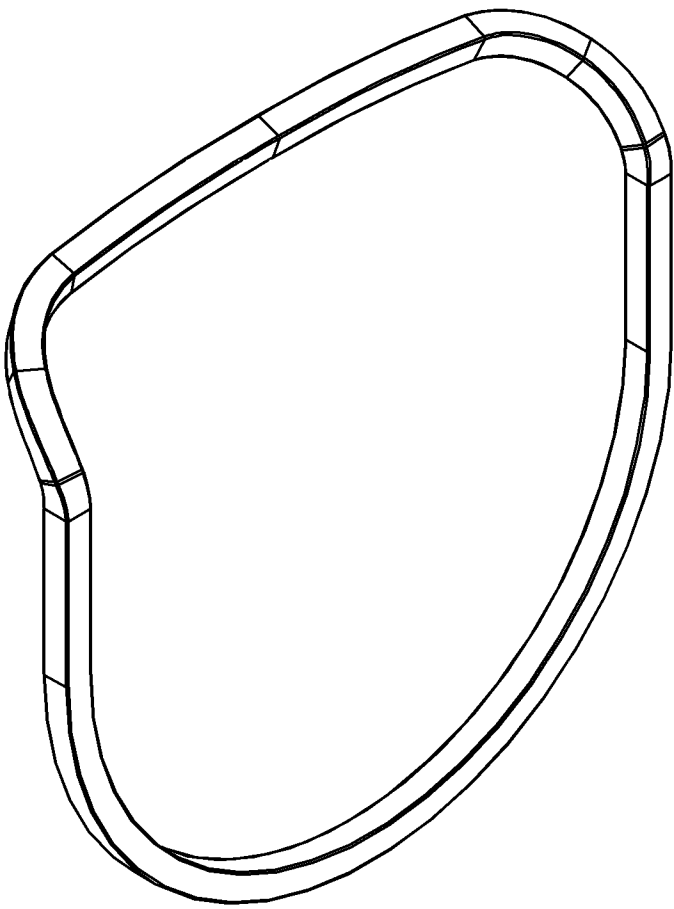
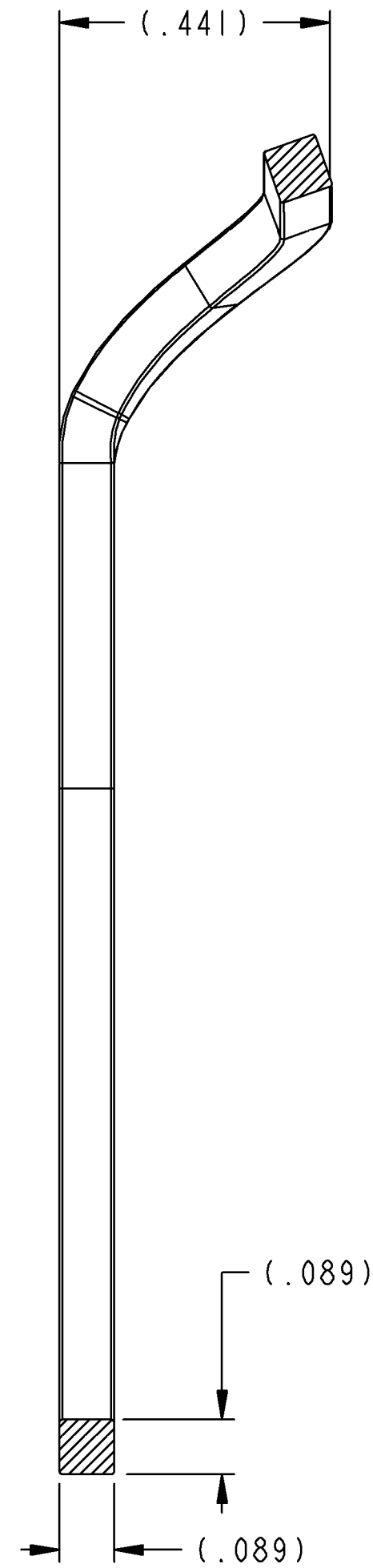
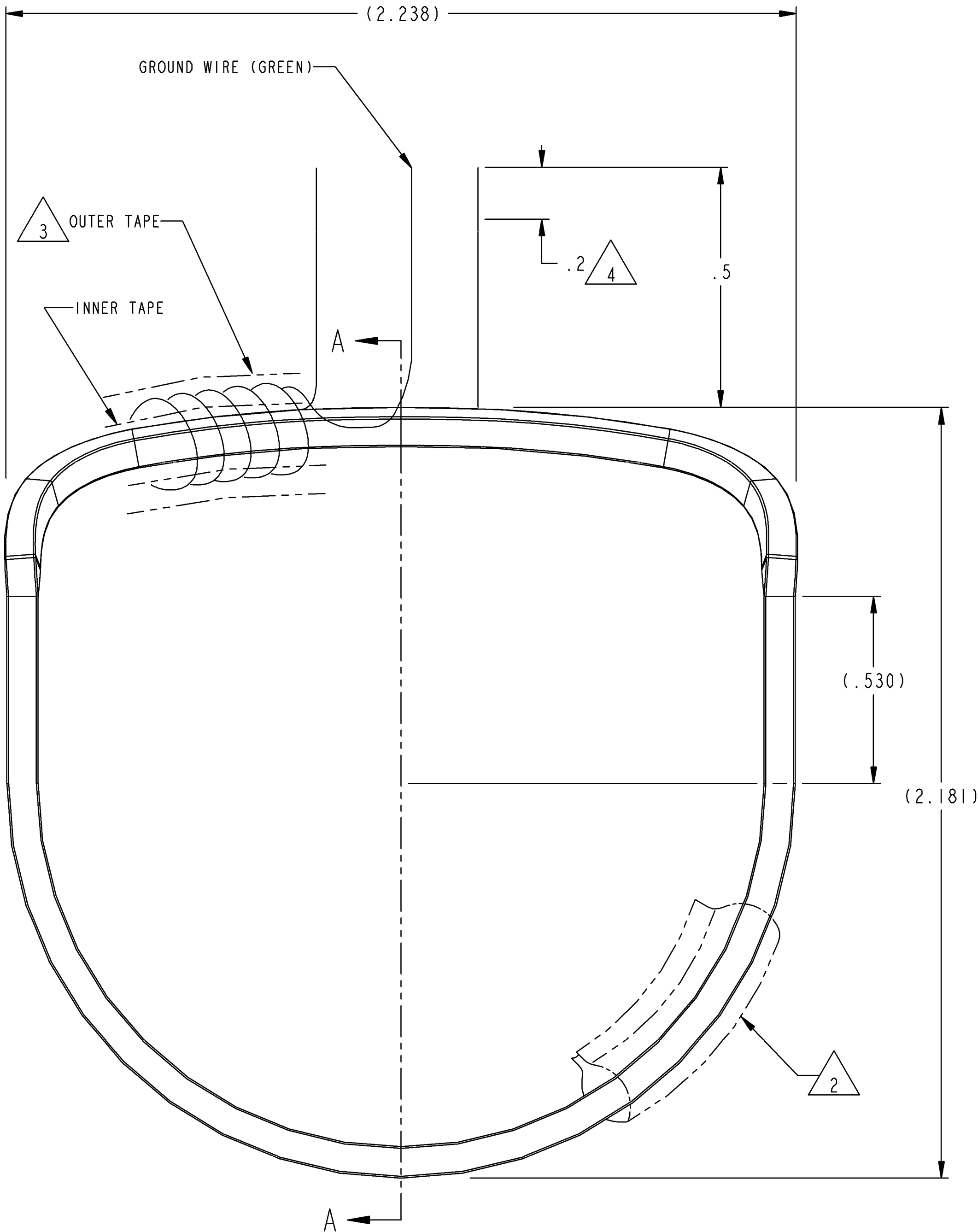
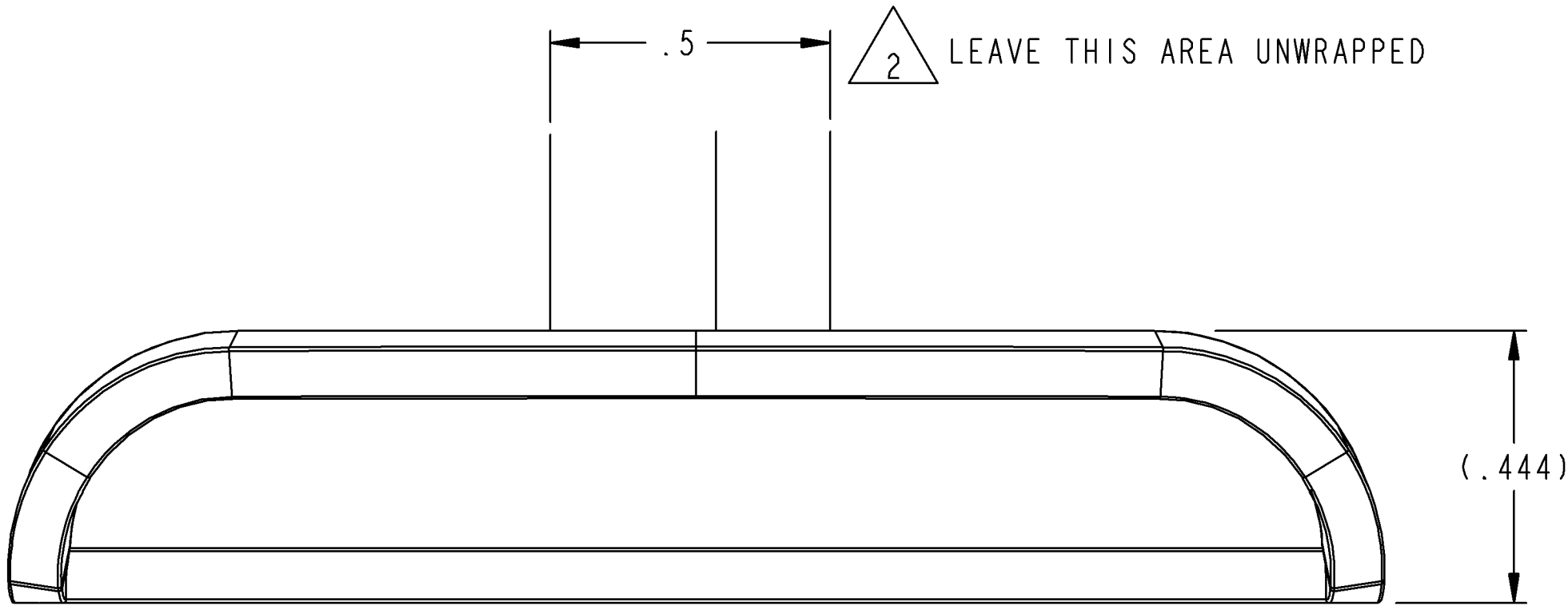


PART NO.	REV	ECO NO.	STATUS	DESCRIPTION
177949-001	E	P02-1807	ACTIVE	-----
177949-002	C	P02-1807	ACTIVE	SEE NOTE 5




SCALE 2.00



SECTION A-A

REVISIONS					
REV	DESCRIPTION	ECO NO	DATE	DFTG	APVD
A	DEVELOPMENT RELEASE	D01-0211	18JAN01	JWS	DM
B	ADD WINDING DIE DIMENSIONS	D01-2650	11JUN01	JWS	DM
C	ADD TAB -002; ADD NOTE 5	D01-3693	08AUG01	JWS	DM
D	PRODUCTION RELEASE	P01-4071	04SEP01	JWS	DM
E	ADD REF TO 7 DIMENSIONS; ADD NOTE 6	P02-1807	23APR02	MJB	JWS

- 1 MATERIAL: 30 AWG WIRE WITH SINGLE-COAT BONDABLE POLYURETHANE FINISH. 42 ±0 TURNS.
- 2 WRAP ANTENNA WITH 3M COPPER PLATED POLYESTER TAPE 1190, AS SHOWN, EXCEPT IN AREA NOTED. PINCH TAPE TOGETHER AT INSIDE CIRCUMFERENCE OF ANTENNA WINDING.
- 3 WRAP GROUND WIRE ON OUTSIDE OF COPPER TAPE, THEN COVER WITH ANOTHER LAYER OF TAPE.
- 4 THIS AREA TO BE TINNED. (ALL LEADS)
- 5 APPLY VARNISH WITH 100% COVERAGE OVER COPPER TAPE SHIELD WITH DOLPH AC-43 OR EQUIVALENT. REMOVE NON-SECURED THREADS FROM COPPER TAPE AS REQUIRED, TAB -002 PART ONLY.
- 6 ANTENNA TO FIT WITHIN HOUSINGS 177848 & 177849 WHEN ONLY MINIMAL PRESSURE IS APPLIED TO HOUSINGS TO CLOSE GAPS BETWEEN HOUSINGS.

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	SCALE 4.00		DO NOT SCALE PRINT		UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES	
	DRAFTING T.VICTOR		DATE 21SEP00		THE CAD DATA FOR THIS PART NUMBER CAN BE MADE AVAILABLE UPON REQUEST	
	ENGINEERING D.LEE					
UNSPECIFIED DRAWING PRACTICES PER ASME Y14.3M, 1994	X.X ± 0.1 X.XX ± .03 X.XXX ± .020 ANGLES ± 1°		- -<			

177949

PRO/ENGINEER