



## NOTES:

1. APPLICATION: STAINLESS STEEL
2. MATERIAL: 10 MIL ACRYLIC WITH 3M 9671 LE ADHESIVE OR APPROVED TORO DECAL CONSTRUCTION: ANSI COMPLIANT SUBSURFACE PRINTED PLASTIC WITH LSE ADHESIVE.
3. ARTWORK MUST BE CENTERED ON DECAL WITHIN  $\pm 0.030$  UNLESS OTHERWISE SPECIFIED.
4. DECAL SHALL LOSE NONE OF ITS INITIAL PROPERTIES OR DIMENSIONS WHEN STORED BY TORO FOR ONE YEAR AT TEMPERATURES BELOW 100°F AND OUT OF DIRECT SUNLIGHT. DURING STORAGE, ADHESIVE SHALL NOT MIGRATE OR LOSE EFFECTIVENESS.
5. ORIGINAL ARTWORK SHALL BE PROVIDED BY TORO ENGINEERING DEPARTMENT, IRON MOUNTAIN, MI.
6. GRAPHIC COLOR: TORO SEMI-GLOSS BLACK NO. 500-41.
7. MATERIAL SPECIFICATIONS:
  - ADHESIVE: HIGH TACK PERMANENT ADHESIVE
  - COLORS: BLACK, WHITE
8. MUST HAVE UV CLEARCOAT, GLOSS
9. MUST BE PROVIDED IN ROLL DISPENSE, SHEET FORM OR SPLIT BACKING.
10. MUST BE PROVIDED BY A SCREEN PRINT VENDOR.
11. MUST COMPLY WITH CURRENT ANSI B71.4 (TURF, COMMERCIAL) LABEL DURABILITY REQUIREMENTS WHEN APPLIED TO PAINTED METAL OR POLYETHYLENE FOR A PERIOD OF 24 HOURS.
12. DECAL MUST CONFORM TO ALL APPLICABLE ANSI AND ISO STANDARDS

BOSS PRODUCTS STANDARD TOLERANCES  
SUPERCEDE ALL TORO TOLERANCES

FRACTIONAL	DECIMAL
0"-48" $\pm 1/16"$	.X $\pm 0.050"$
OVER 48" $\pm 1/8"$	.XX $\pm 0.015"$
	.XXX $\pm 0.005"$

CENTER TO CENTER	BURNED PARTS
0"-3" $\pm 1/32"$	0"-12" $\pm 1/16"$
OVER 3" $\pm 1/16"$	OVER 12" $\pm 1/8"$

DIAMETERS	WELDING
$\pm 1/32"$	SIZE $+1/16", -0"$
ANGLES $\pm 1/2^\circ$	LENGTH $+1/4", -0"$
	SPACING $\pm 1/4"$

ECM XXX - INITIAL RELEASE			DMW	07-18-23	
RELEASE/CHANGE AUTHORIZATION NUMBER			DRAFTER	DATE	
CONFIDENTIAL PROPERTY OF <b>TORO</b> BLOOMINGTON, MINNESOTA	SIMILAR TO N/A	FINISH CLASS N/A	SCALE 3:1	APPROX. WEIGHT .00 LB	
	DRAWING CONFORMS TO ASME Y14.5M-1994	DRAFTER DMW	CREATED 07-18-23	ORIGINATOR S. GRUNLUND	ORIGINATING LOCATION IRON MOUNTAIN
	UNLESS OTHERWISE SPECIFIED	THIRD ANGLE PROJECTION	ALL DIMENSIONS IN INCHES DIMENSIONAL LIMITS APPLY BEFORE COATING	X.XX $\pm .03$ X.XXXX $\pm .015$	ANGULAR $\pm 2.0^\circ$
DECAL - FCC, P2, CHIP, REMOTE			SHEET 1 OF 1	DRAWING NO. 143-7710	
			REV 1		