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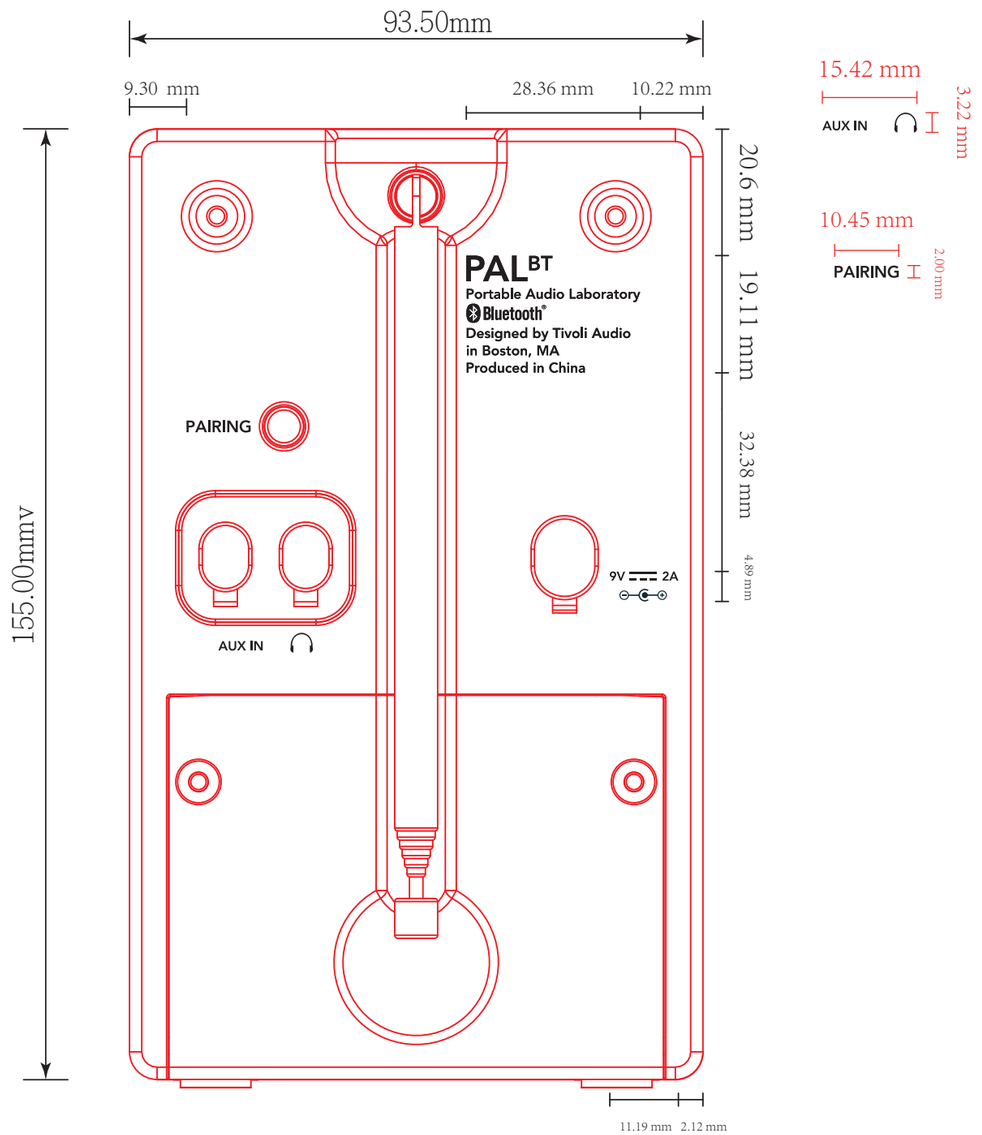
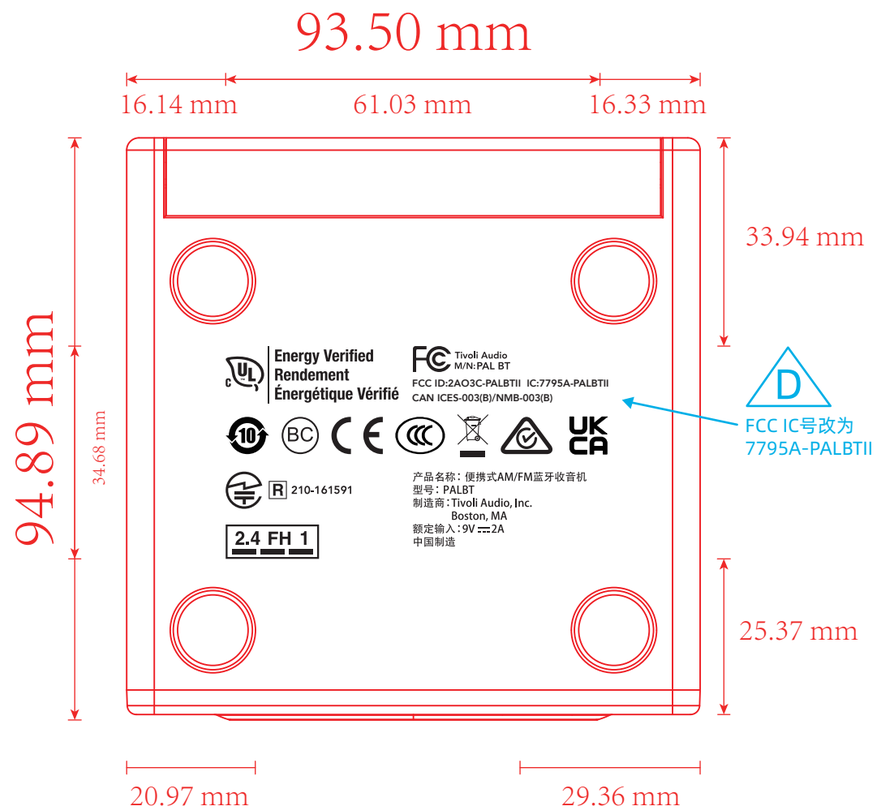
STAGE	CONFIRM
VC	
PP	
MP	✓

REVISIONS

REV	CHANGE DETAIL	ECR NO	NAME
B	底部日本MIC丝印更改	RD17B-202106129	Lois 2021.06.09
C	FCC认证号码更改，删除CMIIT号，增加UKCA认证logo	RD17-20220400318	Lois 2022.4.20
D	FCC IC号改为**7795A-PALBTII**		Lois 2022.5.24



后背板丝印图



底板丝印图

图示黑色部分丝印

丝印颜色要求：

黑色版本71-3-118602-2D　丝印颜色：白色
白色版本71-3-118632-2D　丝印颜色：Pantone Cool grey 9C
红色版本71-3-118622-2D　丝印颜色：白色
蓝色版本71-3-118612-2D　丝印颜色：白色
镀铬版本71-3-118662-2D　丝印颜色：Pantone Black 6C
黄色版本71-3-118642-2D　丝印颜色：Pantone Black 6C
粉色版本71-3-118652-2D　丝印颜色：Pantone Cool grey 9C

除镀铬版本的检验标准是HS/IS-SQE-07外，其他颜色版本的检验标准都是HS/IS-SQE-03

尺寸偏差公差：±0.2mm

丝印定位公差表

	整体左右偏移 LOGO	整体上下偏移 LOGO	整体倾斜偏移 LOGO LOGO
塑料件/铝件/钣金件/硅胶件	±0.2mm	±0.2mm	0.2mm
木　箱	±1mm ±0.2mm(孔中心对齐)	±1mm ±0.2mm(孔中心对齐)	0.2mm
玻璃件/透明塑料平板件	±0.15mm	±0.15mm	0.2mm

对于丝印，除图纸里的相关要求，需同步参考下述打钩的SQE检验标准

物料类型	检验标准	打钩
小塑胶、小橡胶件物料	HS/IS-SQE-01	
亚克力、镜片、视窗物料	HS/IS-SQE-02	
普通漆塑料件	HS/IS-SQE-03	✓
橡胶漆塑料件	HS/IS-SQE-04	
高光塑料件	HS/IS-SQE-05	
蚀纹塑料件	HS/IS-SQE-06	
电镀塑料件	HS/IS-SQE-07	✓
金属面板、端盖类	HS/IS-SQE-08	
金属烤漆、丝印的底座、后背板、支架	HS/IS-SQE-10	
玻璃件物料	HS/IS-SQE-21	
金属铁网	HS/IS-SQE-22	

ITEM	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	QTY REQD	COMMENT

PART LIST

Material		CAD generared drawing Don't manually update	Tivoli PAL BT
Finish		APPROVALS	DATE
		Drawn by ME	Lois	2022.5.24
VIEW		Checked by Group Leader	Lydia
3RD ANGLE PROJECTION		Checked by Team leader	Zhisheng
		Checked Compliance/ME Manager	

(Max) D=3L/1000

HANSONG(NANJING) TECHNOLOGY CO.,LTD NO.HS/QR-RD-26

PART NAME	Back panel 后背板
NO	
DWG NO	HS40-1186-B12V1-SR01
SCALE 1:1	REV D　A3 SIZE　SHEET1 OF 1