

# SLM920 Hardware Design Guide

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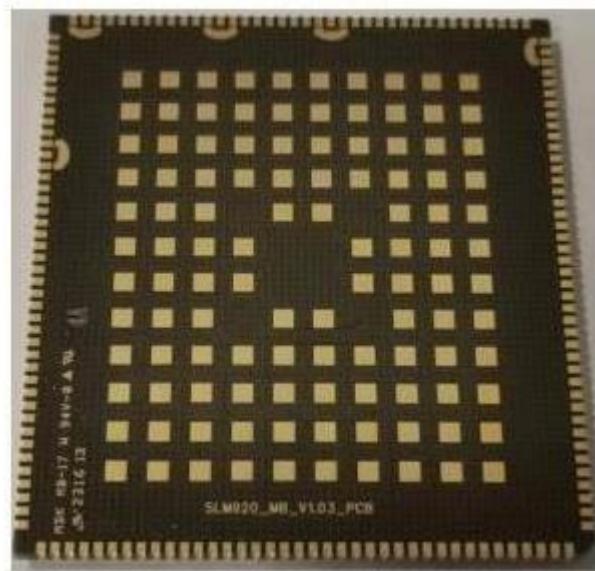
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Logo	Requirements
	When you are at a hospital or medical facility, observe the restrictions on using your phone. If necessary, please turn off the terminal or mobile phone, otherwise the medical device may malfunction due to radio frequency interference.
	Turn off the wireless terminal or mobile phone before boarding. To prevent interference with the communication system, wireless communication equipment is prohibited on the aircraft. Ignoring the above will violate local laws and may result in a flight accident.
	Do not use mobile terminals or mobile phones in front of flammable gases. Turn off the mobile terminal when you are near an explosion, chemical factory, fuel depot, or gas station. It is dangerous to operate a mobile terminal next to any potentially explosive electrical equipment.
	The mobile terminal receives or transmits radio frequency energy when it is turned on. It can interfere with TV, radio, computer or other electrical equipment.
	Road safety first! Do not use a handheld terminal or mobile phone while driving, please use a hands-free device. Stop before using your handheld terminal or mobile phone.
	GSM mobile terminals operate under RF signals and cellular networks, but are not guaranteed to be connected in all situations. For example, there is no credit or invalid SIM card. When in this situation and need emergency services, remember to use an emergency call. In order to be able to call and receive calls, the mobile terminal must be powered on and in a service area where the mobile signal is strong enough. Emergency calls are not allowed when certain network services or telephony features are in use, such as feature locks, keyboard locks. These functions should be removed before using an emergency call. Some networks require effective SIM card support.

# SLM920 Hardware Design Guide\_V1.03



## Foreword

Thank you for using the SLM920 module from Meg Smart. This product can provide data communication services. Please read the user manual carefully before use, you will appreciate its perfect function and simple operation method.

The company does not assume responsibility for property damage or personal injury caused by improper operation of the user. Users are requested to develop the corresponding products according to the technical specifications and reference designs in the manual. Also pay attention to the general safety issues that mobile products should focus on.

Before the announcement, the company has the right to modify the contents of this manual according to the needs of technological development.

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## Version History

Date	Version	Change description	Author
2021-06	1.00	First edition	Hardware Department
2021-08	1.01	1.Updated the description of the USB interface hardware switching circuit 2.Updated PIN pin description, the GPIO suffix that supports interrupt function is marked with *	Hardware Department
2022-08	1.02	Update formatting and illustrations	Hardware Department
2023-07	1.03	Update the description of GPIO31 in Table 3.1	Hardware Department

# 1. Introduction

This document describes the hardware application interface of the module , including circuit connections and radio frequency interfaces in related applications . It can help users to quickly understand the detailed information of the module 's interface definition , electrical performance and structural dimensions . Combined with this document and other application documents , users can quickly use the module to design mobile communication applications .

## 2. Module overview

SLM920 series core board, the main chip used is Qualcomm Snapdragon 600 series, the CPU is made of 11nm FinFET, built-in 64bit ARM, 8-core Kryo 260 CPU , the highest frequency is 2GHz.

SLM920 module is a broadband intelligent wireless communication module suitable for TD-LTE/FDD-LTE/WCDMA multiple network standards.

The working frequency bands supported by the SLM 920 module are (take China as an example) :

- TDD-LTE:B41
- FD D-LTE: B2/B4/B5/B7/B12/B13/B14/B17/B25/B26/B66
- WCDMA: B2/B4/B5
- GSM:850/1900MHz

SLM920 can provide voice, SMS, address book, WiFi, BT and GPS functions ; it can be widely used in VR Camera, intelligent robot, video surveillance, security, vehicle equipment, smart platform handheld terminal , etc.

The physical interface of the module is a 272 - pin pad, which provides the following hardware interfaces :

- Four 1.8V UART serial ports .
- One LCD interface (MIPI) .
- Three Camera interface (MIPI) .
- One flash interface.
- One USB interface (supports USB2.0 and USB3.1) .
- Three analog MIC input interface .
- Two digital MIC interfaces
- Three analog audio output interface (handset, earphone, AUX)
- Two (U)SIM card interface.
- 17 GPIO ports.
- Eight I2C interfaces .
- Two SPI interfaces.
- One TF card interface .
- Support GNSS , WiFi , Bluetooth 5.0 function .
- One ERM motor interface
- One I2S interface

Note: The number of functional interfaces is subject to the default function of the PIN

## 2.1. Main features of the module

Table 2.1 : Module main features

Product Features	describe
Platform	Qualcomm SM6125
CPU	Octa-core Kryo 260 CPU
GPU	Adreno610@ 950MHz
System memory	32GB eMMC + 3GB LPDDR 4X (default) 64GB eMMC + 4GB LPDDR 4X (optional) 16GB eMMC + 2GB LPDDR 4X (optional) 128GB UFS2.1 + 6GB LPDDR 4X (optional)
Operating system	Android 10
Size	45.5x41.0x3.0mm, stamp hole package 160 pin+112pin LCC+LGA
Network frequency	TDD-LTE: B41 FDD-LTE: B2/B4/B5/B7/B12/B13/B14/B17/B25/B26/B66 WCDMA: B2/B4/B5 GSM:850/1900
SLM920	
Wi-Fi	WCN3980: IEEE 802.11 a/ b/g/n /ac 2.4G &5G
Bluetooth	BT 3.0/4.2/5.0
GNSS	GPS/Beidou/Glonass/Galileo
Data access	TD-LTE Cat4 TD-LTE 117/30Mbps
	FDD-LTE Cat4 FDD-LTE 150/50Mbps
	DC-HSPA+ 42/11.2Mbps
	TD-HSPA 2.8/2.3Mbps
	EDGE Class12, 236.8kbps/236.8kbps
	GPRS Class12, 85.6kbps/85.6kbps
SIM	DSD S Dual SIM Dual Standby ( 2.95V /1.8V ) Support SIM card hot swap L/W/G /T +G L/W/G /T + W L/W/G /T + 1X L /EVDO/CDMA1X+G Does not support dual CDMA cards
	FHD+(2520X1080) 21:9@60fps
	LCD Size: User defined
	Interface: 1st LCM: MIPI DSI 4-lane ;
	Interface: Can support three groups of CSI, each group is 4-Lane

(Dual cameras front and rear)	Dual 14 bit ISP 16+16MP, 25MP 30fps ZSL	
Video	Video decode	4K30 8 bit: H.264/VP8 4K30 10bit: HEVC, VP9 1080P60 MPEG-2
	Video encode	4K30 10 bit: HEVC and 4K30 H.264/VP8
	Decode+Encode 4K30 decode+1080p30 encode	
Input device	Buttons (power button, reset, Home, volume +, volume -)	
	Capacitive TP	
Reset	Support hardware reset	
Application interface	interface name	Main function description
	VBAT	2pin, module power input, 3.5V ~ 4.2V, nominal value 3.8V
	SDIO *1	SD3.0
	USB2.0(3.1)	USB_BOOT (force USB boot, for emergency downloads)
	BLSP ports	8 QUP ports
	ADC*2	Support
	Charging function	Support QC 3.0 _
	Motor	Support
	GPIO	17 GPIOs ( excluding GPIOs involved in LCM TP CAMERA and GPIOs with specific functions)
	RF interface	Multimode LTE main antenna
		Multimode LTE Diversity Antenna
		GPS Antenna
		2.4G WiFi /BT Antenna
	Audio	5G WIFI-Antenna
		3 analog MIC input
		3 analog audio output interface (handset, earphone, AUX)
		1 I2S interface
		2 digital MIC interface

### 3. Module packaging

### 3.1. Pinout Diagram

Before PCB layout, we must first understand the pin distribution of the module, and rationally layout related devices and interfaces according to the distribution defined by the pins .

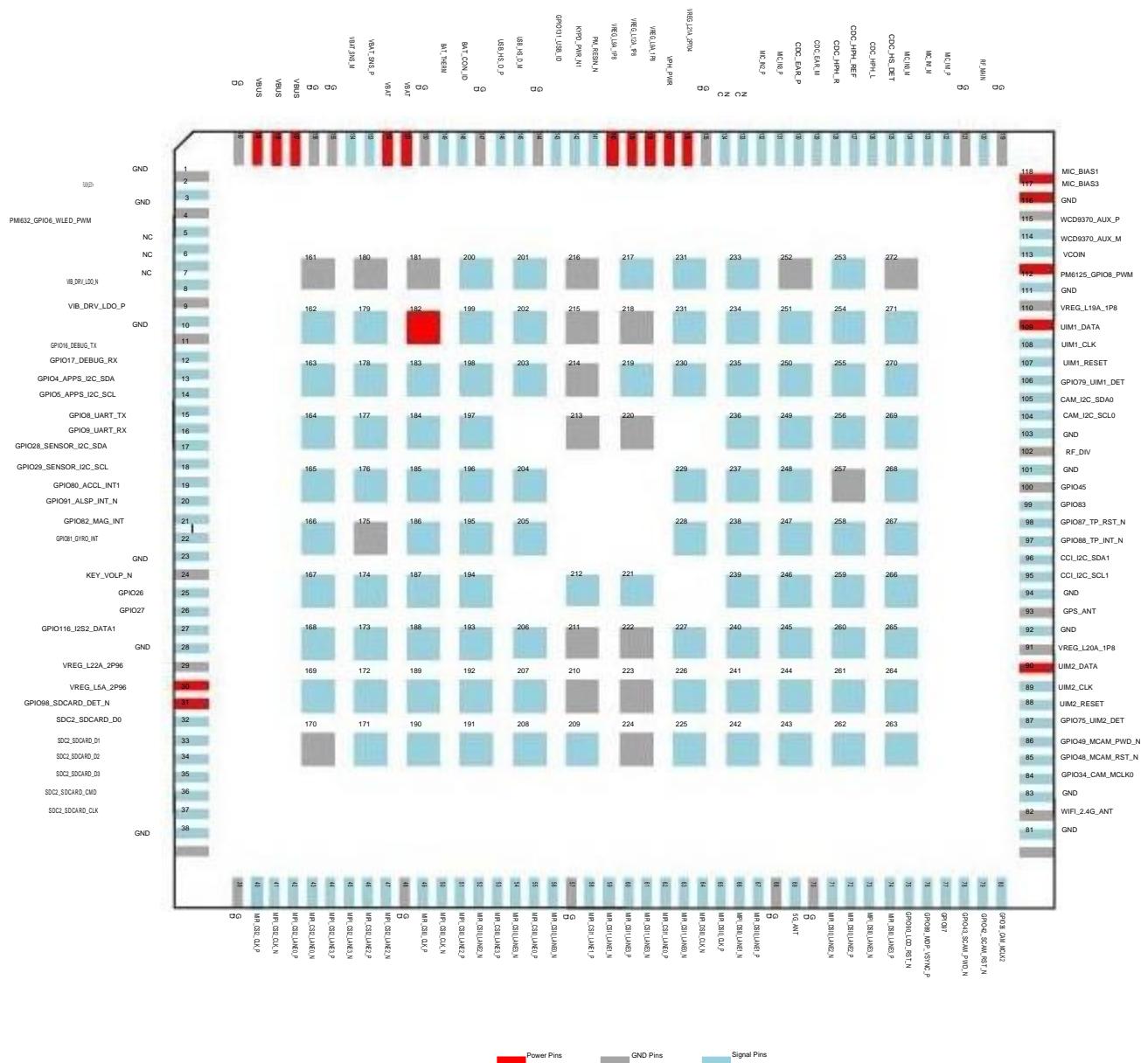


Figure 3.1 : Module Pin Diagram  
( Top View )

### 3.2. Module pin description

Table 3.1 : Pin description (GPIO with \* supports interrupt function)

PIN	pin name	GPIO	Attributes	Function description
1	GND		GND	GND
2	FLASH_LED1+		AO	Flash output positive (1.5A)
3	GND		GND	GND
4	PMI632_GPIO6_WLED_PWM		AI	ADC
5	NC			Reserved PIN
6	NC			Reserved PIN
7	NC			Reserved PIN
8	VIB_DRV_LDO_N_		GND	Motor drive negative, ground
9	VIB_DRV_LDO_P		AO	Motor drive positive
10	GND		GND	GND
11	GPIO16_DEBUG_TX	GPIO_16	B-PD: nppukp	Module debug serial port
12	GPIO17_DEBUG_RX	GPIO_17*	B-PD: nppukp	
13	GPIO4_APPS_I2C_SDA	GPIO_4*	B-PD: nppukp	General-purpose GPIO, used as I2C by default
14	GPIO5_APPS_I2C_SCL	GPIO_5	B-PD: nppukp	
15	GPIO8_UART_TX	GPIO_8	B-PD: nppukp	General-purpose GPIO, used as UART by default
16	GPIO9_UART_RX	GPIO_9*	B-PD: nppukp	
17	GPIO28_SENSOR_I2C_SDA	GPIO_28	B-PD: nppukp	Dedicated for Sensor I2C
18	GPIO29_SENSOR_I2C_SCL	GPIO_29*	B-PD: nppukp	
19	GPIO80_ACCL_INT1	GPIO_80*	B-PD: nppukp	Used as accelerometer interrupt by default
20	GPIO91_ALSP_INT_N	GPIO_91*	B-PD: nppukp	By default, it is used as a light distance sensor interrupt.
21	GPIO82_MAG_INT	GPIO_82*	B-PD: nppukp	By default it is used as a geomagnetic interrupt
22	GPIO81_GYRO_INT	GPIO_81*	B-PD: nppukp	Used as a gyro interrupt by default
23	GND		GND	GND
24	KEY_VOLP_N		B-PD: nppukp	Volume up key
25	GPIO26	GPIO_26*	B-PD: nppukp	General purpose GPIO
26	GPIO27	GPIO_27*	B-PD: nppukp	General purpose GPIO
27	GPIO116_I2S2_DATA1	GPIO_116	B-PD: nppukp	General-purpose GPIO, can be configured as I2S2_DATA1
28	GND		GND	GND
29	VREG_L22A_2P96		PO	T card power supply
30	VREG_L5A_2P96		PO	T card signal pull-up power supply
31	GPIO98_SDCARD_DET_N	GPIO_98*	B-PD: nppukp	T card hot plug detection signal
32	SDC2_SDCARD_D0		BH-NP:pdpukp	T card data signal
33	SDC2_SDCARD_D1		BH-NP:pdpukp	
34	SDC2_SDCARD_D2		BH-NP:pdpukp	
35	SDC2_SDCARD_D3		BH-NP:pdpukp	
36	SDC2_SDCARD_CMD		BH-NP:pdpukp	T card control signal
37	SDC2_SDCARD_CLK		BH-NP:pdpukp	T card clock signal
38	GND		GND	GND
39	GND		GND	GND
40	MIPI_CSI2_CLK_P		AI	MIPI-CSI2 differential clock signal
41	MIPI_CSI2_CLK_N		AI	

42	MIPI_CSI2_LANE0_P		AI	MIPI-CSI2 differential data signal
43	MIPI_CSI2_LANE0_N		AI	
44	MIPI_CSI2_LANE3_P		AI	
45	MIPI_CSI2_LANE3_N		AI	
46	MIPI_CSI2_LANE2_P		AI	
47	MIPI_CSI2_LANE2_N		AI	
48	GND		GND	GND
49	MIPI_CSI0_CLK_P		AI	MIPI-CSI0 differential clock signal
50	MIPI_CSI0_CLK_N		AI	
51	MIPI_CSI0_LANE2_P		AI	
52	MIPI_CSI0_LANE2_N		AI	
53	MIPI_CSI0_LANE3_P		AI	
54	MIPI_CSI0_LANE3_N		AI	
55	MIPI_CSI0_LANE0_P		AI	MIPI-CSI0 differential data signal
56	MIPI_CSI0_LANE0_N		AI	
57	GND		GND	
58	MIPI_CSI1_LANE1_P		AI	
59	MIPI_CSI1_LANE1_N		AI	
60	MIPI_CSI1_LANE3_P		AI	
61	MIPI_CSI1_LANE3_N		AI	MIPI-CSI1 differential data signal
62	MIPI_CSI1_LANE0_P		AI	
63	MIPI_CSI1_LANE0_N		AI	
64	MIPI_DSI0_CLK_N		AO	
65	MIPI_DSI0_CLK_P		AO	
66	MIPI_DSI0_LANE1_N		AO	
67	MIPI_DSI0_LANE1_P		AO	MIPI-DSI0 differential data signal
68	GND		GND	
69	5G_ANT		AI	
70	GND		GND	
71	MIPI_DSI0_LANE2_N		AO	
72	MIPI_DSI0_LANE2_P		AO	
73	MIPI_DSI0_LANE3_N		AO	MIPI-DSI0 differential data signal
74	MIPI_DSI0_LANE3_P		AO	
75	GPIO90_LCD_RST_N	GPIO_90	B-PD: nppukp	General-purpose GPIO, used as LCD reset signal by default
76	GPIO89_MDP_VSYNC_P	GPIO_89*	B-PD: nppukp	General-purpose GPIO, used as LCD frame synchronization signal by default
77	GPIO97	GPIO_97*	B-PD: nppukp	General purpose GPIO
78	GPIO43_SCAM_PWD_N	GPIO_43*	B-PD: nppukp	General-purpose GPIO, used as proactive sleep signal by default
79	GPIO42_SCAM_RST_N	GPIO_42*	B-PD: nppukp	General-purpose GPIO, used as a proactive reset signal by default
80	GPIO36_CAM_MCLK2	GPIO_36*	B-PD: nppukp	By default, it is used as the active master clock signal
81	GND		GND	GND
82	WIFI_2.4G_ANT		AI	2.4G WIFI interface
83	GND		GND	GND
84	GPIO34_CAM_MCLK0	GPIO_34	B-PD: nppukp	By default, it is used as the master clock signal for the rear camera.
85	GPIO48_MCAM_RST_N	GPIO_48	B-PD: nppukp	General-purpose GPIO, used as the rear camera reset signal by default

86	GPIO49_MCAM_PWD_N	GPIO_49	B-PD: nppukp	General-purpose GPIO, used as post-photo sleep signal by default
87	GPIO75_UIM2_DET	GPIO_75*	B-PD: nppukp	SIM card 1 hot plug detection signal
88	UIM2_RESET	GPIO_74	B-PD: nppukp	SIM card 1 reset signal
89	UIM2_CLK	GPIO_73	B-PD: nppukp	SIM card 1 clock signal
90	UIM2_DATA	GPIO_72*	B-PD: nppukp	SIM card 1 data signal
91	VREG_L20A_1P8		PO	SIM card 1 power supply
92	GND		GND	GND
93	GPS_ANT		AI	GPS antenna interface
94	GND		GND	GND
95	CCI_I2C_SCL1	GPIO_40	B-PD: nppukp	Dedicated to camera I2C
96	CCI_I2C_SDA1	GPIO_39	B-PD: nppukp	
97	GPIO88_TP_INT_N	GPIO_88*	B-PD: nppukp	General-purpose GPIO, default for TP interrupt signal
98	GPIO87_TP_RST_N	GPIO_87	B-PD: nppukp	General-purpose GPIO, used as TP reset signal by default
99	GPIO83	GPIO_83*	B-PD: nppukp	General purpose GPIO
100	GPIO45	GPIO_45*	B-PD: nppukp	General purpose GPIO
101	GND		GND	GND
102	RF_DIV		AI	Diversity Antenna Interface
103	GND		GND	GND
104	CCI_I2C_SCL0	GPIO_38	B-PD: nppukp	Dedicated to camera I2C
105	CCI_I2C_SDA0	GPIO_37	B-PD: nppukp	
106	GPIO79_UIM1_DET	GPIO_79*	B-PD: nppukp	SIM card 0 hot plug detection signal
107	UIM1_RESET	GPIO_78	B-PD: nppukp	SIM card 0 reset signal
108	UIM1_CLK	GPIO_77	B-PD: nppukp	SIM 0 clock signal
109	UIM1_DATA	GPIO_76	B-PD: nppukp	SIM card 0 data signal
110	VREG_L19A_1P8		PO	SIM card 0 power
111	GND		GND	GND
112	PM6125_GPIO8_PWM		DO	PWM output
113	VCOIN		AI, AO	RTC power supply
114	WCD9370_AUX_M		AO	Class AB output, can be used as external PA input
115	WCD9370_AUX_P		AO	
116	GND		GND	GND
117	MIC_BIAS3		AO	MIC bias voltage
118	MIC_BIAS1		AO	
119	GND		GND	GND
120	RF_MAIN		AI	Main antenna interface
121	GND		GND	GND
122	MIC_IN1_P		AI	MIC1 differential input
123	MIC_IN1_M		AI	
124	MIC_IN3_M		AI	MIC3 differential input negative
125	CDC_HS_DET		AI	Headphone plug-in detection signal
126	CDC_HPH_L		AO	Headphone left channel
127	CDC_HPH_REF		AI	Headphone Ground Reference
128	CDC_HPH_R		AO	Headphone right channel
129	CDC_EAR_M		AO	Earpiece differential output
130	CDC_EAR_P		AO	
131	MIC_IN3_P		AI	MIC3 differential input positive

132	MIC_IN2_P		AI	MIC2 single-ended input
133	NC			Reserved PIN
134	NC			Reserved PIN
135	GND		GND	GND
136	VREG_L21A_2P704		PO	2.8V power output, can be used for TP, LCD power supply
137	VPH_PWR		PO	System power output, typical 3.8V
138	VREG_L9A_1P8		PO	1.8V power output. Always supply when power on, used for signal pull-up
139	VREG_L12A_1P8		PO	1.8V power output, always supply when power on, used for IO power supply
140	VREG_L9A_1P8		PO	1.8V power output. Always supply when power on, used for signal pull-up
141	PM_RESIN_N		DI	Module reset signal
142	KYPD_PWR_N1		DI	Module on/off signal
143	GPIO131_USB_ID	GPIO_131*	DI	USB ID
144	GND		GND	GND
145	USB_HS_DM		AI, AO	USB2.0 signal
146	USB_HS_DP		AI, AO	
147	GND		GND	GND
148	BAT_CON_ID		AI	Battery ID detection signal
149	BAT_THERM		AI	Battery temperature detection signal
150	GND		GND	GND
151	VBAT		PI,PO	Module power supply input, voltage range 3.5~4.2V, typical value 3.8V
152	VBAT		PI,PO	
153	VBAT_SNS_P		AI	Battery voltage detection differential signal
154	VBAT_SNS_M		AI	
155	GND		GND	GND
156	GND		GND	GND
157	VBUS		PI,PO	USB_VBUS
158	VBUS		PI,PO	
159	VBUS		PI,PO	
160	GND		GND	GND
161	GND		GND	GND
162	USB3_SS_RX1_P		AI	USB3.1 channel 1 data receive differential signal
163	USB3_SS_RX1_M		AI	
164	GPIO14_I2C_SDA	GPIO_14*	B-PD: nppukp	Configurable GPIO, used as I2C by default
165	GPIO15_I2C_SCL	GPIO_15*	B-PD: nppukp	
166	GPIO84	GPIO_84	B-PD: nppukp	General purpose GPIO
167	GPIO85	GPIO_85*	B-PD: nppukp	General purpose GPIO
168	GPIO93	GPIO_93*	B-PD: nppukp	General purpose GPIO
169	GPIO113_I2S2_SCK	GPIO_113	B-PD: nppukp	General-purpose GPIO, can be configured as I2S2_SCK
170	GND		GND	GND
171	MIPI_CSI1_LANE2_P		AI	MIPI-CSI1 differential data signal
172	MIPI_CSI1_LANE2_N		AI	
173	USB3_SS_RX0_M		AI	USB3.1 channel 0 data receive differential signal
174	USB3_SS_RX0_P		AI	
175	GND		GND	GND
176	GPIO24_UART_TX	GPIO_24	B-PD: nppukp	General-purpose GPIO, used as UART by default

177	GPIO25_UART_RX	GPIO_25*	B-PD: nppukp	
178	USB3_SS_TX1_M		AO	USB3.1 channel 1 data transmission differential signal
179	USB3_SS_TX1_P		AO	
180	GND		GND	GND
181	GND		GND	GND
182	VREG_L15A_3P128		PO	3.128V power output for USB related chip power supply
183	OPTION		DI	USB interface type switching signal
184	GPIO22_I3C_SDA	GPIO_22*	B-PD: nppukp	General-purpose GPIO, used as I2C by default
185	GPIO23_I3C_SCL	GPIO_23	B-PD: nppukp	
186	USB3_SS_TX0_P		AO	USB3.1 channel 0 data transmission differential signal
187	USB3_SS_TX0_M		AO	
188	USB_PHY_PS	GPIO_102*	DI	USB interface type switching signal
189	MIPI_DSI0_LANE0_N		AO	MIPI-DSI0 differential data signal
190	MIPI_DSI0_LANE0_P		AO	
191	MIPI_CSI2_LANE1_P		AI	MIPI-CSI2 differential data signal
192	MIPI_CSI2_LANE1_N		AI	
193	MIPI_CSI0_LANE1_P		AI	MIPI-CSI0 differential data signal
194	MIPI_CSI0_LANE1_N		AI	
195	GPIO128_DMIC_DAT2	GPIO_128*	B-PD: nppukp	General-purpose GPIO, configurable as a digital MIC interface
196	GPIO127_DMIC_CLK2	GPIO_127	B-PD: nppukp	
197	GPIO101_WSA_EN	GPIO_101*	B-PD: nppukp	General purpose GPIO
198	GPIO124_WSA_INT	GPIO_124*	B-PD: nppukp	General purpose GPIO
199	NC			Reserved PIN
200	NC			Reserved PIN
201	PMI632_USB_CC1		I/O	Type-C configuration channel 1
202	PMI632_USB_CC2		I/O	Type-C configuration channel 2
203	CBL_PWR_N1		DI	Module power-on automatic power-on signal
204	GPIO125_DMIC_CLK1	GPIO_125	B-PD: nppukp	General-purpose GPIO, configurable as a digital MIC interface
205	GPIO126_DMIC_DAT1	GPIO_126*	B-PD: nppukp	
206	FORCE_USB_BOOT	GPIO_99*	DI	Emergency download mode interface
207	MIPI_CSI1_CLK_N		AI	MIPI-CSI1 differential clock signal
208	MIPI_CSI1_CLK_P		AI	
209	PM6125_GPIO3_ADC		AI	ADC
210	GND		GND	GND
211	GND		GND	GND
212	GPIO86	GPIO_86*	B-PD: nppukp	General purpose GPIO
213	GND		GND	GND
214	GND		GND	GND
215	GND		GND	GND
216	GND		GND	GND
217	NC			Reserved PIN
218	GND		GND	GND
219	NC			Reserved PIN
220	GND		GND	GND
221	GPIO94_PRESSURE_INT	GPIO_94*	B-PD: nppukp	General purpose GPIO
222	GND		GND	GND
223	GND		GND	GND

224	GND		GND	GND
225	NC			Reserved PIN
226	NC			Reserved PIN
227	NC			Reserved PIN
228	GPIO117_WCD_ELD0_EN	GPIO_117	B-PD: nppukp	General purpose GPIO
229	USB0_DP_AUX_C_M		AO, AI	DP auxiliary channel differential signal
230	USB0_DP_AUX_C_P		AO, AI	
231	GPIO100	GPIO_100*	B-PD: nppukp	General purpose GPIO
232	GPIO119	GPIO_119	B-PD: nppukp	General purpose GPIO
233	GPIO7_TS_I2C_SCL	GPIO_7	B-PD: nppukp	General-purpose GPIO, configured as TP I2C by default
234	GPIO6_TS_I2C_SDA	GPIO_6	B-PD: nppukp	
235	PM6125_GPIO2		B-PD: nppukp	General purpose GPIO
236	NC			Reserved PIN
237	NC			Reserved PIN
238	NC			Reserved PIN
239	NC			Reserved PIN
240	NC			Reserved PIN
241	MIPI_DSI1_CLK_P		AO	MIPI-DSI1 differential clock signal
242	MIPI_DSI1_CLK_N		AO	
243	NC			Reserved PIN
244	NC			Reserved PIN
245	NC			Reserved PIN
246	NC			Reserved PIN
247	PM6125_GPIO1		B-PD: nppukp	General purpose GPIO
248	GPIO123	GPIO_123*	B-PD: nppukp	General purpose GPIO
249	GPIO41	GPIO_41	B-PD: nppukp	General purpose GPIO
250	CC_OUT		DO	USB interface type switching signal
251	GPIO130	GPIO_130*	B-PD: nppukp	General purpose GPIO
252	GND		GND	GND
253	GPIO1_I2C_SCL	GPIO_1*	B-PD: nppukp	General purpose GPIO, configurable as I2C
254	GPIO0_I2C_SDA	GPIO_0	B-PD: nppukp	
255	GPIO3_UART_RX	GPIO_3*	B-PD: nppukp	General purpose GPIO, configurable as UART
256	GPIO2_UART_TX	GPIO_2	B-PD: nppukp	
257	GND		GND	GND
258	GPIO20_SPI_CLK	GPIO_20	B-PD: nppukp	General purpose GPIO, configurable as SPI
259	GPIO21_SPI_CS	GPIO_21*	B-PD: nppukp	
260	GPIO18_SPI_MISO	GPIO_18	B-PD: nppukp	
261	GPIO19_SPI_MOSI	GPIO_19*	B-PD: nppukp	
262	GPIO44_DCAM_PWD_N	GPIO_44*	B-PD: nppukp	General-purpose GPIO, used as the sleep signal of the depth-of-field camera by default
263	GPIO46_DCAM_RST_N	GPIO_46	B-PD: nppukp	General-purpose GPIO, used as depth camera reset signal by default
264	GPIO35_CAM_MCLK1	GPIO_35	B-PD: nppukp	General-purpose GPIO, used as the main clock signal of the depth camera by default
265	GPIO115_I2S2_DATA0	GPIO_115	B-PD: nppukp	General-purpose GPIO, can be configured as I2S2_DATA0
266	GPIO30_SPI_MISO	GPIO_30	B-PD: nppukp	General purpose GPIO, configurable as SPI
267	GPIO31_SPI_MOSI	GPIO_31	B-PD: nppukp	
268	GPIO33_SPI_CS	GPIO_33*	B-PD: nppukp	

269	GPIO32_SPI_CLK	GPIO_32	B-PD: nppukp	
270	GPIO92_FP_INT_N	GPIO_92*	B-PD: nppukp	General purpose GPIO
271	GPIO114_I2S2_WS	GPIO_114	B-PD: nppukp	General-purpose GPIO, configurable as I2S2_WS
272	GND		GND	GND

Note:

\* : Interrupt pin that can wake up the system

B: Bidirectional digital with CMOS input

H: High-voltage tolerant

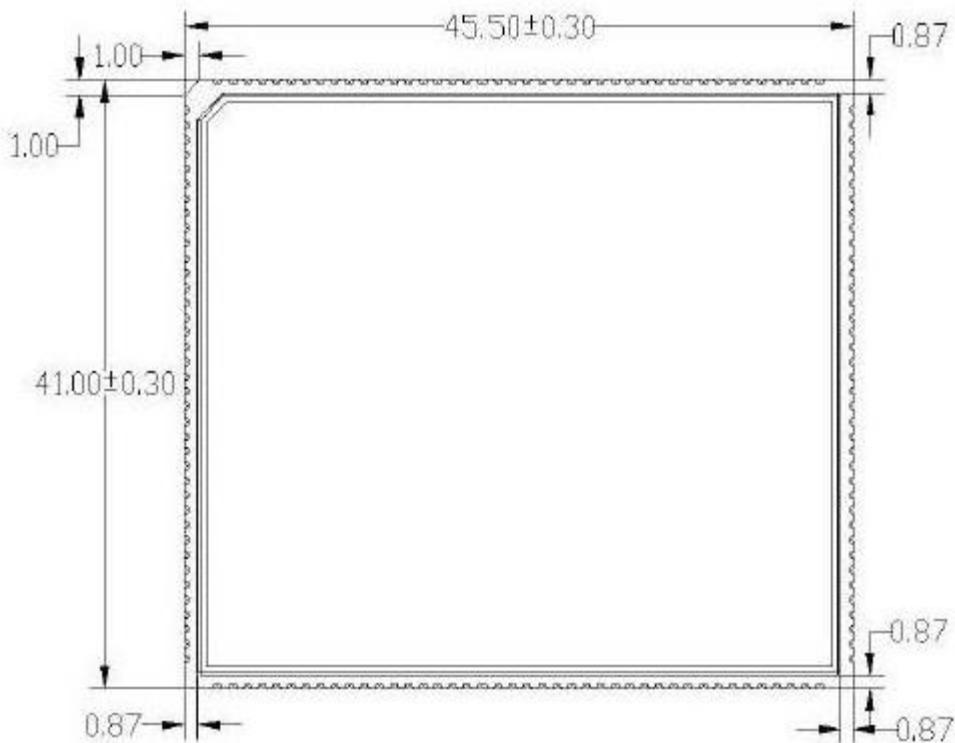
NP: pdpukp=defaultno-pull with programmable options following the colon (:)

PD: nppukp=defaultpulldown with programmable options following the colon (:)

PU: nppdkp=defaultpullup with programmable options following the colon (:)

KP: nppdpu=defaultkeeper with programmable options following the colon (:)

### 3.3. Mechanical Dimensions



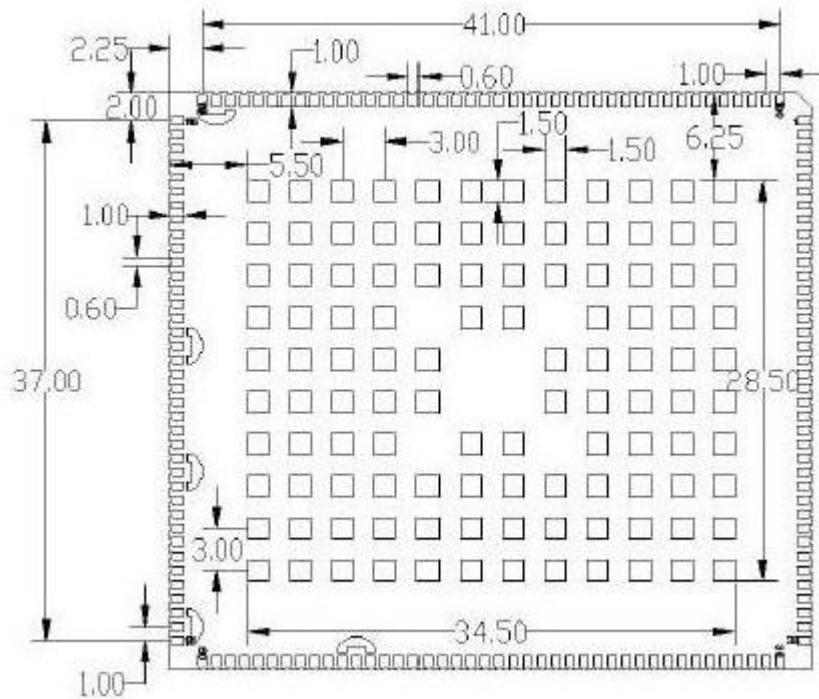


Figure 3.2 : Module 3D Dimensions (Unit: mm)

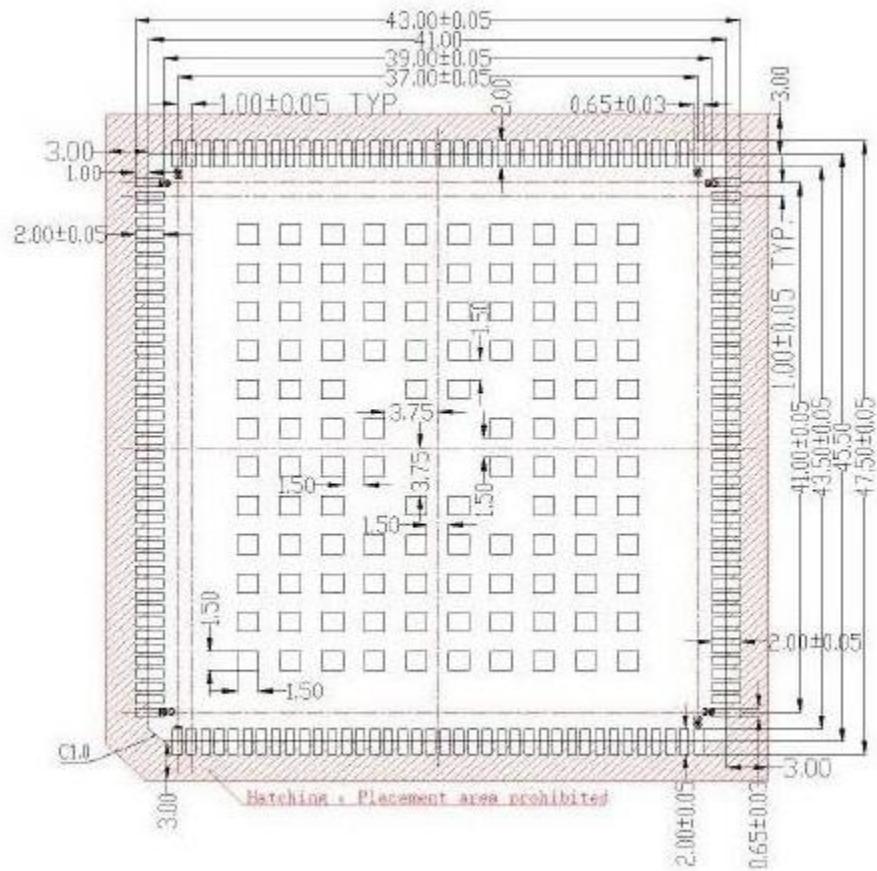


Figure 3.3 Recommended package of modules

## 4. Interface application

### 4.1. Power supply

If it is a device with battery, the voltage input range of module VBAT is 3.5 V to 4.2 V, and the recommended voltage is 3.8 V. In the GSM frequency band, when the module transmits at the maximum power, the peak current can reach up to 3 A instantaneously, resulting in a large voltage drop on VBAT.

It is recommended to use a large capacitor for voltage regulation close to VBAT. It is recommended to use two 47uF ceramic capacitors. Parallel 33pF and 10pF capacitors can effectively remove high frequency interference. At the same time, in order to prevent ESD and surge damage to the chip, it is recommended to use a suitable TVS tube and a 5.1 V /500mW Zener diode on the VBAT pin of the module. During PCB layout, capacitors and diodes should be placed as close as possible to the VBAT pin of the module. Users can directly supply power to the module with a 3.8 V lithium-ion battery. When using a battery, the impedance between the VBAT pin and the battery should be less than 150mΩ.

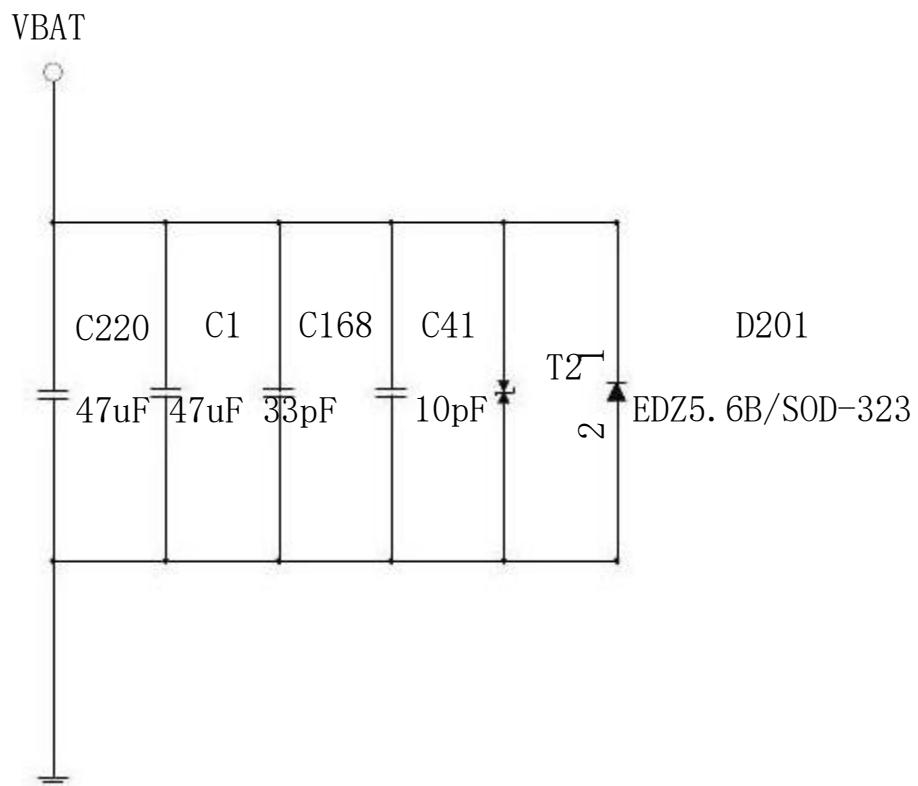


Figure 4.1: VBAT input reference circuit

If it is a DC power supply device, the DC input voltage is 5V -12V , and the recommended circuit that can use DC-DC power supply at this time is shown in the figure below :

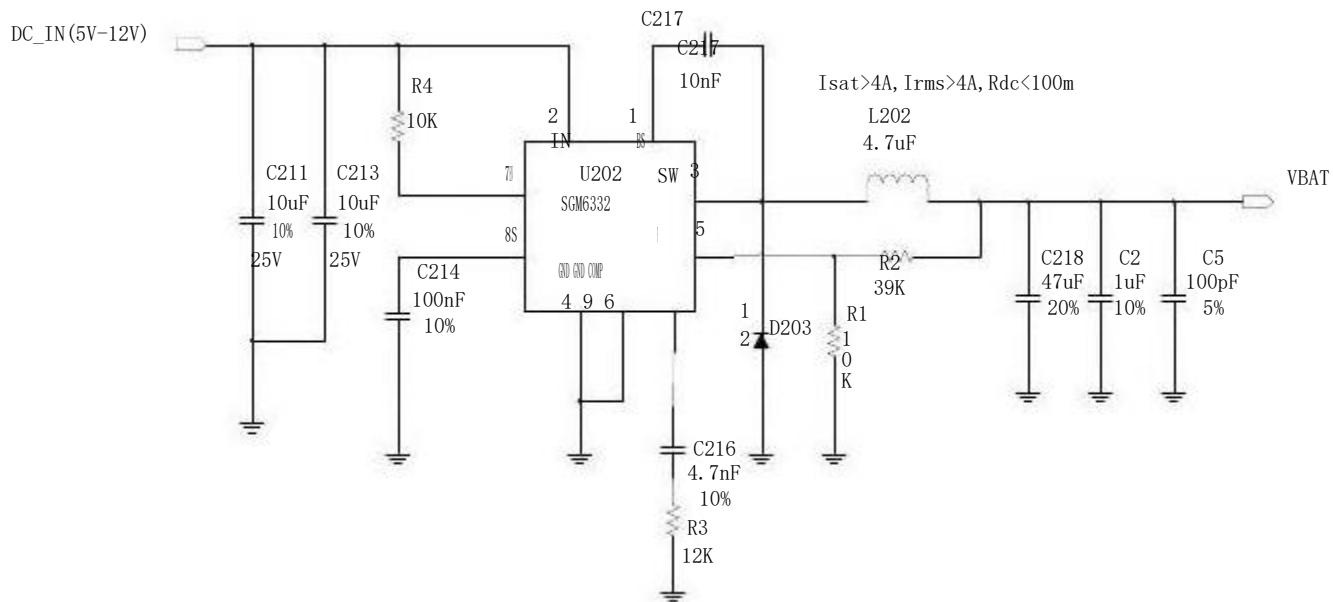


Figure 4.2 : DC-DC Power Supply Circuit

#### Notice:

If the user does not use the battery for power supply, VBAT\_SNS\_P / M can not be left floating. It is necessary to connect VBAT\_SNS\_P to VBAT and VBAT\_SNS\_M to ground. Pin 149 (BAT\_THERM) of the module is connected to a 10K resistor and pulled down to GND to prevent the software from judging that the battery temperature is abnormal after the module is turned on, resulting in shutdown. The connection diagram is as follows :

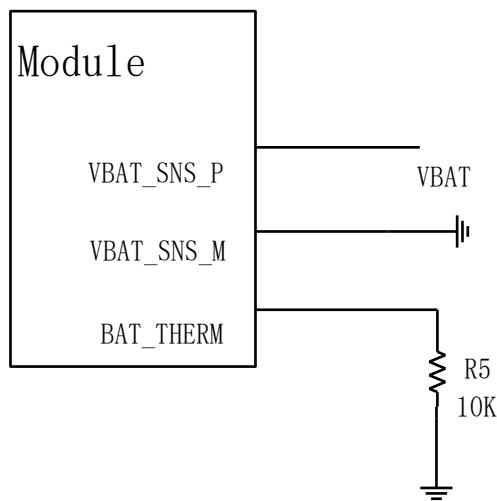


Figure 4.3 : Connection diagram for non-battery power supply

### 4.1.1. Power supply pins

VBAT pins ( 151 , 152 ) are used for power input. In the user's design, please pay special attention to the design of the power supply part to ensure that even when the current consumption of the module reaches 3 A, the drop of VBAT will not be lower than 3.5 V . If the voltage drops below 3.5 V , the module may shut down . The

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PCB trace from the VBAT pin to the power supply should be wide enough to reduce voltage droop during transmission burst mode.

VBAT



Figure 4.4 : Minimum voltage at which VBAT drops

### 4.1.2. Power PCB Layout

The power trace should not only consider VBAT, but also the return GND of the power supply. The trace of the positive pole of VBAT must be short and thick, and the trace must first pass through a large capacitor, a Zener diode, and then to the power PIN of the module. There are multiple PAD exposed coppers at the bottom of the module. It is necessary to ensure that the GND path from these exposed copper areas to the power supply is the shortest and most unobstructed. In this way, the current path of the entire power supply can be guaranteed to be the shortest and the interference can be minimized.

## 4.2. Power on and off

Do not turn on the module when the temperature and voltage limits of the module are exceeded. In extreme cases such operations can lead to permanent damage to the module.

### 4.2.1. Module power on

by pulling down the KYPD\_PWR\_N1 pin ( 142 ) for at least 2 seconds . This pin has been pulled up to 1.8V in the module. The recommended circuit is as follows ; or pull down the CBL\_PWR\_N pin (203), CBL\_PWR\_N can realize the function of automatic power-on after power-on by means of a 1K pull-down resistor to GND, and it is not necessary to release this signal after power-on.

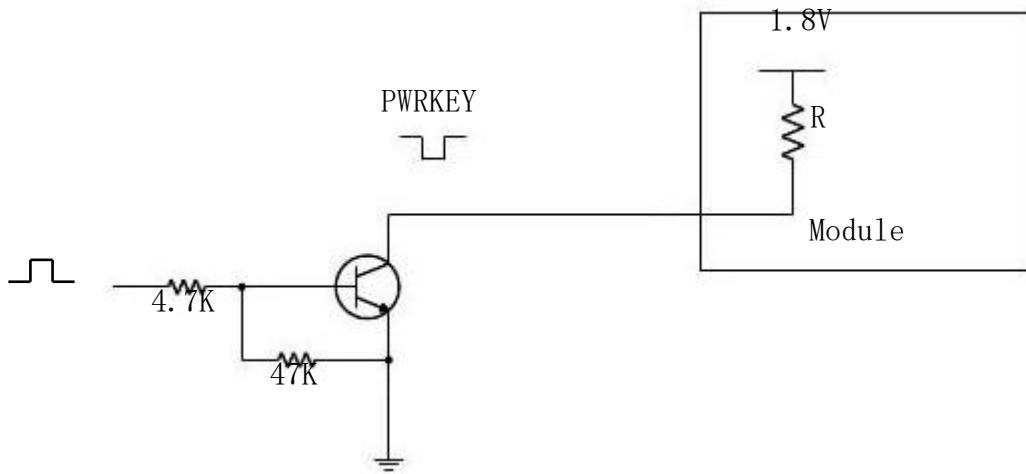


Figure 4.5 : Use external signal to drive the module to power on

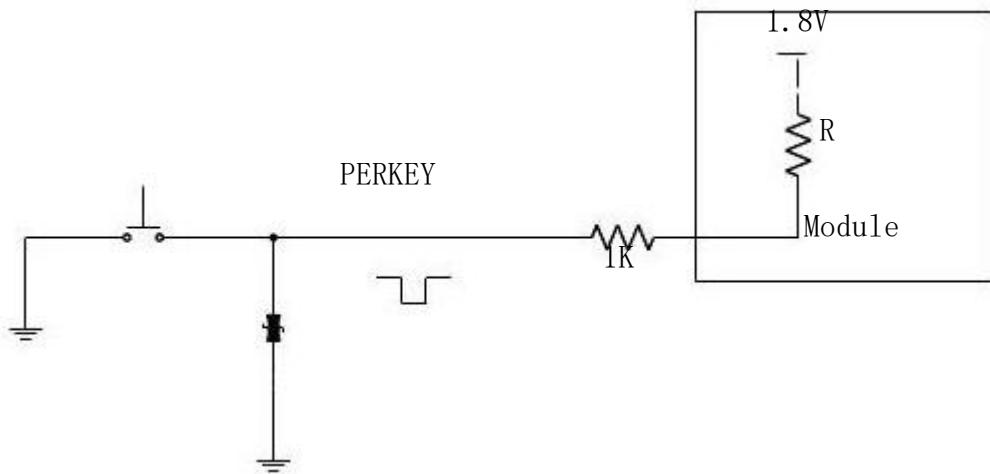


Figure 4.6 : Power on using the button circuit

The following figure shows the boot sequence description:

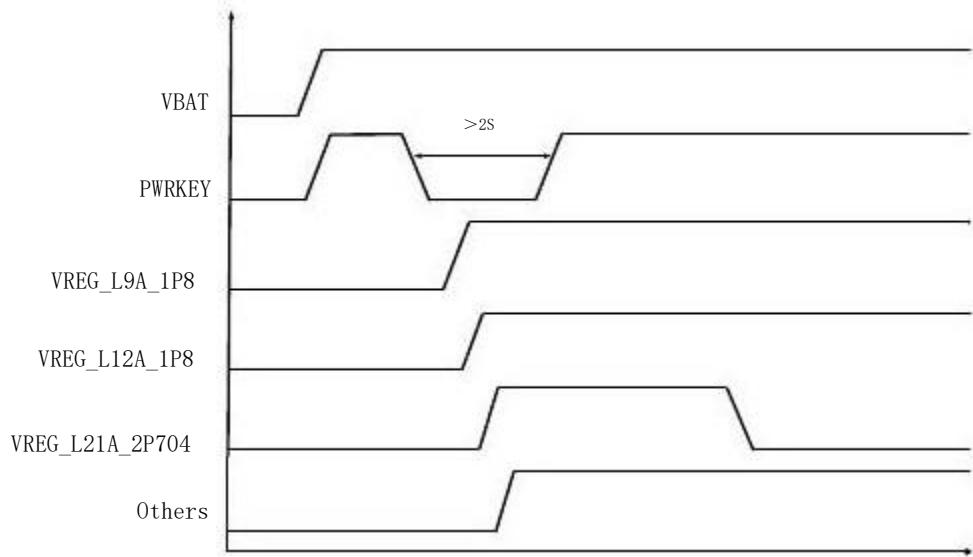


Figure 4.7 : Use PWRKEY boot sequence diagram

## 4.2.2. Module shutdown

User can shutdown using PWRKEY pin

### 4.2.2.1. PWRKEY shutdown

The user can shut down by pulling the PWRKEY signal low for at least 3 seconds. The shutdown circuit can refer to the design of the startup circuit. After the module detects the shutdown action, a prompt window will pop up on the screen to confirm whether to perform the shutdown action.

restart by pulling down PWRKEY for at least 15 seconds.

## 4.2.3. Module reset

SLM920 module supports the reset function, and the user can quickly restart the module by pulling down the PM\_RESIN\_N (PIN141) pin of the module. The recommended circuit is as follows:

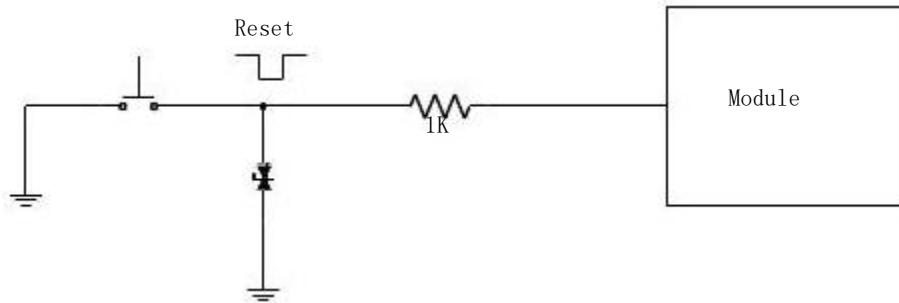


Figure 4.8 : Reset using key circuit

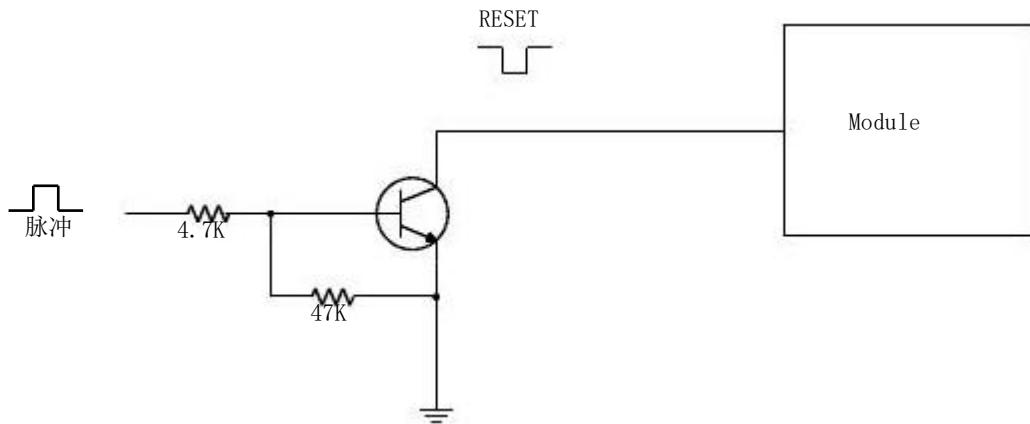


Figure 4.9 : Reset the module using an external signal

When the pin is at a high level, the voltage is typically 1.8V, so users with a level of 3V or 3.3V cannot directly use the GPIO of the MCU to drive this pin, and a voltage conversion circuit needs to be added. The hardware parameters of RESET can refer to the following table :

Table 4.1 : RESET Hardware Parameters

Pin	Describe	Minimum	Typical value	Maximum value	Unit
PM_RESET_N	Input high level	1.4 _	1.8	-	V
	Input low level	-	0	0.6	V
	Pull down valid time	500		-	ms

### 4.3. VCOIN power supply

When the VBAT is disconnected, the user needs to save the real-time clock, so the VCOIN (113) pin cannot be left floating, and should be connected to a large capacitor or a button battery. When an external large capacitor is connected, the recommended value is 100 uF. When the RTC power supply uses an external large capacitor or battery to supply power to the RTC inside the module, the reference design circuit is as follows:

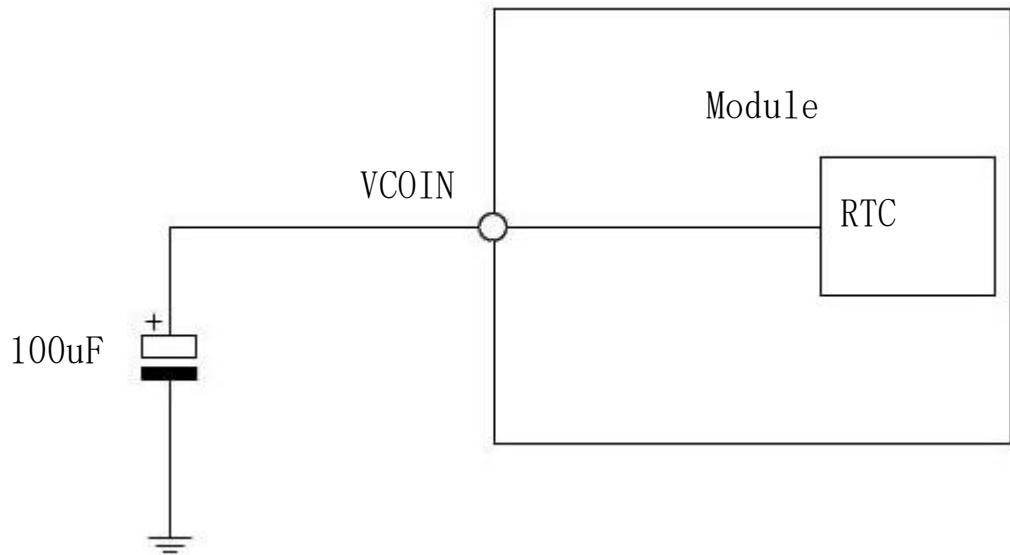


Figure 4.10 : External Capacitor Powering the RTC

Rechargeable battery powered :

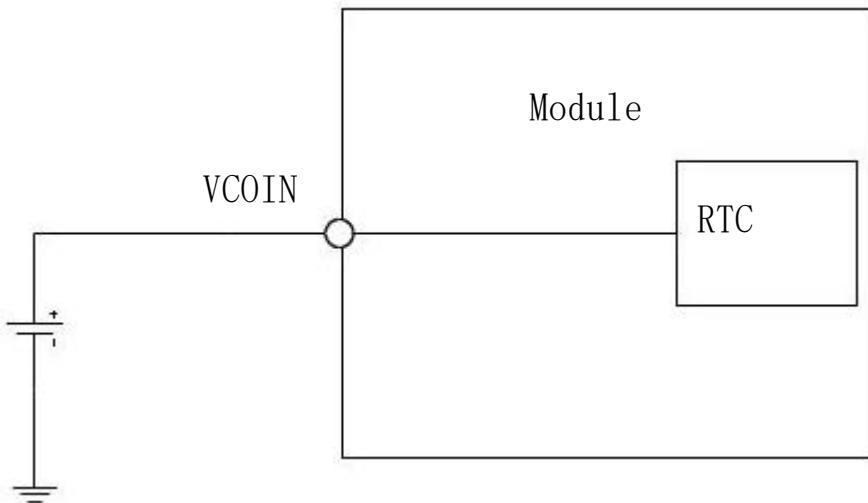


Figure 4.11 : Rechargeable battery powers RTC

The VCOIN power supply input voltage range is 2.5-3.1V, the typical value is 3.0V, and the current consumption is about 20 uA when VBAT is disconnected .

## 4.4. Power output

The SLM920 has multiple power outputs. For SD card, SIM card , Sensor , Touch panel , USB3.1 circuit, external LDO power supply , etc. In application, it is recommended to add parallel 33PF and 10PF capacitors to each power supply to effectively remove high-frequency interference.

Table 4.2 : Power Supply Description

Signal	Programmable Range ( V )	Default voltage (V)	Drive current (mA)
VREG_L22A_2P96	1.504–3.544	2.96	600
VREG_L5A_2P96	1.504–3.544	2.96	50
VREG_L20A_1P8	1.504–3.544	1.8	100
VREG_L19A_1P8	1.504–3.544	1.8	100
VREG_L21A_2P704	1.504–3.544	2.8	300
VREG_L9A_1P8	1.504–2.000	1.8	100
VREG_L12A_1P8	1.504–2.000	1.8	200
VREG_L15A_3P128	1.504–3.544	3.128	100
VPH_PWR	Variation with VBAT voltage	3.8	700

## 4.5. Serial port

SLM920 provides four serial ports for communication .

Table 4.3 : UART pin descriptions

Name	Pin	Direction	Function
GPIO16_DEBUG_TX	11	DO	DEBUG UART data transmission
GPIO17_DEBUG_RX	12	DI	DEBUG UART data reception
GPIO9_UART_RX	16	DI	UART data reception
GPIO8_UART_TX	15	DO	UART data transmission
GPIO24_UART_TX	176	DO	UART data transmission
GPIO25_UART_RX	177	DI	UART data reception
GPIO2_UART_TX	256	DO	UART data transmission
GPIO3_UART_RX	255	DI	UART data reception

If you need to use a four-wire serial port, you can refer to the GPIO multiplexing table for multiplexing.  
For serial connection , please refer to the connection method below :

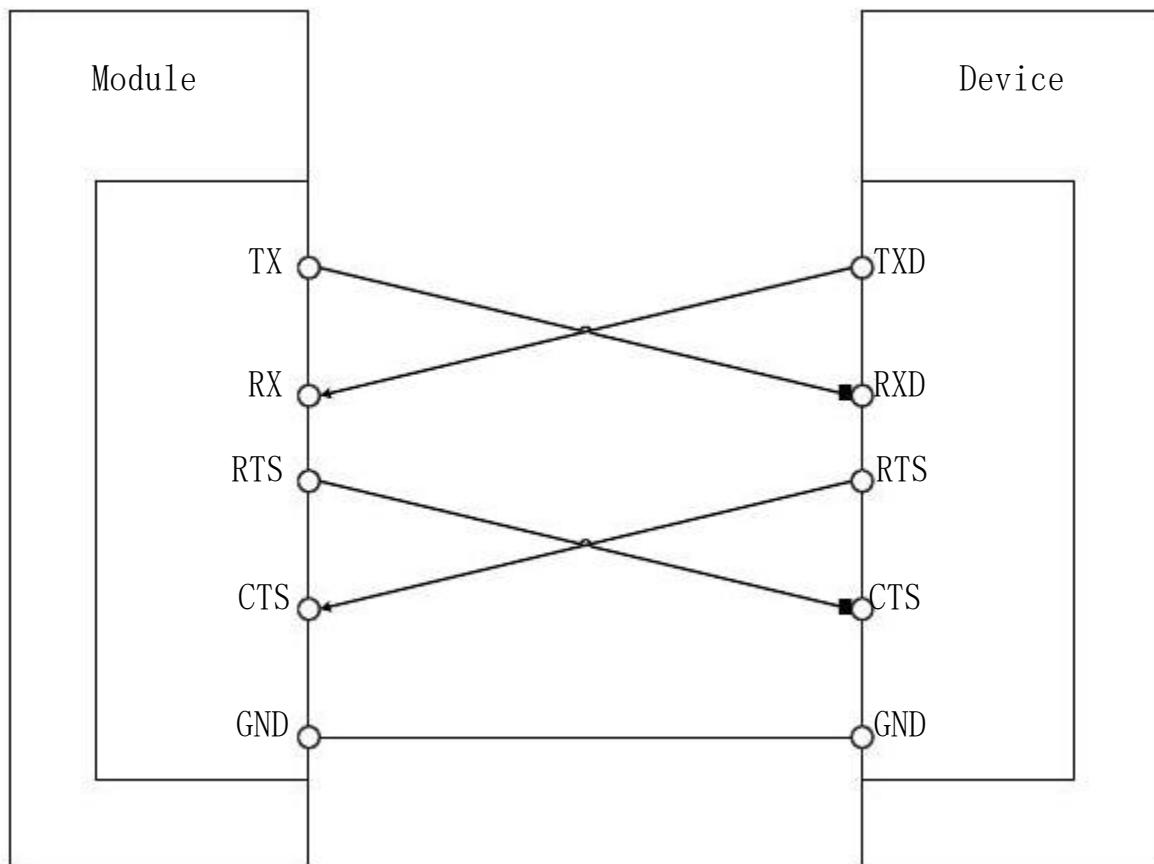


Figure 4.12 : Serial port connection diagram

When the level of the serial port used by the user does not match the module, in addition to adding a level conversion IC, the following figure can also be used to achieve level matching. Only the matching circuits on TX and RX are listed here. Other low-speed signals can refer to this two circuits.

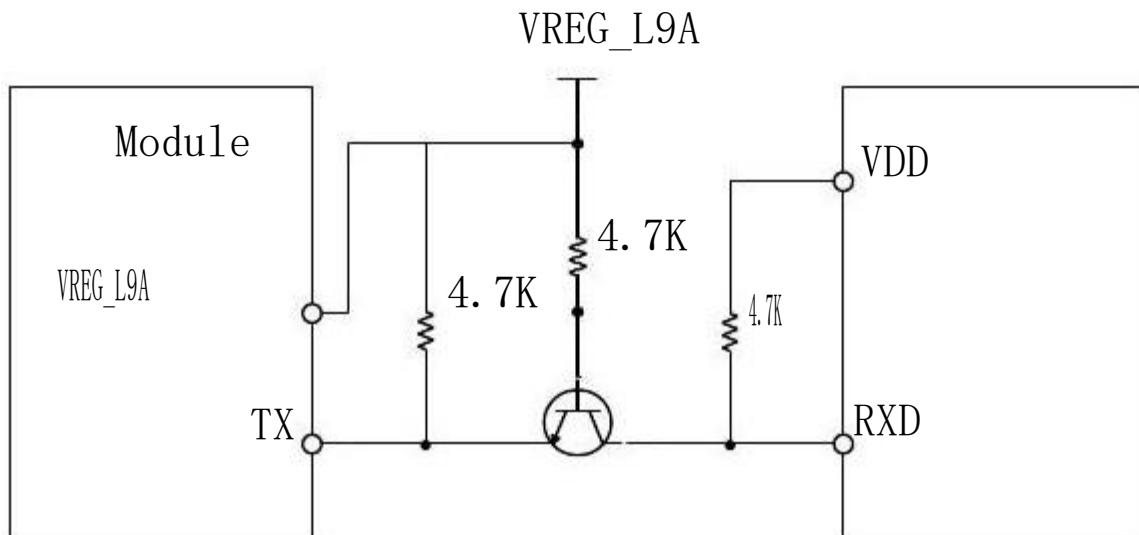


Figure 4.13 : TX Connection Diagram

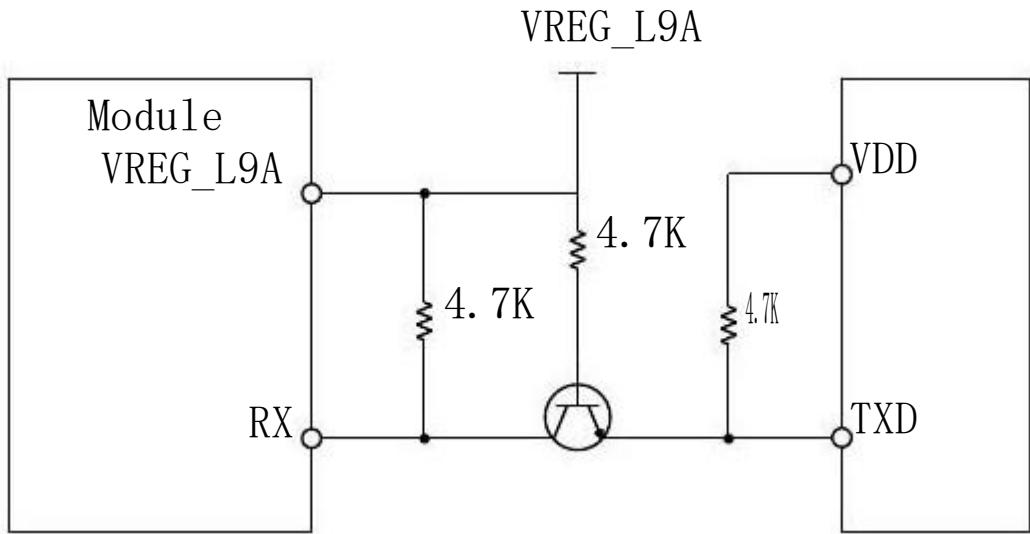


Figure 4.14 : RX Connection Diagram

Note: When using Figure 4.13 and 4.14 for level isolation, it is recommended to use VREG\_L9A\_1P8 as the pull-up power supply .

Table 4.4 : Serial hardware parameters

Describe	Minimum	Maximum value	Unit
Input low level	-	0.63	V
Input high level	1.17	-	V
Output low level	-	0.45	V
Output high level	1.35	-	V

Note: 1. The serial port of the module is a CMOS interface and cannot be directly connected to RS232 signals. If needed, please use RS232 conversion chip.

2. If the 1.8V output of the module cannot meet the high level range of the user, please add a level conversion circuit.

## 4.6. MIPI interface

SLM920 supports MIPI interface for Camera and LCD.

MIPI is a high-speed signal line. In the layout stage, please strictly follow the impedance and length requirements , control the equal length of the differential pair within the group and between the groups, and keep the total length as short as possible.

### 4.6.1. LCD interface

SLM920 module supports the MIPI interface of 1 group of LCD display screen, and the resolution of the screen can be up to FHD+ (2520X1080) . The signal interface is shown in the table below. During layout, please

strictly control the differential  $85 \pm 15 \Omega$  impedance of the MIPI signal line and the equal length of the signal line within and between groups .

The MIPI interface of the module is 1.2V power domain. When the user needs to be compatible with the screen design, the LCD\_ID pin or ADC pin of the module can be used. The LCD interface is as follows:

Table 4.5 : Screen Interface Definition

Screen interface			
MIPI_DSI0_CLK_N	64	AO	MIPI_LCD clock line
MIPI_DSI0_CLK_P	65	AO	
MIPI_DSI0_LANE0_N	189	AO	MIPI_LCD data line
MIPI_DSI0_LANE0_P	190	AO	
MIPI_DSI0_LANE1_N	66	AO	
MIPI_DSI0_LANE1_P	67	AO	
MIPI_DSI0_LANE3_N	73	AO	
MIPI_DSI0_LANE3_P	74	AO	
MIPI_DSI0_LANE2_N	71	AO	
MIPI_DSI0_LANE2_P	72	AO	
GPIO90_LCD_RST_N	75	I/O	LCD reset pin
GPIO89_MDP_VSYNC_P	76	I/O	LCD frame sync signal
PM6125_GPIO8_PWM	112	I/O	Screen backlight PWM control
VREG_L9A_1P8	138,140	PO	1.8V power supply
VREG_L21A_2P704	2.8V power output	PO	2.8V power supply

When the customer needs a compatible screen design, the LCD\_ID pin of the LCD should be connected to the ADC of the module, but it should be noted that the output voltage of the LCD\_ID cannot exceed the ADC pin voltage range.

MIPI is a high-speed signal line. To avoid EMI interference, it is recommended to place a common mode inductor on the side close to the LCD .

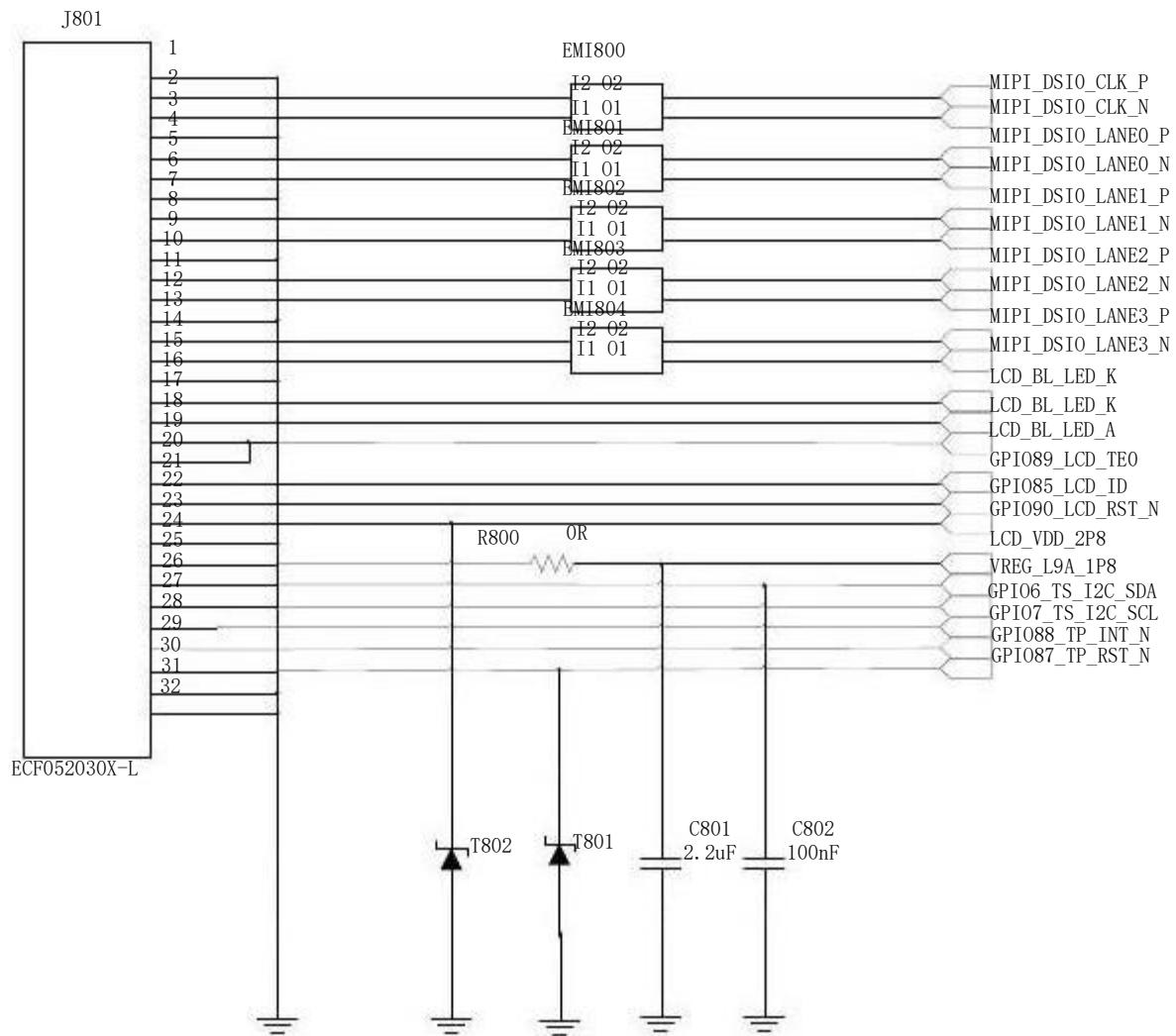


Figure 4.15 : LCD Interface Circuit

SLM920 module does not support backlight driver output, customers need to use external backlight driver. The backlight drive circuit can refer to Figure 4.16. The backlight brightness can be adjusted through PM6125\_GPIO8\_PWM (112) of the module , and the modulation mode is PWM mode.

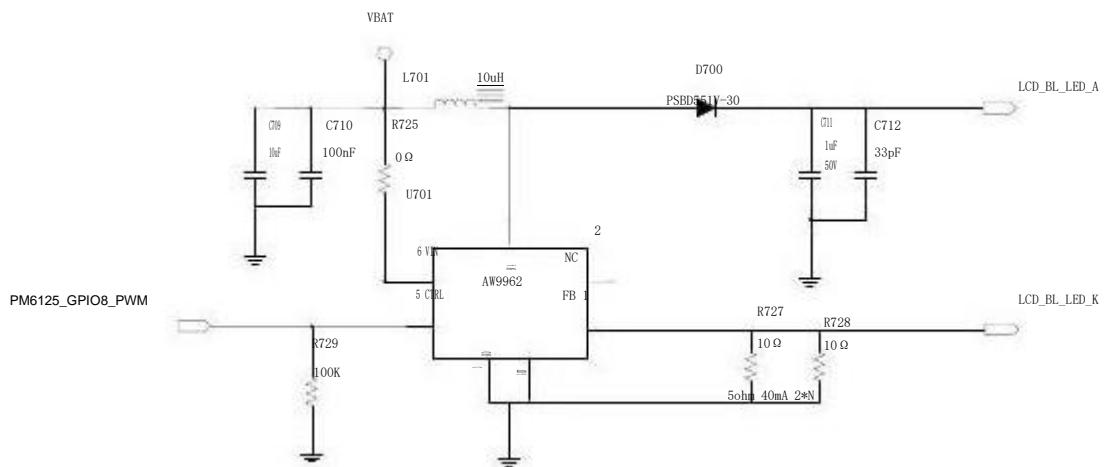


Figure 4.16 : External backlight circuit diagram

Note: 1. The backlight circuit should select the chip according to the backlight circuit of the LCD, and the user **SLM920 Hardware Design Guide**

should read the LCD documentation carefully and select the correct driver chip. The reference circuit provided in this document is a series-type PWM dimming backlight drive circuit ; if it is a series-type one-line dimming backlight drive circuit, it needs to be controlled by GPIO.

## 4.6.2. MIPI Camera interface

SLM920 module supports MIPI interface Camera. Rear camera is CSI0 interface, supports four groups of data lines, and can support up to 25M pixels. Front camera is a CSI2 interface, supports four sets of data lines, and can support 16M pixels. There is also a set of CSI1 interfaces, which can be used as a dual 16M dual-camera design with the Rear camera, or as a dual-camera design for a depth-of-field camera; it can also be used as a MIPI interface scan head design. The power required by the Camera, including AVDD-2.8V , AFVDD-2.8V and DVDD-1.2V, needs to be provided by an external LDO.

Table 4.6 : MIPI Camera Interface Definition

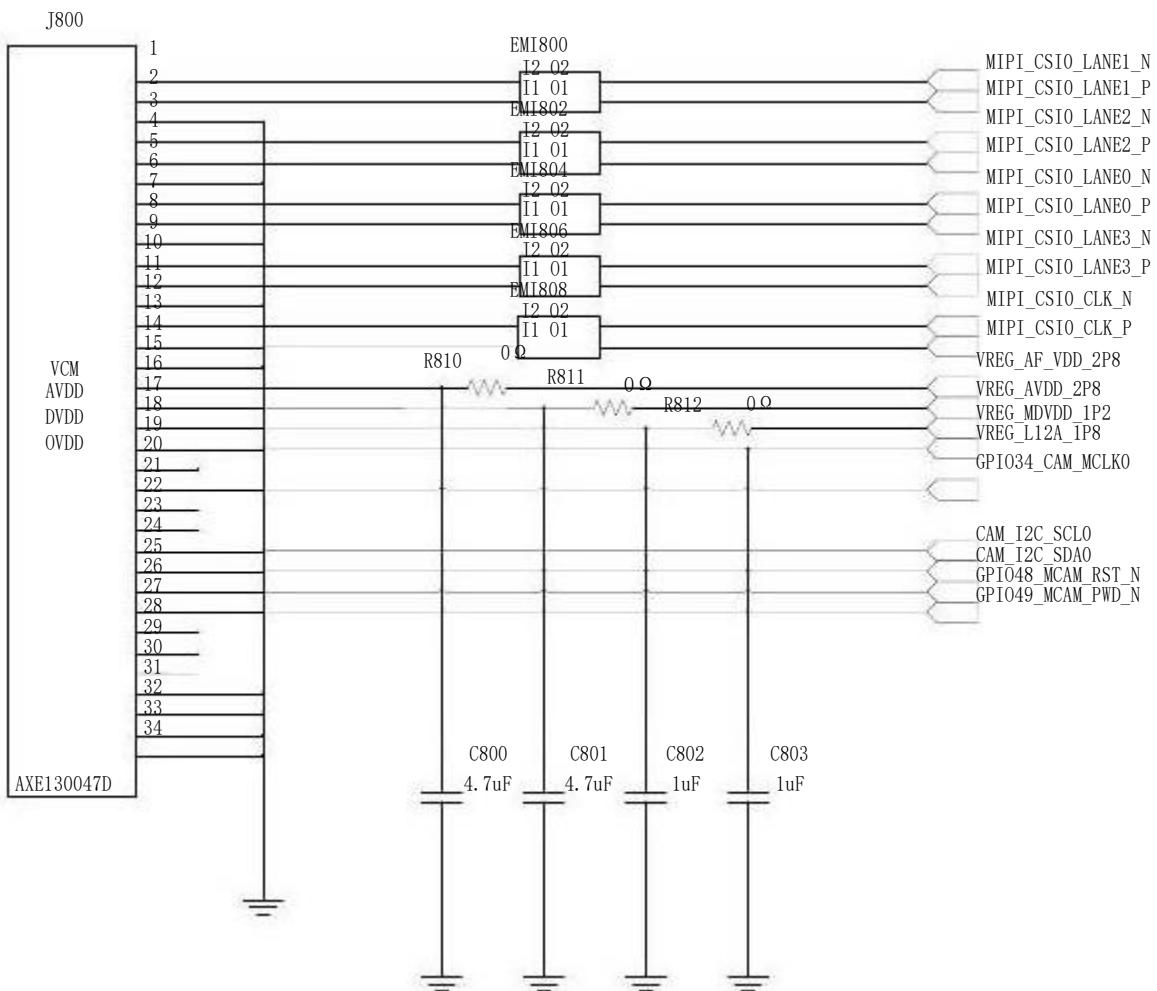
Main camera interface			
Name	Pin	Input Output	Describe
MIPI_CSIO_CLK_N	50	AI/AO	MIPI clock signal of the main camera
MIPI_CSIO_CLK_P	49	AI/AO	
MIPI_CSIO_LANE0_N	56	AI/AO	
MIPI_CSIO_LANE0_P	55	AI/AO	
MIPI_CSIO_LANE1_N	194	AI/AO	
MIPI_CSIO_LANE1_P	193	AI/AO	
MIPI_CSIO_LANE2_N	52	AI/AO	
MIPI_CSIO_LANE2_P	51	AI/AO	
MIPI_CSIO_LANE3_N	54	AI/AO	
MIPI_CSIO_LANE3_P	53	AI/AO	
GPIO32_CAM_MCLK0	84	I/O	Main camera clock signal
GPIO46_CAM0_RST_N	85	I/O	Main camera reset signal
GPIO49_MCAM_PWD_N	86	I/O	Main camera sleep signal
CCI_I2C_SCL0	105	I/O	I2C data
CCI_I2C_SCL0	104	I/O	I2C clock
VREG_L12A_1P8	139	PO	1.8V IOVDD

Front camera interface			
Name	Pin	Input Output	Describe
MIPI_CSII_CLK_P	40	AI/AO	MIPI clock signal of the front camera
MIPI_CSII_CLK_N	41	AI/AO	
MIPI_CSII_LANE0_P	42	AI/AO	
MIPI_CSII_LANE0_N	43	AI/AO	
MIPI_CSII_LANE1_P	191	AI/AO	
MIPI_CSII_LANE1_N	192	AI/AO	
MIPI_CSII_LANE2_P	46	AI/AO	
MIPI_CSII_LANE2_N	47	AI/AO	
<b>SLM920 Hardware Design Guide</b>			MIPI data signal of front camera

MIPI_CSI2_LANE3_P	44	AI/AO	
MIPI_CSI2_LANE3_N	45	AI/AO	
GPIO36_CAM_MCLK2	80	I/O	Front camera clock signal
GPIO42_SCAM_RST_N	79	I/O	Front camera reset signal
GPIO43_SCAM_PWD_N	78	I/O	Front camera sleep signal
CCI_I2C_SDA1	96	I/O	I2C data
CCI_I2C_SCL1	95	I/O	I2C clock
VREG_L12A_1P8	139	PO	1.8V IOVDD

Depth of Field Camera Interface			
Name	Pin	Input Output	Describe
MIPI_CSI1_CLK_N	207	AI/AO	MIPI clock signal of Depth camera
MIPI_CSI1_CLK_P	208	AI/AO	
MIPI_CSI1_LANE0_N	63	AI/AO	
MIPI_CSI1_LANE0_P	62	AI/AO	
MIPI_CSI1_LANE1_N	59	AI/AO	
MIPI_CSI1_LANE1_P	58	AI/AO	
MIPI_CSI1_LANE2_N	172	AI/AO	
MIPI_CSI1_LANE2_P	171	AI/AO	
MIPI_CSI1_LANE3_N	61	AI/AO	
MIPI_CSI1_LANE3_P	60	AI/AO	
GPIO35_CAM_MCLK1	264	I/O	Depth camera clock signal
GPIO46_DCAM_RST_N	263	I/O	Depth camera reset signal
GPIO44_DCAM_PWD_N	262	I/O	Depth camera sleep signal
CCI_I2C_SDA1	96	I/O	I2C data
CCI_I2C_SCL1	95	I/O	I2C clock
VREG_L12A_1P8	139	PO	1.8V IOVDD

The MIPI interface speed is relatively high. Users should control the impedance according to  $85 \pm 15 \Omega$  in the routing stage. At the same time, please pay attention to the requirements of the trace length. It is not recommended to add small capacitors on the MIPI signal line, which may affect the rise of MIPI data. edge time, which in turn results in invalid MIPI data.



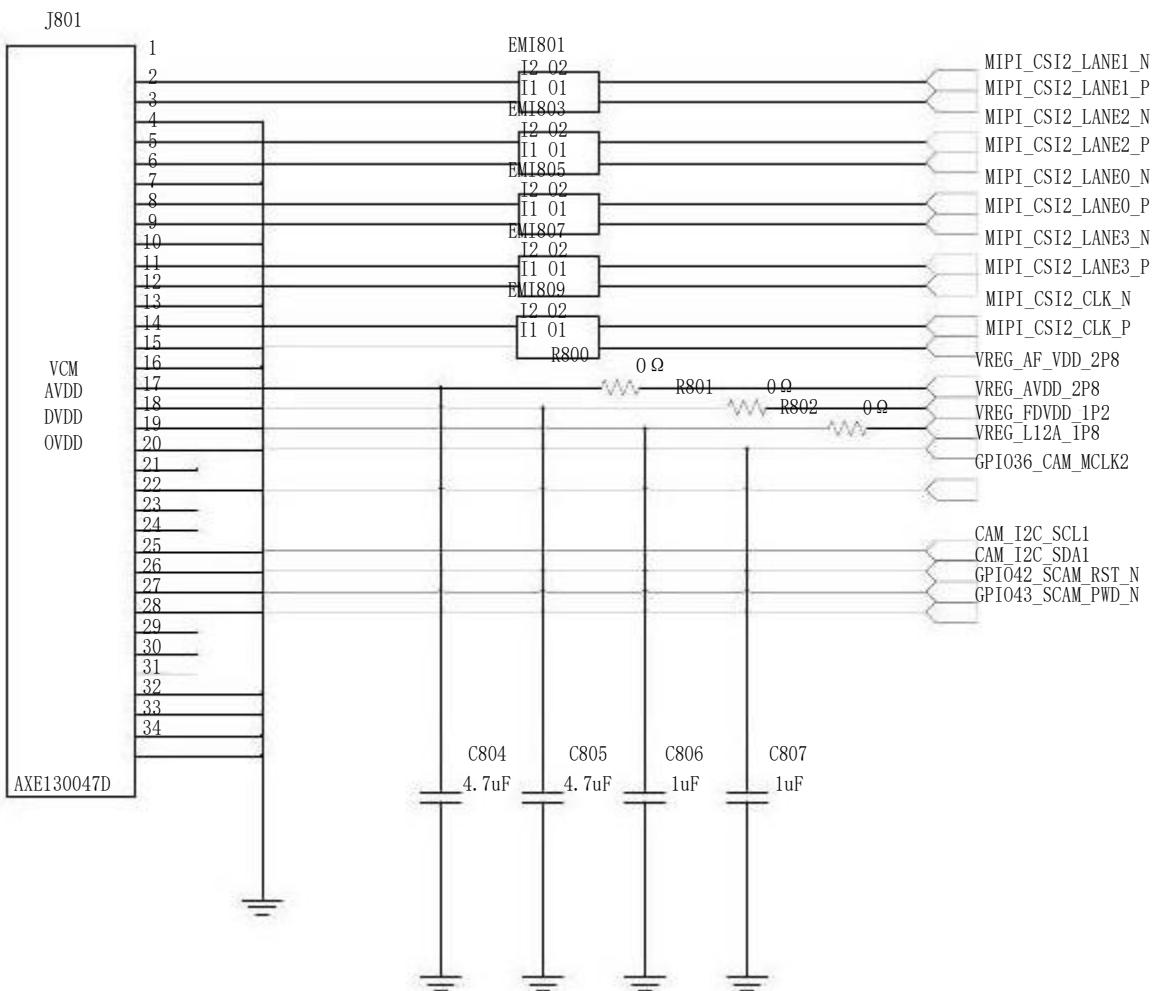


Figure 4.17 : MIPI Camera reference circuit

#### 4.6.3. MIPI PCB Layout

MIPI is a high-speed signal line. The user must pay attention to protection during the layout stage to keep it away from the signal line that is easily disturbed. It must be processed with GND on the top, bottom, left , and right . To ensure the consistency of impedance, try not to bridge different GND planes.

When choosing an ESD device for the MIPI interface, please choose a TVS with a small capacitance value. It is recommended that the parasitic capacitance be less than 1pF.

MIPI routing requirements are as follows:

- The total length of the traces shall not exceed 300 mm
- Requires control of 85 ohm differential impedance with an error of  $\pm 15$  ohms .
- The length error of the differential line within the group is controlled within 0.7 mm.
- The length error between groups was controlled within 1.4 mm.

#### 4.7. Capacitive touch interface

The module provides a set of I2C interfaces that can be used to connect capacitive touch, as well as the required power supply and interrupt pins. The default interface pins of the capacitive touch software are defined in **SLM920 Hardware Design Guide**

the following table:

Table 4.7: Capacitive Touch Interface Definition

Name	Pin	Input / output	Describe
GPIO6_TS_I2C_SDA	234	I/O	I2C interface of TP
GPIO7_TS_I2C_SCL	233	I/O	
GPIO67_TP_INT_N	97	I/O	TP interrupt
GPIO66_TP_RST_N	98	I/O	TP reset

Note: The interface definition of capacitive touch can be adjusted by software, and users can change GPIO and I2C according to design needs.

## 4.8. Audio interface

Module provides three analog audio inputs , MIC\_IN1\_P /M is used to connect the main microphone; MIC\_IN2 \_P can be used to connect the headphone microphone , and MIC\_IN3 \_P /M is used to connect the noise reduction microphone . The module also provides three analog audio outputs (CDC\_HPH\_L/R, CDC\_EAR\_P/M , WCD9370\_AUX\_P/M ), and the audio pins are defined as follows:

Table 4.8: Audio pin definition

Name	Pin	Input/Output	Describe
MIC_IN1_M	123	AI	MIC1 differential input
MIC_IN1_P	122	AI	
MIC_IN2_P	132	AI	MIC2 single-ended input
MIC_IN3_M	124	AI	
MIC_IN3_P	131	AI	MIC3 differential input
MIC_BIAS1	118	AO	
MIC_BIAS3	117	AO	MIC bias voltage
CDC_HPH_R	128	AO	Headphone right channel
CDC_HPH_L	126	AO	Headphone left channel
CDC_HS_DET	125	DI	Headphone plug-in detection
CDC_HPH_REF	127	AI	Headphone Ground Reference
CDC_EAR_M	129	AO	Earpiece differential output
CDC_EAR_P	130	AO	
WCD9370_AUX_M	114	AO	Class AB output, can be used as external PA input
WCD9370_AUX_P	115	AO	

It is recommended that the user choose the following circuit according to the actual application to get better sound effect.

#### 4.8.1. The handset interface circuit

The receiver interface circuit places the following devices near the REC end, B302 and B303 can be changed to magnetic beads according to the actual effect.

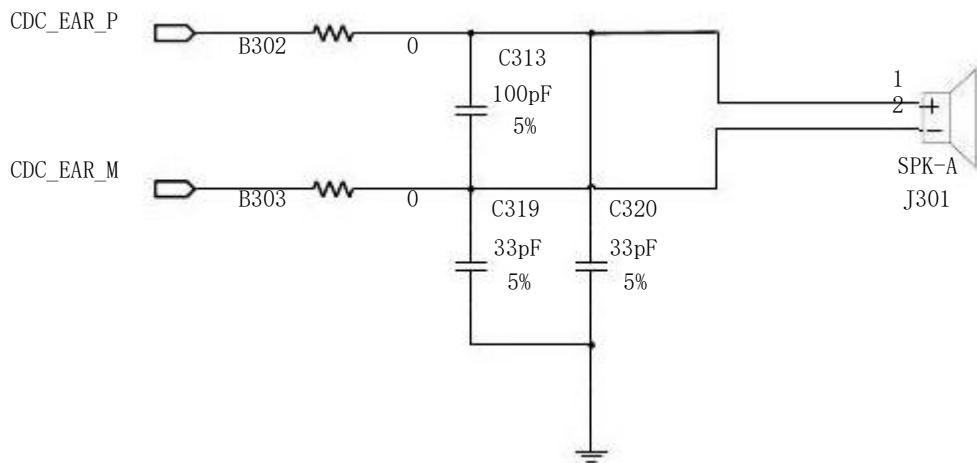


Figure 4.18 : Receiver Interface Circuit

#### 4.8.2. Microphone receiving circuit

The following figures are the electret microphone (ECM) reference circuit and the analog silicon microphone (MEMS) reference circuit.

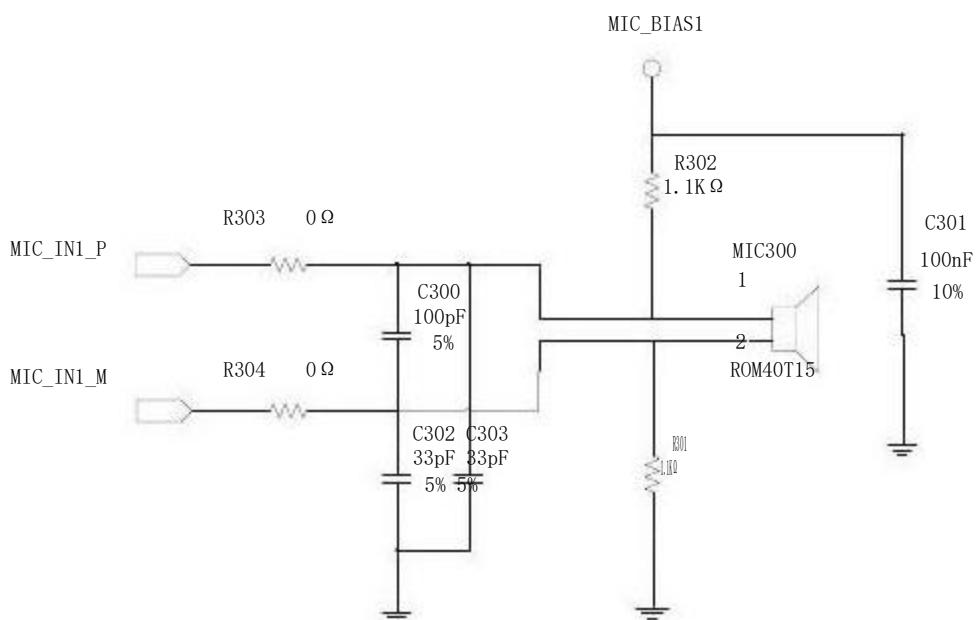


Figure 4.19 : Electret Microphone Reference Circuit

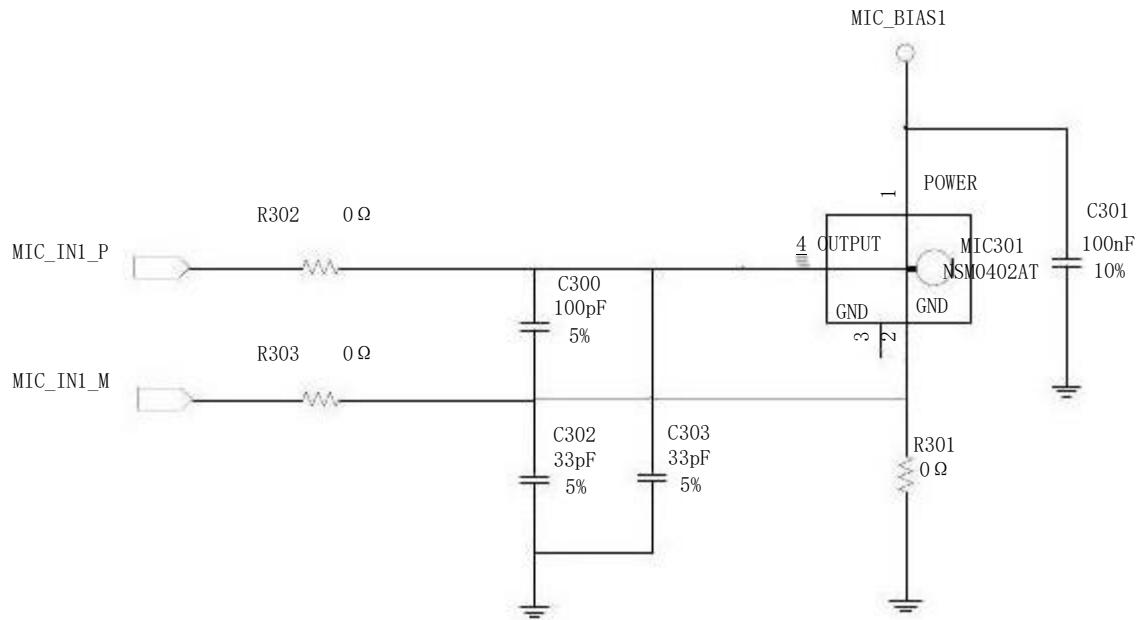


Figure 4.20 : Silicon Microphone Reference Circuit

### 4.8.3. Headphone interface circuit

The module integrates a stereo headphone jack. It is recommended that users reserve ESD devices in the design stage to prevent ESD damage. The CDC\_HS\_DET pin of the module can be set as an interrupt. The software defaults to this pin as a headset interrupt, and the user can use this pin to detect the plugging and unplugging of the headset.

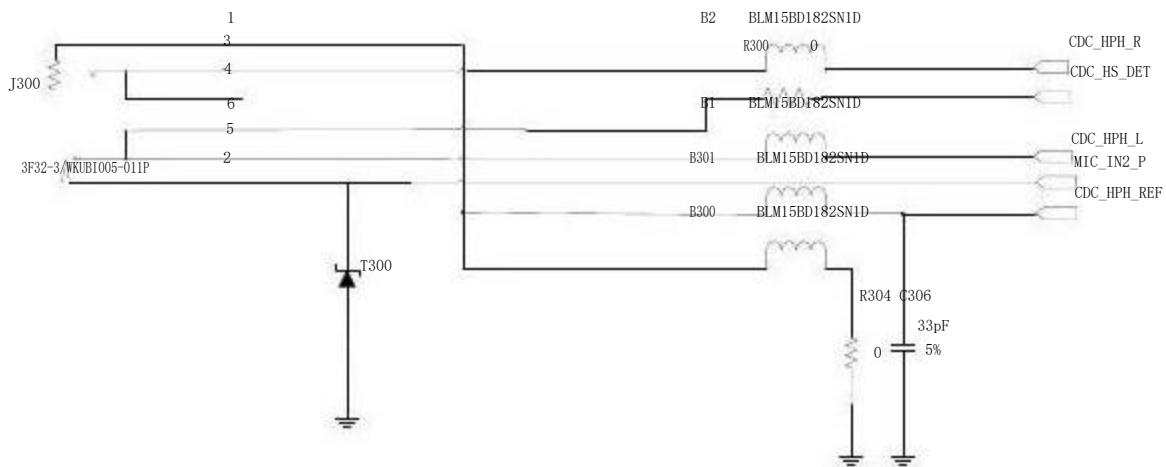


Figure 4.21: Headphone Interface Circuit

Notice:

1. The headphone holder in Figure 4.21 is normally closed. If the user uses the normally open headphone holder, please modify the detection circuit according to the actual pins and modify the software accordingly.
2. We recommend that the headphone detection pins CDC\_HS\_DET and CDC\_HPH\_L form a detection circuit (the connection method in the above figure), because CDC\_HPH\_L has a pull-down resistor inside the chip, which can ensure that CDC\_HS\_DET and CDC\_HPH\_L are connected to a low level, if The user connects CDC\_HS\_DET with CDC\_HPH\_R , please reserve the position of 1K pull-down resistor on HPH\_R.

3 The standard of the headphone jack shown in the figure is the European standard OMPT. If you need to design the American standard CTIA interface, you need to exchange the GND and MIC signals for the network. If you want to be compatible with two headset standards, you need an external dedicated chip, such as TI-TS3A226AE.

#### 4.8.4. Speaker interface circuit

WCD9370\_AUX\_P/M output by the module needs an external audio PA to effectively drive the speaker. The reference circuit is shown in the figure below.

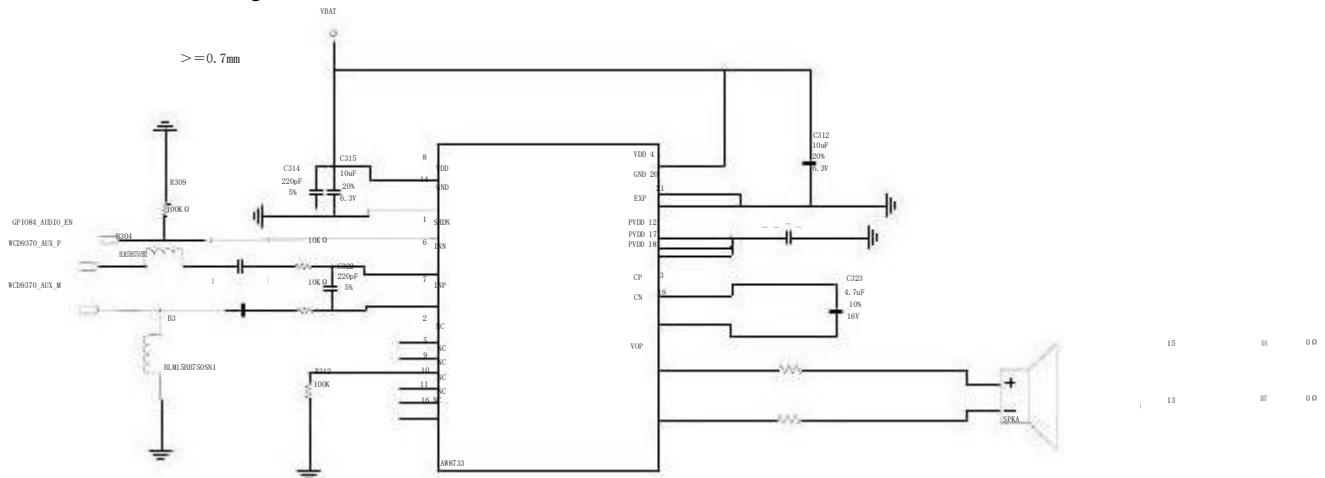


Figure 4.22: Reference circuit of external audio power amplifier

#### 4.8.5. I2S interface

There is a set of GPIO compatible I2S interface inside the module . The pins used by this function are as follows:

name	pin	input / output	describe
GPIO115_I2S2_DATA0	265	I/O	I2S data channel 0
GPIO116_I2S2_DATA1	27	I/O	I2S data channel 1
GPIO114_I2S2_WS	271	I/O	I2S channel selection
GPIO113_I2S2_SCK	169	I/O	I2S serial clock

#### 4.8.6. Audio PCB Layout

The module supports 3 channels of analog audio signals. Analog signals are susceptible to interference from high-speed digital signals. So please stay away from high-speed digital signal lines. The module supports the GSM standard, and the GSM signal can interfere with the audio through coupling and conduction. Users can add 33pF and 10pF capacitors to the audio path to filter out coupling interference. The 33pF capacitor mainly filters out the interference in the GSM850/EGSM900 frequency band, and the 10pF capacitor mainly filters out the interference in the DCS1800 frequency band. The coupling interference of TDD has a lot to do with the user's PCB design. In some cases, the TDD in the GSM850/EGSM900 frequency band is more serious, and in some

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cases the TDD interference in the DCS1800 frequency band is serious. Therefore, users can select the required filter capacitors according to the actual test results, and sometimes even do not need to paste filter capacitors.

The GSM antenna is the main source of coupling interference for TDD, so users should pay attention to keeping the audio traces away from the GSM antenna and VBAT during PCB layout and routing. It is best to place a set of audio filter capacitors close to the module end, and another set close to the interface end. The audio output should be routed according to the differential signal rules.

The conducted interference is mainly caused by the voltage drop of VBAT. If the Audio PA is directly powered by VBAT, it is easier to hear the "squeak" sound at the output end of the SPK, so it is best to connect the input end of the Audio PA in parallel in the schematic design. Some bulk capacitors and ferrite beads in series.

TDD and GND are also closely related. If the GND is not handled properly, many high-frequency interference signals will interfere with the MIC and Speaker through bypass capacitors and other devices. Therefore, the user should ensure the good performance of the GND during the PCB design stage.

## 4.9. USB interface

SLM920 supports one USB 2.0 interface and one USB 3.1 interface. During layout, it is necessary to control 90 ohm differential impedance and control the length of external traces.

The module also supports OTG function and can output 5V/1A current.

VBUS voltage input range is as follows:

Table 4.9: VBUS voltage input range

Name	Describe	Minimum	Typical	Maximum	Unit
VBUS	input range	3.6	5	10	V

The USB insertion detection of the module is realized by VBUS and DP/DM data line . When the USB line is inserted, the VBUS voltage is detected first, and then the up-down state of the DM/DP is detected to determine whether the USB data line or the charger is inserted . Therefore, if the user needs to use the USB function, please be sure to connect VBUS to the 5V power supply on the data line.

USB is in high-speed mode. It is recommended to connect a common mode inductor in series near the USB connector, which can effectively suppress EMI interference. At the same time, the USB interface is an external interface, and DM/DP must add a TVS tube to prevent electrostatic damage caused by plugging and unplugging the data cable. When choosing TVS, users should pay attention to the load capacitance should be less than 1pf. VBUS also needs to increase the TVS tube, if there is a need for anti-surge, but also add a surge-proof tube. The connection diagram is as follows:

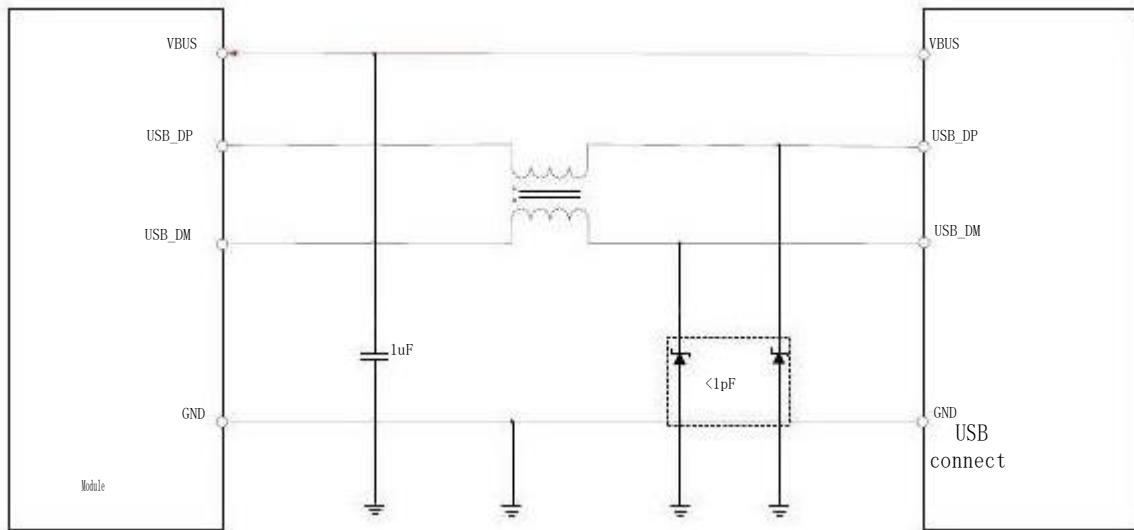


Figure 4.23: USB Connection Diagram

SLM920 provides three pins for hardware switching between Micro-USB and Type-C interfaces. The interface definitions are as follows:

Pin name	Pin number	Function description	Note
USB_PHY_PS	188	USB PHY port selection	Connect 10K resistor to ground, the default is Micro USB mode, connect to CC_OUT, the default is Type-C mode
OPTION	183	Select different PON options based on pull-down resistor value	Connect 1k resistor to ground, default is Mirco USB mode, connect 1M resistor to ground, default is Type-C mode
CC_OUT	250	1.8V push-pull 3-state output, indicating CC1 or CC2 connection	

Note: The CC pin of SLM920 does not support the PD protocol. If the customer needs the CC pin to support the PD protocol, an external CC logic chip is required. In this case, the interface switching circuit can only be fixed in Micro-USB mode.

## 4.9.1. USB OTG

SLM920 module can provide USB -OTG function, the pins used by this function are as follows:

Table 4.10: USB-OTG pin description

Pin name	Pin	Describe
VBUS	157, 158, 159	5V charging input/OTG output power supply.
USB_HS_DM	145	USB 2.0 data-
USB_HS_DP	146	USB 2.0 data+
USB_ID	143	USB ID

USB The recommended circuit diagram of OTG is as follows:

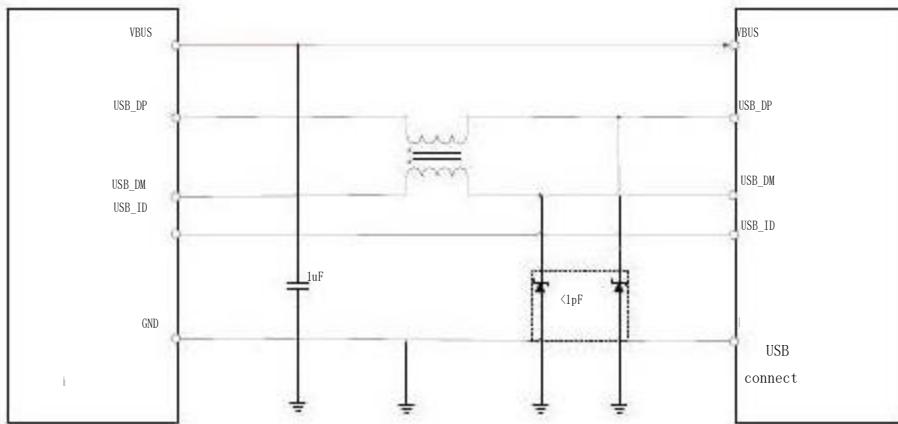


Figure 4.24: Schematic diagram of USB-OTG connection

#### 4.9.2. USB PCB Layout

The module supports high-speed USB interface with a rate of 480Mbps. Users are recommended to add a common mode inductor in the schematic design stage, which can effectively suppress EMI interference. If users need to increase electrostatic protection, please choose a TVS tube with parasitic capacitance less than 1pF. Please refer to the following precautions when Layout:

- The common mode inductor should be close to the side of the USB connector .
- It is required to control 90 ohm differential impedance with an error of  $\pm 10\%$ .
- The length error of the USB2.0 differential line is controlled within 2 mm.
- USB3.1 differential line is controlled within 0.7mm .
- If the USB has a charging function, please note that the VBUS trace should be as wide as possible.
- If there are test points, try to avoid bifurcation of the traces, and place the test points on the path of the traces.

Table 5.1 : Module internal USB trace length

Pin	Signal	Length(mm)	Length Error (PN)
146	USB_HS_DP	40.75	0.66mm
145	USB_HS_DM	40.09	
186	USB3_SS_TX0_P	21.80	1 mm
187	USB3_SS_TX0_M	22.80	
178	USB3_SS_TX1_M	25.98	1.1mm
179	USB3_SS_TX1_P	27.08	
173	USB3_SS_RX0_M	27.43	0.5mm
174	USB3_SS_RX0_P	26.93	
162	USB3_SS_RX1_P	25.41	0.18mm
163	USB3_SS_RX1_M	25.23	

## 4.10. Charging port

The QC3.0 charging scheme is integrated inside the SLM920 module. The charging-related content in this manual is only described with the internal charging scheme. The SM6125 platform uses the Qualcomm PMI632 internal integrated charging chip by default. This chip is in switching mode and has the characteristics of high efficiency. It integrates a 15-bit battery voltage detection ADC and a 15-bit current detection ADC . The maximum charging current can reach 3 A.

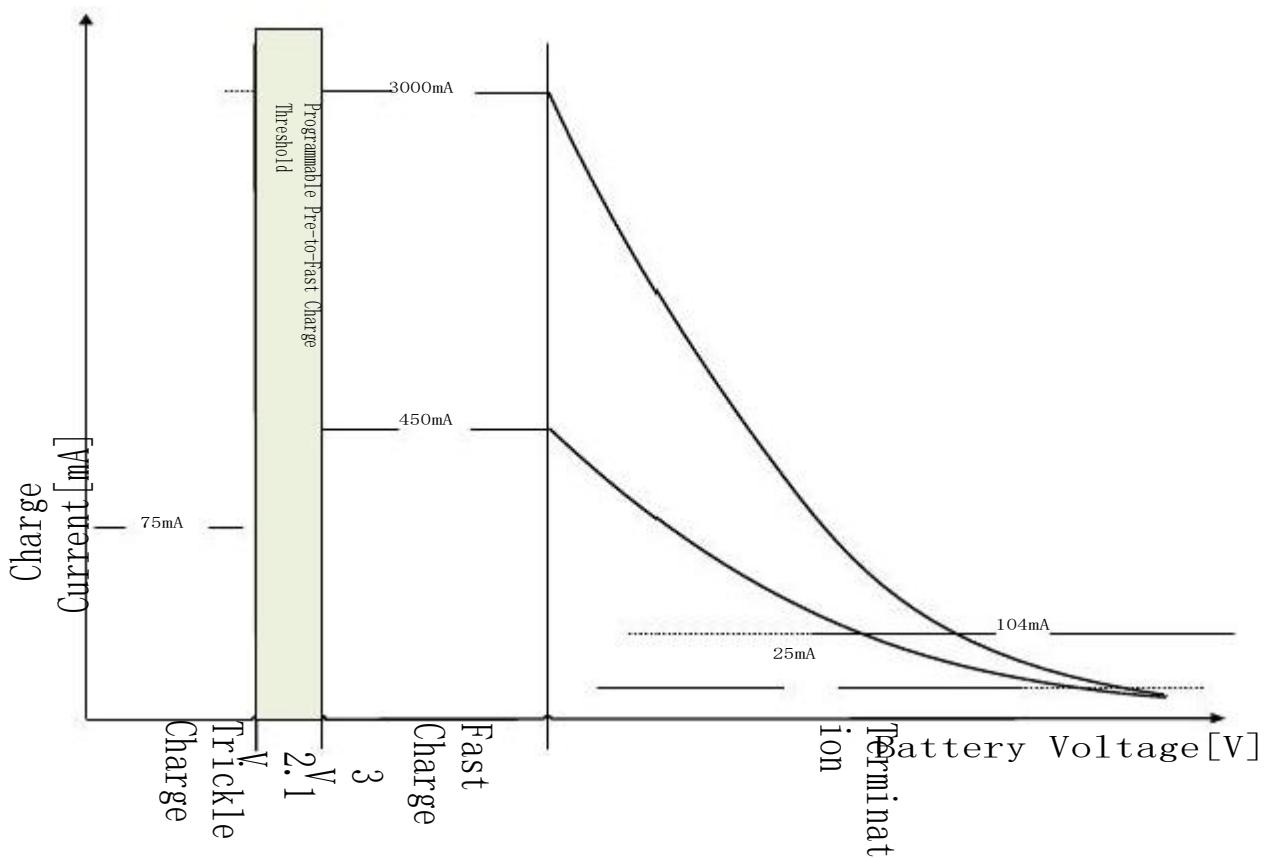


Figure 4.25: Schematic diagram of charging

### 4.10.1. Charging detection

When the VBUS pin voltage is higher than 4.0V, a hardware interrupt will be generated inside the module, and the software will identify whether the charger is plugged in or the USB data cable is plugged in by judging the status of USB\_HS\_DP /USB\_HS\_DM .

## 4.10.2. Charge Control

SLM920 module can charge over-discharged batteries, and the charging process includes trickle charging, pre-charging, constant current, and constant voltage charging. When the battery voltage is lower than 2.1 V, the module is in a trickle charge state ; when the battery voltage is higher than 2.1V and lower than 3V , the module is in a pre-charge state; when the battery voltage is between 3V and 4.2 V, the The optimized constant current and constant voltage charging method for lithium batteries. The cut-off voltage , cut-off current , and back-charge voltage can be set according to the specific specifications of the battery and the charging time requirements.

## 4.10.3. BAT\_THERM

SLM920 module has a battery temperature detection function, which can be realized by the user through BAT\_THERM ( 149PIN ). This requires a thermistor (negative temperature coefficient) with a normal temperature of 10KΩ to be integrated inside the battery, and the thermistor is connected to the BAT\_THERM pin. During the charging process, the software will read the voltage of the BAT\_THERM pin to determine whether the battery temperature is too high. If the temperature is found to be too high or too low, it will stop charging immediately to prevent battery damage. The battery charging connection diagram is shown in the following figure:

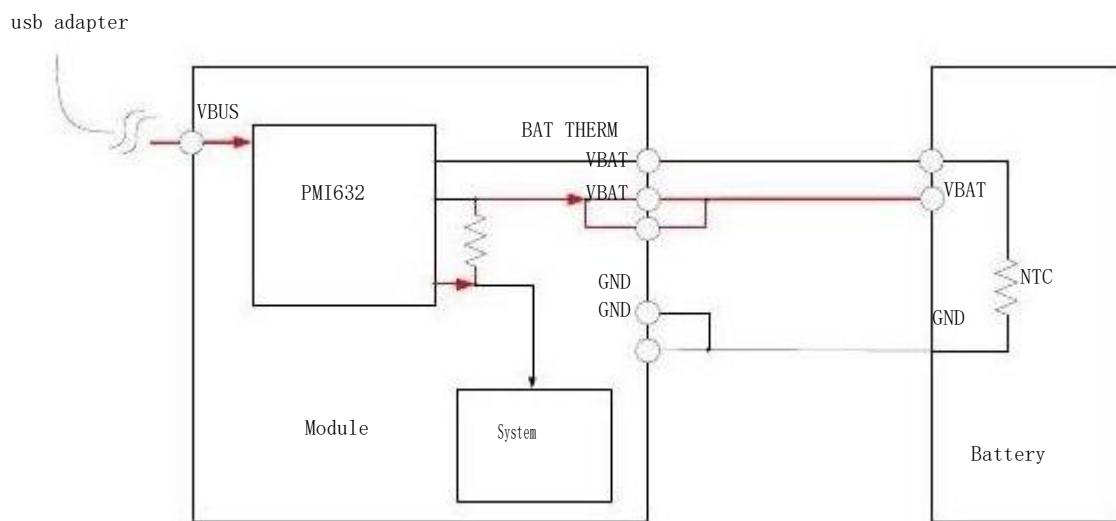


Figure 4.26: Connection diagram of charging circuit

## 4.11. (U)SIM card interface

SLM920 can support two (U)SIM card interfaces at the same time to realize dual SIM dual standby. Support (U)SIM card hot swap, can automatically identify 1.8V and 3.0V cards. The following figure is the recommended interface circuit of (U)SIM. In order to protect the (U)SIM card, it is recommended to use a TVS device for electrostatic protection. (U) Devices of the peripheral circuit of the SIM card should be close to the SIM card holder.

The reference circuit is as follows:

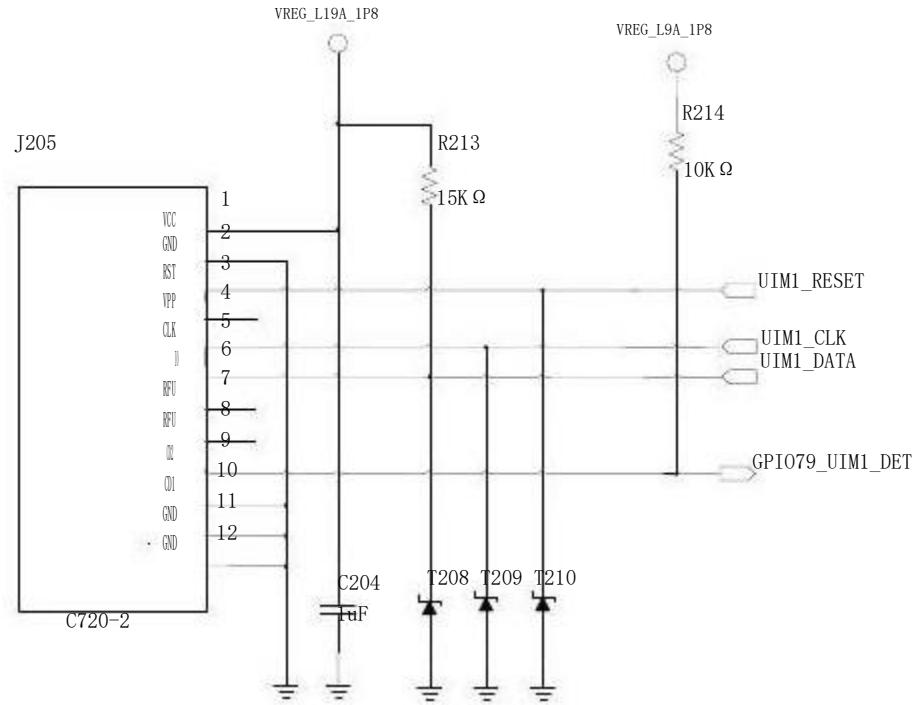


Figure 4.27: UIM Card Interface Circuit

#### 4.11.1. SIM Card PCB Layout

The SIM card has a large area and has no anti-EMI interference devices, so it is more susceptible to interference. Therefore, when laying out, first ensure that the SIM card is far away from the antenna and the antenna extension cable inside the product, and is placed as close to the module as possible. When routing the PCB, pay attention to To protect the SIM\_CLK signal, the SIM\_DATA, SIM\_RST and SIM\_VDD signals of the SIM card should be kept away from the power supply and high-speed signal lines. If it is not handled properly, it will easily cause the card not to recognize or drop the card, so please follow the following principles when designing:

- In the PCB layout stage, the SIM card holder must be kept away from the GSM antenna;
- The SIM card wiring should be as far away as possible from RF lines, VBAT and high-speed signal lines, and the SIM card wiring should not be too long;
- The GND of the SIM card holder should maintain good connectivity with the GND of the module, so that the two GNDs are equipotential;
- In order to prevent SIM\_CLK from interfering with other signals, it is recommended to protect SIM\_CLK;
- It is recommended to place a 100nF capacitor on the SIM\_VDD signal line close to the SIM card holder;
- Place TVS near the SIM card holder, the parasitic capacitance of the TVS should not be greater than 50pF, and a 51Ω resistor in series with the module can enhance ESD protection;
- The return path of VBAT has a large current passing through, so the SIM card wiring should avoid the return path of VBAT as much as possible.

#### 4.12. SD card interface

The reference circuit is as follows:

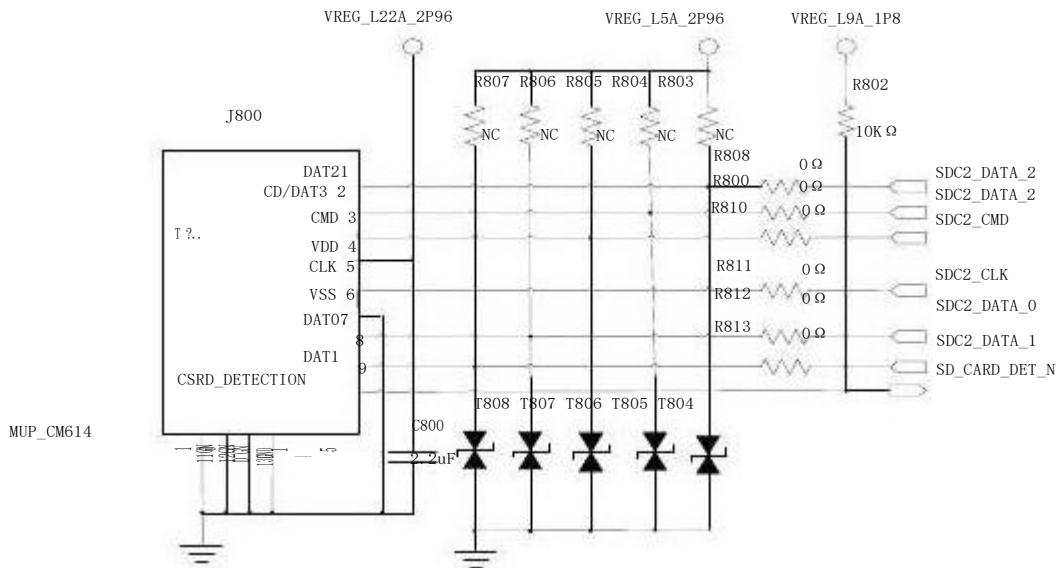


Figure 4.28: SD Card Interface Circuit

## 4.13. I2C bus interface

The SLM920 module supports 6 sets of hardware I2C bus interface and two sets of camera dedicated CCI interface. The pin definitions and default functions are as follows:

Table 4.11: I2C interface pin description

Name	Pin	Default function
CCI_I2C_SDA0	105	For Camera
CCI_I2C_SCL0	104	
GPIO28_SENSOR_I2C_SDA	17	Default for sensor
GPIO29_SENSOR_I2C_SCL	18	
GPIO4_APPS_I2C_SDA	13	Generic I2C
GPIO5_APPS_I2C_SCL	14	
GPIO14_I2C_SDA	164	Generic I2C
GPIO15_I2C_SCL	165	
CCI_I2C_SDA1	96	For Camera
CCI_I2C_SCL1	95	
GPIO6_TS_I2C_SDA	234	Generic I2C, default for TP
GPIO7_TS_I2C_SCL	233	
GPIO22_I3C_SDA	184	Generic I3C signal , default for sensor
GPIO23_I3C_SCL	185	
GPIO0_I2C_SDA	254	Generic I2C
GPIO1_I2C_SCL	253	

Note: When using as an I2C bus interface, connect a 2.2KΩ pull-up resistor to 1.8V.

## 4.14. Analog to Digital Converter (ADC)

The SLM920 module is provided by the power management chip with two ADC input ports PM6125\_GPIO3\_ADC ( 209 ), PMI632\_GPIO6\_WLED\_PWM (4), and its performance parameters are as follows:

Table 4.12 : ADC performance parameters

Describe	Minimum	Typical value	Maximum value	Unit
Input voltage range	0		1.875	V
Analog input bandwidth	-	500	-	kHz
Sampling frequency	-	4.8	-	MHz

## 4.15. PWM

The PM6125\_GPIO8\_PWM (112 PIN) pin can be used for LCD backlight adjustment, and the backlight brightness can be adjusted by adjusting the duty cycle.

## 4.16. MOTOR

SLM920 supports the motor function, which can be realized by the user through GND (8PIN) and VIB\_DRV\_LDO\_P (9PIN) . Refer to the schematic diagram below , note that uF capacitors cannot be placed on the signal line.

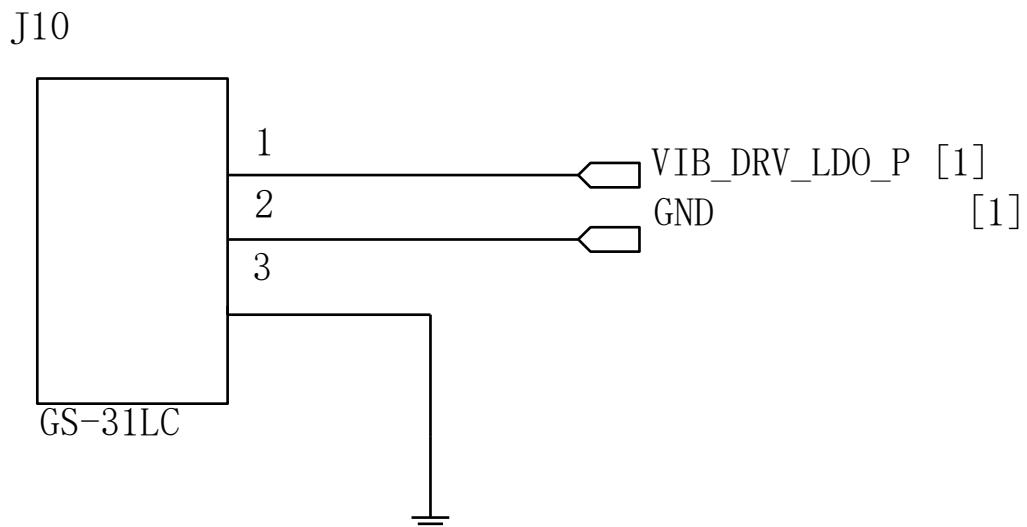


Figure 4.29: motor interface circuit

## 4.17. Antenna Interface

The module provides MAIN antenna, DRX antenna, GPS antenna and five antenna interfaces for WiFi/BT\_5G , WiFi/BT\_2.4G antenna . In order to ensure that the user's product has good wireless performance, the antenna selected by the user should meet the requirements of an input impedance of 50 ohms and a standing wave coefficient of less than 2 in the working frequency band.

### 4.17.1. MAIN Antenna

The module provides the MAIN antenna interface pin, Pin1 RF\_MAIN. The antenna on the user's motherboard should be connected to the antenna pin of the module using a microstrip line or stripline with a characteristic impedance of 50 ohms.

In order to facilitate antenna debugging and certification testing, an RF connector and antenna matching network should be added. The recommended circuit diagram is as follows:

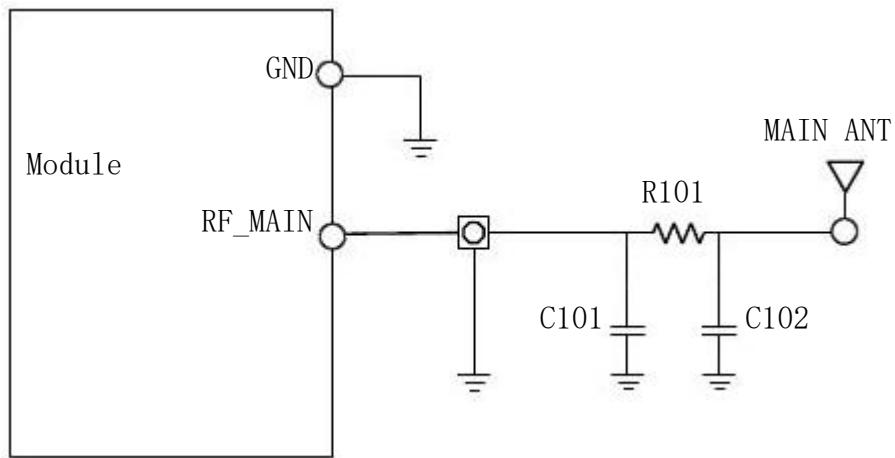


Figure 4.30 : MAIN antenna interface connection circuit

In the figure, R101, C101, and C102 are antenna matching devices, and the specific component values can be determined after the antenna factory has debugged the antenna. Among them, R101 defaults to 0R, and C101 and C102 default to not.

If there are fewer components that can be placed between the antenna and the module output, or when the RF test head is not required in the design, the antenna matching circuit can be simplified as shown in the following figure:

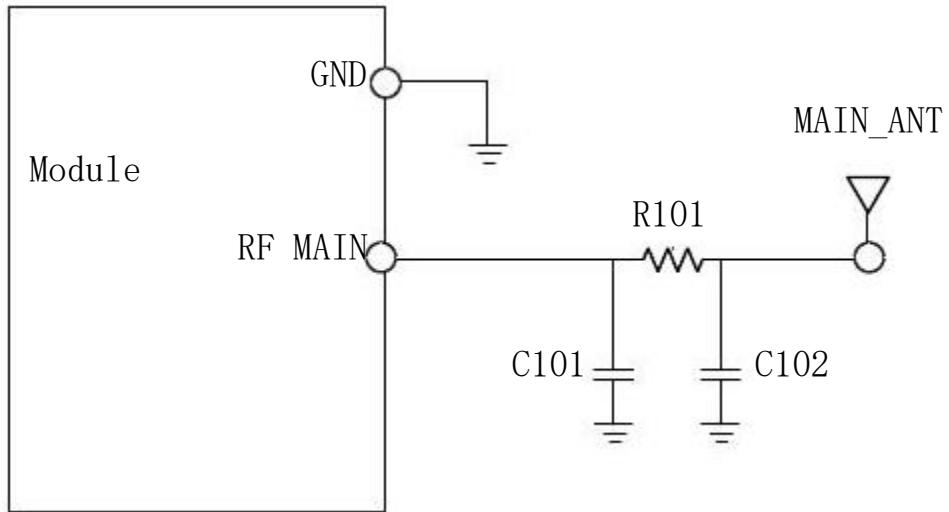


Figure 4.31 : MAIN Antenna Interface Simplified Connection Circuit

In the above picture, R101 is pasted 0R by default, and C101 and C102 are not pasted by default.

#### 4.17.2 . DRX Antenna

The module provides the DRX antenna interface pin RF\_DIV. The antenna on the user's motherboard should be connected to the antenna pin of the module using a microstrip line or stripline with a characteristic impedance of 50 ohms.

In order to facilitate antenna debugging and certification testing, an RF connector and antenna matching network should be added. The recommended circuit diagram is as follows:

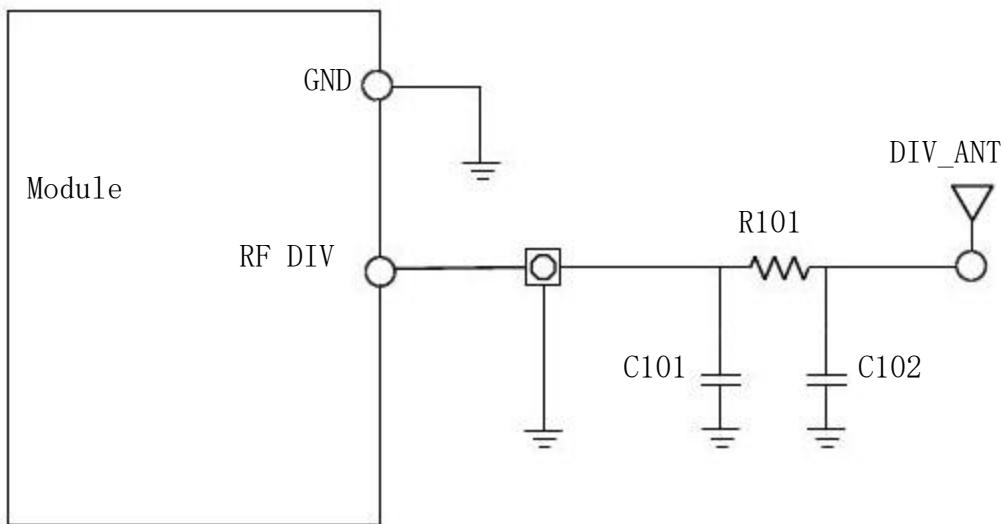


Figure 4.32 : DRX Antenna Interface Connection Circuit

In the figure, R101, C101, and C102 are antenna matching devices, and the specific component values can be determined after the antenna factory has debugged the antenna. Among them, R101 defaults to 0R, and C101 and C102 default to not.

If there are fewer components that can be placed between the antenna and the module output, or when the RF

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test head is not required in the design, the antenna matching circuit can be simplified as shown in the following figure:

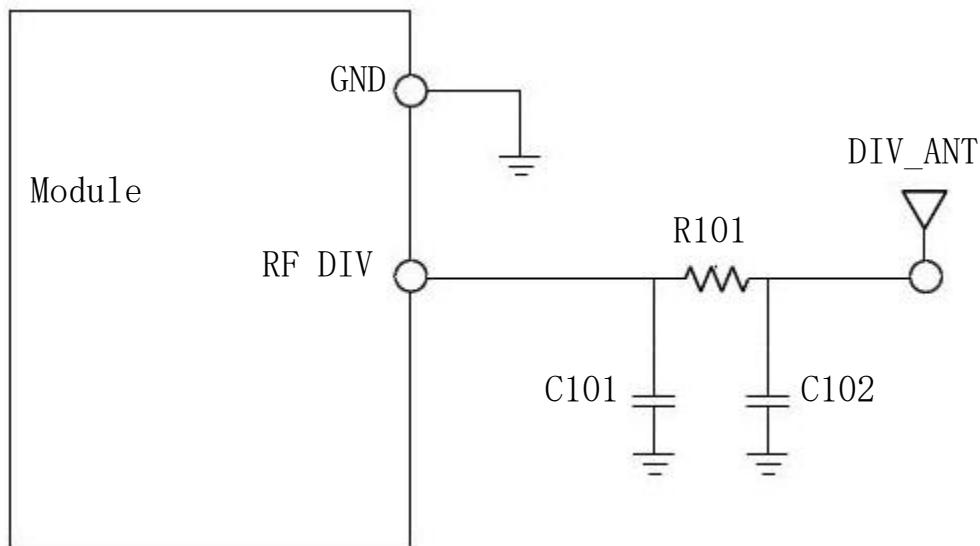


Figure 4.33 : DRX Antenna Interface Simplified Connection Circuit

In the above picture, R101 is pasted 0R by default, and C101 and C102 are not pasted by default.

#### 4.17.3. GPS Antenna

The module provides the GNSS antenna pin RF\_GPS, the antenna on the user's motherboard should use a microstrip line or stripline with a characteristic impedance of 50 ohms to connect to the antenna pin of the module. The LNA is integrated inside the module .

To improve GNSS reception performance, customers can use an external active antenna. The recommended circuit connection is shown in the following figure:

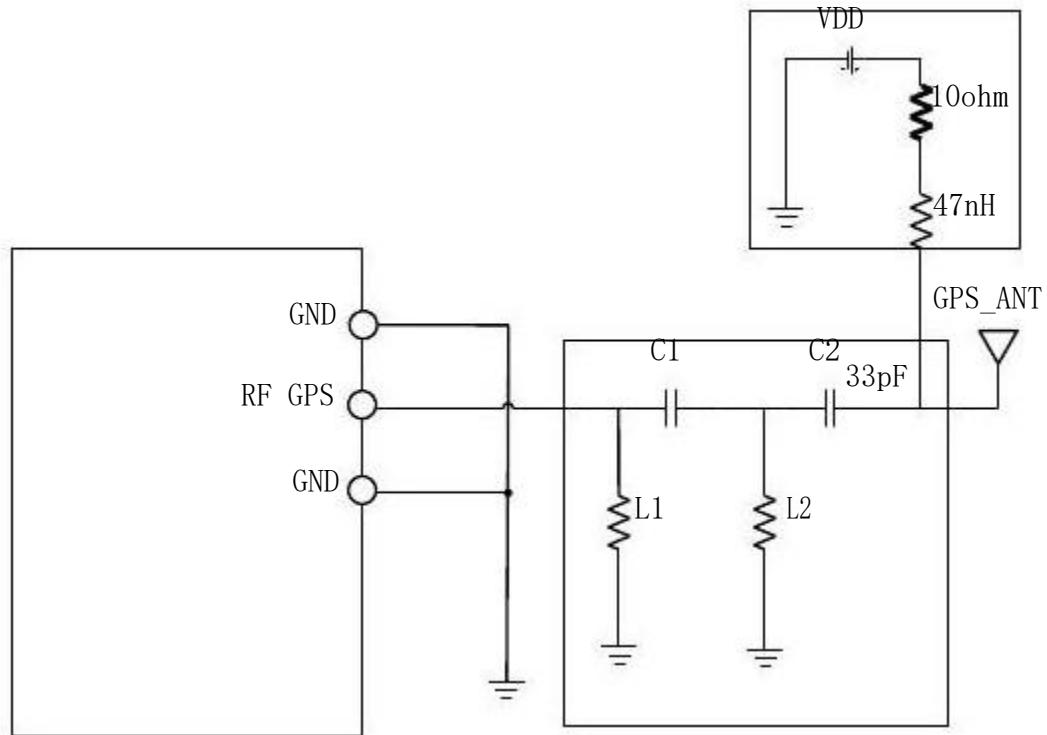


Figure 4.34 : Connecting Active Antennas

#### 4.17.4. WiFi/BT Antenna

The module provides the WiFi/BT antenna pin RF\_WIFI/BT, the antenna on the user's motherboard should be connected to the module's antenna pin using a microstrip line or stripline with a characteristic impedance of 50 ohms.

In order to facilitate antenna debugging and certification testing, an RF connector and antenna matching network should be added. The recommended circuit diagram is as follows:

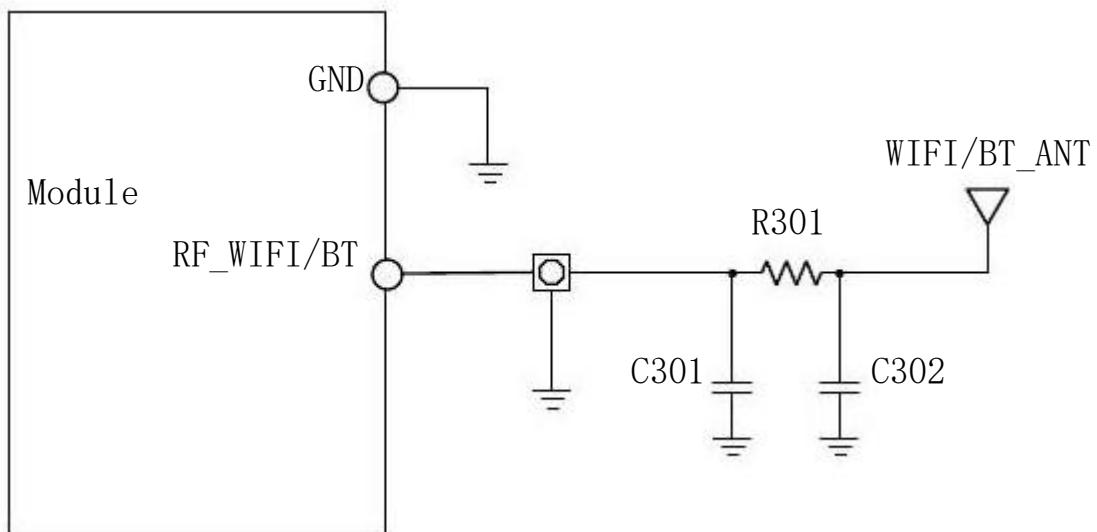


Figure 4.35 : WiFi\_BT Antenna Interface Connection Circuit

In the figure, R301, C301, and C302 are antenna matching devices, and the specific component values can only be determined after the antenna factory has debugged the antenna. Among them, R301 defaults to 0R, C301

and C302 do not default.

If there are fewer components that can be placed between the antenna and the module output, or when the RF test head is not required in the design, the antenna matching circuit can be simplified as shown in the following figure:

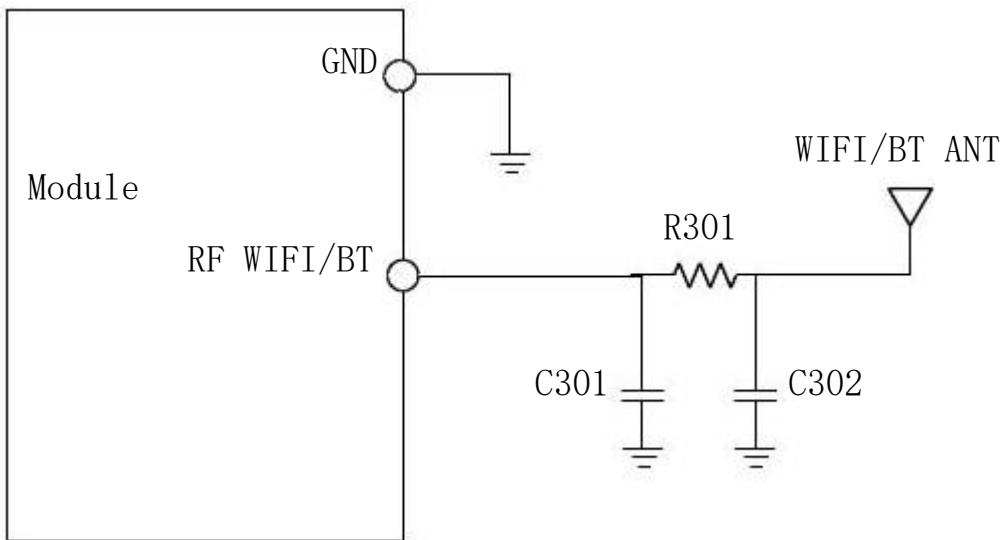


Figure 4.36 : WIFI\_BT antenna interface simplified connection circuit

Note:

In the above picture, R301 is pasted 0R by default, and C301 and C302 are not pasted by default.

#### 4.17.5. Antenna PCB Layout

Antenna part design, SLM920 module has a total of 5 antenna interfaces , they are : RF\_MAIN , RF\_D IV , GPS\_ANT , WIFI\_5G\_ANT , WIFI\_2.4G\_ANT . Attention should be paid to the placement of components and RF wiring:

- The RF test head is used to test the conducted RF performance and should be placed as close as possible to the antenna pins of the module;
- The antenna matching circuit needs to be placed close to the antenna end;
- The connection from the antenna pin of the module to the antenna matching circuit must be controlled by 50 ohm impedance;
- The components and connections between the antenna pins of the module and the antenna connector must be kept away from high-speed signal lines and strong interference sources, and avoid crossing or paralleling with any signal lines on adjacent layers.
- The length of the radio frequency line between the antenna pin of the module and the antenna connector should be as short as possible, and the situation of crossing the entire PCB board should be absolutely avoided.
- If the antenna is connected by a coaxial radio frequency line, care should be taken to avoid making the coaxial radio frequency line straddle the SIM card, power supply circuit, and high-speed digital circuit to minimize mutual influence.



# 5. Electrical, reliability

## 5.1. Absolute Maximum

The table below shows the absolute maximum values that the module can withstand, exceeding these limits may result in permanent damage to the module.

Table 5.1 : Absolute Maximum Values

Parameter	Minimum	Typical value	Maximum value	Unit
VBAT	-0.3	-	6	V
VBUS	-0.3	-	16	V
Peak current	-	-	3	A

## 5.2. Operating temperature

The following table shows the operating temperature range of the module:

Table 5.2 : Module Operating Temperature

Parameter	Minimum	Typical value	Maximum value	Unit
Operating temperature	-25	-	75	° C
Storage temperature	-40	-	90	° C

## 5.3. Working voltage

Table 5.3 : Module Operating Voltage

Parameter	Minimum	Typical value	Maximum value	Unit
VBAT	3.5	-	4.2	V
VBUS	3.6	5	10	V
Hardware shutdown voltage	-	3.4	-	V

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## 5.4 . Digital Interface Features

Table 5.4 : Digital Interface Characteristics (1.8V)

Parameter	Describe	Minimum	Typical value	Maximum value	Unit
V <sub>IH</sub>	Input high level voltage	1.17	-	2.1	V
V <sub>IL</sub>	Input low level voltage	-0.3	-	0.63	V
V <sub>OH</sub>	Output high level voltage	1.35	-	1.8	V
V <sub>OL</sub>	Output low level voltage	0	-	0.45	V

## 5.5. SIM\_VDD Characteristics

Table 5.5 : SIM\_VDD Characteristics

Parameter	Describe	Minimum	Typical value	Maximum value	Unit
V <sub>O</sub>	The output voltage	-	2.95	-	V
		-	1.8	-	
I <sub>O</sub>	Output current	-	-	100	mA

## 5.6. PWRKEY Features

Table 5.6 : PWRKEY characteristics

Parameter	Describe	Minimum	Typical value	Maximum value	Unit
PWRKEY	High level	1.4	1.8	-	V
	Low level	-	0	0.6	V
	Effective time	3000			ms

## 5.7. VCOIN Characteristics

Table 5.7 : VCOIN Characteristics

## 5.8. Static electricity protection

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The modules are not specifically protected against electrostatic discharge. Therefore, users must pay attention to electrostatic protection when producing, assembling and operating the module.

## 5.9. Main RF performance of GNSS

The following table lists the main RF performance under GNSS conduction.

Table 5.15: Main RF performance parameters under GNSS conduction

GNSS working frequency band: 1575.42MHZ				
GNSS carrier-to-noise ratio CN0: 39dB/Hz				
GNSS Sensitivity:	Capture (cold start)	Capture (warm restart)	Track	
	-148	-156	-160	dBm
GNSS start time	Hot start	Wen Qi	Cold start	
	TBD	TBD	TBD	

## Important Notice to OEM integrators

1. This module is limited to OEM installation ONLY.
2. This module is limited to installation in mobile or fixed applications, according to Part 2.1091(b).
3. The separate approval is required for all other operating configurations, including portable configurations with respect to Part 2.1093 and different antenna configurations
4. For FCC Part 15.31 (h) and (k): The host manufacturer is responsible for additional testing to verify compliance as a composite system. When testing the host device for compliance with Part15 Subpart B, the host manufacturer is required to show compliance with Part 15 Subpart B while the transmitter module(s) are installed and operating. The modules should be transmitting and the evaluation should confirm that the module's intentional emissions are compliant (i.e. fundamental and out of band emissions). The host manufacturer must verify that there are no additional unintentional emissions other than what is permitted in Part 15 Subpart B or emissions are complaint with the transmitter(s) rule(s).

The Grantee will provide guidance to the host manufacturer for Part 15 B requirements if needed.

## Important Note

notice that any deviation(s) from the defined parameters of the antenna trace, as described by the instructions, require that the host product manufacturer must notify to XXXX that they wish to change the antenna trace design. In this case, a Class II permissive change application is required to be filed by the USI, or the host manufacturer can take responsibility through the change in FCC ID (new application) procedure followed by a Class II permissive change application.

## End Product Labeling

When the module is installed in the host device, the FCC ID label must be visible through a window on the final device or it must be visible when an access panel, door or cover is easily re-moved. If not, a second label must be placed on the outside of the final device that contains the following text: "Contains FCC ID: 2APJ4-SLM920"

The FCC ID can be used only when all FCC compliance requirements are met.

## Antenna Installation

- (1) The antenna must be installed such that 20 cm is maintained between the antenna and users,
- (2) The transmitter module may not be co-located with any other transmitter or antenna.
- (3) Only antennas of the same type and with equal or less gains as shown below may be used with this module. Other types of antennas and/or higher gain antennas may require additional authorization for operation.

Antenna type	Band	Gain(dBi))
Glue Stick Antenna	2400~2483.5MHz	0.95
	5150~5250MHz	1.06
	5250~5350MHz	0.88
	5470~5725MHz	1.09
	5725~5850MHz	1.07
	GSM 850	2.81
	PCS 1900	2.04
	WCDMA B2	2.04
	WCDMA B4	2.92
	WCDMA B5	2.81
	LTE B2	2.04
	LTE B4	2.92
	LTE B5	2.81
	LTE B7	2.16
	LTE B12	2.59
	LTE B13	3.60
	LTE B14	3.58
	LTE B17	2.59
	LTE B25	2.04
	LTE B26	3.08
	LTE B41	3.36
	LTE B66	2.92

In the event that these conditions cannot be met (for example certain laptop configurations or co-location with another transmitter), then the FCC authorization is no longer considered valid and the FCC ID ID cannot be used on the final product. In these circumstances, the OEM integrator will be responsible for re-evaluating the end product (including the transmitter) and obtaining a separate FCC authorization.

## Manual Information to the End User

The OEM integrator has to be aware not to provide information to the end user regarding how to install or remove this RF module in the user' s manual of the end product which integrates this module. The end user manual shall include all required regulatory information/warning as show in this manual.

## Federal Communication Commission Interference Statement

This device complies with Part 15 of the FCC Rules. Operation is subject to the following twoconditions:

(1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation. This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

to operate this equipment. This transmitter must not be co-located or operating in conjunction with any other antenna or transmitter.

## **List of applicable FCC rules**

This module has been tested and found to comply with part 22, part 24, part 27, part 90, 15.247 and 15.407 requirements for Modular Approval.

The modular transmitter is only FCC authorized for the specific rule parts (i.e., FCC transmitter rules) listed on the grant, and that the host product manufacturer is responsible for compliance to any other FCC rules that apply to the host not covered by the modular transmitter grant of certification.

If the grantee markets their product as being Part 15 Subpart B compliant (when it also contains unintentional-radiator digital circuitry), then the grantee shall provide a notice stating that the final host product still requires Part 15 Subpart B compliance testing with the modular transmitter installed.

## **This device is intended only for OEM integrators under the following conditions: (For module device use)**

- 1) The antenna must be installed such that 20 cm is maintained between the antenna and users, and
- 2) The transmitter module may not be co-located with any other transmitter or antenna.

As long as 2 conditions above are met, further transmitter test will not be required. However, the OEM integrator is still responsible for testing their end-product for any additional compliance requirements required with this module installed.

## **Radiation Exposure Statement**

This equipment complies with FCC radiation exposure limits set forth for an uncontrolled environment.

This equipment should be installed and operated with minimum distance 20 cm between the radiator & your body.

# 6. Production

## 6.1. Top and bottom views of the module



Figure 6.1 : Module Top and Bottom Views

## 6.2. Recommended soldering furnace temperature curve

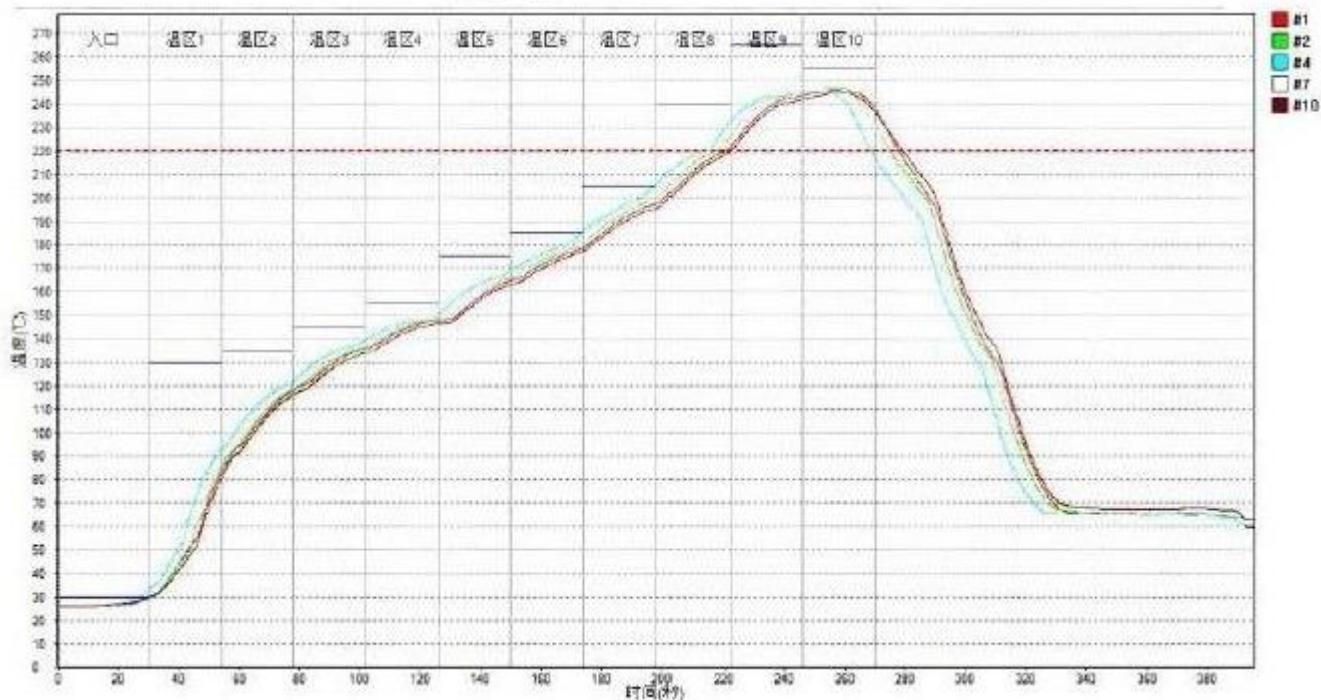


Figure 6.2 : Recommended soldering furnace temperature curve for modules

### 6.3. Moisture Sensitive Characteristics (MSL)

The SLM920 module complies with humidity class 3. Under the environmental conditions of temperature <30 degrees and relative humidity <60%, dry packaging executes J-STD-020C specification according to IPC/JEDEC standard. Shelf life is at least 6 months in the unopened condition under ambient conditions of temperature <40 degrees and relative humidity <90%. After unpacking, Table 22 lists the shelf life time of the modules corresponding to different moisture sensitivity grades.

Table 6.1 : Classification of humidity sensitivity levels

Grade	Factory environment $\leq +30$ °C/60%RH
1	Indefinite warranty under ambient $\leq +30$ °C/85% RH
2	1 year
2a	4 weeks
3	168 hours
4	72 hours
5	48 hours
5a	24 hours
6	Use after forced baking. After baking, the modules must be patched within the time limit stated on the label.

After unpacking, under the environmental conditions of temperature <30 degrees and relative humidity <60%, SMT patching should be carried out within 168 hours. If the above conditions are not met, baking is required. Note: Oxidation Risk: Baking SMD packages can cause metal oxidation and, if excessive, can lead to solderability issues during board assembly. The temperature and time to bake SMD packages, therefore limit

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solderability considerations. The cumulative bake time, at temperatures above 90°C and up to 125°C, should not exceed 96 hours.

## 6.4. Baking Requirements

Due to the moisture-sensitive nature of the module, the SLM920 should be fully baked before reflow soldering, otherwise the module may be permanently damaged during the reflow soldering process. The SLM 920 should be baked for 192 hours in a low temperature container at a temperature of  $40^{\circ}\text{C}\pm5^{\circ}\text{C}/-0^{\circ}\text{C}$  and a relative humidity of less than 5%, or the module should be baked in a high temperature container at  $80^{\circ}\text{C}\pm5^{\circ}\text{C}$  72 hours of baking. The user should note that the tray is not resistant to high temperature, the user should take the module out of the tray for baking, otherwise the tray may be damaged by high temperature.

Table 6.2 : Baking Requirements :

Baking temperature	Humidity	Bake time
$40^{\circ}\text{C}\pm5^{\circ}\text{C}$	<5%	192 hours
$120^{\circ}\text{C}\pm5^{\circ}\text{C}$	<5%	4 hours

# 7. Appendix

## 7.1. Related Documentation

Table 7.1 : Related Documentation

Serial number	File name	Notes
[1]	GSM 07.07:	Digital cellular telecommunications (Phase 2+); AT command set for GSM Mobile Equipment (ME)
[2]	GSM 07.10:	Support GSM 07.10 multiplexing protocol
[3]	GSM 07.05:	Digital cellular telecommunications(Phase 2+); Use of Data Terminal Equipment–Data Circuit terminating Equipment(DTE–DCE) interface for Short Message service(SMS)and Cell Broadcast Service(CBS)
[4]	GSM 11.14:	Digital cellular telecommunications system (Phase 2+); Specification of the SIM Application Toolkit for the Subscriber Identity Module–Mobile Equipment (SIM–ME) interface
[5]	GSM 11.11:	Digital cellular telecommunications system (Phase 2+); Specification of the Subscriber Identity Module – Mobile Equipment (SIM–ME) interface
[6]	GSM 03.38:	Digital cellular telecommunications system (Phase 2+); Alphabets and language-specific information
[7]	GSM 11.10	Digital cellular telecommunications system (Phase 2); Mobile Station (MS) conformance specification; Part 1: Conformance specification
[8]	AN_Serial Port	AN_Serial Port

## 7.2. Terminology and Interpretation

Table 7.2 : Terms and Explanations

The term	Explain
ADC	Analog-to-Digital Converter
AMR	Adaptive Multi-Rate
CS	Coding Scheme
CSD	Circuit Switched Data
CTS	Clear to Send
DTE	Data Terminal Equipment (typically computer, terminal, printer)
DTR	Data Terminal Ready
DTX	Discontinuous Transmission

EFR	Enhanced Full Rate
EGSM	Enhanced GSM
ESD	Electrostatic Discharge
ETS	European Telecommunication Standard
FR	Full Rate
GPRS	General Packet Radio Service
GSM	Global Standard for Mobile Communications
HR	Half Rate
IMEI	International Mobile Equipment Identity
Li-ion	Lithium-Ion
MO	Mobile Originated
MS	Mobile Station (GSM engine), also referred to as TE
MT	Mobile Terminated
PAP	Password Authentication Protocol
PBCCH	Packet Broadcast Control Channel
PCB	Printed Circuit Board
PCL	Power Control Level
PCS	Personal Communication System, also referred to as GSM 1900
PDU	Protocol Data Unit
PPP	Point-to-point protocol
RF	Radio Frequency
RMS	Root Mean Square (value)
RX	Receive Direction
SIM	Subscriber Identification Module
SMS	Short Message Service
TDD	Time Division Distortion
TE	Terminal Equipment, also referred to as DTE
TX	Transmit Direction
UART	Universal Asynchronous Receiver & Transmitter
URC	Unsolicited Result Code
USSD	Unstructured Supplementary Service Data
phone book abbr	explain
FD	SIM fix dialing phonebook
LD	SIM last dialing phonebook (list of numbers most recently dialed)
MC	Mobile Equipment list of unanswered MT calls (missed calls)
ON	SIM (or ME) own numbers (MSISDNs) list
RC	Mobile Equipment list of received calls

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SM	SIM phonebook
NC	Not connect

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