



NOTES:

1. APPLICATION: STAINLESS STEEL
2. MATERIAL: 10 MIL ACRYLIC WITH 3M 9671 LE ADHESIVE
OR APPROVED TORO DECAL CONSTRUCTION:
ANSI COMPLIANT SUBSURFACE PRINTED PLASTIC WITH LSE ADHESIVE.
3. ARTWORK MUST BE CENTERED ON DECAL WITHIN
 ± 0.030 UNLESS OTHERWISE SPECIFIED.
4. DECAL SHALL LOSE NONE OF ITS INITIAL PROPERTIES
OR DIMENSIONS WHEN STORED BY TORO FOR ONE
YEAR AT TEMPERATURES BELOW 100°F AND OUT OF
DIRECT SUNLIGHT. DURING STORAGE, ADHESIVE
SHALL NOT MIGRATE OR LOSE EFFECTIVENESS.
5. ORIGINAL ARTWORK SHALL BE PROVIDED BY TORO
ENGINEERING DEPARTMENT, IRON MOUNTAIN, MI.
6. GRAPHIC COLOR: TORO SEMI-GLOSS BLACK NO. 500-41.
7. MATERIAL SPECIFICATIONS:
ADHESIVE: HIGH TACK PERMANENT ADHESIVE
COLORS: BLACK, WHITE
8. MUST HAVE UV CLEARCOAT, GLOSS
9. MUST BE PROVIDED IN ROLL DISPENSE, SHEET FORM
OR SPLIT BACKING.
10. MUST BE PROVIDED BY A SCREEN PRINT VENDOR.
11. MUST COMPLY WITH CURRENT ANSI B71.4 (TURF, COMMERCIAL) LABEL
DURABILITY REQUIREMENTS WHEN APPLIED TO PAINTED METAL
OR POLYETHYLENE FOR A PERIOD OF 24 HOURS.
12. DECAL MUST CONFORM TO ALL APPLICABLE ANSI AND ISO STANDARDS

BOSS PRODUCTS STANDARD TOLERANCES SUPERCEDE ALL TORO TOLERANCES	
FRACTIONAL	DECIMAL
0"-48" ± 1/16"	.X ± 0.050"
OVER 48" ± 1/8"	.XX ± 0.015"
	.XXX ± 0.005"
CENTER TO CENTER	BURNED PARTS
0"-3" ± 1/32"	0"-12" ± 1/16"
OVER 3" ± 1/16"	OVER 12" ± 1/8"
DIAMETERS ± 1/32"	WELDING SIZE +1/16", -0"
ANGLES + 1/2°	LENGTH +1/4", -0"
	SPACING + 1/4"

ECM XXX - INITIAL RELEASE

DMW

07-18-23

RELEASE/CHANGE AUTHORIZATION NUMBER

DRAFTER

DATE _____

CONFIDENTIAL PROPERTY OF
TORO[®]
BLOOMINGTON, MINNESOTA

SIMILAR TO
N/A

FINISH CLASS	N/A
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SCALE
3:1

APPROX. WEIGHT
00 LB

.00 LB

DRAWING CONFORMS TO ASME Y14.5M-1994

DRAFTER
DMW

CREATED
07-18-23

ORIGINATOR
S. GRUNIGUND

ORIGINATING LOCATION	IRON MOUNTAIN
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UNLESS OTHERWISE SPECIFIED

TITLE

DECAL - FCC, P2, CHIP, REMOTE

SHEET

DRAWING NO.

REV

| OF |

143-7710

1

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