	Document Name: Controller Label		Page 1 of 2
	Document Number: L00377	Revision: G	

1.0 PURPOSE

This specification is intended to document the labels applied to the HeartAssist 5[®] VAD (Ventricular Assist Device) system Controller Assembly.

This procedure results in the label assembly L00377.

2.0 APPLICABLE DOCUMENTS

The following documents of latest revision form a part of this specification as indicated herein:

<u>Doc. Number</u>	<u>Doc. Description</u>
M10283-02	Label, Poly White Laser, 1.5 x 1.375
M00460	Computer Imprintable Label Material CIL-9100
W00079	Computer-Generated Labels Procedure

3.0 DESIGN AND PERFORMANCE REQUIREMENTS


3.1 Materials

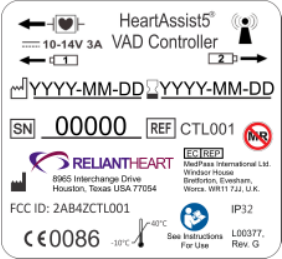
3.1.1 Labels shall be produced using label stock part number M10283-02 or M00460 (as a substitute part number).

3.1.2 Labels printed by in-house shall be produced using instructions of W00079.

3.2 Copy and Layout

3.2.1 Labels shall be printed with the layout and information indicated in Figure 1.

	Document Name: Controller Label		Page 2 of 2
	Document Number: L00377	Revision: G	



Size: 1.5 x 1.375 inches
For reference only

Figure 1

SEQ
PROCEDURE

3. Attach the belt clip to the rear housing using four 4-40 x 1/4" flat head screws.



Figure 30- Belt clip fastened to the rear housing with label applied.

4. Remove masking from SIM card gasket and adhere to SIM cover. Fasten SIM cover to right housing using the captive panel screw. Tighten SIM cover to a snug fit. – **DO NOT USE LOCTITE THREADLOCKER.**



Figure 31- SIM card cover with gasket applied



Figure 32- Right housing shown without the SIM card cover