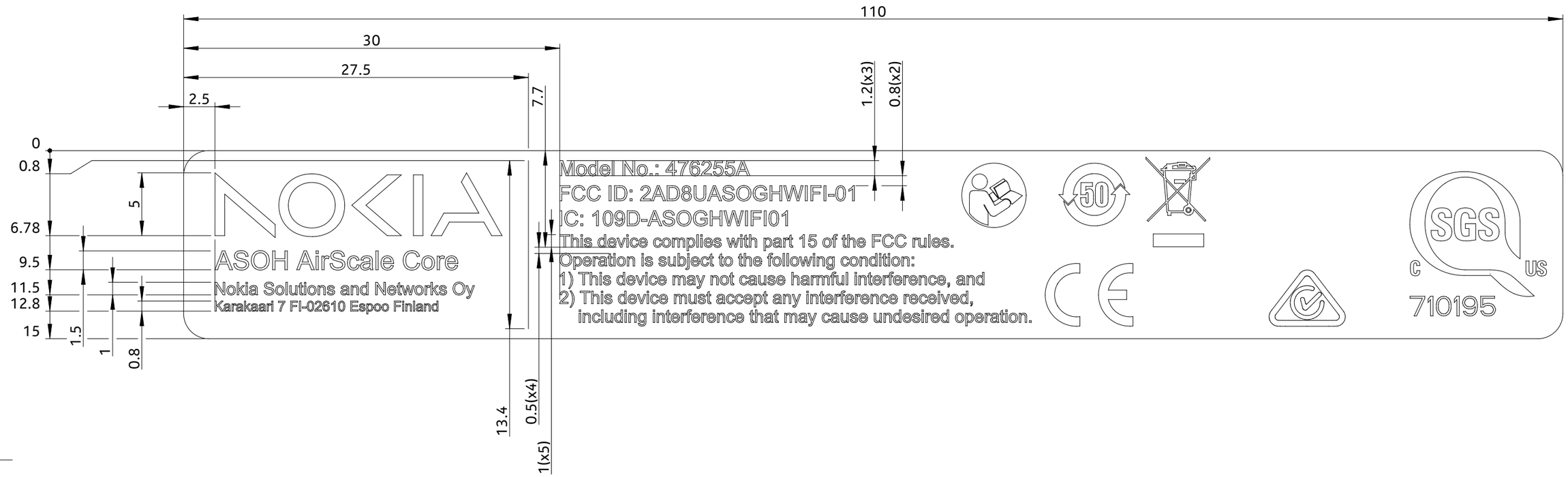

NOTES:

1. Font to be used for alphanumeric charracters: Arial
2. General tolerance is +/- 0.3mm
3. Tolerance for font height is +/- 0.1mm
4. Tolerance for text and marks location is +/- 0.3 mm
5. Tolerance for text and marks orientation is +/- 1 deg
6. Label per Nokia Product Marking Specification Document D-241772
7. Color (background): White - RAL 9003
8. Color(s): Text Black - RAL 9005 unless other special requirement
9. All texts and symbols color(s) should be solid not hollow
10. Line weight on WEEE symbol to be 0.2-0.3mm
11. All material and manufacturing methods should be according with Nokia Substance List, RoHS and REACH compliant
12. Marking permanence follow IEC62368-1 Test for the permanence of markings

Minimum sizes for signs:
- CE: min. 5 mm
- RCM: min 3 mm
- China ROHS: min 5x5 mm
- WEEE: min 7mm overall
- SGS: min 7 mm

CRITICAL DIMENSION KEY
Process Capability Study
pieces of dimension(s) marked with
Continuous Statistical Process Control
pieces of dimension(s) marked with

M	Date	Name	Change No
04			
03			
02			
01			
00			

Material : 7317044		Tolerance 1: See Notes	
Finish : Color(ground): White		Tolerance 2:	MASS: 1.0 g
Item code 839791	Item ver A	DES Schmitz 27.11.2024	Volume: 1 cm³
		PREP Schmitz 12.12.2024	Scale(s): 3:1
Drawing code P670523	Drawing ver 01	CHK Liebold 12.12.2024	
		APP Gatzka 12.12.2024	Dimension in mm
Title Type Approval Label ASOH		NOKIA	Sheet(s): 1 / 1

MDL: 1.8 ASOH_TA_LABEL DRW: 1.7 ASOH_TA_LABEL Creo Parametric 8.0 Size: A3

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