



Glowforge Incorporated

GFD200

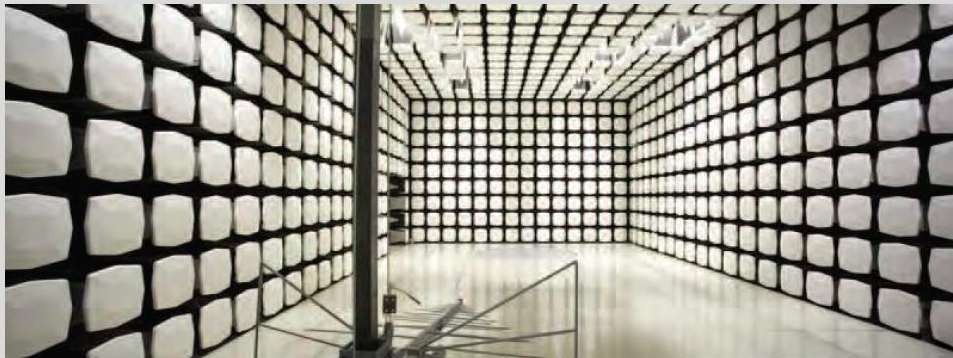
FCC 15.247:2023

RSS-247 Issue 2:2017

RSS-Gen Issue 5:2018+A1:2019+A2:2021

Bluetooth LE Radio (DTS)

Report: GLOW0038.2 Rev. 1, Issue Date: April 26, 2023



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CERTIFICATE OF TEST



Last Date of Test: February 3, 2023
Glowforge Incorporated
EUT: GFD200

Radio Equipment Testing

Standards

Specification	Method
FCC 15.207:2023	ANSI C63.10:2013, FCC KDB 558074 v05r02:2019
FCC 15.247:2023	ANSI C63.10:2013, FCC KDB 558074 v05r02:2019
RSS-247 Issue 2:2017	ANSI C63.10:2013
RSS-Gen Issue 5:2018+A1:2019+A2:2021	ANSI C63.10:2013

Results

Test Description	Result	Specification Section(s)	Method Section(s)	Comments
Powerline Conducted Emissions	Pass	15.207, RSS-Gen 8.8	6.2	
Spurious Radiated Emissions	Pass	15.247(d), RSS-247 5.5, RSS-Gen 6.13, 8.10	11.12.1, 11.13.2, 6.5, 6.6	
Duty Cycle	Pass	KDB 558074 -6.0, RSS-Gen 3.2	11.6	
Power Spectral Density	Pass	15.247(e), KDB 558074 -8.4, RSS-247 5.2(b)	11.10.2	
Band Edge Compliance	Pass	15.247(d), KDB 558074 -8.5, RSS-247 5.5	11.11	
Output Power	Pass	15.247(b)(3), KDB 558074 -8.3.1, RSS-247 5.4(d, f), RSS-Gen 6.12	11.9.1.1, 11.9.2.2.4	
Equivalent Isotropic Radiated Power	Pass	15.247(b)(3), KDB 558074 -8.3.1, RSS-247 5.4(d, f), RSS-Gen 6.12	11.9.1.1, 11.9.2.2.4	
Emissions Bandwidth (6 dB)	Pass	15.247(a)(2), KDB 558074 -8.2, RSS-247 5.2(a)	11.8.2	
Spurious Conducted Emissions	Pass	15.247(d), KDB 558074 -8.5, RSS-247 5.5	11.11	
Occupied Bandwidth (99%)	Pass	KDB 558074-2.1, RSS-Gen 6.7	6.9.3	

Product compliance is the responsibility of the client; therefore, the tests and equipment modes of operation represented in this report were agreed upon by the client, prior to testing. The results of this test pertain only to the sample(s) tested. The specific description is noted in each of the individual sections of the test report supporting this certificate of test. This report reflects only those tests from the referenced standards shown in the certificate of test. It does not include inspection or verification of labels, identification, marking or user information. As indicated in the Statement of Work sent with the quotation, Element's standard process is to always use the latest published version of the test methods even when earlier versions are cited in the test specification. Issuance of a purchase order was de facto acceptance of this approach. Otherwise, the client would have advised Element in writing of the specific version of the test methods they wanted applied to the subject testing.

CERTIFICATE OF TEST

Deviations From Test Standards

None

Approved By:



Chuck Heller, Department Manager

Product compliance is the responsibility of the client; therefore, the tests and equipment modes of operation represented in this report were agreed upon by the client, prior to testing. The results of this test pertain only to the sample(s) tested. The specific description is noted in each of the individual sections of the test report supporting this certificate of test. This report reflects only those tests from the referenced standards shown in the certificate of test. It does not include inspection or verification of labels, identification, marking or user information. As indicated in the Statement of Work sent with the quotation, Element's standard process is to always use the latest published version of the test methods even when earlier versions are cited in the test specification. Issuance of a purchase order was de facto acceptance of this approach. Otherwise, the client would have advised Element in writing of the specific version of the test methods they wanted applied to the subject testing.

REVISION HISTORY

Revision Number	Description	Date (yyyy-mm-dd)	Page Number
01	Updated Specifications and methods	2023-04-19	02
01	Updated Testing Objective	2023-04-19	11
01	Updated comment on Certificate of Test for Duty Cycle.	2023-04-19	02

ACCREDITATIONS AND AUTHORIZATIONS



United States

FCC - Designated by the FCC as a Telecommunications Certification Body (TCB). Certification chambers, Open Area Test Sites, and conducted measurement facilities are listed with the FCC.

A2LA - Each laboratory is accredited by A2LA to ISO / IEC 17025, and as a product certifier to ISO / IEC 17065 which allows Element to certify transmitters to FCC and IC specifications.

Canada

ISED - Recognized by Innovation, Science and Economic Development Canada as a Certification Body (CB) and as a CAB for the acceptance of test data.

European Union

European Commission – Recognized as an EU Notified Body validated for the EMCD and RED Directives.

United Kingdom

BEIS – Recognized by the UK as an Approved Body under the UK Radio Equipment and UK EMC Regulations.

Australia/New Zealand

ACMA - Recognized by ACMA as a CAB for the acceptance of test data.

Korea

MSIT / RRA - Recognized by KCC's RRA as a CAB for the acceptance of test data.

Japan

VCCI - Associate Member of the VCCI. Conducted and radiated measurement facilities are registered.

Taiwan

BSMI – Recognized by BSMI as a CAB for the acceptance of test data.

NCC - Recognized by NCC as a CAB for the acceptance of test data.

Singapore

IDA – Recognized by IDA as a CAB for the acceptance of test data.

Israel

MOC – Recognized by MOC as a CAB for the acceptance of test data.

Hong Kong

OFCA – Recognized by OFCA as a CAB for the acceptance of test data.

Vietnam

MIC – Recognized by MIC as a CAB for the acceptance of test data.

SCOPE

For details on the Scopes of our Accreditations, please visit:

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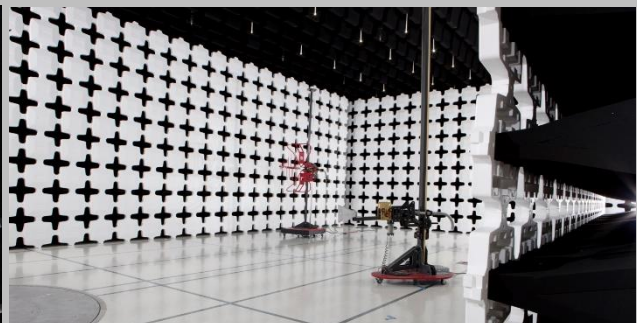
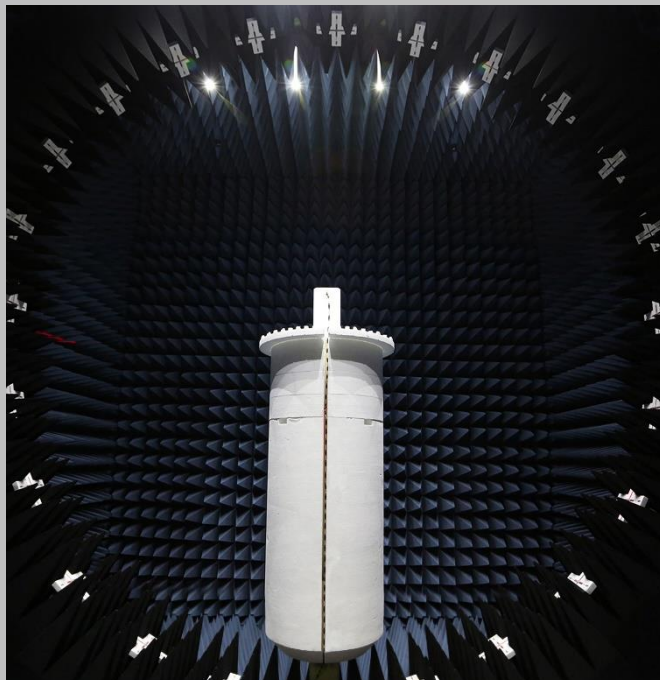
[Texas](#)

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FACILITIES



California Labs OC01-17 41 Tesla Irvine, CA 92618 (949) 861-8918	Minnesota Labs MN01-11 9349 W Broadway Ave. Brooklyn Park, MN 55445 (612)-638-5136	Oregon Labs EV01-12 6775 NE Evergreen Pkwy #400 Hillsboro, OR 97124 (503) 844-4066	Texas Labs TX01-09 3801 E Plano Pkwy Plano, TX 75074 (469) 304-5255	Washington Labs NC01-05 19201 120 th Ave NE Bothell, WA 98011 (425)984-6600
A2LA				
Lab Code: 3310.04	Lab Code: 3310.05	Lab Code: 3310.02	Lab Code: 3310.03	Lab Code: 3310.06
Innovation, Science and Economic Development Canada				
2834B-1, 2834B-3	2834E-1, 2834E-3	2834D-1	2834G-1	2834F-1
BSMI				
SL2-IN-E-1154R	SL2-IN-E-1152R	SL2-IN-E-1017	SL2-IN-E-1158R	SL2-IN-E-1153R
VCCI				
A-0029	A-0109	A-0108	A-0201	A-0110
Recognized Phase I CAB for ISED, ACMA, BSMI, IDA, KCC/RRA, MIC, MOC, NCC, OFCA				
US0158	US0175	US0017	US0191	US0157



MEASUREMENT UNCERTAINTY



Measurement Uncertainty

When a measurement is made, the result will be different from the true or theoretically correct value. The difference is the result of tolerances in the measurement system that cannot be completely eliminated. To the extent that technology allows us, it has been our aim to minimize this error. Measurement uncertainty is a statistical expression of measurement error qualified by a probability distribution.

A measurement uncertainty estimation has been performed for each test per our internal quality document QM205.4.6. The estimation is used to compare the measured result with its "true" or theoretically correct value. The expanded measurement uncertainty (K=2) can be found in the table below. A lab specific value may also be found in the applicable test description section. Our measurement data meets or exceeds the measurement uncertainty requirements of the applicable specification; therefore, the test data can be compared directly to the specification limit to determine compliance. The calculations for estimating measurement uncertainty are based upon ETSI TR 100 028 (or CISPR 16-4-2 as applicable), and are available upon request.

The following table represents the Measurement Uncertainty (MU) budgets for each of the tests that may be contained in this report.

Test	+ MU	- MU
Frequency Accuracy	0.0007%	-0.0007%
Amplitude Accuracy (dB)	1.2 dB	-1.2 dB
Conducted Power (dB)	1.2 dB	-1.2 dB
Radiated Power via Substitution (dB)	0.7 dB	-0.7 dB
Temperature (degrees C)	0.7°C	-0.7°C
Humidity (% RH)	2.5% RH	-2.5% RH
Voltage (AC)	1.0%	-1.0%
Voltage (DC)	0.7%	-0.7%
Field Strength (dB)	5.2 dB	-5.2 dB
AC Powerline Conducted Emissions (dB)	3.1 dB	-3.1 dB

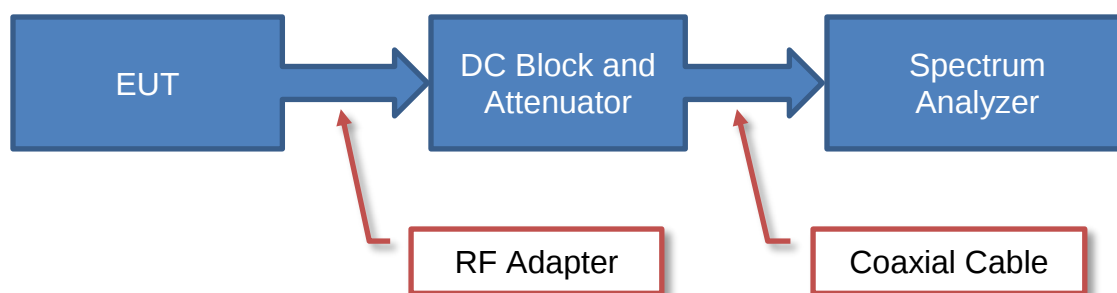
TEST SETUP BLOCK DIAGRAMS

Measurement Bandwidths

Frequency Range (MHz)	Peak Data (kHz)	Quasi-Peak Data (kHz)	Average Data (kHz)
0.01 - 0.15	1.0	0.2	0.2
0.15 - 30.0	10.0	9.0	9.0
30.0 - 1000	100.0	120.0	120.0
Above 1000	1000.0	N/A	1000.0

Unless otherwise stated, measurements were made using the bandwidths and detectors specified. No video filter was used.

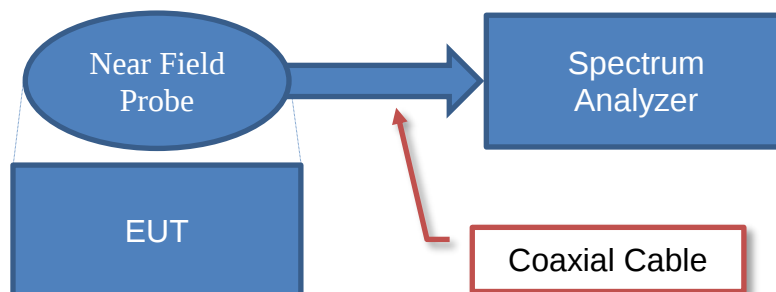
Antenna Port Conducted Measurements



Sample Calculation (logarithmic units)

Measured Value		Measured Level		Reference Level Offset
71.2	=	42.6	+	28.6

Near Field Test Fixture Measurements

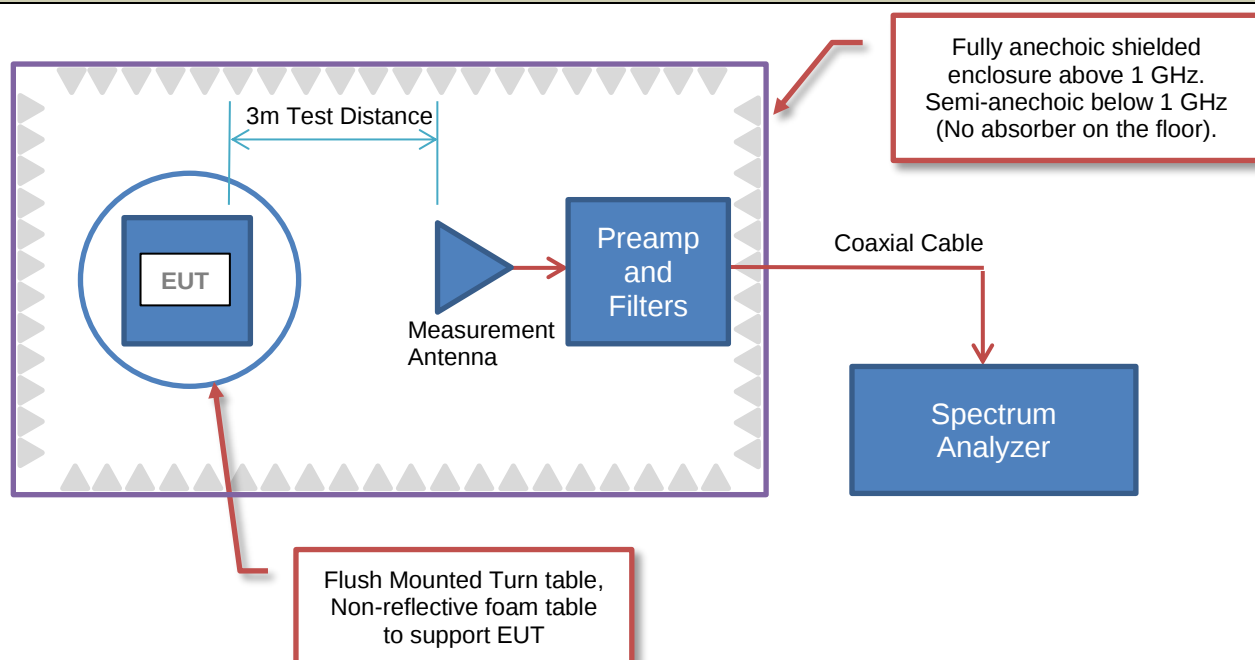


Sample Calculation (logarithmic units)

Measured Value		Measured Level		Reference Level Offset
71.2	=	42.6	+	28.6

TEST SETUP BLOCK DIAGRAMS

Emissions Measurements



Sample Calculation (logarithmic units)

Radiated Emissions:

Measured Level (Amplitude)	Factor			Distance Adjustment Factor	External Attenuation	Field Strength
	Antenna Factor	Cable Factor	Amplifier Gain			
42.6	28.6	3.1	40.8	0.0	0.0	33.5

Conducted Emissions:

Measured Level (Amplitude)	Factor		External Attenuation	Adjusted Level
	Transducer Factor	Cable Factor		
26.7	0.3	0.1	20.0	47.1

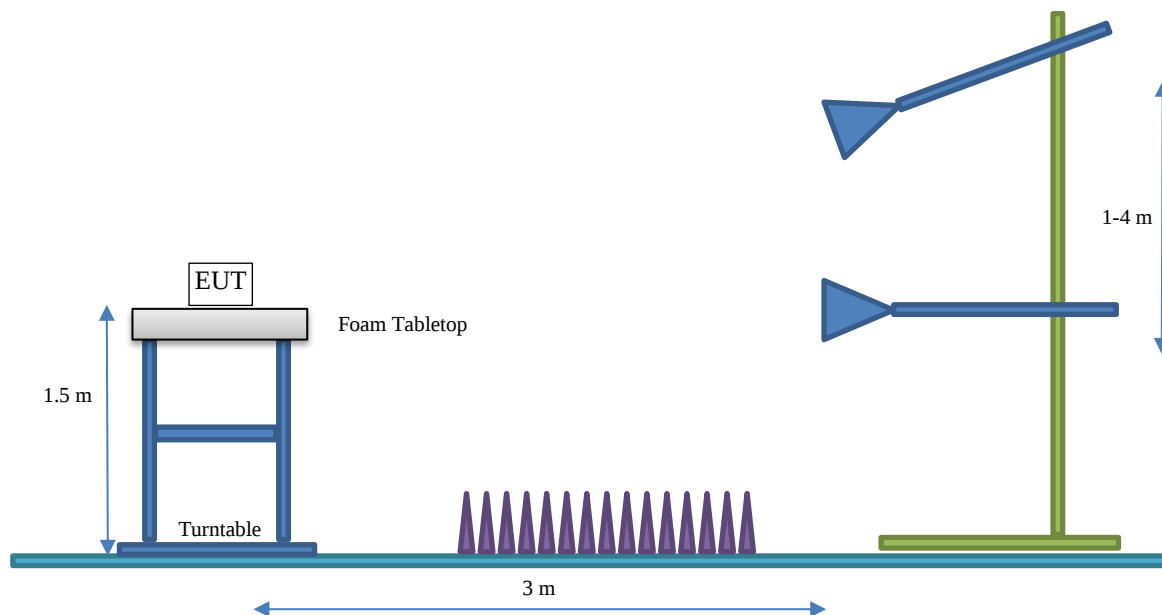
Radiated Power (ERP/EIRP) – Substitution Method:

Measured Level into Substitution Antenna (Amplitude dBm)	Substitution Antenna Factor (dBi)	EIRP to ERP (if applicable)	Measured power (dBm ERP/EIRP)
10.0	6.0	2.15	13.9/16.0

TEST SETUP BLOCK DIAGRAMS

Bore Sighting (>1GHz)

The diameter of the illumination area is the dimension of the line tangent to the EUT formed by 3 dB beamwidth of the measurement antenna at the measurement distance. At a 3 meter test distance, the diameter of the illumination area was 3.8 meters at 1 GHz and greater than 2.1 meters up to 6 GHz. Above 1 GHz, when required by the measurement standard, the antenna is pointed for both azimuth and elevation to maintain the receive antenna within the cone of radiation from the EUT. The specified measurement detectors were used for comparison of the emissions to the peak and average specification limits.



PRODUCT DESCRIPTION



Client and Equipment under Test (EUT) Information

Company Name:	Glowforge Incorporated
Address:	1938 Occidental Avenue S Suite C
City, State, Zip:	Seattle, WA 98134
Test Requested By:	Nick Woolger
EUT:	GFD200
First Date of Test:	January 27, 2023
Last Date of Test:	February 3, 2023
Receipt Date of Samples:	January 27, 2023
Equipment Design Stage:	Production
Equipment Condition:	No Damage
Purchase Authorization:	Verified

Information Provided by the Party Requesting the Test

Functional Description of the EUT:
3D Laser Printer with Bluetooth and Wi-Fi radios.
Testing Objective:
To demonstrate compliance of the Bluetooth Low Energy radio to FCC 15.247/RSS-247 requirements.

POWER SETTINGS AND ANTENNAS



The power settings, antenna gain value(s) and cable loss (if applicable) used for the testing contained in this report were provided by the customer and will affect the validity of the results. Element assumes no responsibility for the accuracy of this information. The power settings below reflect the maximum power that the EUT is allowed to transmit at during normal operation.

ANTENNA GAIN (dBi)

Type	Provided by:	Frequency Range (MHz)	Gain (dBi)
PIFA	ProAnt	2400 – 2500	4.9

The EUT was tested using the power settings provided by the manufacturer which were based upon:

- ☒ Test software settings Test software/firmware installed on EUT: emitest-v0.9.4a
- ☐ Rated power settings

SETTINGS FOR ALL TESTS IN THIS REPORT

Modulation Types	Type	Channel	Position	Frequency (MHz)	Power Setting
BLE	DTS	0	Low Channel	2402	34
		20	Mid Channel	2442	34
		39	High Channel	2480	34

CONFIGURATIONS

Configuration GLOW0038-1

Software/Firmware Running During Test	
Description	Version
Firmware provided by manufacturer	emitest-v0.9.4a

EUT			
Description	Manufacturer	Model/Part Number	Serial Number
Laser Printer	Glowforge	GFD200	MB2-398

Remote Equipment Outside of Test Setup Boundary			
Description	Manufacturer	Model/Part Number	Serial Number
Laptop	Dell	XPS	N/A
Manufactured interface board	Glowforge	GF-ECA-01595	N/A

Cables					
Cable Type	Shield	Length (m)	Ferrite	Connection 1	Connection 2
AC cable	None	3 m	None	EUT	AC power
USB-C-to-USB-C	None	1 m	None	Manufactured interface board	Laptop
White FFC cable	None	1 m	None	EUT	Manufactured interface board

Configuration GLOW0038-2

Software/Firmware Running During Test	
Description	Version
Firmware provided by manufacturer	emitest-v0.9.4a

EUT			
Description	Manufacturer	Model/Part Number	Serial Number
Laser Printer	Glowforge	GFD200	XB2-839

Peripherals in Test Setup Boundary			
Description	Manufacturer	Model/Part Number	Serial Number
Laptop	Dell	XPS	N/A
Manufactured interface board	Glowforge	GF-ECA-01595	N/A

Cables					
Cable Type	Shield	Length (m)	Ferrite	Connection 1	Connection 2
AC cable	None	3 m	None	EUT	AC power
USB-C-to-USB-C	None	1 m	None	Manufactured interface board	Laptop
White FFC cable	None	1 m	None	EUT	Manufactured interface board

MODIFICATIONS

Equipment Modifications

Item	Date	Test	Modification	Note	Disposition of EUT
1	2023-01-27	Band Edge Compliance	Tested as delivered to test Station.	No EMI suppression devices were added or modified during this test.	EUT remained at Element following the test.
2	2023-01-27	Duty Cycle	Tested as delivered to test Station.	No EMI suppression devices were added or modified during this test.	EUT remained at Element following the test.
3	2023-01-27	Emissions Bandwidth	Tested as delivered to test Station.	No EMI suppression devices were added or modified during this test.	EUT remained at Element following the test.
4	2023-01-27	Equivalent Isotropic Radiated Power (EIRP)	Tested as delivered to test Station.	No EMI suppression devices were added or modified during this test.	EUT remained at Element following the test.
5	2023-01-27	Occupied Bandwidth	Tested as delivered to test Station.	No EMI suppression devices were added or modified during this test.	EUT remained at Element following the test.
6	2023-01-27	Output Power	Tested as delivered to test Station.	No EMI suppression devices were added or modified during this test.	EUT remained at Element following the test.
7	2023-01-27	Power Spectral Density	Tested as delivered to test Station.	No EMI suppression devices were added or modified during this test.	EUT remained at Element following the test.
8	2023-01-27	Spurious Conducted Emissions	Tested as delivered to Test Station.	No EMI suppression devices were added or modified during this test.	EUT remained at Element following the test.
9	2023-01-31	Spurious Radiated Emissions	Tested as delivered to test Station.	No EMI suppression devices were added or modified during this test.	EUT remained at Element following the test.
10	2023-02-03	Powerline Conducted Emissions	Tested as delivered to test Station.	No EMI suppression devices were added or modified during this test.	Scheduled testing was completed.

POWERLINE CONDUCTED EMISSIONS

TEST DESCRIPTION

Using the mode of operation and configuration noted within this report, conducted emissions tests were performed. The frequency range investigated (scanned), is also noted in this report. Conducted power line measurements are made, unless otherwise specified, over the frequency range from 150 kHz to 30 MHz to determine the line-to-ground radio-noise voltage that is conducted from the EUT power-input terminals that are directly (or indirectly via separate transformer or power supplies) connected to a public power network. Per the standard, an insulating material was also added to ground plane between the EUT's power and remote I/O cables. Equipment is tested with power cords that are normally used or that have electrical or shielding characteristics that are the same as those cords normally used. Typically those measurements are made using a LISN (Line Impedance Stabilization Network), the 50ohm measuring port is terminated by a 50ohm EMI meter or a 50ohm resistive load. All 50ohm measuring ports of the LISN are terminated by 50ohm. The test data represents the configuration / operating mode/ model that produced the highest emission levels as compared to the specification limit.

TEST EQUIPMENT

Description	Manufacturer	Model	ID	Last Cal.	Cal. Due
Receiver	Rohde & Schwarz	ESCI	ARE	2022-11-02	2023-11-02
LISN	Solar Electronics	9252-50-R-24-BNC	LIM	2022-07-05	2023-07-05
Cable - Conducted Cable Assembly	Northwest EMC	NC4, HHF, TYL	NC4A	2022-02-16	2024-02-16

MEASUREMENT UNCERTAINTY

Description		
Expanded k=2	3.1 dB	-3.1 dB

CONFIGURATIONS INVESTIGATED

GLOW0038-1

MODES INVESTIGATED

Transmitting Bluetooth Low Energy. Channel 20 = 2442 MHz, 1 Mbps, power setting = 34
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POWERLINE CONDUCTED EMISSIONS

EUT:	GFD200	Work Order:	GLOW0038
Serial Number:	MB2-398	Date:	2023-02-03
Customer:	Glowforge Incorporated	Temperature:	20.5°C
Attendees:	Jason Bluhm	Relative Humidity:	28.6%
Customer Project:	None	Bar. Pressure (PMSL):	1012 mb
Tested By:	Harry Zhao	Job Site:	NC05
Power:	120VAC/60Hz	Configuration:	GLOW0038-1

TEST SPECIFICATIONS

Specification: Equipment Class B	Method:
FCC 15.207:2023	ANSI C63.10:2013
RSS-247 Issue 2:2017	ANSI C63.10:2013
RSS-Gen Issue 5:2018+A1:2019+A2:2021	ANSI C63.10:2013

TEST PARAMETERS

Run #:	14	Line:	High Line	Add. Ext. Attenuation (dB):	0
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COMMENTS

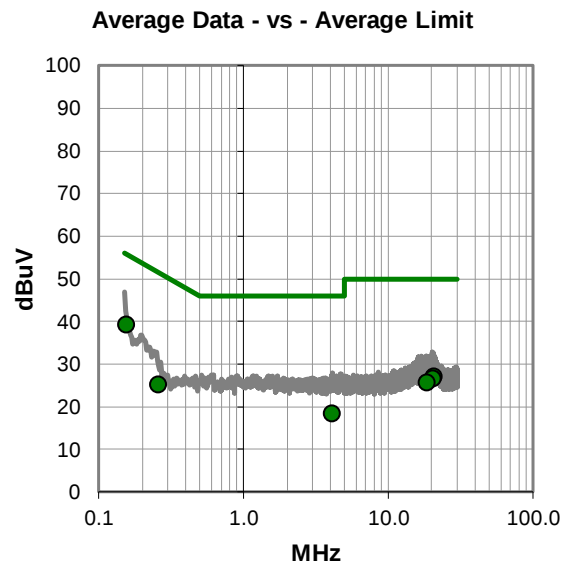
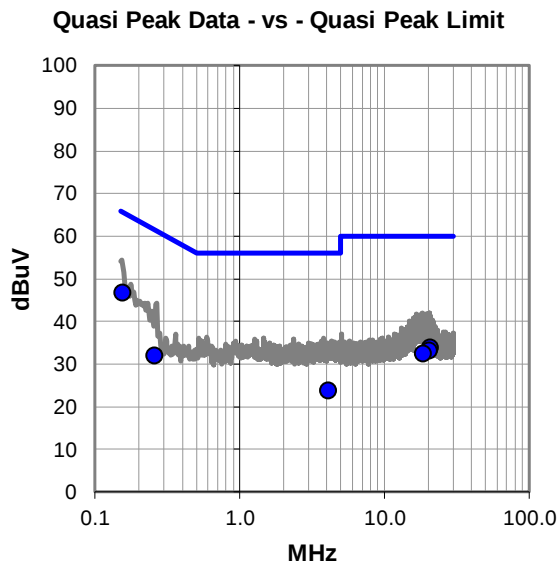
None

EUT OPERATING MODES

Transmitting Bluetooth Low Energy. Channel 20 = 2442 MHz, 1 Mbps, power setting = 34

DEVIATIONS FROM TEST STANDARD

None



POWERLINE CONDUCTED EMISSIONS

RESULTS - Run #14

Quasi Peak Data - vs - Quasi Peak Limit

Freq (MHz)	Amp. (dBuV)	Factor (dB)	Adjusted (dBuV)	Spec. Limit (dBuV)	Margin (dB)
0.153	26.1	20.8	46.9	65.8	-18.9
20.529	12.3	21.6	33.9	60.0	-26.1
20.158	11.6	21.6	33.2	60.0	-26.8
18.386	11.2	21.4	32.6	60.0	-27.4
0.256	11.6	20.5	32.1	61.6	-29.5
4.062	3.1	20.8	23.9	56.0	-32.1

Average Data - vs - Average Limit

Freq (MHz)	Amp. (dBuV)	Factor (dB)	Adjusted (dBuV)	Spec. Limit (dBuV)	Margin (dB)
0.153	18.5	20.8	39.3	55.8	-16.5
20.529	5.6	21.6	27.2	50.0	-22.8
20.158	5.0	21.6	26.6	50.0	-23.4
18.386	4.4	21.4	25.8	50.0	-24.2
0.256	4.7	20.5	25.2	51.6	-26.4
4.062	-2.3	20.8	18.5	46.0	-27.5

CONCLUSION

Pass



Tested By

POWERLINE CONDUCTED EMISSIONS

EUT:	GFD200	Work Order:	GLOW0038
Serial Number:	MB2-398	Date:	2023-02-03
Customer:	Glowforge Incorporated	Temperature:	20.5°C
Attendees:	Jason Bluhm	Relative Humidity:	28.6%
Customer Project:	None	Bar. Pressure (PMSL):	1012 mb
Tested By:	Harry Zhao	Job Site:	NC05
Power:	120VAC/60Hz	Configuration:	GLOW0038-1

TEST SPECIFICATIONS

Specification: Equipment Class B	Method:
FCC 15.207:2023	ANSI C63.10:2013
RSS-247 Issue 2:2017	ANSI C63.10:2013
RSS-Gen Issue 5:2018+A1:2019+A2:2021	ANSI C63.10:2013

TEST PARAMETERS

Run #:	15	Line:	Neutral	Add. Ext. Attenuation (dB):	0
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COMMENTS

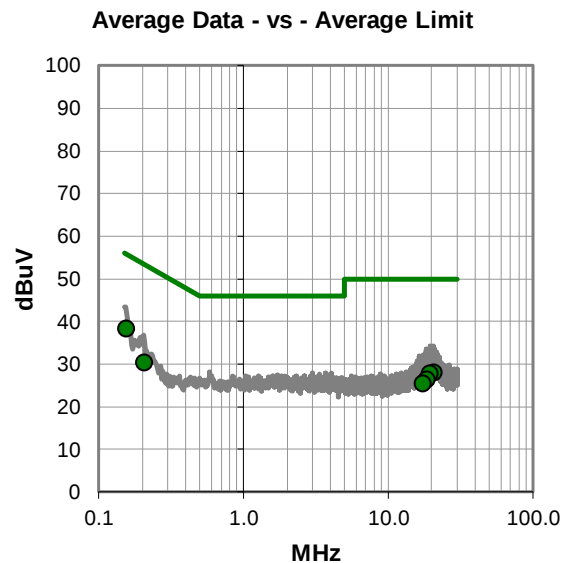
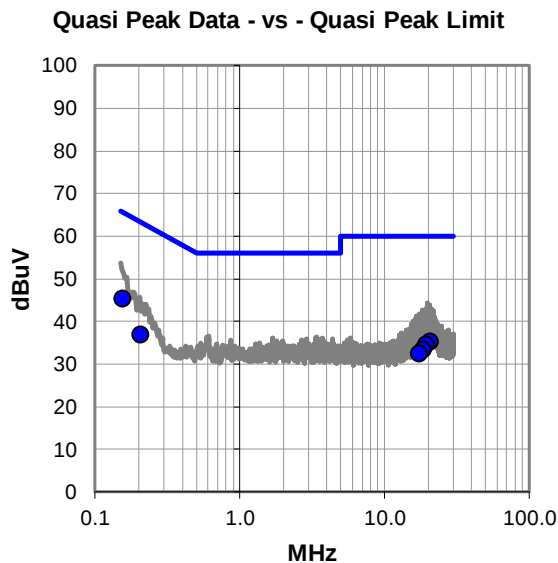
None

EUT OPERATING MODES

Transmitting Bluetooth Low Energy. Channel 20 = 2442 MHz, 1 Mbps, power setting = 34

DEVIATIONS FROM TEST STANDARD

None



POWERLINE CONDUCTED EMISSIONS

RESULTS - Run #15

Quasi Peak Data - vs - Quasi Peak Limit

Freq (MHz)	Amp. (dBuV)	Factor (dB)	Adjusted (dBuV)	Spec. Limit (dBuV)	Margin (dB)
0.153	24.7	20.8	45.5	65.8	-20.3
20.570	13.6	21.6	35.2	60.0	-24.8
19.493	13.0	21.6	34.6	60.0	-25.4
0.206	16.5	20.5	37.0	63.3	-26.3
18.431	12.0	21.5	33.5	60.0	-26.5
17.383	11.0	21.4	32.4	60.0	-27.6

Average Data - vs - Average Limit

Freq (MHz)	Amp. (dBuV)	Factor (dB)	Adjusted (dBuV)	Spec. Limit (dBuV)	Margin (dB)
0.153	17.6	20.8	38.4	55.8	-17.4
20.570	6.4	21.6	28.0	50.0	-22.0
19.493	6.1	21.6	27.7	50.0	-22.3
0.206	9.8	20.5	30.3	53.3	-23.0
18.431	5.0	21.5	26.5	50.0	-23.5
17.383	4.0	21.4	25.4	50.0	-24.6

CONCLUSION

Pass



Tested By

SPURIOUS RADIATED EMISSIONS

TEST DESCRIPTION

The highest gain antenna of each type to be used with the EUT was tested. The EUT was configured for the required transmit frequencies and the modes as showed in the data sheets.

For each configuration, the spectrum was scanned throughout the specified range as part of the exploratory investigation of the emissions. These "pre-scans" are not included in the report. Final measurements on individual emissions were then made and included in this test report.

The individual emissions from the EUT were maximized by rotating the EUT on a turntable, adjusting the position of the EUT and EUT antenna in three orthogonal axis if required, and adjusting the measurement antenna height and polarization (per ANSI C63.10). A preamp and high pass filter (and notch filter) were used for this test in order to provide sufficient measurement sensitivity.

Measurements were made with the required detectors and annotated on the data for each individual point using the following annotation:

QP = Quasi-Peak Detector
PK = Peak Detector
AV = RMS Detector

Measurements were made to satisfy the specific requirements of the test specification for out of band emissions as well as the restricted band requirements.

If there are no detectable emissions above the noise floor, the data included may show noise floor measurements for reference only.

Measurements within 2 MHz of the allowable band may have been taken using the integration method from ANSI C63.10 clause 11.13.3. This procedure uses the channel power feature of the spectrum analyzer to integrate the power of the emission within a 1 MHz bandwidth.

Where the radio test software does not provide for a duty cycle at continuous transmit conditions (> 98%) and the RMS (power average) measurements were made across the on and off times of the EUT transmissions, a duty cycle correction is added to the measurements using the formula of $10 \cdot \log(1/dc)$.

TEST EQUIPMENT

Description	Manufacturer	Model	ID	Last Cal.	Cal. Due
Antenna - Double Ridge	EMCO	3115	AHM	2022-07-13	2024-07-13
Cable	Northwest EMC	3115 Horn Cable	NC2	2022-04-14	2023-04-14
Amplifier - Pre-Amplifier	Miteq	AMF-3D-00100800-32-13P	AVZ	2022-04-14	2023-04-14
Analyzer - Spectrum Analyzer	Agilent	E4446A	AAT	2022-11-03	2023-11-03
Antenna - Standard Gain	EMCO	3160-07	AHP	NCR	NCR
Cable	High Speed Interconnects	EW292A-NGNG-300	NC3	2022-08-30	2023-08-30
Amplifier - Pre-Amplifier	Miteq	AMF-6F-08001200-30-10P	AOK	2022-08-04	2023-08-04
Antenna - Standard Gain	EMCO	3160-08	AHO	NCR	NCR
Amplifier - Pre-Amplifier	Miteq	AMF-6F-12001800-30-10P	AOJ	2022-08-04	2023-08-04
Antenna - Standard Gain	ETS Lindgren	3160-09	AIY	NCR	NCR
Cable	Northwest EMC	N/A	NC8	2022-03-21	2023-03-21
Amplifier - Pre-Amplifier	Miteq	AMF-6F-18002650-25-10P	AOD	2022-03-21	2023-03-21
Filter - Low Pass	Micro-Tronics	LPM50004	LFF	2022-11-01	2023-11-01
Antenna - Biconilog	Teseq	CBL 6141B	AYL	2021-10-05	2023-10-05
Cable	Northwest EMC	Bilog Cables	NC1	2023-01-29	2024-01-29
Amplifier - Pre-Amplifier	Miteq	AM-1616-1000	PAB	2023-01-29	2024-01-29
Filter - High Pass	Micro-Tronics	HPM50111	HHI	2022-10-03	2023-10-03
Attenuator	Fairview Microwave	SA18E-20	AQV	2022-07-28	2023-07-28

SPURIOUS RADIATED EMISSIONS

MEASUREMENT UNCERTAINTY

Description		
Expanded k=2	5.2 dB	-5.2 dB

FREQUENCY RANGE INVESTIGATED

30 MHz TO 26.5 GHz

POWER INVESTIGATED

120VAC/60Hz

CONFIGURATIONS INVESTIGATED

GLOW0038-1

MODES INVESTIGATED

Transmitting BT low energy. Channel 0 = 2402 MHz, Channel 20 = 2442 MHz, Channel 39 = 2480 MHz, power setting (34)
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SPURIOUS RADIATED EMISSIONS

EUT:	GFD200	Work Order:	GLOW0038
Serial Number:	MB2-398	Date:	2023-01-31
Customer:	Glowforge Incorporated	Temperature:	20.6°C
Attendees:	Jason Bluhm	Relative Humidity:	25.2%
Customer Project:	None	Bar. Pressure (PMSL):	1027 mb
Tested By:	Harry Zhao	Job Site:	NC01
Power:	120VAC/60Hz	Configuration:	GLOW0038-1

TEST SPECIFICATIONS

Specification:	Method:
FCC 15.247:2023	ANSI C63.10:2013
RSS-247 Issue 2:2017	ANSI C63.10:2013
RSS-Gen Issue 5:2018+A1:2019+A2:2021	ANSI C63.10:2013

TEST PARAMETERS

Run #:	63	Test Distance (m):	3	Ant. Height(s) (m):	1 to 4(m)
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COMMENTS

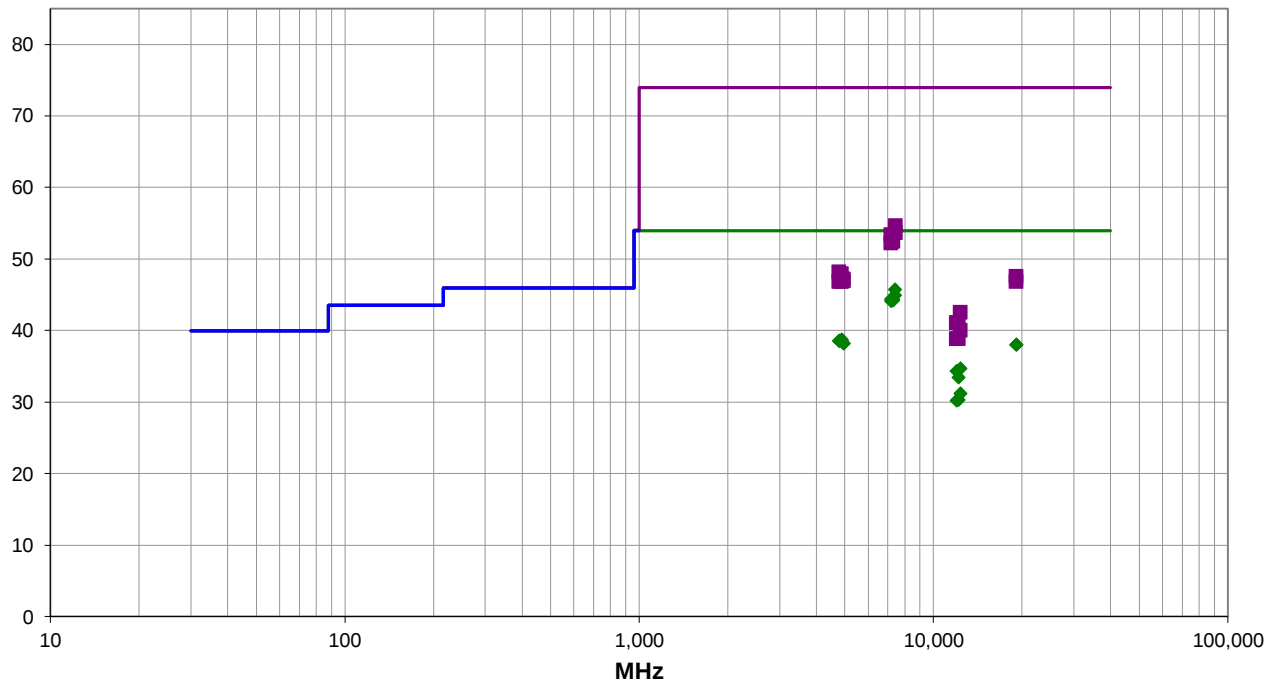
The test mode operates at 64.4% duty cycle (DC), an upward duty cycle correction factor(DCCF) of $10 \cdot \log(1/0.644) = 1.911$ dB was applied to average measurements. See data comments for EUT orientations, channel and data rate.

EUT OPERATING MODES

Transmitting BT low energy. Channel 0 = 2402 MHz, Channel 20 = 2442 MHz, Channel 39 = 2480 MHz, power setting (34)

DEVIATIONS FROM TEST STANDARD

None



Run #: 63

PK AV QP

SPURIOUS RADIATED EMISSIONS

RESULTS - Run #63

Freq (MHz)	Amplitude (dBuV)	Factor (dB/m)	Antenna Height (meters)	Azimuth (degrees)	Duty Cycle Correction Factor	External Attenuation (dB)	Polarity/Transducer	Detector	Distance Adjustment (dB)	Adjusted (dBuV/m)	Spec. Limit (dBuV/m)	Compared to Spec. (dB)	Comments
7439.492	28.7	15.1	3.8	166.0	1.9	0.0	Horz	AV	0.0	45.7	54.0	-8.3	Ch. 39, EUT lying on side, 1 Mbps
7439.317	27.9	15.1	3.2	101.0	1.9	0.0	Vert	AV	0.0	44.9	54.0	-9.1	Ch. 39, EUT front facing down, 1 Mbps
7325.600	28.0	14.5	1.5	147.0	1.9	0.0	Vert	AV	0.0	44.4	54.0	-9.6	Ch. 20, EUT front facing down, 1 Mbps
7205.467	28.8	13.7	3.0	147.0	1.9	0.0	Vert	AV	0.0	44.4	54.0	-9.6	Ch. 0, EUT front facing down, 1 Mbps
7325.950	27.8	14.5	1.5	79.0	1.9	0.0	Horz	AV	0.0	44.2	54.0	-9.8	Ch. 20, EUT lying on side, 1 Mbps
7205.525	28.5	13.7	1.5	11.0	1.9	0.0	Horz	AV	0.0	44.1	54.0	-9.9	Ch. 0, EUT lying on side, 1 Mbps
4881.792	26.7	10.1	3.6	99.0	1.9	0.0	Vert	AV	0.0	38.7	54.0	-15.3	Ch. 20, EUT front facing down, 1 Mbps
4881.600	26.6	10.1	1.5	1.0	1.9	0.0	Horz	AV	0.0	38.6	54.0	-15.4	Ch. 20, EUT lying on side, 1 Mbps
4805.517	26.9	9.7	1.5	278.0	1.9	0.0	Horz	AV	0.0	38.5	54.0	-15.5	Ch. 0, EUT lying on side, 1 Mbps
4804.425	26.9	9.7	2.0	119.0	1.9	0.0	Vert	AV	0.0	38.5	54.0	-15.5	Ch. 0, EUT front facing down, 1 Mbps
4958.100	26.3	10.0	4.0	332.0	1.9	0.0	Horz	AV	0.0	38.2	54.0	-15.8	Ch. 39, EUT lying on side, 1 Mbps
4958.525	26.3	10.0	1.5	116.0	1.9	0.0	Vert	AV	0.0	38.2	54.0	-15.8	Ch. 39, EUT front facing down, 1 Mbps
19215.630	35.8	0.3	1.5	121.0	1.9	0.0	Horz	AV	0.0	38.0	54.0	-16.0	Ch. 0, EUT lying on side, 1 Mbps
19215.150	35.8	0.3	1.5	89.0	1.9	0.0	Vert	AV	0.0	38.0	54.0	-16.0	Ch. 0, EUT front facing down, 1 Mbps
12399.040	35.2	-2.4	4.0	146.0	1.9	0.0	Vert	AV	0.0	34.7	54.0	-19.3	Ch. 39, EUT front facing down, 1 Mbps
7439.892	39.5	15.1	3.8	166.0	0.0	0.0	Horz	PK	0.0	54.6	74.0	-19.4	Ch. 39, EUT lying on side, 1 Mbps
12009.140	35.1	-2.7	3.4	111.0	1.9	0.0	Horz	AV	0.0	34.3	54.0	-19.7	Ch. 0, EUT lying on side, 1 Mbps
7441.442	38.5	15.1	3.2	101.0	0.0	0.0	Vert	PK	0.0	53.6	74.0	-20.4	Ch. 39, EUT front facing down, 1 Mbps
12209.080	33.6	-2.1	3.2	224.0	1.9	0.0	Horz	AV	0.0	33.4	54.0	-20.6	Ch. 20, EUT lying on side, 1 Mbps
7206.767	39.6	13.7	3.0	147.0	0.0	0.0	Vert	PK	0.0	53.3	74.0	-20.7	Ch. 0, EUT front facing down, 1 Mbps
7325.408	37.9	14.5	1.5	79.0	0.0	0.0	Horz	PK	0.0	52.4	74.0	-21.6	Ch. 20, EUT lying on side, 1 Mbps
7325.875	37.9	14.5	1.5	147.0	0.0	0.0	Vert	PK	0.0	52.4	74.0	-21.6	Ch. 20, EUT front facing down, 1 Mbps
7203.950	38.6	13.6	1.5	11.0	0.0	0.0	Horz	PK	0.0	52.2	74.0	-21.8	Ch. 0, EUT lying on side, 1 Mbps
12398.960	31.7	-2.4	1.5	284.0	1.9	0.0	Horz	AV	0.0	31.2	54.0	-22.8	Ch. 39, EUT lying on side, 1 Mbps
12209.000	30.5	-2.1	1.5	45.0	1.9	0.0	Vert	AV	0.0	30.3	54.0	-23.7	Ch. 20, EUT front facing down, 1 Mbps
12010.980	31.0	-2.7	1.5	254.0	1.9	0.0	Vert	AV	0.0	30.2	54.0	-23.8	Ch. 0, EUT front facing down, 1 Mbps
4802.508	38.4	9.7	2.0	119.0	0.0	0.0	Vert	PK	0.0	48.1	74.0	-25.9	Ch. 0, EUT front facing down, 1 Mbps
4884.567	37.8	10.1	1.5	1.0	0.0	0.0	Horz	PK	0.0	47.9	74.0	-26.1	Ch. 20, EUT lying on side, 1 Mbps
19215.840	47.2	0.3	1.5	121.0	0.0	0.0	Horz	PK	0.0	47.5	74.0	-26.5	Ch. 0, EUT lying on side, 1 Mbps
4960.017	37.1	10.0	1.5	116.0	0.0	0.0	Vert	PK	0.0	47.1	74.0	-26.9	Ch. 39, EUT front facing down, 1 Mbps
4958.392	36.9	10.0	4.0	332.0	0.0	0.0	Horz	PK	0.0	46.9	74.0	-27.1	Ch. 39, EUT lying on side, 1 Mbps
4805.400	37.1	9.7	1.5	278.0	0.0	0.0	Horz	PK	0.0	46.8	74.0	-27.2	Ch. 0, EUT lying on side, 1 Mbps
4884.467	36.7	10.1	3.6	99.0	0.0	0.0	Vert	PK	0.0	46.8	74.0	-27.2	Ch. 20, EUT front facing down, 1 Mbps
19216.650	46.5	0.3	1.5	89.0	0.0	0.0	Vert	PK	0.0	46.8	74.0	-27.2	Ch. 0, EUT front facing down, 1 Mbps
12399.150	44.9	-2.4	4.0	146.0	0.0	0.0	Vert	PK	0.0	42.5	74.0	-31.5	Ch. 39, EUT front facing down, 1 Mbps
12210.610	43.1	-2.1	3.2	224.0	0.0	0.0	Horz	PK	0.0	41.0	74.0	-33.0	Ch. 20, EUT lying on side, 1 Mbps
12009.380	43.7	-2.7	3.4	111.0	0.0	0.0	Horz	PK	0.0	41.0	74.0	-33.0	Ch. 0, EUT lying on side, 1 Mbps
12399.080	42.4	-2.4	1.5	284.0	0.0	0.0	Horz	PK	0.0	40.0	74.0	-34.0	Ch. 39, EUT lying on side, 1 Mbps
12012.500	41.5	-2.7	1.5	254.0	0.0	0.0	Vert	PK	0.0	38.8	74.0	-35.2	Ch. 0, EUT front facing down, 1 Mbps
12210.310	40.9	-2.1	1.5	45.0	0.0	0.0	Vert	PK	0.0	38.8	74.0	-35.2	Ch. 20, EUT front facing down, 1 Mbps

SPURIOUS RADIATED EMISSIONS

CONCLUSION

Pass



Tested By

SPURIOUS RADIATED EMISSIONS

EUT:	GFD200	Work Order:	GLOW0038
Serial Number:	MB2-398	Date:	2023-01-31
Customer:	Glowforge Incorporated	Temperature:	20.6°C
Attendees:	Jason Bluhm	Relative Humidity:	25.2%
Customer Project:	None	Bar. Pressure (PMSL):	1027 mb
Tested By:	Harry Zhao	Job Site:	NC01
Power:	120VAC/60Hz	Configuration:	GLOW0038-1

TEST SPECIFICATIONS

Specification:	Method:
FCC 15.247:2023	ANSI C63.10:2013
RSS-247 Issue 2:2017	ANSI C63.10:2013
RSS-Gen Issue 5:2018+A1:2019+A2:2021	ANSI C63.10:2013

TEST PARAMETERS

Run #:	67	Test Distance (m):	3	Ant. Height(s) (m):	1 to 4(m)
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COMMENTS

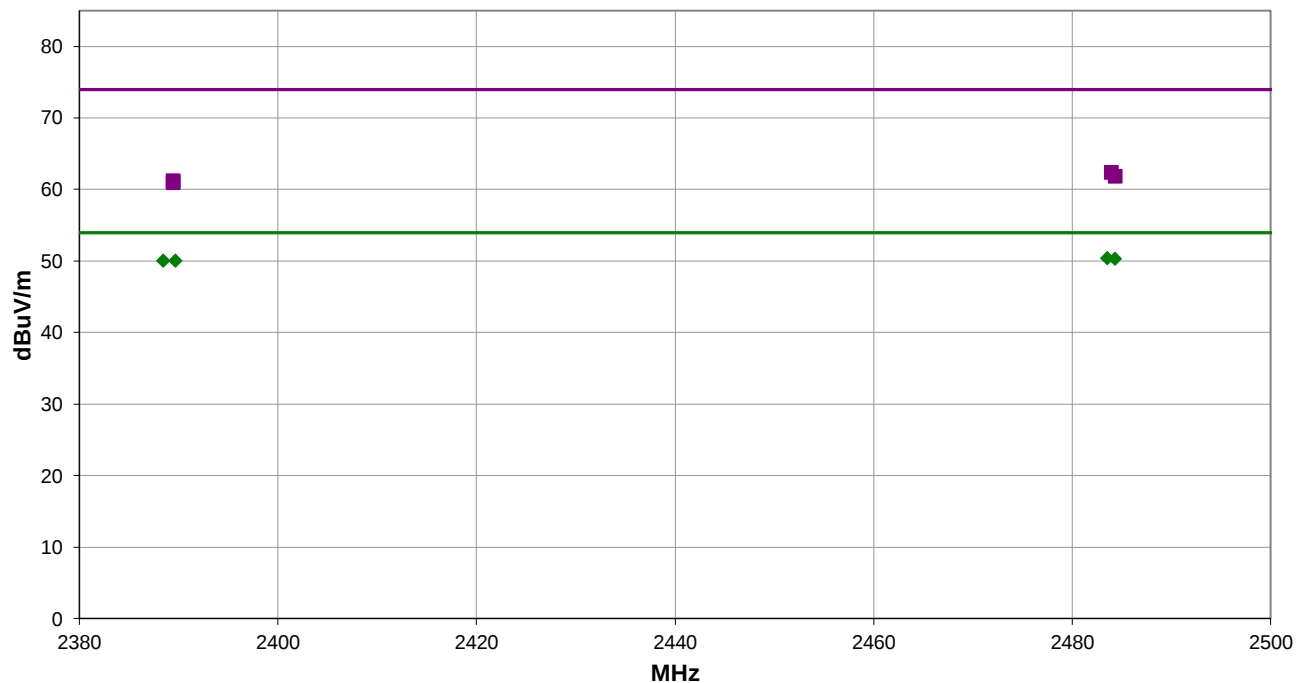
All measurements are noise floor. No duty cycle correction factor was applied to the RMS average measurements. See data comments for EUT orientations, channel and data rate.

EUT OPERATING MODES

Transmitting BT low energy. Channel 0 = 2402 MHz, Channel 20 = 2442 MHz, Channel 39 = 2480 MHz, power setting (34)

DEVIATIONS FROM TEST STANDARD

None



Run #: 67

■ PK ◆ AV ● QP

SPURIOUS RADIATED EMISSIONS

RESULTS - Run #67

Freq (MHz)	Amplitude (dBuV)	Factor (dB/m)	Antenna Height (meters)	Azimuth (degrees)	Test Distance (meters)	External Attenuation (dB)	Polarity/ Transducer	Detector	Distance Adjustment (dB)	Adjusted (dBuV/m)	Spec. Limit (dBuV/m)	Compared to Spec. (dB)	Comments
2483.563	29.2	1.2	3.36	254.0	3.0	20.0	Vert	AV	0.0	50.4	54.0	-3.6	Ch. 39, EUT front facing down, 1 Mbps
2484.337	29.1	1.2	1.5	314.0	3.0	20.0	Horz	AV	0.0	50.3	54.0	-3.7	Ch. 39, EUT lying on side, 1 Mbps
2388.477	29.0	1.0	2.19	189.0	3.0	20.0	Vert	AV	0.0	50.0	54.0	-4.0	Ch. 0, EUT front facing down, 1 Mbps
2389.697	29.0	1.0	3.64	288.0	3.0	20.0	Horz	AV	0.0	50.0	54.0	-4.0	Ch. 0, EUT lying on side, 1 Mbps
2484.040	41.1	1.2	3.36	254.0	3.0	20.0	Vert	PK	0.0	62.3	74.0	-11.7	Ch. 39, EUT front facing down, 1 Mbps
2484.383	40.6	1.2	1.5	314.0	3.0	20.0	Horz	PK	0.0	61.8	74.0	-12.2	Ch. 39, EUT lying on side, 1 Mbps
2389.507	40.1	1.0	2.19	189.0	3.0	20.0	Vert	PK	0.0	61.1	74.0	-12.9	Ch. 0, EUT front facing down, 1 Mbps
2389.503	39.9	1.0	3.64	288.0	3.0	20.0	Horz	PK	0.0	60.9	74.0	-13.1	Ch. 0, EUT lying on side, 1 Mbps

CONCLUSION

Pass



Tested By

SPURIOUS CONDUCTED EMISSIONS



XMIT 2022.02.07.0

Testing was performed using the mode(s) of operation and configuration(s) noted within the report. The individuals and/or the organization requesting the test provided the modes, configurations and settings used to complete the evaluation. The actual test parameters are specified in the test data, this includes items such as investigated frequency range (scanned) and test levels. The testing methods and performance specifications, as well as the test site used for the evaluation are indicated in the test data.

TEST EQUIPMENT

Description	Manufacturer	Model	ID	Last Cal.	Cal. Due
Attenuator	S.M. Electronics	SA18H-20	REK	2022-02-15	2023-02-15
Cable	Micro-Coax	UFD150A-1-0720-200200	NCW	2023-01-18	2024-01-18
Analyzer - Spectrum Analyzer	Agilent	E4440A	AAX	2023-01-19	2024-01-19
Generator - Signal	Agilent	N5183A	TIA	2022-06-25	2024-06-25
Block - DC	Weinschel Corp.	7006	AMS	2023-01-18	2024-01-18

TEST DESCRIPTION

The measurement was made using a direct connection between the RF output of the EUT and a spectrum analyzer.

The spurious RF conducted emissions were measured with the EUT set to low, medium and high transmit frequencies. The EUT was transmitting at the data rate(s) listed in the datasheet. For each transmit frequency, the fundamental was measured with a 100 kHz resolution bandwidth and the highest value was recorded. The rest of the spectrum was then measured with a 100 kHz resolution bandwidth and the highest value was found. The difference between the value found on the fundamental and the rest of the spectrum was compared against the limit to determine compliance.

The reference level offset for the fundamental screen capture was based on a measured value of the loss between the spectrum analyzer and the EUT which was verified at the time of test. The remaining screen capture(s) use an internal transducer factor on the analyzer to correct the displayed trace based on the cable loss over frequency. The reference level offset for the additional screen capture(s) is then based on the expected attenuator value and any other losses.

Fundamental Offset = Ref Lvl Offset showing measured composite factor of all losses

Remaining Screen capture(s) Offset = "Internal" cable loss factor not shown on screen capture + Ref Lvl Offset showing expected attenuator value and any other losses

SPURIOUS CONDUCTED EMISSIONS



TbTrx 2022.06.03.0 XMit 2022.02.07.0

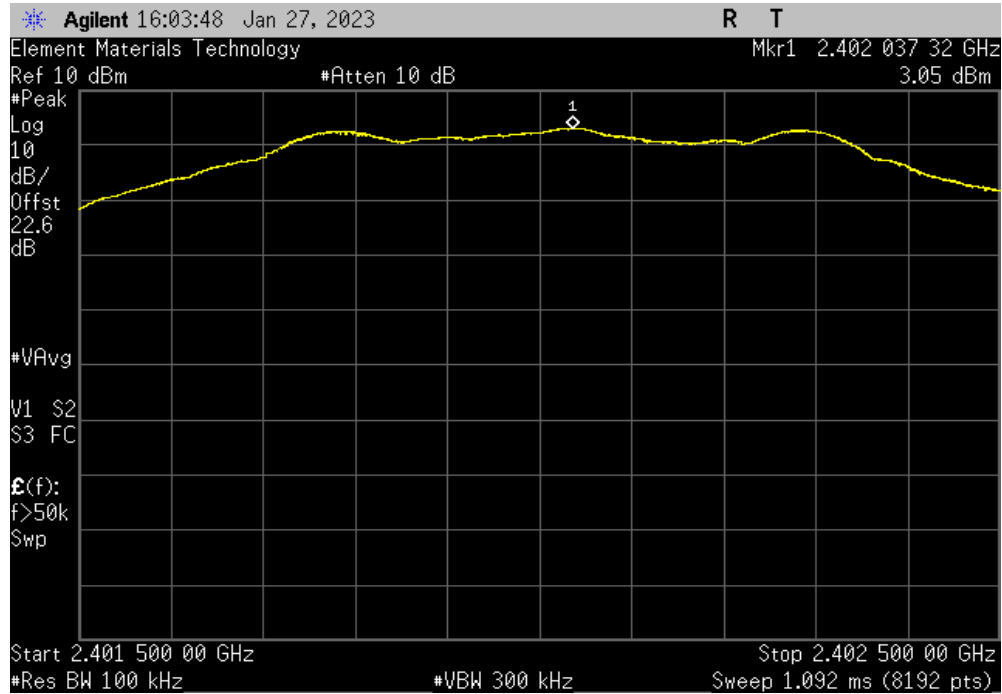
EUT:	GFD200	Work Order:	GLOW0038
Serial Number:	XB2-839	Date:	27-Jan-23
Customer:	Glowforge Incorporated	Temperature:	19.7 °C
Attendees:	Jason Bluhm	Humidity:	41.3% RH
Project:	None	Barometric Pres.:	1029 mbar
Tested by:	Harry Zhao	Power:	120VAC/60Hz
		Job Site:	NC06
TEST SPECIFICATIONS		Test Method	
FCC 15.247:2023		ANSI C63.10:2013	
RSS-247 Issue 2:2017		ANSI C63.10:2013	
RSS-Gen Issue 5:2018+A1:2019+A2:2021		ANSI C63.10:2013	
COMMENTS			
Reference offset connection between EUT and Spectrum analyzer: DC Block + 20 dB attenuator + measurement cable + patched coax cable = 22.63 dB.			
DEVIATIONS FROM TEST STANDARD			
None			
Configuration #	1	Signature 	
		Frequency Range	Measured Freq (MHz)
BLE/GFSK 1 Mbps Low Channel, 2402 MHz		Fundamental	2402.04
BLE/GFSK 1 Mbps Low Channel, 2402 MHz		30 MHz - 12.5 GHz	7205.1
BLE/GFSK 1 Mbps Low Channel, 2402 MHz		12.5 GHz - 25 GHz	22530.8
BLE/GFSK 1 Mbps Mid Channel, 2442 MHz		Fundamental	2442.04
BLE/GFSK 1 Mbps Mid Channel, 2442 MHz		30 MHz - 12.5 GHz	7325.4
BLE/GFSK 1 Mbps Mid Channel, 2442 MHz		12.5 GHz - 25 GHz	24964.9
BLE/GFSK 1 Mbps High Channel, 2480 MHz		Fundamental	2480.03
BLE/GFSK 1 Mbps High Channel, 2480 MHz		30 MHz - 12.5 GHz	7439.5
BLE/GFSK 1 Mbps High Channel, 2480 MHz		12.5 GHz - 25 GHz	24761.9
		Max Value (dBc)	Limit ≤ (dBc)
		N/A	N/A
		-49.68	-20
		-49.19	-20
		N/A	N/A
		-48.61	-20
		-49.04	-20
		N/A	N/A
		-48.05	-20
		-47.68	-20
			Result
			N/A
			Pass
			Pass
			N/A
			Pass
			Pass
			N/A
			Pass
			Pass

SPURIOUS CONDUCTED EMISSIONS

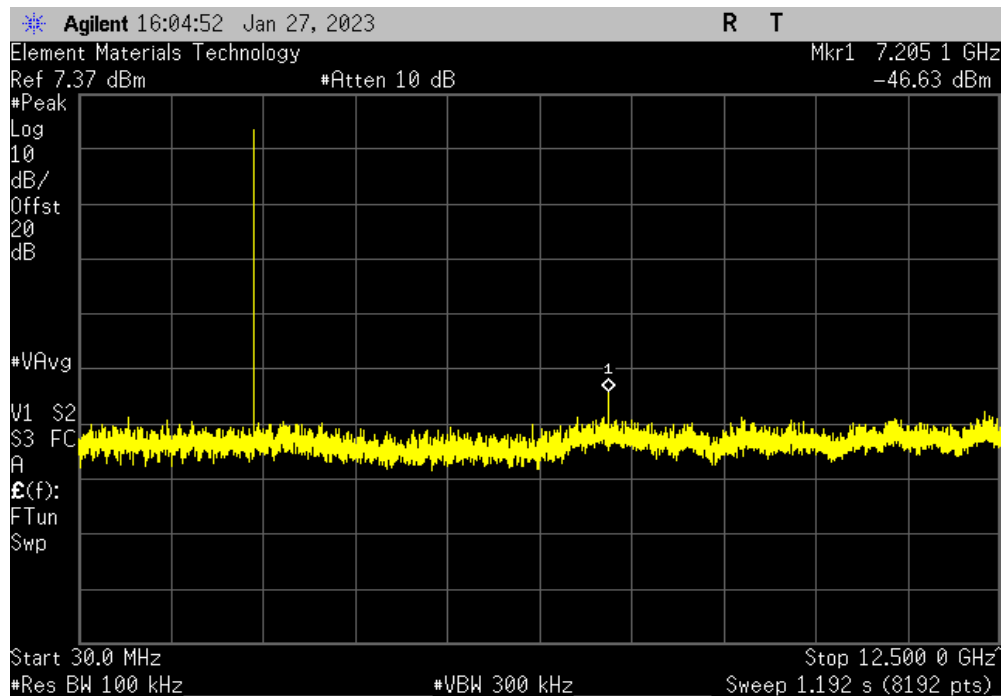


TUTx 2022.06.03.0 XMR 2022.02.07.0

BLE/GFSK 1 Mbps Low Channel, 2402 MHz						
Frequency Range	Measured Freq (MHz)	Max Value (dBc)	Limit ≤ (dBc)	Result		
Fundamental	2402.04	N/A	N/A	N/A		



BLE/GFSK 1 Mbps Low Channel, 2402 MHz						
Frequency Range	Measured Freq (MHz)	Max Value (dBc)	Limit ≤ (dBc)	Result		
30 MHz - 12.5 GHz	7205.1	-49.68	-20	Pass		

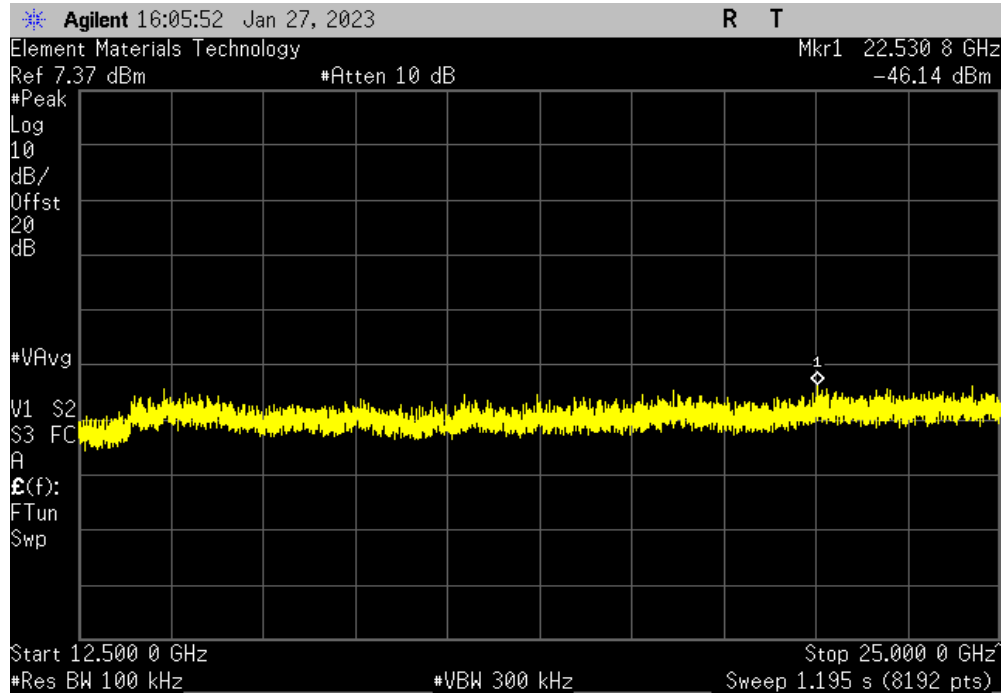


SPURIOUS CONDUCTED EMISSIONS

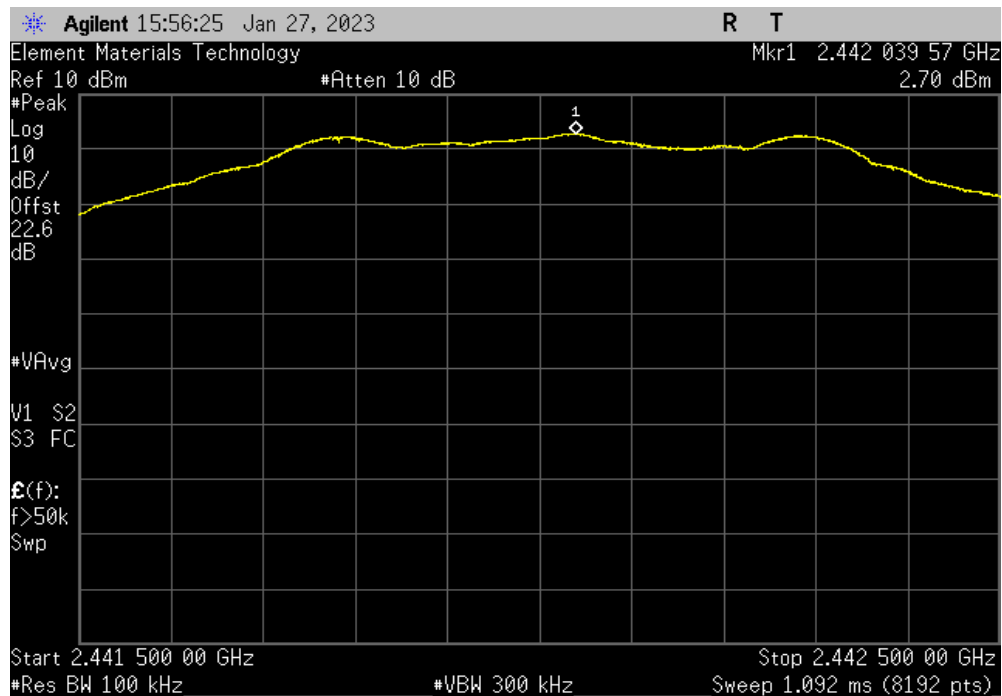


TUTx 2022.06.03.0 XMt 2022.02.07.0

BLE/GFSK 1 Mbps Low Channel, 2402 MHz					
Frequency Range	Measured Freq (MHz)	Max Value (dBc)	Limit ≤ (dBc)	Result	
12.5 GHz - 25 GHz	22530.8	-49.19	-20	Pass	



BLE/GFSK 1 Mbps Mid Channel, 2442 MHz					
Frequency Range	Measured Freq (MHz)	Max Value (dBc)	Limit ≤ (dBc)	Result	
Fundamental	2442.04	N/A	N/A	N/A	

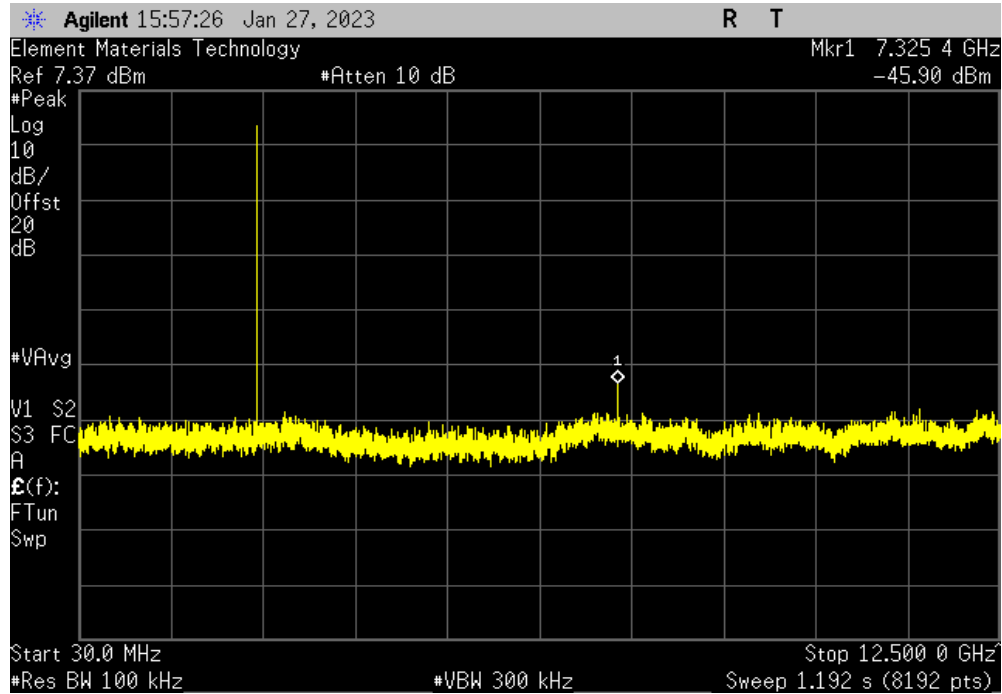


SPURIOUS CONDUCTED EMISSIONS

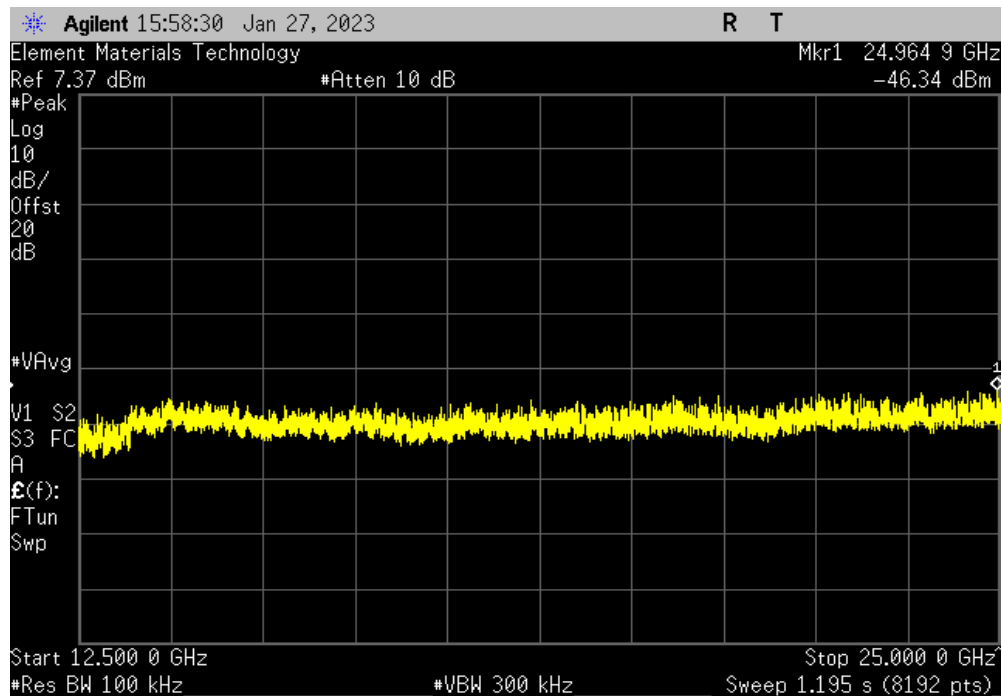


TMTx 2022.06.03.0 XMR 2022.02.07.0

BLE/GFSK 1 Mbps Mid Channel, 2442 MHz					
Frequency Range	Measured Freq (MHz)	Max Value (dBc)	Limit ≤ (dBc)	Result	
30 MHz - 12.5 GHz	7325.4	-48.61	-20	Pass	



BLE/GFSK 1 Mbps Mid Channel, 2442 MHz					
Frequency Range	Measured Freq (MHz)	Max Value (dBc)	Limit ≤ (dBc)	Result	
12.5 GHz - 25 GHz	24964.9	-49.04	-20	Pass	

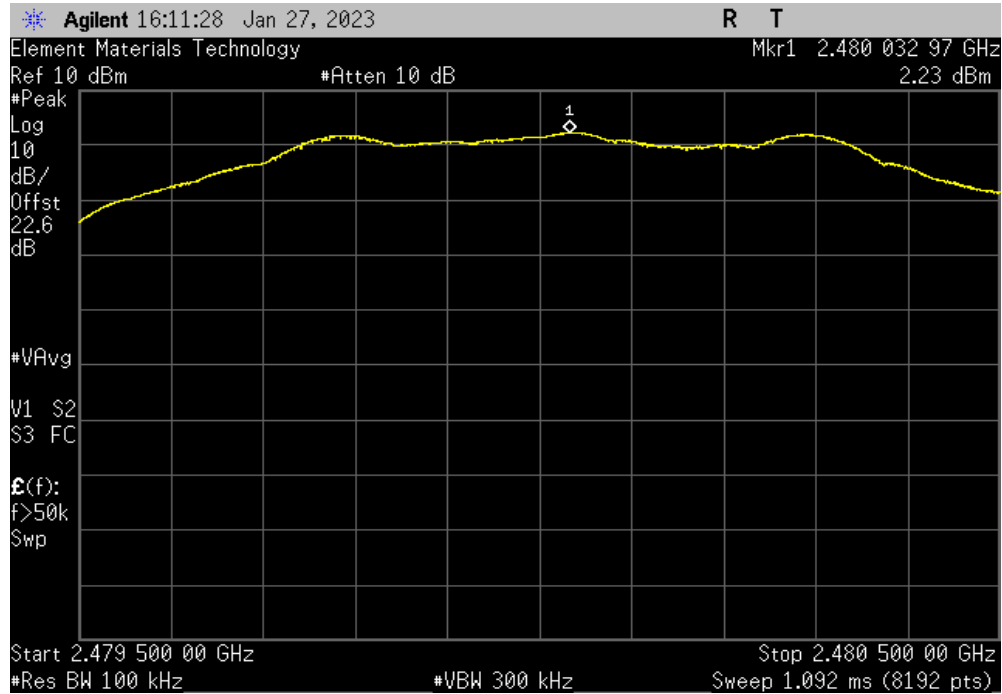


SPURIOUS CONDUCTED EMISSIONS

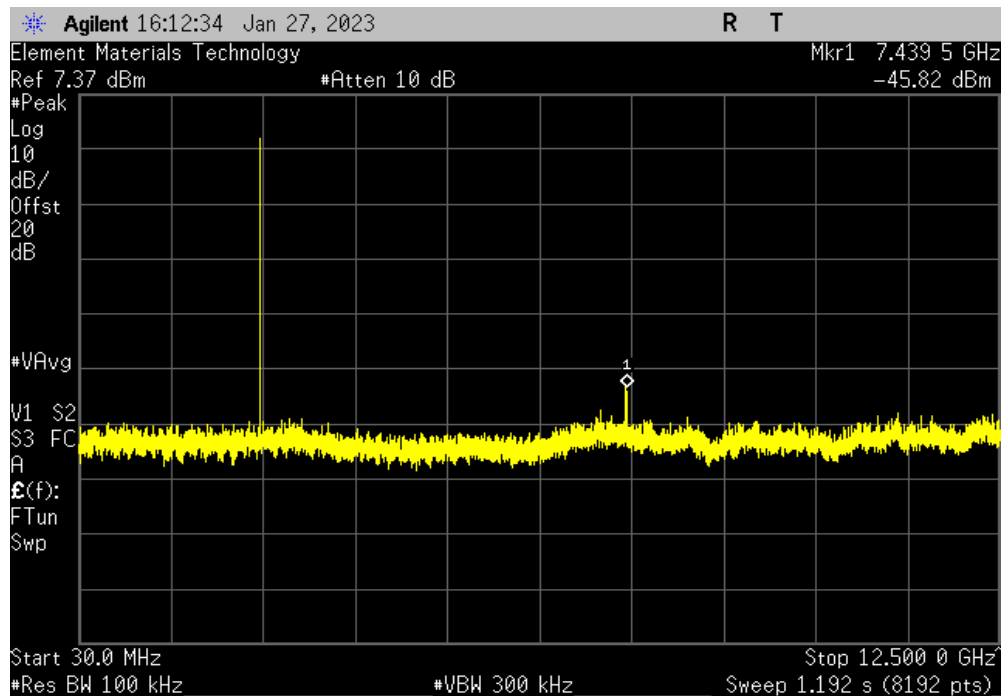


TbTx 2022.06.03.0 XMR 2022.02.07.0

BLE/GFSK 1 Mbps High Channel, 2480 MHz					
Frequency Range	Measured Freq (MHz)	Max Value (dBc)	Limit ≤ (dBc)	Result	
Fundamental	2480.03	N/A	N/A	N/A	



BLE/GFSK 1 Mbps High Channel, 2480 MHz					
Frequency Range	Measured Freq (MHz)	Max Value (dBc)	Limit ≤ (dBc)	Result	
30 MHz - 12.5 GHz	7439.5	-48.05	-20	Pass	

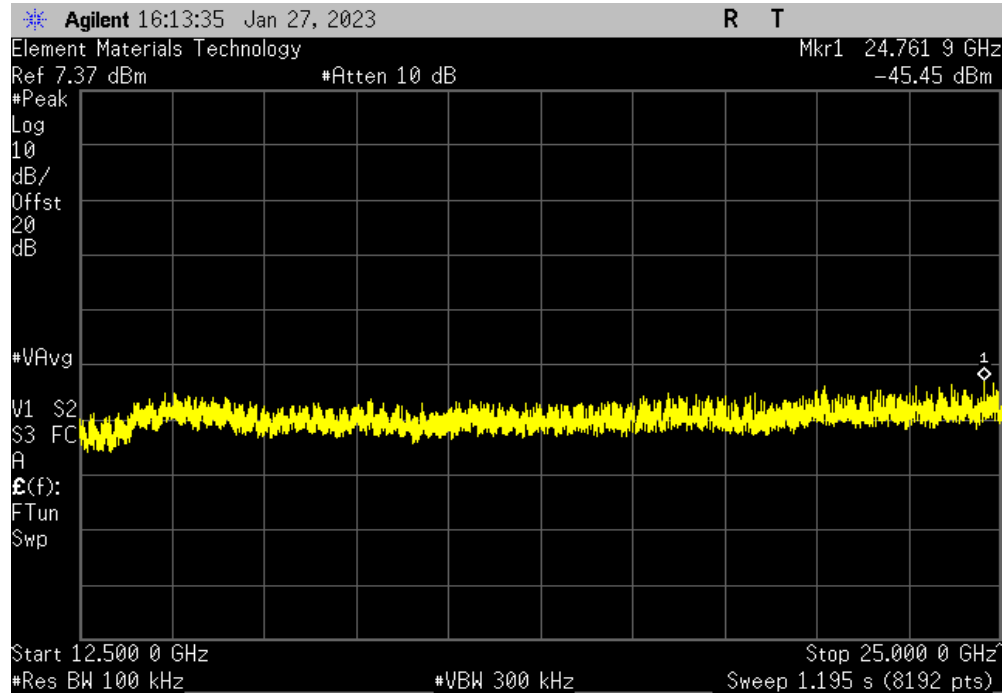


SPURIOUS CONDUCTED EMISSIONS



TIMTx 2022.06.03.0 XMt 2022.02.07.0

BLE/GFSK 1 Mbps High Channel, 2480 MHz					
Frequency Range	Measured Freq (MHz)	Max Value (dBc)	Limit ≤ (dBc)	Result	
12.5 GHz - 25 GHz	24761.9	-47.68	-20	Pass	



BAND EDGE COMPLIANCE



XMR 2022.02.07.0

Testing was performed using the mode(s) of operation and configuration(s) noted within the report. The individuals and/or the organization requesting the test provided the modes, configurations and settings used to complete the evaluation. The actual test parameters are specified in the test data, this includes items such as investigated frequency range (scanned) and test levels. The testing methods and performance specifications, as well as the test site used for the evaluation are indicated in the test data.

TEST EQUIPMENT

Description	Manufacturer	Model	ID	Last Cal.	Cal. Due
Attenuator	S.M. Electronics	SA18H-20	REK	2022-02-15	2023-02-15
Block - DC	Weinschel Corp.	7006	AMS	2023-01-18	2024-01-18
Cable	Micro-Coax	UFD150A-1-0720-200200	NCW	2023-01-18	2024-01-18
Analyzer - Spectrum Analyzer	Agilent	E4440A	AAX	2023-01-19	2024-01-19
Generator - Signal	Agilent	N5183A	TIA	2022-06-25	2024-06-25

TEST DESCRIPTION

The measurement was made using a direct connection between the RF output of the EUT and a spectrum analyzer.

The spurious RF conducted emissions at the edges of the authorized bands were measured with the EUT set to low and high transmit frequencies in each available band. The channels closest to the band edges were selected. The EUT was transmitting at the data rate(s) listed in the datasheet.

The spectrum was scanned below the lower band edge and above the higher band edge.

BAND EDGE COMPLIANCE



TbTb 2022.06.03.0 XMI 2022.02.07.0

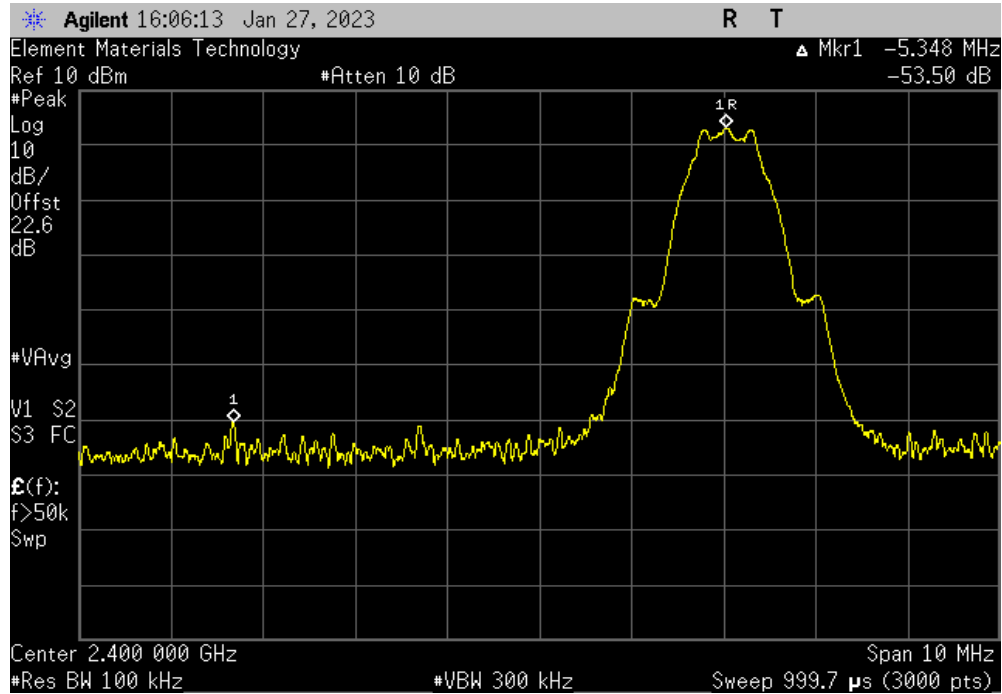
EUT: GFD200		Work Order: GLOW0038	
Serial Number: XB2-839		Date: 27-Jan-23	
Customer: Glowforge Incorporated		Temperature: 20.7 °C	
Attendees: Jason Bluhm		Humidity: 39% RH	
Project: None		Barometric Pres.: 1029 mbar	
Tested by: Harry Zhao	Power: 120VAC/60Hz	Job Site: NC06	
TEST SPECIFICATIONS		Test Method	
FCC 15.247:2023		ANSI C63.10:2013	
RSS-247 Issue 2:2017		ANSI C63.10:2013	
RSS-Gen Issue 5:2018+A1:2019+A2:2021		ANSI C63.10:2013	
COMMENTS			
Reference offset connection between EUT and Spectrum analyzer: DC Block + 20 dB attenuator + measurement cable + patched coax cable = 22.63 dB.			
DEVIATIONS FROM TEST STANDARD			
None			
Configuration #	2	Signature 	
		Value (dBc)	Limit ≤ (dBc) Result
BLE/GFSK 1 Mbps Low Channel, 2402 MHz		-53.5	-20 Pass
BLE/GFSK 1 Mbps High Channel, 2480 MHz		-57.93	-20 Pass

BAND EDGE COMPLIANCE

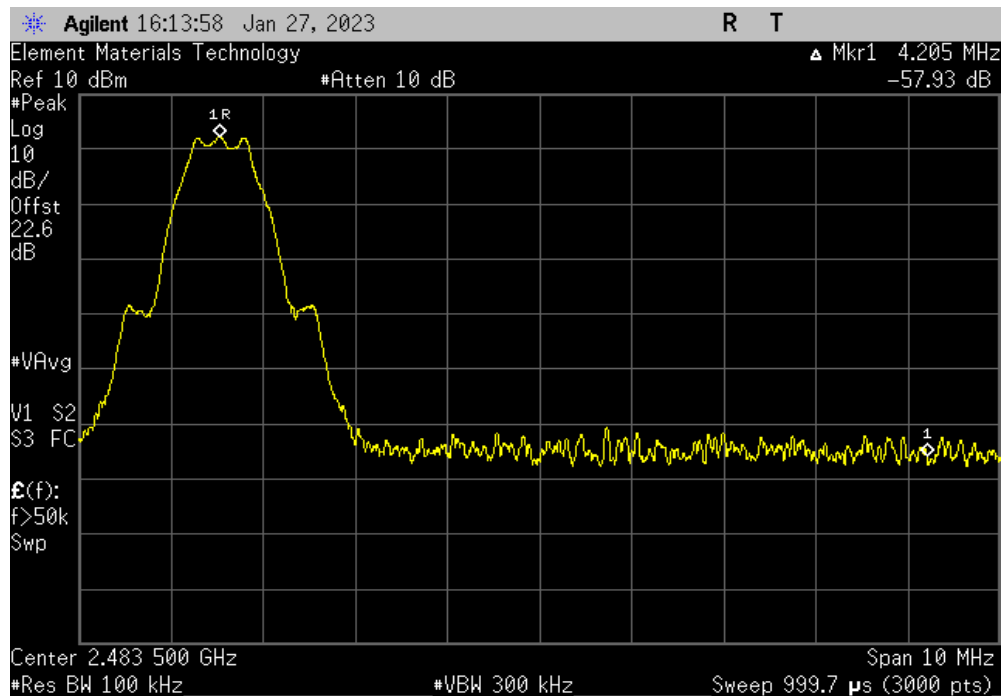


TMTx 2022.06.03.0 XMR 2022.02.07.0

BLE/GFSK 1 Mbps Low Channel, 2402 MHz						
				Value (dBc)	Limit ≤ (dBc)	Result
				-53.5	-20	Pass



BLE/GFSK 1 Mbps High Channel, 2480 MHz						
				Value (dBc)	Limit ≤ (dBc)	Result
				-57.93	-20	Pass



DUTY CYCLE



XMIT 2022.02.07.0

Testing was performed using the mode(s) of operation and configuration(s) noted within the report. The individuals and/or the organization requesting the test provided the modes, configurations and settings used to complete the evaluation. The actual test parameters are specified in the test data, this includes items such as investigated frequency range (scanned) and test levels. The testing methods and performance specifications, as well as the test site used for the evaluation are indicated in the test data.

TEST EQUIPMENT

Description	Manufacturer	Model	ID	Last Cal.	Cal. Due
Attenuator	S.M. Electronics	SA18H-20	REK	2022-02-15	2023-02-15
Cable	Micro-Coax	UFD150A-1-0720-200200	NCW	2023-01-18	2024-01-18
Block - DC	Weinschel Corp.	7006	AMS	2023-01-18	2024-01-18
Generator - Signal	Agilent	N5183A	TIA	2022-06-25	2024-06-25
Analyzer - Spectrum Analyzer	Agilent	E4440A	AAX	2023-01-19	2024-01-19

TEST DESCRIPTION

The measurement was made using a direct connection between the RF output of the EUT and a spectrum analyzer.

The Duty Cycle (x) of the single channel operation of the radio as controlled by the provided test software was measured for each of the EUT operating modes.

There is no compliance requirement to be met by this test, so therefore no Pass / Fail criteria.

The measurements were made using a zero span on the spectrum analyzer to see the pulses in the time domain. The transmit power was set to its default maximum.

The duty cycle was calculated by dividing the transmission pulse duration (T) by the total period of a single on and total off time.

If the transmit duty cycle < 98 percent, burst gating may have been used during some of the other tests in this report to only take the measurement during the burst duration.

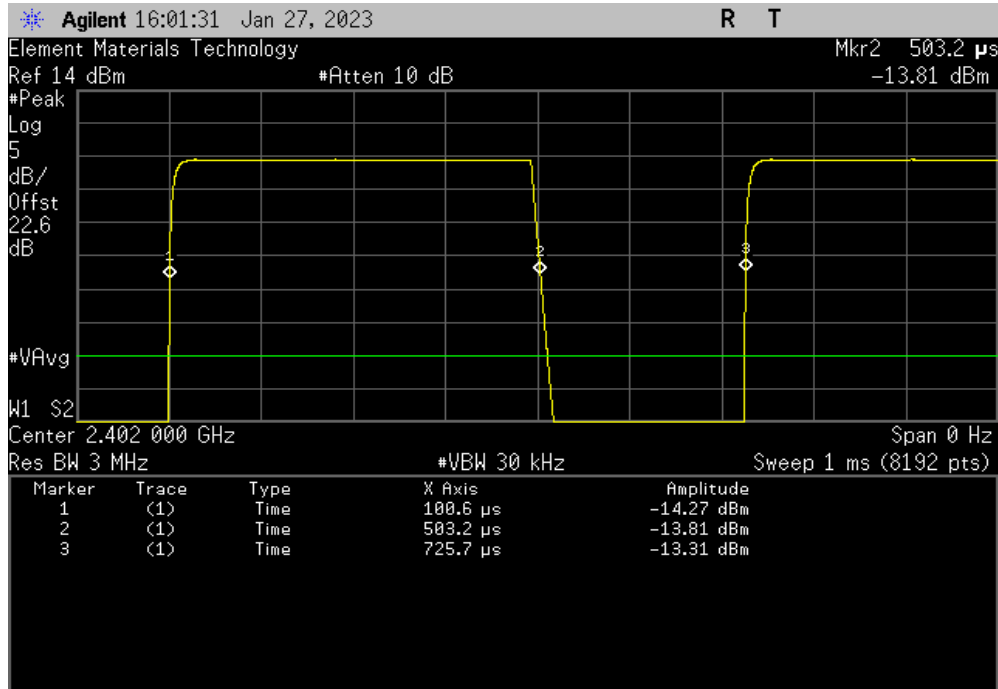
38/62

DUTY CYCLE

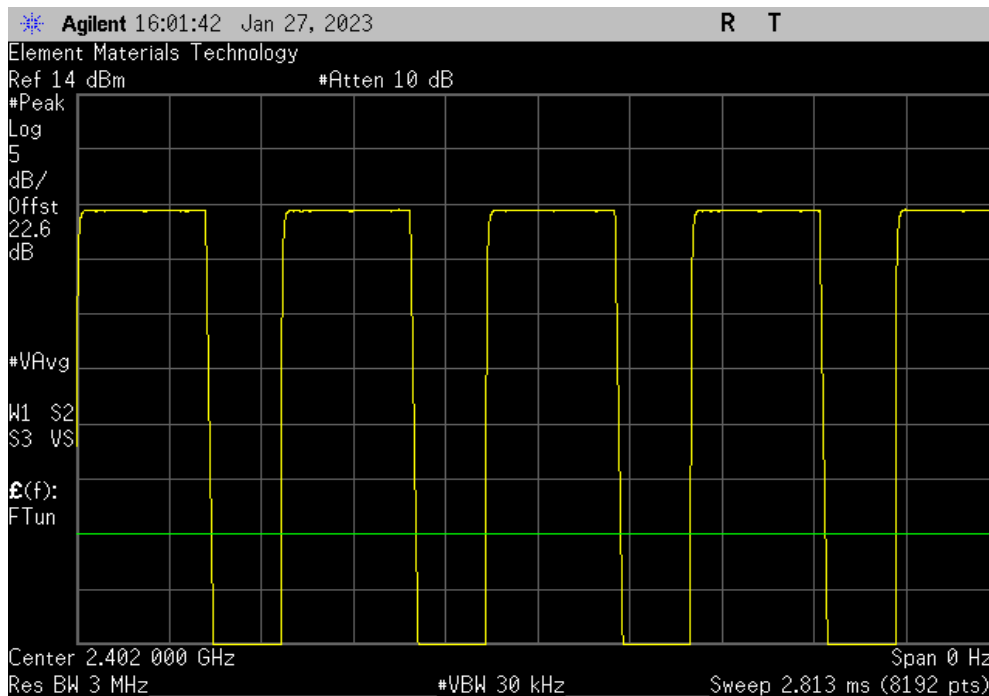


TMTx 2022.06.03.0 XMR 2022.02.07.0

BLE/GFSK 1 Mbps Low Channel, 2402 MHz						
Pulse Width	Period	Number of Pulses	Value (%)	Limit (%)	Results	
402.615 us	625.1 us	1	64.4	N/A	N/A	



BLE/GFSK 1 Mbps Low Channel, 2402 MHz						
Pulse Width	Period	Number of Pulses	Value (%)	Limit (%)	Results	
N/A	N/A	5	N/A	N/A	N/A	

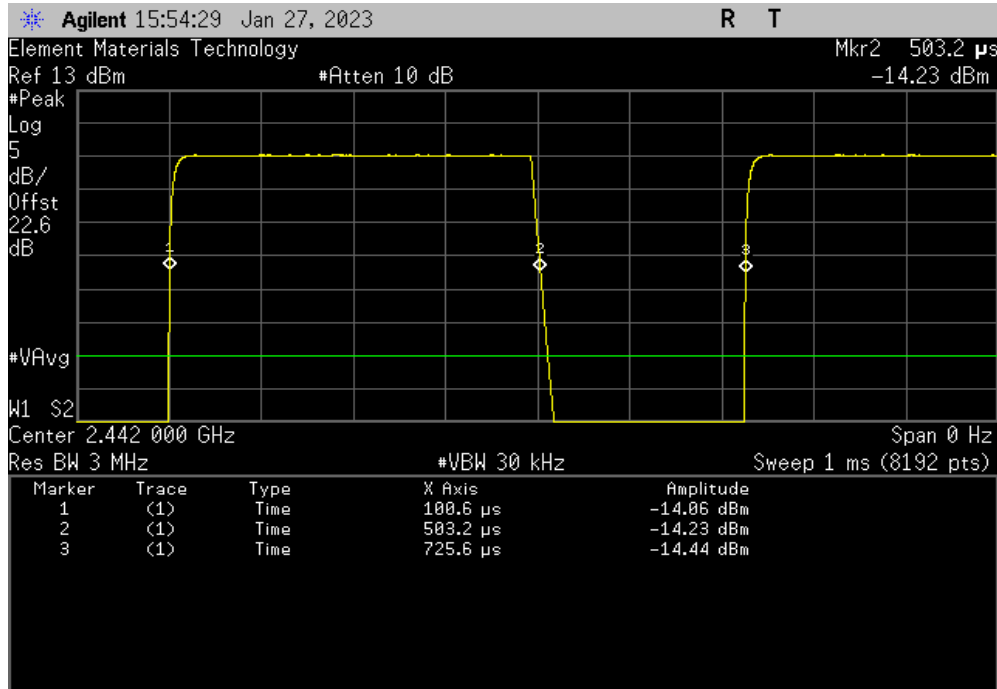


DUTY CYCLE

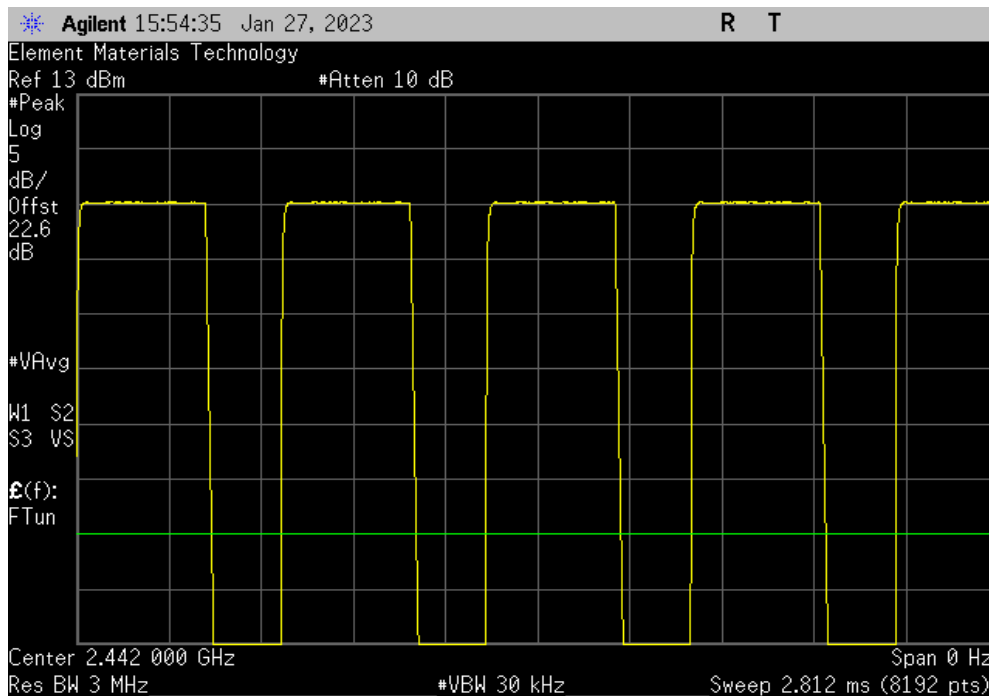


TbTx 2022.06.03.0 XbM 2022.02.07.0

BLE/GFSK 1 Mbps Mid Channel, 2442 MHz						
	Pulse Width	Period	Number of Pulses	Value (%)	Limit (%)	Results
	402.625 us	625 us	1	64.4	N/A	N/A



BLE/GFSK 1 Mbps Mid Channel, 2442 MHz						
	Pulse Width	Period	Number of Pulses	Value (%)	Limit (%)	Results
	N/A	N/A	5	N/A	N/A	N/A

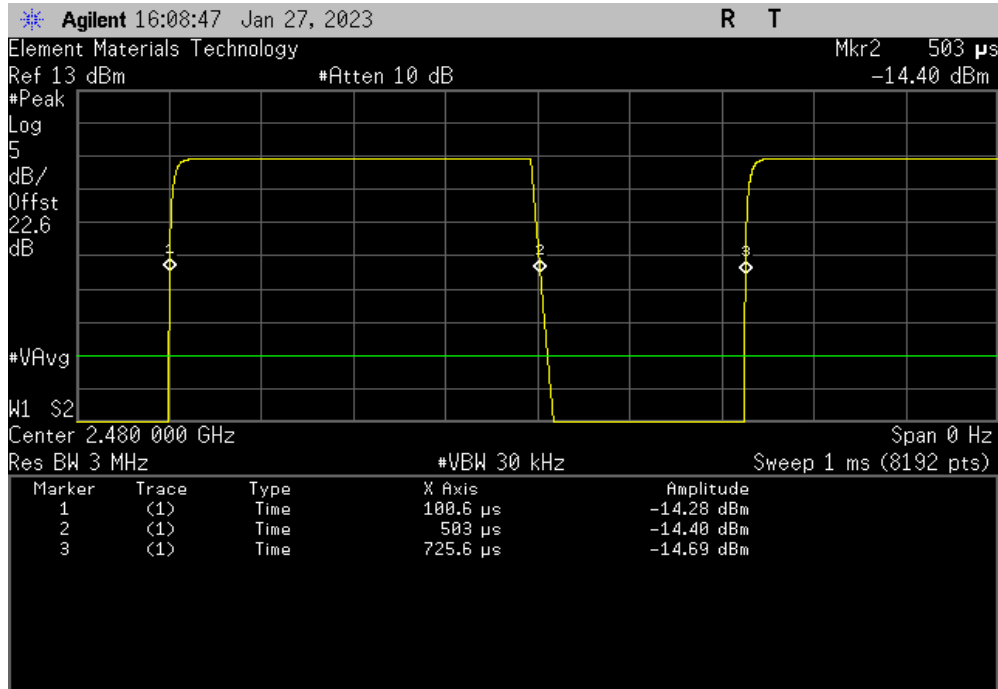


DUTY CYCLE

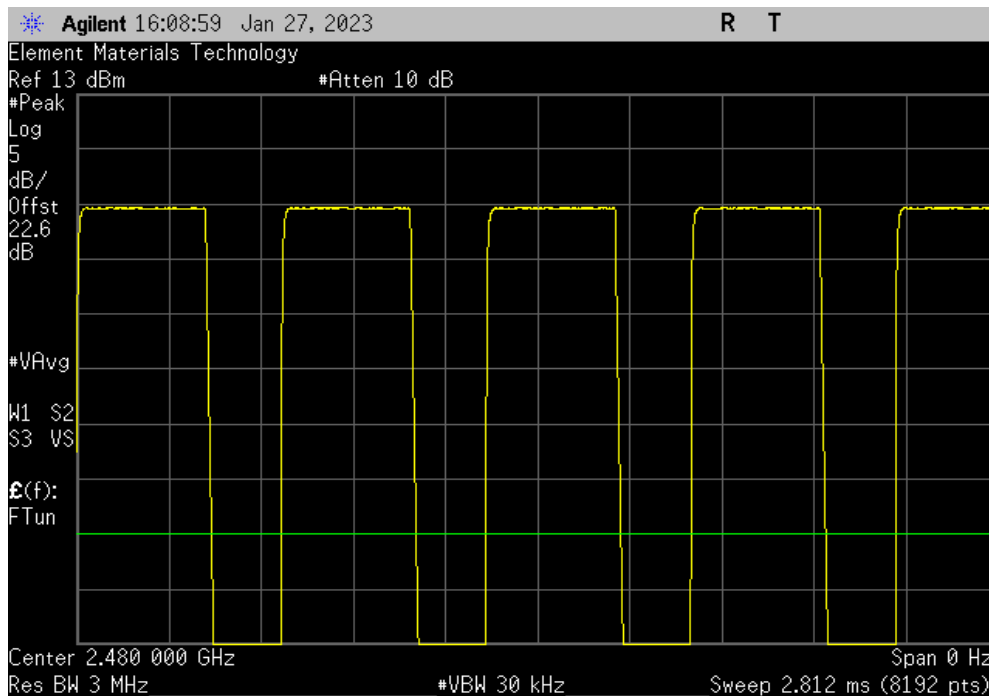


TMTx 2022.06.03.0 XMR 2022.02.07.0

BLE/GFSK 1 Mbps High Channel, 2480 MHz						
Pulse Width	Period	Number of Pulses	Value (%)	Limit (%)	Results	
402.371 us	625 us	1	64.4	N/A	N/A	



BLE/GFSK 1 Mbps High Channel, 2480 MHz						
Pulse Width	Period	Number of Pulses	Value (%)	Limit (%)	Results	
N/A	N/A	5	N/A	N/A	N/A	



EMISSIONS BANDWIDTH



XMIT 2022.02.07.0

Testing was performed using the mode(s) of operation and configuration(s) noted within the report. The individuals and/or the organization requesting the test provided the modes, configurations and settings used to complete the evaluation. The actual test parameters are specified in the test data, this includes items such as investigated frequency range (scanned) and test levels. The testing methods and performance specifications, as well as the test site used for the evaluation are indicated in the test data.

TEST EQUIPMENT

Description	Manufacturer	Model	ID	Last Cal.	Cal. Due
Analyzer - Spectrum Analyzer	Agilent	E4440A	AAX	2023-01-19	2024-01-19
Attenuator	S.M. Electronics	SA18H-20	REK	2022-02-15	2023-02-15
Cable	Micro-Coax	UFD150A-1-0720-200200	NCW	2023-01-18	2024-01-18
Block - DC	Weinschel Corp.	7006	AMS	2023-01-18	2024-01-18
Generator - Signal	Agilent	N5183A	TIA	2022-06-25	2024-06-25

TEST DESCRIPTION

The measurement was made using a direct connection between the RF output of the EUT and a spectrum analyzer.

The EUT was set to the channels and modes listed in the datasheet.

The 6dB DTS bandwidth was measured using 100 kHz resolution bandwidth and 300 kHz video bandwidth. The span of the analyzer shall be set to capture all products of the modulation process, including the emission skirts.

EMISSIONS BANDWIDTH



TbITx 2022.06.03.0 XMit 2022.02.07.0

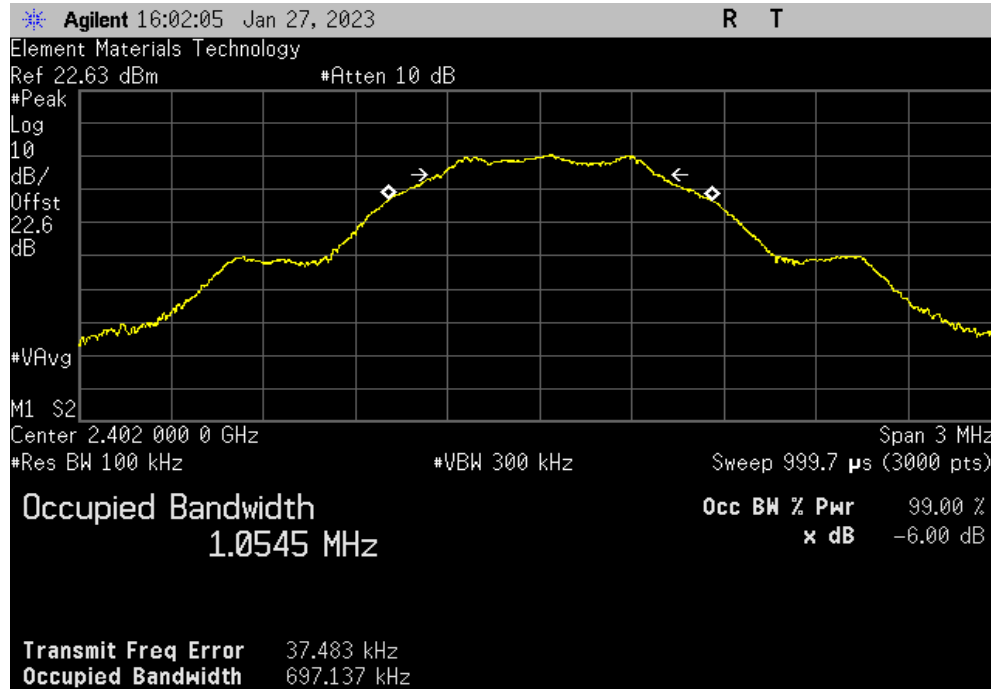
EUT: GFD200		Work Order: GLOW0038		
Serial Number: XB2-839		Date: 27-Jan-23		
Customer: Glowforge Incorporated		Temperature: 20.5 °C		
Attendees: Jason Bluhm		Humidity: 39% RH		
Project: None		Barometric Pres.: 1029 mbar		
Tested by: Harry Zhao		Power: 120VAC/60Hz	Job Site: NC06	
TEST SPECIFICATIONS		Test Method		
FCC 15.247:2023		ANSI C63.10:2013		
RSS-247 Issue 2:2017		ANSI C63.10:2013		
RSS-Gen Issue 5:2018+A1:2019+A2:2021		ANSI C63.10:2013		
COMMENTS				
Reference offset connection between EUT and Spectrum analyzer: DC Block + 20 dB attenuator + measurement cable + patched coax cable = 22.63 dB.				
DEVIATIONS FROM TEST STANDARD				
None				
Configuration #	2	Signature 		
		Value	Limit (≥) Result	
BLE/GFSK 1 Mbps Low Channel, 2402 MHz		697.137 kHz	500 kHz	Pass
BLE/GFSK 1 Mbps Mid Channel, 2442 MHz		709.24 kHz	500 kHz	Pass
BLE/GFSK 1 Mbps High Channel, 2480 MHz		705.458 kHz	500 kHz	Pass

EMISSIONS BANDWIDTH

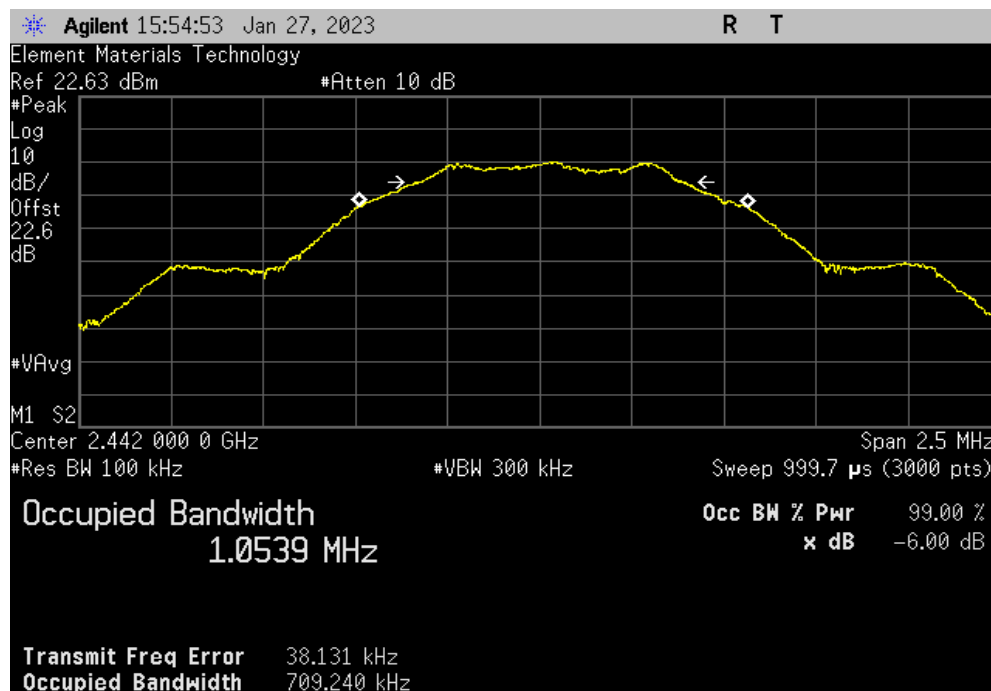


TIMx 2022.06.03.0 XMR 2022.02.07.0

BLE/GFSK 1 Mbps Low Channel, 2402 MHz						
				Value	Limit (≥)	Result
				697.137 kHz	500 kHz	Pass



BLE/GFSK 1 Mbps Mid Channel, 2442 MHz						
				Value	Limit (≥)	Result
				709.24 kHz	500 kHz	Pass

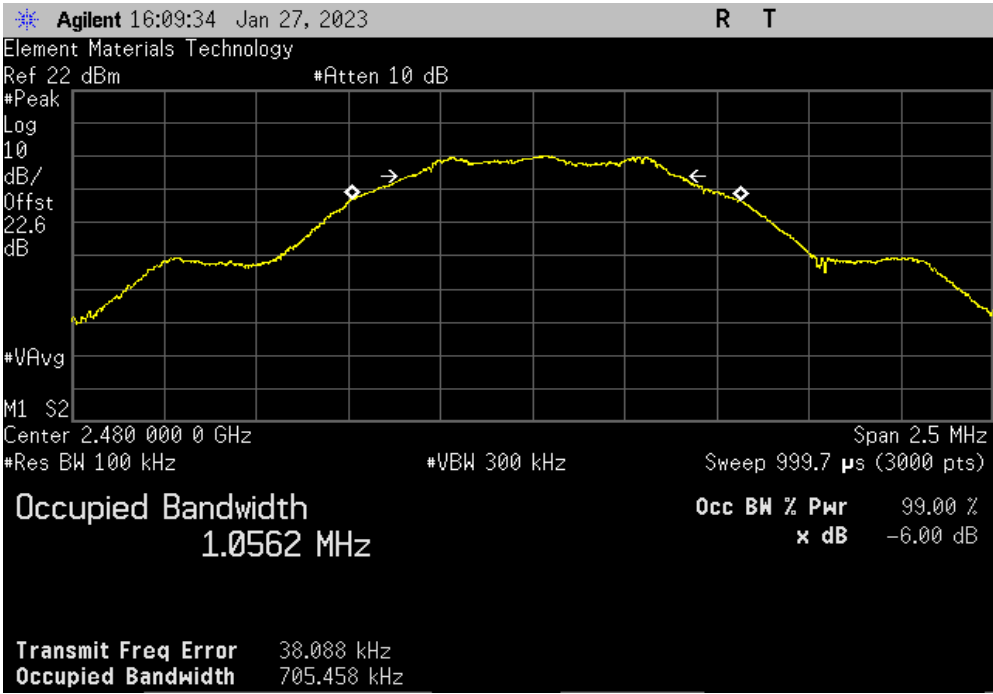


EMISSIONS BANDWIDTH



TbTx 2022.06.03.0 XbTx 2022.02.07.0

BLE/GFSK 1 Mbps High Channel, 2480 MHz						
Value				Limit	Result	
				(≥)		
705.458 kHz				500 kHz	Pass	



EQUIVALENT ISOTROPIC RADIATED POWER (EIRP)



XMIT 2022.02.07.0

Testing was performed using the mode(s) of operation and configuration(s) noted within the report. The individuals and/or the organization requesting the test provided the modes, configurations and settings used to complete the evaluation. The actual test parameters are specified in the test data, this includes items such as investigated frequency range (scanned) and test levels. The testing methods and performance specifications, as well as the test site used for the evaluation are indicated in the test data.

TEST EQUIPMENT

Description	Manufacturer	Model	ID	Last Cal.	Cal. Due
Analyzer - Spectrum Analyzer	Agilent	E4440A	AAX	2023-01-19	2024-01-19
Attenuator	S.M. Electronics	SA18H-20	REK	2022-02-15	2023-02-15
Cable	Micro-Coax	UFD150A-1-0720-200200	NCW	2023-01-18	2024-01-18
Block - DC	Weinschel Corp.	7006	AMS	2023-01-18	2024-01-18
Generator - Signal	Agilent	N5183A	TIA	2022-06-25	2024-06-25

TEST DESCRIPTION

The measurement was made using a direct connection between the RF output of the EUT and a spectrum analyzer.

The transmit frequency was set to the required channels in each band. The transmit power was set to its default maximum.

Prior to measuring peak transmit power the DTS bandwidth (B) was measured.

The method found in ANSI C63.10:2013 Section 11.9.1.1 was used because the RBW on the analyzer was greater than the DTS Bandwidth of the radio.

Equivalent Isotropic Radiated Power (EIRP) = Max Measured Power + Antenna gain (dBi)

EQUIVALENT ISOTROPIC RADIATED POWER (EIRP)



TbTtx 2022.06.03.0 XMit 2022.02.07.0

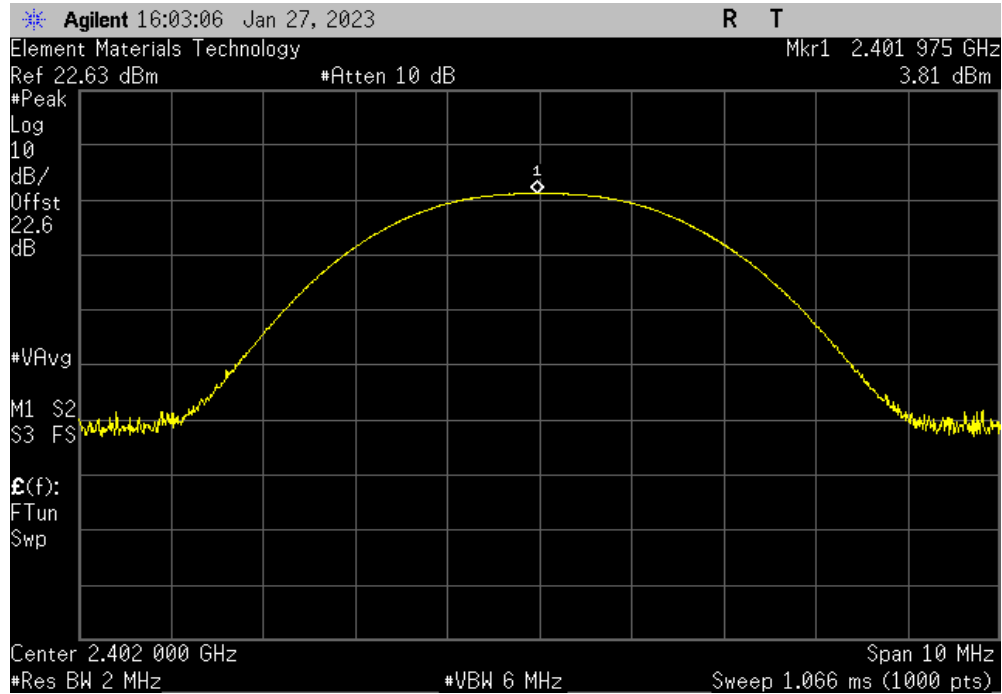
EUT: GFD200		Work Order: GLOW0038	
Serial Number: XB2-839		Date: 27-Jan-23	
Customer: Glowforge Incorporated		Temperature: 20.1 °C	
Attendees: Jason Bluhm		Humidity: 40.6% RH	
Project: None		Barometric Pres.: 1029 mbar	
Tested by: Harry Zhao		Job Site: NC06	
Power: 120VAC/60Hz			
TEST SPECIFICATIONS			
FCC 15.247:2023		ANSI C63.10:2013	
RSS-247 Issue 2:2017		ANSI C63.10:2013	
RSS-Gen Issue 5:2018+A1:2019+A2:2021		ANSI C63.10:2013	
COMMENTS			
Reference offset connection between EUT and Spectrum analyzer: DC Block + 20 dB attenuator + measurement cable + patched coax cable = 22.63 dB.			
DEVIATIONS FROM TEST STANDARD			
None			
Configuration #	2	Signature 	
		Out Pwr (dBm)	Antenna Gain (dBi)
BLE/GFSK 1 Mbps Low Channel, 2402 MHz		3.807	4.9
BLE/GFSK 1 Mbps Mid Channel, 2442 MHz		3.461	4.9
BLE/GFSK 1 Mbps High Channel, 2480 MHz		2.995	4.9
		EIRP (dBm)	EIRP Limit (dBm)
		8.707	36
		8.361	36
		7.895	36
			Result
			Pass
			Pass
			Pass

EQUIVALENT ISOTROPIC RADIATED POWER (EIRP)

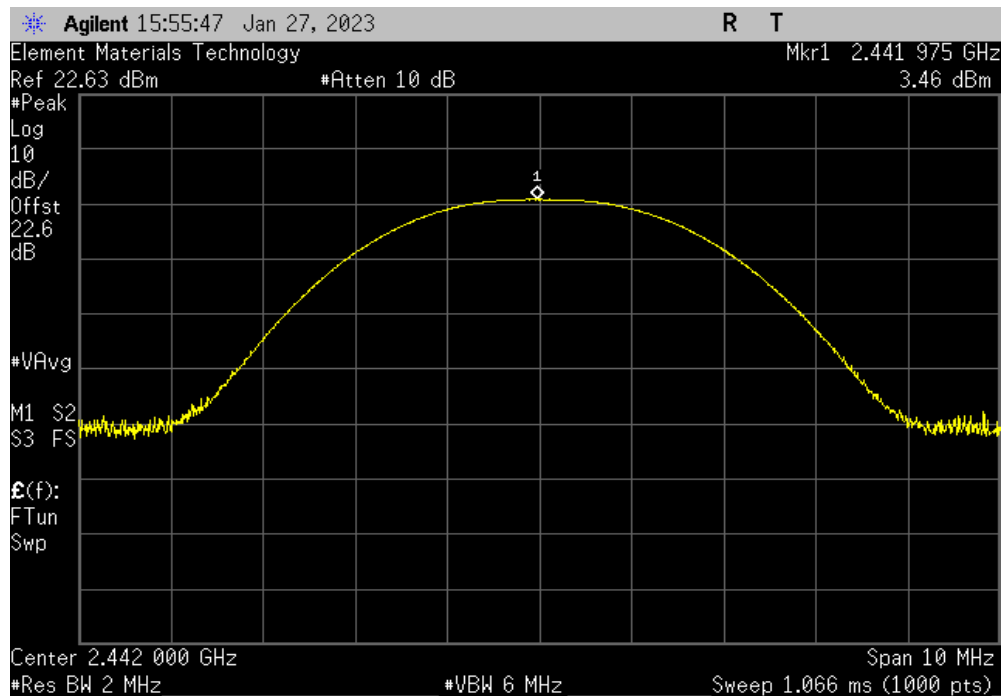


TbTx 2022.06.03.0 XMR 2022.02.07.0

BLE/GFSK 1 Mbps Low Channel, 2402 MHz						
	Out Pwr (dBm)	Antenna Gain (dBi)	EIRP (dBm)	EIRP Limit (dBm)	Result	
	3.807	4.9	8.707	36	Pass	



BLE/GFSK 1 Mbps Mid Channel, 2442 MHz						
	Out Pwr (dBm)	Antenna Gain (dBi)	EIRP (dBm)	EIRP Limit (dBm)	Result	
	3.461	4.9	8.361	36	Pass	

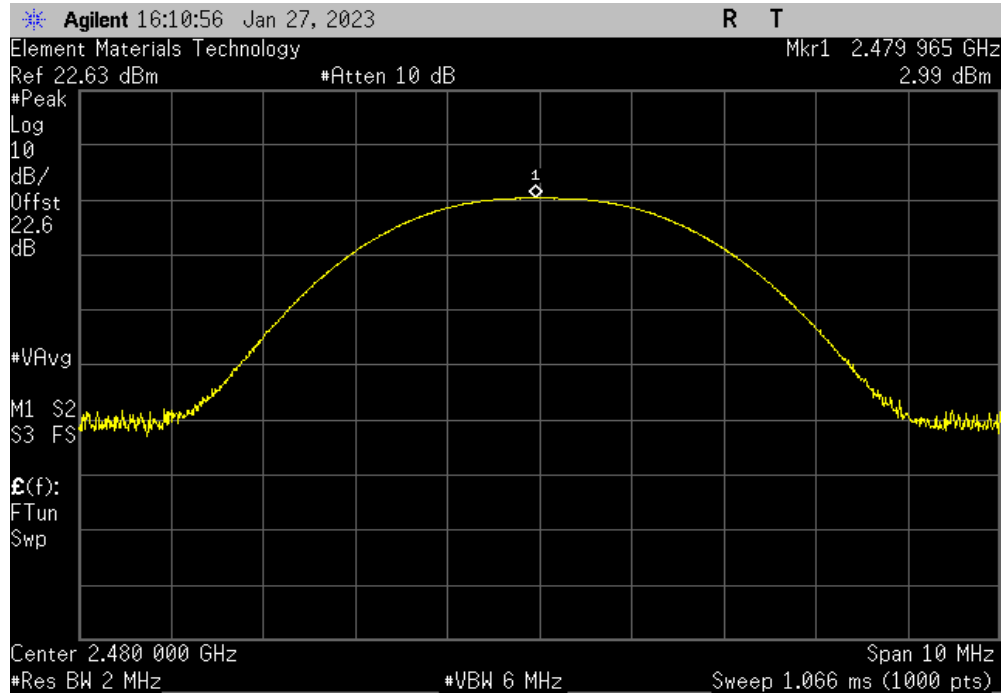


EQUIVALENT ISOTROPIC RADIATED POWER (EIRP)



TbTx 2022.06.03.0 XMt 2022.02.07.0

BLE/GFSK 1 Mbps High Channel, 2480 MHz						
	Out Pwr (dBm)	Antenna Gain (dBi)	EIRP (dBm)	EIRP Limit (dBm)	Result	
	2.995	4.9	7.895	36	Pass	



OCCUPIED BANDWIDTH



XMIT 2022.02.07.0

Testing was performed using the mode(s) of operation and configuration(s) noted within the report. The individuals and/or the organization requesting the test provided the modes, configurations and settings used to complete the evaluation. The actual test parameters are specified in the test data, this includes items such as investigated frequency range (scanned) and test levels. The testing methods and performance specifications, as well as the test site used for the evaluation are indicated in the test data.

TEST EQUIPMENT

Description	Manufacturer	Model	ID	Last Cal.	Cal. Due
Analyzer - Spectrum Analyzer	Agilent	E4440A	AAX	2023-01-19	2024-01-19
Attenuator	S.M. Electronics	SA18H-20	REK	2022-02-15	2023-02-15
Cable	Micro-Coax	UFD150A-1-0720-200200	NCW	2023-01-18	2024-01-18
Block - DC	Weinschel Corp.	7006	AMS	2023-01-18	2024-01-18
Generator - Signal	Agilent	N5183A	TIA	2022-06-25	2024-06-25

TEST DESCRIPTION

The measurement was made using a direct connection between the RF output of the EUT and a spectrum analyzer.

The 99% occupied bandwidth was measured with the EUT configured for continuous modulated operation.

Per ANSI C63.10:2013, 6.9.3, the spectrum analyzer was configured as follows:

The span of the analyzer shall be set to capture all products of the modulation process, including the emission skirts.

The resolution bandwidth (RBW) of the spectrum analyzer was set to the range of 1% to 5% of the occupied bandwidth (OBW) and video bandwidth (VBW) bandwidth was set to at least 3 times the resolution bandwidth. The analyzer sweep time was set to auto to prevent video filtering or averaging. A sample detector was used unless the device was not able to be operated in a continuous transmit mode, in which case a peak detector was used.

The spectrum analyzer occupied bandwidth measurement function was used to sum the power of the transmission in linear terms to obtain the 99% bandwidth.

OCCUPIED BANDWIDTH



TbTf v 2022.06.03.0 XMit 2022.02.07.0

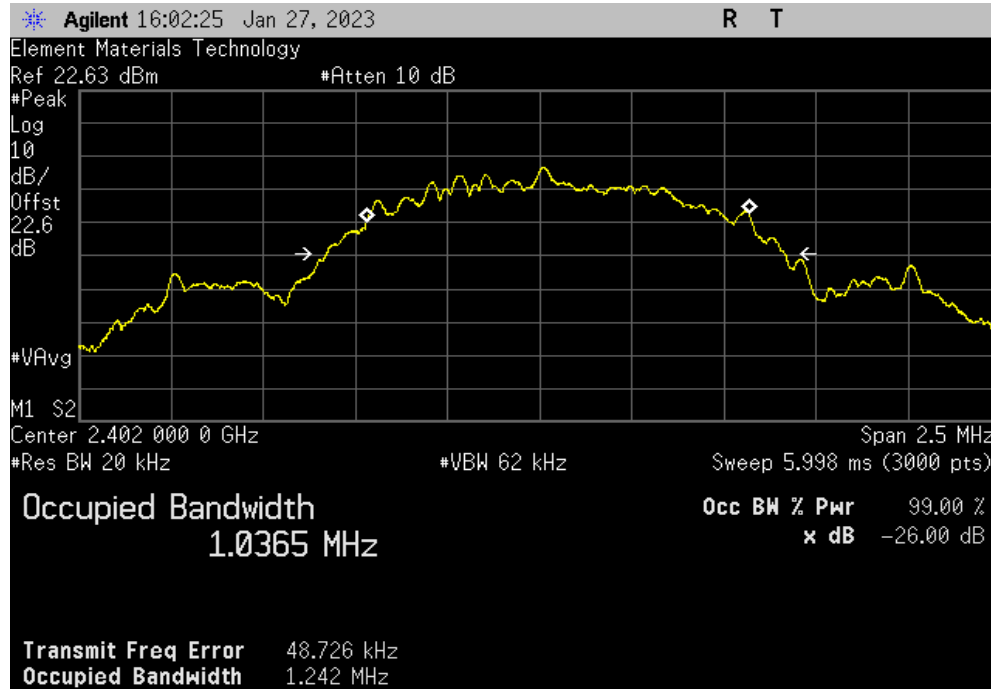
EUT: GFD200		Work Order: GLOW0038	
Serial Number: XB2-839		Date: 27-Jan-23	
Customer: Glowforge Incorporated		Temperature: 20 °C	
Attendees: Jason Bluhm		Humidity: 40.6% RH	
Project: None		Barometric Pres.: 1029 mbar	
Tested by: Harry Zhao	Power: 120VAC/60Hz	Job Site: NC06	
TEST SPECIFICATIONS		Test Method	
FCC 15.247:2023		ANSI C63.10:2013	
RSS-247 Issue 2:2017		ANSI C63.10:2013	
RSS-Gen Issue 5:2018+A1:2019+A2:2021		ANSI C63.10:2013	
COMMENTS			
Reference offset connection between EUT and Spectrum analyzer: DC Block + 20 dB attenuator + measurement cable + patched coax cable = 22.63 dB.			
DEVIATIONS FROM TEST STANDARD			
None			
Configuration #	2	Signature 	
		Value	Limit
BLE/GFSK 1 Mbps Low Channel, 2402 MHz		1.036 MHz	N/A
BLE/GFSK 1 Mbps Mid Channel, 2442 MHz		1.037 MHz	N/A
BLE/GFSK 1 Mbps High Channel, 2480 MHz		1.037 MHz	N/A
		Result	
		N/A	
		N/A	
		N/A	

OCCUPIED BANDWIDTH



TMTx 2022.06.03.0 XMR 2022.02.07.0

BLE/GFSK 1 Mbps Low Channel, 2402 MHz						
				Value	Limit	Result
				1.036 MHz	N/A	N/A



BLE/GFSK 1 Mbps Mid Channel, 2442 MHz						
				Value	Limit	Result
				1.037 MHz	N/A	N/A

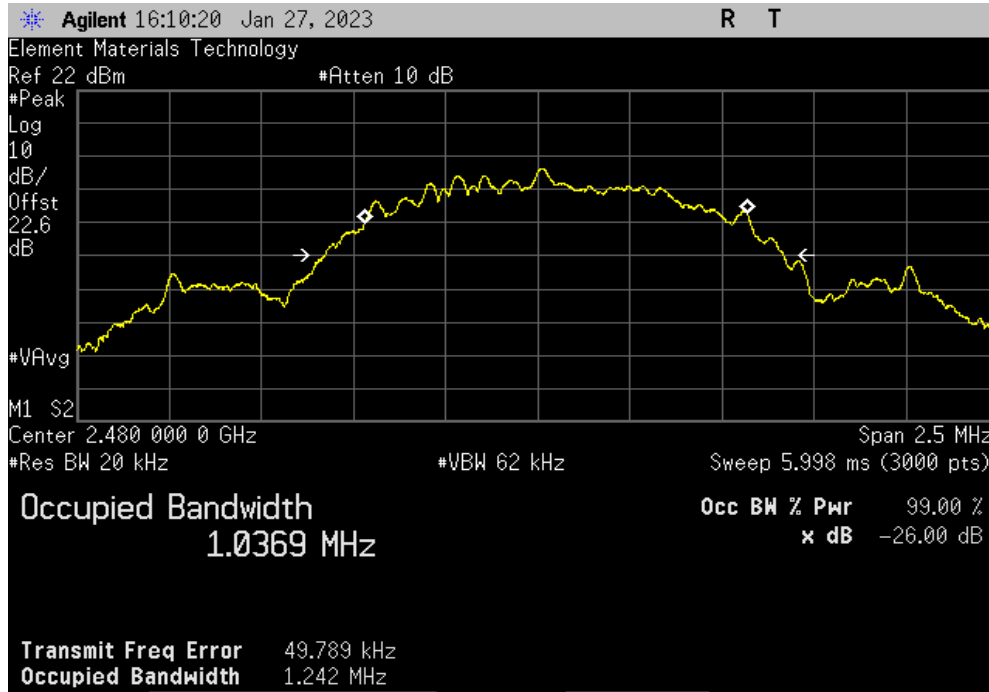


OCCUPIED BANDWIDTH



TbTx 2022.06.03.0 XbTx 2022.02.07.0

BLE/GFSK 1 Mbps High Channel, 2480 MHz						
				Value	Limit	Result
				1.037 MHz	N/A	N/A



OUTPUT POWER



XMIT 2022.02.07.0

Testing was performed using the mode(s) of operation and configuration(s) noted within the report. The individuals and/or the organization requesting the test provided the modes, configurations and settings used to complete the evaluation. The actual test parameters are specified in the test data, this includes items such as investigated frequency range (scanned) and test levels. The testing methods and performance specifications, as well as the test site used for the evaluation are indicated in the test data.

TEST EQUIPMENT

Description	Manufacturer	Model	ID	Last Cal.	Cal. Due
Cable	Micro-Coax	UFD150A-1-0720-200200	NCW	2023-01-18	2024-01-18
Attenuator	S.M. Electronics	SA18H-20	REK	2022-02-15	2023-02-15
Block - DC	Weinschel Corp.	7006	AMS	2023-01-18	2024-01-18
Analyzer - Spectrum Analyzer	Agilent	E4440A	AAX	2023-01-19	2024-01-19
Generator - Signal	Agilent	N5183A	TIA	2022-06-25	2024-06-25

TEST DESCRIPTION

The measurement was made using a direct connection between the RF output of the EUT and a spectrum analyzer.

The transmit frequency was set to the required channels in each band. The transmit power was set to its default maximum.

Prior to measuring peak transmit power the DTS bandwidth (B) was measured.

The method found in ANSI C63.10:2013 Section 11.9.1.1 was used because the RBW on the analyzer was greater than the DTS Bandwidth of the radio.

OUTPUT POWER



TbT 2022.06.03.0 XMit 2022.02.07.0

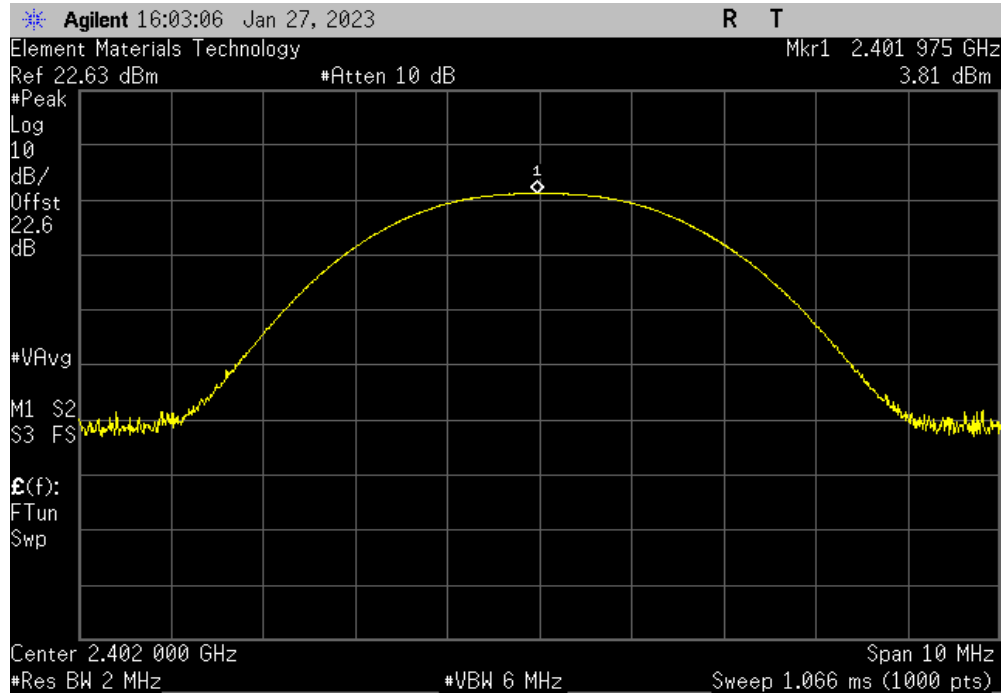
EUT: GFD200		Work Order: GLOW0038	
Serial Number: XB2-839		Date: 27-Jan-23	
Customer: Glowforge Incorporated		Temperature: 19.9 °C	
Attendees: Jason Bluhm		Humidity: 40.5% RH	
Project: None		Barometric Pres.: 1029 mbar	
Tested by: Harry Zhao		Power: 120VAC/60Hz	
		Job Site: NC06	
TEST SPECIFICATIONS		Test Method	
FCC 15.247:2023		ANSI C63.10:2013	
RSS-247 Issue 2:2017		ANSI C63.10:2013	
RSS-Gen Issue 5:2018+A1:2019+A2:2021		ANSI C63.10:2013	
COMMENTS			
Reference offset connection between EUT and Spectrum analyzer: DC Block + 20 dB attenuator + measurement cable + patched coax cable = 22.63 dB.			
DEVIATIONS FROM TEST STANDARD			
None			
Configuration #	2	Signature 	
		Out Pwr (dBm)	Limit (dBm)
BLE/GFSK 1 Mbps Low Channel, 2402 MHz		3.807	30
BLE/GFSK 1 Mbps Mid Channel, 2442 MHz		3.461	30
BLE/GFSK 1 Mbps High Channel, 2480 MHz		2.995	30
			Result
			Pass
			Pass
			Pass

OUTPUT POWER

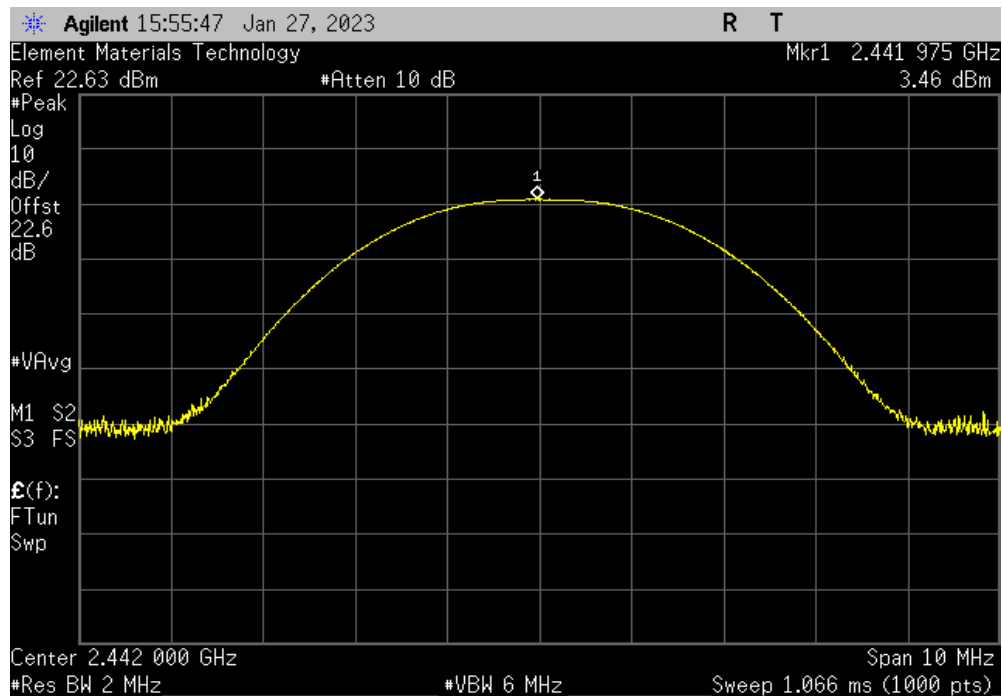


TbTx 2022.06.03.0 XMt 2022.02.07.0

BLE/GFSK 1 Mbps Low Channel, 2402 MHz						
				Out Pwr (dBm)	Limit (dBm)	Result
				3.807	30	Pass



BLE/GFSK 1 Mbps Mid Channel, 2442 MHz						
				Out Pwr (dBm)	Limit (dBm)	Result
				3.461	30	Pass

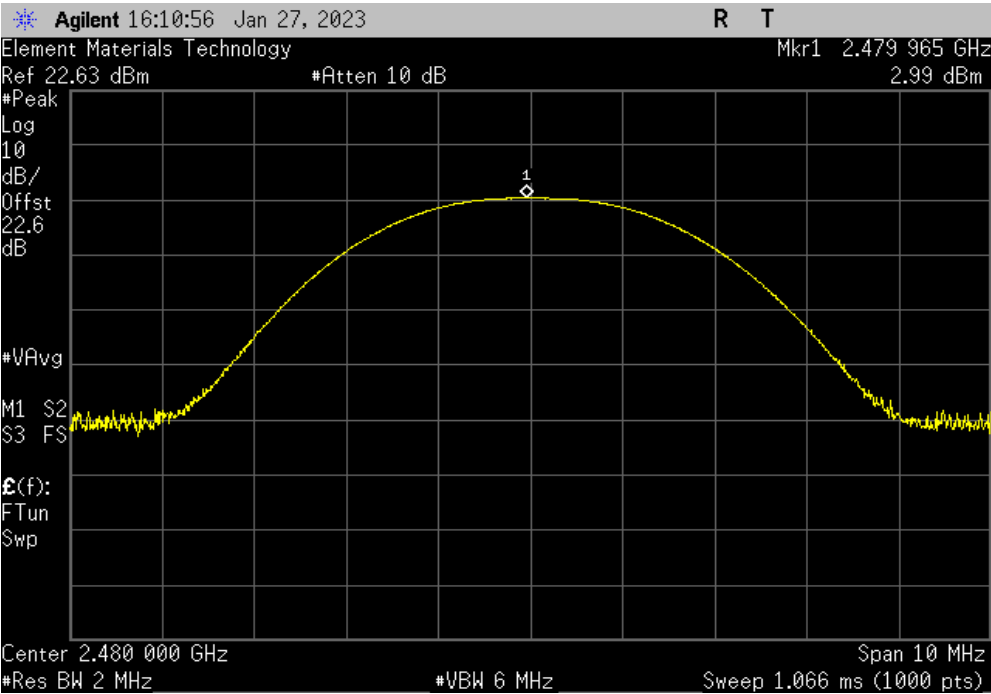


OUTPUT POWER



TbTx 2022.06.03.0 XbTx 2022.02.07.0

BLE/GFSK 1 Mbps High Channel, 2480 MHz						
				Out Pwr (dBm)	Limit (dBm)	Result
				2.995	30	Pass



POWER SPECTRAL DENSITY



XMR 2022.02.07.0

Testing was performed using the mode(s) of operation and configuration(s) noted within the report. The individuals and/or the organization requesting the test provided the modes, configurations and settings used to complete the evaluation. The actual test parameters are specified in the test data, this includes items such as investigated frequency range (scanned) and test levels. The testing methods and performance specifications, as well as the test site used for the evaluation are indicated in the test data.

TEST EQUIPMENT

Description	Manufacturer	Model	ID	Last Cal.	Cal. Due
Attenuator	S.M. Electronics	SA18H-20	REK	2022-02-15	2023-02-15
Cable	Micro-Coax	UFD150A-1-0720-200200	NCW	2023-01-18	2024-01-18
Block - DC	Weinschel Corp.	7006	AMS	2023-01-18	2024-01-18
Generator - Signal	Agilent	N5183A	TIA	2022-06-25	2024-06-25
Analyzer - Spectrum Analyzer	Agilent	E4440A	AAX	2023-01-19	2024-01-19

TEST DESCRIPTION

The measurement was made using a direct connection between the RF output of the EUT and a spectrum analyzer.

The maximum power spectral density measurements was measured using the channels and modes as called out on the following data sheets.

Per the procedure outlined in ANSI C63.10 the peak power spectral density was measured in a 3 kHz RBW.

POWER SPECTRAL DENSITY



TbTx 2022.06.03.0 XMit 2022.02.07.0

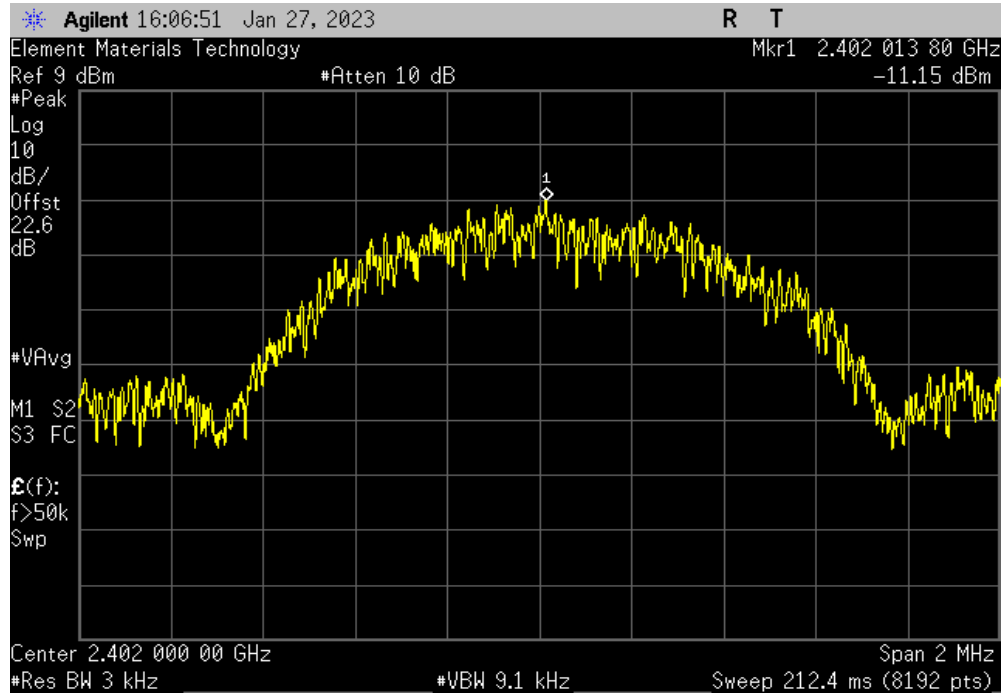
EUT: GFD200		Work Order: GLOW0038
Serial Number: XB2-839		Date: 27-Jan-23
Customer: Glowforge Incorporated		Temperature: 19.8 °C
Attendees: Jason Bluhm		Humidity: 40.5% RH
Project: None		Barometric Pres.: 1023 mbar
Tested by: Harry Zhao	Power: 120VAC/60Hz	Job Site: NC06
TEST SPECIFICATIONS		
		Test Method
FCC 15.247:2023		ANSI C63.10:2013
RSS-247 Issue 2:2017		ANSI C63.10:2013
RSS-Gen Issue 5:2018+A1:2019+A2:2021		ANSI C63.10:2013
COMMENTS		
Reference offset connection between EUT and Spectrum analyzer: DC Block + 20 dB attenuator + measurement cable + patched coax cable = 22.63 dB.		
DEVIATIONS FROM TEST STANDARD		
None		
Configuration #	2	Signature 
	Value dBm/3kHz	Limit < dBm/3kHz
BLE/GFSK 1 Mbps Low Channel, 2402 MHz	-11.147	8
BLE/GFSK 1 Mbps Mid Channel, 2442 MHz	-11.356	8
BLE/GFSK 1 Mbps High Channel, 2480 MHz	-11.967	8
		Results
		Pass
		Pass
		Pass

POWER SPECTRAL DENSITY

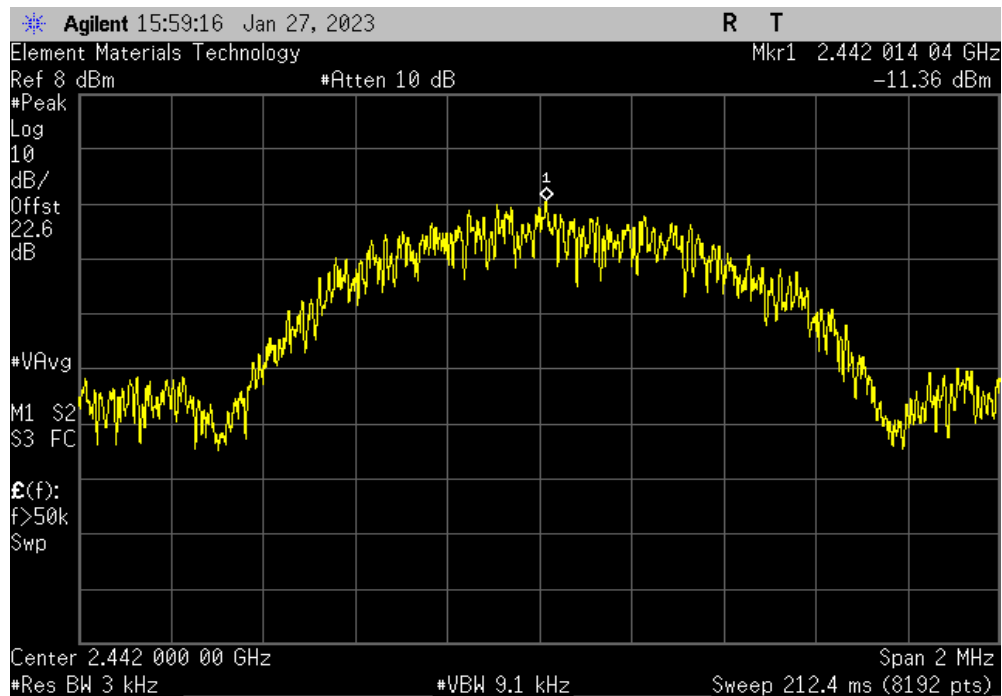


TbTx 2022.06.03.0 XMR 2022.02.07.0

BLE/GFSK 1 Mbps Low Channel, 2402 MHz						
				Value dBm/3kHz	Limit < dBm/3kHz	Results
				-11.147	8	Pass



BLE/GFSK 1 Mbps Mid Channel, 2442 MHz						
				Value dBm/3kHz	Limit < dBm/3kHz	Results
				-11.356	8	Pass

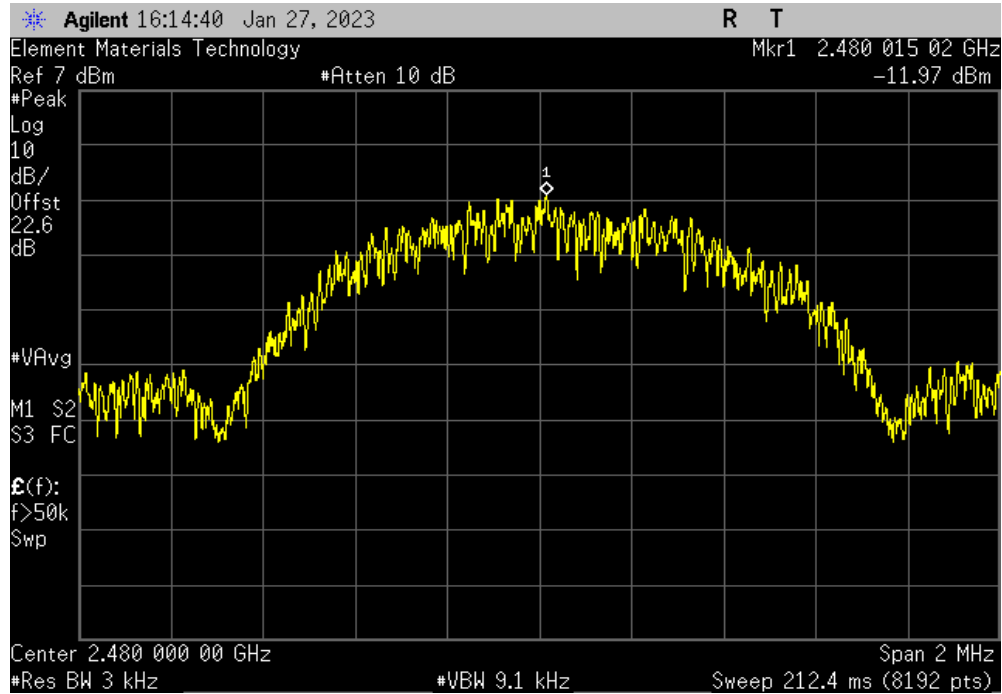


POWER SPECTRAL DENSITY



TbTx 2022.06.03.0 XMt 2022.02.07.0

BLE/GFSK 1 Mbps High Channel, 2480 MHz						
				Value	Limit	Results
				dBm/3kHz	< dBm/3kHz	
				-11.967	8	Pass



End of Test Report