
| 91.550 | 26.80 | 109.0 | V | 45.0 | 15.9 | 27.20 | 54.00 |
| 93.620 | 26.20 | 119.0 | V | 356.0 | 16.3 | 27.80 | 54.00 |
| 167.630 | 29.10 | 112.0 | H | 256.0 | 17.1 | 24.90 | 54.00 |
| 241.800 | 30.30 | 100.0 | V | 135.0 | 19.1 | 26.60 | 56.90 |
| 999.560 | 38.20 | 182.0 | H | 30.0 | 31.2 | 21.80 | 60.00 |

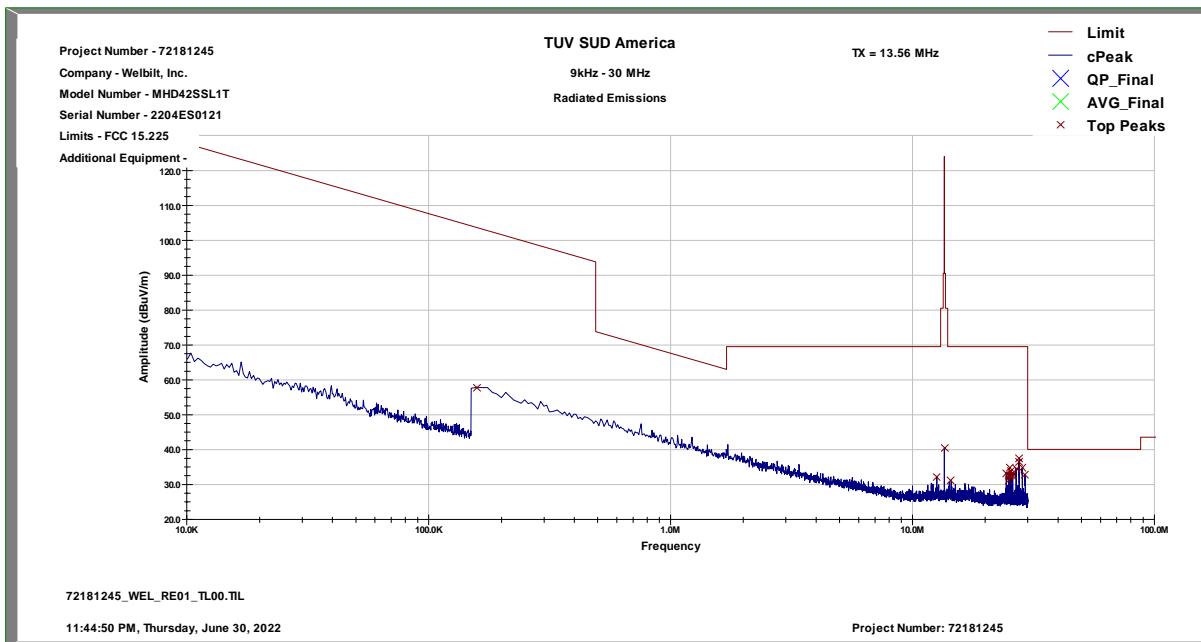
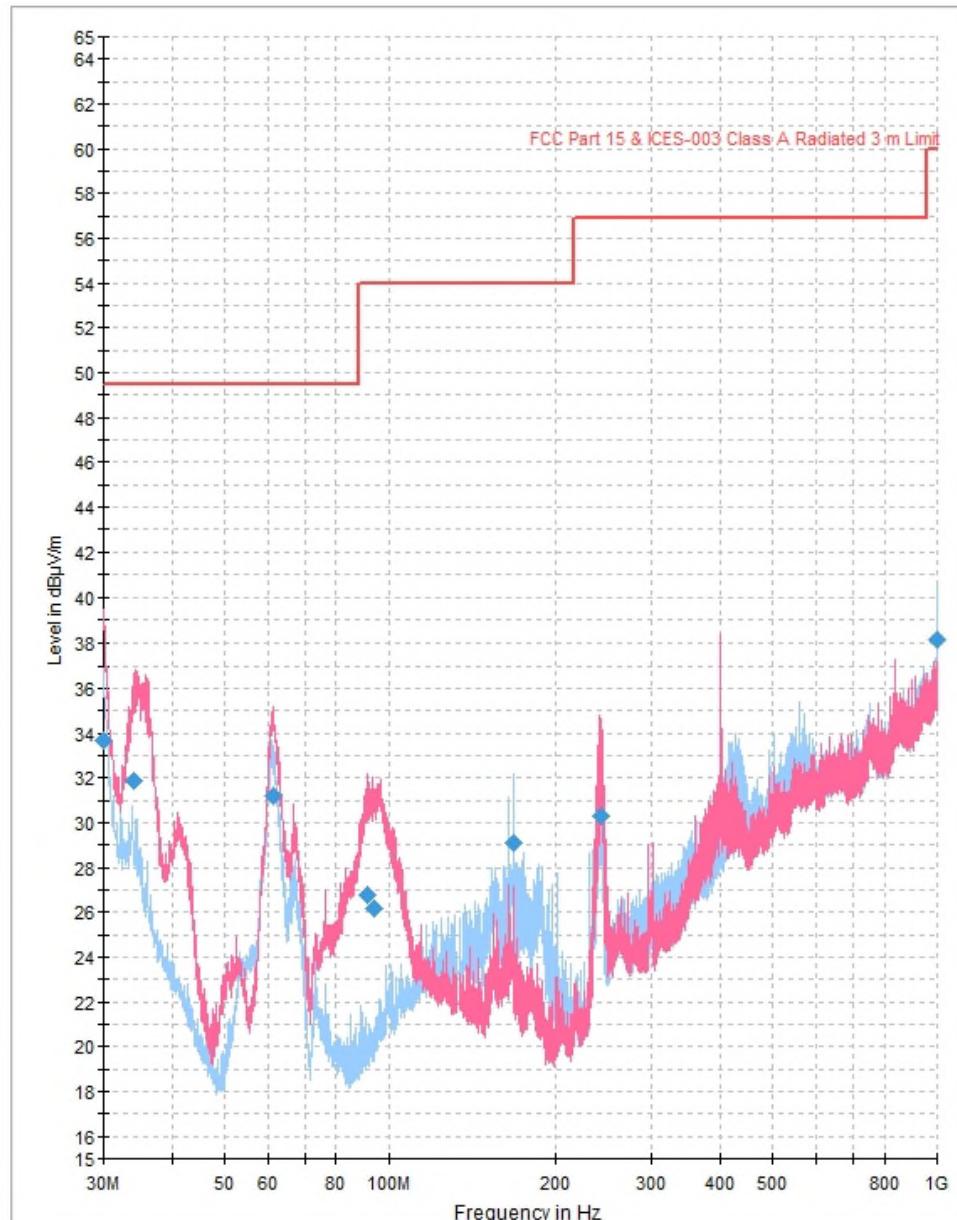


Figure 2.3.7-1: Transmitter Radiated Spurious Emissions below 30 MHz

Notes: The emissions at 28 MHz were from the ambient and were not generated by the equipment under test.



- FCC Part 15 & ICES-003 Class A Radiated 3 m Limit
- Preview Result 1H-PK+
- Preview Result 1V-PK+
- ◆ Final_Result QPK

Figure 2.3.7-2: Transmitter Radiated Spurious Emissions above 30 MHz



Note: The host product is a Class A device.

2.3.8 Sample Calculations

$$R_C = R_U + C F_T$$

Where:

| | | |
|-----------------|---|-------------------------------------------------------------------|
| CF _T | = | Total Correction Factor (AF+CA+AG)-DC (Average Measurements Only) |
| R _U | = | Uncorrected Reading |
| R _C | = | Corrected Level |
| AF | = | Antenna Factor |
| CA | = | Cable Attenuation |
| AG | = | Amplifier Gain |
| DC | = | Duty Cycle Correction Factor |

Example Calculation: Quasi-Peak

Corrected Level: $5.42 + 19.07 = 24.49 \text{ dB}\mu\text{V/m}$

Margin: $40 \text{ dB}\mu\text{V/m} - 24.49 \text{ dB}\mu\text{V/m} = 15.51 \text{ dB}$

2.3.9 Test Location and Test Equipment Used

This test was carried out in TÜV SÜD America, Inc., 5610 W. Sligh Ave, Suite 100, Tampa, FL 33634, USA.

| Instrument | Manufacturer | Type No | TE No | Software / Firmware Revision | Calibration Period (months) | Calibration Due |
|--------------------------------|-------------------------|------------------------|-----------|------------------------------|-----------------------------|-----------------|
| 100Hz-26.5GHz EMC analyzer/HYZ | Agilent | E7405A | BEMC00523 | A.14.06 | 12 | 01-Feb-2023 |
| Tile Automation Software | ETS Lindgren | TILE4! - Version 4.2.A | BEMC02095 | 4.2A | N/A | NCR |
| BI LOG PERIODIC, ANTENNA | Schaffner | CBL6112B | TEMC00005 | N/A | 24 | 01-Nov-2023 |
| Loop Antenna | Com Power | AL-130 | TEMC00025 | N/A | 24 | 14-Oct-2023 |
| EMC Chamber | Panashield | N/A | TEMC00031 | N/A | 36 | 28-Jan-2024 |
| Test Software | Rohde & Schwarz | EMC32 | TEMC00184 | 10.50.00 | N/A | NCR |
| A81-0303 18 GHz Cable Set | Teledyne Storm Products | A81-0303-360/96 | TEMC00201 | N/A | 12 | 26-Mar-2023 |

TU - Traceability Unscheduled

O/P MON - Traceability Unscheduled

N/A - Not Applicable

NCR – No Calibration Required



2.4 Power Line Conducted Emissions

2.4.1 Specification Reference

FCC: Section 15.207
ISED Canada; RSS-GEN 8.8

2.4.2 Equipment Under Test and Modification State

S/N: 2009794

2.4.3 Date of Test

8/4/2022

2.4.4 Test Method

ANSI C63.10 section 6.2 was the guiding document for this evaluation. Conducted emissions were performed from 150 kHz to 30 MHz with the spectrum analyzer's resolution bandwidth set to 9 kHz and the video bandwidth set to 30 kHz. The calculation for the conducted emissions is as follows:

Corrected Reading = Analyzer Reading + LISN Loss + Cable Loss

Margin = Applicable Limit - Corrected Reading

2.4.5 Environmental Conditions

| | |
|----------------------|-----------|
| Ambient Temperature | 21.9 °C |
| Relative Humidity | 52 % |
| Atmospheric Pressure | 1018 mbar |

2.4.6 Test Results

| Frequency of Emission (MHz) | Conducted Limit (dB μ V) | |
|-----------------------------|------------------------------|-----------|
| | Quasi-Peak | Average |
| 0.15-0.5 | 66 to 56* | 56 to 46* |
| 0.5-5 | 56 | 46 |
| 5-30 | 60 | 50 |

*Decreases with the logarithm of the frequency.

**Table 2.4.6-1: Quasi-peak Detector Results on AC Power Port**

| Frequency (MHz) | QuasiPeak (dB μ V) | Line | Corr. (dB) | Margin (dB) | Limit (dB μ V) |
|-----------------|------------------------|------|------------|-------------|--------------------|
| 0.150000 | 31.39 | L1 | 9.9 | 34.61 | 66.00 |
| 13.560000 | 40.26 | L1 | 11.1 | 19.74 | 60.00 |
| 16.071000 | 38.40 | L1 | 11.3 | 21.60 | 60.00 |
| 16.579500 | 36.50 | L1 | 11.3 | 23.50 | 60.00 |
| 16.836000 | 53.29 | L1 | 11.3 | 6.71 | 60.00 |
| 17.686500 | 26.96 | L1 | 11.4 | 33.04 | 60.00 |

Table 2.4.6-2: Average Detector Results on AC Power Port

| Frequency (MHz) | Average (dB μ V) | Line | Corr. (dB) | Margin (dB) | Limit (dB μ V) |
|-----------------|----------------------|------|------------|-------------|--------------------|
| 13.560000 | 36.17 | N | 11.2 | 13.83 | 50.00 |
| 14.001000 | 32.40 | N | 11.2 | 17.60 | 50.00 |
| 15.999000 | 31.00 | N | 11.3 | 19.00 | 50.00 |
| 16.827000 | 30.66 | N | 11.3 | 19.34 | 50.00 |
| 17.682000 | 23.73 | L1 | 11.4 | 26.27 | 50.00 |

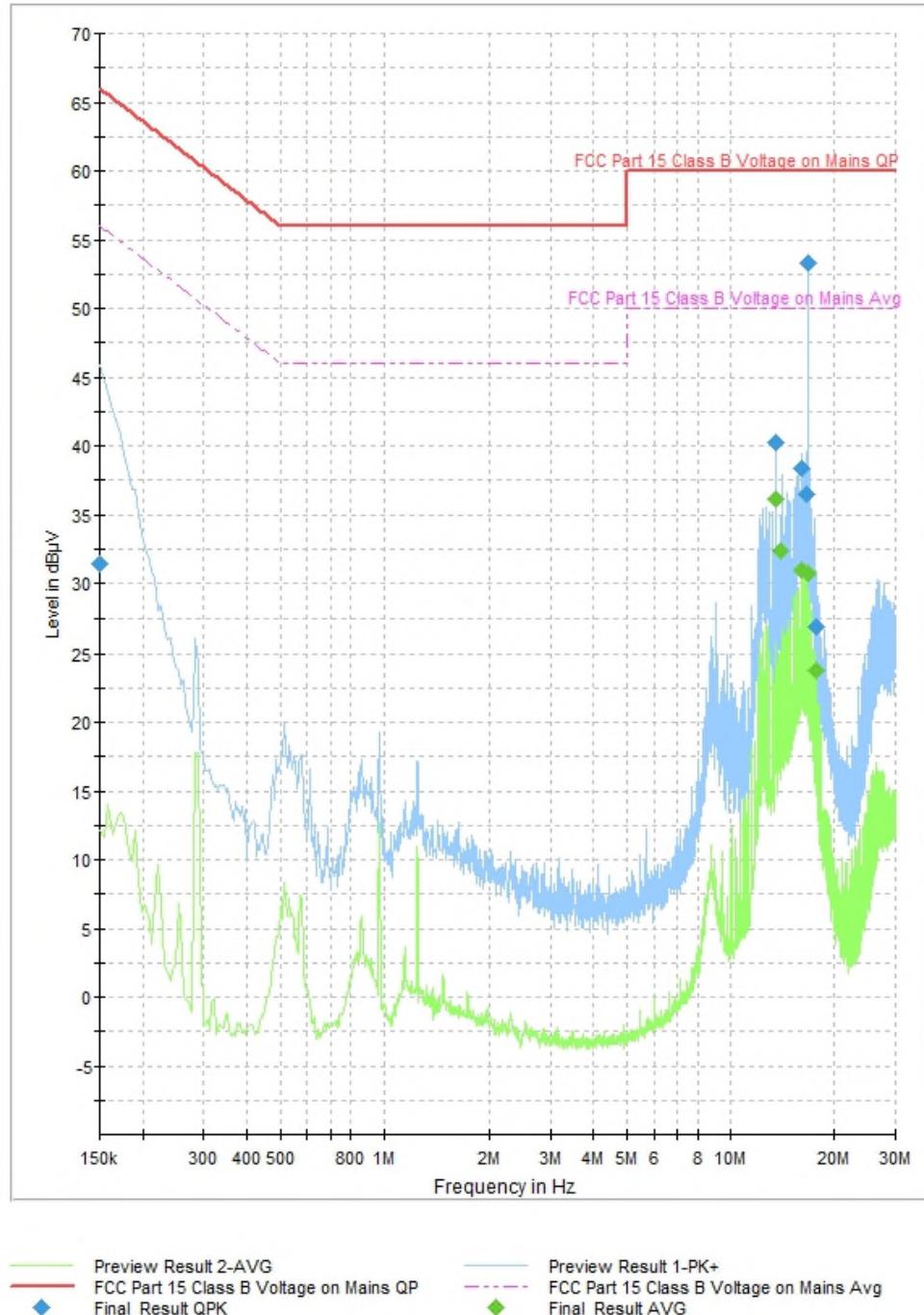


Figure 2.4.6-1: AC Mains Composite Line and Neutral Conducted Emissions Plot



2.4.7 Test Location and Test Equipment Used

This test was carried out in TÜV SÜD America, Inc., 5610 W. Sligh Ave, Suite 100, Tampa, FL 33634, USA.

| Instrument | Manufacturer | Type No | TE No | Software / Firmware Revision | Calibration Period (months) | Calibration Due |
|----------------------------|---------------------------|---------|-----------|------------------------------|-----------------------------|-----------------|
| LISN | Rohde & Schwarz | ESH3-Z5 | TEMC00002 | N/A | 12 | 07-Feb-2023 |
| EMI Test Receiver | Rohde & Schwarz | ESCS30 | TEMC00011 | 2.3003.0203.36 | 12 | 01-Feb-2023 |
| RFI/EMI Shielded Enclosure | UNIVERSAL SHIELDING CORP. | N/A | TEMC00100 | N/A | N/A | NCR |
| Test Software | Rohde & Schwarz | EMC32 | TEMC00184 | 10.50.00 | N/A | NCR |

TU - Traceability Unscheduled

O/P MON - Traceability Unscheduled

N/A - Not Applicable

NCR – No Calibration Required



3 Test Equipment Information

3.1 General Test Equipment Used

| Instrument | Manufacturer | Type No | TE No | Software / Firmware Revision | Calibration Period (months) | Calibration Due |
|--------------------------------|---------------------------|------------------------|-----------|------------------------------|-----------------------------|-----------------|
| 100Hz-26.5GHz EMC analyzer/HYZ | Agilent | E7405A | BEMC00523 | A.14.06 | 12 | 01-Feb-2023 |
| Tile Automation Software | ETS Lindgren | TILE4! - Version 4.2.A | BEMC02095 | 4.2A | N/A | NCR |
| BI LOG PERIODIC, ANTENNA | Schaffner | CBL6112B | TEMC00005 | N/A | 24 | 01-Nov-2023 |
| Loop Antenna | Com Power | AL-130 | TEMC00025 | N/A | 24 | 14-Oct-2023 |
| EMC Chamber | Panashield | N/A | TEMC00031 | N/A | 36 | 28-Jan-2024 |
| Test Software | Rohde & Schwarz | EMC32 | TEMC00184 | 10.50.00 | N/A | NCR |
| A81-0303 18 GHz Cable Set | Teledyne Storm Products | A81-0303-360/96 | TEMC00201 | N/A | 12 | 26-Mar-2023 |
| LISN | Rohde & Schwarz | ESH3-Z5 | TEMC00002 | N/A | 12 | 07-Feb-2023 |
| EMI Test Receiver | Rohde & Schwarz | ESCS30 | TEMC00011 | 2.3003.0203.36 | 12 | 01-Feb-2023 |
| RFI/EMI Shielded Enclosure | UNIVERSAL SHIELDING CORP. | N/A | TEMC00100 | N/A | N/A | NCR |
| Test Software | Rohde & Schwarz | EMC32 | TEMC00184 | 10.50.00 | N/A | NCR |

TU - Traceability Unscheduled

O/P MON - Traceability Unscheduled

N/A - Not Applicable

NCR – No Calibration Required

4 Diagram of Test Set-ups

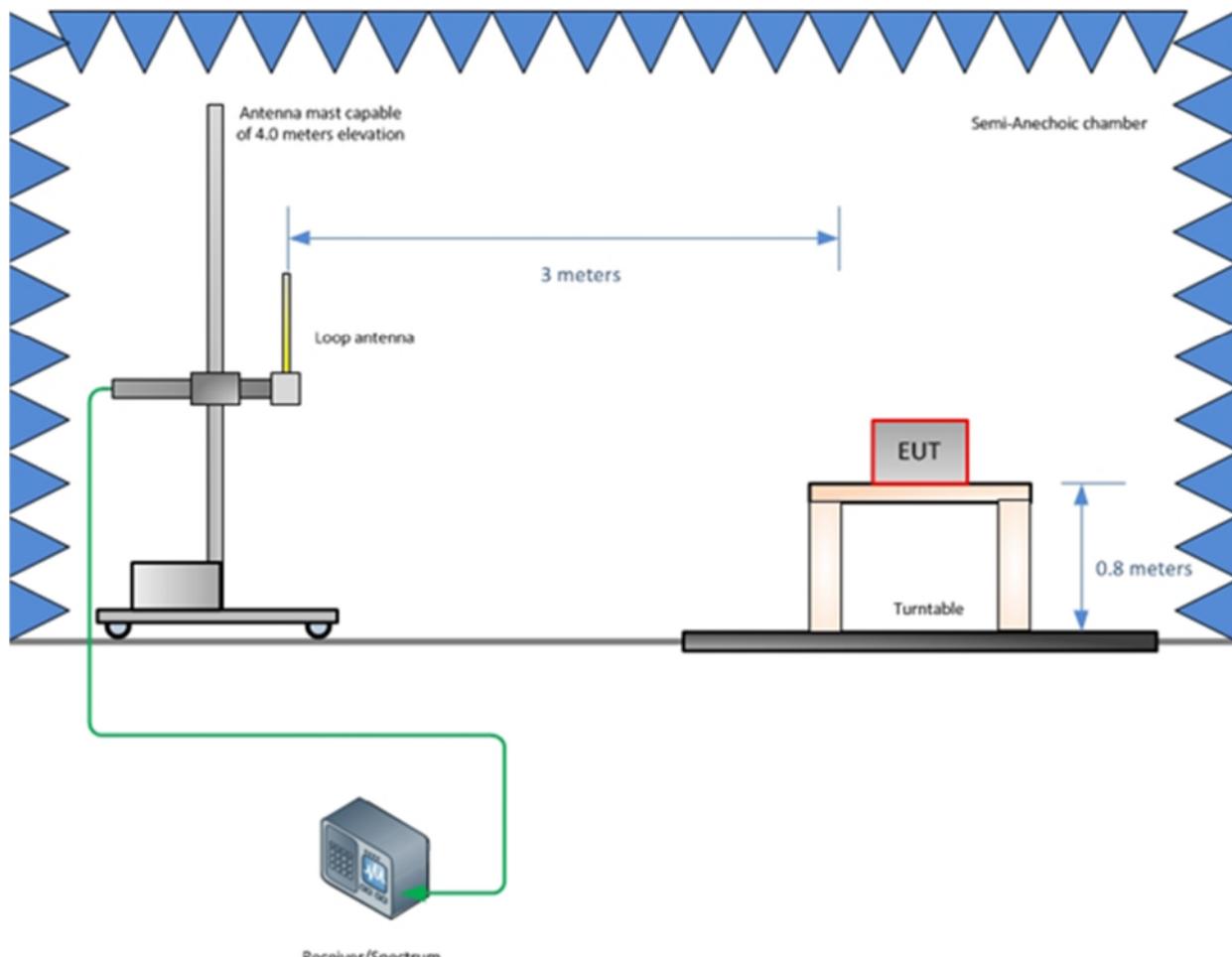


Figure 4-1 - Radiated Emissions Test Setup up to 30 MHz

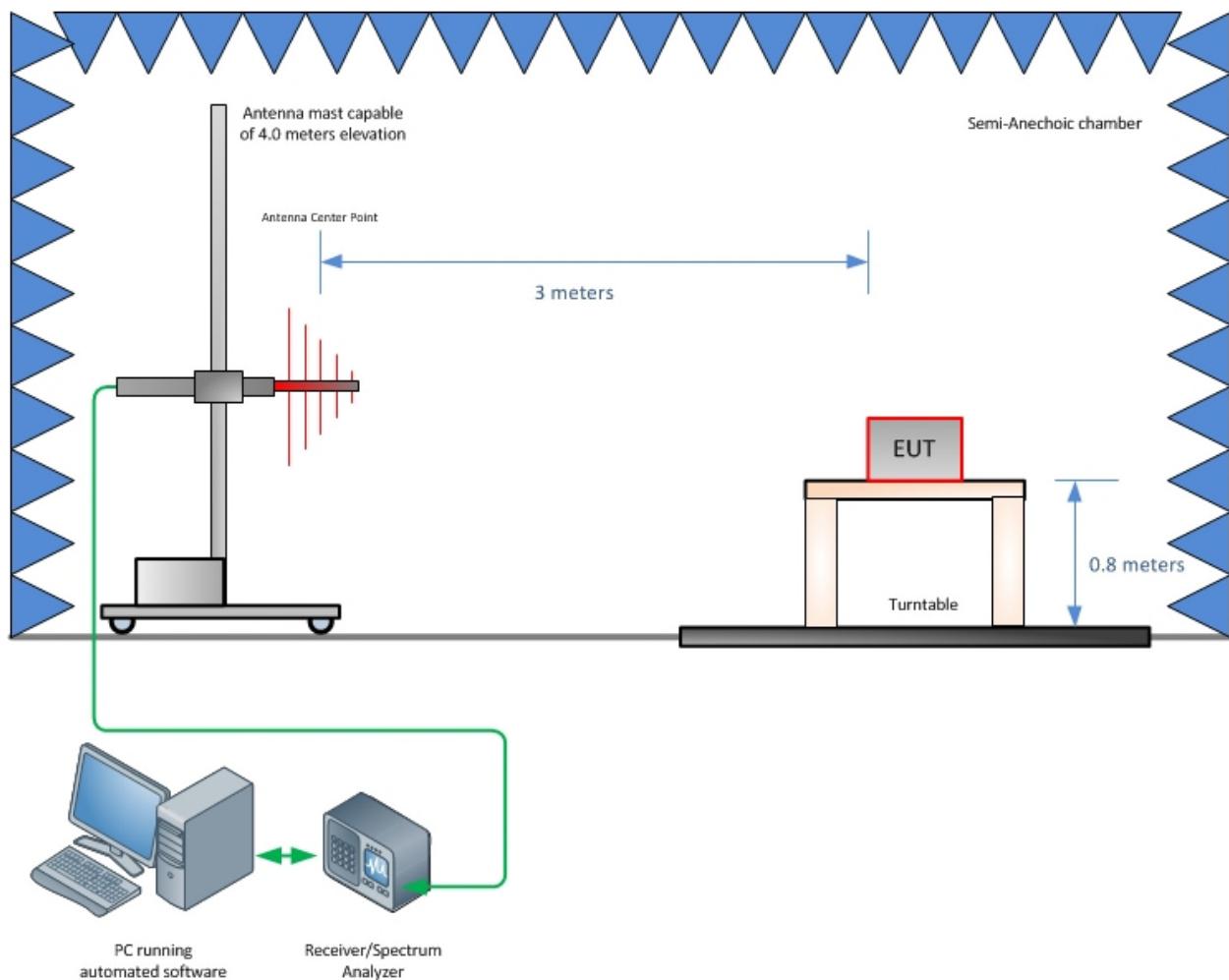


Figure 4-2 - Radiated Emissions Test Setup up to 1 GHz

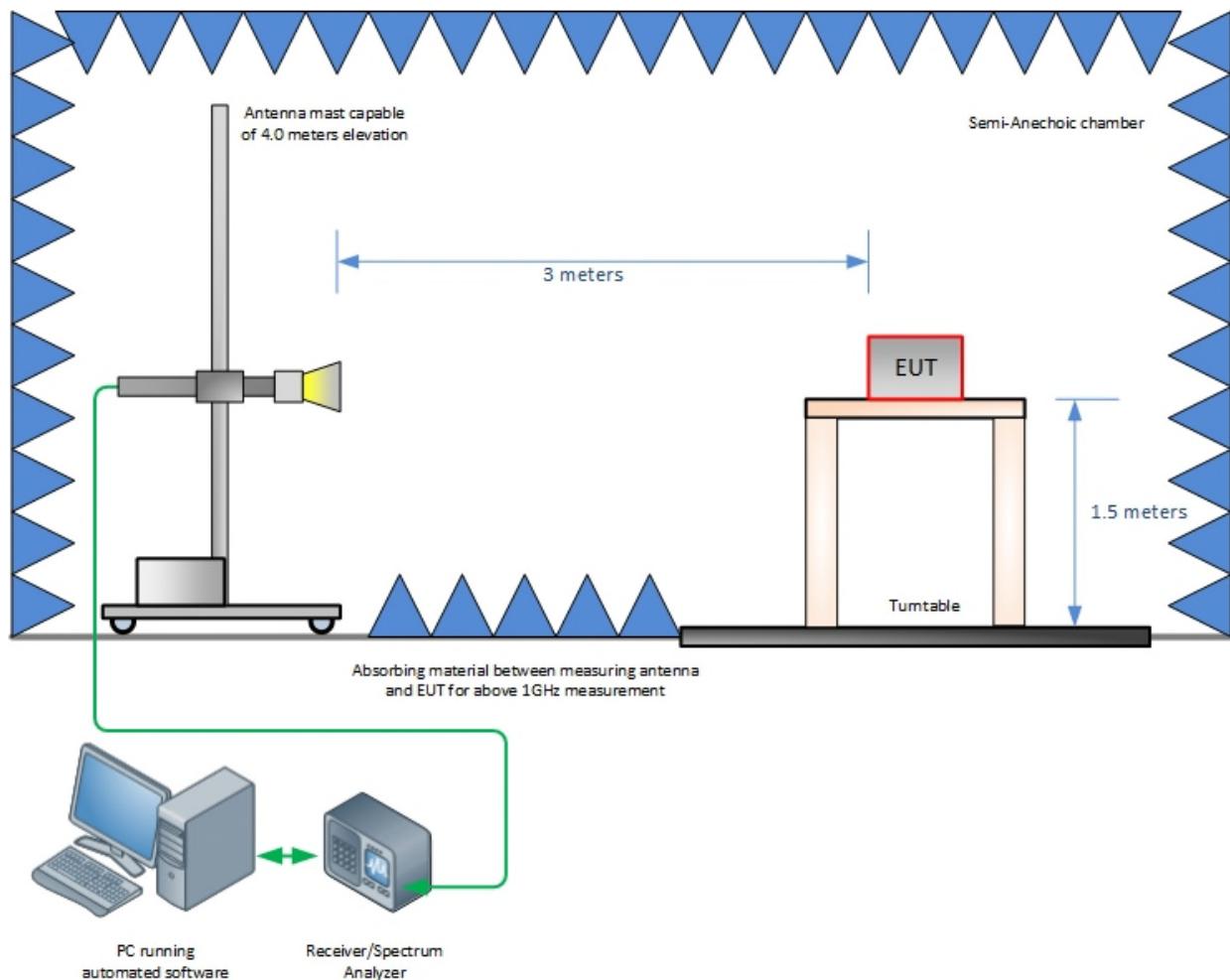


Figure 4-3 - Radiated Emissions Test Setup above 1 GHz

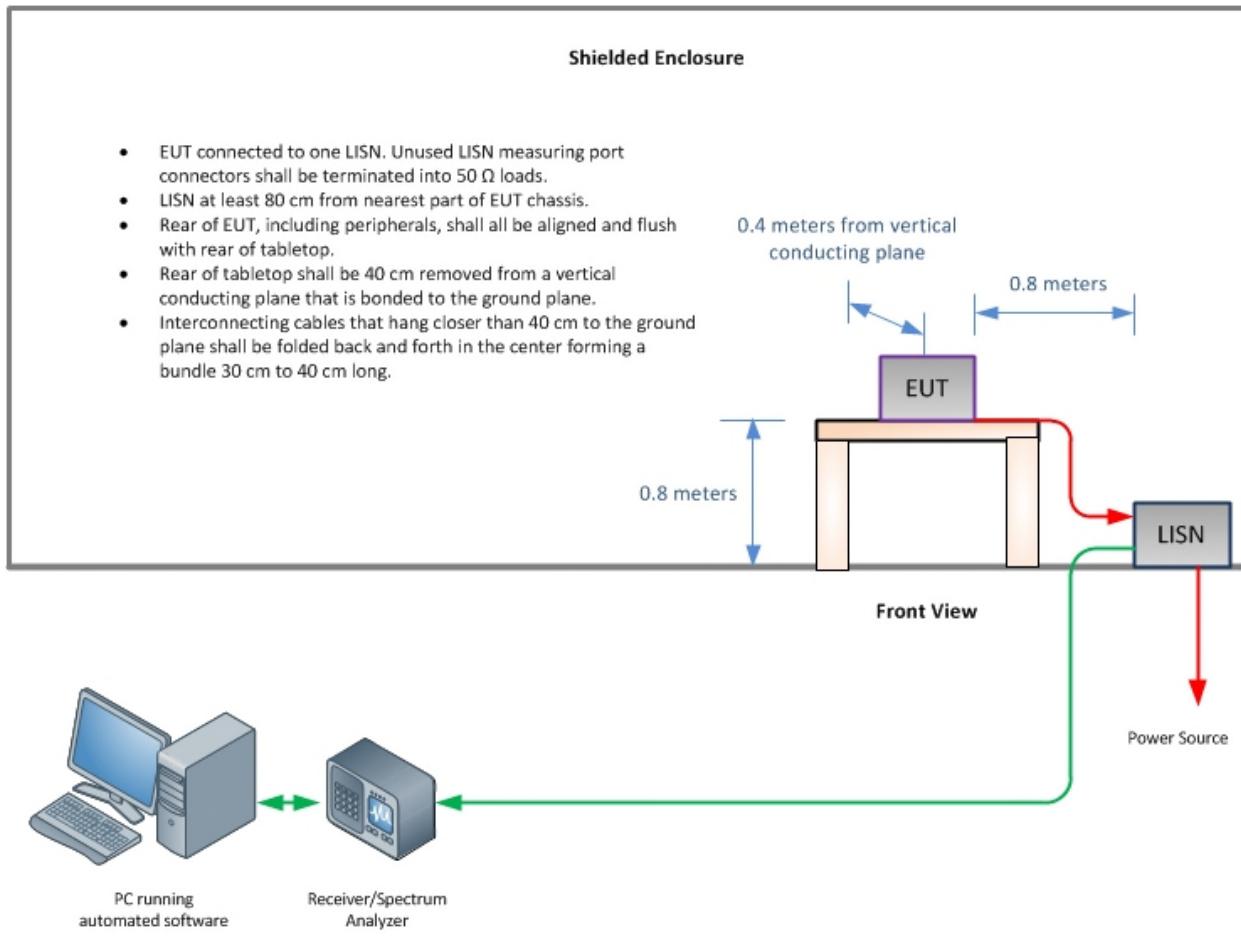


Figure 4-4 – Conducted Emissions Test Setup



5 Measurement Uncertainty

For a 95% confidence level, the measurement uncertainties for defined systems are:

Table 5-1 - Values of $U_{\text{cisp}}\text{r}$ and U_{Lab}

| Measurement | $U_{\text{cisp}}\text{r}$ | U_{Lab} |
|--------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|-------------------------------|
| Conducted disturbance (mains port) (9 kHz – 150 kHz) (150 kHz – 30 MHz) | 3.8 dB 3.4 dB | 3.71 dB 3.31 dB |
| Conducted disturbance (telecom port) (150 kHz – 30 MHz 55 dB LCL) (150 kHz – 30 MHz 65 dB LCL) (150 kHz – 30 MHz 75 dB LCL) | 5.0 dB 5.0 dB 5.0 dB | 4.11 dB 4.50 dB 4.94 dB |
| Radiated disturbance (electric field strength on an open area test site or alternative test site) (30 MHz – 1 000 MHz) (1 – 6 GHz) (6-18 GHz) | 6.3 dB 5.2 dB 5.5 dB | 5.85 dB 4.48 dB 4.48 dB |

Notes:

$U_{\text{cisp}}\text{r}$ resembles a value of measurement uncertainty for a specific test, which was determined by considering uncertainties associated with the quantities listed in CISPR 16-4-2:2011.



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