



FCC PART 15, CLASS B

MEASUREMENT AND TEST REPORT

For

Beijing Huitianwei Technology Co., Ltd.

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FCC ID: 2AGCH-Z300

Report Type: Original Report	Product Type: HORI 3D Printer
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Report Number: <u>RKS151023001-00A</u>	
Report Date: <u>2015-10-30</u>	
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GENERAL INFORMATION

Product Description for Equipment under Test (EUT)

The Beijing Huitianwei Technology Co., Ltd's product, model number: Z300 (FCC ID: 2AGCH-Z300) or the "EUT" in this report is a HORI 3D Printer, which was measured approximately: 488 mm (L) x 496mm (W) x 625 mm (H), the input power is AC 120V/60Hz. The highest operating frequency is 50 MHz.

**All measurement and test data in this report was gathered from production sample serial number: 1023001 (Assigned by BACL, Kunshan). The EUT supplied by the applicant was received on 2015-10-23*

Objective

This report is prepared on behalf of Beijing Huitianwei Technology Co., Ltd in accordance with Part 2-Subpart J, and Part 15-Subparts A and B of the Federal Communication Commissions rules.

The objective of the manufacturer is to determine the compliance of EUT with FCC Part 15, Class B.

Related Submittal(s)/Grant(s)

No related submittal(s).

Test Methodology

All measurements contained in this report were conducted with ANSI C63.4-2014, American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the range of 9 kHz to 40 GHz.

All radiated and conducted emissions measurement was performed at Bay Area Compliance Laboratories Corp. (Kunshan). The radiated testing was performed at an antenna-to-EUT distance of 3 meters.

Test Facility

The test site used by Bay Area Compliance Laboratories Corp. (Kunshan) to collect test data is located on the Chenghu Road, Kunshan Development Zone No.248, Kunshan, Jiangsu, China

Test site at Bay Area Compliance Laboratories Corp. (Kunshan) has been fully described in reports submitted to the Federal Communication Commission (FCC). The details of these reports have been found to be in compliance with the requirements of Section 2.948 of the FCC Rules on November 06, 2014. The facility also complies with the radiated and AC line conducted test site criteria set forth in ANSI C63.4.

The Federal Communications Commission has the reports on file and is listed under FCC Registration No.: 815570. The test site has been approved by the FCC for public use and is listed in the FCC Public Access Link (PAL) database.

SYSTEM TEST CONFIGURATION (FCC §15.27)

Justification

The system was configured for testing in a typical fashion (as normally used by a typical user).

EUT Exercise Software

No exercise software was used.

Special Accessories

No special accessory was used.

Equipment Modifications

No modification was made to the EUT tested.

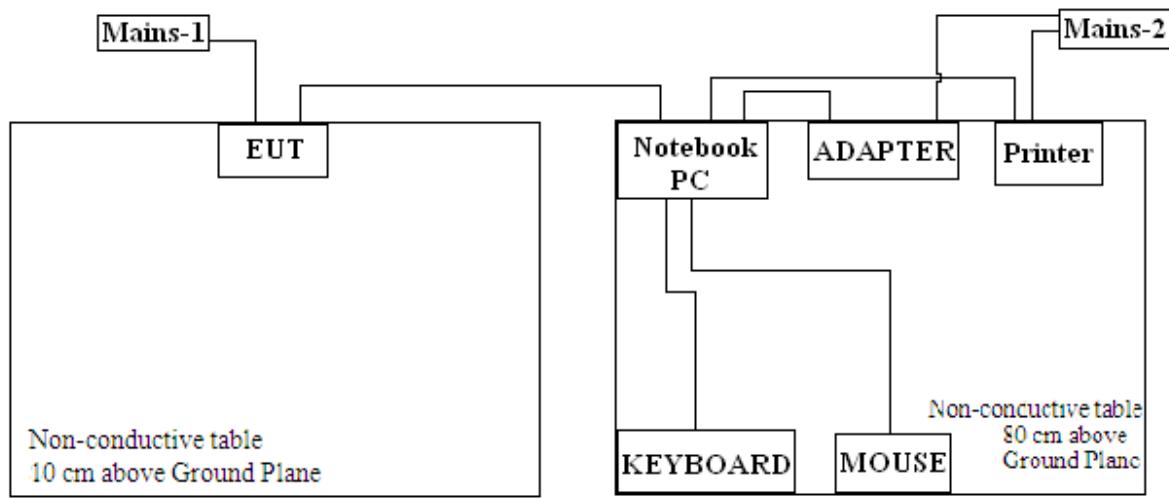
Support Equipment List and Details

Manufacturer	Description	Model	Serial Number
LENOVO	Notebook	T400	N/A
Sandisk	SD Card	8G	N/A
Ecosys	Printer	FS-1125MFP	N/A
DELL	Mouse	MO-1008BU	N/A
DELL	Keyboard	KB-BL919EB	N/A

External I/O Cable

Cable Description	Length (m)	From/Port	To
Unshielding Detachable USB Cable	1.5	EUT	Notebook

Block Diagram of Test Setup



SUMMARY OF TEST RESULTS

FCC Rules	Description of Test	Results
§15.107	AC Line Conducted Emissions	Compliance
§15.109	Radiated Emissions	Compliance

FINAL

FCC §15.107 – AC LINE CONDUCTED EMISSIONS

Applicable Standard

According to FCC§15.107

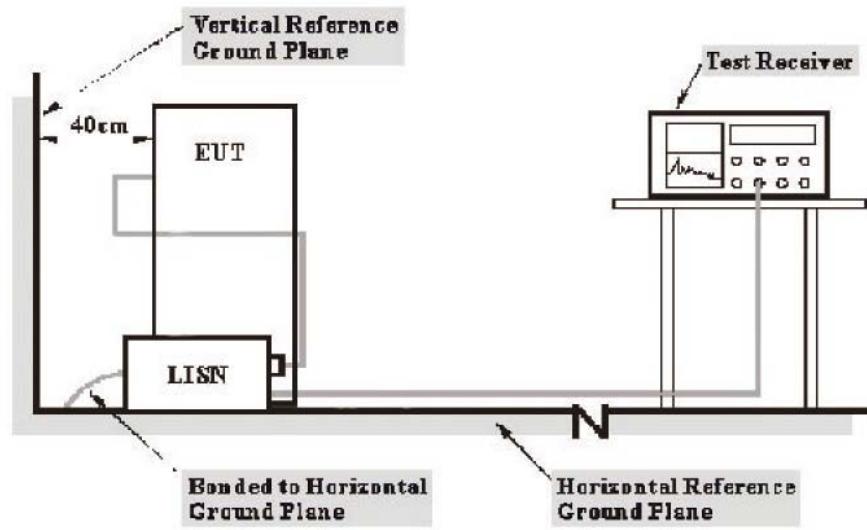
Measurement Uncertainty

Input quantities to be considered for conducted disturbance measurements maybe receiver reading, attenuation of the connection between LISN and receiver, LISN voltage division factor, LISN VDF frequency interpolation and receiver related input quantities, etc.

Based on CISPR 16-4-2:2011, the expended combined standard uncertainty of conducted disturbance test at Bay Area Compliance Laboratories Corp. (Kunshan) is shown as below. And the uncertainty will not be taken into consideration for the test data recorded in the report.

Port	Expanded Measurement uncertainty
AC Mains	3.26 dB (k=2, 95% level of confidence)
CAT 3	3.70 dB (k=2, 95% level of confidence)
CAT 5	3.86 dB (k=2, 95% level of confidence)
CAT 6	4.64 dB (k=2, 95% level of confidence)

EUT Setup



The measurement procedure of EUT setup is according with ANSI C63.4-2014. The related limit was specified in FCC Part 15.107 Class B.

The EUT was connected to an AC 120V/60 Hz power source.

EMI Test Receiver Setup

The EMI test receiver was set to investigate the spectrum from 150 kHz to 30 MHz.

During the conducted emission test, the EMI test receiver was set with the following configurations:

Frequency Range	IF B/W
150 kHz – 30 MHz	9 kHz

Test Procedure

During the conducted emission test, the EUT was connected to the outlet of the LISN.

Maximizing procedure was performed on the six (6) highest emissions of the EUT.

All final data was recorded in the Quasi-peak and average detection mode.

Test Equipment List and Details

Manufacturer	Description	Model	Serial Number	Calibration Date	Calibration Due Date
Rohde & Schwarz	EMI Test Receiver	ESCS30	934115/007	2014-11-04	2015-11-03
Rohde & Schwarz	LISN	ESH3-Z5	862770/011	2014-11-04	2015-11-03
Rohde & Schwarz	LISN	ESH3-Z5	892239/018	2015-06-23	2016-06-22
Rohde & Schwarz	CE Test software	EMC 32	V 09.10.0	--	--

*** Statement of Traceability:** Bay Area Compliance Laboratories Corp. (Kunshan) attests that all calibrations have been performed in accordance to requirements that traceable to National Primary Standards and International System of Units (SI).

Corrected Factor & Margin Calculation

The Corrected factor is calculated by adding LISN VDF (Voltage Division Factor), Cable Loss and Transient Limiter Attenuation. The basic equation is as follows:

$$\text{Correction Factor} = \text{LISN VDF} + \text{Cable Loss}$$

The “Margin” column of the following data tables indicates the degree of compliance with the applicable limit. For example, a margin of 7dB means the emission is 7 dB below the limit. The equation for margin calculation is as follows:

$$\text{Margin} = \text{Limit} - (\text{QuasiPeak} \& \text{Average})$$

Test Results Summary

According to the recorded data in following table, the EUT complied with the FCC Part 15.107 Class B, the worst margin reading as below:

2.71 dB at 1.15000 MHz in the **Neutral** conducted mode

Refer to CISPR16-4-2:2011 and CISPR 16-4-1:2009, the measured level complies with the limit if

$$L_m + U_{(Lm)} \leq L_{lim} + U_{cisp}$$

In BACL, $U_{(Lm)}$ is less than U_{cisp} , if L_m is less than L_{lim} , it implies that the EUT complies with the limit.

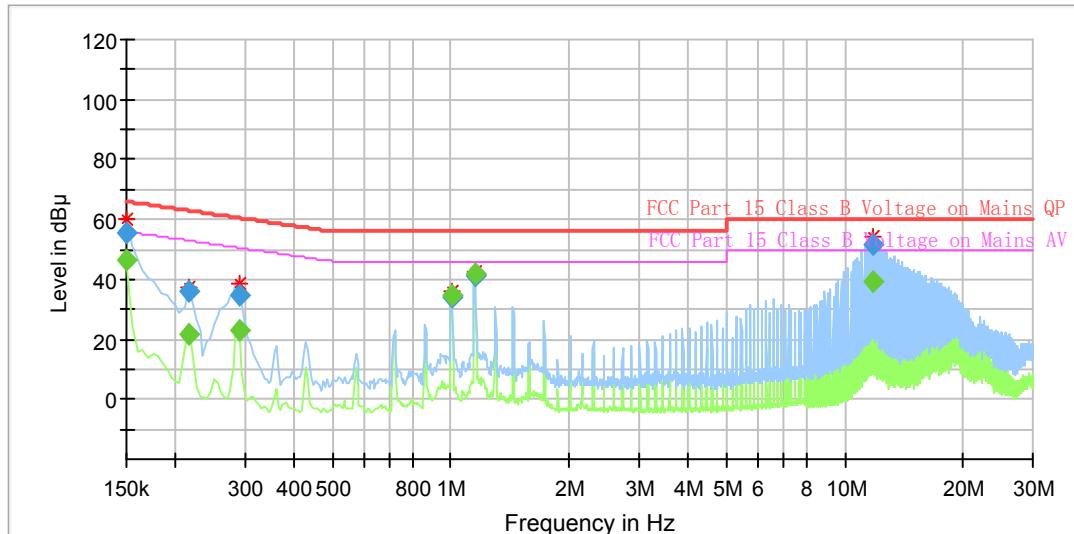
Test Data

Environmental Conditions

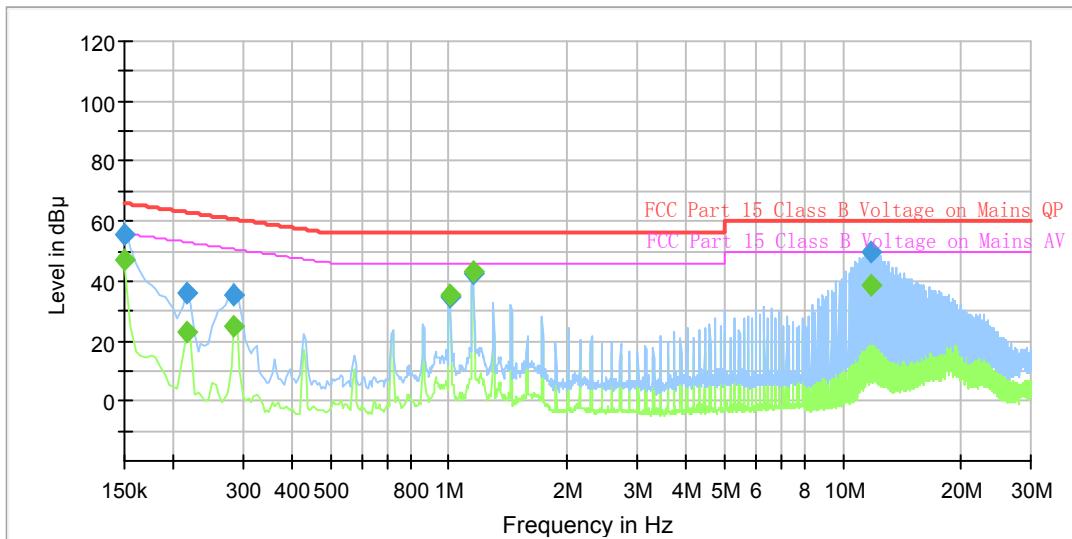
Temperature:	25°C
Relative Humidity:	51 %
ATM Pressure:	101.0 kPa

The testing was performed by Allen.tian on 2015-10-23

Test Mode: Runing

AC 120V/60 Hz, Line

Frequency (MHz)	QuasiPeak (dB μ V)	Average (dB μ V)	Limit (dB μ V)	Margin (dB)	Bandwidth (kHz)	Line	Corr. (dB)
0.150000	---	46.55	56.00	9.45	9.000	L1	11.0
0.150000	55.30	---	66.00	10.70	9.000	L1	11.0
0.215000	---	21.86	53.01	31.15	9.000	L1	11.0
0.215000	35.89	---	63.01	27.12	9.000	L1	11.0
0.290000	---	23.29	50.52	27.23	9.000	L1	11.0
0.290000	34.57	---	60.52	25.95	9.000	L1	11.0
1.005000	---	34.44	46.00	11.56	9.000	L1	11.1
1.005000	33.90	---	56.00	22.10	9.000	L1	11.1
1.150000	---	42.04	46.00	3.96	9.000	L1	11.1
1.150000	41.52	---	56.00	14.48	9.000	L1	11.1
11.785000	---	39.09	50.00	10.91	9.000	L1	11.3
11.785000	51.91	---	60.00	8.09	9.000	L1	11.3

AC 120V/60 Hz, Neutral

Frequency (MHz)	QuasiPeak (dB μ V)	Average (dB μ V)	Limit (dB μ V)	Margin (dB)	Bandwidth (kHz)	Line	Corr. (dB)
0.150000	55.62	---	66.00	10.38	9.000	N	11.0
0.150000	---	46.95	56.00	9.05	9.000	N	11.0
0.215000	35.97	---	63.01	27.04	9.000	N	11.0
0.215000	---	23.00	53.01	30.01	9.000	N	11.0
0.285000	35.33	---	60.67	25.34	9.000	N	11.0
0.285000	---	24.73	50.67	25.94	9.000	N	11.0
1.005000	34.93	---	56.00	21.07	9.000	N	11.1
1.005000	---	35.53	46.00	10.47	9.000	N	11.1
1.150000	42.78	---	56.00	13.22	9.000	N	11.1
1.150000	---	43.29	46.00	2.71	9.000	N	11.1
11.785000	49.72	---	60.00	10.28	9.000	N	11.4
11.785000	---	38.51	50.00	11.49	9.000	N	11.4

Note:

1) Correction Factor = LISN VDF (Voltage Division Factor) + Cable Loss

The corrected factor has been input into the transducer of the test software.

2) Margin = Limit - (QuasiPeak & Average)

FCC §15.109 - RADIATED EMISSIONS

Applicable Standard

FCC §15.109

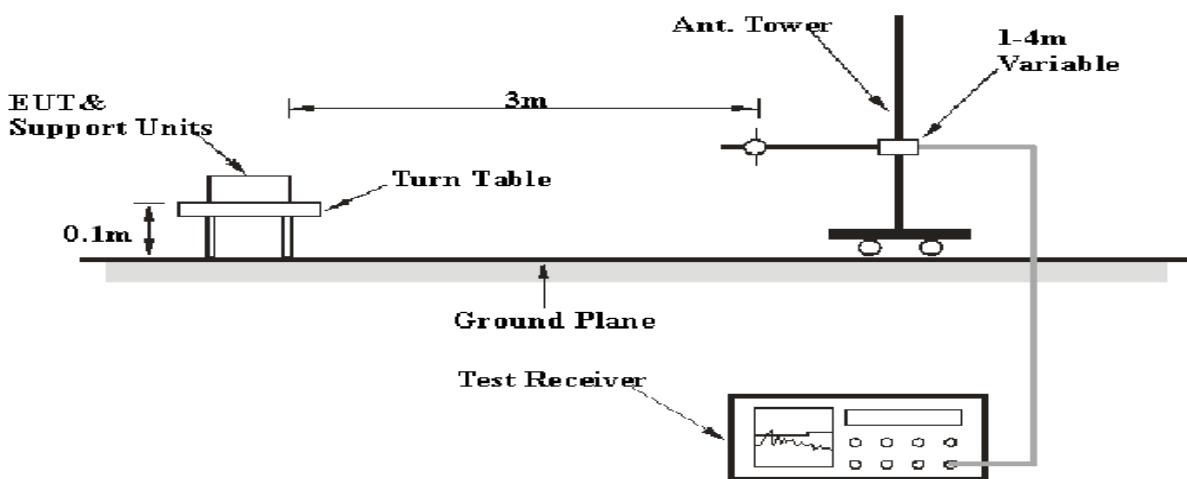
Measurement Uncertainty

All measurements involve certain levels of uncertainties, especially in field of EMC. The factors contributing to uncertainties are spectrum analyzer, cable loss, antenna factor calibration, antenna directivity, antenna factor variation with height, antenna phase center variation, antenna factor frequency interpolation, measurement distance variation, site imperfections, mismatch (average), and system repeatability.

Based on CISPR 16-4-2:2011, the expended combined standard uncertainty of radiation emissions at Bay Area Compliance Laboratories Corp. (Kunshan) is shown in below table. And the uncertainty will not be taken into consideration for the test data recorded in the report

Frequency	Polarity	Measurement uncertainty
30 MHz~200 MHz	Horizontal	4.62 dB (k=2, 95% level of confidence)
	Vertical	4.54 dB (k=2, 95% level of confidence)
200 MHz~1 GHz	Horizontal	4.84 dB (k=2, 95% level of confidence)
	Vertical	5.91 dB (k=2, 95% level of confidence)
1 GHz~6 GHz	Horizontal/Vertical	4.68 dB (k=2, 95% level of confidence)
Above 6 GHz	Horizontal/Vertical	4.92 dB (k=2, 95% level of confidence)

EUT Setup



The radiated emission tests were performed in the 3 meters chamber test site, using the setup accordance with the ANSI C63.4-2014. The specification used was the FCC Part 15.109 Class B limits.

The external I/O cables were draped along the test table and formed a bundle 30 to 40 cm long in the middle.

The spacing between the peripherals was 10 cm.

The EUT was connected to an AC 120V/60 Hz power source.

EMI Test Receiver Setup

The system was investigated from 30 MHz to 1 GHz.

During the radiated emission test, the EMI test receiver was set with the following configurations:

Frequency Range	RBW	Video B/W	IF B/W	Detector
30 MHz – 1000 MHz	100 kHz	300 kHz	120 kHz	QP

Test Procedure

Maximizing procedure was performed on the highest emissions to ensure that the EUT complied with all installation combinations.

All data was recorded in the Quasi-peak detector mode from 30 MHz to 1 GHz.

Test Equipment List and Details

Manufacturer	Description	Model	Serial Number	Calibration Date	Calibration Due Date
Sonoma Instrunent	Amplifier	330	171377	2015-09-16	2016-09-16
Rohde & Schwarz	EMI Test Receiver	ESCI	100195	2015-09-16	2016-09-16
Sunol Sciences	Broadband Antenna	JB3	A090314-1	2015-09-12	2016-09-12
R&S	Auto test Software	EMC32	V 09.10.0	-	-

* **Statement of Traceability:** Bay Area Compliance Laboratories Corp. (Kunshan) attests that all calibrations have been performed in accordance to requirements that traceable to National Primary Standards and International System of Units (SI).

Correction Factor & Margin Calculation

The Correction Factor is calculated by adding the Antenna Factor and Cable Loss, and subtracting the Amplifier Gain. The basic equation is as follows:

$$\text{Correction Factor} = \text{Antenna Factor} + \text{Cable Loss} - \text{Amplifier Gain}$$

The “Margin” column of the following data tables indicates the degree of compliance with the applicable limit. For example, a margin of 7 dB means the emission is 7 dB below the limit. The equation for margin calculation is as follows:

$$\text{Margin} = \text{Limit} - \text{QuasiPeak}$$

Test Results Summary

According to the data in the following table, the EUT complied with the FCC §15.109 Class B, with the worst margin reading of:

1.94 dB at 480.002750 MHz in the **Vertical** polarization mode

Refer to CISPR16-4-2:2011 and CISPR 16-4-1:2009, the measured level complies with the limit if

$$L_m + U_{(Lm)} \leq L_{\text{lim}} + U_{\text{cisp}}$$

In BACL, $U_{(Lm)}$ is less than U_{cisp} , if L_m is less than L_{lim} , it implies that the EUT complies with the limit.

Test Data

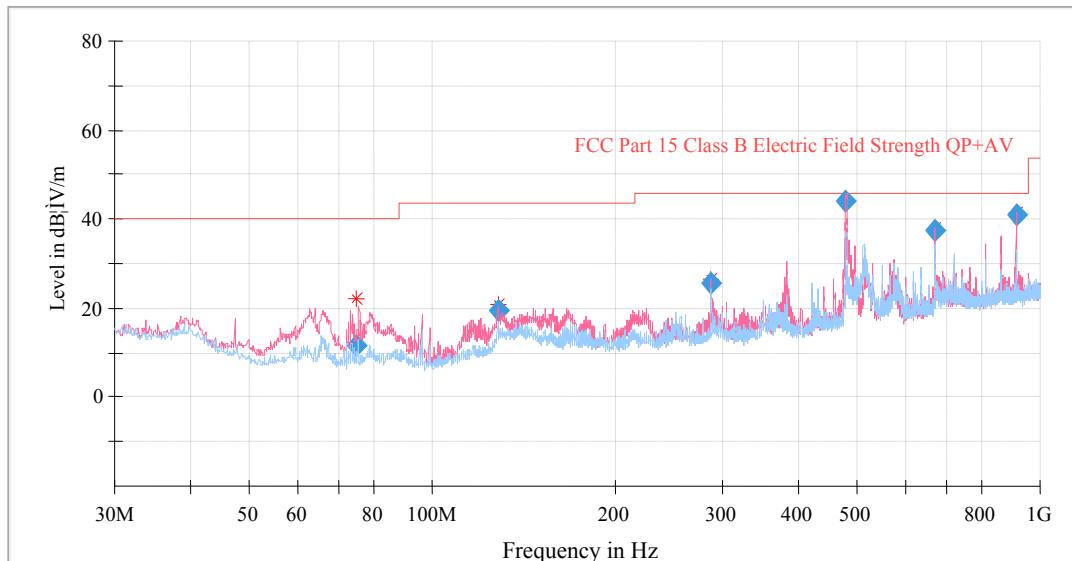
Environmental Conditions

Temperature:	25°C
Relative Humidity:	51 %
ATM Pressure:	101.0 kPa

The testing was performed by Allen Tian on 2015-10-29

Operation Mode: Runing

30MHz ~ 1GHz, AC 120V/60 Hz



Frequency (MHz)	QuasiPeak (dB μ V/m)	Limit (dB μ V/m)	Margin (dB)	Bandwidth (kHz)	Height (cm)	Pol	Azimuth (deg)	Corr. (dB)
74.658650	11.36	40.00	28.64	120.000	100.0	V	276.0	-17.1
128.099050	19.57	43.50	23.93	120.000	100.0	V	117.0	-13.6
288.019300	25.44	46.00	20.56	120.000	100.0	V	172.0	-10.5
480.002750	44.06	46.00	1.94	120.000	200.0	V	0.0	-6.0
671.997450	37.49	46.00	8.51	120.000	100.0	V	23.0	-3.1
911.998650	41.14	46.00	4.86	120.000	100.0	V	0.0	-0.4

Note:

- 1) Correction Factor=Antenna factor (RX) + cable loss – amplifier factor
- 2) Margin = Limit - QuasiPeak

***** END OF REPORT *****