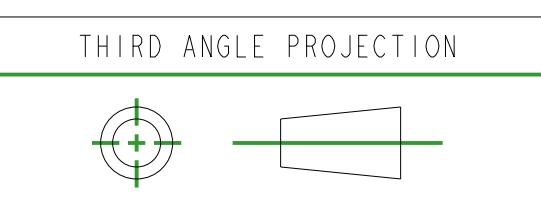
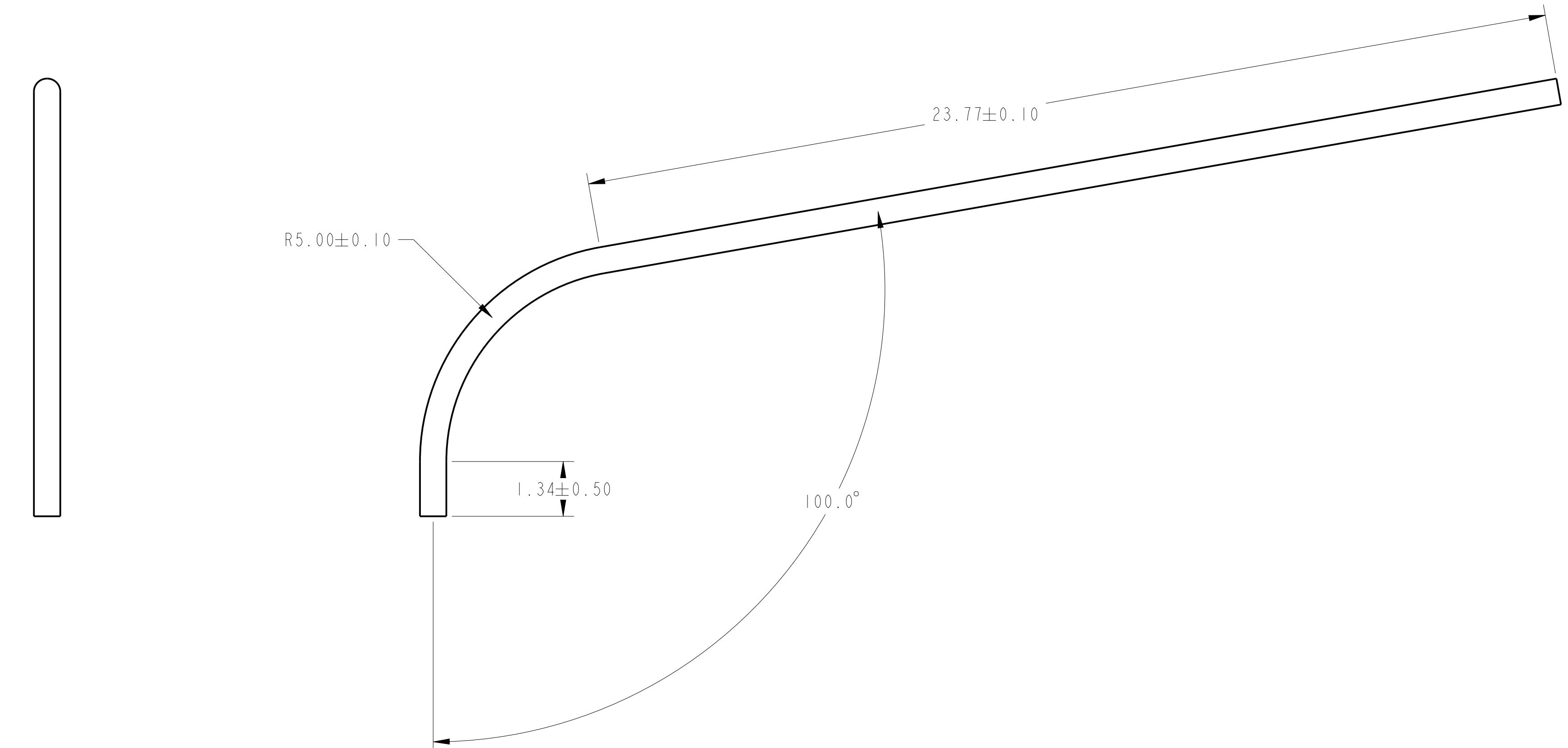
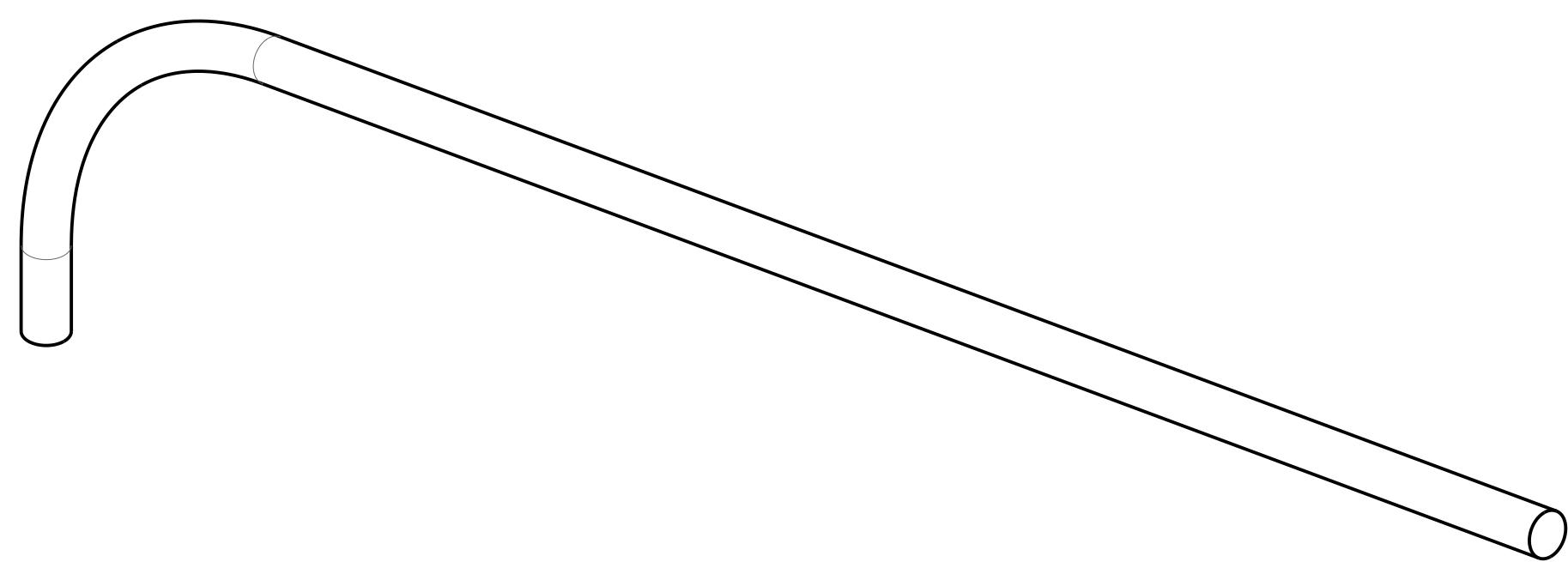


SIZE D		DRAWING NUMBER WFM-00001-000		SHEET 1 REV 01	
REV 01		DESCRIPTION INITIAL RELEASE		DATE 17-NOV-15	

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994
2. DIMENSIONS: ALL DIMENSIONS ARE GIVEN IN MILLIMETERS
3. MATERIAL: COPPER WIRE, SOLID, 22 AWG
4. OVERALL WIRE LENGTH: 32.090
5. FINISH: NONE
6. PART TO BE CLEAN AND FREE OF SHARP EDGES AND BURRS.
7. INSTALL ALL HARDWARE PER MANUFACTURER'S INSTRUCTIONS AFTER PLATING
8. THIS DRAWING SHOWS ONLY ENGINEERING CRITICAL TO FUNCTION DIMENSIONS AND DIMENSIONS FOR ONGOING QC INSPECTION (CIRCLED DIMENSIONS). THESE DIMENSIONS AND ALL OTHER NON-DIMENSIONED FEATURES IN CAD DATABASE ARE TO BE CONTROLLED BY THE DRAWING TOLERANCE BLOCK.
9. ALL NON-DIMENSIONED FEATURES ARE TO BE CONTROLLED BY THE CAD DATABASE.
FILENAME: WFM-00001_ANTENNA_WHIP_J
REVISION: 01
10. WIRE ONLY NEEDS TO BE CUT TO LENGTH WHEN NOT SOLDERED TO HF-Z100 MODULE.
11. WIRE TO BE SHAPED DURING SOLDERING USING FIXTURE FXT-00001-000, NOT SHOWN HERE.



UNLESS OTHERWISE SPECIFIED		SIGNATURES	DATE	 STACK STACK LIGHTING, INC. 10054 PASADENA AVE CUPERTINO, CA 95014	
DIMENSIONS ARE IN MILLIMETERS		DRAWN	F LIU		
3 PLACE DECIMALS ±0.12		CHECKED			
2 PLACE DECIMALS ±0.25		ENGR		THIS DOCUMENT AND THE TECHNICAL DATA DISCLOSED ARE PROPRIETARY TO STACK LIGHTING, INC., AND SHALL NOT BE DUPLICATED, USED, RELEASED, OR DISCLOSED WITHOUT EXPRESSED WRITTEN PERMISSION.	
		ANGLES ±0.5°			
MATERIAL	FINISH	CAD DWG	WFM-00001_ANTENNA_WHIP_J	SIZE D	DRAWING NUMBER WFM-00001-000 REV 01
SEE NOTES	SEE NOTES	DO NOT SCALE DRAWING		SCALE 12:1	SHEET 1 OF 1