



G1100 WirelessHART Smart Gateway User Manual

V2.2



WirelessHART®

WirelessHART Smart Gateway G1100

Caution

In order to ensure the personal and property safety, and get the best product experience, before using, installation, and maintenance products, please be sure to read all the content of the document.

Security Reminder

The user must pay special attention to the content of this manual to ensure that the personal and property safety. The potential security problems may cause are marked with orange color. Please refer to the safety information before operations marked with that color.

Warning

The products described in the manual are not designed for nuclear industry application.

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1 Overview

Warning

Please pay attention to the rules, otherwise it may cause damages to personal and property.

- Please ensure the installation is carried out by the expertise staff.
- Please ensure the working environment and related danger lever are relevant.

1.1 Brief Introduction

WirelessHART smart wireless gateway is in charge of establishment, management and maintenance of WirelessHART network, and network optimization, to make the devices in the network work in the effective and safe situation. Meanwhile WirelessHART smart gateway integrates device wireless information in the network to the PC system or data application, and provides related security assurance.

WirelessHART smart wireless gateway has the leading data reliability, network safety and advanced customer experience. It provides Web service for real-time network running check and data, without any restrictions. The engineer shall check abundant device status and device information in the Web service. And it provides total configuration function and the user may configure the device at anytime and anyway.

The G1100 smart wirelessHART gateway involves two types: General type and Explosion-proof type. The General type smart wirelessHART gateway model number is G1100-NN; the Explosion-proof type smart wirelessHART gateway model number is G1100-S1. Customers can make appropriate choices according to their field requirements.

1.2 Including Goods

- WirelessHART smart gateway
- Fast guidance manual
- Metal installation accessories

2 First Connection

Note

All webpage screenshots, involved in this chapter, derive from Chinese page of gateway webpage.

Warning

Please pay attention to the installation rules, otherwise it may cause death or severe injury.

- Please ensure the installation is only carried out by expertise staff.
The explosion may cause death or severe injury.
- Please check the equipment's working environment and related dangerous environment certification are relevant.
Electricity shock may cause death or severe injury.
- Please be careful when connecting wires and terminals.
- Please keep the distance at least 20cm between antenna and people when installing the devices.

2.1 Summary

Warning

When the gateway is normal, please do not cut off the power, otherwise it will lead to unpredictable consequences.

Here is about the configuration setting on how to connect gateway for the first time, and before it is in field control network. The user shall notice that some gateway is only used in single application, without network connection. In these circumstances, the user still needs to configure items in this section.

Before installation gateway and connecting to field control network, the user shall configure IP address for the gateway. It is carried out via a private network between gateway and PC/portable computer. The following goods are required:

- Gateway
- PC/portable computer
- Cables
- 24VDC (nominal value) power

2.2 System Requirements

There are the requirements for PC/portable computer, when to configure the gateway:

Network browser application program (support one of them)

Firefox browser 35 or plus

Chrome browser 40 or plus

Microsoft Internet Explorer 8.0 or plus

Ethernet

10/100base-TX Ethernet communication protocol

2.3 First Setting

2.3.1 Prepare PC/Portable Computer

The user shall configure PC/portable computer before gateway communication, to establish a private network. The gateway setting shall be found in the PC/portable computer's control panel.

Following are the methods:

- 1) Open "Network Connections".
- 2) Choose "Local Area Connection".
- 3) Click right click, choose "Properties" in the list.
- 4) Choose Internet Protocol (TCP/IP), and choose "Properties".

Figure 2-1 Local Area Connection Properties

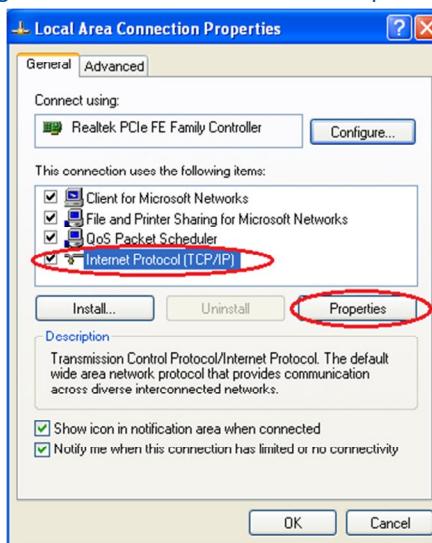
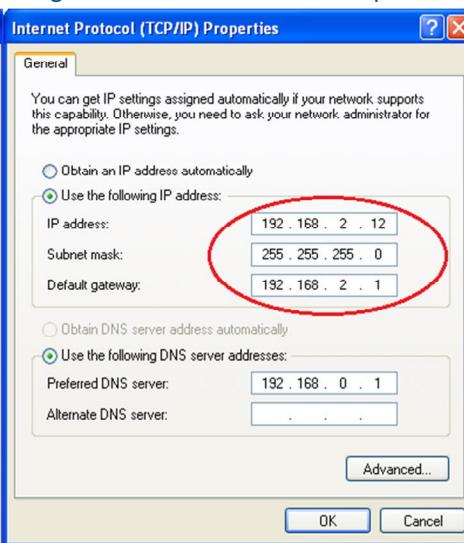


Figure 2-2 Internet Protocol Properties



Caution

If PC/portable computer is from other network, please down the present IP and other settings, so that the PC/portable computer shall get back to previous network work after the configuration.

- 5) Choose “Use the following IP address” from “General”.
- 6) Set IP address as “192.168.2.XX” (and it cannot be as the same as gateway, gateway default IP is 192.168.2.253), and press Tab.
- 7) Subnet mask shall be set as 255.255.255.0.
- 8) Click “OK”, close “Internet Protocol (TCP/IP)” and “Local Area Connection”.

2.3.2 Connection and Power On

With network cables provided together with gateway, connect one end of cable to Ethernet port of PC/portable computer, and connect the other end of Ethernet port of gateway, shown as the Figure below. After the connection between gateway and PC/portable computer, connect 24VDC (nominal value) power, at least 500mA to power input terminal of gateway.

Figure 2-3 Gateway Connection Terminals Diagram

Warning

- Please be careful when connecting wires and terminals.
- The user must use the cable pipe entrance located at the bottom of housing when connecting to gateway. The connection “open gateway’s cover” may press the connection parts and damage the gateway.

2.3.3 Gateway Configuration

Now the user can log in the gateway and configure it into field control network.

2.3.3.1 Log in Gateway Webpage

Log in the gateway on following steps:

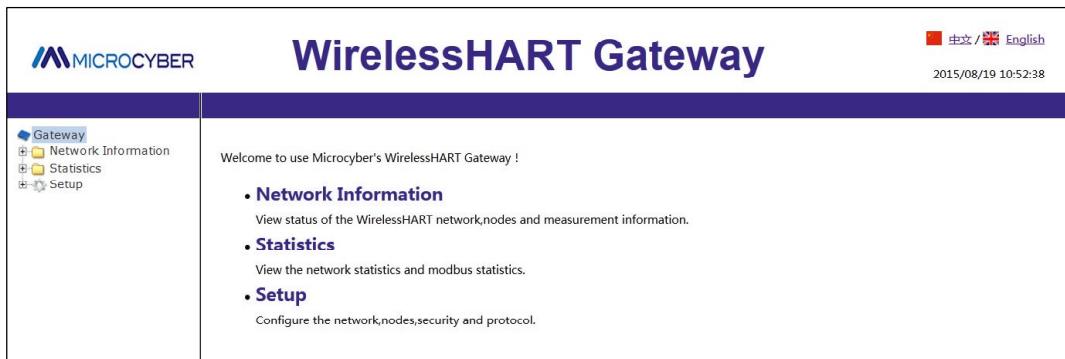
- 1) Open standard network browser.

- 2) Input in the address bar: <https://192.168.2.253>.
- 3) Confirm the security, and then continue.
- 4) Input username admin.
- 5) Input password 123456.

Now the network browser has been in the gateway's default homepage, the left side of homepage is navigation menu, including:

- Network information: Check WirelessHART network status, online device information and measurement information.
- Statistics: Provide wireless network statistic information and Modbus statistic information
- Setup: Configure network, node, security, protocol and other parameters.

Figure 2-4 Gateway Homepage



2.3.3.2 TCP/IP Gateway Setting

Warning

Please be more careful when user is modifying the TCP/IP network setting. If the setting is missing or wrong, the user probably cannot log in the gateway. Please contact network administrator, so that the user could use TCP/IP network setting correctly.

Before installing and connect the gateway to fieldbus control network, the user shall configure IP address and other TCP/IP network settings, as following:

- 1) Choose "Setup" > "Ethernet".
- 2) Input the following information:
 - IP Address: 192.168.2.253 (gateway default IP for reference)
 - Netmask: 255.255.255.0
 - Gateway: 192.168.2.1

Notice

IP address range 192.0.0.1~223.255.255.254,
172.16.0.0~172.31.255.254,

10.0.0.0~10.255.255.254.

IP address 192.168.99.xxsegment is not available.

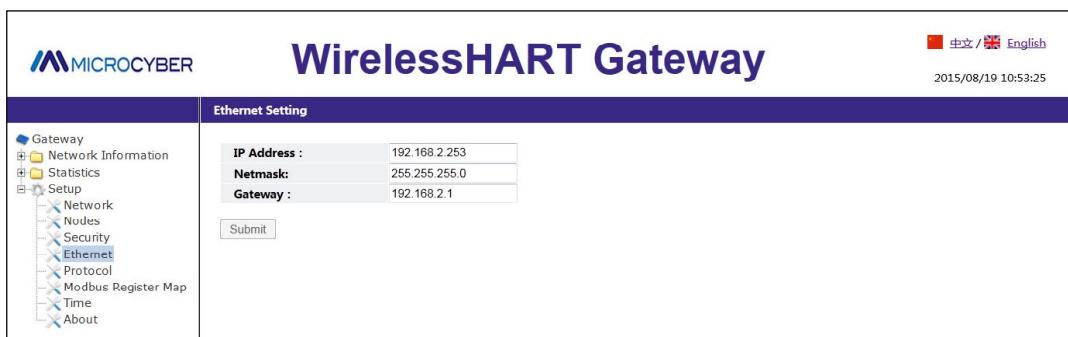
3)Click “Submit”.

4)If the reminder is “Successful！”, click “Yes”. If the reminder is “Failed”, the user shall resubmit and check the gateway’s Ethernet connection. Please refer to Section 5.

5)If the reminder is “Restart gateway now？”, click “Yes”. The gateway shall restart.

6)Restart network browser.

Figure 2-5 Ethernet Setting



Caution

After modifying the gateway IP, the communication with the webpage shall lost. After restarting the browser, and using the new IP address and other TCP/IPs, the network setting shall log in the gateway again. It may require modifying PC/portable computer’s TCP/IP network setting, PC/portable computer’s IP address and gateway’s IP address must be in the same network segment.

2.3.3.3 Wireless Network Setting

Before installation the gateway and connecting it to field control network, the user shall configure the wireless network information. The wireless network setting is as following:

1)Choose “Setup”>“Wireless Network Setting”.

2)Set the following information:

- Network name: Field wireless network name
- Network ID: 1~65535
- Join Key: 16-byte hexadecimal numbers

Default wireless network information:

- Network ID: 1229
- Join Key: 00000000 00000000 00000000 00000000

3) Click “Submit”.

4) If the reminder is “Successful！”, click “Yes”. If the reminder is “Failed”, the user shall resubmit and check the gateway’s Ethernet connection. Please refer to Section 5.

5) Click “Restart”, to restart the gateway and the setting is effective.

Figure 2-6 Network



3 Installation and Connection

Warning

Explosion may cause death or severe injury.

- Please check if the device working environment is related to relevant dangerous place certification.
- Electrostatic discharge may damage electric devices:
- Before taking the electric devices, or connecting leads or terminals, the people-ground device shall be set. Electricity shock may cause death or severe injury. If the device is installed at high-voltage environment, and with failure situation and installation mistake, there probably shall be high-voltage between device leads and terminals.
- Please be careful when touching leads and terminals.
- It may cause death or severe injury, if the user doesn't following installation rules:
- Please ensure the installation is only carried out by expertise staff.
- Please keep the distance at least 20cm between antenna and people when installing the devices.

3.1 Summary

The section is about how to install gateway and carry our electric connection correctly, including electric connection, ground and PC system connection.

3.1.1 General Considerations

Smart wireless gateway can be installed at any universal position. Please ensure the protection cover is ready, otherwise any electric device touch may bring in humidity and pollution.

The gateway shall be installed in the place where is easy to connect PC system network (process control network) and wireless field network.

3.1.2 Physical Description

The dimension information is referred in Appendix A: Product Specification. Cast Aluminum covers gateway's electric circuit. The user may operate electric device, wireless device and wiring terminals after opening the housing.

3.2 Installation

Find the best wireless performance for the gateway. Generally, the place is 4.6-7.6m (15-25

inches) high from the ground or 2m (6 inches) high from the base facility. [Figure 3-1](#) is an example for that.

[Figure 3-1 Gateway Installation](#)

The gateway shall be fixed to the designed position with the pendant, and the pendant is provided together with the gateway. The hole dimension of gateway bottom housing and pendant are shown as [Figure 3-2](#), [Figure 3-3](#), [Figure 3-4](#).

The steps to install gateway as following:

- 1) With screw, to fix pendant ① to the designed position.
- 2) With screw, to fix pendant ② to the gateway bottom housing.

Hang gateway to pendant ①, to finish the installation.

[Figure 3-2 Gateway and Pendant](#)

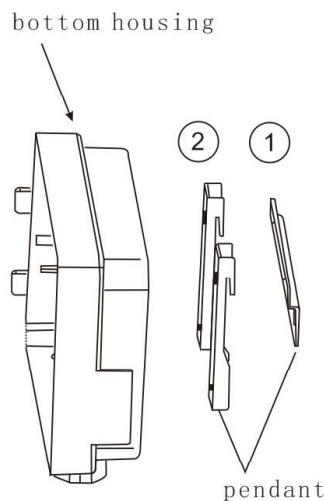


Figure 3-3 Gateway Bottom Housing Dimension (Unit: mm)

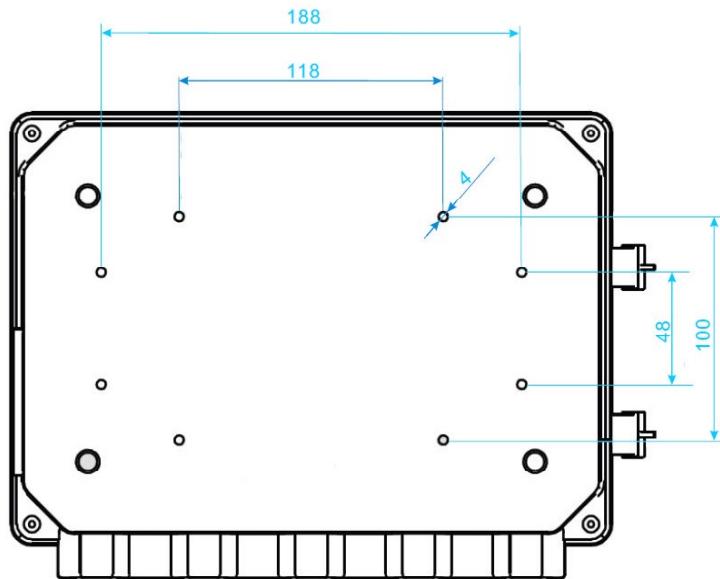
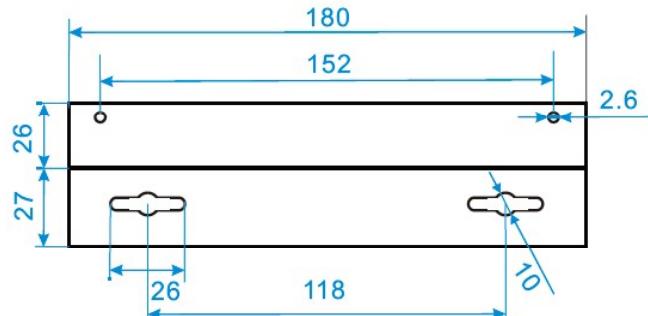


Figure 3-4 Gateway Pendant ①Dimension (Unit: mm)



3.3 Remote Antenna (optional)

Remote antenna options provide many optional ways for wireless connection, lightning protection and installation.

Warning

- When installing remote antenna of smart wireless gateway, please obey safety procedure, to avoid falling or touching high voltage cable.
- To guarantee wireless performance and avoid violation of frequency band regulations, please don't chance the cable length or antenna type.
- If installation of remote antenna suite is not based on the manual, Microcyber refuses to bear responsibility for poor wireless performance, etc.

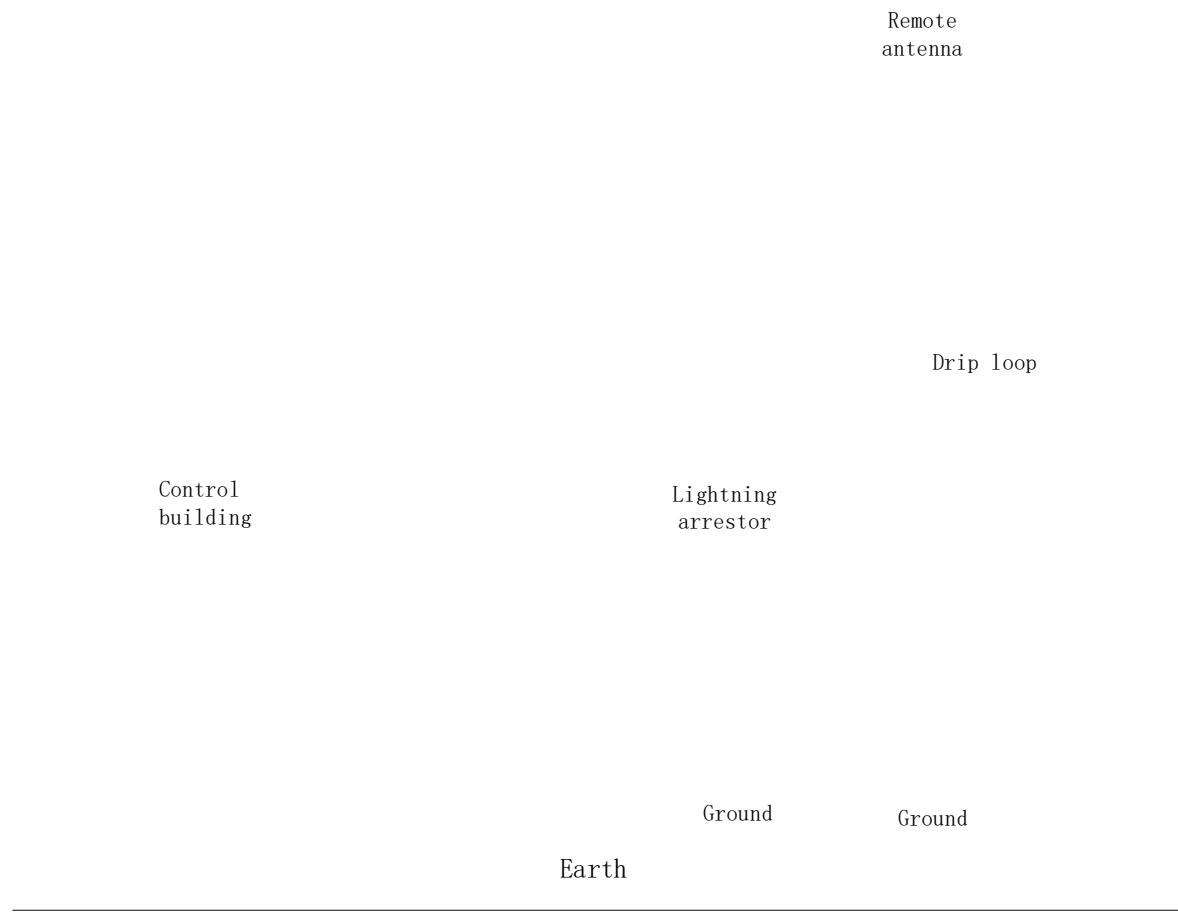
Remote installation antenna suite includes antenna lightning arrester, antenna and connection cable.

Optimal location shall be selected for antenna during installation. Usually, the location is 4.6-7.6m from ground, or more than 2m above the nearest barrier.

Installation of EA2 options (outdoor application):

- 1) Fix antenna onto 2.5cm-5cm diameter rod with attachment.
- 2) Install arrester onto the top of gateway directly.
- 3) Use cable to connect grounding shim on top of arrester to reliable grounding.
- 4) Use the attached coaxial cable to connect antenna with arrester. Ensure drip loop no less than 0.3m from the arrester.
- 5) Use thread sealant to firmly connect wireless gateway, arrester, cable and antenna.
- 6) Excess length cable shall be curled into 0.3m coil.

Figure 3-5 EA2 Option Installation Drawing



Installation of EA3 options (indoor and outdoor application):

- 1) Fix antenna onto 2.5cm-5cm diameter rod with attachment.
- 2) Install arrester near building exit.
- 3) Use cable to connect grounding shim on top of arrester to reliable grounding.

- 4) Use the attached coaxial cable to connect antenna with arrester. Ensure drip loop no less than 0.3m from the arrester.
- 5) Use the attached coaxial cable to connect gateway with arrester.
- 6) Use thread sealant to firmly connect wireless gateway, arrester, cable and antenna.
- 7) Excess length cable shall be curled into 0.3m coil.

Figure 3-6 EA3 Option Installation Drawing



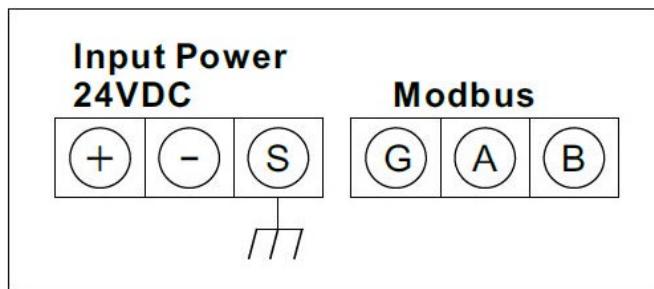
Table 3-1 Remote Antenna Suite Option

| Suite Option | Antenna | Cable 1 | Cable 2 | Arrester |
|--------------|-----------|---------|---------|--|
| EA2 | +6dB gain | 12m | N/A | Male-female connector 0.5dB insertion loss |
| EA3 | +6dB gain | 9m | 3m | Female-female connector 0.5dB insertion loss |

3.4 Connection

All the connections to gateway may be at the wiring terminals, the wiring terminal is inside the housing, and the wiring terminal label is inside the external housing. The standard wiring terminal label is shown in Figure 3-7.

Figure 3-7 Standard Wiring Terminal Mark



In junction box of external housing, there are five lead entrances for power wire and communication wire. Don't make power wire and communication wire together to pass lead pipe, or make the signal wire near the powerful electric device.

Install lead pipe end cap at the new lead pipe port. In order to meet NEMA 4X and IP65 requirements, the user shall wind PTEE belt at external thread or smear sealant, to create watertight seal.

3.4.1 Ground

The gateway housing shall be grounded according to national and local electric specification. The most effective way is to connect gateway housing to the ground via minimum impedance. The user may also connect external ground terminal and ground to make gateway grounded. The impedance shall be no more than 1Ω . The external ground terminal is at the bottom of the gateway, and it has

the mark as following:



3.4.2 Ethernet

The gateway has a 10/100Based-TXEthernet communication port (shown as [Figure 2-3](#)). The connection is for access to gateway webpage and pass Modbus TCP、HART-IP、OPC and own protocol communication.

For Ethernet connection, the user shall use Cat 5E type shield cable to connect Ethernet concentrator, interchanger or router. The maximum length of cable is no more than 100m (328 inches).

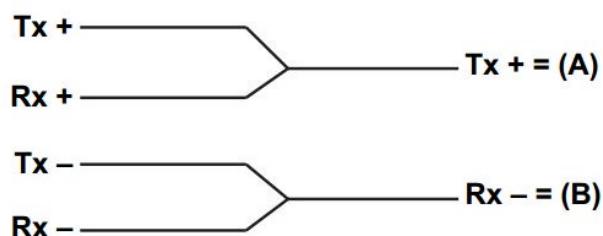
3.3.3RS-485

The gateway assigns RS-485 (serial) connection ([Figure 3-7](#)) The user may assign the connection via A and B serial Modbus terminals, and the connection can be used for communication between RS-485 data bus and Modbus RTU.

The user may use 18 AWG single STP to connect gateway and RS-485 data bus. The bus length is no more than 1220m (4000 inches). The user shall connect Tx+ (positive pole, sending) and Terminal A, and connect Tx+ (negative pole, receiving) and Terminal B. The wiring shielded layer shall be shut and insulated, to prevent gateway housing to contact terminals of other ends.

If 4-wire full duplex configuration is used for all the data bus, please change it into 2-wire half duplex configuration, according to [Figure 3-8](#).

Figure 3-8 Full Duplex to Half D Duplex



3.3.4 Power

The gateway is powered by 24 VDC (nominal value), and requires at least 500 mA current. The positive and negative poles are connected to left side of terminal ([Figure 3-7](#)). The additional housing ground wire is under the housing.

The user shall connect the power to the positive pole + of wiring terminal and negative pole - of

power terminal ([Figure 3-7](#)). The wiring shall be near gateway, and using external power cut-off switch and breaker.

Caution

UPS is recommended, to ensure the availability during outage period.

4 PC Integration

Note

All webpage screenshots, involved in this chapter, derive from Chinese page of gateway webpage.

4.1 Summary

The section is about how to connect gateway and PC system, and integrate collected data from field device network, covering network structure, security ability and data mapping.

4.2 Network Structure

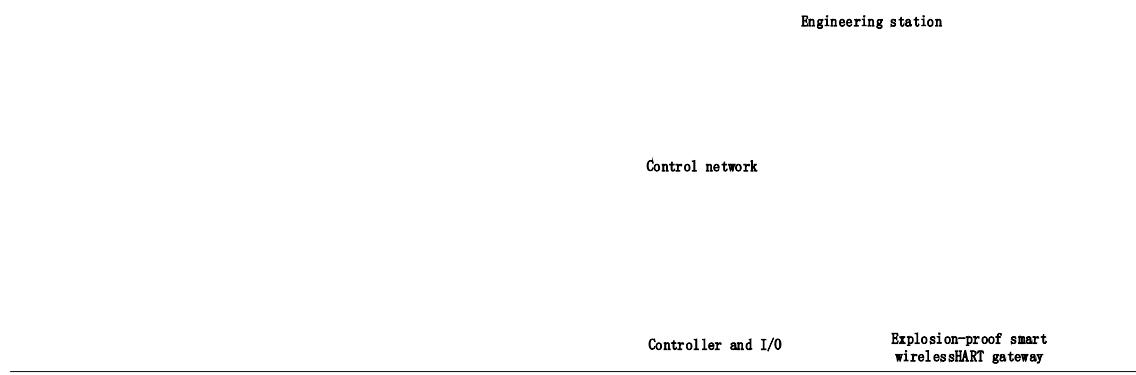
When the user is determining the network structure and protocol to integrate, the physical connection type is pretty important. Ethernet is the primary physical connection type, and RS-485 can be used as the optional one. When the sub-gateway is sending integrate data to host system, and the network structure in [Figure 4-1](#) is helpful.

If the user has higher security requirements, the user shall connect WirelessHART gateway to PC system via LAN (rather than WAN)

Ethernet

Ethernet connection supports Modbus TCP and private protocols. With this connection type, the gateway shall connect to control system via network interchanger, router or concentrator directly. (Shown in [Figure 4-1](#))

Figure 4-1 Ethernet LAN Structure

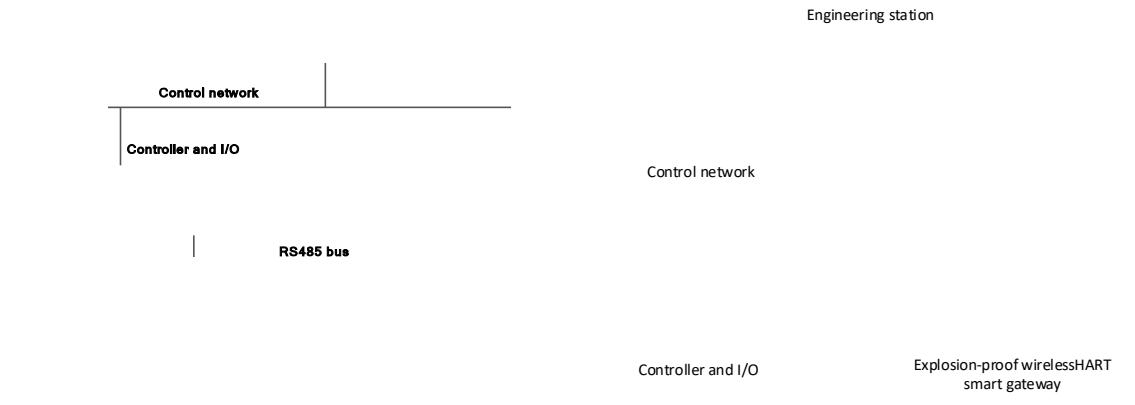


RS485 (Serial)

RS485 connection supports Modbus RTU protocol. With this connection type, gateway shall

connect RS485 bus, the bus is generally connected with serial I/O board or Modbus I/O board.

Figure 4-2 RS485 LAN Structure



4.3 Modbus

The gateway supports RS485 serial port's Modbus RTU and Modbus TCP based on Ethernet. As a sub-device of Modbus network, polling by Modbus master device or client end (PC system) is requested.

4.3.1 Communication Setting

The communication setting in gateway shall set as the same as that of Modbus master device or client end. Choose "Setup" > "Protocol" in the gateway webpage, to enter Protocol Setting.

Figure 4-3 Protocol Setting

| Protocol Setting | | | | | | | | | | | |
|--|---------------------|-----------|-----------------|-------------|------------------|--|--------------|--|---------------|----------|----------------|
| <ul style="list-style-type: none"> Gateway Network information Statistics Setup <ul style="list-style-type: none"> Network Nodes Security Ethernet Protocol Modbus Register Map Time About | 中文 / English | | | | | | | | | | |
| | 2015/08/19 10:55:03 | | | | | | | | | | |
| Modbus <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%;">Address :</td> <td>1</td> </tr> <tr> <td>Serial Port</td> <td>Baud Rate : 9600</td> </tr> <tr> <td></td> <td>Parity : odd</td> </tr> <tr> <td></td> <td>Stop Bits : 1</td> </tr> <tr> <td>Ethernet</td> <td>TCP Port : 502</td> </tr> </table> | | Address : | 1 | Serial Port | Baud Rate : 9600 | | Parity : odd | | Stop Bits : 1 | Ethernet | TCP Port : 502 |
| Address : | 1 | | | | | | | | | | |
| Serial Port | Baud Rate : 9600 | | | | | | | | | | |
| | Parity : odd | | | | | | | | | | |
| | Stop Bits : 1 | | | | | | | | | | |
| Ethernet | TCP Port : 502 | | | | | | | | | | |
| <input type="button" value="Submit"/> | | | | | | | | | | | |
| Private Protocol <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%;">Ethernet</td> <td>TCP Port : 8880</td> </tr> </table> | | Ethernet | TCP Port : 8880 | | | | | | | | |
| Ethernet | TCP Port : 8880 | | | | | | | | | | |

Address: The address is used by gateway for ModbusRTU communication, range 1~247.

Baud Rate: Serial ModbusRTU communication date ratio or speed, 1200~ 115200 bits/s supported.

Parity: The setting determination is used for failure check's odd-even check of ModbusRTU

communication. (none, even check or odd check)

Stop bit: The setting determination is used for numbers of stop bit of ModbusRTU communication information end. (1 or 2)

TCP Port: It is the TCP/IP port number for Modbus TCP (Ethernet), used by the gateway. The default value is 502.

Data format: Modbus communication data format. Support little-endian format, big-endian format.

- Little-endian format: Lower address stores lower bytes of character data, and higher address stores higher bytes of character data.
- Big-endian format: Higher bytes of character data are stored in lower address, and lower bytes of character are stored in higher address.

Click “Submit” and there will be “Restart the Gateway now?”, click “OK”. The gateway shall restart, and the setting is effective.

4.3.2 Register Map

Register map is to distribute device data points in the wireless field to Modbus register, and Modbus primary device or client side shall read these registers. In the gateway setting, choose “Setup” > “Modbus Register Map” to enter.

Figure 4-4 Modbus Register Map

| Register | HART Tag | Variable | Node ID |
|----------|-------------------------------------|----------|-------------------------|
| 40001 | --NO TAG--(00-1B-1E-2A-01-6A-E0-78) | PV | 00-1B-1E-2A-01-6A-E0-78 |
| 40003 | --NO TAG--(00-1B-1E-62-F6-00-03-52) | PV | 00-1B-1E-62-F6-00-03-52 |
| 40005 | E069 | PV | 00-1B-1E-2A-01-6A-E0-69 |

1. The way of adding new data points to Modbus register map:

- 1) Click “Add”.
- 2) Fill in all the items for the new data points.
- 3) Do step 1,2 again, for each new added data point.
- 4) Click “Submit”.
- 5) When the modification is accepted, the reminder will be “Successful!”.

2. The way of deleting Modbus register map data points:

- 1) Mark the items to delete.
- 2) Click “Delete”, wait until all the items to delete disappears.

Register starting address: It is the Modbus register number. Modbus register holds 2-byte (16-bit) information, so 32-bit floating value and integer value need 2 Modbus registers. Field device state (HART State) is 1-byte data, and it represents register's high byte, and low byte is not effective. Each data point has the only Modbus register number.

Register No.:

No. 40001~49000 registers are used for floating value or integer value.

No. 30001~39000 registers are used for device state (HART State) (high byte effective)

No. 10001~19000 registers are kept for Boolean type value (bit, coil, binary system, etc.).

HART Tag: Long tag for wireless field device.

Variable: Variable name of wireless field device. Please refer to [Table 4-1](#).

Device ID: Long address of wireless field device that generates data. Note: Device ID is not advised user to fill in. When selecting device label, device ID will be automatically mapped.

Status: Used for data point value that turns Modbus output drive into 1. Such as, if data point report is true or false, True status will be reported 1 when it is True; True status will be reported 0 when it is False. And False status will be reported 0 when it is True; False status will be reported 1 when it is False. Only No.10001-19000 registers (Boolean, bit, coil, binary, etc.) need Status.

Invert: Selecting the check box will invert Modbus output from 1 to 0, and from 0 to 1. Invert is only used for Boolean value of No.10001-19000 registers.

[Table 4-1 Available Device Variable](#)

| Parameter | Description | Data Type |
|--------------------------------|-------------------------------|-----------------|
| PV | Primary value | 32-bit floating |
| SV | Second primary value | 32-bit floating |
| TV | Third primary value | 32-bit floating |
| QV | Fourth primary value | 32-bit floating |
| “Device Variable Code” | Device variable | 32-bit floating |
| PV_HEALTHY | PV healthy state | Boolean |
| SV_HEALTHY | SV healthy state | Boolean |
| TV_HEALTHY | TV healthy state | Boolean |
| QV_HEALTHY | QV healthy state | Boolean |
| “Device Variable Code”_HEALTHY | Device variable healthy state | Boolean |
| State | Wireless communication state | Boolean |
| Hart State | Device running state | 8-bit integer |

PV, SV, TV and QV (dynamic variables) change when the device type changes and they are important dynamic variables for HART device. Please refer to HCF_SPEC_99 for more details.

“Device Variable Code” is device variable code character string, on behalf of some device variable, specific values refer to HCF_SPEC_183 Table20.

**_HEALTHY parameter is the healthy state indications for dynamic variables. The parameters

combine wireless field device's important diagnosis information and communication states. 1: good; 0: bad.

“Device Variable Code”_HEALTHY parameter is indication of device variable healthy status. These parameters combine important diagnostic information and communication status from wireless field device. 1: good. 0: bad.

State is relevant to wireless communication, and marks the device state in wireless network. 1: on-line; 0: off-line.

Hart State is the field device running state, following is the detailed info for Hart State.

Table 4-2 Device Status

| Bit Code | Description |
|----------|---|
| 0x80 | Device malfunction: The device detected a serious error or failure that compromises device operation. |
| 0x40 | Configuration changed: An operation was performed that changed the device's configuration. |
| 0x20 | Cold start: A power failure or Device Reset has occurred. |
| 0x10 | More status available: More status information is available via Command 48, Read Additional Status Information. |
| 0x08 | Loop current fixed: The Loop Current is being held at a fixed value and is not responding to process variations. |
| 0x04 | Loop current saturated: The Loop Current has reached its upper (or lower) endpoint limit and cannot increase (or decrease) any further. |
| 0x02 | Non-Primary variable out of limits: A Device Variable not mapped to the PV is beyond its operating limits. |
| 0x01 | Primary variable out of limits: The PV is beyond its operating limit. |

3. The way to import register map file:

The user may use the way of importing file to set gateway register map, only CSV file is supported.

- 1) Click “Select file”, choose the window to upload file.
- 2) Choose CSV file to upload.
- 3) Click “Import” to upload the file.
- 4) If the upload is successful, it will show “Upload a file successfully”.

Caution

CSV file shall be edited in the particular format.

1. Table format, includes register start address and register name.
2. Register name format is “device tag, device variable ,device ID”, and device variable name value is shown in [Table 4-1](#).
3. Register start address must be in the defined range, shown in [Table 4-3](#).
4. Register addresses should not be overlapped.
5. The file size is 500KB at most.

Click “Export”, and the gateway register map list is saved in terms of CSV file in PC/portable computer.

The detailed Modbus register map is shown as following:

Table 4-3 Modbus Register Map

| Modbus Master | | Webpage Configure Modbus Slave | |
|---------------|---------------------|--------------------------------|--|
| Function Code | Read Number at most | Register Start Address | Optional Variables |
| 02 | 1-2000 | 10001-19000 | State, **_HEALTHY |
| 04 | 1-125 | 30001-39000 | Hart State |
| 03 | 1-125 | 40001-49000 | PV,TV,SV,QV, “Device Variable Code” |

Caution

When Modbus master is reading gateway’s Modbus data, the user shall notice:

- Gateway Modbus module only supports function codes 02, 03 and 04.
- When reading data with function codes 02, 03 or 04, the gateway supports to read multiple data continuously.
- Function codes 02, 04: During continuous read, there should not be register addresses which are not configured by the gateway. If there are register addresses which are not configured by the gateway, the gateway shall reply error data frame.
- Function codes 03: During continuous read, there may be register addresses which are not configured by the gateway. For the register addresses which are not configured by the gateway, the reply data is 0.
- When the user is importing the Modbus Register map, if the device doesn’t exist in the device mark, when the data is read, the gateway shall reply error data frame.

4.4 Private Protocol

WirelessHART gateway supports two types of protocols, active upload protocol and downward communication protocol.

4.4.1 Active Upload Protocol

Gateway could only process supportive commands provided by HART protocol. For some customized commands, the gateway shall convert these commands to private protocol data format, and send out via TCP/IP. Meanwhile, gateway shall send out field device’s burst info via private protocol way. The transfer data flow is ASCII characters, and each data frame begins with “[”, and ends with ”]”. There is “,” in each character, and byte range is 0~255. The TCP port number of private protocol is 8880.

Table 4-4 Own Protocol Format

| Control Byte | Node ID | Device Status | Extended Device Status | Command ID | Number of Byte | Payload | CRC Parity |
|--------------|---------|---------------|------------------------|------------|----------------|---------|------------|
| 1Byte | 8Byte | 1Byte | 1Byte | 2Byte | 1Byte | N Byte | 2Byte |

Among them:

Control byte: 1 byte

- bit0 -- 0: Response 1: Request
- bit1 -- 0: Unicast 1: Broadcast
- bit2~bit7 -- Default value is 0.

Node ID: Device long address, 8-byte hexadecimal numbers.

Device status: 1 byte, please refer to details in [Table 4-2](#).

Extended device status: 1 byte, please refer to details in [HCF_SPEC_183](#).

Command ID: 2-bytes ,Command number.

Payload: Data packets corresponding to the command ID.

CRC parity: 2 bytes, CRC parity code for control byte to load.

Master device or client-side may use TCP/IP interface way, to receive field device report information via private protocol format.

Example:

Example of data frame with node ID “00-1B-1E-2A-01-6A-E0-69”:

| Control byte | Node ID | Device status | Extended device status | Command ID | Number of byte |
|--|---------|---------------|------------------------|------------|----------------------------|
| 0, 0, 27, 30, 42, 1, 106, 224, 105, 0, 2, | 0, 1, | 6, | | | |
| ,0, 32, 65, 131, 51, 51 219, 70] | | | | | |
| Payload | | | | | CRC parity |

4.4.2 Downward Communication Protocol

Downward communication protocol can let user send read-write command to field device via TCP/IP interface mode of master device or client-side, convenient for user to flexibly operate field device with wireless mode via gateway. Port number of downward communication protocol is 8881. Transmit command format: Use "," to separate transmit data, device address is aggregated into character string.

Request Data

| Name | Length | Description |
|----------------|--------|--|
| Device Address | 1 | Address of communication device When short address communicates, address is "0", only |

| | | |
|---------------------|-----|--|
| | | support command number 0, to read long address of gateway. When long address communicates, format is as below, "00-1B-1E-E2-F6-00-09-01", character string is 23. If it is gateway long address, only support command number 160, to read long address of online child device. |
| Transmit Mode | 1 | Temporarily fixed to 1, cannot exceed 255 |
| Client-side Status | 2 | Default to "0,0", each number cannot exceed 255 |
| Command Number | 1 | Transmit command number, range is 0~255. |
| Command Load Length | 1 | Load length of message |
| Load | 0~n | Message load, Max. length is 80. |

Response Data

| Name | Length | Description |
|----------------------|--------|---|
| Device Address | 1 | Long address of the device displayed in gateway; long address format is as below (00-1B-1E-E2-F6-00-09-01) |
| Server response code | 1 | 0 is success, see details in following table |
| Device Status | 2 | Status of field device at communication opposite end |
| Command Number | 1 | Command number received |
| Command Load Length | 1 | Message load length |
| Load | 0~n | Message load |

Response Code

| Reply Code | Status | Description |
|------------|-------------------|-------------------------------------|
| 0 | Success | Successful |
| 1~127 | Error/ Warning | Other reply codes of HART command |
| 128 | Error | Request message length is too short |
| 129 | Error | Device address error |
| 130 | Error | Device is off line |
| 131 | Error | Transmit mode error |
| 132 | Error | Command number error |
| 133 | Error | Message load length error |
| 134 | Error | Message length is too long |
| 135 | Error | Command request lose |
| 136 | Error | Request device status error |
| 137 | Error | Request load data error |

If transmit command is vacant, don't reply.

Take transmit command 180 as an example:

Transmit package:

00-1B-1E-62-F6-00-03-00, 1, 0, 0, 180, 10,
Device Address+ Transmit Mode+ Client-side Status+Command Number+ Command Load Length
1, 2, 3, 4, 5, 6, 7, 8, 9, 10
Load

Received package:

00-1B-1E-62-F6-00-03-00, 0, 0, 0, 180, 11,
Device Address+ Server Response Code+ Device Status+ Command Number+ Command Load Length
0, 1, 2, 3, 4, 5, 6, 7, 8, 9, 10
HART Reply Code Load

4.5 OPC

WirelessHART gateway supports OPC communication protocol. Connection between gateway and industrial control system with OPC interface is simpler, more flexible and convenient. Industrial control system can read measurement and diagnostic information of field device via OP interface.

4.5.1 Software Installation and Usage

Operating system supported: windows XP, windows7.

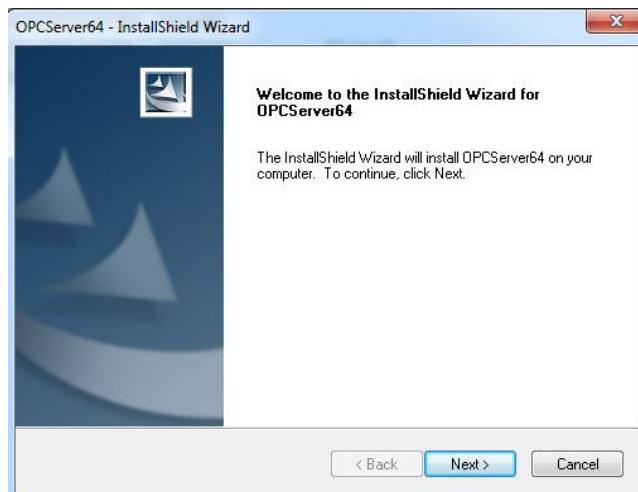
Installation

Installation software of OPC server "WirelessHartGatewayOPCSetup.exe" can be found in attached CD.

Installation method of the software is as below:

- 1) Exit/close all Windows program, include any program running in background, such as virus scanning software.
- 2) Double-click installation software, pop out the following dialog. Click "Confirm", start to install.

Figure 4-5 OPC Server Installation Interface



- 1) Operate based on hints
- 2) After installation is completed, pop out the following dialog, OPC server will run automatically.

Figure 4-6 OPC Server Automatic Running Interface

```
C:\Windows\system32\cmd.exe

C:\Program Files\Microcyber\WH_OPCServer\bin>if "x86" == "x86" goto x86

C:\Program Files\Microcyber\WH_OPCServer\bin>set systemdir= c:\Windows\system32

C:\Program Files\Microcyber\WH_OPCServer\bin>cd c:\Windows\system32

c:\Windows\System32>opcenum /regserver

c:\Windows\System32>PUSHD C:\Program Files\Microcyber\WH_OPCServer\bin\

C:\Program Files\Microcyber\WH_OPCServer\bin>wh_opcserver.exe /regserver
* WirelessHART OPC Server started *
*****
* Press Q/q to Exit. *
*****
```

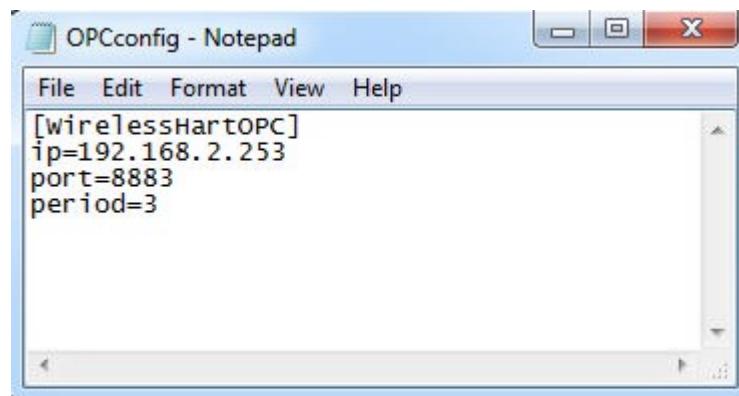
Usage

Usage method of the software is as below:

1. Set

Under installation directory, follow pathway "Microcyber\WH_OPCServer\conf" to find file "OPCconfig.ini", open the file, fire information input in the following figure:

Figure 4-7 OPC Server Configuration File



ip: ip address of gateway

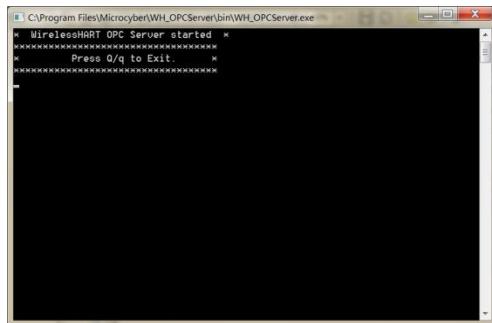
port: OPC server corresponding port number, fix value as 8883.

After setting ip and port parameter, save the file, complete setting.

2. Turn on the OPC server

In the installation directory, find the file WH_OPCServer.exe as Microcyber\WH_OPCServer\bin and double-click it. The following dialog box appears and the OPC server starts to run.

Figure 4-8 OPC Server Operation Interface



4.5.2 OPC Mapping

OPC mapping is the configuration of wireless field device data points that the OPC server can support for reading by OPC clients. Select "Settings" -> "OPC Mapping" in the gateway webpage to enter the OPC mapping page.

Figure 4-9 OPC Mapping page

| HART Tag | Variable | Node ID |
|-----------------------------------|----------|-------------------------|
| —NO TAG—(00-1B-1E-E2-F6-00-20-40) | PV | 00-1B-1E-E2-F6-00-20-40 |
| —NO TAG—(00-1B-1E-E2-F6-00-20-40) | QV | 00-1B-1E-E2-F6-00-20-40 |
| —NO TAG—(00-1B-1E-E2-F6-00-20-40) | SV | 00-1B-1E-E2-F6-00-20-40 |
| —NO TAG—(00-1B-1E-E2-F6-00-20-40) | TV | 00-1B-1E-E2-F6-00-20-40 |

1. Add a new data point to the OPC mapping table:

- 1) Click the "Add" button.
- 2) Fill in all the entries for the new data point.
- 3) Add new data points and repeat procedures 1, 2.
- 4) Click the "Submit" button.
- 5) After the change is accepted, the "Set successfully!" prompt pops up.

2. The method of deleting OPC mapping data point entries:

- 1) Check the items to be deleted.
- 2) Click the "Delete" button. The "Set Successful!" prompt will pop up and the deletion will be successful.

Device tag: Long label of wireless field device that generates data.

Device Variable: The variable name supported by the wireless field device. See [Table 4-1](#).

Device ID: The long address of the wireless field device that generated the data. Note: The device ID is not recommended for users to fill in. When the device label is selected, the device ID will be automatically mapped.

3. How to import OPC mapping files:

You can configure the OPC mapping of the gateway by importing files. Only CSV files are supported.

- 1) Click the "Browse..." button to pop up the window for selecting the upload file.
- 2) Select the CSV file to upload.
- 3) Click the "Import" button to upload the file.

If the upload is successful, it will jump to the page to display "Upload file is successful."

If the upload fails, it will jump to the page saying "Failed to upload the file."

Note

CSV files must be written in the prescribed format:

- Table mode, including the OPC mapping name column.
- The format of the name is composed of the device label, device variable, and device ID. For the value of the device variable name, see [Table 4-1](#).
- The maximum file size is 500KB.

Click the "Export" button to store the OPC mapping table of the gateway as a CSV file on the PC/laptop.

4.6 HART-IP

HART-IP allows the HART protocol to be transmitted over Ethernet and provides valuable HART data. Field device measurement and diagnostic information can be integrated into the control system.

The TCP port number of HART-IP is: 8882;

The UDP port number of HART-IP is: 8885.

5 Failure Solution

Caution

For more information, please refer to Section 1 in the manual, or get more documentation from Microcyber's website: www.microcyber.cn/en

In addition, the contents of the gateway web pages involved in this chapter are all taken from the Chinese pages of the gateway web pages.

The section is about basic information for WirelessHART network's failure solution. The user may send email to Microcyber's wireless specialists via "specialists. wireless@microcyber.cn"

| First Connection | | |
|------------------|---|---|
| 1 | Web browser return: No display for the webpage or Not found the webpage. Or display as "Disconnected from the network..." | <ol style="list-style-type: none">1. Check if the power is correct, the nominal value is 24VDC and 500 mA. Open the housing top cover, to check if the indication light is on.2. Use additional network cable to connect gateway and PC/portable computer. Check if the network cable is installed correctly.3. Check gateway IP address (default address is https://192.168.2.253/), the related PC/portable computer address shall be 192.168.2.XXX.4. Forbid proxy browser setting.5. Please user security connection way to connect gateway device, to input https://192.168.2.253/. Please notice to use "HTTPS" service.6. If the above solutions are not helpful, please clear the cache data in the browser and try again. |
| 2 | Cannot find the gateway after modifying IP address | <ol style="list-style-type: none">1. Check if the webpage reminds modification is successful after IP address modification. After the successful modification, the gateway shall restart to make it effective. If the user doesn't restart the gateway, the user may use previous IP address to connect the gateway.2. After gateway IP modification, please check if PC/portable computer is modified to related IP segment. (e.g. If the gateway's IP address is modified as 192.168.10.XXX, the PC/portable computer's IP address shall be 192.168.10.YYY)3. Please refer to Item 1 to see if there is any operation mistake. |
| 3 | Cannot login the gateway | <ol style="list-style-type: none">1. Please check if the username and password are input |

| | | |
|------------------------------|---|--|
| | after input the username and password | correctly. The default username is admin and the password is 123456. |
| Wireless Field Device | | |
| 1 | Wireless field device is not listed in the device list. | <ol style="list-style-type: none"> 1. Please check if the device is powered correctly, the user may use configuration software/handheld device to check. 2. Check if the device is in the distance available for communication. 3. Check if the wireless device setting parameters are confirmed. Check if “Network Setting”, “Network ID” and “Join Key” are relevant to field device parameter setting. 4. Confirm wireless gateway “Network Setting”>“Active Advertising” is “Activated”. 5. If wireless device is adapter device, please wait for more minutes, generally WirelessHART adapter device shall be charged for 3-5 minutes, and then join the website. |
| 2 | Cannot display process data in “Measurement Information” after wireless device joined the network | <ol style="list-style-type: none"> 1. In the gateway’s “Burst Information”, find the device, and click the device’s HART Tag link, to check if the Burst Mode is configured. The user may use the gateway’s on-line configuration function to configure, and the setting, after 1-5 minutes, to check if there is process date in “Measurement Information”. |
| 3 | No data display in “Measurement Information” after Burst Mode configuration for wireless field device | <ol style="list-style-type: none"> 1. Check if Burst configuration is correct. 2. Check the number of on-line device and related Burst period. Because WirelessHART network bandwidth is limited, so the user shall reduce Burst period and number of Burst used by each device. 3. After reducing Burst period, if there is still no process data, the user shall reduce Burst period and restart gateway to try. |
| Modbus Communication | | |
| 1 | Cannot use Modbus RTU communication | <ol style="list-style-type: none"> 1. Check RS485. 2. Check the wiring. 3. Check if the gateway’s Modbus parameter setting is related to Modbus master setting, to protocol page to confirm and check Modbus serial parameters. 4. Check gateway’s Modbus device address. 5. In “Modbus Register Map” page, to check if Modbus register map is correct. |

| | | |
|-------------------------|--|--|
| 2 | Cannot use Modbus TCP communication | <ol style="list-style-type: none"> 1. Check gateway's Modbus TCP terminal port number setting. (The default one is 502.) 2. Check if Modbus master device's IP address is configured correctly, and fill in gateway's IP address correctly, and confirm the gateway and Modbus master are in the same LAN and configured in the same network segment. 3. In "Modbus Register Map" page, to check if Modbus register map is correct. |
| 3 | Receive abnormal Modbus response frame | <ol style="list-style-type: none"> 1. Check if the register address (not configured) is read.(especially when Function code 02 and Function code 04 are used) 2. Check if the read length is correct. (For Function code 03), the odd number of bytes should not be read. 3. Function code 03 supports to read multiple bytes continuously, and 2 bytes are related to 1 register start address. The user shall pay attention to read address and register address are related. 4. Check if the device address and gateway address are related. (for Modbus RTU) 5. When reading PV/TV/SV/QV, check if burst is on. |
| Private Protocol | | |
| 1 | Cannot communicate with Private protocol | <ol style="list-style-type: none"> 1. Check connection set of data application's client side, fill in gateway's IP and port number (port number: 8880) correctly. And confirm gateway and Modbus master are in the same LAN and configured in the same network segment. |
| 2 | Data received from OEM protocol is messy code form | <ol style="list-style-type: none"> 1. OEM protocol output is ASCII characters, rather than hexadecimal data. |

6 Function

Caution

For more information, please refer to Section Terms in the manual, or get more documentation from Microcyber's website: www.microcyber.cn/en

Warning

- Following the documentation and related HART specification during the device configuration.
- With the required engineer's guidance to do configuration.
- Misconfigured or incorrect time points to configure the device may cause unexpected results.

This section is about WirelessHART smart gateway's function provided in a Web page, including: network information, statically information and part of function setting.

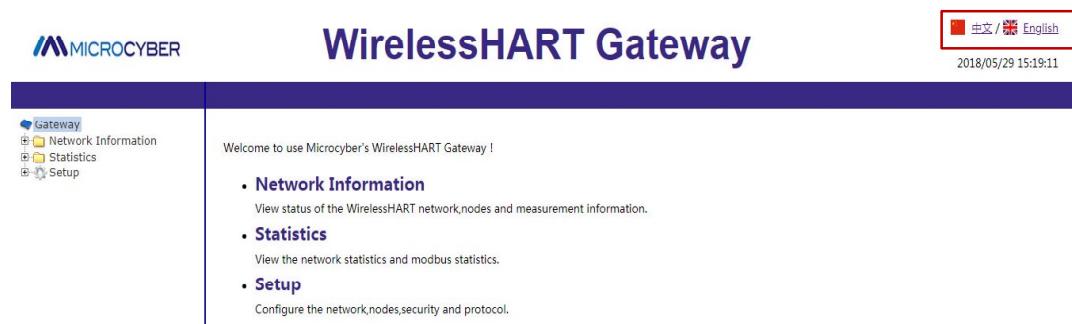
Caution

If the connection between gateway and field control network breaks up, the right side of page will show "Disconnected from the network..."

6.1 Language Selection

The WirelessHART smart gateway web page provides switch function in both Chinese and English. The Language Selection function is shown in [Figure 6-1](#). Part of the red box can be used to selection language (Chinese or English), each time to switch the whole page jump to the gateway homepage.

Figure 6-1 Language Selection



Note

Since this manual is a Chinese manual, the following function introductions are based on Chinese pages. The function of the English page is exactly the same as the Chinese page.

6.2 Network Information

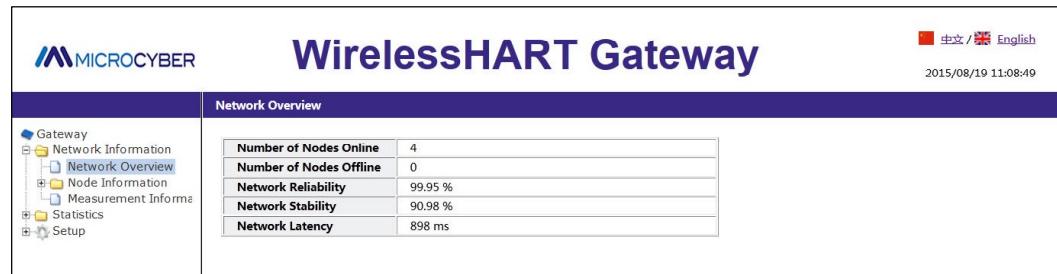
Caution

Each webpage shall refresh at a period time, the updated data shall be marked in green.

6.2.1 Network Overview

Choose “Network Information”>“Network Overview”.

Figure 6-2 Network Overview



Number of Nodes Online: Number of online nodes in the present network.

Number of Nodes Offline: Number of offline nodes in the present network.

Network Reliability: It is the percentage of data package received by gateway. 100% represents the node and data packages sending to nodes are receiving successfully. The value is the average of the whole network range.

Network Stability: In the defined path, the sending data package achieves 100% of its goal. <100% represents some data packages are sending again. The value is the average of the whole network range.

Network Latency: It is the range time for transmission of a data package from node to the gateway. The value is the average of the whole network. The range is ms(millisecond).

6.2.2 Node Information

6.2.2.1 Node Details

Choose “Network Information”>“Node Information”>“Node Details”.

Figure 6-3 Node Details

HART Tag: Long tag of node.

Short Address: Short address distributed by gateway to nodes.

Node State: ● online, ● offline.

Bandwidth status: ● Indicates that bandwidth is available, ● Indicates insufficient bandwidth.

Join Time: The latest time for the node to join in the network.

Joins: The number of node to join in the network.

Battery: Only for the inner supportive commands.

Caution

Click the hyperlink for HART Tag to enter “Neighbor Information”.

Figure 6-4 Neighbor Information

Node ID: Long address of node, 8-byte hexadecimal data.

HART Tag: Long tag of node.

Node State: Valued “idle” or “negotiating” or “operational”, ● online, ● offline.

Neighbor Count: Number of neighbor nodes.

Neighbor List: List of neighbors.

HART Tag: HART tag of neighbor node.

Signal To: The signal strengthens of neighbor node receiving from node data statics, and the unit is db.

Signal From: The signal strengthens of node receiving from neighbor data statics, and the unit is db.

Path Stability: Path stability is the stability between node and neighbor nodes.

Path Quality: Path quality is the communication quality between node and neighbor node, and the unit is percentage.

Path Direction: Path direction's range is valued as upstream or downstream.

Link Count: It is the number of link between node and neighbor node. If it is 0, it means there is no path to use.

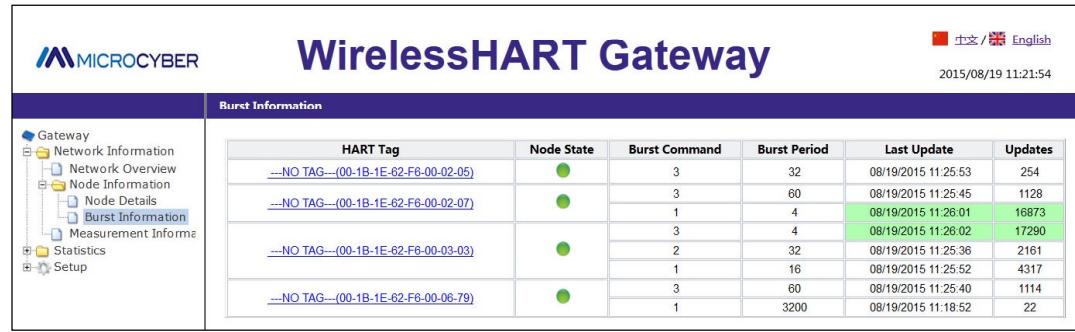
Caution

It may display none in the neighbor list and it is normal. If the user would like to check the real-time content, please keep the web page for a while.

6.2.2.2 Burst Information

Choose “Network Information”>“Node Information”>“Burst Information”.

Figure 6-5 Burst Information



| Burst Information | | | | | | |
|---------------------------------------|----------|------------|---------------|---------------------|-------------|---------|
| | HART Tag | Node State | Burst Command | Burst Period | Last Update | Updates |
| ...NO TAG...(00-1B-1E-62-F6-00-02-05) | ● | 3 | 32 | 08/19/2015 11:25:53 | 254 | |
| ...NO TAG...(00-1B-1E-62-F6-00-02-07) | ● | 3 | 60 | 08/19/2015 11:25:45 | 1128 | |
| ...NO TAG...(00-1B-1E-62-F6-00-03-01) | ● | 1 | 4 | 08/19/2015 11:26:01 | 16873 | |
| ...NO TAG...(00-1B-1E-62-F6-00-03-03) | ● | 3 | 4 | 08/19/2015 11:26:02 | 17290 | |
| ...NO TAG...(00-1B-1E-62-F6-00-06-79) | ● | 2 | 32 | 08/19/2015 11:25:36 | 2161 | |
| ...NO TAG...(00-1B-1E-62-F6-00-06-79) | ● | 1 | 16 | 08/19/2015 11:25:52 | 4317 | |
| ...NO TAG...(00-1B-1E-62-F6-00-06-79) | ● | 3 | 60 | 08/19/2015 11:25:40 | 1114 | |
| ...NO TAG...(00-1B-1E-62-F6-00-06-79) | ● | 1 | 3200 | 08/19/2015 11:18:52 | 22 | |

HART Tag: Long tag of node.

Node State: ● online, ● offline.

Burst Command: Command number of burst information.

Burst Period: Period supports range 1, 2, 4, 8, 16, 32, 60~3600 seconds.

Average period: The gateway counts the average period during which Burst information is actually received.

Last Update: It is the latest time for the gateway to receive node burst.

Updates: the number of burst information received by gateway.

Number of packet loss: The number of Burst packets dropped by the gateway.

Caution

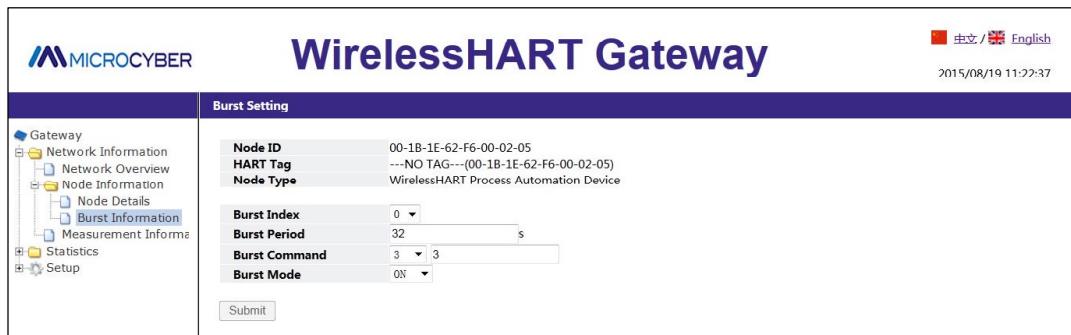
A node supports 4 pieces of Burst information at most, the list shall display all the burst information in sequence such as Burst0, 1, 2, 3(It won't display the Burst mode which is not on).

When multiple burst use the same burst command, it may show the line order, to tell which Burst information.

Caution

Click hyperlink for HART Tag, to enter Burst Setting. There is no hyperlink for offline nodes.

Figure 6-6 Burst Setting



Node ID: Node's long address, 8-byte hexadecimal number.

HART Tag: Long tag of node.

Node Type: Device type of node, values are shown as [Table 6-1](#).

Table 6-1 Device Type List

| |
|--|
| Process Automation Device |
| Discrete Device |
| Hybrid: Process Automation + Discrete |
| I/O System |
| WirelessHART Process Automation Device |
| WirelessHART Discrete Device |
| WirelessHART Hybrid: Process Automation + Discrete |
| WirelessHART Gateway |
| WirelessHART Access Point |
| WirelessHART Process Adapter |
| WirelessHART Discrete Adapter |
| WirelessHART-Enable Handheld/Portable Maintenance Tool |

Burst Index: Burst information index, valued range 0, 1, 2, 3.

Burst Period: Period supports range 1, 2, 4, 8, 16, 32, 60~3600, and the unit is s(second).

Burst Command: Support command 1, 2, 3, 9, 33, 48, 128~253, 64768~65021. The user may input via drop-down box or manually.

Burst Mode: Support ON, OFF.

Adapter: It is the adapter tag for present Burst information. Only when node device type is set as WirelessHART Process Adapter, shall it display.

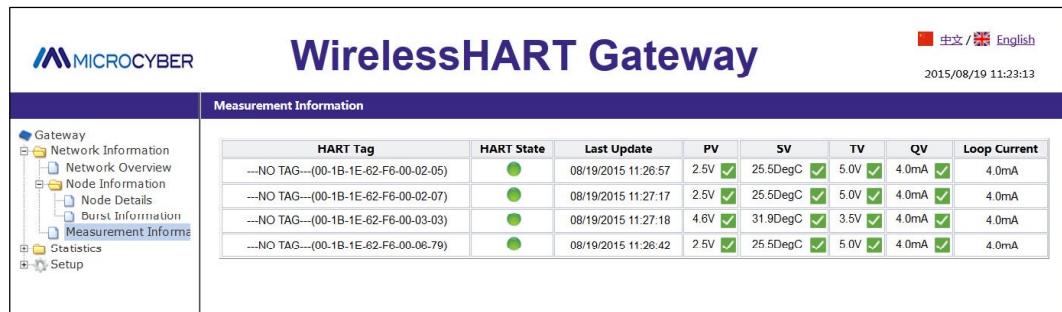
Caution

It shall wait for a while to be effective after Burst Period, Burst Command, Burst Mode, Adapter are modified. After the modification, it shall show “Change in progress...”, when the modification items are grey until appear, the modification shall be effective.

6.2.3 Measurement Information

Choose “Network”>“Measurement Information”.

Figure 6-7 Measurement Information



| HART Tag | HART State | Last Update | PV | SV | TV | QV | Loop Current |
|-------------------------------------|------------|---------------------|---|---|---|--|--------------|
| --NO TAG--(00-1B-1E-62-F6-00-02-05) | ● | 08/19/2015 11:26:57 | 2.5V ✓ | 25.5DegC ✓ | 5.0V ✓ | 4.0mA ✓ | 4.0mA |
| --NO TAG--(00-1B-1E-62-F6-00-02-07) | ● | 08/19/2015 11:27:17 | 2.5V ✓ | 25.5DegC ✓ | 5.0V ✓ | 4.0mA ✓ | 4.0mA |
| --NO TAG--(00-1B-1E-62-F6-00-03-03) | ● | 08/19/2015 11:27:18 | 4.6V ✓ | 31.9DegC ✓ | 3.5V ✓ | 4.0mA ✓ | 4.0mA |
| --NO TAG--(00-1B-1E-62-F6-00-08-79) | ● | 08/19/2015 11:28:42 | 2.5V ✓ | 25.5DegC ✓ | 5.0V ✓ | 4.0mA ✓ | 4.0mA |

HART Tag: Long tag of node.

HART State: Display  means device online and HART device state is normal.

Only display  means device offline.

Display  and tip words means HART device state is abnormal.

Tip words are the descriptions for present device's abnormal state, please refer to [Table 4-2](#) for details.

Last Update: It is the latest time for updates.

PV、SV、TV、QV: Four dynamic variables, please refer to [Table 4-1](#) for details.

The health state of the dynamic variable is displayed after dynamic variable values, please refer to [Table 4-1](#) for details.

Display  means the health state is normal.

Display  means the health state is abnormal.

Loop Current: It is the loop current on HART bus, and the unit is mA.

Note

Click on the hyperlink of the node tag to access the additional information page. For disconnected nodes, there are no hyperlinks.

Figure 6-8 Extra Information Page

| Device | | | | |
|-----------------|-------|--------|---------------------|--------------------|
| Name | Value | Status | Last Update | Type |
| CURRENT | 4.0 | ✓ | 05/29/2018 15:25:29 | 32 bit float |
| CURRENT_CODE | 245 | ✓ | 05/29/2018 15:25:29 | 8 bit unsigned int |
| CURRENT_UNIT | 39 | ✓ | 05/29/2018 15:25:29 | 8 bit unsigned int |
| CURRENT_HEALTHY | true | ✓ | 05/29/2018 15:25:29 | Boolean |
| PV | 1.38 | ✓ | 05/29/2018 15:25:29 | 32 bit float |
| PV_CODE | 0 | ✗ | 05/29/2018 15:25:29 | 8 bit unsigned int |
| PV_UNIT | 58 | ✓ | 05/29/2018 15:25:29 | 8 bit unsigned int |
| PV_HEALTHY | true | ✓ | 05/29/2018 15:25:29 | Boolean |
| 0 | 1.38 | ✓ | 05/29/2018 15:25:29 | 32 bit float |
| 0_CODE | 0 | ✓ | 05/29/2018 15:25:29 | 8 bit unsigned int |

Node ID: The long address of the node, 8 bytes of hexadecimal number.

Node label: The long label of the node.

Name: The name of the variable.

Value: The value of the variable.

Status: Indicates that the variable is normal.

Indicates that the variable is abnormal.

Updated: update time variable. Format: Month/Day/Year Hour :Minute :Second

Data Type: The data type of the variable.

Note

Click on the device status hyperlink to enter the extra status page. For disconnected nodes, there are no hyperlinks.

Figure 6-9 Extra Status Page

| Device | |
|----------|-------------------------------------|
| Name | Value |
| Node ID | 00-1B-1E-E2-F6-00-20-40 |
| HART Tag | --NO TAG--(00-1B-1E-E2-F6-00-20-40) |

| HartStatus | |
|------------------------------------|----|
| Primary variable out of limits | no |
| Non-Primary variable out of limits | no |
| Loop current saturated | no |
| Loop current fixed | no |
| More status available | no |
| Cold start | no |
| Configuration changed | no |
| Device malfunction | no |

Node ID: The long address of the node, 8 bytes of hexadecimal number.

Node label: The long label of the node.

Normally this page only shows the device status. When the Burst command 48 is enabled on the node, this page will display the HART device status, extended device status, standard status 0, standard status 1, standard status 2 and standard status 3.

6.2.4 Failed to join

Select "Network Information" -> "Join Failed" to enter the Join Failed page.

Figure 6-10 Join Failed

| Node ID | Time | Reason |
|---------|------|--------|
| | | |

Node ID: The long label of the node.

Time: The time when the failure was added. Format: Month/Day/Year Hour: Minute: Second

Reason: The reason for joining the failure.

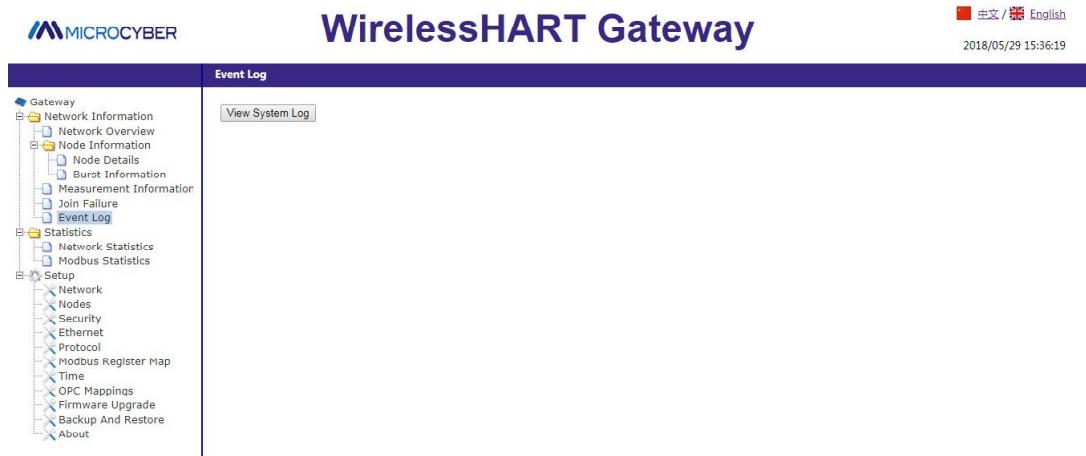
The value is as follows:

- The maximum number of nodes reaches the maximum
- Unable to reach
- Disconnect
- Configuration error
- MIC error
- Join counter error
- No ACL interface
- Join message timeout
- Lost when switching
- AP is not compatible

6.2.5 Event Recording

Select "Network Info" -> "Event Log" to enter the event log page.

Figure 6-11 Event Record Page



Click the "View Event Record" button, the page will display various operating information recorded by the system, as shown below:

Figure 6-12 Event Logs

```

2017/02/08 14:50:12 Modbus Register Map|Successful updating modbus register
2017/02/08 15:10:23 OPC Mappings|Successful updating OPC Mappings
2017/02/08 15:10:42 OPC Mappings|Successful updating OPC Mappings
2017/02/08 15:10:46 OPC Mappings|Successful updating OPC Mappings
2017/02/08 15:11:21 OPC Mappings|Successful updating OPC Mappings
2017/02/08 15:25:28 Protocol Setting|Modbus|Successful Setting the modbus ByteSwap from Little-Endian to Big-Endian
2017/02/09 15:26:04 Modbus Register Map|Successful updating modbus register
2017/02/09 15:29:24 Protocol Setting|Modbus|Successful Setting the modbus ByteSwap from Big-Endian to Little-Endian
2017/02/09 16:15:29 Network Setting|Successful Setting Join Key from 0 to 00000000000000000000000000000000
2017/02/09 16:15:32 Network Setting|Successful Setting Set Advertising Time to 30 minutes
2017/02/10 14:42:09 Modbus Register Map|Successful updating modbus register
2017/02/10 14:42:48 Modbus Register Map|Successful updating modbus register
2017/02/10 14:49:49 Modbus Register Map|Successful updating modbus register
2017/02/13 15:40:46 Modbus Register Map|Successful updating modbus register
2017/02/13 15:40:58 Modbus Register Map|Successful updating modbus register
2017/02/13 15:47:50 Modbus Register Map|Successful updating modbus register
2017/02/13 15:47:54 OPC Mappings|Successful updating OPC Mappings

```

Tip: Only the user's configuration information for the gateway operation is recorded here.

6.3 Statistics Information

Caution

The webpage shall real-time refresh, and the updated data shall be marked in green.

If the HART Tag repeat, will lead to the green highlights show wrong.

6.3.1 Network Statistics

Choose "Statistics">"Network Statistics".

Figure 6-13 Work Statistics

| Network Statistics | |
|-----------------------|-------|
| Tx Requests | 297 |
| Tx Request Timeouts | 2 |
| Rx Response Messages | 295 |
| Rx Burst Messages | 43254 |
| Upstream Packets Lost | 20 |

Tx Request: The number of request commands sent by gateway.

Tx Request Timeouts: The number of timeout request commands sent by gateway.

Rx Response Messages: The number of response commands received by gateway.

Tx Request= Tx Request Timeouts+ Rx Response Messages

Rx Request: The number of request commands received by gateway.

Upstream Packets Lost: Number of Burst package lost.

Click the "Reset" button to clear the statistics.

6.3.2 Modbus Statistics

Choose "Statistics">"Modbus Statistics".

Figure 6-14 Modbus Statistic

| ModbusRTU | | |
|--------------------------|-------|--|
| Description | Value | |
| Receive Messages | 0 | |
| Receive CRC Errors | 0 | |
| Transmit Messages | 0 | |
| Transmit Error Responses | 0 | |

| ModbusTCP | | |
|--------------------------|-------|--|
| Description | Value | |
| Receive Messages | 0 | |
| Transmit Messages | 0 | |
| Transmit Error Responses | 0 | |

It is about the detailed information for ModbusRTU and ModbusTCP data.

Click the "Reset" button to clear the statistics.

6.4 Setting

Caution

In the setting web page, when the setting items are modified, there will be reminder in yellow

in the input box.

Warning

After the complete set on the gateway, please do not immediately cut off power, otherwise it will lead to the setup is unable to take effect, resulting in an expected result.

6.4.1 Network Setting

Choose "Setup">>"Network".

Figure 6-15 Network



Network Name: It is defined by customers, and it can be characters, numbers, etc.

Network ID: 1~65535

Join Key: It is the security key for starting to join network, 16 bytes, and hexadecimal.

Show Join Key: It is used to display and hide the content joined to the security key.

Advertising Time: It is the time for advertising, 1~255min. When advertising state is Idle, the advertising time shall be set, click "Activation" to activate.

Gateway Reset: Manual reset gateway. Click "Restart", wait for a while, the reset is effective and the webpage shall refresh.

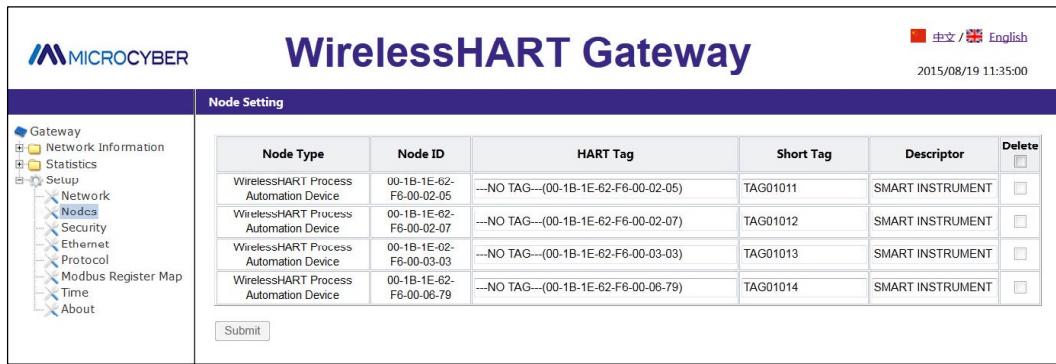
Caution

The gateway shall be effective with manual reset after the modification of Network ID, Join Key, etc. And some devices could be offline.

6.4.2 Node Setting

Choose "Setup">>"Nodes".

Figure 6-16 Node Setting



Node Type: Node device type, refer to [Table 6-1](#), read-only.

Node ID: Long address of node and it provides the only hexadecimal marked by device.

HART Tag: It is used to mark field device and it supports 32 bytes at most. HART Tag supports ISO Latin-1 characters, shown as [Table 6-2](#).

Caution

HART Tag settings can not be repeated, otherwise it may bring uncertain consequences.

Table 6-2 ISO Latin-1 Characters

| | | | | | | | | | | | | | | | |
|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 2A | 2B | 2C | 2D | 2E | 2F |
| 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 | 39 | 3A | 3B | 3C | 3D | 3E | 3F |
| 40 | 41 | 42 | 43 | 44 | 45 | 46 | 47 | 48 | 49 | 4A | 4B | 4C | 4D | 4E | 4F |
| 50 | 51 | 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 5A | 5B | 5C | 5D | 5E | 5F |
| 60 | 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 | 6A | 6B | 6C | 6D | 6E | 6F |
| 70 | 71 | 72 | 73 | 74 | 75 | 76 | 77 | 78 | 79 | 7A | 7B | 7C | 7D | 7E | 7F |

| | | | | | | | | | | | | | | | |
|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| 80 | 81 | 82 | 83 | 84 | 85 | 86 | 87 | 88 | 89 | 8A | 8B | 8C | 8D | 8E | 8F |
| 90 | 91 | 92 | 93 | 94 | 95 | 96 | 97 | 98 | 99 | 9A | 9B | 9C | 9D | 9E | 9F |
| A0 | A1 | A2 | A3 | A4 | A5 | A6 | A7 | A8 | A9 | A0 | A1 | A2 | A3 | A4 | A5 |
| B0 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | B8 | B9 | B0 | B1 | B2 | B3 | B4 | B5 |
| C0 | C1 | C2 | C3 | C4 | C5 | C6 | C7 | C8 | C9 | C0 | C1 | C2 | C3 | C4 | C5 |
| D0 | D1 | D2 | D3 | D4 | D5 | D6 | D7 | D8 | D9 | D0 | D1 | D2 | D3 | D4 | D5 |
| E0 | E1 | E2 | E3 | E4 | E5 | E6 | E7 | E8 | E9 | E0 | E1 | E2 | E3 | E4 | E5 |
| F0 | F1 | F2 | F3 | F4 | F5 | F6 | F7 | F8 | F9 | F0 | F1 | F2 | F3 | F4 | F5 |

Short Tag: It supports 8-byte length at most.

Descriptor: It supports 16-byte length at most.

Short Tag and Descriptor support Packed ASCII characters, shown as [Table 6-3](#).

Table 6-3 Packed ASCII Character

| | | | | | | | | | | | | | | | |
|----|---|---|---|----|---|---|---|---|---|---|---|---|---|---|---|
| @ | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O |
| P | Q | R | S | T | U | V | W | X | Y | Z | [| \ |] | ^ | _ |
| SP | ! | " | # | \$ | % | & | ' | (|) | * | + | , | - | . | / |
| 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | : | ; | < | = | > | ? |

Delete: Delete the offline nodes in the network.

Unit range: Click the "Settings" hyperlink to set the PV unit range of the node. Will be described in detail later.

Caution

For the nodes off the network, HART Tag, Short Tag and Descriptor items in grey cannot be written, and the Delete function is available.

Submit: Click "Submit" to see the following webpage.

Figure 6-17 Observe the Node Setting

| Node Type | Node ID | HART Tag | Short Tag | Descriptor |
|--|-------------------------|-------------------------------------|--------------------------------|------------------|
| WirelessHART Process Automation Device | 00-1B-1E-62-F6-00-02-05 | --NO TAG--(00-1B-1E-62-F6-00-02-05) | TAG01011 Change in progress | SMART INSTRUMENT |
| WirelessHART Process Automation Device | 00-1B-1E-62-F6-00-02-07 | --NO TAG--(00-1B-1E-62-F6-00-02-07) | TAG01013 | SMART INSTRUMENT |
| WirelessHART Process Automation Device | 00-1B-1E-62-F6-00-03-03 | --NO TAG--(00-1B-1E-62-F6-00-03-03) | TAG01013 Change in progress | SMART INSTRUMENT |
| WirelessHART Process Automation Device | 00-1B-1E-62-F6-00-06-79 | --NO TAG--(00-1B-1E-62-F6-00-06-79) | TAG01014 Change in progress | SMART INSTRUMENT |

The webpage shall refresh all the information of node setting, after modification, it will show "Change in progress", until it disappears, the modification is effective. If not, when return to "Node Setting", the webpage modification items shall display "Change in progress", but the node page cannot real-time refresh, and shall be refreshed manually.

Unit range

Click the "Settings" hyperlink under the "Units Range" tab to enter the unit range settings page.

Figure 6-18 Unit Range Page

Node ID: The long address of the node, 8 bytes of hexadecimal number.

Node label: The long label of the node.

Device Type: The device type of the node. The value is as shown in Table 6-1.

6.4.3 Security Setting

Choose “Setup”>“Security”.

Figure 6-19 Security Setting

Click “Submit”, the web page shall display “Restart the Gateway now?” click OK. The gateway shall restart, and the setting shall be effective.

6.4.4 Ethernet Setting

Please refer to TCP/IP Network Setting part in Section 2.3.3.2 TCP/IP Gateway Setting.

6.4.5 Protocol Setting

Please refer to Communication Setting part in Section [4.3.1 Communication Setting](#).

6.4.6 Modbus Register Map

Please refer to Modbus Register Map part in Section [4.3.2 Register Map](#).

6.4.7 Time Setting

Choose "Setup">>"Time".

Figure 6-20 Time Setting

The webpage is used to display and set gateway time.

Set with PC Time: The gateway time shall be relevant to PC time.

Manual entry: The user is admitted to set date (year/month/day) and time (hour/minute/second).

Caution

It may bring deviation between gateway set time and gateway real time, and it is resulted by network delay.

6.4.8 OPC Mapping

See the [4.5.2 OPC Mapping](#) Register Map section for details.

6.4.9 Firmware upgrade

Select "Settings" -> "Firmware Update" to enter the firmware upgrade page.

Figure 6-21 Firmware Upgrade Page

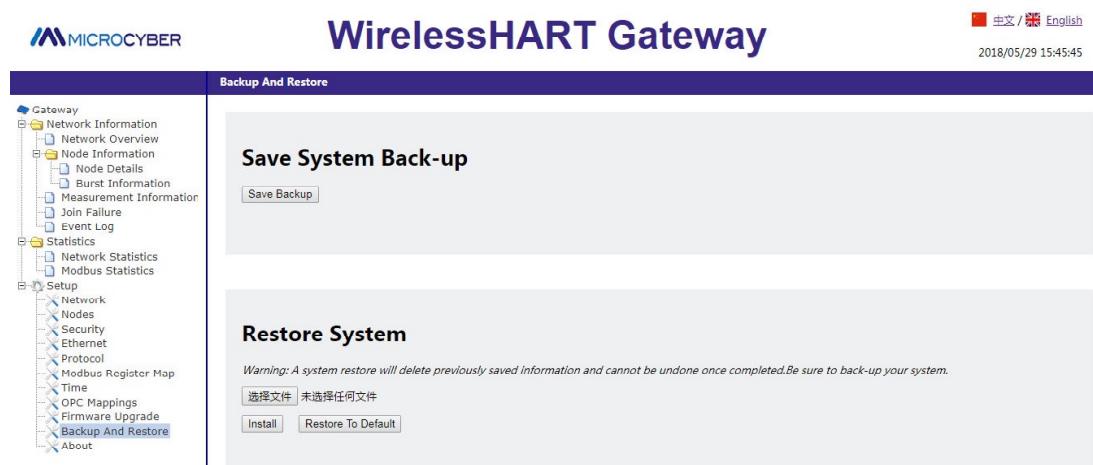


Click the "Select File" button, select the firmware that needs to be updated, click the "Upgrade" button, and the gateway will perform a firmware upgrade and reset automatically.

6.4.10 Backup and restore

Choose Settings -> Backup & Restore to go to the Backup & Restore page.

Figure 6-22 Backup and Restore Page



1. Save system backup

Click the "Save Backup" button and the web page will download the gateway's backup file (.zip file).

2. Recovery system

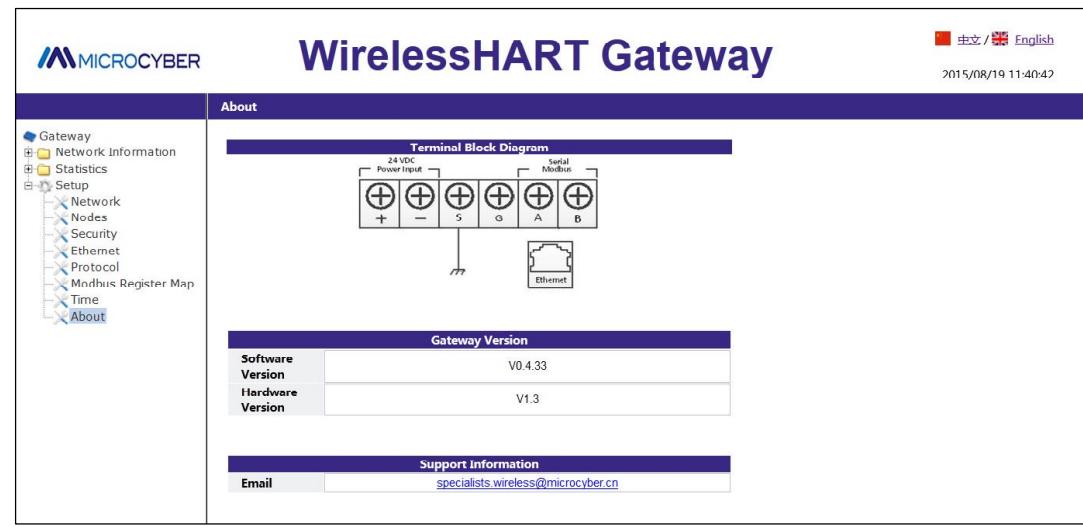
Click the "Select File" button to select the desired recovery file (usually the system backup file).

Click "Restore" and the gateway will perform system restoration and reset automatically.
Click the "Restore factory default" button, the gateway system will be restored to the factory default parameters and automatically reset.

6.4.11 About

Choose "Setup">>"About". This page is used to display the gateway's terminal block diagram, gateway version and support information.

Figure 6-23 About



7 Terms List

| Term List | Description |
|------------------------|---|
| Join Key | It is the hexadecimal security code for wireless device to join in wireless network, and the join keys for gateway and device must be same. |
| Device ID | Provide the only hexadecimal number of device mark. |
| Network Reliability | It is the connection performance for gateway and wireless field device. It is calculated according to the ratio between receiving number of information and estimated number of information. And it is calculated to all the paths. |
| Path | It is the wireless connection between two devices in the wireless network, and it is also called hop. |
| Path Reliability | It is the connection performance for two devices in the wireless network. It is calculated according to the ratio between receiving number of information and estimated number of information. |
| TCP/IP | It is the protocol to specify how to transfer data via Ethernet. |
| Wireless Field Device | Wireless Field device belongs to Wireless field network |
| Wireless Field Network | WirelessHART network consists of smart wireless gateway and multiple wireless devices. |

Appendix A Product Specification

A.1 Function Specification

Input voltage

12~30VDC

Current consumption

24V, current < 0.5A

Antenna's RF power output

Standard antenna:

The highest 10dBm (10mW) EIRP

Environment

Working temperature range:

-20~60°C (-4~140°F)

Working humidity range:

10-90% related humidity

EMC

Comply with:

GB-T 17626.2-2006

GB-T 17626.4-2008

GB-T 17626.5-2008

Antenna selection

The integration of omnidirectional antenna

Remote antenna

A.2 Communication Specification

Isolation RS485

The twisted-pair communication connection for Modbus RTU multiple ports

Baud rate: 115200, 57600, 38400, 19200, 9600, 4800, 2400 or 1200

Protocol: Modbus RTU

Wiring: Single shield twisted-pair, the longest distance is 1200m.

Ethernet

10/100base-Tx Ethernet communication port

Wiring: Cat5E shield cable, the wiring distance is 100m.

Modbus

Support 32-bit floating value, integer value, Boolean type Modbus RTU and Modbus TCP

Modbus register is defined by the user.

OPC

OPC server supports OPC DA v2

HART-IP

Support TCP, UDP mode.

Supports HART Server software.

A.3 Self-assemble Network Specification

Protocol

IEC 62591 (WirelessHART), 2.4-2.5GHZ DSSS.

Largest network scale

250-point wireless device

Supported device refresh ratio

1, 2, 4, 8, 16, 32s or 1~60 min

Network scale/Delay

250-point device: <60s

100-point device: <10s

50-point device: <5s

Data reliability

>99%

A.4 System Security Specification

Ethernet

SSL TCP/IP communication

Self-assemble network

AES-128 encryption WirelessHART, including single session Key.

A.5 Physical Specification

Weight

Gateway net weight:3.14kg

Gateway + Pendant:3.42kg

Size

See Figure A- 1. Figure A- 1.

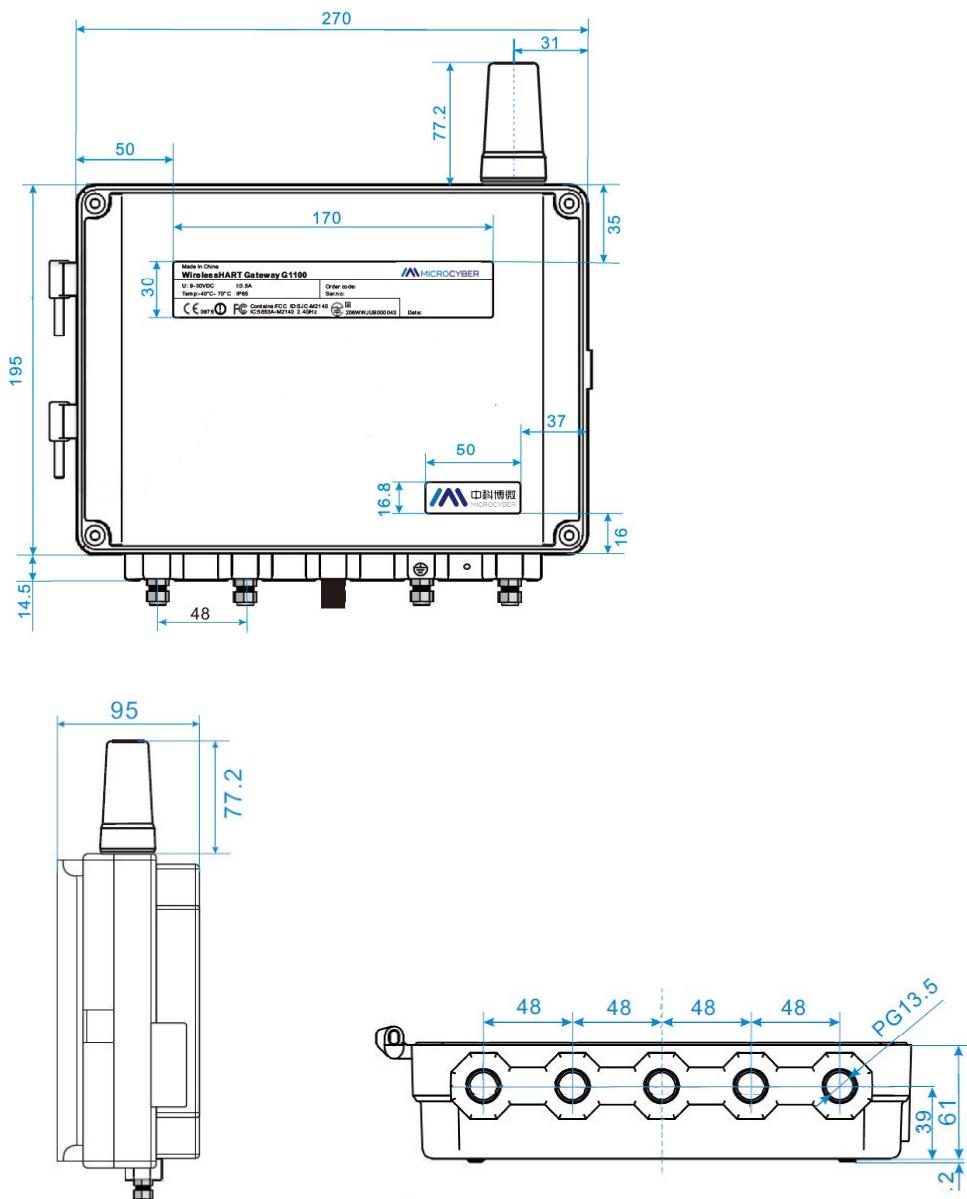


Figure A- 1 General Smart Gateway Dimension (Unit: mm)

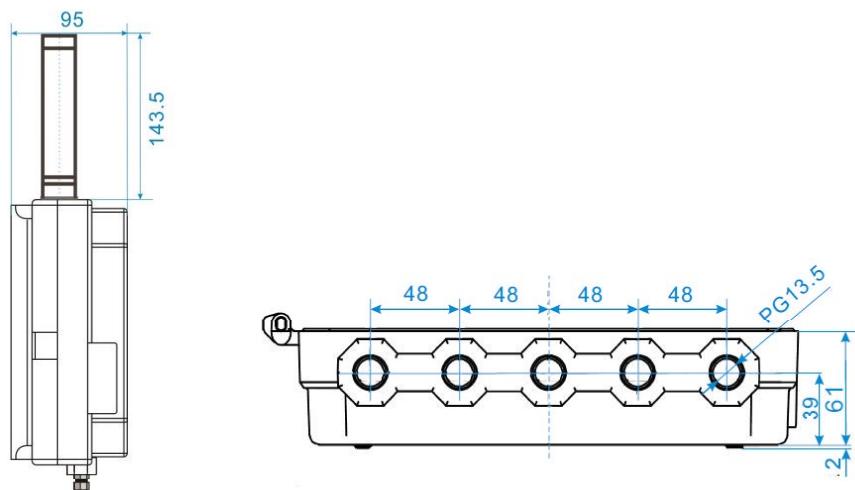
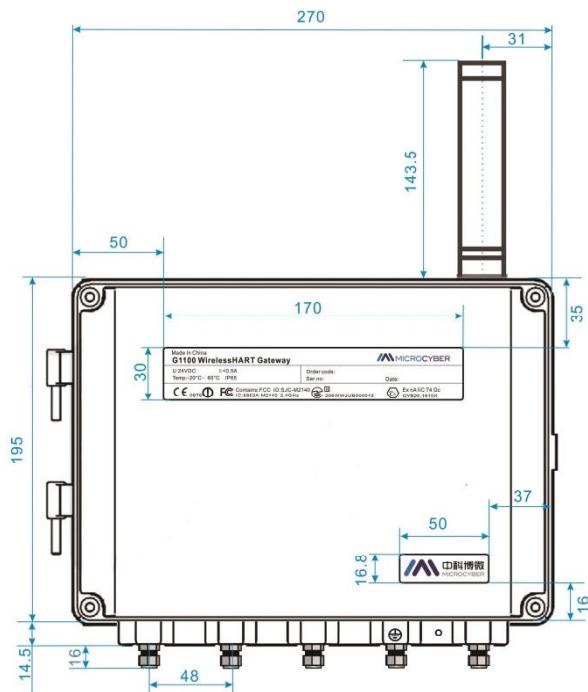


Figure A- 2 Explosion-proof Smart Gateway Dimension (Unit: mm)

A.6 Ordering Information

★ The standard product is the basic option, if the non-standard product is required, it shall be ordered, and the delivery time shall be checked if the extended product is required.

| Model | Product Description |
|-------------|--|
| G1100-NN | General Smart Wireless Gateway |
| G1100-S1 | Explosion-proof Smart Wireless Gateway |
| Power Input | |

| | | |
|---|---|----------|
| Standard | | Standard |
| A | 24VDC nominal value (12~30VDC) | ★ |
| Ethernet connection-physical connection | | |
| Standard | | Standard |
| 1 | Single Ethernet port | ★ |
| Wireless update ratio, working frequency and protocol | | |
| Standard | | Standard |
| A3 | The update ratio shall be configured by the user, 2.4GHz DSSS, WirelessHART | ★ |
| Serial communication | | |
| Standard | | Standard |
| A | Modbus RTU via RS485 | ★ |
| Ethernet communication-data protocol | | |
| Standard | | Standard |
| 1 | HTTPS, TCP/IP ,Modbus TCP, own protocol | ★ |
| Antenna | | |
| Standard | | Standard |
| A | 2dBi 2.4G omnidirectional antenna | ★ |
| EA2 | Remote Antenna Kit, 12m Cable, Arrester | |
| EA3 | Remote Antenna Kit, 3m and 9m Cables, Arrester | |
| Typical Model: G1100 A 1 A3 A 1 A | | |

A.7 Accessories

| Project Description | QTY |
|-------------------------------|-----|
| Fast Guidance | 1 |
| 1.5M cable | 1 |
| Matching installation bracket | 1 |
| Matching installation screw | 4 |

Appendix B Product Certification

B.1 FCC and IC

The device complies with FCC specification 15. The device shall comply with the following items: The device cannot be interrupted. The antenna and people shall be keep 20cm away with each other during installation.

FCC warning:

Any Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

Note: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules.

- (1) This device may not cause harmful interference, and
- (2) this device must accept any interference received, including interference that may cause undesired operation.

These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

This equipment complies with FCC radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with minimum distance 20cm between the radiator & your body.

- IC warning:

This device complies with Industry Canada licence-exempt RSS standard(s).

Operation is subject to the following two conditions: (1) This device may not cause interference, and (2) This device must accept any interference, including interference that may cause undesired operation of the device.

"This equipment complies with IC RF radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with a minimum distance of 20 centimeters between the radiator and your body."

Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes:

- (1) l'appareil ne doit pas produire de brouillage, et
- (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

« ce matériel est conforme aux limites d'exposition aux rayonnements rf de ic énoncés dans un autre environnement.

ce matériel doit être installé et exploité à une distance minimale de 20 cm entre le radiateur et votre corps.

"

B.2 CUS Marking

Applications:

- The device in this series are capable of offering for hazardous locations and temporary projects, such as quick plant turnarounds, MRO projects, oil fields, marine sites and tank cleaning etc. Our gateway is designed for Class I, Division 2 environments.

Certifications and compliances:**NEC/CEC:**

- Class I, Division 2, Groups A,B, C and D
- T-Class: T4
- TYPE 4X;

Applicable Standard:

UL 62368-1

CSA C22.2 No.62368-1

UL 50E

CSA C22.2 No. 94.2

UL 121201

CSA C22.2 No. 213

⚠ Warning and Caution :

- THIS GATEWAY IS ACCEPTABLE FOR OPERATION IN AMBIENT CONDITIONS NOT EXCEEDING 60 °C (140 °F);
- NO SERVICEABLE PARTS" OR "NO USER SERVICEABLE PARTS. DO NOT OPEN FOR CLEANING.;
- CAUTION - " TO REDUCE THE RISK OF IGNITION OF HAZARDOUS ATMOSPHERES, DISCONNECT THE GATEWAY FROM THE SUPPLY CIRCUIT BEFORE OPENING. KEEP TIGHTLY CLOSED WHEN IN OPERATION." ;
- THIS PRODUCT MUST BE INSTALLED IN ACCORDANCE WITH THE APPLICABLE INSTALLATION CODE BY A PERSON FAMILIAR WITH THE CONSTRUCTION AND OPERATION OF THE PRODUCT AND THE HAZARDS INVOLVED;
- "CAUTION – RISK OF SHOCK" and "DISCONNECT POWER BEFORE SERVICING".
- "AC ONLY"
- Mounting methods that comply with the requirements in NEC and CEC should be used.

B.3 ATEX & IECEx Marking

Applications:

- The device in this series are capable of offering for hazardous locations and temporary projects, such as quick plant turnarounds, MRO projects, oil fields, marine sites and tank cleaning etc. Our gateway is designed for Zone 2 environments.

Certifications and compliances:**Ex marking:**

- IECEx: Ex nA IIC T4 Gc or Ex ec IIC T4 Gc;
- ATEX Directive :  II 3 G Ex nA IIC T4 Gc or  II 3 G Ex ec IIC T4 Gc
- IP66

Applicable Standard:

EN60079-0/18 or EN60079-0/7

IEC60079-0/18 or EN60079-0/7

⚠ Warning and Caution :

- "WARNING – DO NOT OPEN WHEN ENERGIZED";
- "WARNING – DO NOT OPEN WHEN AN EXPLOSIVE ATMOSPHERE IS PRESENT";
- End user shall use certified cable gland suitable type of protection for final

- installation purpose;
- operation normally. The branch point is 51.4°C and cable entry point is 47.3°C