

# ***PURCHASE SPECIFICATION***

CHANGE DETAIL: Added notes N.B. and N.C.  
ENGINEERING CONTROLLED MANUFACTURER: Yes

## **DECAL (LABEL) MATERIAL**

The decals are to be permanent pressure sensitive adhesive back laminate.

### **Material:**

- A. 4 mil thick white soft vinyl. All artwork is to be on this material.
- B. 1 mil clear UV resistant polyester over-laminate.

Any decal manufactured from the above material specification is to have its shipping container, packing list, and invoice identified with the Lincoln Electric Spec. No.

### **Product change notification:**

The manufacturer must provide advance notice of any change to the decal construction, for approval by the Lincoln Electric Co.

### **Notes:**

- N.A. Print method can be analog or "KI" digital or "ElectroInk" digital. If printed digitally, "KI" must be used if the decal includes the colors red or orange and is attached to an external surface of the product.
- N.B. The decal must be certified for outdoor use on the following surfaces: bare aluminum, stainless steel, polyurethane powder paint, acrylic paint, polyethylene terephthalate (PET), polycarbonate (PC), polybutylene (PBT), and acrylonitrile butadiene styrene (ABS).  
Note: alloys PET/PC and PBT/PC are covered by the separate testing of PET, PC and PBT.
- N.C. The decal construction must be certified by UL and/or CSA as a Marking and Labeling System compliant to both US and Canadian Standards (U.L. R/C Category PGDQ, CSA Class 7921)

Reference: Visual Marking Systems model No.: "VMS-LU-200-344"

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**EXTERNAL SPECIFICATIONS AND STANDARDS:** Vendor to abide by latest revision date regardless of any revision date specified.

<b>SUBJECT:</b> Decal (Label) Material				<b>DOCUMENT NUMBER:</b>	<b>DOCUMENT REVISION:</b>
DRAWN BY:	FEI	ENGINEER:	R. Lesak	MATERIAL DISPOSITION: NA	E2866-1 C
APPROVED:	DAD	APPROVAL DATE:	1-29-2016	PROJECT NUMBER: CRM51505	Page 1 of 1