



TEST REPORT

Test Report No. : UL-RPT-RP12063178JD04A V3.0

Manufacturer : EBS Ink-Jet Systems Poland Sp. z o.o.
PMN : 4700
HVIN/Model : A51100
FCC ID : 2AKBZ-EMI47AA
ISED Canada No. : IC: 22102-EMI47AA
Technology : RFID – 13.56 MHz
Test Standard(s) : FCC Parts 15.207, 15.209(a) & 15.225;
ISED Canada RSS-Gen Issue 4 November 2014 Sections 6.6, 6.11,
6.12, 6.13 & 8.8, RSS-210 Issue 9 August 2016 Section B.6

1. This test report shall not be reproduced in full or partial, without the written approval of UL VS LTD.
2. The results in this report apply only to the sample(s) tested.
3. The sample tested is in compliance with the above standard(s).
4. The test results in this report are traceable to the national or international standards.
5. Version 3.0 supersedes all previous versions.

Date of Issue: 17 August 2018

Checked by:

Ian Watch
Senior Engineer, Radio Laboratory

Company Signatory:

Ben Mercer
Senior Engineer, Radio Laboratory



This laboratory is accredited by UKAS.
The tests reported herein have been
performed in accordance with its terms
of accreditation.

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Table of Contents

1. Customer Information.....	4
2. Summary of Testing.....	5
2.1. General Information	5
2.2. Summary of Test Results	5
2.3. Methods and Procedures	6
2.4. Deviations from the Test Specification	6
3. Equipment Under Test (EUT)	7
3.1. Identification of Equipment Under Test (EUT)	7
3.2. Description of EUT	7
3.3. Modifications Incorporated in the EUT	7
3.4. Additional Information Related to Testing	8
3.5. Support Equipment	9
4. Operation and Monitoring of the EUT during Testing	11
4.1. Operating Modes	11
4.2. Configuration and Peripherals	11
5. Measurements, Examinations and Derived Results.....	12
5.1. General Comments	12
5.2. Test Results	13
5.2.1. Transmitter AC Conducted Spurious Emissions	13
5.2.2. Transmitter Fundamental Field Strength	19
5.2.3. Transmitter Radiated Spurious Emissions	24
5.2.4. Transmitter Band Edge Radiated Emissions	32
5.2.5. Transmitter 99% Emission Bandwidth	34
5.2.6. Transmitter Frequency Stability (Temperature & Voltage Variation)	36
6. Measurement Uncertainty	39
7. Report Revision History	40
8. Appendix 1	41

1. Customer Information









Company Name:	EBS Ink-Jet Systems Poland Sp. z o.o.
Address:	Tarnogajska 13 50-512 Wroclaw Poland

2. Summary of Testing

2.1. General Information

Specification Reference:	47CFR15.225
Specification Title:	Code of Federal Regulations Volume 47 (Telecommunications): Part 15 Subpart C (Radio Frequency Devices) - Section 15.225
Specification Reference:	47CFR15.207 and 47CFR15.209
Specification Title:	Code of Federal Regulations Volume 47 (Telecommunications): Part 15 Subpart C (Intentional Radiators) - Sections 15.207 and 15.209
Specification Reference:	RSS-Gen Issue 4 November 2014
Specification Title:	General Requirements for Compliance of Radio Apparatus
Specification Reference:	RSS-210 Issue 9 August 2016
Specification Title:	Licence-exempt Radio Apparatus: Category I Equipment.
Site Registration:	FCC: 209735; ISED Canada: 3245B-2
Location of Testing:	UL VS LTD, Unit 3 Horizon, Wade Road, Kingsland Business Park, Basingstoke, Hampshire, RG24 8AH, United Kingdom
Test Dates:	21 February 2018 to 11 April 2018

2.2. Summary of Test Results

FCC Reference (47CFR)	ISED Canada Reference	Measurement	Result
Part 15.207	RSS-Gen 8.8	Transmitter AC Conducted Emissions	
Part 15.225(a)(b)(c)(d)	RSS-Gen 6.12 RSS-210 B.6	Transmitter Fundamental Field Strength	
Part 15.209(a)/ 15.225(d)	RSS-Gen 6.13 RSS-210 B.6	Transmitter Radiated Emissions	
Part 15.209(a)/ 15.225(c)(d)	RSS-Gen 6.13 RSS-210 B.6	Transmitter Band Edge Radiated Emissions	
N/A	RSS-Gen 6.6	Transmitter 99% Emission Bandwidth	
Part 15.225(e)	RSS-Gen 6.11 RSS-210 B.6	Transmitter Frequency Stability (Temperature & Voltage Variation)	
Key to Results  = Complied  = Did not comply			

2.3. Methods and Procedures

Reference:	ANSI C63.4-2014
Title:	American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz
Reference:	ANSI C63.10-2013
Title:	American National Standard of Procedures for Compliance Testing of Unlicensed Wireless Devices
Reference:	FCC KDB Publication Number 414788 D01 Date: 18 April 2017
Title:	TEST SITES FOR RADIATED EMISSION MEASUREMENTS
Reference:	FCC KDB 174176 D01 Line Conducted FAQ v01r01 June 3, 2015
Title:	AC Power-Line Conducted Emissions Frequently Asked Questions

2.4. Deviations from the Test Specification

For the measurements contained within this test report, there were no deviations from, additions to, or exclusions from the test specification identified above.

3. Equipment Under Test (EUT)

3.1. Identification of Equipment Under Test (EUT)

Brand Name:	Markem-Imaje
PMN:	4700
HVIN/Model:	A51100
Test Sample Serial Number:	EUT connected to Ink System & IMS with serial no. Y21745J003
Hardware Version:	AA
Antenna Firmware Version:	3.14
FCC ID:	2AKBZ-EMI47AA
ISED Canada Certification Number:	IC: 22102-EMI47AA

Brand Name:	Markem-Imaje
PMN:	4700
HVIN/Model:	A51100
Test Sample Serial Number:	EUT connected to Ink System & IMS with serial no. Y21745J005
Hardware Version:	AA
Antenna Firmware Version:	3.14
FCC ID:	2AKBZ-EMI47AA
ISED Canada Certification Number:	IC: 22102-EMI47AA

3.2. Description of EUT

The Equipment Under Test was an RFID module only intended for use within a Markem-Imaje 4700 industrial ink-jet printer. The RFID module is used to read identification tags located in ink canisters. The 4700 printer system is powered from an AC mains supply.

The RFID module inside the IMS component (Ink Monitoring System) does not have a serial number but is permanently connected to the Ink System Module (A51100) via the 4-wire cable (supply +3.3V, GND and RS485 twisted pair) together with an ink pipe.

3.3. Modifications Incorporated in the EUT

No modifications were applied to the EUT during testing.

3.4. Additional Information Related to Testing

Tested Technology:	RFID	
Category of Equipment:	Transceiver	
Channel Spacing:	Single channel device	
Transmit Frequency:	13.56 MHz	
Power Supply Requirement:	Nominal	120 VAC 60 Hz
	Minimum	102 VAC 60 Hz
	Maximum	138 VAC 60 Hz
Tested Temperature Range:	Minimum	-30 °C
	Maximum	55 °C

3.5. Support Equipment

The following support equipment was used to exercise the EUT during testing:

Description:	Control Unit with 7" display
Brand Name:	Markem-Imaje
Model Name or Number:	A51099B2
Serial Number:	Y21745K006

Description:	Printhead. Quantity 2
Brand Name:	Markem-Imaje
Model Name or Number:	A51085B3
Serial Number:	Y21746F004 & Y21746F012

Description:	Ink System & IMS
Brand Name:	Markem-Imaje
Model Name or Number:	A51102B3
Serial Number:	Y21745J003

Description:	Ink System & IMS
Brand Name:	Markem-Imaje
Model Name or Number:	A51102B3
Serial Number:	Y21745J005

Description:	Power Supply
Brand Name:	Markem-Imaje
Model Name or Number:	A51102B3
Serial Number:	Y21743L032

Description:	Support beam with holders. Length 1 metre.
Brand Name:	Not marked or stated
Model Name or Number:	Not marked or stated

Description:	Alarm Tower
Brand Name:	Patlite
Model Name or Number:	MP_02C

Support Equipment (continued)

Description:	Alarm Tower cable. Length 5 metres.
Brand Name:	Not marked or stated
Model Name or Number:	Not marked or stated

Description:	Data Cable. Quantity 2. Length 5 metres
Brand Name:	ETHERLINE
Model Name or Number:	FD P CAT 6

4. Operation and Monitoring of the EUT during Testing

4.1. Operating Modes

The EUT was tested in the following operating mode(s):

- Transmitting with a modulated carrier in RFID test mode.

4.2. Configuration and Peripherals

The EUT was tested in the following configuration(s):

- The EUT and support equipment was configured following customer's test mode instructions 'MI4700_changing_RFID_mode_20180118_194158.mp4' dated 29 January 2018.
- The EUT was arranged in a typical end-user configuration as shown in Markem-Imaje 4700 User Manual during testing.
- The EUT was connected to Ink System & IMS with serial no. Y21745J003 during all tests in February 2018. Another EUT was connected to Ink System & IMS with serial no. Y21745J005 during all tests in March and April 2018.

5. Measurements, Examinations and Derived Results

5.1. General Comments

Measurement uncertainties are evaluated in accordance with current best practice. Our reported expanded uncertainties are based on standard uncertainties, which are multiplied by an appropriate coverage factor to provide a statistical confidence level of approximately 95%. Please refer to *Section 6: Measurement Uncertainties* for details.

In accordance with UKAS requirements all the measurement equipment is on a calibration schedule. All equipment was within the calibration period on the date of testing.

5.2. Test Results

5.2.1. Transmitter AC Conducted Spurious Emissions

Test Summary:

Test Engineer:	Doug Freegard	Test Date:	23 February 2018
Test Sample Serial Numbers:	EUT connected to Ink System & IMS with serial no. Y21745J003		

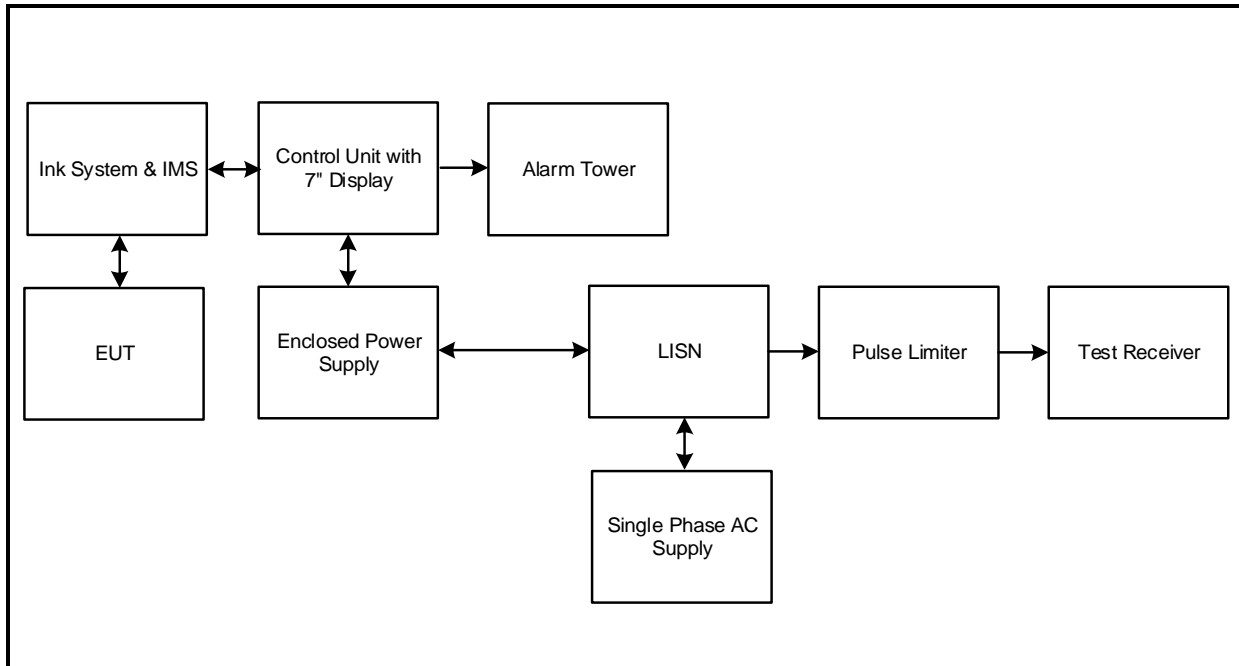
FCC Reference:	Part 15.207
ISED Canada Reference:	RSS-Gen 8.8
Test Method Used:	ANSI C63.10 Section 6.2 / FCC KDB 174176 and Notes below

Environmental Conditions:

Temperature (°C):	21
Relative Humidity (%):	27

Note(s):

1. The ink-jet system containing the EUT was connected to a 120 VAC 60 Hz single phase supply single phase supply via a LISN.
2. A pulse limiter was fitted between the LISN and the test receiver.
3. Pre-scans were performed and markers placed on the highest live and neutral measured levels. Final measurements were performed on the marker frequencies and the results entered into the tables below.
4. In accordance with FCC KDB 174176 Q4, tests were also performed with a 240 VAC 60 Hz single phase supply as this was within the voltage range marked on the Enclosed Power Supply for the ink-jet system.

Transmitter AC Conducted Spurious Emissions (continued)**Test setup:**

Transmitter AC Conducted Spurious Emissions (continued)**Results: Live / Quasi Peak / 120 VAC 60 Hz**

Frequency (MHz)	Line	Level (dBμV)	Limit (dBμV)	Margin (dB)	Result
0.497	Live	42.1	56.1	14.0	Complied
1.068	Live	47.1	56.0	8.9	Complied
1.338	Live	46.4	56.0	9.6	Complied
6.608	Live	41.1	60.0	18.9	Complied
11.999	Live	28.1	60.0	31.9	Complied
13.560	Live	41.4	60.0	18.6	Complied

Results: Live / Average / 120 VAC 60 Hz

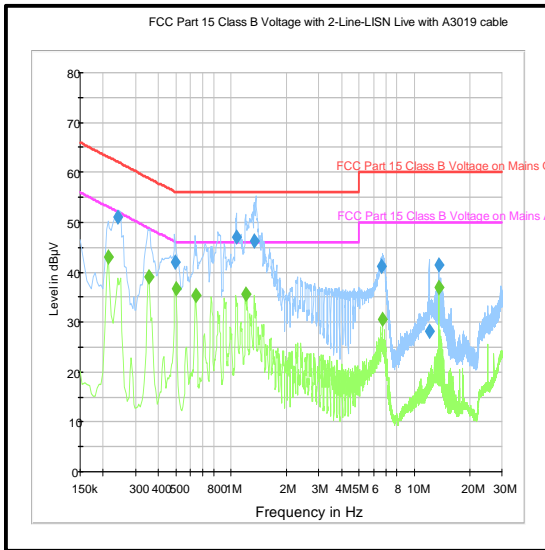
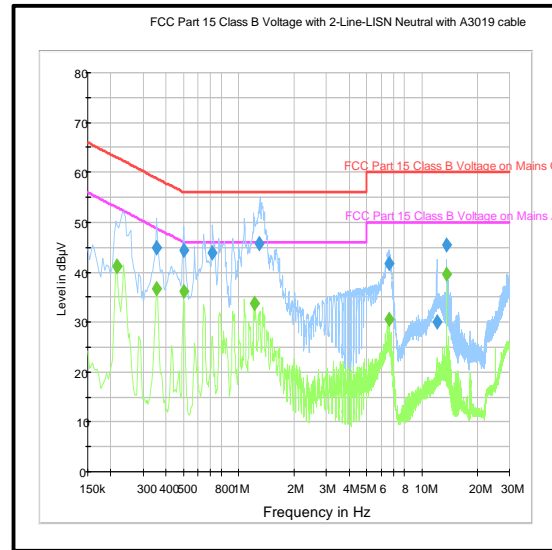
Frequency (MHz)	Line	Level (dBμV)	Limit (dBμV)	Margin (dB)	Result
0.357	Live	39.2	48.8	9.6	Complied
0.501	Live	36.7	46.0	9.3	Complied
0.641	Live	35.4	46.0	10.6	Complied
1.208	Live	35.5	46.0	10.5	Complied
6.662	Live	30.5	50.0	19.5	Complied
13.565	Live	36.8	50.0	13.2	Complied

Results: Neutral / Quasi Peak / 120 VAC 60 Hz

Frequency (MHz)	Line	Level (dBμV)	Limit (dBμV)	Margin (dB)	Result
0.501	Neutral	44.5	56.0	11.5	Complied
0.717	Neutral	43.7	56.0	12.3	Complied
1.298	Neutral	45.6	56.0	10.4	Complied
6.621	Neutral	41.8	60.0	18.2	Complied
11.999	Neutral	30.1	60.0	29.9	Complied
13.560	Neutral	45.3	60.0	14.7	Complied

Results: Neutral / Average / 120 VAC 60 Hz

Frequency (MHz)	Line	Level (dBμV)	Limit (dBμV)	Margin (dB)	Result
0.218	Neutral	41.3	52.9	11.6	Complied
0.357	Neutral	36.6	48.8	12.2	Complied
0.501	Neutral	36.1	46.0	9.9	Complied
1.212	Neutral	33.6	46.0	12.4	Complied
6.630	Neutral	30.5	50.0	19.5	Complied
13.560	Neutral	39.7	50.0	10.3	Complied

Transmitter AC Conducted Spurious Emissions (continued)**Results: 120 VAC 60 Hz****Live****Neutral**

Note: These plots are pre-scans and for indication purposes only. For final measurements, see accompanying tables.

Transmitter AC Conducted Spurious Emissions (continued)**Results: Live / Quasi Peak / 240 VAC 60 Hz**

Frequency (MHz)	Line	Level (dBμV)	Limit (dBμV)	Margin (dB)	Result
0.362	Live	44.5	58.7	14.2	Complied
0.501	Live	47.4	56.0	8.6	Complied
0.632	Live	46.5	56.0	9.5	Complied
1.091	Live	48.7	56.0	7.3	Complied
1.365	Live	45.1	56.0	10.9	Complied
13.560	Live	44.9	60.0	15.1	Complied

Results: Live / Average / 240 VAC 60 Hz

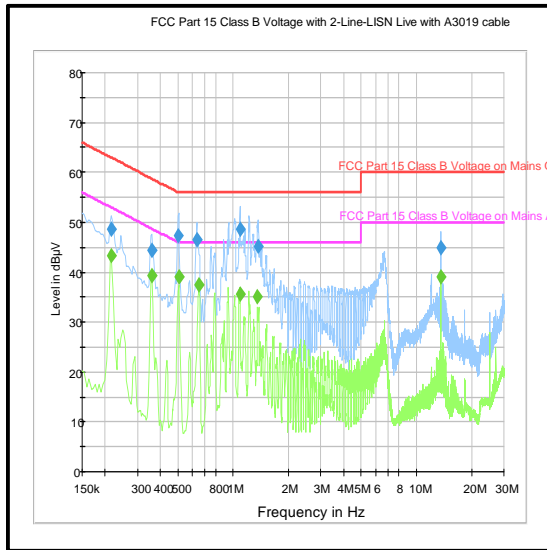
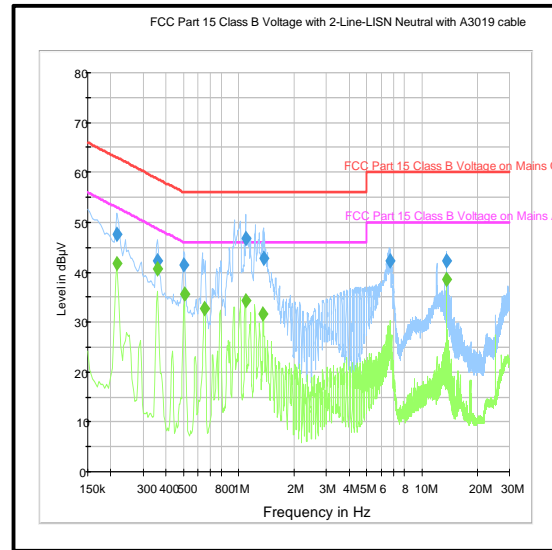
Frequency (MHz)	Line	Level (dBμV)	Limit (dBμV)	Margin (dB)	Result
0.362	Live	39.4	48.7	9.3	Complied
0.506	Live	39.0	46.0	7.0	Complied
0.650	Live	37.5	46.0	8.5	Complied
1.091	Live	35.6	46.0	10.4	Complied
1.361	Live	35.0	46.0	11.0	Complied
13.560	Live	39.2	50.0	10.8	Complied

Results: Neutral / Quasi Peak / 240 VAC 60 Hz

Frequency (MHz)	Line	Level (dBμV)	Limit (dBμV)	Margin (dB)	Result
0.362	Neutral	42.3	58.7	16.4	Complied
0.501	Neutral	41.4	56.0	14.6	Complied
1.095	Neutral	46.8	56.0	9.2	Complied
1.365	Neutral	42.7	56.0	13.3	Complied
6.662	Neutral	42.4	60.0	17.6	Complied
13.565	Neutral	42.2	60.0	17.8	Complied

Results: Neutral / Average / 240 VAC 60 Hz

Frequency (MHz)	Line	Level (dBμV)	Limit (dBμV)	Margin (dB)	Result
0.362	Neutral	40.6	48.7	8.1	Complied
0.506	Neutral	35.7	46.0	10.3	Complied
0.650	Neutral	32.8	46.0	13.2	Complied
1.091	Neutral	34.2	46.0	11.8	Complied
1.361	Neutral	31.7	46.0	14.3	Complied
13.565	Neutral	38.5	50.0	11.5	Complied

Transmitter AC Conducted Spurious Emissions (continued)**Results: 240 VAC 60 Hz****Live****Neutral**

Note: These plots are pre-scans and for indication purposes only. For final measurements, see accompanying tables.

Test Equipment Used:

Asset No.	Instrument	Manufacturer	Type No.	Serial No.	Date Calibration Due	Cal. Interval (Months)
M2013	Thermohygrometer	Testo	608-H1	45046424	20 Jun 2018	12
A649	LISN	Rohde & Schwarz	ESH3-Z5	825562/008	09 Aug 2018	12
A1830	Pulse Limiter	Rohde & Schwarz	ESH3-Z2	100668	09 May 2018	12
M1263	Test Receiver	Rohde & Schwarz	ESIB7	100265	13 Nov 2018	12
M1229	Multimeter	Fluke	179	87640015	12 May 2018	12

5.2.2. Transmitter Fundamental Field Strength**Test Summary:**

Test Engineers:	Ian Watch & Victor Carmon	Test Dates:	22 February 2018 & 08 March 2018
Test Sample Serial Numbers:	EUT connected to Ink System & IMS with serial no. Y21745J003 & EUT connected to Ink System & IMS with serial no. Y21745J005		

FCC Reference:	Part 15.225(a)(b)(c)(d)
ISED Canada Reference:	RSS-Gen 6.12 / RSS-210 B.6
Test Method Used:	ANSI C63.10 Section 6.4 and Notes below

Environmental Conditions:

Temperature (°C):	6 to 21
Relative Humidity (%):	35 to 57

Note(s):

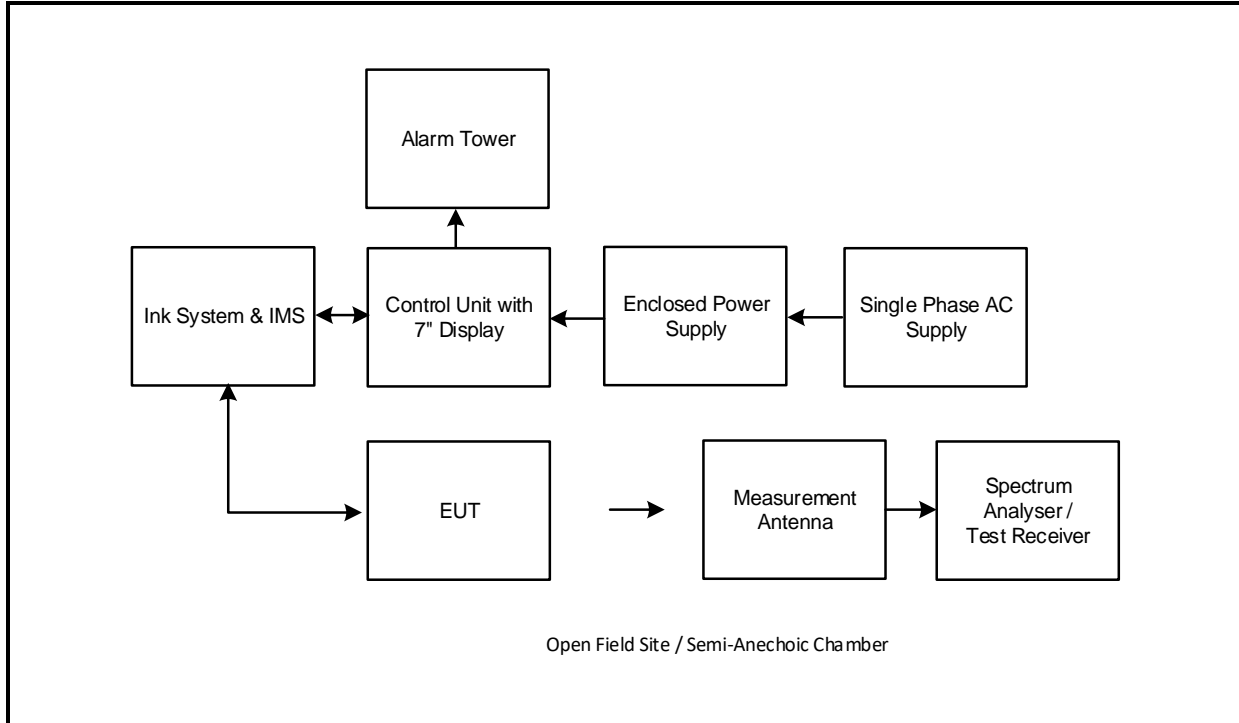
1. The limit is specified at a test distance of 30 metres. However, as specified by FCC Section 15.31 (f)(2) / RSS-Gen Section 6.4, measurements may be performed at a closer distance and the measured level corrected to the specified measurement distance by using the square of an inverse linear distance extrapolation factor (40dB/decade).
2. It was not possible to determine the emission value at the test distances specified below 30 MHz on an open field test site, therefore in accordance with 47 CFR 15.31(f) / RSS-Gen Section 6.4, measurements were made at closer distances. Attempts were made to measure the fundamental at 30 metres on an open field test site on 22 February 2018. Unfortunately, the fundamental could not be seen above the ambient emissions or the noise floor of the measurement system at a distance of 30 metres, therefore the measurement was repeated at a reduced measurement distance of 3 metres using a measurement bandwidth of 10 kHz.
3. The fundamental field strength level on the open field test site was maximized by rotating the measurement antenna and EUT. A peak level of 63.5 dBµV/m in a 10 kHz measurement bandwidth, at a measurement distance of 3 metres was recorded and shown on the pre-scan plots below.
4. Further measurements were performed in the semi-anechoic chamber using a test receiver with a peak detector and measurement bandwidth of 10 kHz. An RF level offset of -1.8 dB was used on the test receiver to replicate the result on the open field test site. Refer to results plot '*Fundamental field strength and spectrum mask / measured at 3 metres in a semi-anechoic chamber*'. A further -40 dB was added to the RF level offset to extrapolate the level measured at 3 metres to the required distance of 30 metres.

$$RF \text{ level offset} = -1.8 + -40 = -41.8 \text{ dB}$$

5. Final measurements were performed in the semi-anechoic chamber in accordance with ANSI C63.10 Clause 4.1.4.2.1 and CISPR 16-1-1, a quasi-peak detector was used in conjunction with a measurement bandwidth of 9 kHz and 0.2 second sweep time. A level of 23.4 dBµV/m at a measurement distance of 3 metres (extrapolated to 30 metres) was recorded.
6. Background scans of the open field test site and further information are shown in Appendix 1 of this test report.

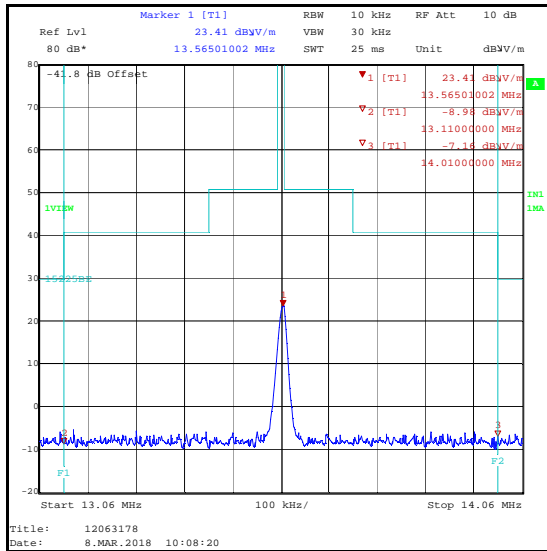
Transmitter Fundamental Field Strength (continued)**Note(s):**

7. A transducer factor was used on the spectrum analyser during open field tests. This factor includes correction between the fixed gain of the magnetic loop antenna and the calibration values. It also includes the insertion loss of the RF cable used to connect the antenna to the spectrum analyser which was incorporated into the annual calibration of the magnetic loop antenna.
8. For compliance with the spectrum mask, refer to Section 5.2.4 of this test report.
9. Assets M1956 Steel Rule, A2686 Measuring Wheel and A2955 Protractor, were used to support offsite measurements. The calibrated steel rule was used to verify the accuracy of the measuring wheel and the protractor used to ensure the accuracy of the EUT position during testing.

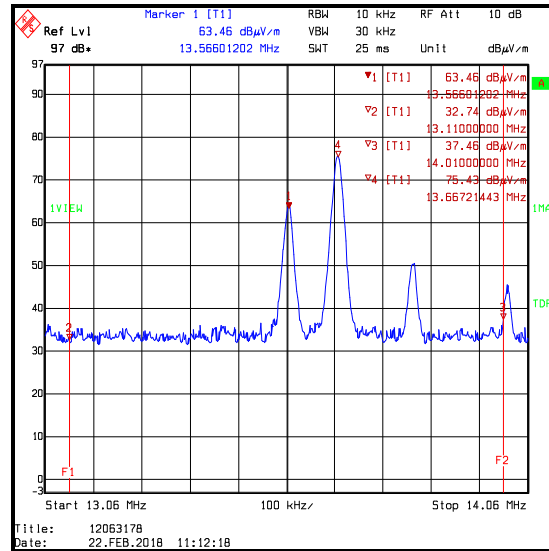
Test setup for fundamental field strength measurements:

Transmitter Fundamental Field Strength (continued)**Results: Quasi Peak**

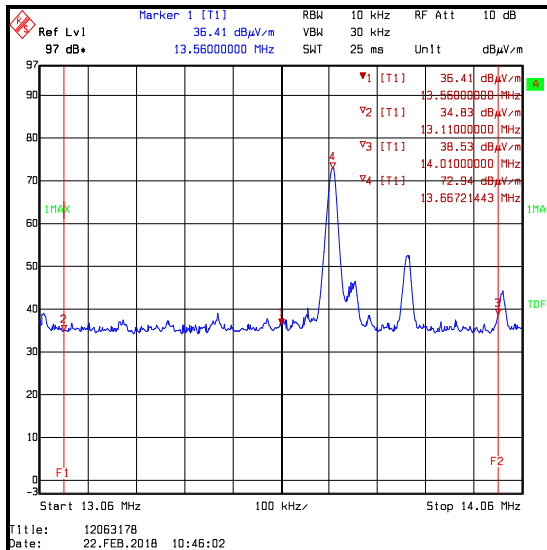
Frequency (MHz)	Measurement Antenna Position	Level (dB μ V/m)	Limit at 30 m (dB μ V/m)	Margin (dB)	Result
13.56	Tip of antenna 90° from EUT	23.4	84.0	60.6	Complied



Fundamental field strength and spectrum mask / measured at 3 metres in a semi-anechoic chamber



EUT operating / measured at 3 metres on an open field test site



Fundamental field strength / EUT operating / measured at 30 metres / measured on an open field test site with 10 kHz measurement bandwidth (fundamental is below the noise floor)

Transmitter Fundamental Field Strength (continued)**Test Equipment Used:**

Asset No.	Instrument	Manufacturer	Type No.	Serial No.	Date Calibration Due	Cal. Interval (Months)
M2016	Thermohygrometer	Testo	608-H1	45046428	22 Feb 2018	12
M1568	Magnetic Loop Antenna	Rohde & Schwarz	HFH2-Z2	879284/2	08 May 2018	12
M127	Spectrum Analyser	Rohde & Schwarz	FSEB	842659/016	01 Dec 2018	12
M1273	Test Receiver	Rohde & Schwarz	ESIB26	100275	20 Apr 2018	12
M1956	Precision Steel Rule	Rabone	(64SR) 0-35-406	4501361/2204	22 Apr 2020	60
A2686	Distance Measuring Wheel	Rolson	50799	Not stated	Calibrated before use	-
A2955	Protractor	Not marked or stated	9781907550980	#1	Calibration not required	-
K0001	Semi-Anechoic Chamber	Rainford EMC	N/A	N/A	16 Mar 2018	-
M2009	Thermohygrometer	Testo	608-H1	45046699	20 Jun 2018	12

5.2.3. Transmitter Radiated Spurious Emissions**Test Summary:**

Test Engineers:	Ian Watch & Victor Carmon	Test Dates:	21 February 2018 to 11 April 2018
Test Sample Serial Numbers:	EUT connected to Ink System & IMS with serial no. Y21745J003 & EUT connected to Ink System & IMS with serial no. Y21745J005		

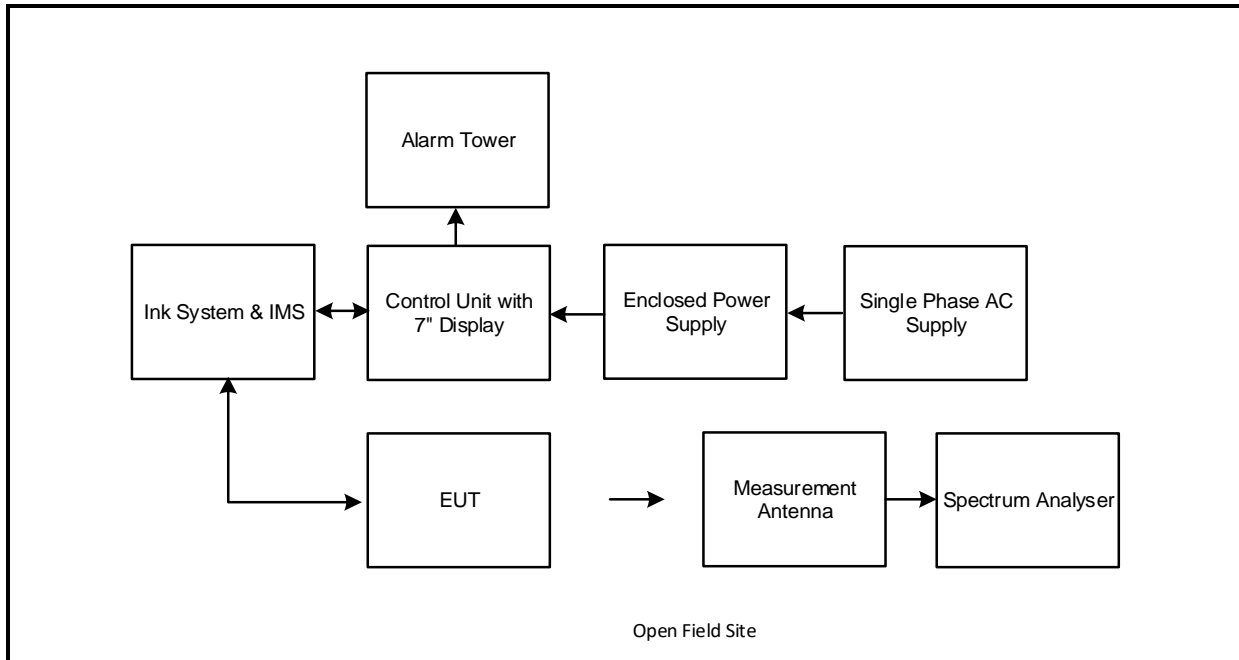
FCC Reference:	Parts 15.225(d) & 15.209(a)
ISED Canada Reference:	RSS-Gen 6.13 / RSS-210 B.6
Test Method Used:	ANSI C63.10 Sections 6.3, 6.4 and 6.5 and Notes below
Frequency Range:	9 kHz to 1000 MHz

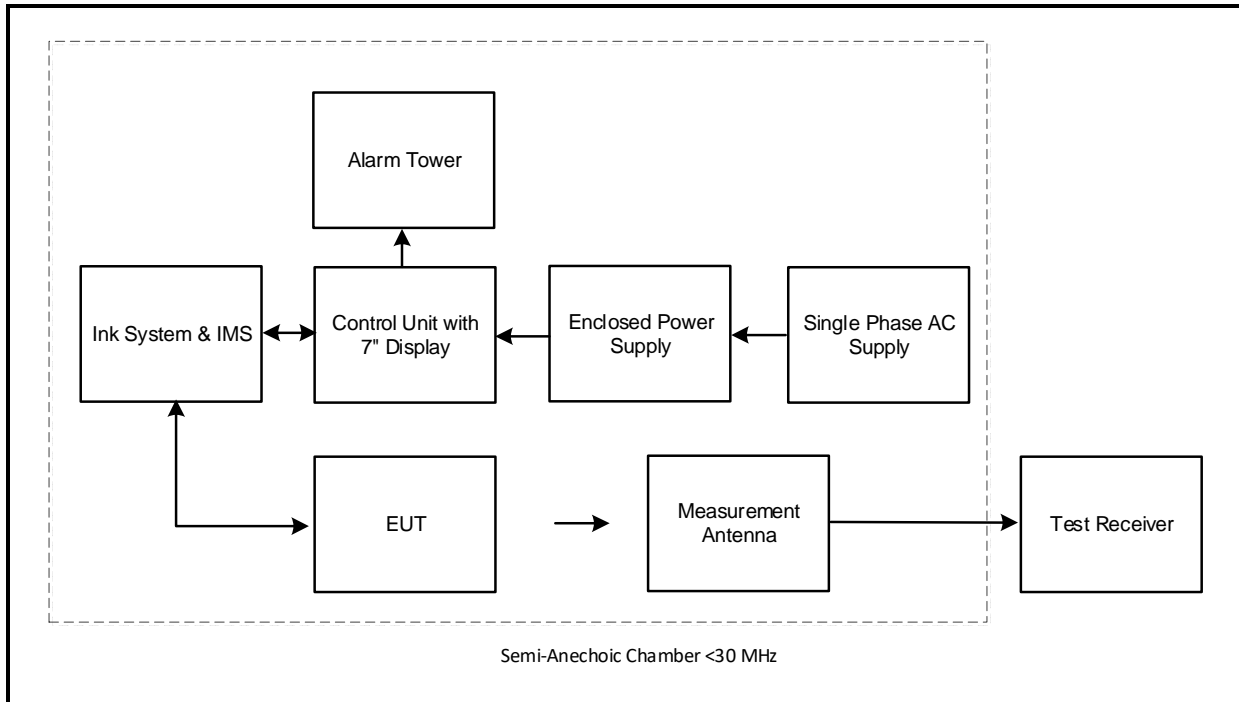
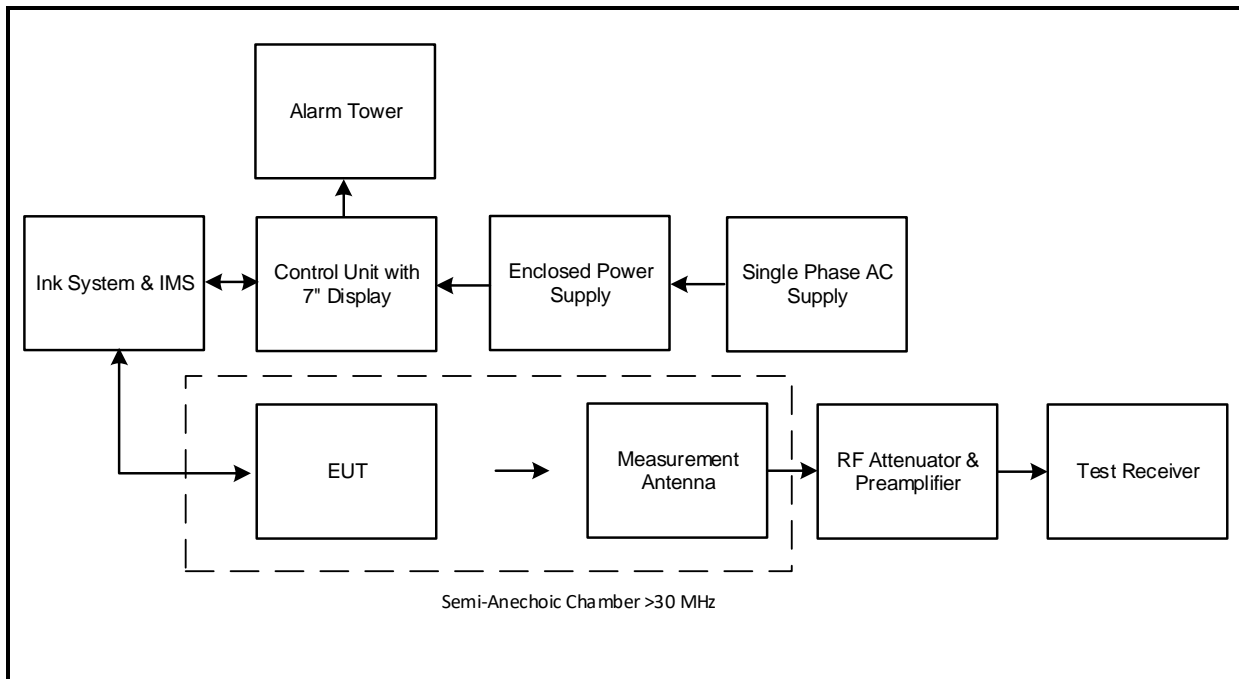
Environmental Conditions:

Temperature (°C):	6 to 21
Relative Humidity (%):	37 to 61

Note(s):

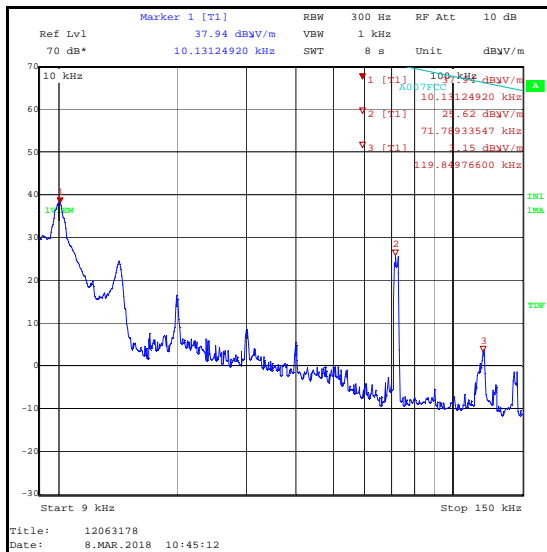
1. A *bona fide* attempt was made to perform measurements at the distances specified in Part 15.209(a) / RSS Gen Section 8.9 on an open field test site. It was not possible to determine the spurious emission values at the test distances specified below 30 MHz on an open field test site, therefore in accordance with 47 CFR 15.31(f) & RSS-Gen Section 6.4, measurements were made at closer distances. Attempts were made to measure spurious emissions at 3, 30 and 300 metres on an open field test site on 21 February 2018 & 22 February 2018. Unfortunately, spurious emissions from the EUT could not be seen above the ambient emissions present at the open field test site or the noise floor of the measurement system. Tests were repeated at a measurement distance of 3 metres in a semi-anechoic chamber and final measurement result plots from the semi-anechoic chamber tests on 08 March 2018 are shown in this section. In addition, the open field test result plots for measurements between 9 kHz and 30 MHz are also shown. These measurement plots are identical to background scan plots of the open field test site. Background scans of the open field test site and further information are shown in Appendix 1 of this test report.
2. The final measured value, for the given emissions, in the table below incorporates the calibrated antenna factor and cable loss. Only final measurements for spurious emissions in the range 30 MHz to 1 GHz were recorded. Markers were placed on the peaks of the pre-scan plot and final measurements were performed using a quasi-peak detector. Measurements between 30 MHz and 1 GHz were initially made with the EUT and support equipment placed at a height of 0.8 metres above the test chamber floor. Radiated emissions from the support equipment were observed and further testing, including final measurements, were performed with the support equipment placed outside the test chamber.
3. Measurements on 11 April 2018 were performed in a semi-anechoic chamber (UL VS LTD Asset Number K0001) at a distance of 3 metres. The EUT was placed at a height of 80 cm above the reference ground plane in the centre of the chamber turntable. Between 30 MHz and 1 GHz, maximum emission levels were determined by height searching the measurement antenna over the range 1 metre to 4 metres.
4. Measurement plots in this section for tests between 9 kHz and 30 MHz on an open field test site have markers placed on the highest level ambient emissions. This is for information only.
5. All other emissions shown on the pre-scan plots were investigated and found to be >20 dB below the applicable limit or below the measurement system noise floor.
6. A transducer factor was used on the spectrum analyser during open field tests. This factor includes correction between the fixed gain of the magnetic loop antenna and the calibration values. It also includes the value of the RF cable used to connect the antenna to the spectrum analyser which was incorporated into the annual calibration of the magnetic loop antenna.

Transmitter Radiated Spurious Emissions (continued)**Test setup for radiated measurements:****Measurements below 30 MHz on an open field site**

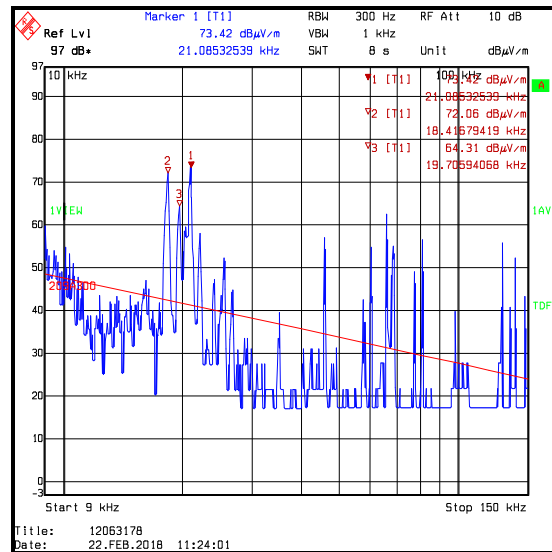
Transmitter Radiated Spurious Emissions (continued)**Measurements below 30 MHz in a semi-anechoic chamber****Measurements above 30 MHz in a semi-anechoic chamber**

Transmitter Radiated Spurious Emissions (continued)**Results: Quasi Peak**

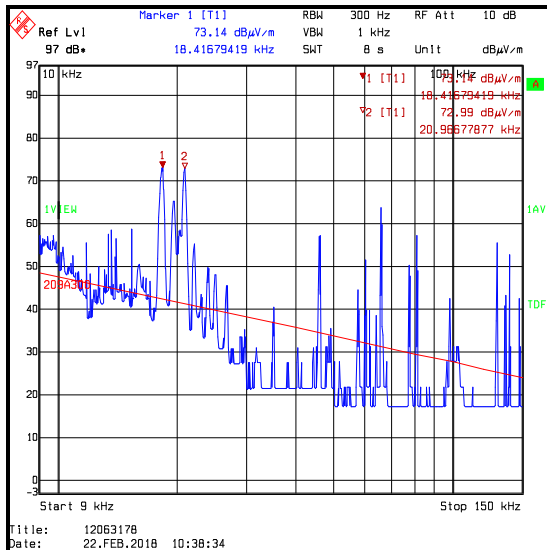
Frequency (MHz)	Antenna Polarity	Level (dB μ V/m)	Limit (dB μ V/m)	Margin (dB)	Result
48.389980	Vertical	32.6	40.0	7.4	Complied
81.378357	Vertical	28.6	40.0	11.4	Complied
108.495791	Vertical	32.8	43.5	10.7	Complied
166.139078	Vertical	34.0	43.5	9.5	Complied
379.827255	Vertical	30.5	46.0	15.5	Complied
460.983166	Horizontal	27.8	46.0	18.2	Complied

Transmitter Radiated Spurious Emissions (continued)

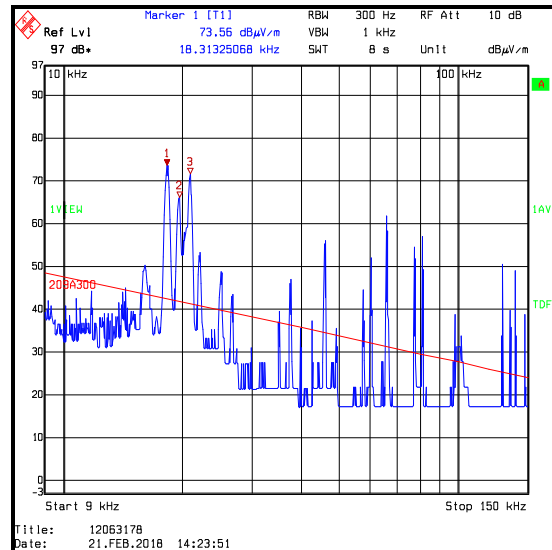
9 kHz to 150 kHz / peak detector / measured at 3 metres extrapolated to 30 metres / measured in a semi-anechoic chamber



9 kHz to 150 kHz / average detector / EUT operating / measured at 3 metres on an open field test site

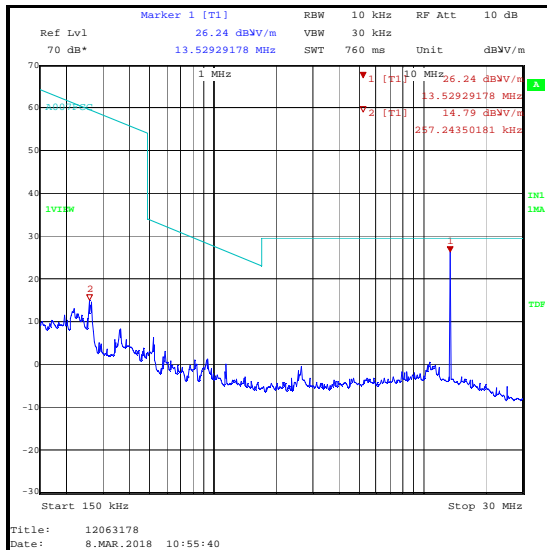


9 kHz to 150 kHz / average detector / EUT operating / measured at 30 metres on an open field test site



9 kHz to 150 kHz / average detector / EUT operating / measured at 300 metres on an open field test site

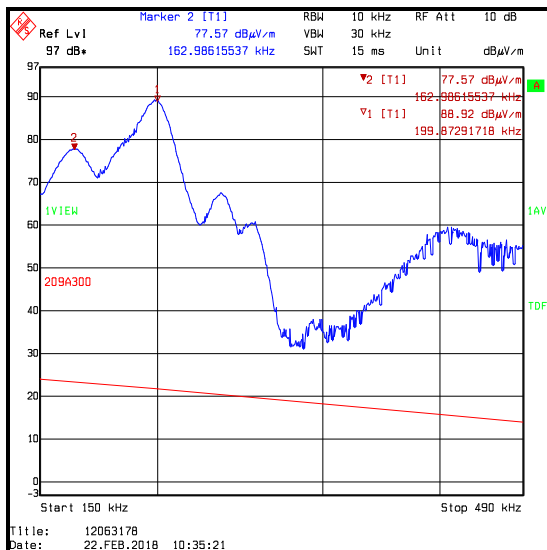
Note: These plots are pre-scans and for indication purposes only. For final measurements, see accompanying table.

Transmitter Radiated Spurious Emissions (continued)

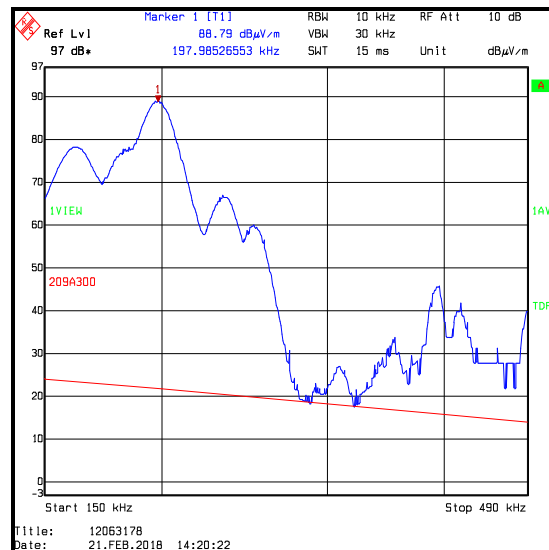
150 kHz to 30 MHz / peak detector (worst case) / EUT operating / measured at 3 metres extrapolated to 30 metres / measured in a semi-anechoic chamber



150 kHz to 490 kHz / average detector / EUT operating / measured at 3 metres on an open field test site

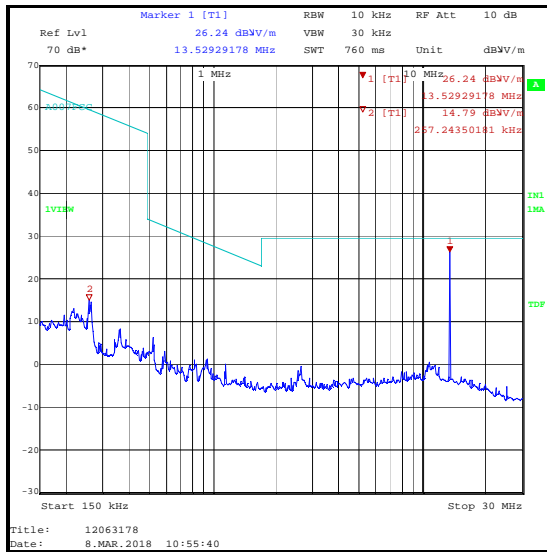


150 kHz to 490 kHz / average detector / EUT operating / measured at 30 metres on an open field test site

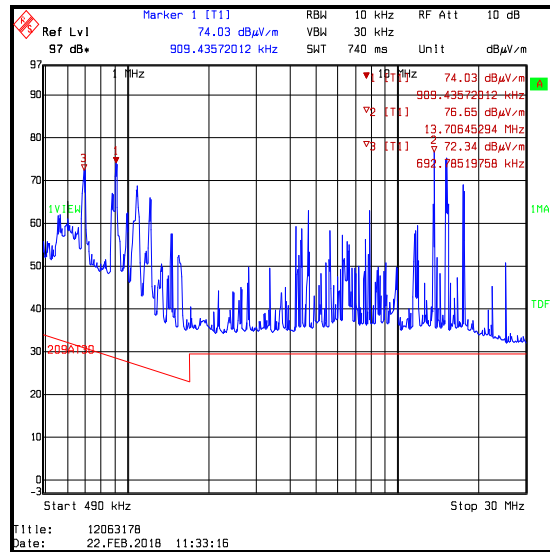


150 kHz to 490 kHz / average detector / EUT operating / measured at 300 metres on an open field test site

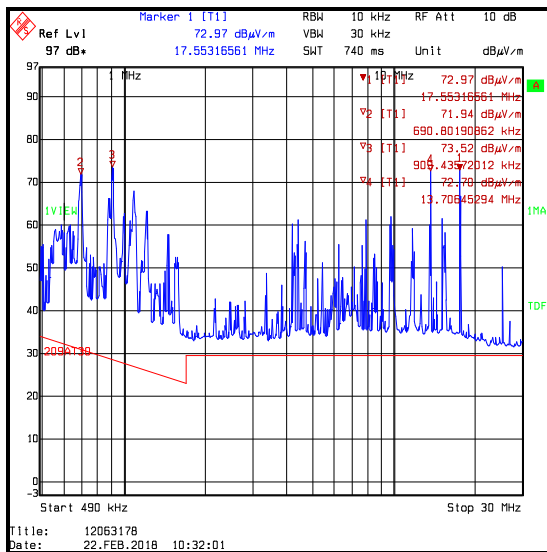
Note: These plots are pre-scans and for indication purposes only. For final measurements, see accompanying table.

Transmitter Radiated Spurious Emissions (continued)

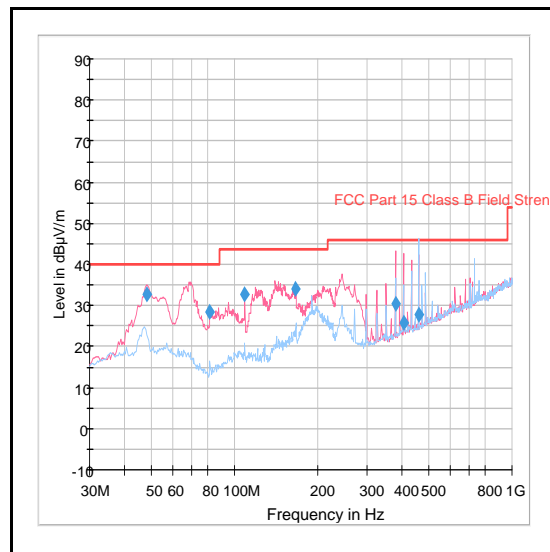
150 kHz to 30 MHz / peak detector / measured at 3 metres extrapolated to 30 metres / measured in a semi-anechoic chamber



490 kHz to 30 MHz / peak detector / EUT operating / measured at 3 metres on an open field test site



490 kHz to 30 MHz / peak detector / EUT operating / measured at 30 metres on an open field test site



30 MHz to 1 GHz / peak detector (worst case) / measured at 3 metres in a semi-anechoic chamber

Note: These plots are pre-scans and for indication purposes only. For final measurements, see accompanying table.

Transmitter Radiated Spurious Emissions (continued)**Test Equipment Used:**

Asset No.	Instrument	Manufacturer	Type No.	Serial No.	Date Calibration Due	Cal. Interval (Months)
M2016	Thermohygrometer	Testo	608-H1	45046428	26 Feb 2019	12
M1568	Magnetic Loop Antenna	Rohde & Schwarz	HFH2-Z2	879284/2	08 May 2018	12
A1834	Attenuator	Hewlett Packard	8491B	104444	14 Mar 2019	12
M127	Spectrum Analyser	Rohde & Schwarz	FSEB	842659/016	01 Dec 2018	12
A2959	Antenna	Schwatzbeck	VULB 9163	9613-967	16 Nov 2018	12
G0543	Preamplifier	Sonoma	310N	230801	15 Jun 2018	12
M1273	Test Receiver	Rohde & Schwarz	ESIB26	100275	20 Apr 2018	12
M1956	Precision Steel Rule	Rabone	(64SR) 0-35-406	4501361/2204	22 Apr 2020	60
A2686	Distance Measuring Wheel	Rolson	50799	Not stated	Calibrated before use	-
A2955	Protractor	Not marked or stated	9781907550980	#1	Calibration not required	-
K0001	Semi-Anechoic Chamber	Rainford EMC	N/A	N/A	12 Mar 2019	12
M2009	Thermohygrometer	Testo	608-H1	45046699	20 Jun 2018	12

5.2.4. Transmitter Band Edge Radiated Emissions**Test Summary:**

Test Engineers:	Ian Watch & Victor Carmon	Test Dates:	22 February 2018 & 08 March 2018
Test Sample Serial Numbers:	EUT connected to Ink System & IMS with serial no. Y21745J003 & EUT connected to Ink System & IMS with serial no. Y21745J005		

FCC Reference:	Parts 15.225(c)(d) & 15.209(a)
ISED Canada Reference:	RSS-Gen 6.13 / RSS-210 B.6
Test Method Used:	ANSI C63.10 Section 6.4 and Notes below

Environmental Conditions:

Temperature (°C):	6 to 21
Relative Humidity (%):	35 to 57

Note(s):

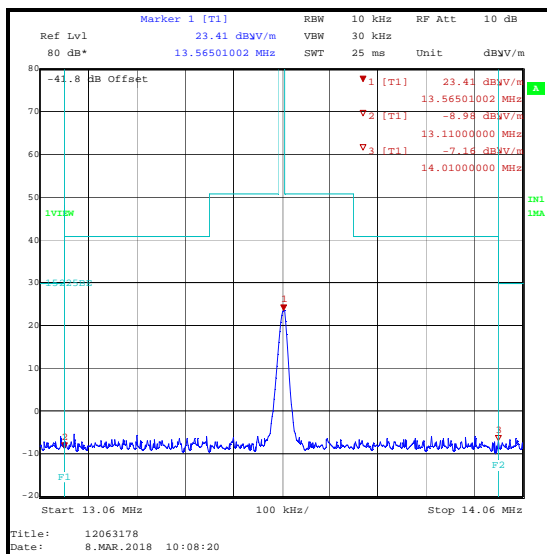
1. A *bona fide* attempt was made to perform measurements at the distances specified in Part 15.209(a) / RSS Gen Section 8.9. It was not possible to determine the band edge emission values at the test distances specified below 30 MHz on an open field test site due to the presence of ambient emissions, therefore in accordance with 47 CFR 15.31(f) / RSS-Gen Section 6.4, measurements were made at closer distances. Attempts were made to measure the fundamental and band edges at a distance of 30 metres on an open field test site on 22 February 2018. Unfortunately, the emission could not be seen above the ambient emissions or the noise floor of the measurement system at 30 metres and the test was repeated on the open field site at a distance of 3 metres. Background scans of the open field test site are shown in Appendix 1 of this test report.
2. The measurement was repeated in a semi-anechoic chamber at a distance of 3 metres. An RF level offset of -1.8 dB on the test receiver was used to replicate the fundamental field strength level measured at 3 metres on an open field test site and an additional -40 dB was incorporated to extrapolate the measured level to the required measurement distance of 30 metres.
$$RF \text{ level offset} = -1.8 + -40 = -41.8 \text{ dB}$$
3. The test receiver resolution bandwidth was set to 10 kHz and video bandwidth 30 kHz. A peak detector was used, sweep time was set to auto and the trace mode was Max Hold. The span was set to 1 MHz. Markers were placed at the lower and upper band edges. The results are given in the tables below.
4. The test setup was the same as radiated spurious emissions tests.

Transmitter Band Edge Radiated Emissions (continued)**Results: Peak / Lower Band Edge**

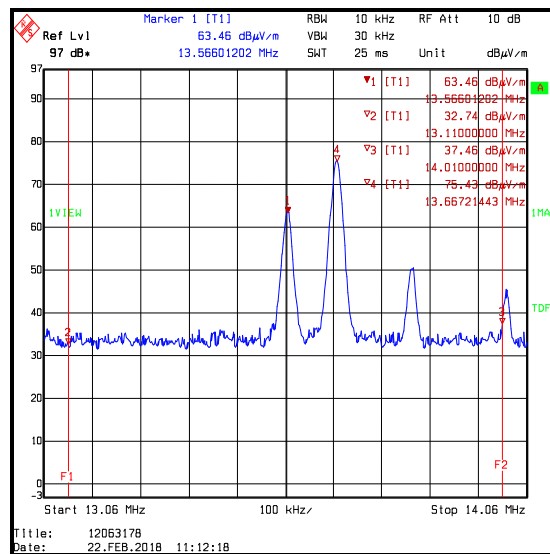
Frequency (MHz)	Level (dB μ V/m)	Limit (dB μ V/m)	Margin (dB)	Result
13.11	-9.0	29.5	38.5	Complied

Results: Peak / Upper Band Edge

Frequency (MHz)	Level (dB μ V/m)	Limit (dB μ V/m)	Margin (dB)	Result
14.01	-7.2	29.5	36.7	Complied



EUT operating / measured at 3 metres extrapolated to 30 metres / measured in a semi-anechoic chamber



EUT operating / measured at 3 metres on an open field test site

Test Equipment Used:

Asset No.	Instrument	Manufacturer	Type No.	Serial No.	Date Calibration Due	Cal. Interval (Months)
M2016	Thermohygrometer	Testo	608-H1	45046428	22 Feb 2018	12
M1568	Magnetic Loop Antenna	Rohde & Schwarz	HFH2-Z2	879284/2	08 May 2018	12
M127	Spectrum Analyser	Rohde & Schwarz	FSEB	842659/016	01 Dec 2018	12
M1273	Test Receiver	Rohde & Schwarz	ESIB26	100275	20 Apr 2018	12
M1956	Precision Steel Rule	Rabone	(64SR) 0-35-406	4501361/2204	22 Apr 2020	60
A2686	Distance Measuring Wheel	Rolson	50799	Not stated	Calibrated before use	-
A2955	Protractor	Not marked or stated	9781907550980	#1	Calibration not required	-
K0001	Semi-Anechoic Chamber	Rainford EMC	N/A	N/A	16 Mar 2018	-
M2009	Thermohygrometer	Testo	608-H1	45046699	20 Jun 2018	12

5.2.5. Transmitter 99% Emission Bandwidth**Test Summary:**

Test Engineers:	Ian Watch & Victor Carmon	Test Date:	19 March 2018
Test Sample Serial Number:	EUT connected to Ink System & IMS with serial no. Y21745J005		

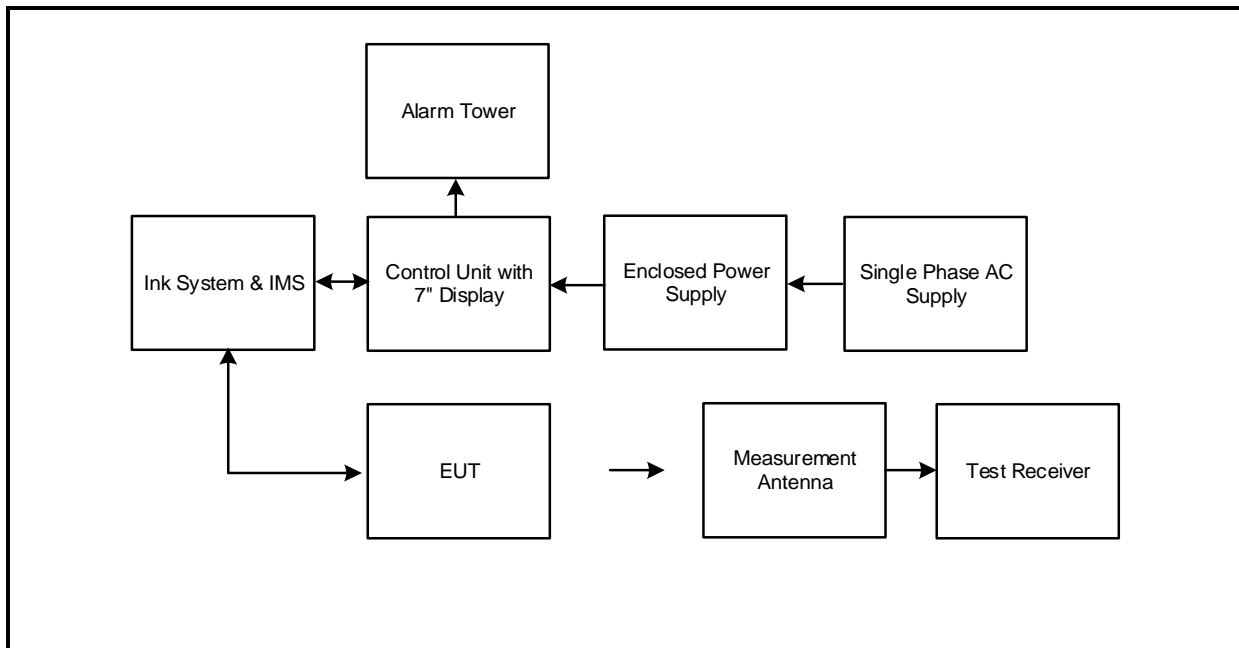
FCC Reference:	N/A
ISED Canada Reference:	RSS-Gen 6.6
Test Method Used:	ANSI C63.10 Section 6.9.2

Environmental Conditions:

Temperature (°C):	24
Relative Humidity (%):	25

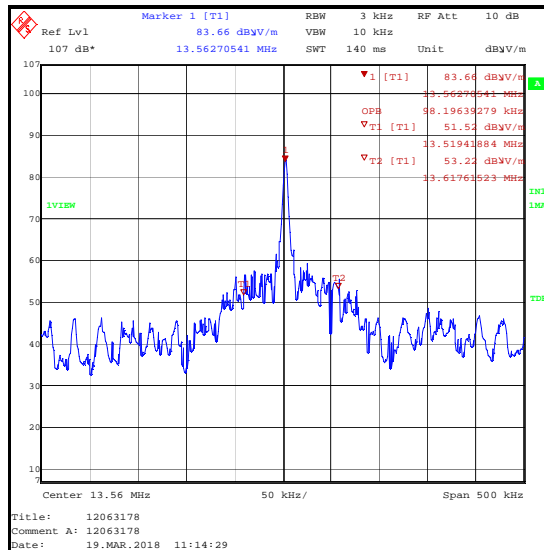
Note(s):

1. 99% occupied bandwidth was measured using the 99% occupied bandwidth function of a test receiver.

Test setup:

Transmitter 99% Emission Bandwidth (continued)**Results:**

99% Emission Bandwidth (kHz)
98.196

**Test Equipment Used:**

Asset No.	Instrument	Manufacturer	Type No.	Serial No.	Date Calibration Due	Cal. Interval (Months)
M1124	Test Receiver	Rohde & Schwarz	ESIB26	100046	13 Jul 2018	12
M2002	Thermohygrometer	Testo	608-H1	45041825	26 Feb 2019	12
M1568	Magnetic Loop Antenna	Rohde & Schwarz	HFH2-72	879284	08 May 2018	12

5.2.6. Transmitter Frequency Stability (Temperature & Voltage Variation)**Test Summary:**

Test Engineers:	Ian Watch & Victor Carmon	Test Date:	19 March 2018
Test Sample Serial Number:	EUT connected to Ink System & IMS with serial no. Y21745J005		

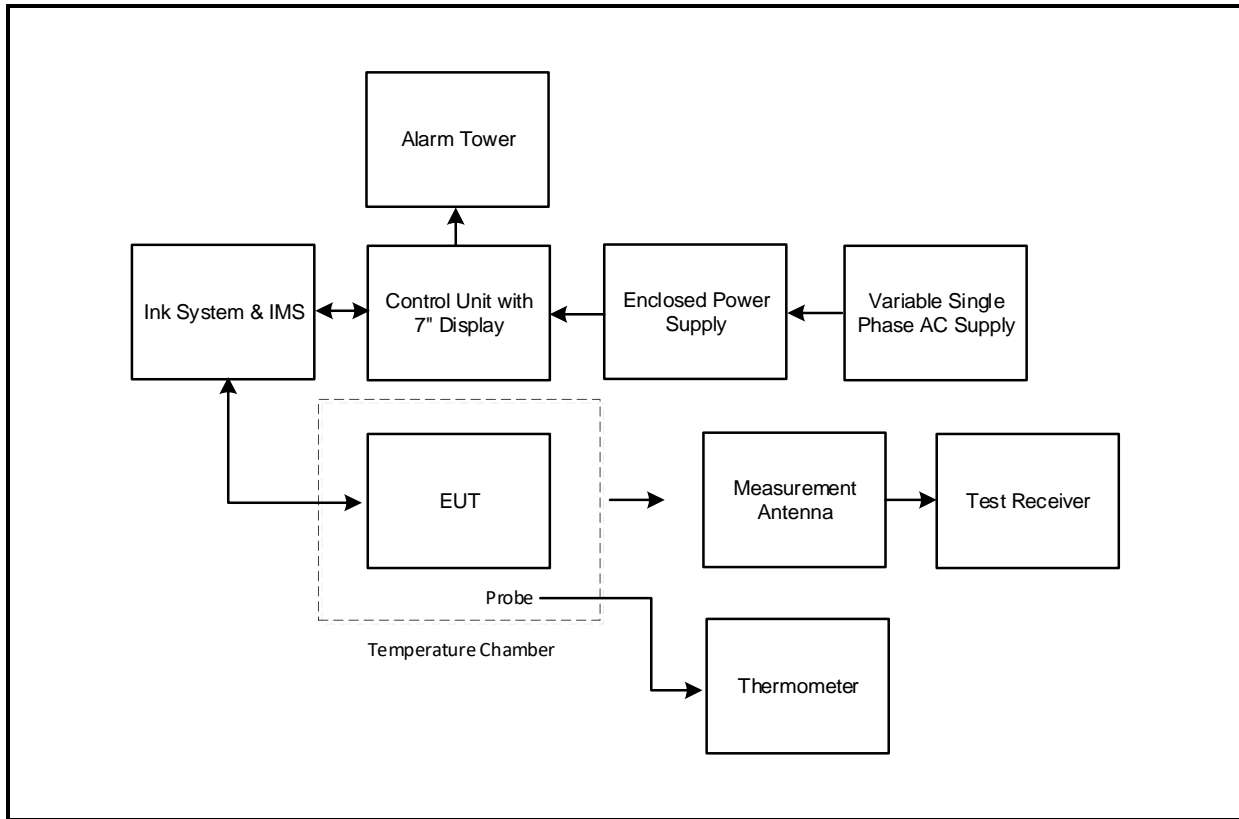
FCC Reference:	Part 15.225(e)
ISED Canada Reference:	RSS-Gen 6.11 / RSS-210 B.6
Test Method Used:	ANSI C63.10 Sections 6.8.1 and 6.8.2

Environmental Conditions:

Ambient Temperature (°C):	24
Ambient Relative Humidity (%):	25

Note(s):

1. Testing at voltage extremes was performed with the system powered by a variable AC power supply.
2. Frequency stability measurements were performed with a modulated carrier. The measurements were performed using the test receiver marker counter function. The marker counter function was set to 1 Hz before any measurements were performed.
3. Frequency error was measured using a calibrated test receiver.
4. Temperature was monitored throughout the test with a calibrated digital thermometer.
5. Voltage was monitored throughout the test with a calibrated digital voltmeter.
6. The nominal frequency of the EUT was deemed to be the frequency measured at 10 minutes after initial power on at 20 °C.

Transmitter Frequency Stability (Temperature & Voltage Variation) (continued)**Test setup:**

Transmitter Frequency Stability (Temperature & Voltage Variation) (continued)**Results: Maximum frequency error of the EUT with variations in ambient temperature**

Temperature (°C)	Time after Start-up			
	0 minutes	2 minutes	5 minutes	10 minutes
-30	13.562685	13.562764	13.563804	13.562986
-20	13.562857	13.562894	13.563001	13.563148
20	13.562561	13.562631	13.562590	13.562660
55	13.562755	13.562791	13.562694	13.562824

Frequency with Worst Case Deviation (MHz)	Frequency Error (Hz)	Frequency Error (%)	Limit (%)	Margin (%)	Result
13.563804	1144	0.0084	0.01	0.0016	Complied

Results: Maximum frequency error of the EUT with variations in nominal operating voltage at an ambient temperature of 20°C

Supply Voltage (V)	Nominal Frequency (MHz)	Measured Frequency (MHz)	Frequency Error (Hz)	Frequency Error (%)	Limit (%)	Margin (%)	Result
102	13.562660	13.562165	495	0.0036	0.01	0.0064	Complied
120	13.562660	13.562660	0	0.0000	0.01	0.01	Complied
138	13.562660	13.561795	865	0.0064	0.01	0.0036	Complied

Test Equipment Used:

Asset No.	Instrument	Manufacturer	Type No.	Serial No.	Date Calibration Due	Cal. Interval (Months)
M1124	Test Receiver	Rohde & Schwarz	ESIB26	100046	13 Jul 2018	12
S0539	Variable Power Supply	Kikusui	PCR 1000L	13010170	Calibrated before use	-
M122	Multimeter	Fluke	77	64910017	26 Apr 2018	12
M1815	Climatic Chamber	Votsch	VT4002	521/83083	Calibrated before use	-
M2002	Thermohygrometer	Testo	608-H1	45041825	26 Feb 2019	12
M1568	Magnetic Loop Antenna	Rohde & Schwarz	HFH2-72	879284	08 May 2018	12
M1249	Thermometer	Fluke	52II	88800049	19 May 2018	12

6. Measurement Uncertainty

No measurement or test can ever be perfect and the imperfections give rise to error of measurement in the results. Consequently the result of a measurement is only an approximation to the value of the measurand (the specific quantity subject to measurement) and is only complete when accompanied by a statement of the uncertainty of the approximation.

The expression of uncertainty of a measurement result allows realistic comparison of results with reference values and limits given in specifications and standards.

The uncertainty of the result may need to be taken into account when interpreting the measurement results.

The reported expanded uncertainties below are based on a standard uncertainty multiplied by an appropriate coverage factor such that a confidence level of approximately 95% is maintained. For the purposes of this document “approximately” is interpreted as meaning “effectively” or “for most practical purposes”.

Measurement Type	Range	Confidence Level (%)	Calculated Uncertainty
AC Conducted Spurious Emissions	0.15 MHz to 30 MHz	95%	±2.4 dB
Frequency Stability	13 MHz to 14 MHz	95%	±1.62 ppm
99% Emission Bandwidth	13 MHz to 14 MHz	95%	±3.92 %
Radiated Spurious Emissions	9 kHz to 30 MHz	95%	±4.39 dB
Radiated Spurious Emissions	30 MHz to 1000 MHz	95%	±2.94 dB
Transmitter Fundamental Field Strength	13 MHz to 14 MHz	95%	±4.39 dB

The methods used to calculate the above uncertainties are in line with those recommended within the various measurement specifications. Where measurement specifications do not include guidelines for the evaluation of measurement uncertainty the published guidance of the appropriate accreditation body is followed.

7. Report Revision History

Version Number	Revision Details		
	Page No(s)	Clause	Details
1.0	-	-	Initial Version
2.0	1 & 7	-	Changed FCC ID and antenna firmware version at the request of the customer
3.0	1 & 7 8	-	Changed 'Model / PMN: A51100' to 'PMN: 4700' & changed 'HVIN: A51100' to 'HVIN/Model: A51100' Changed Transmit Frequency from 13.562660 MHz to 13.56 MHz at the request of the TCB/CB

8. Appendix 1

GPS coordinates of test location

Mag loop location (lower marker on photo)

N51° 08.739' W001° 26.328'

30 metre test point (middle marker on photo)

N51° 08.755' W001° 26.325'

300 metre test point (upper marker on photo)

N51° 08.895' W001° 26.289'



Details of 3 metre and 30 metre open field test site used on 21 February 2018 & 22 February 2018

Temperature: 6 °C to 10 °C

Relative Humidity: 57% to 60%

Ground conditions: Dry

Measurements at 3 and 30 metres

The test site was free from underground metal objects.

The EUT was powered from associated support equipment. The support equipment was powered at its nominal voltage. The power supply was connected to a single phase supply from a portable generator. A power cable was run across the field to the EUT. An RCD was fitted to the power source. The generator was located approximately 30 metres from the EUT and surrounded by radio absorbent material. For safety purposes, an RCD was fitted to the generator output.

The EUT and support equipment were placed on a plastic table at a height of 0.8 metres above ground level. All associated cables were arranged according to ANSI C63.10-2013 Section 6.12.

The spectrum analyser used for measurements was located in a vehicle 30 metres from the magnetic loop antenna. Power to the test equipment was from a single phase supply.

The test distance was from the centre of the magnetic loop antenna to the closest periphery of the EUT. This distance was maintained as the EUT was rotated.

Initially, The EUT was rotated through 360 degrees in 60 degree steps at both measurement distances. The mag loop antenna was rotated through 90 degrees in 30 degree steps at every position the EUT was moved to. The EUT and mag loop antenna were then rotated in small increments in order to maximise emission levels.

Details of 300 metre open field test site used on 21 February 2018

Temperature: 6 °C to 9 °C

Relative Humidity: 57% to 60%

Ground conditions: Wet

Measurements at 300 metres

The test site was free from underground metal objects.

The EUT was powered from associated support equipment. The support equipment was powered at its nominal voltage. The power supply was connected to a single phase supply from a portable generator. A power cable was run across the field to the EUT. An RCD was fitted to the power source. The generator was located approximately 30 metres from the EUT and surrounded by radio absorbent material. For safety purposes, an RCD was fitted to the generator output.

The EUT and support equipment were placed on a plastic table at a height of 0.8 metres above ground level. All associated cables were arranged according to ANSI C63.10-2013 Section 6.12.

The spectrum analyser used for measurements was located in a vehicle approximately 30 metres from the magnetic loop antenna. Power to the test equipment was from a single phase agricultural supply.

The test distance was from the centre of the magnetic loop antenna to the closest periphery of the EUT. This distance was maintained as the EUT was rotated.

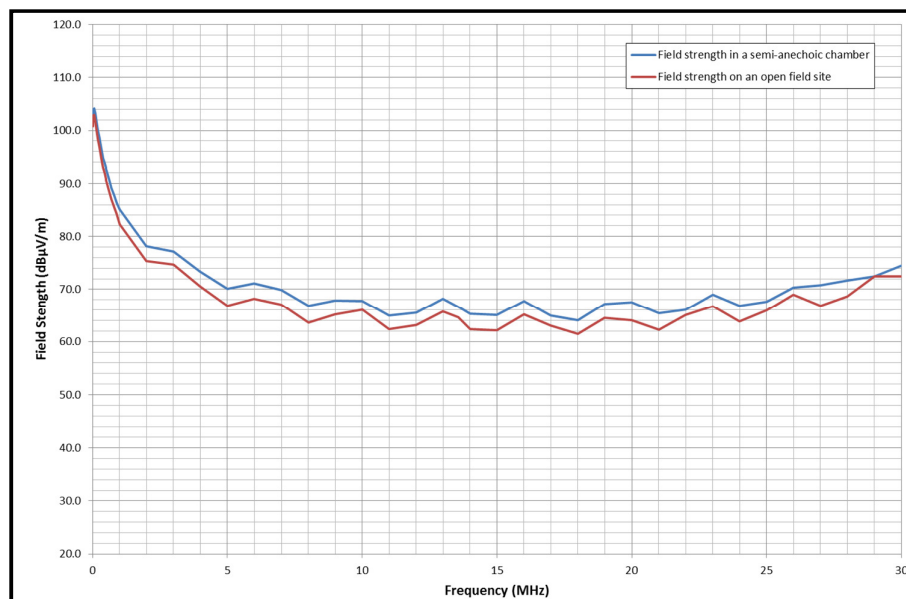
Initially, The EUT was rotated through 360 degrees in 60 degree steps at both measurement distances. The mag loop antenna was rotated through 90 degrees in 30 degree steps at every position the EUT was moved to. The EUT and mag loop antenna were then rotated in small increments in order to maximise emission levels.

Comparison of open field test site with semi-anechoic chamber measurements at 3 metres

Radiated measurements were performed on an open field test site and within a 5 metre semi-anechoic chamber.

For the signal source, a modified loop antenna was connected to a signal generator at the transmit side. A standard active magnetic loop antenna was connected to a spectrum analyser at the receive side. The signal generator was set to its maximum supported output power and the signal was transmitted to the spectrum analyser via the two antennas and associated RF cables.

A sweep in small frequency increments was performed from 9 kHz to 30 MHz. The sweep was repeatedly performed with both antennas rotated about the axis in various orientations. Received levels for all orientations were recorded and the maximum levels for the open field test site and the semi-anechoic chamber are shown on the graph below. Full data for both tests are archived on the UL VS LTD IT server and available for inspection on request.



The conclusion was that the open field test site compares well with the semi-anechoic chamber at a measurement distance of 3 metres. If anything, the semi-anechoic chamber results are generally slightly higher. This means that if the measurement passes in the semi-anechoic chamber, it will pass with a higher margin on an open field test site.

The magnetic loop antenna used to perform these measurements is the same antenna or same type of antenna used during measurements contained in this test report.

Verification of open field test site and semi-anechoic chamber measurements at 3 metres prior to performing measurements

Two reference units are used for verification of the measurement system before testing commences. Both reference units are door entry systems modified by the manufacturer for test purposes only.

One reference unit transmits a continuous signal at a fixed frequency of 125 kHz when a 12 Volt battery is connected. The output power is fixed and known to be stable.

The second transmits a continuous signal at a fixed frequency of 13.56 MHz when a 12 Volt battery is connected. The output power is fixed and known to be stable.

Both frequencies are commonly used RFID frequencies.

A UL VS LTD internal verification document explains the procedure in detail. A brief description is given below.

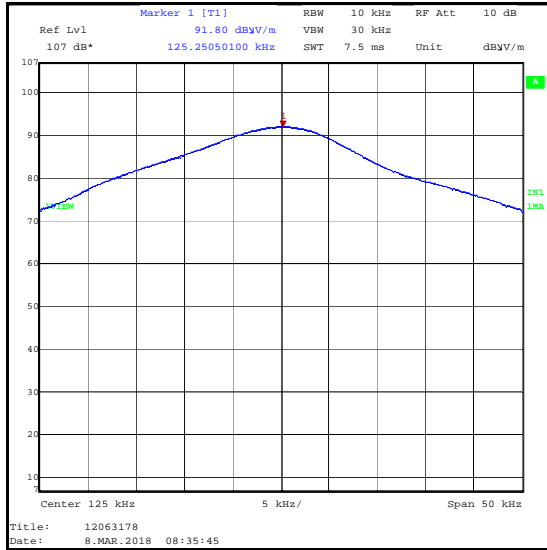
The centre of the magnetic loop antenna is placed exactly 3 metres from the reference unit. The reference unit is placed on a plastic table at a height of 0.8 metres above floor level and the centre of the mag loop antenna is 1 metre above the floor level. The mag loop antenna and reference unit are oriented in certain positions to ensure repeatability.

Each reference unit is connected to a 12 Volt battery and once transmitting, the maximum raw received level at each of the two frequencies is read on the spectrum analyser by using the marker peak function. The measured level has to be within certain levels as specified in the UL VS LTD internal test procedure. The plot of the verification measurement is archived on the UL VS LTD IT server. The peak level of each reference unit is recorded on a spreadsheet which is also archived on the UL VS LTD IT server.

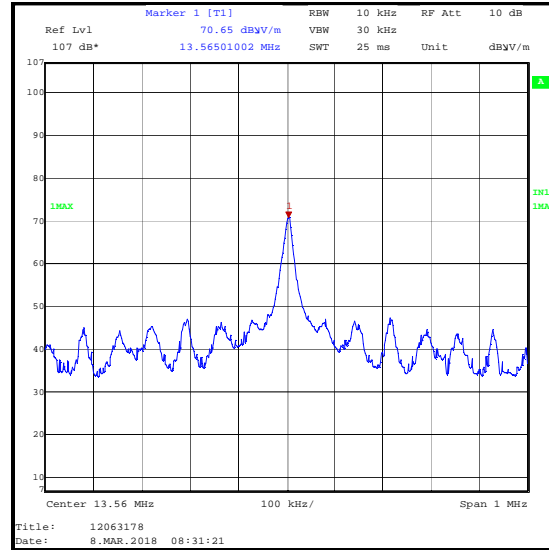
The internal verification procedure and verification plots are available for inspection on request.

Radiated measurements below 30 MHz were performed in a semi-anechoic chamber at a distance of 3 metres.

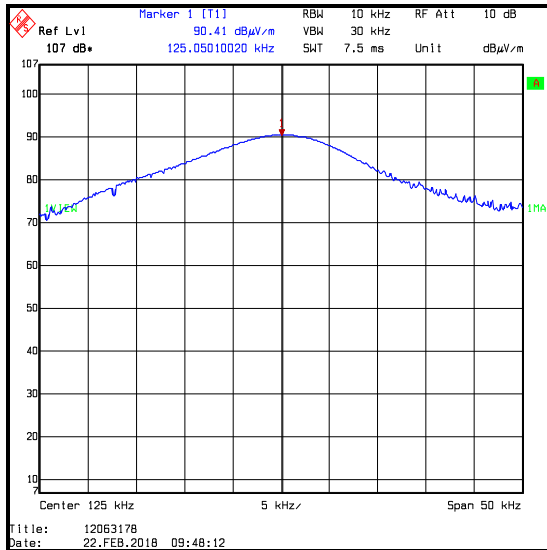
Verification plots of the two reference units at a measurement distance of 3 metres are shown on the following page. Plots were taken on an open field test site (22 February 2018) and in a semi-anechoic chamber (08 March 2018).



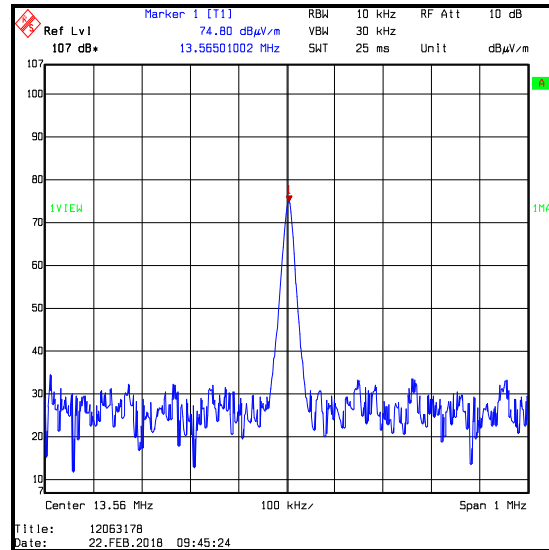
125 kHz reference unit signal at 3 metres in a semi-anechoic chamber on 08 March 2018



13.56 MHz reference unit signal at 3 metres in a semi-anechoic chamber on 08 March 2018



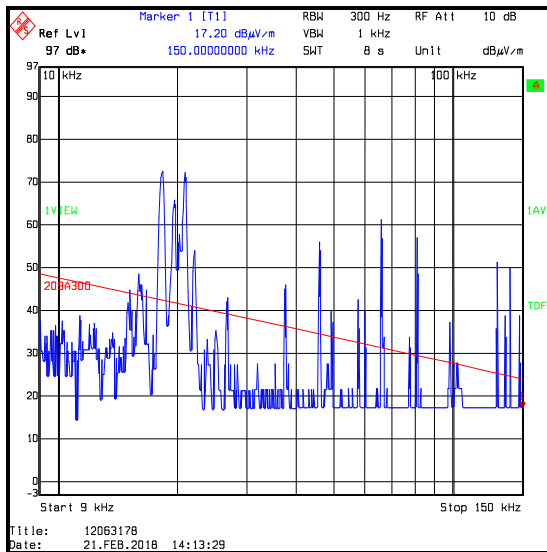
125 kHz reference unit signal at 3 metres on an open field test site on 22 February 2018



13.56 MHz reference unit signal at 3 metres on an open field test site on 22 February 2018

Note(s):

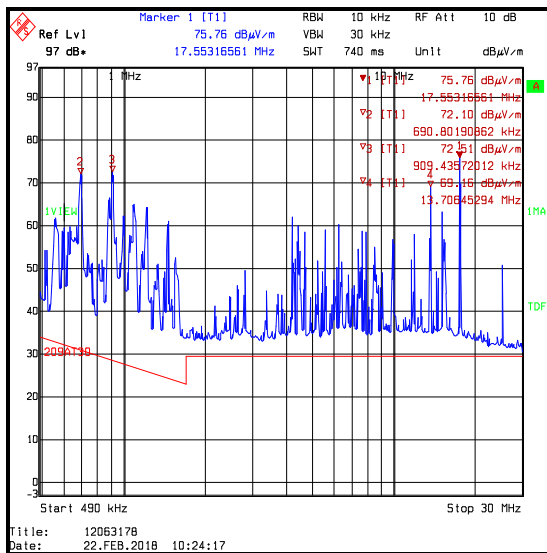
1. The above plots show comparable measurements of reference units on an open field test site and in a semi-anechoic chamber at spot frequencies.

Background scans of the open field test site

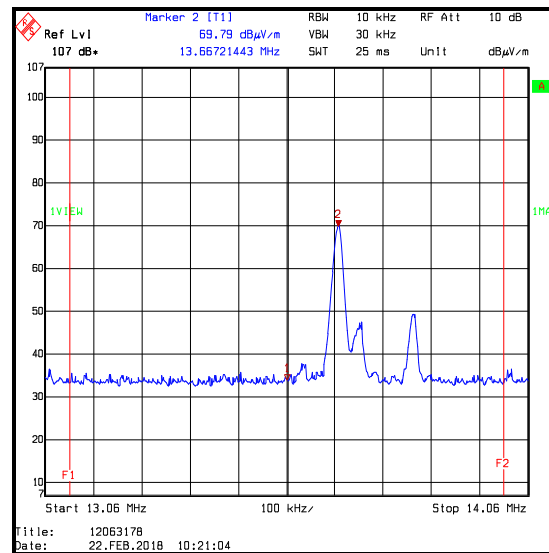
**Frequency range: 9 kHz to 150 kHz
Average detector / background scan**



**Frequency range: 150 kHz to 490 kHz
Average detector / background scan**



**Frequency range: 490 kHz to 30 MHz
Peak detector / background scan**



**Frequency range: 13.06 MHz to 14.06 MHz
/ background scan of the open field test site**

Note(s):

1. The above plots are background scans of the open field test site. The EUT and generator (when used) were turned off when the background scans were performed.

--- END OF REPORT ---