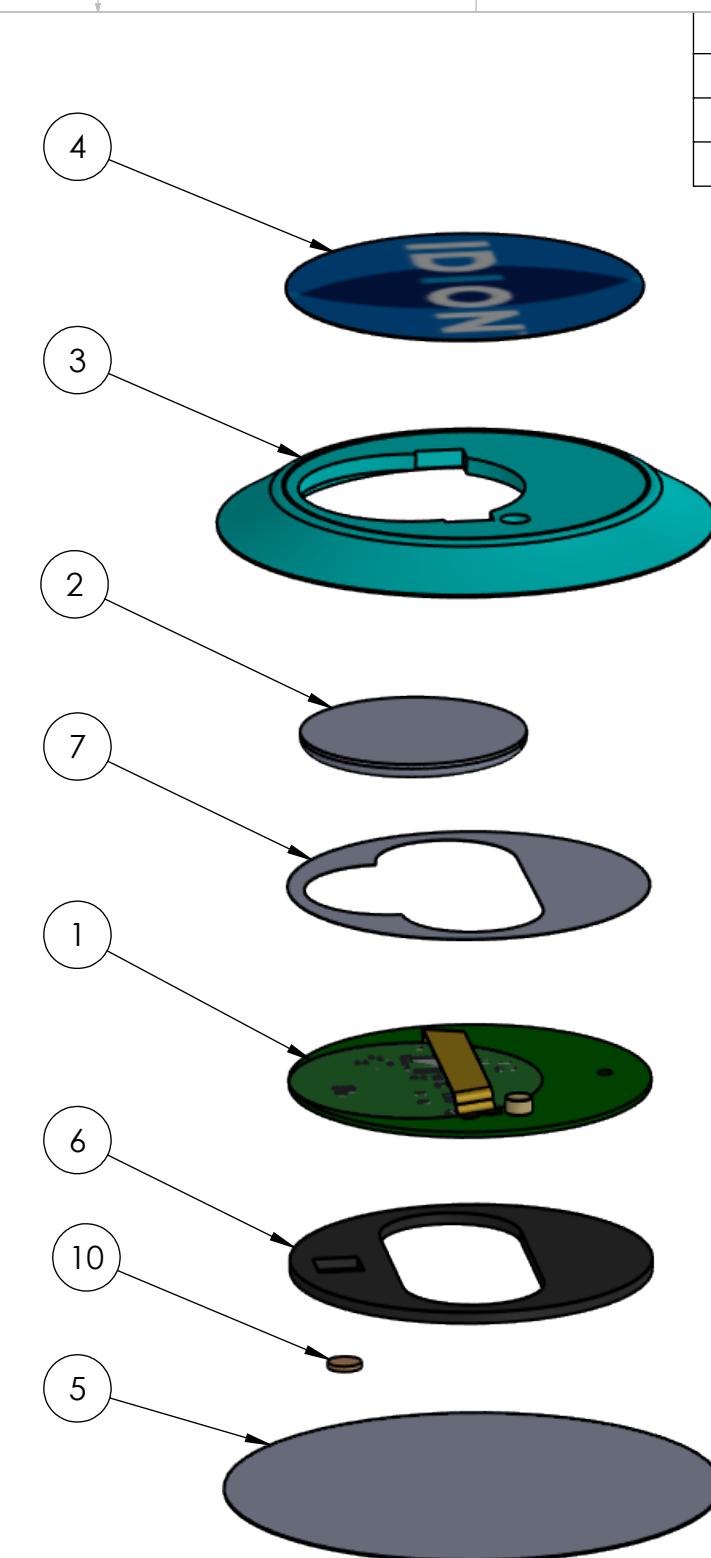


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	DESIGN-ASM-00100	PCB ASSEMBLY, TEMP SHIELD MODULE	1
2	DESIGN-COM-00029	BATTERY, TEMP SHIELD MODULE	1
3	DESIGN-COM-00003	FRAME, TEMP SHIELD MODULE	1
4	DESIGN-COM-00002	IDION DECAL, TEMP SHIELD MODULE	1
5	DESIGN-ASM-00001	INNER SEAL ASSEMBLY, TEMP SHIELD MODULE	1
6	DESIGN-ASM-00002	FOAM FILLER, TEMP SHIELD MODULE	1
7	DESIGN-COM-00005	PCB PSA, TEMP SHIELD MODULE	1
8	DESIGN-COM-00028	THERMAL PASTE, 20MG PER ASSEMBLY	1
10	DESIGN-COM-00006	TEMP SENSOR HEAT PIPE	1
11	DESIGN-COM-00064	3M EPOXY DP100	1

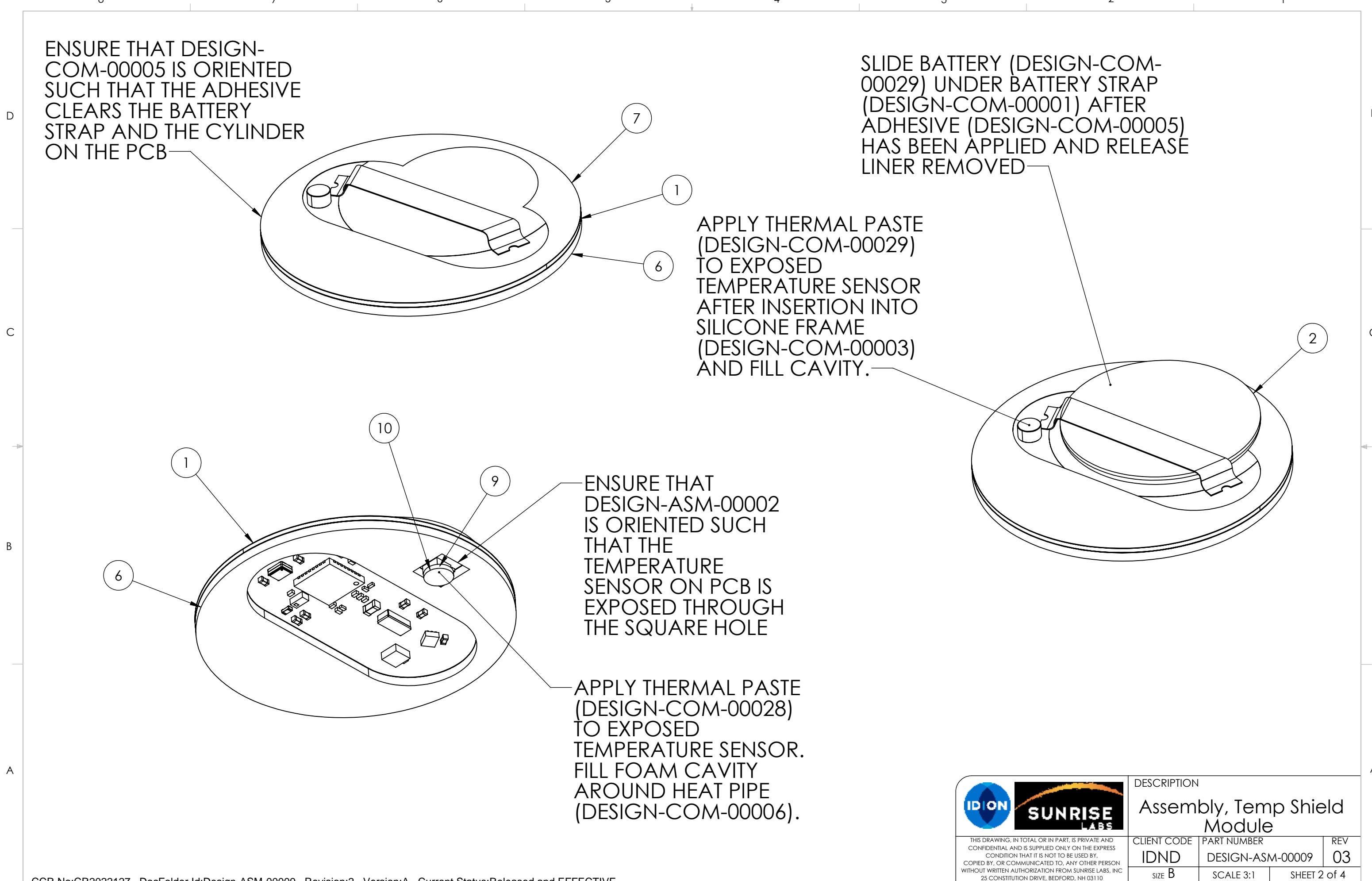


REV.	DESCRIPTION	DATE	APPROVED
01	INITIAL RELEASE	5/26/2022	DPG
02	ADD ITEM 10	7/18/2022	DPG
03	ADDED SHEET 3 AND EPOXY STEP	12/7/2022	DPG

WORK INSTRUCTIONS TO BE MADE BY MANUFACTURER - CRITICAL STEPS TO BE LISTED ON THIS DRAWING

		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN <b>MM</b> . TOLERANCES ARE: .X ± .75 .XX ± .5 .XXX ± .25 X° ± 1° ALL SURFACES	DRAWN BY HGRAY CHECKED BY DPG THIRD ANGLE PROJECTION SIZE <b>B</b>	DATE 5/26/2022 DATE 5/26/2022 DRAWN BY HGRAY DATE 5/26/2022 CHECKED BY DPG THIRD ANGLE PROJECTION SIZE <b>B</b>	DESCRIPTION <b>ASSEMBLY, TEMP SHIELD MODULE</b> PROJECT CODE <b>IDND</b> PART NUMBER <b>DESIGN-ASM-00009-02</b> SCALE 1.5:1 SHEET 1 of 4
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		DESCRIPTION	
		Assembly, Temp Shield Module	
CLIENT CODE	PART NUMBER	REV	
IDND	DESIGN-ASM-00009	03	
SIZE B	SCALE 3:1	SHEET 2 of 4	

8 7 6 5 4 3 2 1

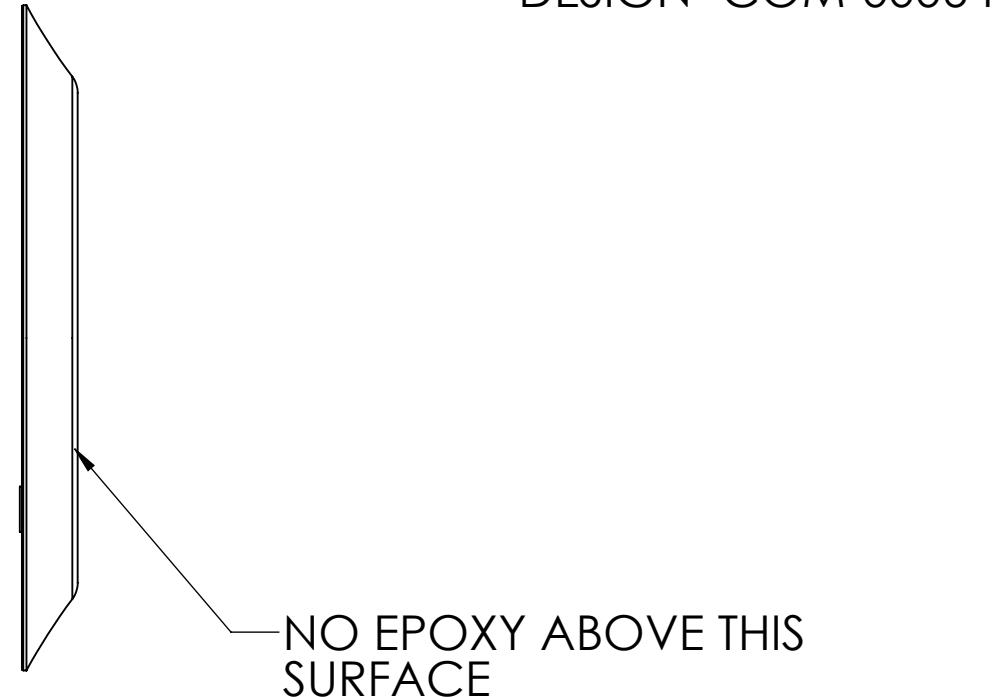
D

D

FILL CAVITY WITH  
DESIGN- COM-00064

FILL CAVITY WITH  
DESIGN- COM-00064

3



C

C

B

B

A

A



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25 CONSTITUTION DRIVE, BEDFORD, NH 03110

UNLESS OTHERWISE  
SPECIFIED:  
DIMENSIONS ARE IN  
MM.  
TOLERANCES ARE:  
.X ± .75  
.XX ± .5  
.XXX ± .25  
X° ± 1°  
ALL SURFACES

DRAWN BY  
HGRAY  
CHECKED BY  
DPG  
THIRD ANGLE PROJECTION  
SIZ

DATE  
5/26/2022  
DATE  
5/26/2022  
DRAWING  
5/26/2022  
B

DESCRIPTION	
ASSEMBLY, TEMP SHIELD MODULE	
PROJECT CODE	PART NUMBER
IDND	DESIGN-ASM-00009-02
SCALE 2:1	SHEET 3 of 4

