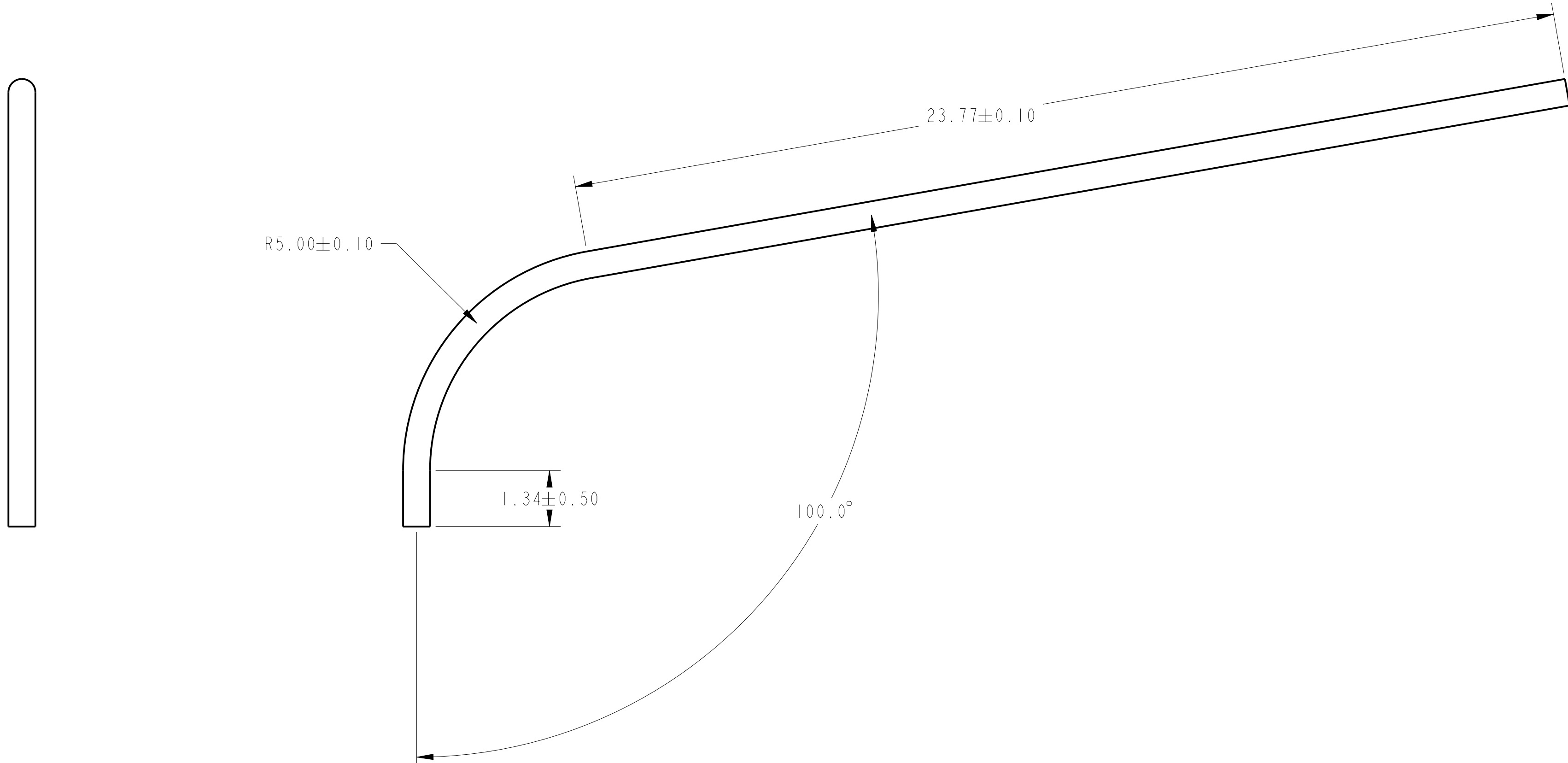
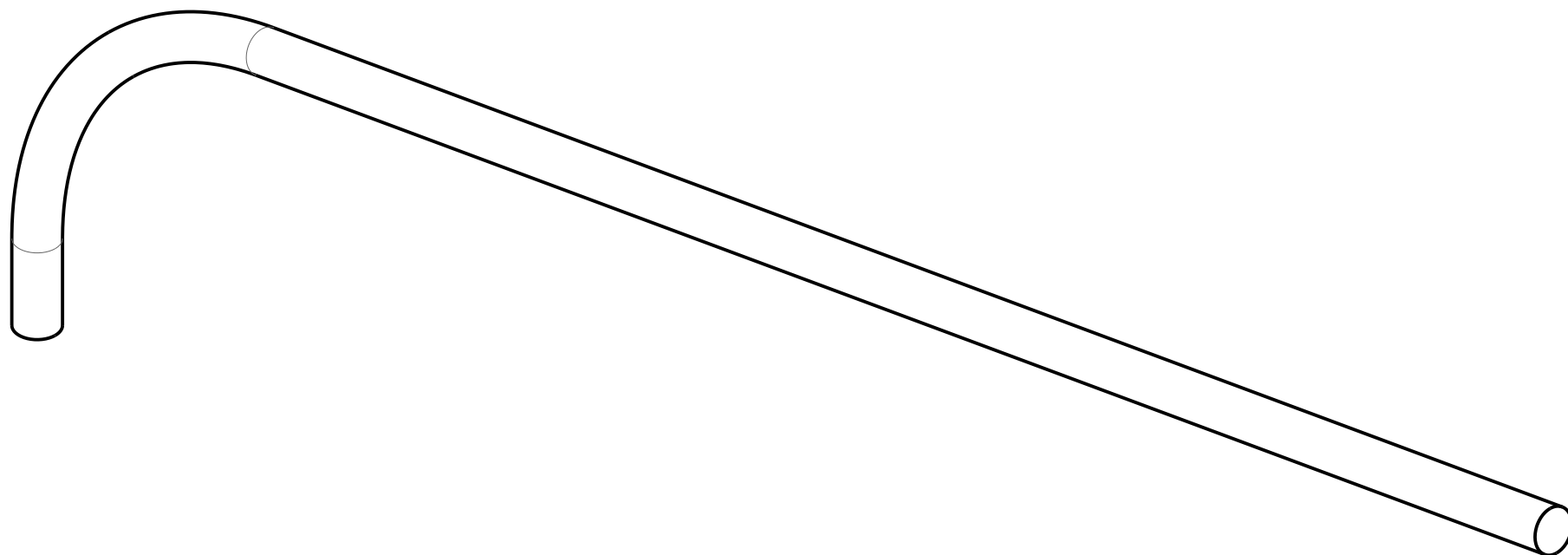



1. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994
2. DIMENSIONS: ALL DIMENSIONS ARE GIVEN IN MILLIMETERS
3. MATERIAL: COPPER WIRE, SOLID, 22 AWG
4. OVERALL WIRE LENGTH: 32.090
5. FINISH: NONE
6. PART TO BE CLEAN AND FREE OF SHARP EDGES AND BURRS.
7. INSTALL ALL HARDWARE PER MANUFACTURER'S INSTRUCTIONS AFTER PLATING
8. THIS DRAWING SHOWS ONLY ENGINEERING CRITICAL TO FUNCTION DIMENSIONS AND DIMENSIONS FOR ONGOING QC INSPECTION (CIRCLED DIMENSIONS) THESE DIMENSIONS AND ALL OTHER NON-DIMENSIONED FEATURES IN CAD DATABASE ARE TO BE CONTROLLED BY THE DRAWING TOLERANCE BLOCK.
9. ALL NON-DIMENSIONED FEATURES ARE TO BE CONTROLLED BY THE CAD DATABASE.
FILENAME: WFM-00001_ANTENNA_WHIP_J
REVISION: 01
10. WIRE ONLY NEEDS TO BE CUT TO LENGTH WHEN NOT SOLDERED TO HF-Z100 MODULE.
11. WIRE TO BE SHAPED DURING SOLDERING USING FIXTURE FXT-00001-000, NOT SHOWN HERE.



		SHEET	01
WFM-00001-000			
REVISONS			
REV	ECO#	DESCRIPTION	DATE
01		INITIAL RELEASE	17-NOV-15
		F LIU	

UNLESS OTHERWISE SPECIFIED		SIGNATURES		DATE		 <div>STACK LIGHTING, INC. 10054 PASADENA AVE CUPERTINO, CA 95014</div>	
DIMENSIONS ARE IN MILLIMETERS 3 PLACE DECIMALS ± 0.12 2 PLACE DECIMALS ± 0.25 ANGLES $\pm 0.5^\circ$		DRAWN F LIU		15-1117			
		CHECKED					
		ENGR					
		THIS DOCUMENT AND THE TECHNICAL DATA DISCLOSED ARE PROPRIETARY TO STACK LIGHTING, INC., AND SHALL NOT BE DUPLICATED, USED, RELEASED, OR DISCLOSED WITHOUT EXPRESSED WRITTEN PERMISSION.				ANTENNA, WHIP, 31.25	
MATERIAL		FINISH		CAD DWG	SIZE D	DRAWING NUMBER	REV 01
SEE NOTES		SEE NOTES		DO NOT SCALE DRAWING		SCALE 12:1	SHEET 1 OF 1