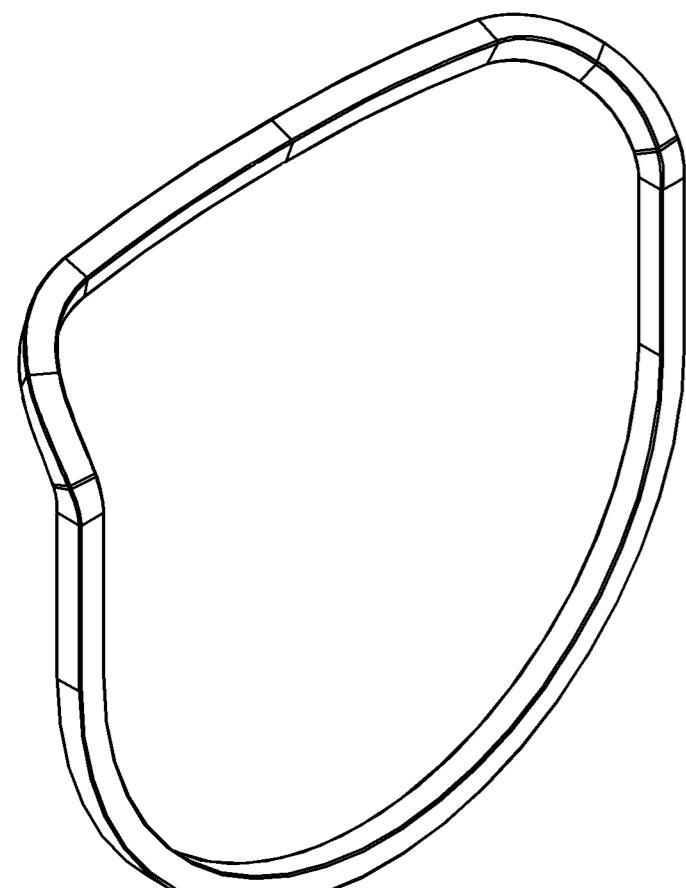
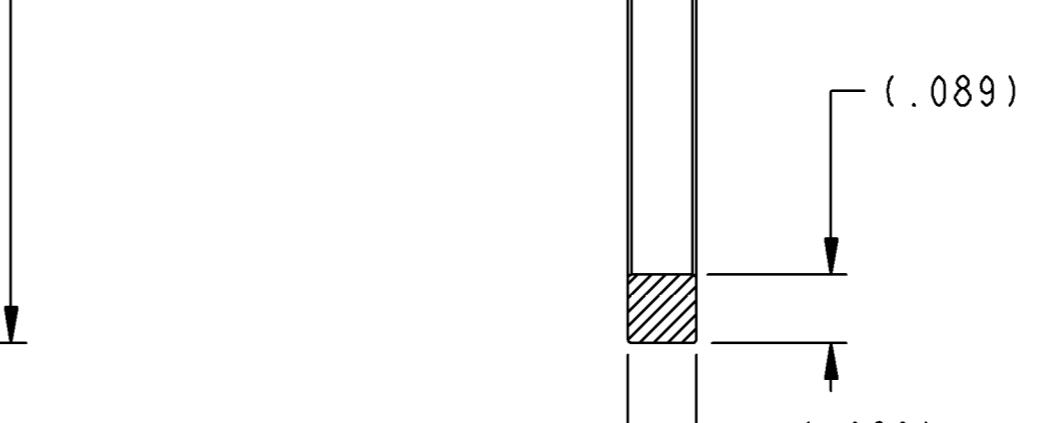
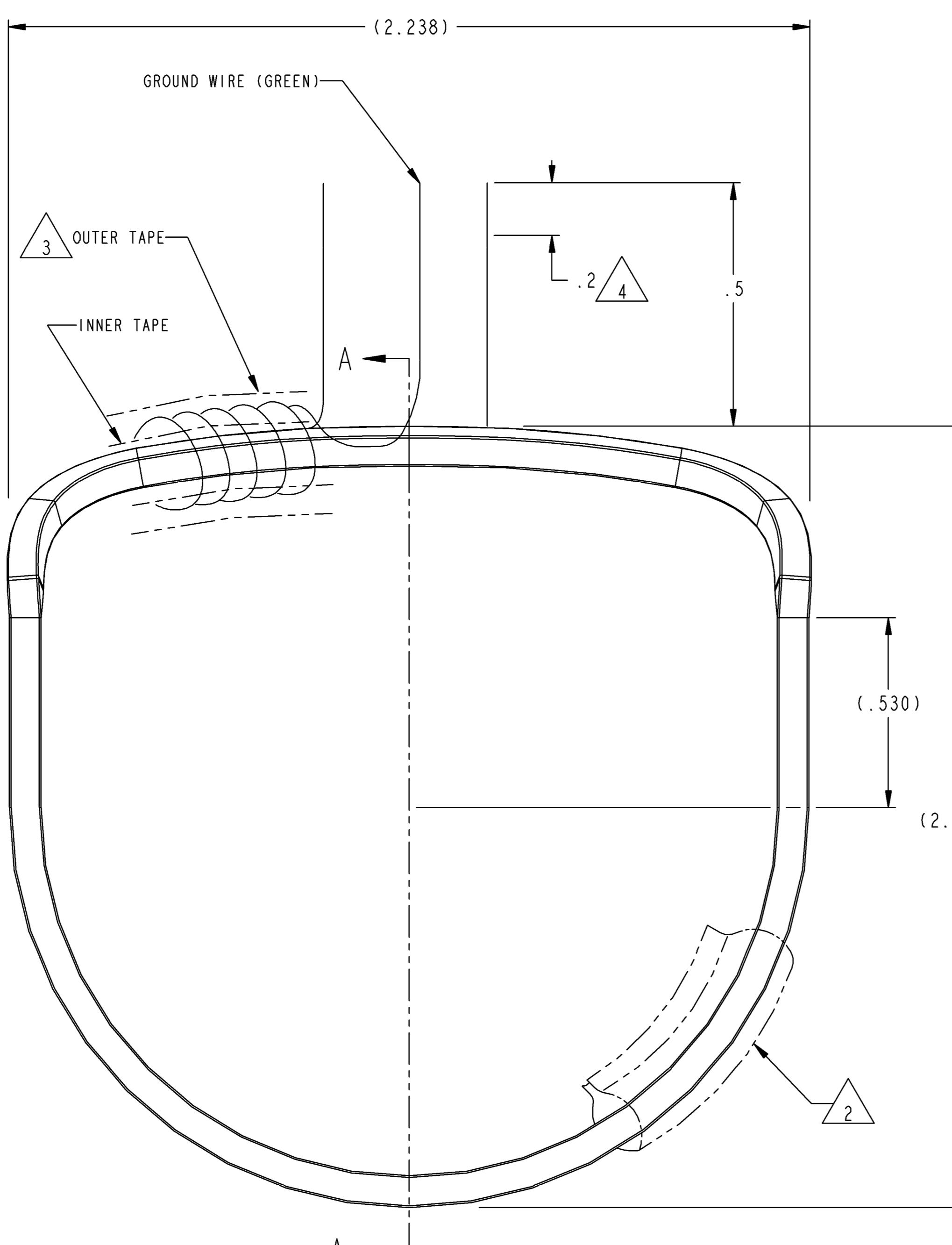
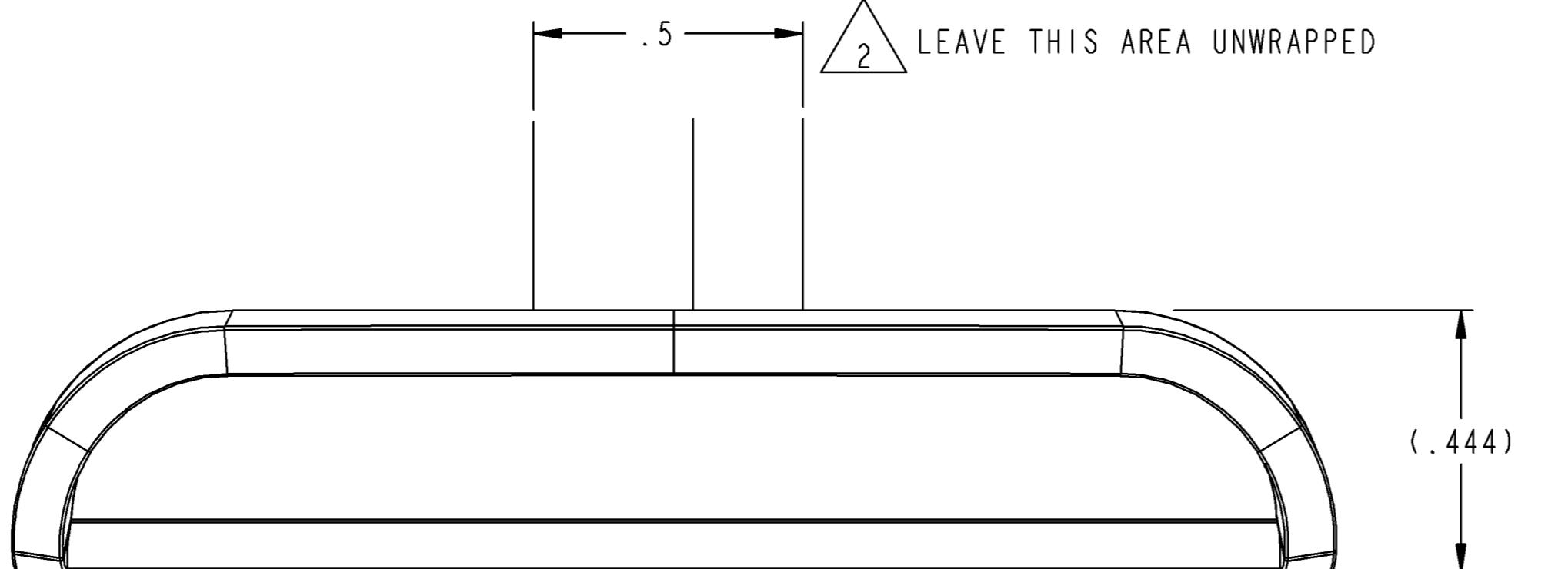


PART NO.	REV	ECO NO.	STATUS	DESCRIPTION
177949-001	E	P02-1807	ACTIVE	-----
177949-002	C	P02-1807	ACTIVE	SEE NOTE 5



SCALE 2.00



MEDTRONIC		TITLE		UNLESS OTHERWISE SPECIFIED	
MEDTRONIC, INC. AND MUST BE		ANTENNA - TELEMETRY MODULE,		ALL DIMENSIONS ARE IN INCHES	
MEDTRONIC CONFIDENTIAL		8840			
MEDTRONIC CONFIDENTIAL		SCALE	4.00	DO NOT SCALE	PRINT
THIS DOCUMENT IS THE PROPERTY OF					UNLESS OTHERWISE SPECIFIED
MEDTRONIC, INC. AND MUST BE					ALL DIMENSIONS ARE IN INCHES
ACCREDITED FOR PRODUCTION					
HERON IS CONFIDENTIAL					
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TO OTHERS, OR SEND IT OUTSIDE					
MEDTRONIC					
OR SEND IT OUTSIDE MEDTRONIC					
WITHOUT PROPER AUTHORIZATION					
		DRAFTING	21SEP00	THE CAD DATA FOR THIS PART NUMBER	
		T.VICTOR		CAN BE MADE AVAILABLE UPON REQUEST	
		ENGINEERING			
		D.LEE			
UNSPECIFIED DRAWING		FIRST DESIGNED FOR			
PRACTICES PER		MODEL			
ASME Y14.5M, 1994		8840			
		NEXT ASSY			
		411326			
THIRD ANGLE PROJECTION		SIZE			
		DOCUMENT NUMBER			
		REV			
		SHEET			
		177949			
		D			
		E			
		1 OF			

1 MATERIAL: 30 AWG WIRE WITH SINGLE-COAT BONDABLE POLYURETHANE FINISH.  $42 \pm 0$  TURNS.

2 WRAP ANTENNA WITH 3M COPPER PLATED POLYESTER TAPE 1190, AS SHOWN, EXCEPT IN AREA NOTED. PINCH TAPE TOGETHER AT INSIDE CIRCUMFERENCE OF ANTENNA WINDING.

3 WRAP GROUND WIRE ON OUTSIDE OF COPPER TAPE, THEN COVER WITH ANOTHER LAYER OF TAPE.

4 THIS AREA TO BE TINNED. (ALL LEADS)

5 APPLY VARNISH WITH 100% COVERAGE OVER COPPER TAPE SHIELD WITH DOLPH AC-43 OR EQUIVALENT. REMOVE NON-SECURED THREADS FROM COPPER TAPE AS REQUIRED, TAB -002 PART ONLY.

6 ANTENNA TO FIT WITHIN HOUSINGS 177848 & 177849 WHEN ONLY MINIMAL PRESSURE IS APPLIED TO HOUSINGS TO CLOSE GAPS BETWEEN HOUSINGS.