

Wireless/ Wired X-Ray Flat Panel Detectors

Allengers Wireless (G4336RWC, G4336RWG, G4343RWC, G4343RWG, T4336RWC, and T4336RWG)/ Wired (G4336RWC, G4336RWG, G4343RWC, G4343RWG, T4336RWC, T4336RWG, G4343RG, G4343RC) X-Ray Flat Panel Detector used with
Accessory: "Acquisition Work Station (AWS) Software (Synergy DR FDX/ Synergy DR)"

User Manual of Wireless/ Wired X-Ray Flat Panel Detectors (T4336RWC,T4336RWG)



Head Office & Works

Allengers Medical Systems Ltd.

FDA Hall, Unit-2, Bhankarpur, Mubarakpur Road, Derabassi, Distt. Mohali-140507,
Punjab (India)

Email Domestic

allengers.ho@allengers.net

Website:

www.allengers.com

Email International

export.service@allengers.net

Word of thanks

We very much appreciate your business and now that you are a valuable customer of Allengers Medical Systems Ltd., we would like to hear from you, because your feedback or suggestions are important for us. If you have comments, please don't hesitate to contact us.

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- Information in this document is subject to change without notice. Names and data used in the examples are fictitious unless otherwise noted.

Responsibility of the Company

Allengers Medical Systems Ltd. only considers itself responsible for any effects on safety, reliability and performance of the equipment if:

- Assembly operations, extensions, re-adjustments, modifications or repair are done by persons authorized by Allengers Medical Systems Ltd.
The electrical installation of the relevant room complies with the safety requirements specified in this manual.
- The equipment is used according to the instructions for use given in this manual.
- The equipment is used by person that trained by the company.

Responsibility of the Customer

The user of this product is responsible for ensuring the implementation of a satisfactory maintenance schedule. Failure to do so may cause undue failure and possible health hazards. Customer should read direction of use, storage condition and follow the same for various accessories as provided with them. If applicable, customer should clean/disinfect all the accessories as per mentioned procedure on material.

Radiologist or any other practitioners licensed should ensure that they have adequate knowledge of the operation prior using the Allengers X-Ray Flat Panel

Detector.

This Operation Manual should be studied and understood before proceeding to operate the equipment on patients; it describes details on how to operate the Allengers X-Ray Flat Panel Detector and cautions to be observed when operating it.

After reading this manual, store it nearby the Allengers X-Ray Flat Panel Detector so that you can see it whenever necessary.

"Caution: Federal Law restricts this device to sale by or on the order of a radiologist or any other practitioners licensed by the law of the state in which that person practices to use or order the use of the device."



Caution

This Operation Manual contains confidential and proprietary information of the Manufacturer.

Before using the device, please check local regulations. If any local legislation is violated, use cannot be authorized.

If additional training or material for training is needed, please directly contact Allengers official dealer or Representative.

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1. Manual Revision History

Revision	Date	Description of changes
00	12.07.2022	Initial Release

2. Introduction

This manual is intended to provide the operator with an overview of the operation and safety requirements for the Allengers X-Ray Flat Panel Detector. This manual is not intended to provide instructions on actual treatment procedures and it is expected that users should have official radiologist or any other practitioners license prior to using the device. The Manufacturer and Distribution organization assume no liability through the use of the device.

All care has been taken in the preparation and checking of this manual however there is no guarantee provided that all information is correct. The information provided in this manual is subject to change without notice.

Only CE or FDA approved or authorized accessories may be used in this device. The Manufacturer and Distribution organization shall not be held liable or responsible for damages or injury caused as a result of using non-approved accessories. Installation may only be conducted by authorized service personal. Some maintenance and service work also must be carried out by authorized service agents and only those procedures outlined in the operator and service manual are allowed. Any service work carried out by unauthorized person will void all warranties. No circuit diagrams or component part lists are to be provided for this device. If you require technical documentation that is not provided in this manual then please contact the manufacturer or your local distributor in writing with your reasons for wanting them and then a copy of the service manual may be provided. Before using the Allengers X-Ray Flat Panel Detector, the operator should read this manual carefully and pay particular attention to the sections of Safety, Operation and Maintenance.



Caution

Allengers Medical Systems Ltd. shall not be liable for malfunctions and damages resulting from use under environment conditions outside the range of using conditions for this product such as power supply, installation environment, etc. contained in this manual.

Allengers Medical Systems Ltd. shall not be liable for malfunctions and damages resulting from natural disasters such as fires, earthquakes, floods, lightning, etc.

2.1 Product Introduction

Allengers X-Ray Flat Panel Detector is an X-ray image acquisition device that is based on flat-panel. This device should be integrated with an operating PC and an X-ray generator. It can do to utilize as digitalizing X-ray images and transfer for radiography diagnostic. Each X-ray photon will be converted to electronic signal by scintillator and the sensor array. Electronic signal in the pixel will be readout by driver IC and then become an image before send to PC.

2.2 Product Series

Model	Description
T4336RWC	Flexible version 14"x 17" FPD with CsI
T4336RWG	Flexible version 14"x 17" FPD with GOS

2.3 Product Intended Use

Allengers Wireless (G4336RWC, G4336RWG, G4343RWC, G4343RWG, T4336RWC, and T4336RWG)/ Wired (G4336RWC, G4336RWG, G4343RWC, G4343RWG, T4336RWC, T4336RWG, G4343RG, G4343RC) X-Ray Flat Panel Detector used with

Accessory: "Acquisition Work Station (AWS) Software (Synergy DR FDX/ Synergy DR)"

Intended use: To acquire/ Process/ Display/ Store/ Export radiographic images of human anatomy. It is intended for use in general radiographic applications wherever a conventional film/screen or CR system is used.

Exclusion: Allengers Wireless/ Wired X-Ray Flat Panel Detector used with

Accessory: "Acquisition Work Station (AWS) Software (Synergy DR FDX/ Synergy DR)" is not intended for mammography applications.

Indication to use: Routine X-Ray examinations of all body parts using Radiography techniques.

Contraindications: Exposure of X-Ray should be avoided during pregnancy.

Expected Service Life: Device is expected to remain safe for use till minimum 10 years from the date of manufacturing.

2.4 Product Significant Performance Characteristics

Items		Characteristics
Image resolution		2500x3052
Data		16 bit data
MTF (Modulation transfer function) (Typical)	CsI	0.63 @ 1 lp/mm
	GOS	0.52 @ 1 lp/mm
DQE (Detector quantum efficiency) (Typical)	CsI	0.50 @ 1 lp/mm
	GOS	0.27 @ 1 lp/mm
Maximum linear dose (Typical)		88 uGy
Sensitivity (Typical)	CsI	574 lsb/uGy
	GOS	592 lsb/uGy
Dark noise (Max)	CsI	3.6 LSB
	GOS	4.8 LSB
Lag		<0.5% after 1 minute
*Remark: There are 200 bytes come with each image, including 96 bytes for header and 104 bytes for footer.		

2.5 Product Intended Patient Population

Considerations	Requirement Description
Age	- Not restricted
Height	- Not restricted
Weight	<ul style="list-style-type: none"> - The uniform load of the device is 300kg - The local load on 4 cm diameter of the device is 120kg. <p>*Note: Please evaluate the patient's condition before using.</p>
Health	- Not restricted
Nationality	- Multiple
Sex	- Not restricted

2.6 Product Intended Part of the body or type of tissue applied to or interacted with

- Measurement site: Full Body parts
- Condition: Intact or wound skin

2.7 Product Intended user profile

Considerations		Requirement Description
Education	Minimum	- Graduate of radiology college
	Maximum	- No maximum
Knowledge	Minimum	- Can distinguish of human body - Understands hygiene
	Maximum	- No maximum
Language Understanding	Minimum	- Local language
	Maximum	- Understand the operation manual that is writing in English
Experience	Minimum	- Physician or legally certified operator at least one year experience
	Maximum	- No maximum

Note

Patient should not operate the device by its own, in case result in malfunction of the equipment.

2.8 Product Intended conditions of use

Considerations	Condition
Environment including hygienic requirements	<ul style="list-style-type: none"> - Non-sterile - Multiple patient use - Less than ten minute contact - Indoor use only - Ambient luminance range: 100 to 1500 lx - Viewing angle: normal to the display $\pm 20^\circ$

Frequency of use	- Reusable
Location	- In hospital environment
Mobility	- Portable ME equipment to be used on a patient

2.9 Product Features

- 140 micron pixel pitch
- Wide image for large body part cover
- 16-bit dynamic range output
- Exposure times up to 3.0 seconds
- Wireless communication mode or wired communication mode is available. When used in wireless communication mode, an access point and battery pack (optional) is required.

2.10 Clinical Guide

Users may require to attend the training courses held by Allengers before using. A complete training should consist of the following elements:

- All safety precautions for practitioners and patients when using the device.
- A review of published clinical literature should be conducted to understand the indications and effects of the X-Ray Flat Panel Detector.

Note

It is strongly recommended for practitioners to attend organized meetings, workshops, seminars, and conferences on use of X-Ray Flat Panel Detector.

3. Safety and Regulatory

This Allengers X-Ray Flat Panel Detector has been designed and tested to function in a safe and correct when used as indicated in this manual. Do not use this device before reading and completely understand this Operation Manual. Always observe precautions for safety and only operates the device in a qualified room that provides protection.

3.1 Compliance Standards and Classification

3.1.1. Compliance Standards

List of standards for the evaluation of product compliance

Reference	Description
AAMI / ANSI ES60601-1:2005/ (R)2012 And A1: 2012,C1: 2009/(R)2012 And A2:2010/ (R)2012 (Consolidated Text)	Medical Electrical Equipment - Part 1: General Requirements For Basic Safety And Essential Performance (IEC 60601-1:2005, Mod). (General II (ES/EMC))
IEC 60601-1-2: 2014	Medical Electrical Equipment - Part 1-2: General Requirements For Basic Safety And Essential Performance - Collateral Standard: Electromagnetic Compatibility - Requirements And Tests
IEC 62304 Edition 1.1 2015-06 CONSOLIDATED VERSION	Medical device software - Software life cycle processes
IEC 60601-1-6 Edition 3.1 2013-10	Medical Electrical Equipment - Part 1-6: General Requirements For Basic Safety And Essential Performance - Collateral Standard: Usability. (General I (QS/RM))
ANSI AAMI IEC 62366-1 Edition 1.0 2015-02	Medical devices - Part 1: Application of usability engineering to medical devices [Including CORRIGENDUM 1 (2016)]
ISO 10993-1 Fifth edition 2018-08	Biological evaluation of medical devices - Part 1: Evaluation and testing within a risk management process

ISO 10993-10: Fourth edition 2021-11	Biological evaluation of medical devices -- Part 10: Tests for irritation and skin sensitization
ISO 14971 Third Edition 2019-12	Medical devices - Application of risk management to medical devices
ISO 15223-1 Third edition 2016-11-01	Medical devices - Symbols to be used with information to be supplied by the manufacturer - Part 1: General requirements
ANSI AAMI HE75:2009/(R)2013	Human factors engineering - Design of medical devices
ISO 10993-5 Third edition 2009-06-01	Biological evaluation of medical devices - Part 5: Tests for in vitro cytotoxicity
IEC 62220-1-1 Edition 1.0 2015-03	Medical electrical equipment-Characteristics of digital X-ray imaging devices Part 1-1: Determination of the detective quantum efficiency Detectors used in radiographic imaging
IEC 62133-2 Edition 1.0 2017-02	Secondary cells and batteries containing alkaline or other non-acid electrolytes - Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications - Part 2: Lithium systems
ISO 20417 First edition 2021-04 Corrected version 2021-12	Medical devices -Information to be supplied by the manufacturer
21 CFR 892.1680	FDA Standards for stationary x-ray system

3.1.2. Classification

Type of protection against electrical shock	Class 1
Degree of protection against electrical shock	Type B Equipment
Degree of protection against harmful ingress of water:	IPX6 (An IPX6 rating does not indicate compliance with, and the detectors have not been tested for compliance with, any other IPX_ ratings.)
Degree of safety of application in the presence of a flammable anesthetics	

mixture with air or with oxygen or nitrous oxide: Equipment not suitable for use in the presence of a flammable anesthetics mixture with air or with oxygen or nitrous oxide

3.2 Power Supply Hazard



Warning

The power supply to the detector is AC 100 to 240V. Do not use insufficient current or voltage of power supply, which will result in line defect in the image, and patient need to retake.

To avoid electric shocks, users should always take the following precautions:

- Do not open any covers when it is not necessary.
- Install the equipment in a location where it will not be exposed to water.
- Check that the equipment is securely earthed.
- Check that all of the cables are completely and securely connected.
- Keep the control cabinet out of reach of patients.



Cautions

- Do not reverse connecting positive and negative power terminal, it might cause short circuit and patient/user will be harmed.

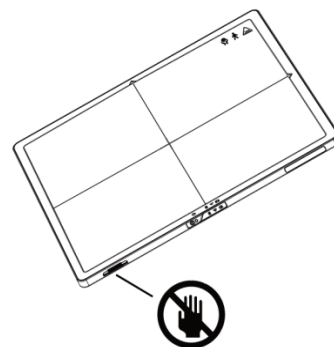
3.3 Electric Shock Hazard



Warning

Observe the following precautions when using the cables:

- Do not touch the plug and connector with wet hands. Otherwise, electric shock may result causing death or severe injury.
- Hold the plug or connector when removing the cable.
- Pulling the cable or carrying by holding it may damage the cable, causing fire or electric shock.
- Do not damage or remodel the cable.
- Do not place a heavy object on the cable or lay it under the flat panel detector. Do not step on, pull,



- forcibly bend, or bundle the cable. Otherwise, fire or electric shock may result.
- Do not use the flat panel detector for the radiographic examination stand if its cable becomes overloaded. Otherwise, the cable may be damaged, causing fire or electric shock.
 - Do not touch the back-up cable connector of detector; otherwise it may result in electric shock or malfunction of the equipment.
 - Do not attract any metal conductive objects to avoid short circuit, make sure the back-up cable is clean

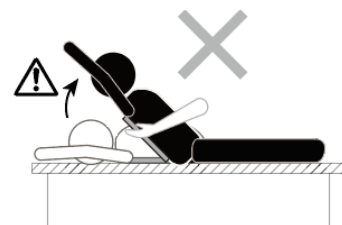
Do not use the equipment in a location where metal particles could come into the equipment. This may cause an electric shock.

Do not disassemble or remodel the equipment. Otherwise, fire or electric shock may result. Keep away from the parts inside the product, which may cause electric shock. If you touch them accidentally, death or severe injury may result.

Do not hit or drop the equipment or subject it to severe shock. Otherwise, the equipment may be damaged. If the damaged equipment is used, fire or electric shock may result.

Do not use the flat panel detector to lift up patient.

In addition, do not apply strong pressure onto the flat panel detector. If applied, the flat panel detector deforms and the waterproof function may be invalid.



Have the patient take a fixed posture and do not let the patient touch parts unnecessarily. If the patient touches connectors or switches, it may result in electric shock or malfunction of the equipment.

Do not use the flat panel detector without the battery packs. If the battery packs are not attached, an electric shock may result.

Make sure to use the optional parts and accessories provided by Allengers.

Failure to use the optional parts and accessories recommended by us may result in damage to the equipment and/or electric shock and injury.

Keep the equipment away from patient's body fluids, chemicals, water, etc. Otherwise, it may be damaged, causing fire or electric shock. If necessary, protect the flat panel detector by covering it with a disposable bag.

3.4 Abnormalities Hazard



Warning

If any of the following occurs, immediately turn off the power of each unit, unplug the power cable from the outlet, and then contact our official dealer or Allengers Representative.

- When smoke, strange odor, or abnormal sound is present.
- When a foreign object (such as a metal object) or liquid enters the product.
- When the equipment is dropped or hit and is damaged.

3.5 Installation Precautions



Cautions

Do not install the equipment in a location with the following conditions:

- Where the temperature changes sharply.
- Close to heat sources such as a heater.
- Where the equipment may be exposed to water due to water leakage or ingress.
- Where corrosive gas may be generated.
- Where there is excessive dust.
- Where the equipment is subject to frequent or excessive vibration/shock.
- Where the equipment is exposed to direct sunlight.

Use the equipment on a flat place. If the equipment falls, it may cause damage to the equipment or personal injury.

When you move the equipment, place it in the cassette storage box of a mobile X-ray unit or hold it by hand to prevent it from falling. If the cart is used to move the equipment, place it horizontally.

For veterinary or mobile applications, contact Allengers official dealer or Representative.

When the devices are used outdoors in wireless communication mode, contact Allengers official dealer or Representative.

Do not place any object in a place where removal of the power cable is prevented.

To ensure optimal image quality, it is recommended that you do not use the flat panel detector near devices (motor, transformer, switching supply, etc.) that generate electromagnetic noise.

To ensure optimal image quality, it is recommended that you do not place the cables (power cable, back-up cable, etc.) of the equipment near devices (motor, transformer, switching supply, etc.) that generate electromagnetic noise and their cables.

Please use the engineering version of UI to reset the Real-time clock (RTC) every time you use it, or make sure that the RTC of the FPD is correct when connecting to the radiology software, to avoid wrong time records in the log.

If you use the engineering version of the UI for single-dose calibration, it is recommended to use 70kv and the raw image to reach the conditions of $30000 \pm 3000 \text{lsb}$ to achieve the best calibration map.

Please use the Allengers service tool to update the FPD firmware to avoid update errors.

3.6 Connection Instructions



Warning

Make sure that the devices to be connected to the equipment are authorized for connection.

Connect the panel unit Flat Panel detector only to the access point or DR system.

3.7 External Network Connection



Caution

When a setting of the network to which the equipment is connected has been changed, check that the change does not affect the system operation and take measures if necessary.

The setting change may include the following:

- Change of connection destination
- Addition of devices
- Removal of devices
- Update of devices
- Upgrade of devices

After connecting this system to the network with other systems, confirm that the other systems are not affected. If they are affected, take countermeasures such as network separation.



Warning

Make sure to use the optional parts, accessories and networks recommended by us. Failure to use the optional parts, accessories and networks recommended by us may result in damage to the equipment and/or electric shock and injury.

Connect to the Ethernet Network of 100BASE-TX or 10BASE-T prescribed in the IEEE standard 802.3. Do not connect telephone lines to LAN connector. Only UTP-type straight LAN cables of 4-pair Category 5 cable (CAT 5E) or higher are appropriate for connection to this connector. Compliant with FCC part 15.

3.8 System Isolation Instructions



Warning

To ensure complete system isolation, never install any unauthorized

accessories or other such items.

When it is necessary to install authorized accessories or optional items, contact Allengers official dealer or Representative.

Keep equipment other than those used for patients out of their reach to ensure appropriate system isolation.

In normal use, have a patient take a proper positioning for exposure. The operator should operate the system in a place where safety from radiation is ensured. The operator should also make sure before exposure that no one but the patient is in the exposure area and the operating area of the system.

3.9 Software Precautions



Caution

Do not install additional software to the system. Do not uninstall any of the software preinstalled in the system. The system is preinstalled with the appropriate software. If other software is installed or if the existing software is uninstalled, various operational errors may result.

Open-Source Software Contained in This Product

- This product contains third party's software that is made available as open source software or free software.
- This software is provided "as is" with no warranty of any kind as to its merchantability or fitness for any particular purpose.
- If you would like to receive such source codes, please contact Allengers dealer or the service representatives at the agency from which you purchased this product. (Please be noted that any inquiries concerning the contents of source codes should be directed to original licensors of open source software.)

3.10 Disinfection Instructions



Warning

Do not use the following disinfectants at the time of disinfection, which the quality, performance and safety of the equipment cannot be assured.

- Chloric disinfectant which is strongly corrosive to metals and rubber parts.
- Disinfectant whose uses on metals, plastics, and coating are forbidden according to the instructions supplied with the disinfectant.
- Formalin gas and disinfectant sprays that may get inside the equipment.
- Ultraviolet sterilizers.

Disinfectant ethanol is recommended for disinfection. Carefully read the instructions and cautions supplied with the disinfectant before use.

For details on the disinfectant, contact a Allengers dealer or the service representatives at the agency from which you purchased the disinfectant.



Caution

If flat panel detector is not disinfected, it may lead secondary infection.

Be sure to disinfect with ethanol after use.

Clean the flat panel detector with ethanol for disinfection, etc. for each patient to prevent infection.

3.11 Charging the Battery Pack



Caution

Charging battery only by the back-up cable provided by Allengers when battery is installed on Allengers flat panel detector or use the battery charger provided by Allengers medical Systems Ltd. For details on operations, refer to the instruction manual for the battery charger.

Do not charge the battery pack near fire or under strong sunshine. If the built-in protection mechanisms are activated by a high temperature, the battery pack cannot be charged. Also, if the built-in protection mechanisms are damaged, the battery pack may be charged with extremely high current and voltage, and abnormal chemical reactions may occur inside the battery

pack, causing it to overheat, emit smoke, explode or ignite.

To charge the battery pack, be sure to use the designated battery charger and to observe the charging conditions specified by Allengers Medical Systems Ltd. If the battery pack is charged in other conditions (temperature or voltage/current higher than specified, remodeled battery charger, etc.), the battery pack may be overcharged or charged with extremely high current, and abnormal chemical reactions may occur inside the battery pack, causing it to overheat, emit smoke, explode or ignite.

Immediately stop charging the battery pack, if charging is not completed within the specified time. Otherwise, the battery pack may overheat, emit smoke, explode or ignite.

Do not use the flat panel detector near the power cable.

Do not use a faulty or broken battery charger or AC adapter.

Do not over-charge battery (temperature higher than 60%), it may burn patient.

3.12 Battery Pack Instructions



Warning

Battery pack requires regular checkup and replacement. Battery capacity begins to warm after a period of time.

If this equipment is not in use for while, store it with the battery pack removed. Not removing the battery pack may cause malfunction.



Caution

The battery pack is used with the flat panel detector. Do not use them in other combinations.

Charge the battery pack only with the designated battery charger. If the battery pack is charged under the charging conditions (voltage, current and

charging method) different from those specified by Allengers Medical Systems Ltd., the battery pack may emit smoke, ignite, explode or leak fluid.

Store the battery pack in a cool and dark place. Recharge the stored battery pack every six months or every year. Otherwise a decrease in battery capacity or other problems may result.

Do not leave the removed battery pack in the car or other places exposed to high temperature. If the battery pack is used or stored in a place where it is exposed to high temperature, the battery pack may emit smoke, ignite, explode or leak fluid.

Use or store the battery pack only in the environmental conditions specified by Allengers. If the battery pack is used or stored in a place where it is exposed to high temperature, the battery pack may emit smoke, ignite, explode or leak fluid.

When disposing of the battery pack, consult Allengers official dealer or Representative.

Do not disassemble or remodel the battery pack. The battery pack is equipped with built-in safety and protection mechanisms. If they are damaged, the battery pack may overheat, emit smoke, explode or ignite.

Be careful not to drop the battery pack. The patient may be injured.

Do not touch the terminal of the battery pack directly. There is a risk of electric shock.

Do not connect the positive (+) and negative (-) terminals with a wire or any metal object.

Do not carry or store the battery pack together with metal objects such as necklaces or hairpins. Otherwise, the battery pack may short-circuit and over current may flow, causing the battery pack to overheat, emit smoke, explode or ignite. Metal objects such as necklaces or hairpins may also become hot.

Do not throw the battery pack into fire or expose it to excessive heat.

Otherwise, its insulator may melt, its gas release vent or safety mechanisms may be damaged, and/or its electrolyte may catch fire, causing the battery pack to overheat, emit smoke, explode or ignite.

Do not use or leave the battery pack in a place where it is exposed to high temperature (60C or higher), such as fire or a heater. If the resin separator is damaged due to heat, the battery pack may short-circuit, causing it to overheat, emit smoke, explode or ignite.

Do not immerse the battery pack in water or seawater, and do not allow it to become wet. If the built-in protection mechanisms are damaged, the battery pack may overheat, emit smoke, explode or ignite.

Do not pierce the battery pack with a nail, hit it with a hammer, or step on it. Otherwise, the battery pack may be damaged or deformed and short-circuit, causing it to overheat, emit smoke, explode or ignite.

Do not subject the battery pack to strong impact or throw it. If the built-in protection mechanisms are damaged, the battery pack may be charged with extremely high current and voltage, and abnormal chemical reactions may occur inside the battery pack, causing it to overheat, emit smoke, explode or ignite.

Do not use an apparently damaged or deformed battery pack. Otherwise, the battery pack may overheat, emit smoke, explode or ignite.

Do not solder the battery pack directly. Otherwise, its insulator may melt, or its gas release vent or safety mechanisms may be damaged, causing the battery pack to overheat, emit smoke, explode or ignite.

Do not reverse the positive (+) and negative (-) terminals. Otherwise, the battery pack may be reverse-charged during charging. As a result, abnormal chemical reactions may occur inside the battery pack, or extremely high current may flow during discharging, causing it to overheat, emit smoke, explode or ignite.

The battery pack has a predetermined polarity. If you cannot connect the

battery pack to the battery charger or other equipment, do not connect the battery pack forcefully. Make sure that the terminals are correctly oriented. If the battery pack is connected in reverse, it will be reverse-charged, and abnormal chemical reactions may occur inside the battery pack, causing it to overheat, emit smoke, explode or ignite.

Do not connect the battery pack to an electrical outlet or cigarette lighter socket in a car. Over current may flow to the battery pack due to high voltage applied, causing the battery pack to overheat, emit smoke, explode or ignite.

Do not use the battery pack for equipment other than those specified. Otherwise, the guaranteed performance will be reduced and/or the service life will be shortened. Depending on the equipment to which the battery pack is connected, extremely high current may flow, causing the battery pack to be damaged, overheat, emit smoke, explode or ignite.

If the electrolyte leaked from the battery pack enters the eyes, do not rub them. Wash the eyes immediately with clean water such as tap water, and consult a doctor. Otherwise, eye injury may result.

Do not use the battery pack in combination with a primary battery such as a dry battery or other battery of a different capacity, type and/or brand. Otherwise, the battery pack may be overcharged during charging, and abnormal chemical reactions may occur inside the battery pack, causing it to overheat, emit smoke, explode or ignite.

Do not put the battery pack in a microwave oven or high-pressure container. Otherwise, the battery pack may be rapidly heated or damaged, causing it to overheat, emit smoke, explode or ignite.

If the battery pack leaks or emits an unusual odor, remove it from fire immediately. Otherwise, the leaked electrolyte may catch fire, causing the battery pack to overheat, emit smoke, explode or ignite.

If you notice an unusual odor, heat, discoloration, deformation or any other abnormality during use, charging or storage, remove the battery pack from

the equipment or battery charger, and stop using it. Otherwise, the battery pack may overheat, emit smoke, exploder ignite.

Do not use the battery pack exposed to a strong magnetic field of an MRI system, etc.

Do not use the battery pack immersed in liquid.

Keep the battery away from fire. Avoid the action of short circuit. Never attempt to disassemble the battery pack.

Use the designated chargers to charge the battery pack. Risk of explosion if battery replaced by an incorrect type.

Dispose of used batteries according to the instructions.

When using the FPD for the first time, because the internal battery may be empty, do not install the main battery, but use the wire to charge the FPD internal battery, and charge it for at least 15 minutes before it can be used normally.

Regarding the storage of the battery, first of all, the best storage capacity of the battery is about 40~50%. Before the installation, when the battery and the product are still in the warehouse, it is recommended that the main battery and the internal battery must be checked every 3 months to charge.

The main battery needs to be charged to 50%, two bars of the charging stand, and it takes about 2 hours to charge from 0%. ; The internal battery is also charged to 50%, you can use the UI to check the level of the internal battery, it takes about 1 hour to charge from 0%.

After charging, make sure that the hotswap function operates normally, please unplug the main battery and press the power button to test the internal battery power at least 3 lights, and the internal battery power should be more than 50%

3.13 Warnings for Pediatric Use



Warning

If the exposure conditions for average excessive radiation exposure. Studies show that children are more radiosens of developing cancer compared to adults exposed to the same dose of ionizing. Accordingly, in pediatric use, special attention needs to be paid to avoid exposure. Based on the clinical application, pathological conditions of the patient, patient size, and anatomical imaging region, adjust the exposure conditions to use the minimum amount of radiation necessary to obtain appropriate medical images.

For system operation, if children cannot use the AEC. Adjust the exposure conditions to minimize the X exposure due to body movement.

3.14 Other Precautions



Warning

No modification of this equipment is allowed.

Because this equipment is not explosion-proof, do not use combustible and explosive gases near the equipment.



Caution

Do not hit or drop the equipment. Otherwise, injury or damage to images, etc. may result.

Be sure to inspect the system periodically.

To assure optimum performance of the equipment, it is necessary to systematically perform maintenance and inspection. For information on maintenance and inspection, contact our official dealer or Allengers Representative.

Do not perform maintenance and inspection while the equipment is used for

a patient.

The institution where the equipment is installed is responsible for its use and maintenance. In addition, this equipment should not be used by persons other than doctors or suitably trained staff.

Be careful not to expose the flat panel detector to X-ray without a subject.

Although the flat panel detector conforms to IPX6, no warranty is given as to the prevention of water intrusion in the flat panel detector. If the flat panel detector is splashed with water, wipe off moisture and ensure that the flat panel detector is completely dry before use.

As the cables of the equipment are long, be careful not to entangle the cables during use. Also, be careful not to trip over the cables. Falls could result in injury.

Follow the specified procedure when turning off the equipment. Otherwise, the flat panel detector could be damaged by thermal shock.

External equipment intended for connection to signal inputs, signal outputs or other connectors shall comply with the relevant product standard e.g. IEC 60950-1 or IEC 62368-1 for IT-equipment and the IEC 60601-series for Medical Electrical Equipment. In addition, all such combinations – Medical Electrical Systems – shall comply with the safety requirements stated in the general standard IEC 60601-1, edition 3, clause 16. Any equipment not complying with the leakage current requirements in IEC 60601-1 shall be kept outside the patient environment i.e. at least 1.5 m from the patient support or shall be supplied via a separation transformer to reduce the leakage currents.

Any person who connects external equipment to signal inputs, signal outputs or other connectors has formed a Medical Electrical System and is therefore responsible for the system to comply with the requirements. If in doubt, contact qualified medical technician or your local representative.

Do not place FPD near strong EMI sources, it might cause line defect in the

image, and patient need to retake x-ray.

Careful when holding the FPD, drop or impact will result in water come inside causing short circuit, which might have patient retake x-ray.

Do not operate the FPD beyond the limited temperature, patient might need to retake or harmed by heat.

Do not take image while FPD is in busy state, patient might need to retake.

Make sure use the right FPD when multiple FPD are standby in the same time, use wrong FPD will result in patient retake.

The orange light is on, not only means that there is a problem with the FPD, but it may also mean that the internal image storage space is full. Please use the Allengers Service tool to clear the image in the memory before continuing to use it.

Do not install software other than this product on the computer, including other software of the hospital system, to avoid compatibility problems.

3.15 Disposal of Waste

It is illegal to place the device in the trash. Please contact the qualified local recycling provides before disposing the device, The disposal procedure should comply with local law.

WARNING



Allengers is not responsible for the disposal of the equipment performed by the user and for the costs related to this intervention.

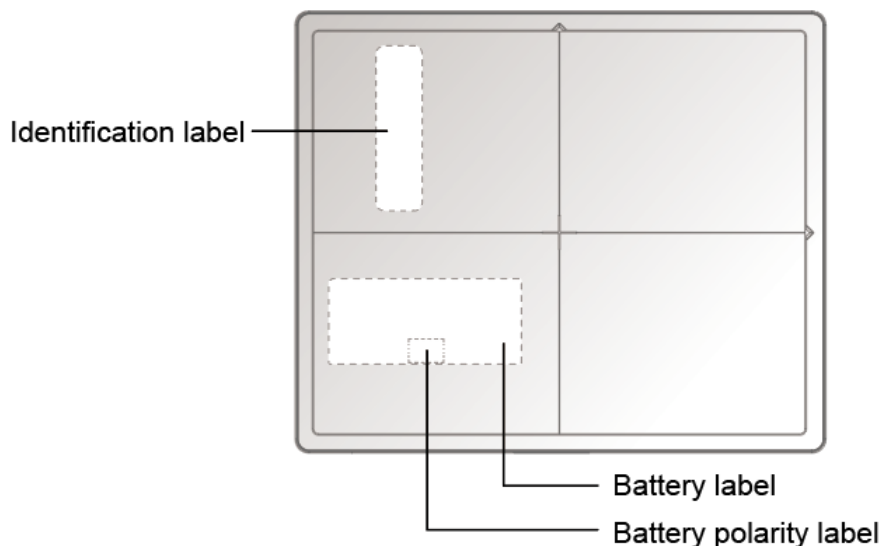
WARNING



This symbol indicates that waste electronic and electrical equipment must not be disposed of as unsorted municipal waste and must be collected separately. Please contact an authorized representative of the manufacturer for information concerning the decommissioning of your equipment.

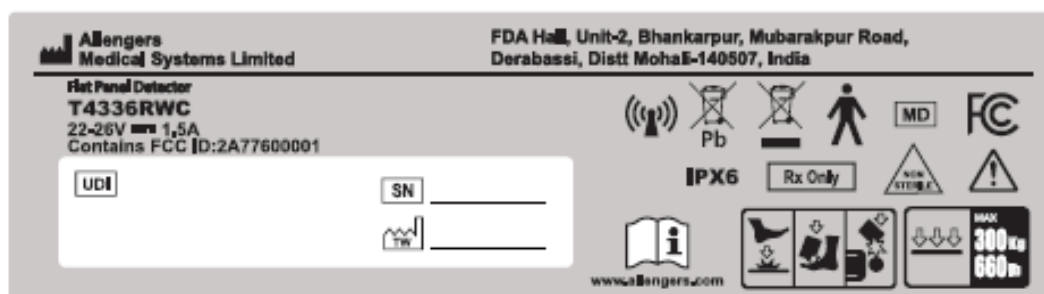
3.16 Product Labels

The information of each label can be found in this section and the corresponding location is also presented as the following figure. The following labels are adhered to the Allengers X-Ray Flat Panel Detector.

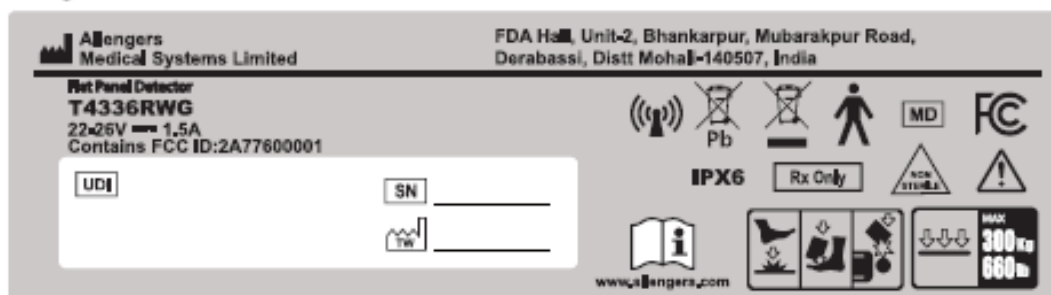


3.16.1. Identification Label

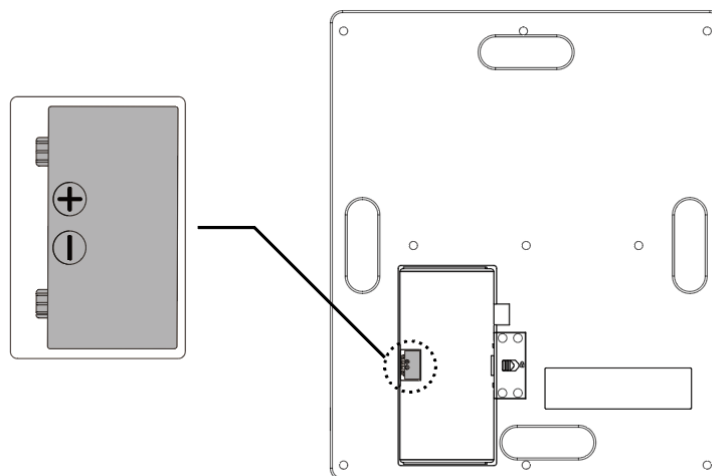
T4336RWC



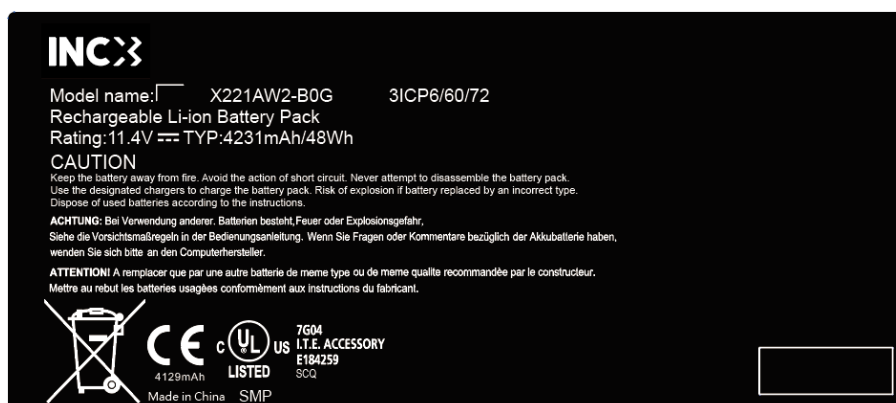
T4336RWG



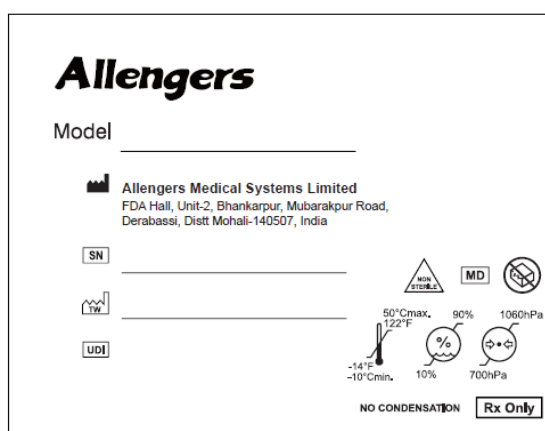
3.16.2. Battery Polarity Label



3.16.3. Battery Label



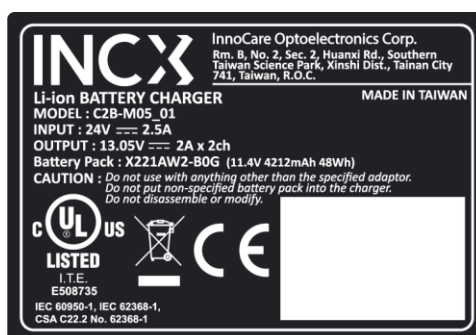
3.16.4. Packing Carton Label



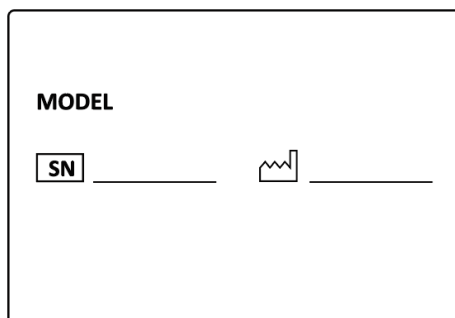
3.16.5. Adapter Specification Label



3.16.6. Charger Label



3.16.7. Charger SN Label















3.16.8. Adapter Specification Label (Charger)



3.16.9. Safety Symbols

The following safety symbols are used in the labels or on its body.

Symbol	Description
	Caution
	Federal Communications Commission FCC Marking.
	This symbol indicates that this product is not to be disposed of with your household waste, according to the WEEE Directive (2002/96/EC) and your national law. This product should be handed over to a designated collection point. Improper handling of this type of waste could have a possible negative impact on the environment and human health due to potentially hazardous substances that are generally associated with EEE. At the same time, your cooperation in the correct disposal of this product will contribute to the effective usage of natural resources. For more information about waste, please contact our official dealer or InnoCare representative.
	This symbol indicates that the batteries with more than 0.004% (40 ppm) lead.
	This symbol indicates that the equipment is a Type B Applied Part. IEC 60417/Graphical symbols for use on equipment.
	Refer to instruction manual/booklet
	Serial number
	Manufacturer
	Date of manufacture
	Direct current, DC

	Protective earth (ground)
	Prescription use only. Federal Law restricts this device to sale by or on the order of a radiologist or any other practitioners licensed by the law of the state in which that person practices to use or order the use of the device.
	Non-sterile
	Caution for local load
	Do not drop the flat panel detector to the user/patient.
	Entire surface load
	Single point load
	Handle with care
	Power on / off
	Battery
	Link
	Status

4. System Configuration

4.1 How to Connect FPD

Allengers FPD can be operated either in wireless connection mode or wired connection mode. When using wired mode, back-up cable is necessary to provide the link from FPD to network switch hub or to PC. User can also connect back-up cable to the adapter provided by Allengers to give the power to operate or charging its battery. If the adapter is not connected, FPD will be powered by its own battery.

Wireless mode



Caution

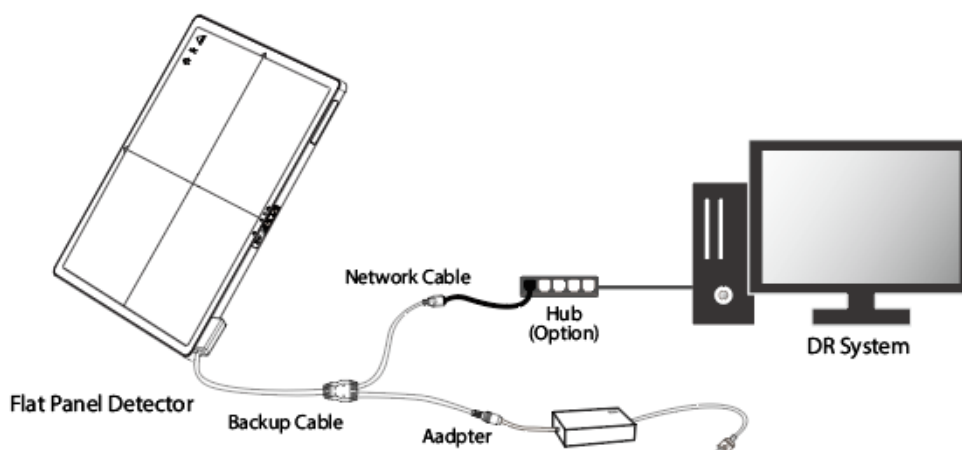
Do not touch the back-up cable connector of X-ray Flat panel detector when in wireless mode, otherwise it may

Wireless mode



Result in electric shock or malfunction of the equipment.

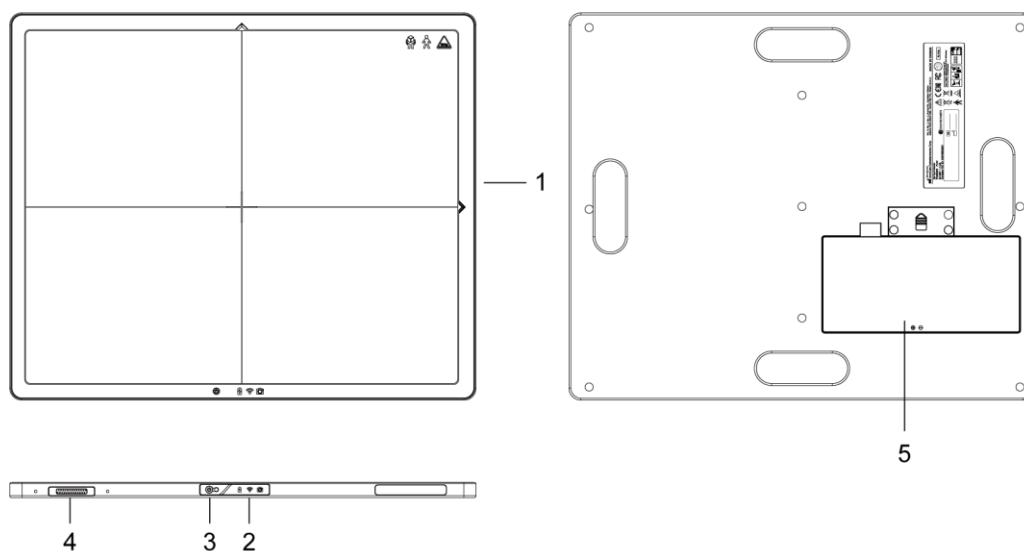
Wired Connection mode



4.2 Unit Names and the Functions

4.2.1. Flat Panel Detector

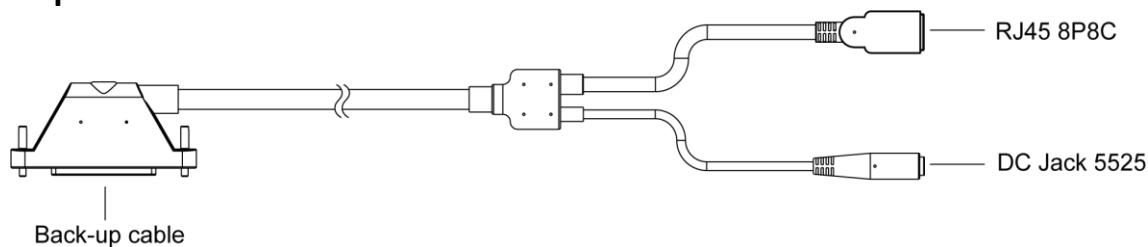
Unit names and the functions of the Allengers FPD are described below.



1. Applied part
2. LED indicator
3. Power button
4. Back-up cable connector
5. Battery pack

4.2.2. Accessories

Back-up cable

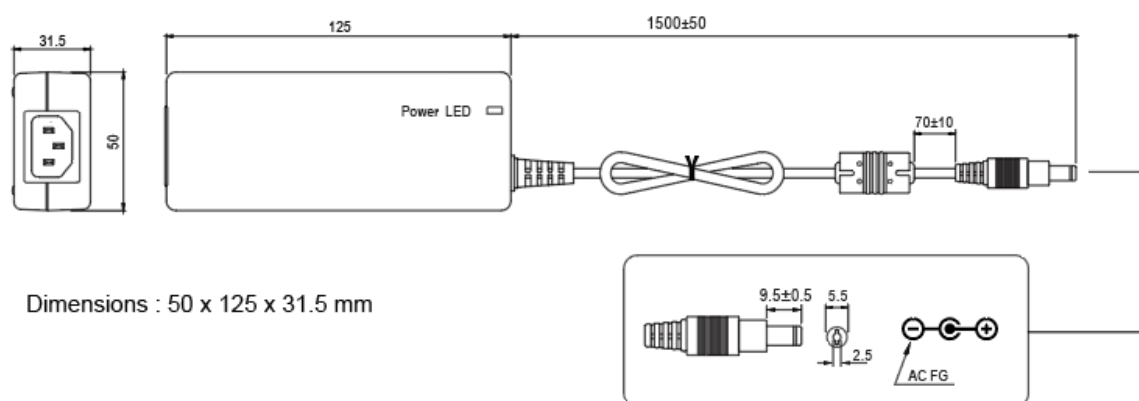


Total cable length	2.5 +/- 0.1m
Ethernet branch length	0.3 +/- 0.1m
Power supply branch length	0.3 +/- 0.1m

Description: A cable which one side connects the flat panel detector and the other side split into two cable, one is RJ45 connector to connect with Ethernet port, and the other side is DC Jack 5.5x2.5 to connect with the output of AC/DC adapter.

Cable length: 2.5m

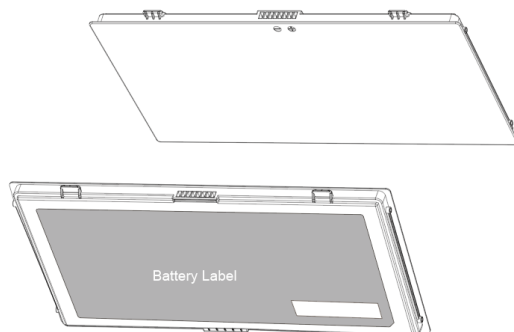
Adapter for FPD



Description: GSM60A24-P1L Medical grade AC/DC adapter which is used to provide power either to detector or use to charge the battery installed on FPD.

- Input : 100-250V ~ 1.5-0.75A 50-60Hz
- Output : 24V = 2.5A
- Length : 1.5M
- The adapter must in accordance with IEC 60601-1: 2005 + CORR. 1:2006 + CORR. 2:2007 + AM1:2012.

Battery (Optional)



Description: Rechargeable Li-Ion battery designed for Allengers FPD.

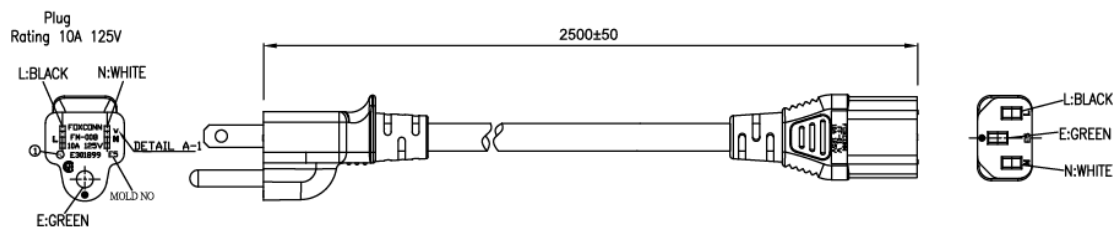
- Capacity: 4212 mAh
- Rating voltage: 11.4V, TYP:4212mAh/48Wh
- Weight: ~260g
- UL certified Safety (must in accordance with IEC 62133:2012)

Power Cord (Optional)

Description: Connection between AC inlet and adapter input.

EU

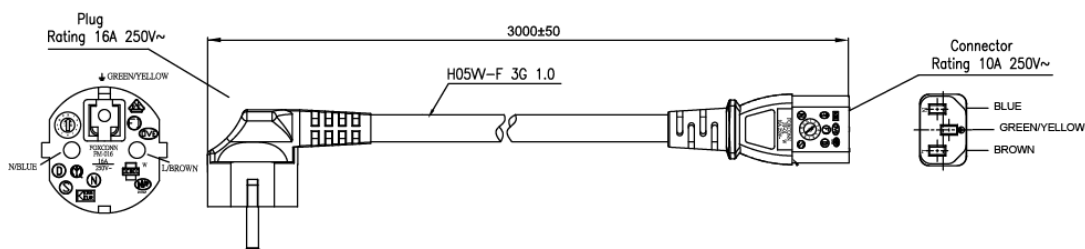
- PLUG : 6A/250V, CONNECTOR: 10A/250V



- Length : 3M

US

- PLUG : 10A/125V, CONNECTOR: 10A/125V
- Length : 2.5M



Note:

Every provided accessory is identified to have not received prior 510(k) clearance.

Do not use parts or accessories which are not certified by Allengers Medical Systems Ltd. or not approved by CE or FDA.

Synergy DR FDX/Synergy DR Dongle (Optional)

Description: Insert to USB port to activate the DROC service.

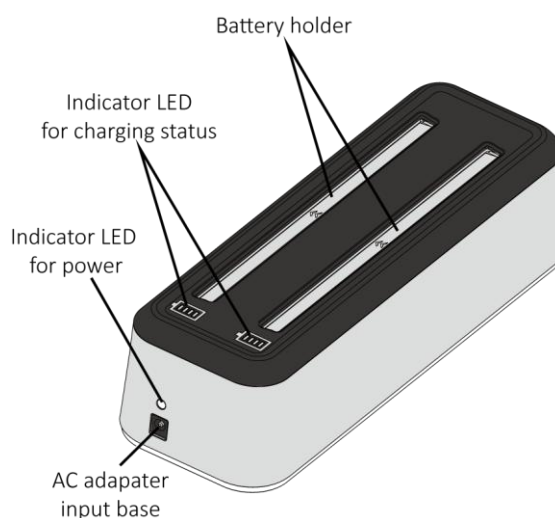


NOTE: The failed installation of the dongle driver will disable the PPACS program.

CAUTION: Previous versions of Sentinel system drivers are not compatible; they cannot be installed in the same system. Thus, if the system has been installed with an earlier version, please remove it prior to this installation.

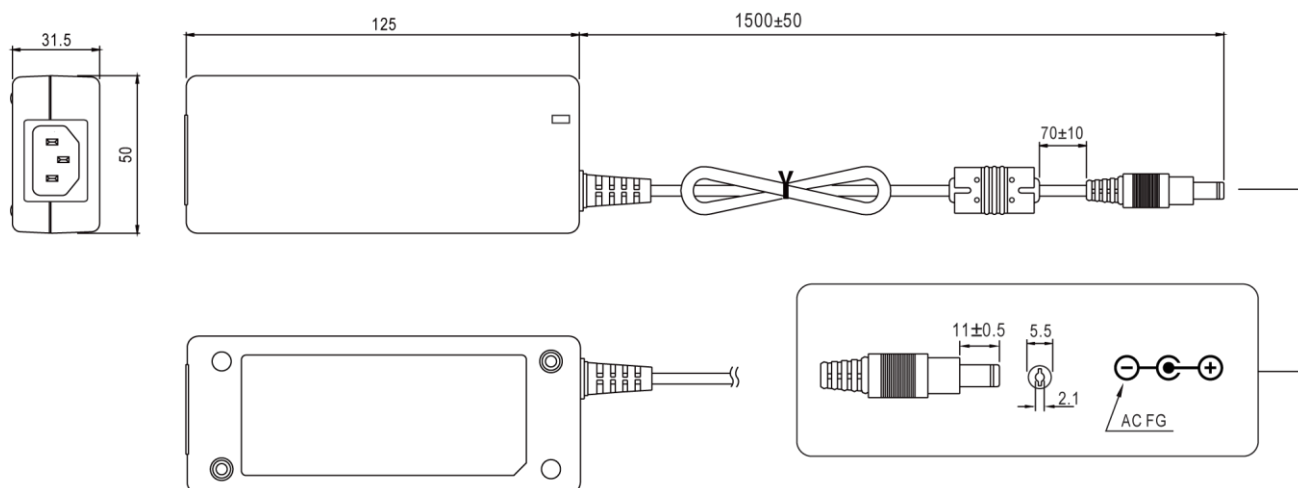
Charger (Optional)

Description: Charging the battery pack with battery charger. DC Jack 5.5x2.1 to connect with the output of AC/DC adapter.



- External dimensions: 278 x 98 X 75 mm
- Weight: 570g \pm 5%

Adapter for Charger (Optional)



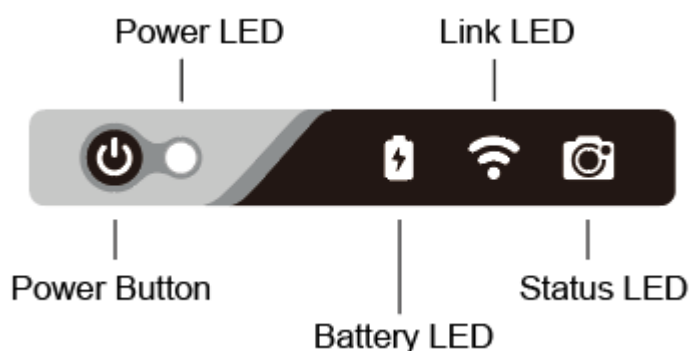
Description: GST60A24-P1J which is used to provide power charges the battery with charger.

- Dimensions: 50x125x31.5 mm
- Input : 100-250V ~ 1.5-0.75A 50-60Hz
- Output : 24V = 2.5A
- Length : 1.5M





The adapter must in accordance with UL62368-1, CSA C22.2, TUV EN62368-1, BSMI CNS14336, CCC GB4943, PSE J62368-1, AS/NZS 60950.1 , BIS IS13252, KC K60950-1, EAC TP TC 004 approved; SIRIM MS IEC60950-1 (optional) approved.

4.3 LED indicators

LED indicators are on the side of Allengers series FPD.



The behavior and the relations to the FPD status are described in the table below.

Item	State	Description
	Off	Power off
	Green	Power on
	Yellow	Internal system error
	Green flash	Emergency mode
	Yellow flash	Count down to shutdown
	Off	No charging
	Green	Charging
	Yellow	Low battery
	Green flash	No primary battery
	Off	No connection
	Green	FPD connected
	Green flash	FPD has IPv4 or IPv6 address configured (Not include AP mode)
	Off	Wait and standby
	Green	Detector selected
	Yellow	Internal error
	Green flash	Busy

5. Basic Operation

5.1 Preparing the Flat Panel Detector

This section describes how to prepare the flat panel detector.

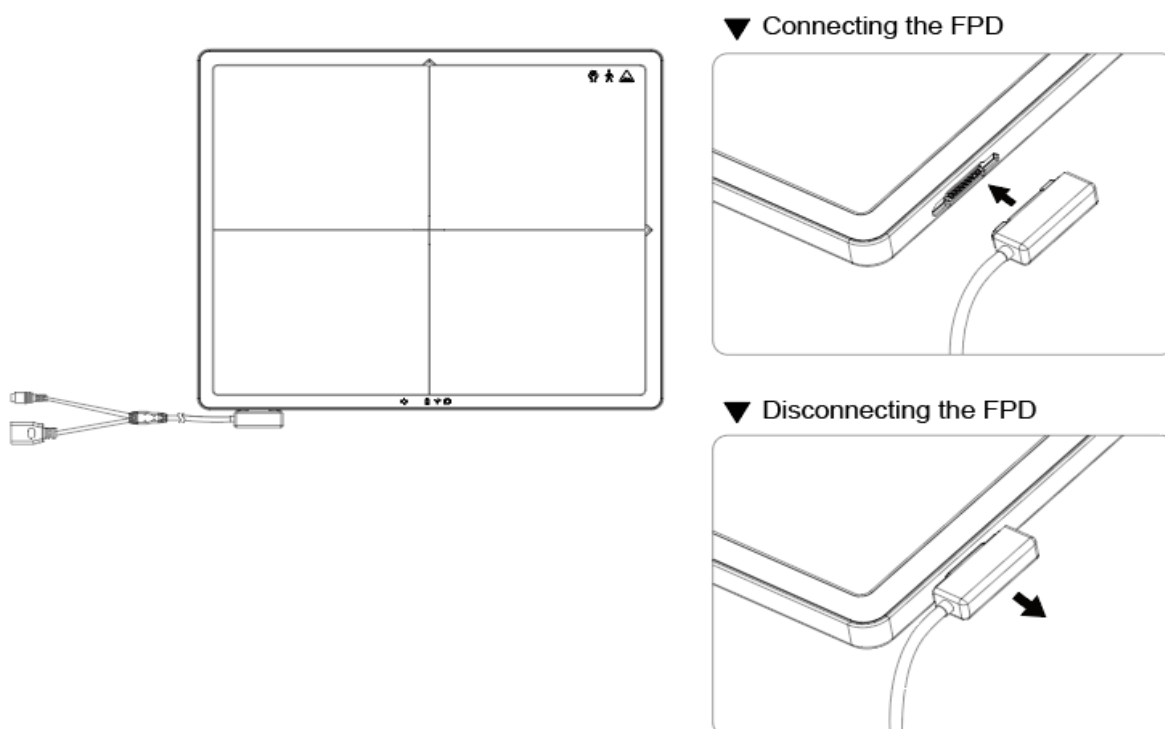
5.1.1. Type of Flat Panel Detector

T4336RWC, T4336RWG

5.1.2. Number of the Connectable Flat Panel Detector

Up to 5 panels can connect to system at the same time.

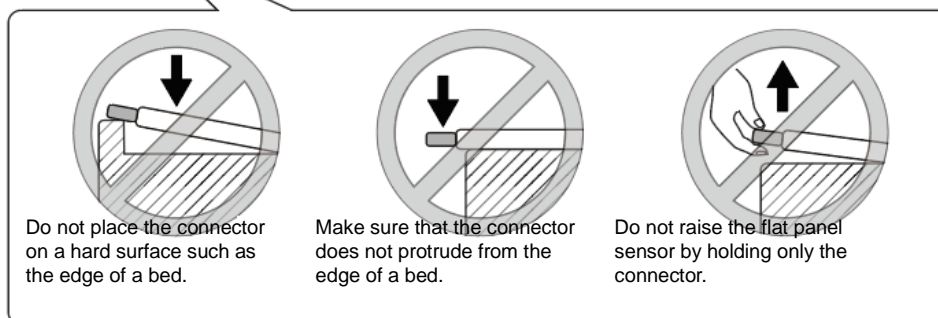
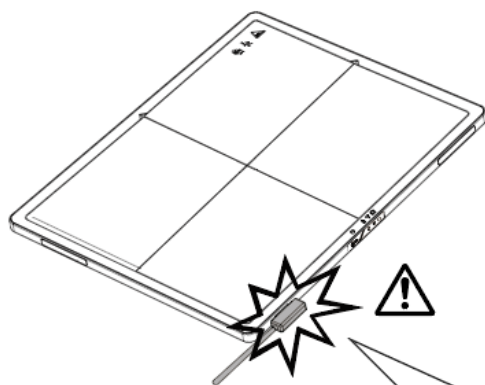
5.1.3. Connecting/Disconnecting the Flat Panel Detector



Do not place the connector on floor.



Make sure that the latches on both sides are properly engaged when connecting the connector. If the connector is inserted incompletely, the power may turn off.

**Caution****5.1.4. Charging the Battery Pack for the Flat Panel Detector**

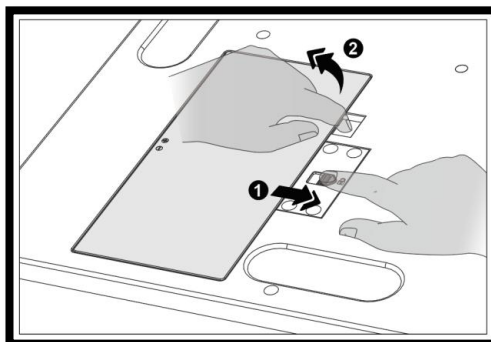
Use the battery charger recommended by Allengers Medical Systems Ltd. For details on operations, refer to the instruction manual for the battery charger.

5.1.5. Installing/Removing the Battery Pack for the Flat Panel Detector

Follow the procedure below to install/remove the battery pack for the flat panel detector. When installing/removing the battery pack, place the flat panel detector on a flat place.

Do not remove the battery pack until a processed image appears in the window of the image processing unit after the exposure.

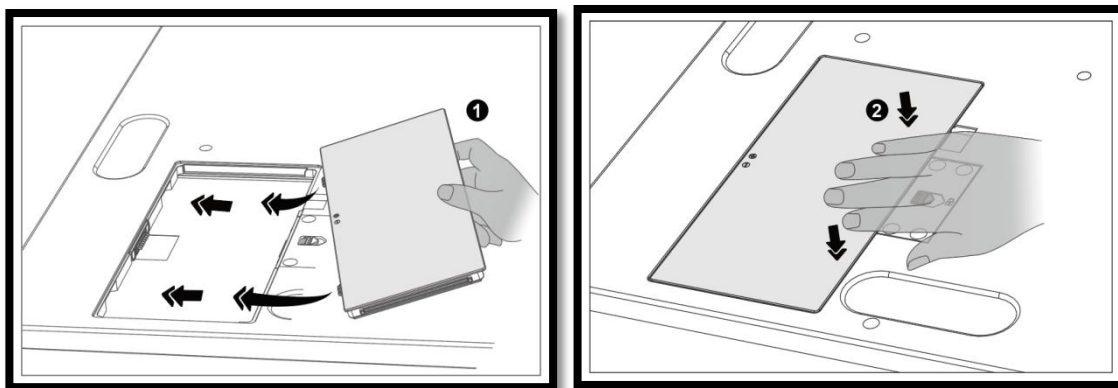
5.1.5.1. Remove the battery pack



Step ❶ Slide the arrow switch toward right side and hold it.

Step ❷ Pick up the edge of battery by finger, then lift it.

5.1.5.2. Install the battery pack

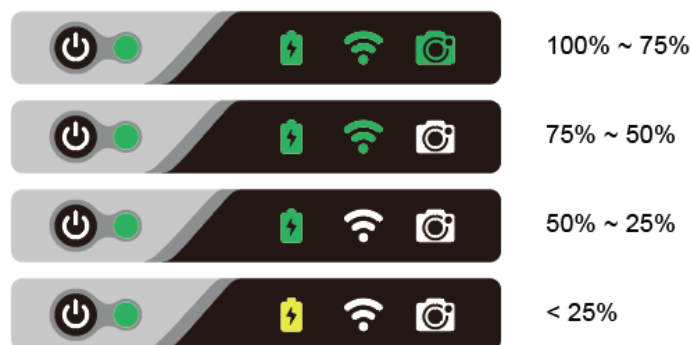


Step ❶ Following the picture and install the battery.

Step ❷ Push the battery pack and make sure the battery is tightly installed.

5.1.6. LED Indicator to show battery capacity

By short press LED at any time, even when power is off. LED will show current remaining capacity. If the main battery is not exist, it will show the second battery capacity by flashing light.

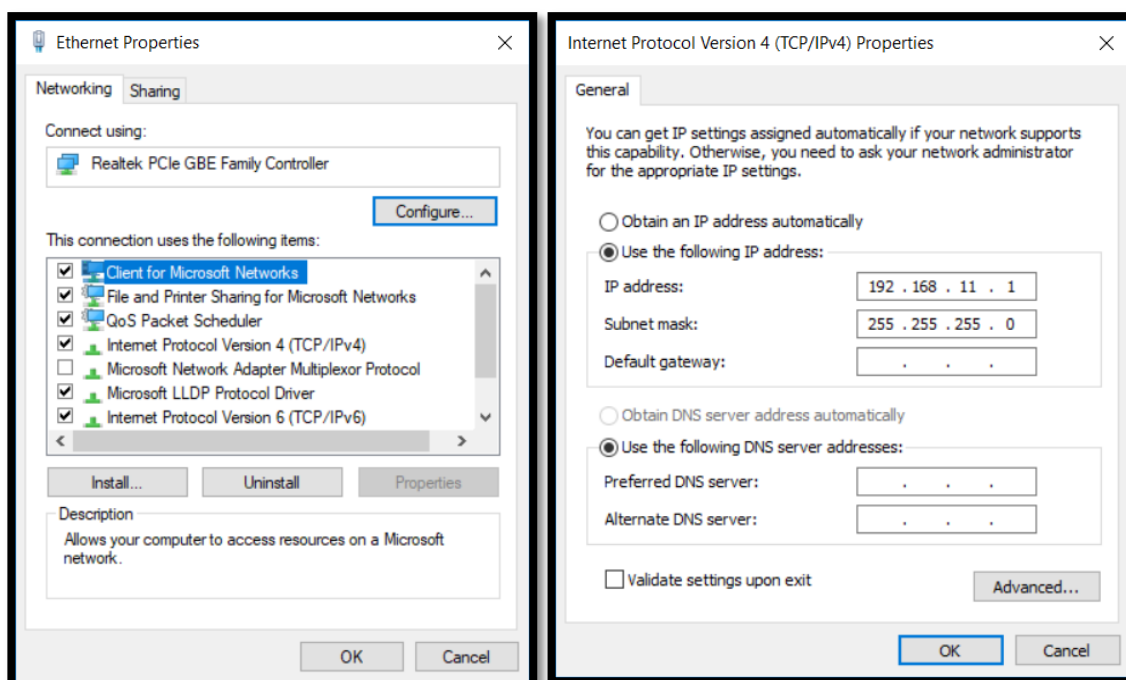


5.2 Detector Connection

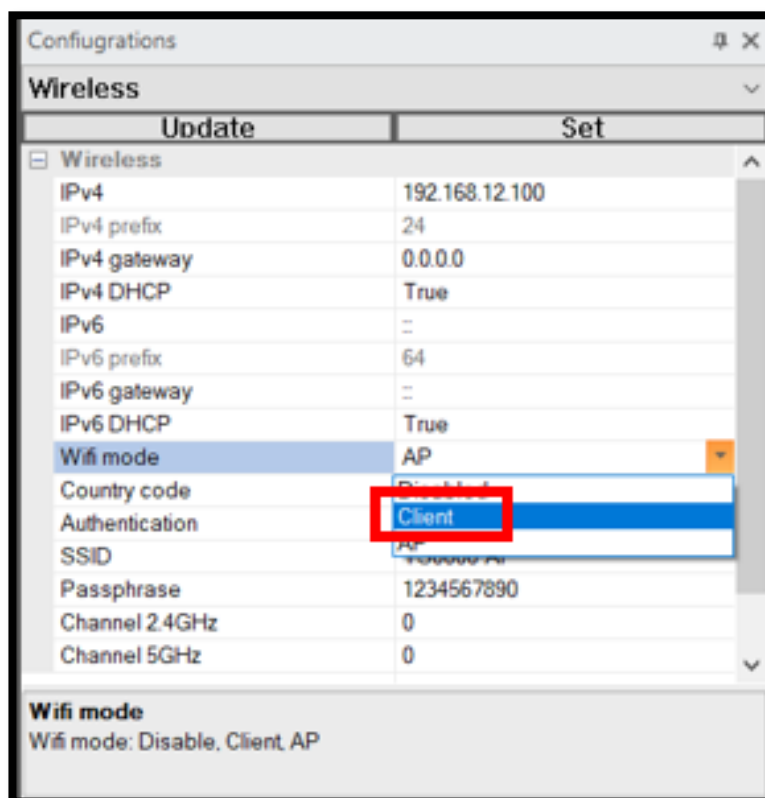
Allengers detector can be connected to system either by wireless or by wire cable. Allengers FPD use Dynamic Host Configuration Protocol (DHCP) to assign IP address automatically.

5.2.1. Wire connection

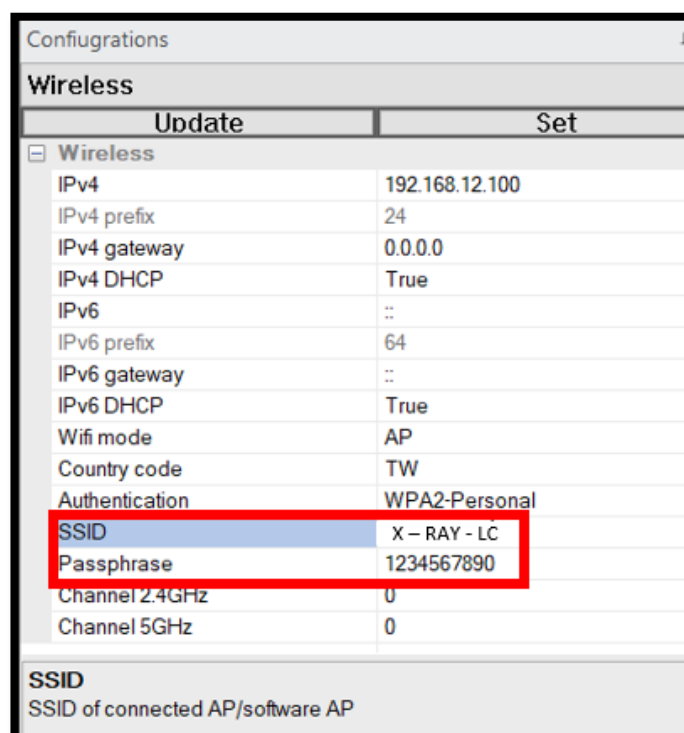
The default address of detector is 192.168.11.100. User need to set the computer to the same domain as Allengers. First, open the IPV4 of computer's local network management interface, and change the IP address to 192.168.11.1 and subnet mask to 255.255.255.0.



After connection established, open Cmd.exe and enter 'ping 192.168.11.100' then press enter to check the network. If success, there is a reply from FPD



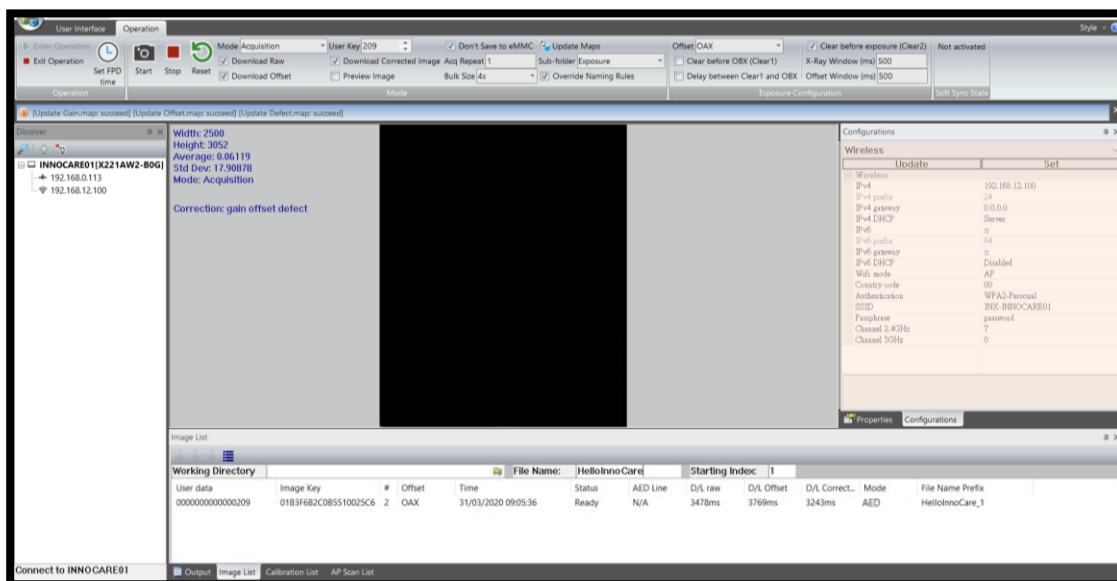
Set the SSID and pass phrase of AP to be connected to the product.



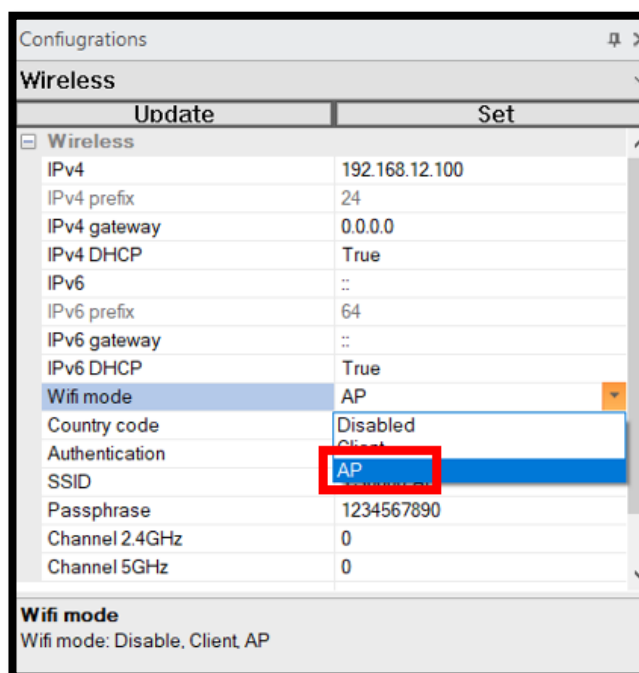
5.2.3. AP mode connection

Users can set AP mode parameters through the software interface.

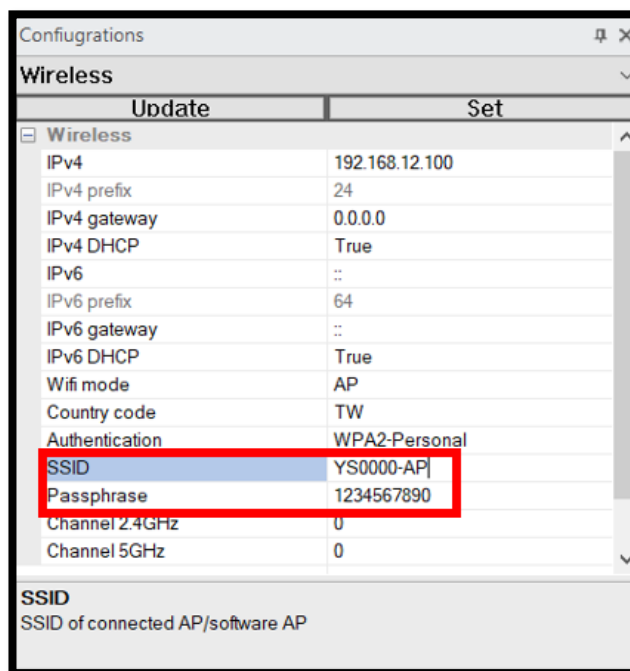
Choose wireless in configuration interface.



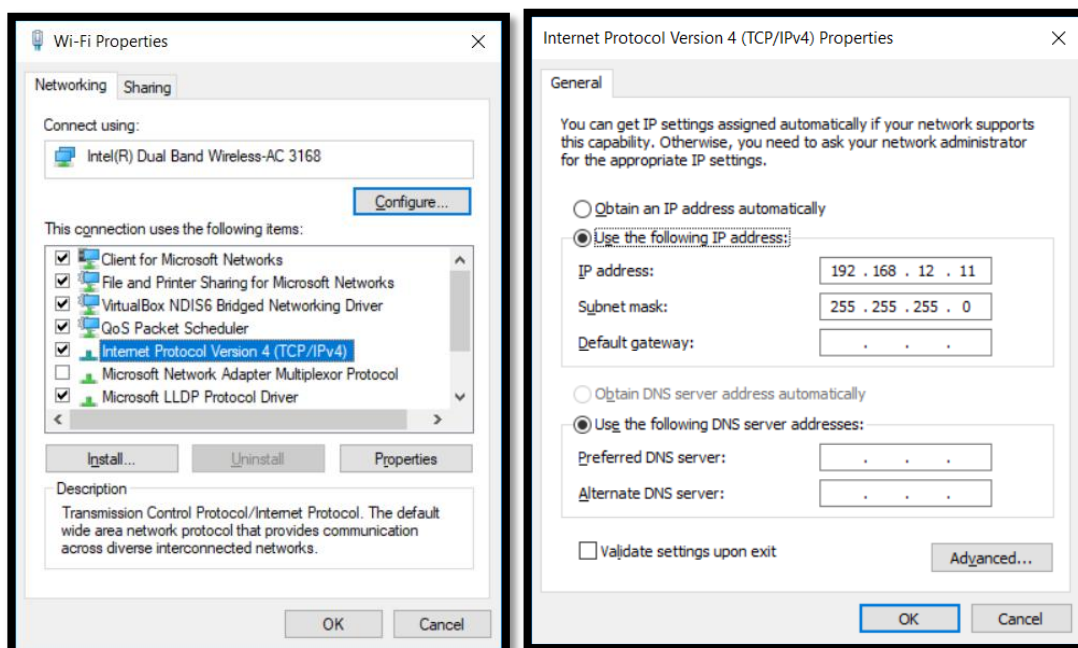
Choose the “AP”.



Set the SSID and pass phrase of product.



User needs to set the computer to the same domain as Allengers (Wifi). First, open the IPV4 of computer's local network management interface, and change the IP address to 192.168.11.1 and subnet mask to 255.255. 255.0.

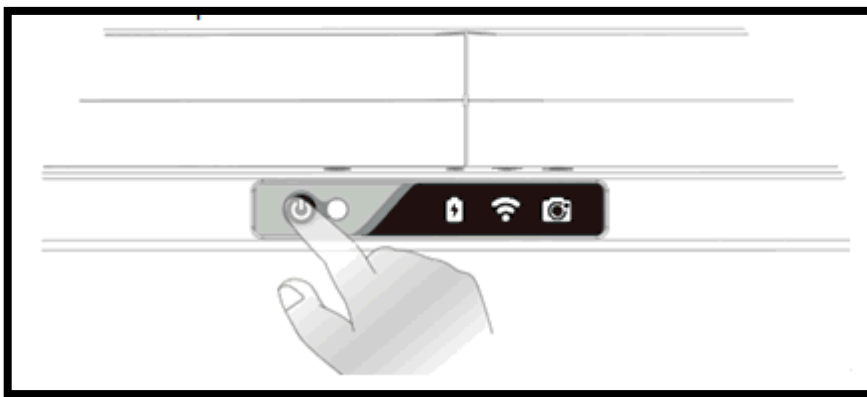


5.3 Starting Up and Shutting Down the Allengers FPD

This section explains how to start up and shut down the detector.

5.3.1. Starting up the detector

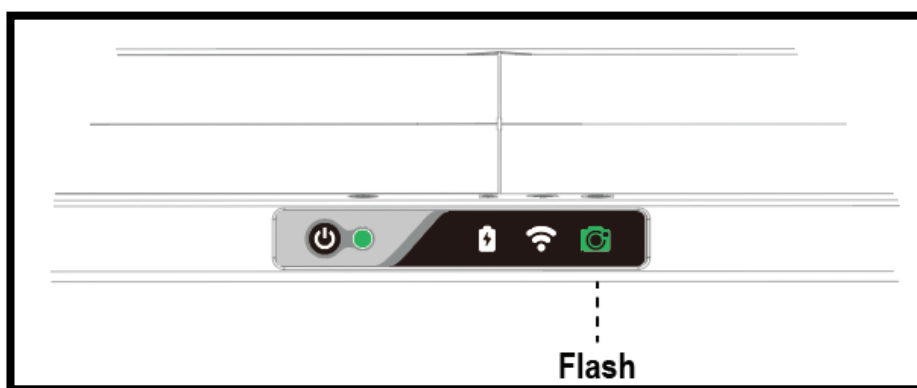
1. Press the power button for more than 2 second to start the FPD.



2. Make sure that the power LED light in green.



3. Power LED will still light in green. Wait status LED stop flashing.

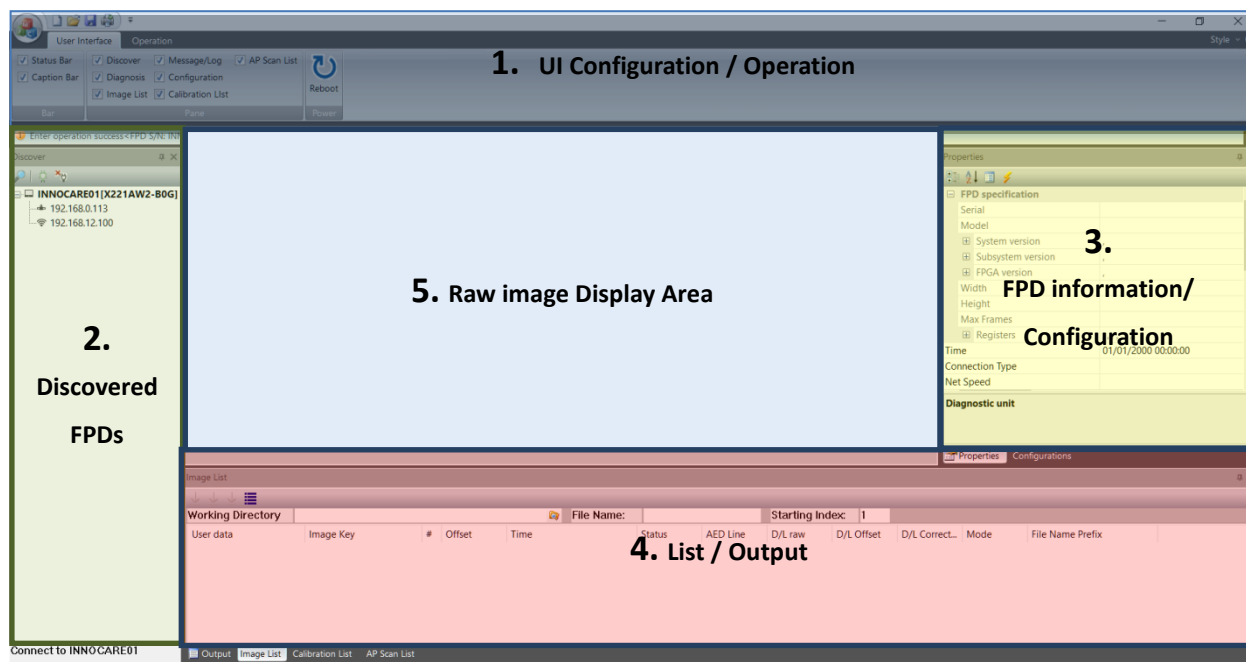


4. Wait Status LED light in green (ready for exposure)

5.3.2. Overview of User Interface

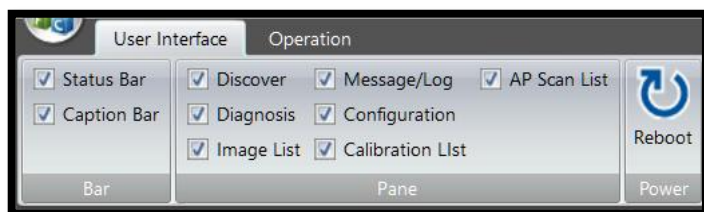
User Interface

There are five major parts of the window



UI Configuration (Home) / Operation

Home Tab

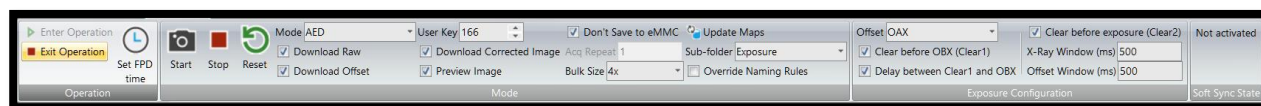


Bar: Show / Hide Status / Caption Bar

Pane: Show / Hide the panels

Power: Reboot the connected FPD

Operation Tab



Operation

Enter Operation: Make FPD enter operation state. User can choose exposure mode after FPD is in operation state.

Exit Operation: Make FPD exit operation state.

Set FPD time: Synchronize the time between PC and RTC of FPD.

Mode

Start: Make FPD operate in selected exposure mode.

Stop: Make FPD stop selected exposure mode and return to **Idle** in operation state.

Reset: Reset the image module (Clear some alert flags).

Mode: Choose exposure mode (AED / AED repeat / Soft Sync / Acquisition / Discharge).

AED: Automatic exposure detection is activated with Utility, and to detect the X-ray and capture image directly.

AED repeat: Automatic exposure detection is activated with Utility at first time, the following activation will be done with panel itself and saved in the storage of FPD. *

Soft Sync: Synchronizing detector and radiation system to exposure.

Acquisition: Capturing image without X-ray radiation.

Discharge: Reset the panel.

* **Alarm:** Please unchecking “don’t save to eMMC” while using AED repeat mode, or the images would not be saved properly once the temporary storage of DDR is full.

User Key: A number for user key generation. The number increases by 1 after each exposure.

Download Raw: Download the raw image to the target folder.

Download Offset: Download the offset image to the target folder.

Download Corrected Image: Download the corrected image to the folder named “Corrected”. (It will automatically create the folder named corrected but the calibration is depending on the availability of the maps or offset configuration.)

Preview Image: Activate the function of preview image and download the preview image to the folder named “ThumbNail”. (The saving priority is the first if checked)

Don’t Save to eMMC:

When this option is not checked, the image is saved in the non-volatile storage of FPD.

When this option is checked, the image is only stored in buffer of FPD and will be overwritten by subsequent exposure image.

Acq Repeat: The numbers of images would automatically be collected. (Only for images without exposure.)

Bulk Size: Determine the data size to be divided to transfer.

Update Maps: Renew the maps in the Calibration Map folder to process the calibration

Sub-folder: Provide the options to download the images in the corresponding subfolder.

Override Naming Rules: Name the images as the fields, File Name and Starting Index, shown in Image List section.

Exposure Configuration (Please refer to [AED](#) / [Acquisition](#) section for more detail)

The settings cached when user presses **Start** button. If user changes the settings, the altered settings is applied the next time user presses **Start** (after **Stop** the previous operation)

Offset:

None: No offset image **OAX:** Offset image after exposure

OBX: Offset image before exposure

Clear Before OBX (Clear1): Discharge before acquiring OBX.

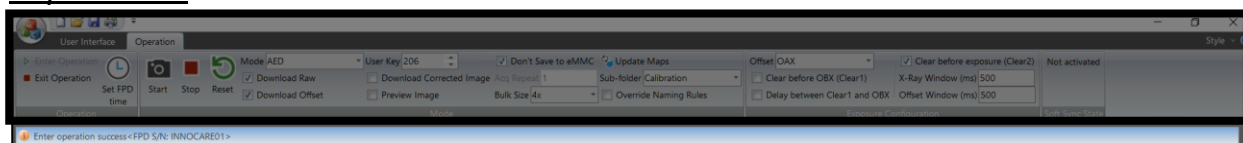
Delay between Clear1 and OBX: If this option is checked, there will be an offset window delay between **Clear1** and **OBX**. Otherwise the OBX is acquired immediately after **Clear1**.

Clear Before Exposure (Clear2): Discharge before X-Ray exposure.

X-Ray Window (ms): X-Ray window in milliseconds. [2.5ms~3s]

Offset Window (ms): Offset window in milliseconds. [2.5ms~3s]

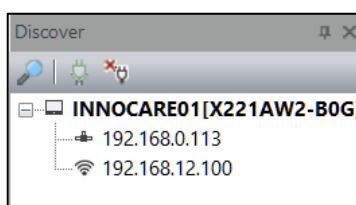
Caption Bar



Display the latest message of output panel.

Discovered FPDs Panel

This panel displays a list of FPDs that can be discovered in the local area network. Every list item has two subitems



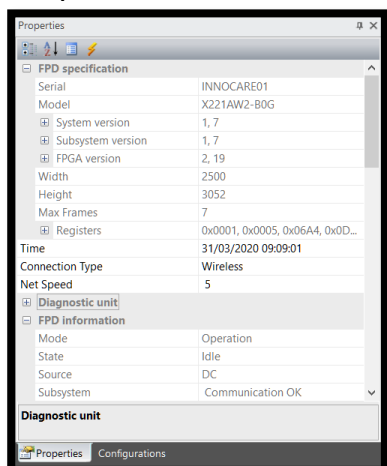
Ethernet IP of FPD

Wi-Fi IP of FPD

FPD Information / Configuration

This Panel contains tabs of FPD information and configurations

Properties



The properties page contains following information of FPD

FPD specification

Serial: Serial number of FPD

Model: Model name of FPD

System version: Firmware version of main system

Subsystem version: Firmware version of subsystem

FPGA version: Bitstream version of FPGA

Width: The width of image

Height: The height of image

Connection Type: Wireless or Wired

Net Speed: The strength of signal

Diagnostic unit (The group is collapsed by default, click + to extend)

Battery: Main Battery information

Secondary Battery: Second Battery information

G-Sensor

Humidity

Pressure

Motion-Sensor

Angular-Sensor

FPD information

Mode: The operation mode

State: Current state of operation

Source: Power source

Subsystem: Subsystem status

Alarm flags:

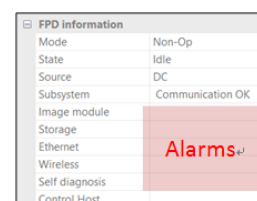


Image module: Alarm caused by image module

Storage: Alarm caused by storage failure

Ethernet: Alarm caused by Ethernet interface failure

Wireless: Alarm caused by Wireless interface failure

Self-diagnosis: Alarm caused by software self-diagnosis failure

Control Host: Host name of the PC currently controls the operation of FPD

Error (The group is collapsed by default, click + to expand)

Error Code: A 32-bit mask of following error flags (0x00000000 means no error)

ROIC 0~17: Failure on checking ROIC index N (0~17) configuration (bit 0 ~17)

Gate: Failure on checking gate (bit 24)

ROIC init: ROIC initialization timed out (bit 25)

AED: Failure caused by AED operation (bit 26)

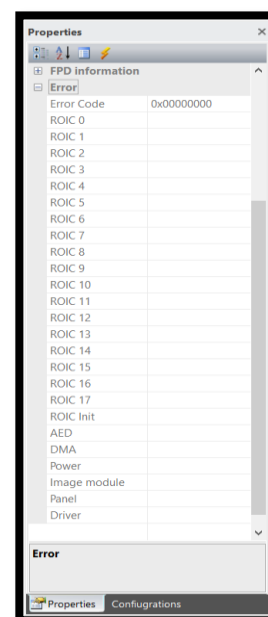
DMA: DMA timed out (bit 27)

Power: Power system failure (bit 28)

Image module: Image module timed out (bit 29)

Panel: Panel configuration error (bit 30)

Driver: Software driver error (bit 31)

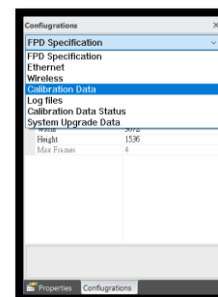


Configurations

Select items from dropdown menu

Update: Retrieve corresponding information from FPD and update the displayed information

Set: Save the configuration to FPD. (Reboot is required for applying configurations to FPD)



Ethernet (Reboot is required after Set action)

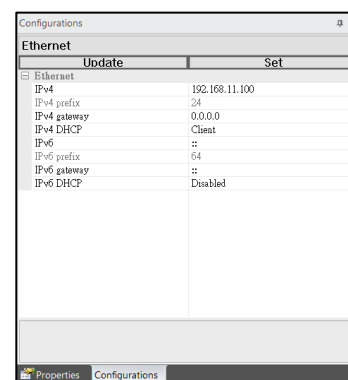
IPv4: IPv4 of FPD

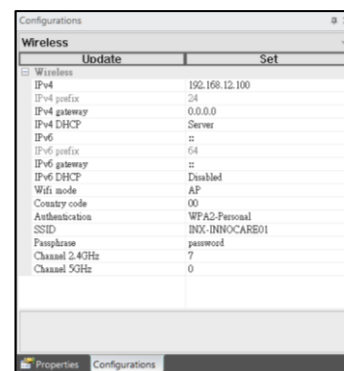
IPv4 prefix: 24 (fixed)

IPv4 gateway: Gateway setting

IPv4 DHCP: Disable / Client / Server

IPv6 functions not yet implemented

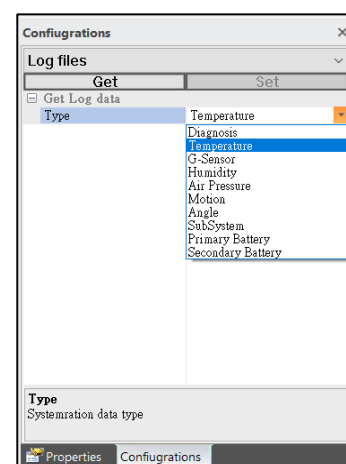


Wireless (Reboot is required after Set action)**IPv4:** IPv4 of FPD**IPv4 prefix:** 24 (fixed)**IPv4 gateway:** Gateway setting**IPv4 DHCP:** Disable / Client / Server**Wifi mode:** Client / AP mode**Country code:** Wi-Fi country code**Authentication:** Only WPA2-Personal is implemented**SSID:** SSID of target AP (client mode) / SSID of FPD (AP mode)**Passphrase:** Password of target AP (client mode) / password of FPD (AP mode)**Channel 2.4GHz:** The channel is applied at 2.4GHz**Channel 5GHz:** The channel is applied at 5GHz**IPv6 functions not yet implemented****(Other functions in configuration tab are not yet implemented)**Log Files

- **Diagnosis:** System diagnosis log
- **Temperature:** Temperature sensor log
- **G-Sensor:** G-Sensor log
- **Humidity:** Humidity sensor log
- **Air Pressure:** Pressure sensor log
- **Motion:** Motion sensor log
- **Angle:** Angular sensor log
- **Subsystem:** Subsystem log
- **Primary Battery:** Primary battery log
- **Secondary Battery:** Secondary battery log

All log files are saved in the **FPD_Log** sub-folder

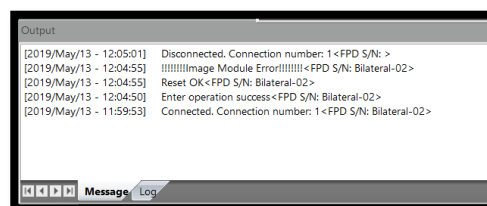
List / Output

Output**Message:** The message of latest operation result**Log:** Not yet implementedImage List

The list of images those are recently created

The list of images those are stored in FPD

The User data is random generated number for API

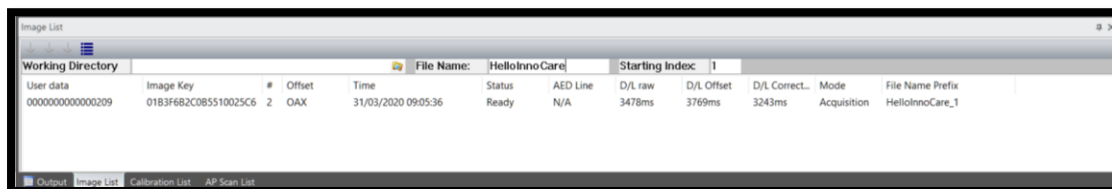


verification purpose

Working Directory: The path for saving files.

File name: Give a name of the file (**Override Naming Rules, Stop** and **Start** are required)

Starting Index: Starting index follows the file name



AP Scan List

The list of Access Points those can be discovered by wireless module of FPD (The list is managed and updated by the FPD)

User can use this information to configure wireless settings (client mode)

The screenshot shows a window titled 'AP Scan List'. It displays 'Number of AP found: 9'. Below this is a table with the following columns: Index, BSSID, SSID, Channel, Auth, and Signal.

Index	BSSID	SSID	Channel	Auth	Signal
0	9C:3D:CF:52:33:4C	X-RAY-5G	157	WPA2 Personal	-42 dBm
1	00:21:D7:93:9C:03	localvip	1	Open	-61 dBm
2	00:21:D7:93:9C:05	INX-ESH	1	Open	-60 dBm
3	00:21:D7:93:9C:06	INX-PAD	1	Open	-62 dBm
4	6E:4D:73:F1:07:98	CClphone	6	WPA2 Personal	-60 dBm
5	00:11:21:F8:DE:C6	INX-PAD	6	Open	-83 dBm
6	00:11:21:F8:D6:53	localvip	11	Open	-73 dBm
7	00:11:21:F3:97:F3	localvip	11	Open	-83 dBm
8	00:21:D7:93:BE:E2	INX-Guest	11	Open	-83 dBm

Raw Image Display Area

Display the latest downloaded image (**Cannot** adjust brightness / contrast / dynamic ranges)

The details of the images including the width, Height, Average of the gray value, Standard deviation and Mode used are shown on the left side.

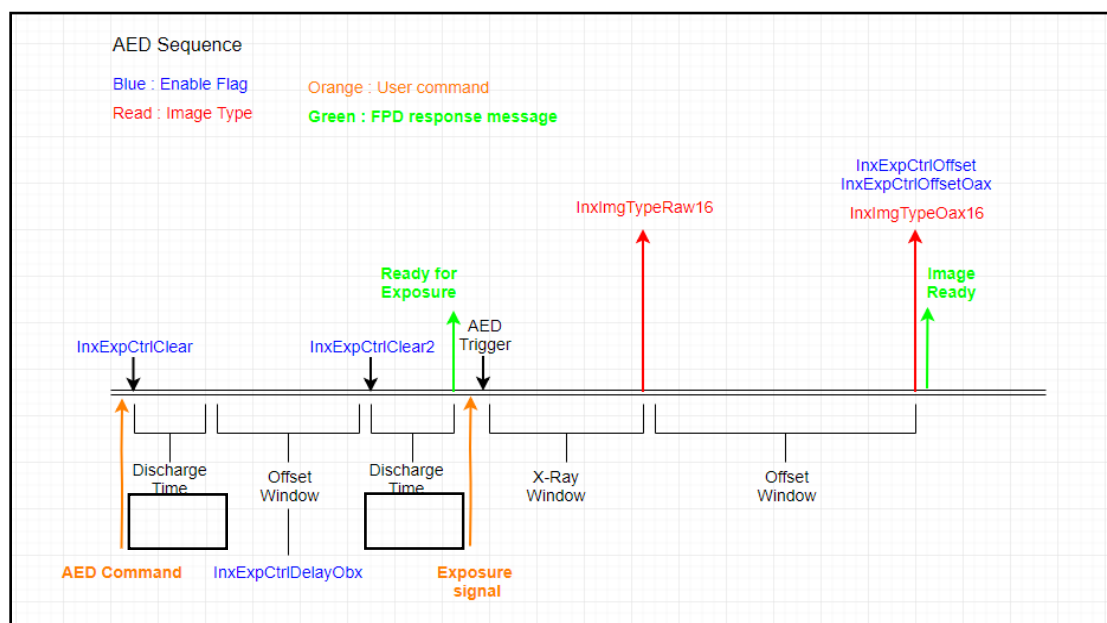
Correction is indicating the calibration status for each type of calibration.

Width: 2500
 Height: 3052
 Average: 0.06119
 Std Dev: 17.90878
 Mode: Acquisition

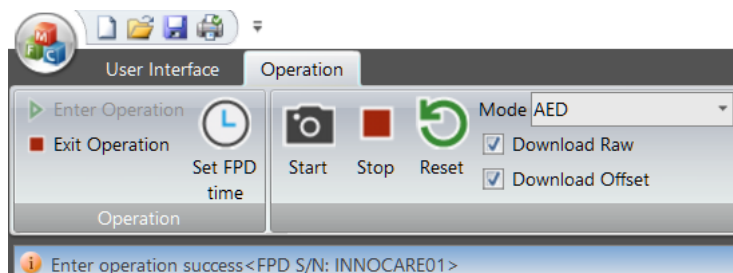
Correction: gain offset defect

AED Mode

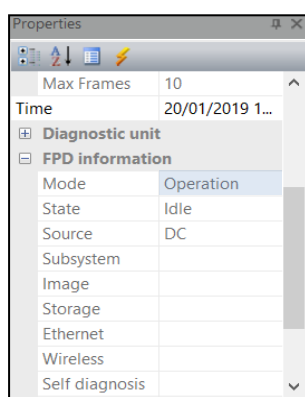
Timing Diagram



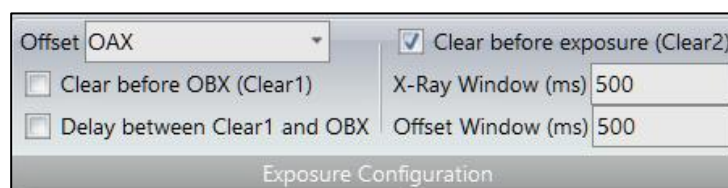
After connecting to FPD, switch to [Operation tab](#)
Click Enter Operation



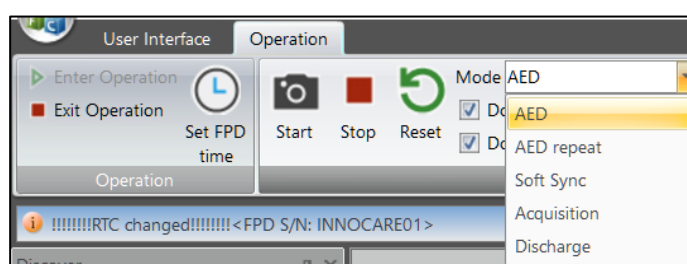
The Mode will change to Operation



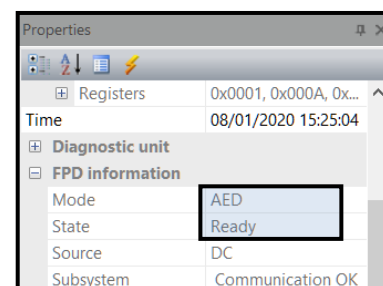
Configure exposure parameters



Select **AED**
 And click **Start**



(Note: After **AED** operation, user must click **Stop** to re-enable drop-down menu)
 In properties section, the **Mode** will change to **AED**.
 After **State** become **Ready**, user can take X-ray exposure.
 The **Mode** enters the **AED** again after exposure.

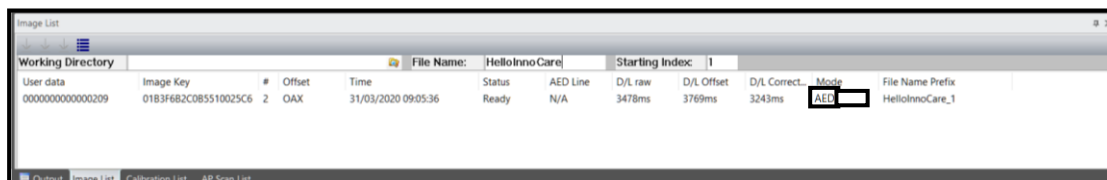


If the **Auto Download** is checked, the selected images will be downloaded into target folder.

The information of raw image is displayed in Raw Image Display Area.

The **Status** column shows whether the image is ready for downloading.

The D/L columns shows the time that corresponding images have been taken to be downloaded.



Working Directory										
File Name: HelloInnoCare Starting Index: 1										
User data	Image Key	#	Offset	Time	Status	AED Line	D/L raw	D/L Offset	D/L Correct	Mode
00000000000000209	01B3F6B2C0B5510025C6	2	OAX	31/03/2020 09:05:36	Ready	N/A	3478ms	3769ms	3243ms	AED

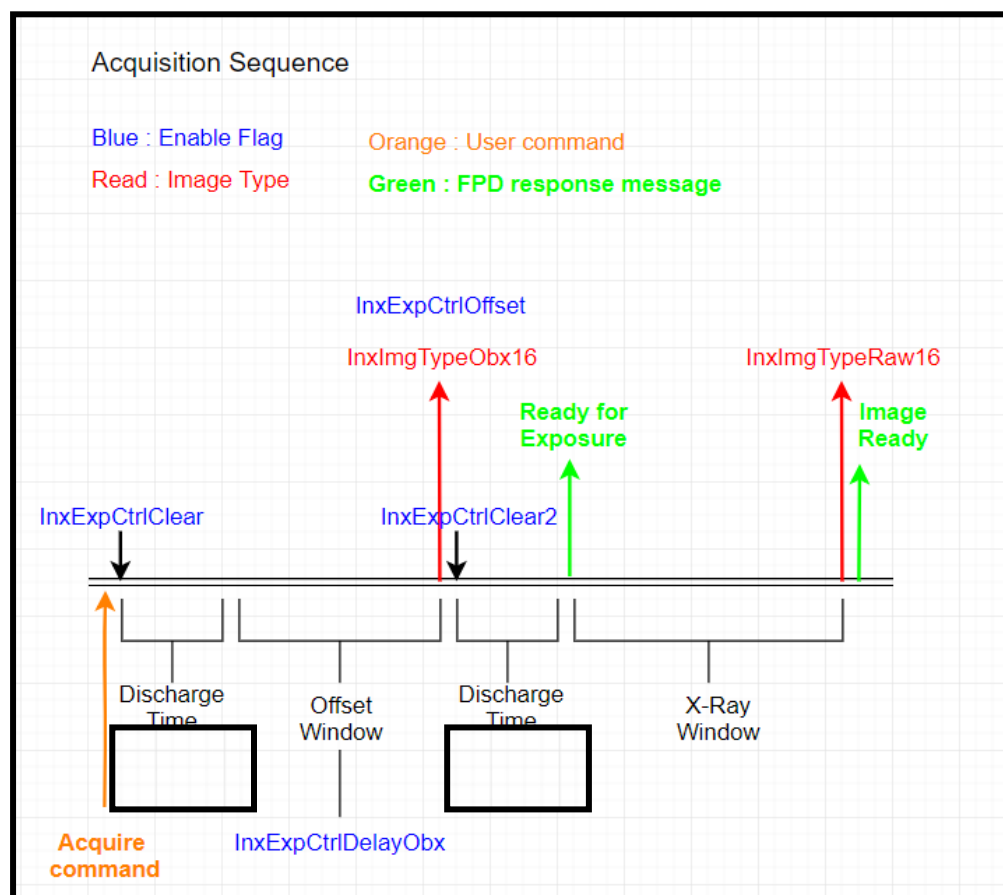
File Name Prefix: HelloInnoCare_1

Buttons: Output, Image List, Calibration List, AP Scan List

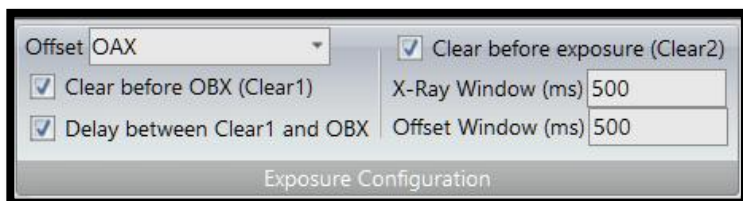
Acquisition Mode

Acquisition mode can take image from FPD without exposure.

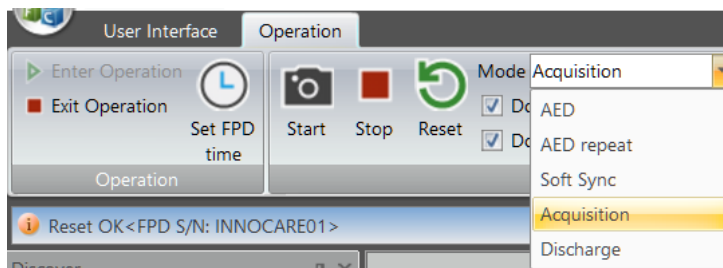
Timing Diagram



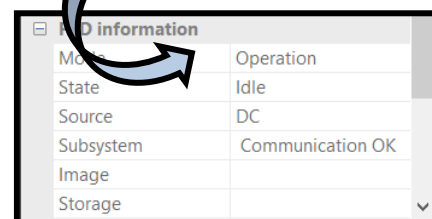
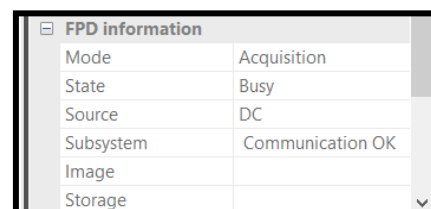
Configure exposure parameters



Select **Acquisition** mode,
and click **Start**



The **Mode** changes to **Acquisition** temporarily.
When the **Mode** returns **Operation**, the image is ready.

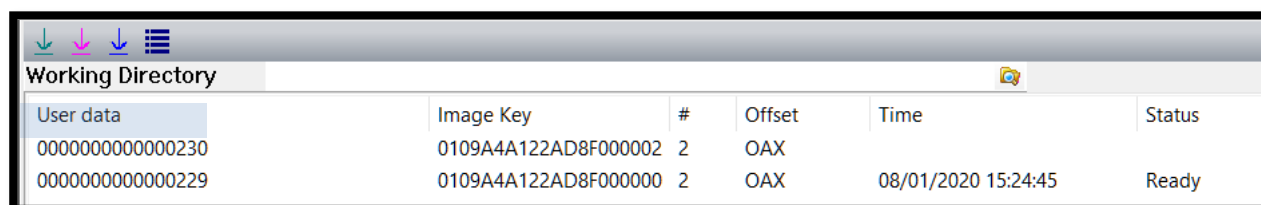


If the **Download Raw** is checked, the raw image will be downloaded into folder **Acquisition/**.

The raw image is displayed in Raw Image Display Area.


Download Images

Download Images from Image List




If user wants to download image manually

Select the image in **User data** column

Click  to download raw image

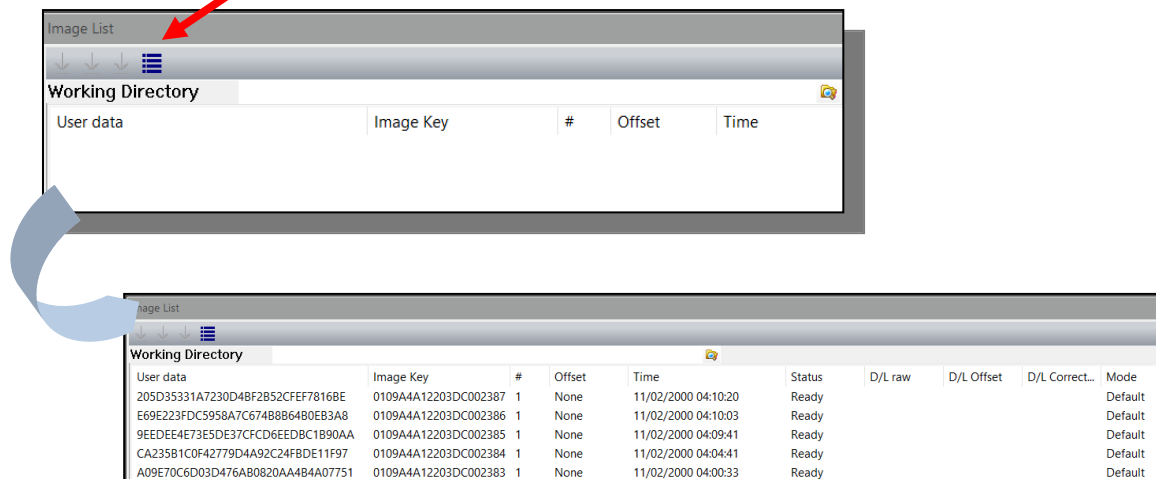
Click  to download offset image

Click  to download offset corrected image

Download Image List

If user wants to download images stored in non-volatile storage of FPD

Click the rightmost button to retrieve image list.



After image list is retrieved, user can use image list to download image.

Because the application doesn't know the exposure mode of the image before downloading it, the images downloaded are stored in **default** folder.

Note that the **Mode** column of image is marked as **Default** before download.

After downloading the image, the Mode change to the exposure mode of the image, and subsequent downloads of the same image or its offset will be stored in the folder **AED/ Acquisition** depends on the exposure mode.

User data	Image Key	#	Offset	Time	Status	D/L raw	D/L Offset	D/L Correct...	Mode
205D35331A7230D4BF2B52CFEF7816BE	0109A4A12203DC002387	1	None	11/02/2000 04:10:20	Ready				Default
E69E223FDC5958A7C674B8B64B0EB3A8	0109A4A12203DC002386	1	None	11/02/2000 04:10:03	Ready				Default
9EEDDE4E73E5DE37CFCD6EEDBC1B90AA	0109A4A12203DC002385	1	None	11/02/2000 04:09:41	Ready				Default
CA235B1C0F42779D4A92C24FBDE11F97	0109A4A12203DC002384	1	None	11/02/2000 04:04:41	Ready				Default
A09E70C6D03D476AB0820AA4B4A07751	0109A4A12203DC002383	1	None	11/02/2000 04:00:33	Ready				Default

User data	Image Key	#	Offs...	Time	Status	D/L raw	D/L Offset	D/L Corrected	Mode
205D35331A7230D4BF2B52CFEF7816BE	0109A4A12203DC002387	1	None	11/02/2000 04:10:20	Ready	OK			Manual_Acquisition
E69E223FDC5958A7C674B8B64B0EB3A8	0109A4A12203DC002386	1	None	11/02/2000 04:10:03	Ready				Default
9EEDDE4E73E5DE37CFCD6EEDBC1B90AA	0109A4A12203DC002385	1	None	11/02/2000 04:09:41	Ready				Default
CA235B1C0F42779D4A92C24FBDE11F97	0109A4A12203DC002384	1	None	11/02/2000 04:04:41	Ready				Default
A09E70C6D03D476AB0820AA4B4A07751	0109A4A12203DC002383	1	None	11/02/2000 04:00:33	Ready				Default
58ED3CD568C9CDFAB9DCC0DB24AD5353	0109A4A12203DC002382	1	None	11/02/2000 04:00:10	Ready				Default

5.3.3. Shutting Down the detector

Press the power button for more than 2 second to shut down the FPD.

5.4 Guidelines for Pediatric Applications

Allengers typically conducts radiologists (Government-certified) usability studies that Compare Allengers detector models to the marketed devices. Participate radiologists have demonstrated that the images acquired using the Allengers detectors are deemed to be of diagnostic capability.

Additionally, please review the following scientific literatures regarding pediatric (<https://www.ncbi.nlm.nih.gov/pubmed/29064378>) and neonates (<https://www.ncbi.nlm.nih.gov/pubmed/23086629>).

Furthermore, please review the following link and reduce pediatric technique factors accordingly: <http://www.imagegently.org>

As a general rule, next recommendations shall be observed in pediatrics:

- X-Ray Generator must have short exposures times.
- For system operation, AEC must be used carefully, preferably use manual technique setting, applying lower doses.
- If possible, use high kVp techniques.

Positioning the pediatric patient: Pediatric patients are not as likely as adults to understand the need to remain still during the procedure. Therefore it makes sense to provide aids to maintaining stable positioning. It is strongly recommended the use of immobilizing devices such as bean bags and restraint systems (foam wedges, adhesive tapes, etc.) to avoid the need of repeating exposures due to the movement of the pediatric patients. Whenever possible use techniques based on the lowest exposure times.

Shielding: We recommend you provide extra shielding of radiosensitive organs or tissues such as eyes, gonads and thyroid glands. Applying a correct collimation will help to protect the patient against excessive radiation as well. Please review the following scientific literature regarding pediatric radiosensitivity: GROSSMAN, Herman. "Radiation Protection in Diagnostic Radiography of Children". Pediatric Radiology, Vol. 51, (No. 1): 141--144, January, 1973:

<http://pediatrics.aappublications.org/cgi/reprint/51/1/141>.

Technique factors: You should take steps to reduce technique factors to the lowest possible levels consistent with good image acquisition.

For example if your adult abdomen settings are: 70--85 kVp, 200--400 mA, 15--80

mAs, consider starting at 65--75 kVp, 100--160 mA, 2.5--10 mAs for a pediatric patient. Whenever possible use high kVp techniques and large SID (Source Image Distance).

Summary:

- Image only when there is a clear medical benefit.
- Image only the indicated area.
- Use the lowest amount of radiation for adequate imaging based on size of the child (reducing tube output -- kVp and mAs).
- Try to use always short exposure times, large SID values and immobilizing devices.

Avoid multiple scans and use alternative diagnostic studies (such as ultrasound or MRI) when possible.

5.5 Correction



Cautions

This procedure should only be done by suitably-trained service engineer



Cautions

If the exposure for the corrected images are collected by wrong exposure setting, for example, (A). Over-exposure than or under-exposure (B). Foreign object is put on the surface (C) collimator of Xray tube is not open to the full field of FPD. It may lead to image artifact.



Cautions

Do not expose to any X-ray during dark image collection.

5.5.1. Collect images

When the program is executed, the corrected images are collected in sequence. The images with X-ray radiation and without X-ray radiation are collected in reasonable amounts according to the environment. Next, the offset map (D) and the gain map (G) are calculated. And use the following algorithm to correct for raw images.

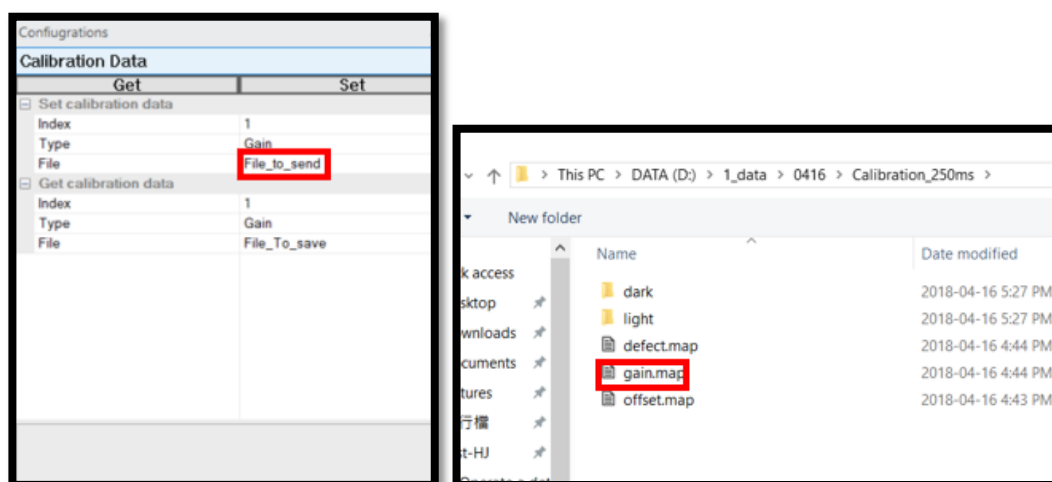
$$C = \frac{(R - D) * m}{(F - D)} = (R - D) * G$$

- C = corrected image
- R = raw image
- F = flat field image
- D = dark field or dark frame
- m = image-averaged value of (F-D)
- $G = \text{Gain} = \frac{m}{(F - D)}$

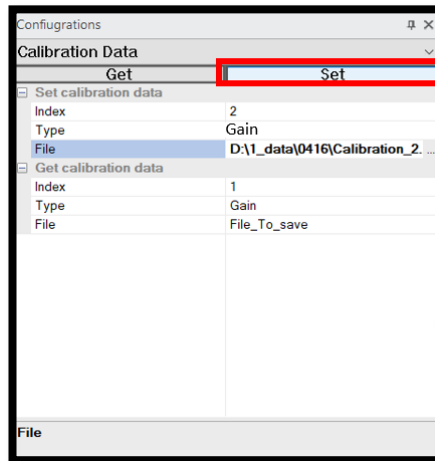
5.5.2. Storage of calibration data

10 sets of calibration data can be stored inside detector. Users can update or get calibration data for the product.

After selecting the class of the map, click “File to send”. Click on the file to be updated to the inside of the product.



Click “Set” and complete the update.



Caution

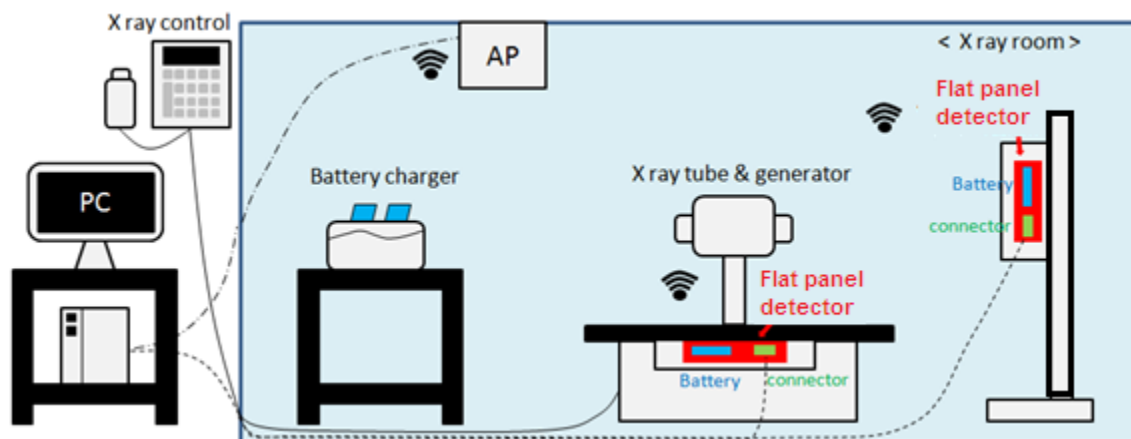
These actions are carried out by Authorized Personnel's not End Users.

5.5.3. Standard Configuration

A. Other Essential System Components necessary to perform Digital Radiography

- Detector (Supporting SDK Interface) can be used in combination with the image processing unit provided by System Integrator.
- The X-ray equipment is composed of X-ray high voltage generator and X-ray console, etc. The hand switch is connected with the console for the exposure. At first, when making an exposure, press the Prep switch only of the hand switch. After confirming that the X-ray equipment is ready System Integrator of X-rays, press the Exp. switch of the hand switch.
- The Access Point is required system, when detector is used in wireless communication mode.

B. A standard configuration of this device is as below.



- **Detector (Supporting SDK Interface):**

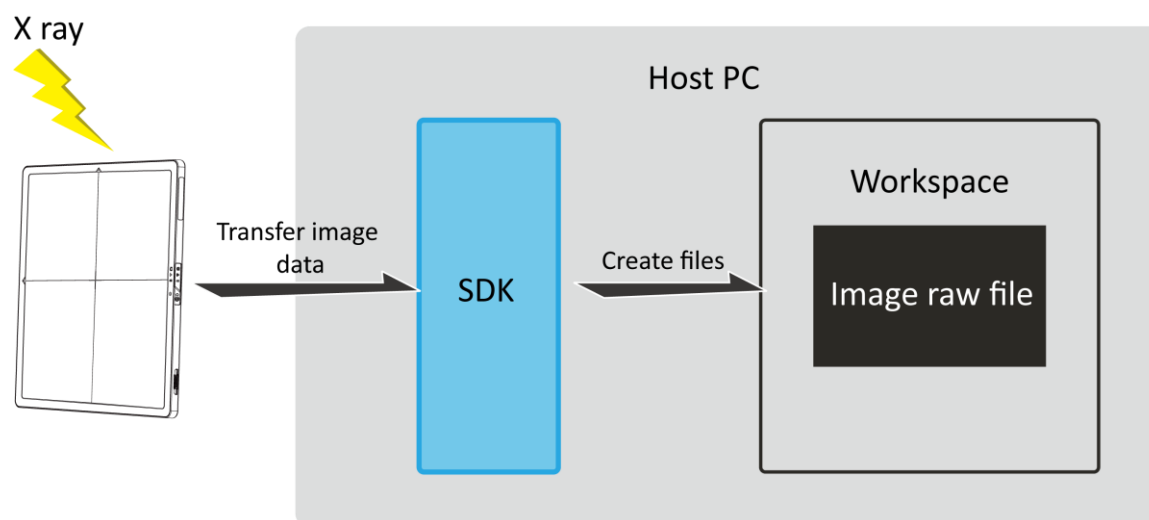
Flat panel sensor: T4336RWC and T4336RWG

The control software is installed and used in a Windows PC (the image processing unit) prepared by the System Integrator.

This variation provides images, which diagnostic image process is not implemented, to the image processing unit.

An X-ray automatic detection function is used for detector T4336RWC/T4336RWG. This function could detect a start timing of an X-ray exposure using readout signals in the detector. After detecting the start timing of the X-ray exposure, the detector starts collecting of X-ray signals and image readout.

C. System overview



- Transfer image data generated by detector to the memory within Host PC
- Generate an image file and information file.
- Detector only provides raw file to system vendors.

D. AED Specification

Condition: No filter 、 SID = 150cm 、 If the SID is not equal to 150cm, the SID distance is used to calculate the mA.

KV	mA	mS	Total dose	Exposure Area
> 70	> 100	> 5	> 2.5uGy	> 15*15cm
50~ 70	>150			
40~50	>200			

- Unexposed areas may be uneven.
- Shock or tap may cause AED false trigger.
- Small area exposure needs to increase the exposure, if the collimator is reduced, there may be AED lines on the image.
- When there is an object in front of FPD, EXI is recommended to be greater than 12000 LSB. (RAW image/UI)
- There may be deviation due to old X-ray machines or different manufacturers.
- For good image quality, EXI 3000 (DICOM/DROC)

6. Daily Inspection and Maintenance

6.1 Daily User Inspection and Maintenance

During maintenance and inspection, strictly observe precautions contained in “Chapter 2 Safety and Regulatory” in this manual for you to use the device under best conditions.

6.1.1. Periodical Inspection

End User	
Remove any dirt or dust accumulated in each part of the equipment using a vacuum cleaner or air duster, clean each part with a slightly moistened soft cloth and then wipe off any moisture with a dry cloth. See “3.2 Unit Names and the Functions”.	Every Three Months
Authorized Personnel	
There are no parts/components that needed to be replaced by Allengers or any authorized personnel.	



Caution

Be sure to turn off the power before cleaning each part of the device.

Ensure sufficient space when cleaning the equipment on a table, etc.

7. Troubleshooting

- In case of smoke, fire, abnormal high temperature, remove battery and power supply and turn off detector immediately.
- In case of yellow error LED on, it may trigger the impact. Please read the manual to release the status and restart the power; if the yellow light cannot be removed, contact Allengers service engineer or local representative
- In case of abnormal image, calibrate detector by standard method. Contact Allengers service engineer or local representative if error is not removed by calibration.
- Other technical issue, contact Allengers service engineer or local representative.
- When detector cannot be turned on, please check if the battery has power or if the DC power supply is connected.
- When the software shows that the network can't connect, please confirm the signal of detector first. If it is wireless network, the third light needs to be solid green to indicate that it has been connected. If the green light flashes, it means that detector is not connected. At this time, please check the network settings of the environment and the computer, and have successfully connected.

Appendix A Specifications of FPD

A.1 Specifications

Specifications of the detector are shown below.

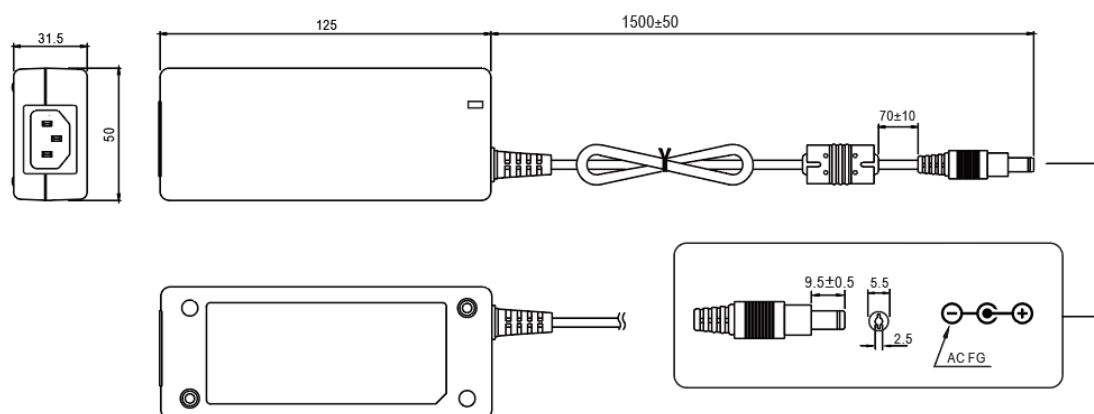
A.1.1 Reduced Equivalent

Peak reduced equivalent on the front panel of the flat panel detector: 0.57 mmAl

A.1.2 Power Supply Conditions when Using Back-up Cable

The DC power supply to Allengers FPD is delivered with its AC/DC adapter.

Item	Min	Typ.	Max	unit
Input Voltage Range	80		264	VAC
Nominal Input Frequency	50		60	hz
Input Frequency Range	47		63	hz
Output voltage		24		VDC
Output current			2.5	A
Input connector (AC inlet)		Standard IEC 62320-C14		
Output connector type		DC JACK 5525		



A.1.3 Power Supply to Battery Charger

A 2-slot battery charger is provided along with the T4336RWC and T4336RWG.

The battery charger is delivered with its AC/DC adapter which is the same as A.1.2.

A.1.4 Power Consumption and Battery Specification

Item	Specification (typical)	Unit
Power (Operating)	16	W
Power (Stand-by)	10	W
Battery voltage	11.4	V
Battery capacity	4212	mAh
Cycle life	800 Capacity \geq 2835 mAh (70 %)	cycle
Battery operating time in stand-by mode	8	hours
Battery operating time in Operating mode	4	hours
Charging time	4	hours

A.1.5 Environmental Conditions

A.1.5.1 Storage and Transport

Item	Min	Max
Temperature	-10°C	50°C
Humidity ¹	10%	90%
Pressure ²	700mBar	1060mBar
Battery storage temperature ³	-10°C	50°C

- note1: Non-condensing
- note2: 700mBar is equivalent to 3000m in altitude
- note3: Less than 1 month at 50°C

A.1.5.2 Functional Operating

Within the range of functional operating conditions, the T4336RWC, T4336RWG, are safe and functional.

Functional means that the detector is able to deliver an image, whereas the image quality and electro-optical performances are not guaranteed. It also means that, except if mentioned explicitly, any perturbation occurring within those conditions are reversible and not existing anymore when the detector is turned back within the performance operating conditions.

Item	Min	Typ.	Max
Temperature	5°C	25°C	35°C
Humidity	15%		80%
Pressure	700mBar	1013mBar	1060mBar
Weight (uniform load)			300 kg
Weight (local load on 4 cm diameter)			120 kg
Vibrations (10 -200 Hz / 3 axis)			2 g
Drop height (the reversibility to full performance is not guaranteed for this item)			70 cm

A.1.5.3 Performance Operating

Performance is guaranteed in the operating range below.

Item	Min.	Typ.	Max.
Temperature	15°C	25°C	30°C
Humidity	15%		80%
Pressure	700mBar	1013mBar	1060mBar
Distance to calibration temperature	-12°C	0°C	+12°C
Weight (uniform load)			300 kg
Weight (local load on 4 cm diameter disc)			120 kg
Vibrations (10 -200 Hz / 3			2 g

axis)			
Drop (The detector T4336RWC and T4336RWG) remains at full performance after a drop test of following height)			70 cm

**Caution**

When the flat panel detector is used in high temperature condition for long period of time, it may cause image artifacts and/or failure of the device.

A.1.6 Image Performance

The testing measurement procedure of MTF and DQE is complies with IEC 62220-1 (MEDICAL ELECTRICAL EQUIPMENT - CHARACTERISTICS OF DIGITAL X-RAY IMAGING DEVICES) as a general X-ray radiography equipment.

To ensure optimal image quality, it is recommended that you do not use the flat panel detector near devices (motor, transformer, switching supply, etc.) that generate electromagnetic noise.

T4336RWC (Csl Version) Performance at *RQA5

Item	Min	Typ.	Max	unit
MTF @ 1 lp / mm	0.56	0.63	0.69	
DQE @ 1 lp / mm	0.43	0.50	0.58	
Sensitivity	488	574	749	LSB/uGy
Dark noise			3.6	LSB
Maximum linear dose	75	88	101	uGy
Energy range	40		150	KVp
Maximum resolution			3.57	lp/mm

T4336RWC (Csl Version) Life Time Performance at *RQA5

Item	Min	Typ.	Max	unit
MTF @ 1 lp / mm	0.50	0.63		
DQE @ 1 lp / mm	0.41	0.55		

T4336RWG (GOS Version) Performance at *RQA5

Item	Min	Typ.	Max	unit
MTF @ 1 lp / mm	0.46	0.52	0.57	
DQE @ 1 lp / mm	0.23	0.27	0.32	
Sensitivity	503	592	681	LSB/uGy
Dark noise			4.8	LSB
Maximum linear dose	75	88	101	uGy
Energy range	40		150	KVp
Maximum resolution			3.57	lp/mm

T4336RWG (GOS Version) Life Time Performance at *RQA5

Item	Min	Typ.	Max	unit
MTF @ 1 lp / mm	0.44	0.52		
DQE @ 1 lp / mm	0.22	0.27		

***The above specifications have been verified by Allengers; The physical characterization of the systems was obtained with the standard beam conditions RQA5 (in accordance with IEC 61267:1994).**

A.1.7 Radio Waves

Wireless specifications for the flat panel detector and the access point are as follows.

Item	Specification
Wireless specification	IEEE802.11 ac / a/g/n
Transmit frequency	5.2, 5.3, 5.6, 2.4 GHz
Antenna	2
Date rate	866Mbps (802.11ac)
Authentication	WPA/WPA2-PSK
AP mode	Work only in 2.4Ghz

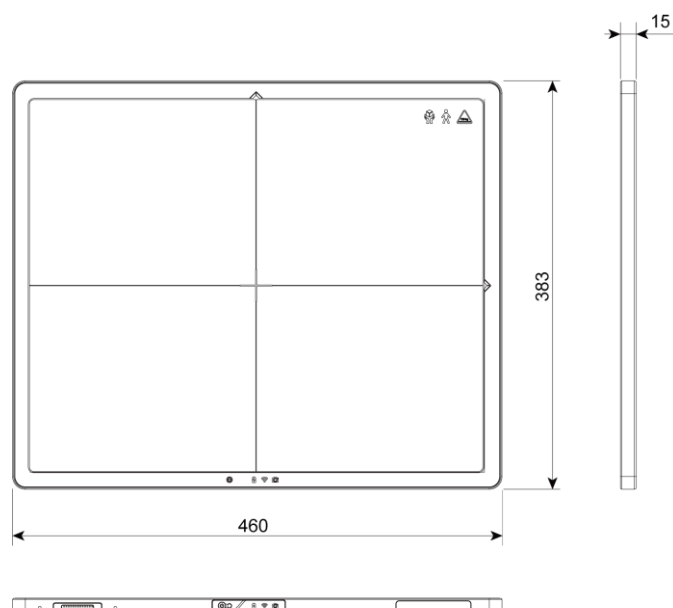
- Note: Use of 2.4GHz: ch11 for N.America, ch13 for Europe (ETSI)
- Transmit frequencies available vary, depending on the country.
- Radio waves available outdoors vary, depending on the country where the system is used.
- When the detector and any other wireless equipment are operating on the same frequency channel in a hospital, it may take time to show an image on the image processing unit monitor.
- This equipment uses wireless LAN (WLAN) radios for transferring images. The WLAN power levels and antenna configurations have been tested and certified compliant through specific absorption rate (SAR) limit set by FCC testing with separations as small as 0 cm between the panel antennas and human tissue.

A.1.8 Reliability and Lifetime

Item	Specification	unit
Expect service life	10	years

A.2 External View and Weight

Item	Width	Length (mm)	Height (mm)	Weight (Kg)
T4336RWC	460	383	15	2.5
T4336RWG	460	383	15	2.3



Unit : mm

Appendix B Electromagnetic Compatibility (EMC)

B.1 Allengers FPD

This equipment has been tested and found to comply with the limits for medical devices to the IEC 60601-1-2:2014/EN 60601-1-2:2015.

These limits are designed to provide reasonable protection against harmful interference in a typical medical installation.

This equipment generates uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to other devices in the vicinity.

However, there is no guarantee that interference will not occur in a particular installation.

If this equipment does cause harmful interference to other devices, which can be determined by tuning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving device.
- Increase the separation between the equipment.

- Connect the equipment into an outlet on a circuit different from that to which the other device(s) are connected.

If the problem cannot be solved with the above measures, stop using this equipment and consult the manufacturer, our Allengers dealer or Representative for help.



Warning

Do not place devices generating electromagnetic wave near this equipment.

If a device(s) other than those specified is connected, predetermined EMC performance cannot be guaranteed.

B.2 Further Information for IEC 60601-1-2 (EN 60601-1-2)



Caution

This equipment is not intended for use in residential environments and may not provide adequate protection to radio reception in such environments.

1. Medical electrical equipment needs special precautions regarding EMC and needs to be installed and put into service according to the EMC information provided in the accompanying documents.

2. Portable and mobile RF communications equipment can affect medical electrical equipment.

3. Information regarding the cable affecting EMC is as follows.

Name	Connection	Maximum length	General specification
Network cable	Extend Back-up cable to PC or network switch.	20m	Cat 5e or more UTP type and straight cable
Power cord	From adaptor to AC outlet	Use a hospital grade power cord	

4. The use of accessories, transducers and cables other than those specified, with the exception of transducers and cables sold by Allengers Medical Systems Ltd. as replacement parts for internal components, may result in increased emissions or decreased immunity of the detector.

5. The detector should not be used adjacent to or stacked with other equipment.

If adjacent or stacked use is necessary, the Allengers FPD should be observed to verify normal operation in the configuration in which it will be used.

6. Basic performance of the equipment and the system

After image data are acquired from the flat panel detector, offset data correction is performed by flat panel detector and then the image is send to DR system via wireless connection or wired connection.

7. Test items

Manufacturer's declaration-electromagnetic emissions		
The <u>T4336RWC, T4336RWG</u> is intended for use in the electromagnetic environment (for professional healthcare) specified below.		
The customer or the user of the <u>T4336RWC, T4336RWG</u> should assure that it is used in such an environment.		
Emission test	Compliance	Electromagnetic environment-guidance (for professional healthcare environment)
RF emissions CISPR 11	Group 1	The <u>T4336RWC, T4336RWG</u> uses RF energy only for its internal function. Therefore, its RF emissions are very low and are not likely to cause any interference in nearby electronic equipment.
RF emissions CISPR 11	Class A	The <u>T4336RWC, T4336RWG</u> is suitable for use in all establishments other than domestic and those directly connected to the public
Harmonic emissions IEC 61000-3-2	Not applicable	

Voltage fluctuations /flicker emissions IEC 61000-3-3	Compliance	low-voltage power supply network that supplies buildings used for domestic purposes.
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Manufacturer's declaration-electromagnetic immunity

The T4336RWC, T4336RWG is intended for use in the electromagnetic environment (for professional healthcare) specified below.

The customer or the user of the T4336RWC, T4336RWG should assure that it is used in such an environment.

Immunity test	IEC 60601 test level	Compliance level	Electromagnetic environment-guidance (for professional healthcare environment)
Electrostatic discharge(ESD) IEC 61000-4-2	Contact:±8 kV Air±2 kV,±4 kV,±8 kV,±15 kV	Contact:±8 kV Air±2 kV,±4 kV,±8 kV,±15 kV	Floors should be wood, concrete or ceramic tile. If floors are covered with synthetic material, the relative humidity should be at least 30%
Electrical fast transient/burst IEC 61000-4-4	± 2kV for power supply lines ± 1kV for input/output lines	± 2kV for power supply lines ± 1kV for input/output lines	Mains power quality should be that of a typical professional healthcare environment.
Surge IEC 61000-4-5	± 0.5kV, ±1kV line(s) to line(s) ± 0.5kV, ±1kV,± 2kV line(s) to earth	± 0.5kV, ±1kV line(s) to line(s) ± 0.5kV, ±1kV,± 2kV line(s) to earth	Mains power quality should be that of a typical professional healthcare environment.
Voltage Dips, short interruptions and voltage	Voltage dips: 0 % U_T ; 0,5 cycle 0 % U_T ; 1 cycle 70 % U_T ; 25/30	Voltage dips: 0 % U_T ; 0,5 cycle 0 % U_T ; 1 cycle 70 % U_T ; 25 cycles	Mains power quality should be that of a typical professional healthcare environment.

variations on power supply input lines IEC 61000-4-11	cycles Voltage interruptions: 0 % U_T ; 250/300 cycle	Voltage interruptions: 0 % U_T ; 250 cycle	If the user of the <u>T4336RWC</u> and <u>T4336RWG</u> requires continued operation during power mains interruptions, it is recommended that the <u>T4336RWC</u> and <u>T4336RWG</u> be powered from an uninterruptible power supply or a battery.
Power frequency(50, 60 Hz) magnetic field IEC 61000-4-8	30 A/m 50 Hz or 60 Hz	30 A/m 50 Hz	The <u>T4336RWC</u> and <u>T4336RWG</u> power frequency magnetic fields should be at levels characteristic of a typical location in a typical professional healthcare environment.


NOTE UT is the a.c. mains voltage prior to application of the test level.

Manufacturer's declaration-electromagnetic immunity

The T4336RWC, T4336RWG is intended for use in the electromagnetic environment (for professional healthcare) specified below.

The customer or the user of the T4336RWC, T4336RWG should assure that it is used in such and environment.

Immunity test	IEC 60601 test level	Compliance level	Electromagnetic environment -guidance (for professional healthcare environment)
Conducted RF IEC 61000-4-6	3 Vrms: 0,15 MHz – 80	3 Vrms: 0,15 MHz – 80	Portable and mobile RF communications equipment should

Radiated RF IEC 61000-4-3	MHz 6 Vrms: in ISM bands between 0,15 MHz and 80 MHz	MHz 6 Vrms: in ISM bands between 0,15 MHz and 80 MHz	be used no closer to any part of the <u>T4336RWC</u> and <u>T4336RWG</u> including cables, than the recommended separation distance calculated from the equation applicable to the frequency of the transmitter.
	80 % AM at 1 kHz 3 V/m 80 MHz – 2,7 GHz 80 % AM at 1 kHz	80 % AM at 1 kHz e) 3 V/m 80 MHz – 2,7 GHz 80 % AM at 1 kHz	Recommended separation distance: $d = 1,2 \sqrt{P}$ $d = 1,2 \sqrt{P}$ 80MHz to 800 MHz $d = 2,3 \sqrt{P}$ 800MHz to 2,7 GHz Where P is the maximum output power rating of the transmitter in watts (W) according to the transmitter manufacturer and d is the recommended separation distance in metres (m). Interference may occur in the vicinity of equipment marked with the following symbol: 

NOTE1 At 80 MHz and 800 MHz, the higher frequency range applies.

NOTE2 These guidelines may not apply in all situations. Electromagnetic propagation is affected by absorption and reflection from structures, objects and people.

Recommended separation distance between

portable and mobile RF communications equipment and the T4336RWC, T4336RWG

The T4336RWC, T4336RWG is intended for use in an electromagnetic environment (for

professional healthcare) in which radiated RF disturbances are controlled. The customer or the user of the T4336RWC, T4336RWG can help prevent electromagnetic interference by maintaining a minimum distance between portable and mobile RF communications equipment (transmitters) and the T4336RWC, T4336RWG as recommended below, according to the maximum output power of the communications equipment.

Rated maximum output power of transmitter W	Separation distance according to frequency of transmitter m		
	150 kHz to 80 MHz $d = 1,2\sqrt{P}$	80 MHz to 800 MHz $d = 1,2\sqrt{P}$	800 MHz to 2,7 GHz $d = 2,3\sqrt{P}$
0,01	0,12	0,12	0,23
0,1	0,38	0,38	0,73
1	1,2	1,2	2,3
10	3,8	3,8	7,3
100	12	12	23

For transmitters rated at a maximum output power not listed above, the recommended separation distance d in meters (m) can be estimated using the equation applicable to the frequency of the transmitter, where p is the maximum output power rating of the transmitter in watts (W) according to the transmitter manufacturer.

NOTE1 At 80 MHz and 800 MHz, the separation distance for the higher frequency range applies.

NOTE2 These guidelines may not apply in all situations. Electromagnetic propagation is affected by absorption and reflection from structures, objects and people.

Manufacturer's declaration-electromagnetic immunity

Test specifications for ENCLOSURE PORT IMMUNITY to RF wireless communications equipment

The T4336RWC, T4336RWG is intended for use in the electromagnetic environment (for professional healthcare) specified below.

Test frequency (MHz)	Band ^{a)} (MHz)	Service ^{a)}	Modulation ^{b)}	Maximum power (W)	Distance (m)	IMMUNITY TEST LEVEL (V/m)	Compliance LEVEL (V/m) (for professional healthcare)
385	380 – 390	TETRA 400	Pulse modulation b) 18 Hz	1,8	0,3	27	27
450	430 – 470	GMRS 460, FRS 460	FM c) ±5 kHz deviation 1 kHz sine	2	0,3	28	28
710	704 – 787	LTE Band 13, 17	Pulse modulation b) 217 Hz	0,2	0,3	9	9
745							
780							
810	800 – 960	GSM 800/900, TETRA 800, iDEN 820, CDMA	Pulse modulation b) 18 Hz	2	0,3	28	28
870							

930		850, LTE Band 5					
1 720	1 700 – 1 990	GSM 1800; CDMA 1900; GSM 1900; DECT; LTE Band 1, 3, 4, 25; UMTS	Pulse modulation b) 217 Hz	2	0,3	28	28
1 845							
1 970							
2 450	2 400 – 2 570	Bluetooth, WLAN, 802.11 b/g/n, RFID 2450, LTE Band 7	Pulse modulation b) 217 Hz	2	0,3	28	28
5 240	5 100 – 5 800	WLAN 802.11 a/n	Pulse modulation b) 217 Hz	0,2	0,3	9	9
5 500							
5 785							
NOTE If necessary to achieve the IMMUNITY TEST LEVEL, the distance between the transmitting antenna and the ME EQUIPMENT or ME SYSTEM may be reduced to 1 m. The 1 m test distance is permitted by IEC 61000-4-3.							

- a) For some services, only the uplink frequencies are included.
- b) The carrier shall be modulated using a 50 % duty cycle square wave signal.
- c) As an alternative to FM modulation, 50 % pulse modulation at 18 Hz may be used because while it does not represent actual modulation, it would be worst case.

Appendix C Radio Frequency (RF) Compliance Information

1. For U.S.A.

Federal Communications Commission (FCC) Statement

You are cautioned that changes or modifications not expressly approved by the part responsible for compliance could void the user's authority to operate the equipment.

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:

- 1) This device may not cause harmful interference and
- 2) This device must accept any interference received, including interference that may cause undesired operation of the device.

FCC RF Radiation Exposure Statement:

1. This Transmitter must not be co-located or operating in conjunction with any other antenna or transmitter.
2. This equipment complies with RF radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with a minimum distance of 0 cm between the radiator and your body.