313806 Tune up procedure

Tune up procedure shall be over the power range or at specific operating power levels.

- It must provide an operational voltage (120V AC) to turn on the device and on one certain channel in service mode by means of company proprietary software.
- 2. The maximum gains of each individual device are adjusted until the target value met.

Tune-up Power		
Mode	Frequency Bands	Tune-up Power
2.4G WIFI	2.4GHz-802.11a	15.0dBm \pm 1dB
2.4G WIFI	2.4GHz-802.11b/g/n	18.0dBm \pm 1dB
5G WIFI	5GHz-802.11a/n	3.0 dBm ± 1 dB
5G WIFI	5GHz-802.11ac	5.0 dBm ± 1 dB

Then these appropriate gain settings are stored in each device individually.

The user has no possibility to change these settings later on, and during manufacturing each device will be individual calibrated. The measurement is done in fully calibrated setup. Furthermore, the highest power level is verified afterwards in a call measurement on three channels (low, middle and high).