



# **SMD CERAMIC ANTENNA**

## **Data Sheet**

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# **TS2012E245K04**

For 2400-2484MHz  
2.0x1.2mm [EIA2012]

Manufacturer: TSUN TECHNOLOGY CO., LTD  
Address: No. 1145, Houcai, Jinfeng Village, Dongyuan Town, Taiwan  
Investment Zone, Quanzhou, Fujian Province

## ■ FEATURES

- Light weight,compact
- Wide bandwidth,low cost
- Built-in antenna with high gain
- Operating Temp. : -40°C ~ +85°C

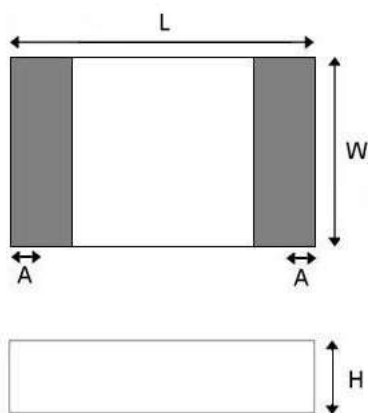
## ■ APPLICATIONS

- Bluetooth,Wireless LAN, Mobile TV
- Home RF system, etc



**TS2012E245K04**

## ■ SHAPES AND DIMENSIONS Dimensions in mm



L	W	A	H
2.0±0.3	1.2±0.3	0.3±0.1	0.55±0.1

## ELECTRIC SPECIFICATIONS

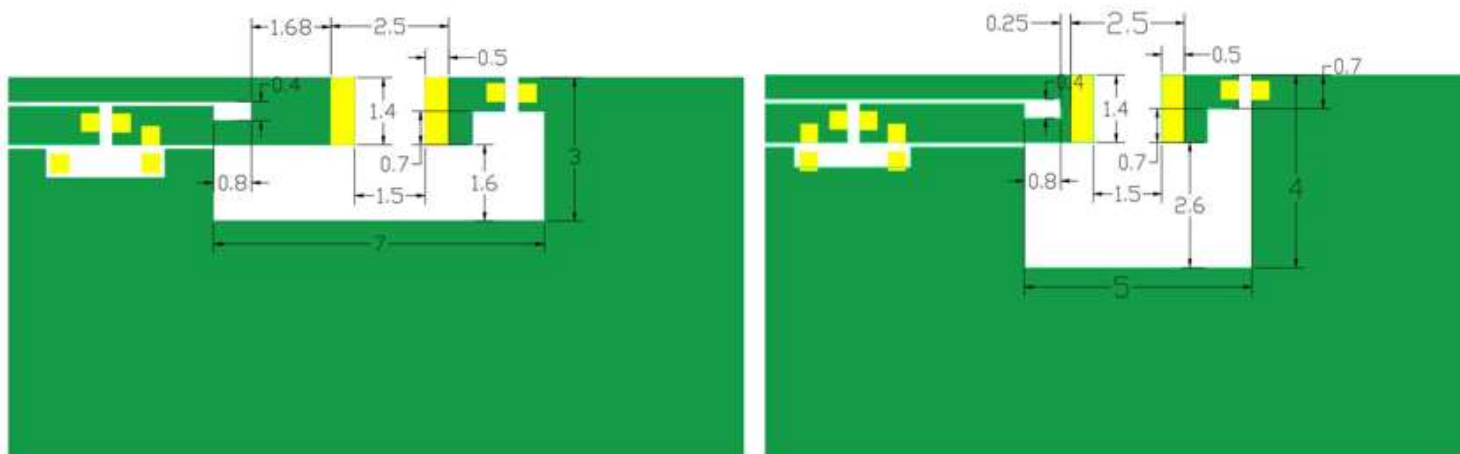
Parameter	Specification	Units
Frequency Band	2400~2483	MHz
Polarization	Linear	
Peak Gain	2.18	dBi
Peak Efficiency	68.8%	%
Impedance	50	$\Omega$

\*Test condition: Test board size 98\*65 mm; Matching circuit: Pi matching circuit will be required.

## PART NUMBERING SYSTEM

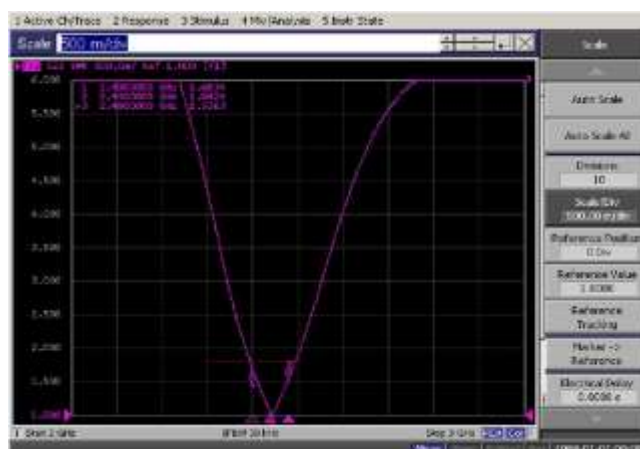
**TS - 2012 - E - 2450 - K - 04**

Brand      Dimension      Material      Frequency      Feeding mode      Type



## Typical Characteristics

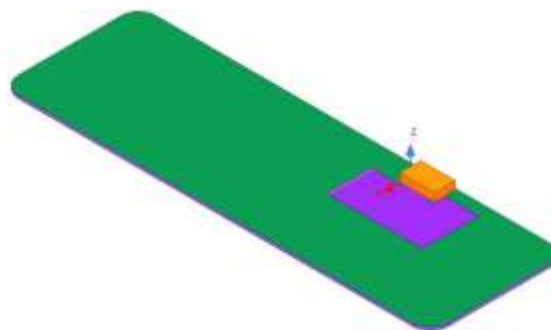
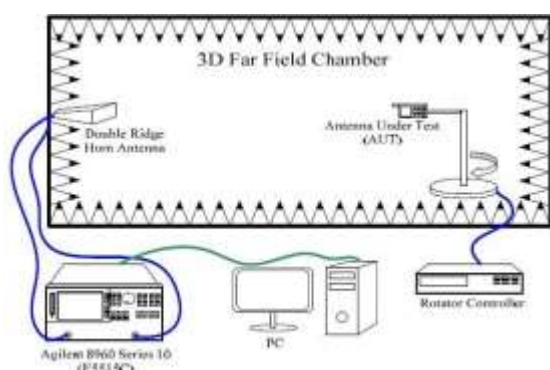
Fig.1 VSWR



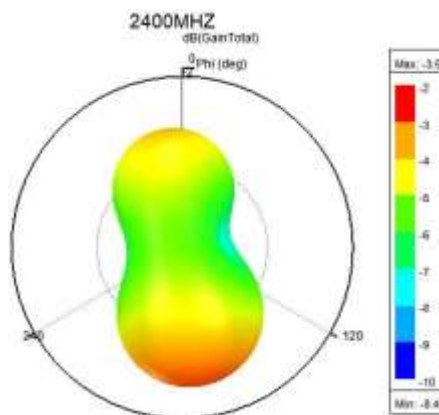
## Radiation Pattern

The Gain pattern is measured in FAR-field chamber. DUT is placed on the table of rotator, a standard horn antenna and Vector Network Analyzer is used to collect data.

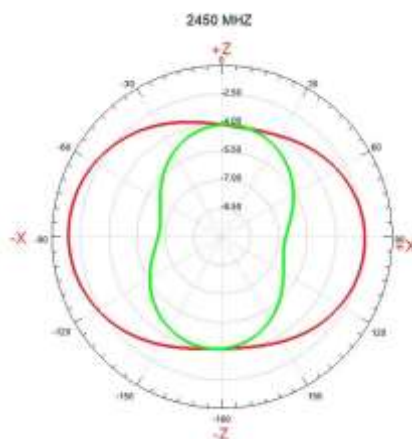
Fig.2 FAR-field Chamber



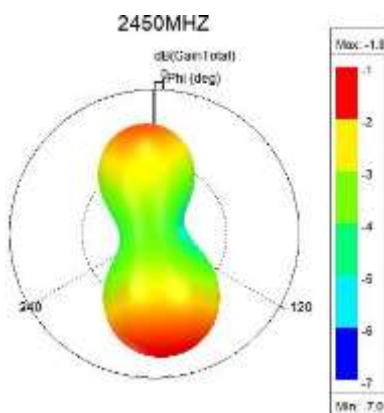
### 3D Gain Pattern (2400 MHz)



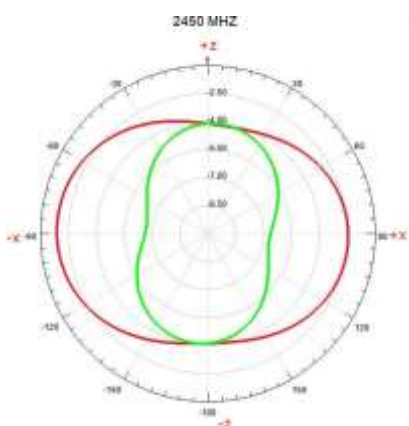
### 2D Gain Pattern (2400 MHz)



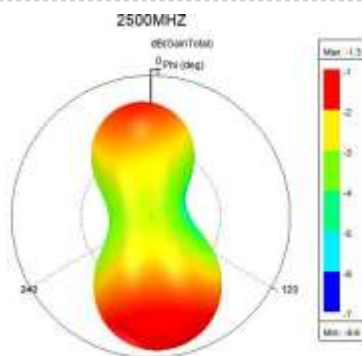
3D Gain Pattern (2450 MHz)



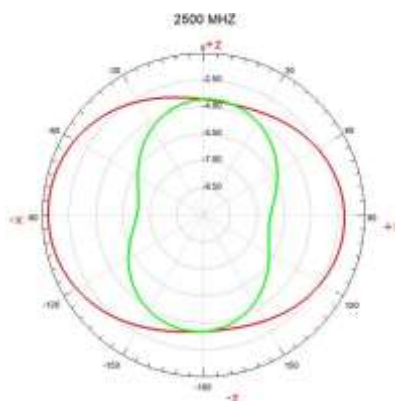
2D Gain Pattern (2450 MHz)



3D Gain Pattern (2500 MHz)



2D Gain Pattern (2500 MHz)



Item	Condition	Specification
Thermal shock	1. 30±3 minutes at -40°C±5°C, 2. Convert to +105°C (5 minutes) 3. 30±3 minutes at +105°C±5°C, 4. Convert to -40°C (5 minutes) 5. Total 100 continuous cycles	No apparent damage Fulfill the electrical spec. after test.
Humidity resistance	1. Humidity: 85% R.H. 2. Temperature: 85±5°C 3. Time: 1000 hours.	No apparent damage Fulfill the electrical spec. after test.
High temperature resistance	No apparent damage Fulfill the electrical spec. after test.	1. Temperature: 150°C±5°C 2. Time: 1000 hours.
Low temperature resistance	1. Temperature: -40°C±5°C 2. Time: 1000 hours.	No apparent damage Fulfill the electrical spec. after test.
Soldering heat resistance	1. Solder bath temperature : 260±5°C 2. Bathing time: 10±1 seconds	No apparent damage
Solderability	The dipped surface of the terminal shall be at least 95% covered with solder after dipped in solder bath of 245±5°C for 3±1 seconds.	No apparent damage

## (2) ) Storage Condition

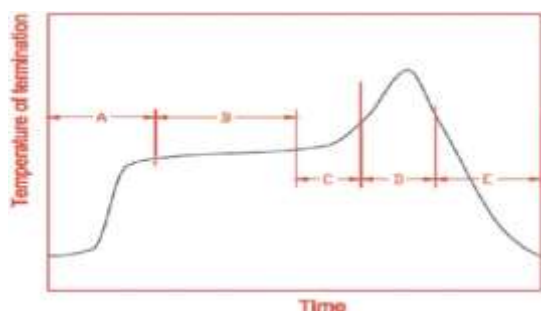
(a) At warehouse: The temperature should be within 0 ~ 30°C and humidity should be less than 60% RH. The product should be used within 1 year from the time of delivery.

(b) On board: The temperature should be within -40~85°C and humidity should be less than 85% RH.

## (3) Operating Temperature Range

Operating temperature range : -40°C to +85°C.

## Recommended Reflow Solder curve



A	1 <sup>st</sup> rising temperature	The normal to Preheating temperature	30s to 60s
B	Preheating	140°C to 160°C	60s to 120s
C	2 <sup>nd</sup> rising temperature	Preheating to 200°C	20s to 40s
D	Main heating	if 220°C	50s ~ 60s
		if 230°C	40s ~ 50s
		if 240°C	30s ~ 40s
		if 250°C	20s ~ 40s
		if 260°C	20s ~ 40s
E	Regular cooling	200°C to 100°C	1°C/s ~ 4°C/s

\*reference: J-STD-020C

## (1) ) Soldering Gun Procedure

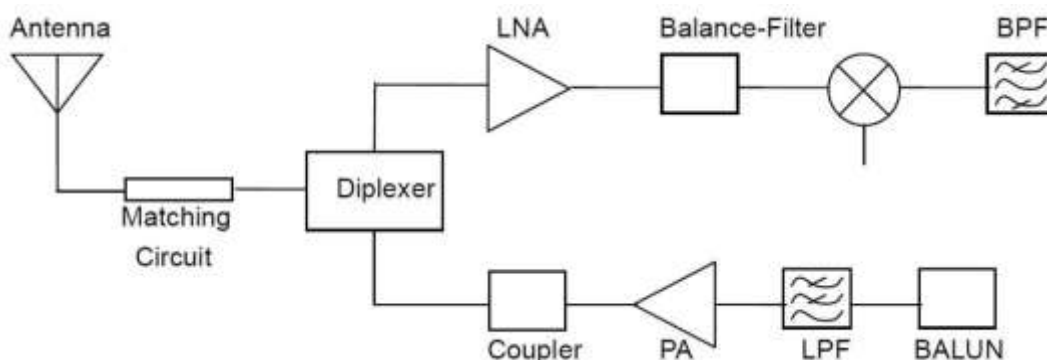
Note the follows, in case of using solder gun for replacement.

- (a) The tip temperature must be less than 350°C for the period within 3 seconds by using soldering gun under 30 W.
- (b) The soldering gun tip shall not touch this product directly.

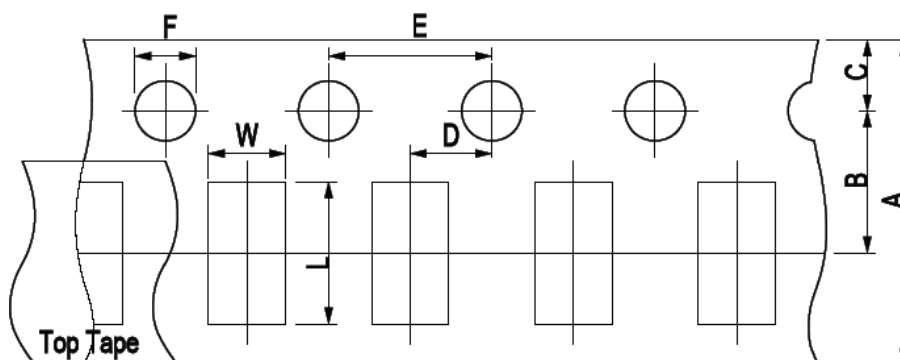
## (2) Soldering Volume

Note that excess of soldering volume will easily get crack the body of this product.

## Application Guide



## Package Information

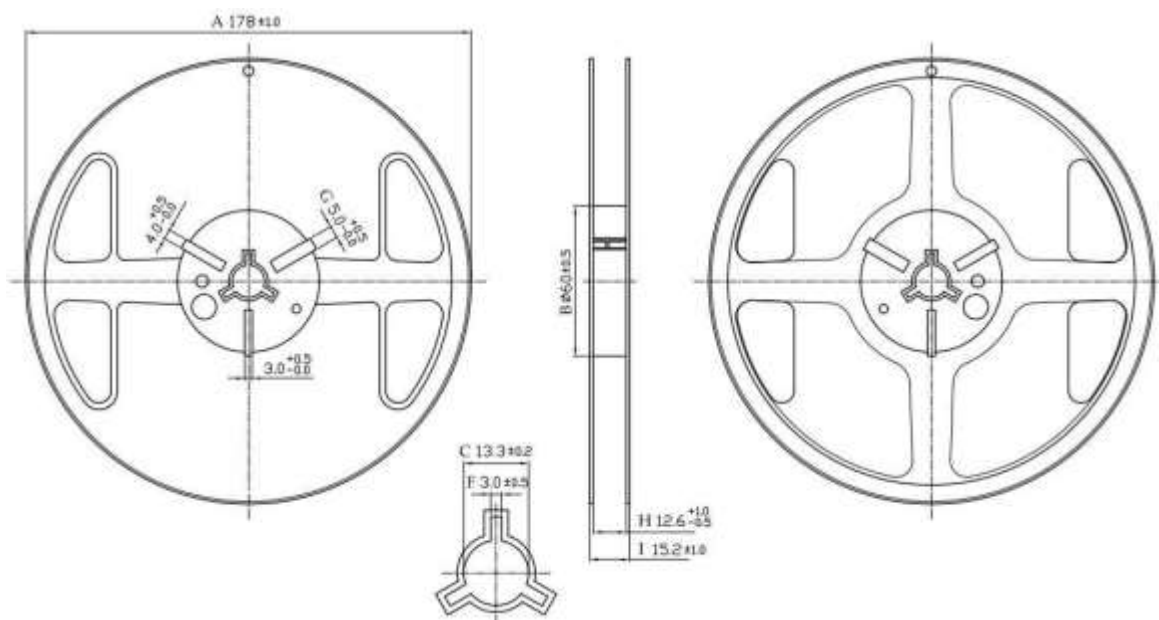


A	B	C	D	E	F	L	W
8.00±0.3	3.50±0.05	1.75±0.1	2.00±0.05	4.00±0.1	1.50±0.1	2.30±0.1	1.55±0.1

Device	Package	Net Weight	Carrier	Qty /reel	HSF
TS2012E245K04	2012	0.0014g	Reel	5000pcs	RoHS compliant

## ■ PACKAGING STYLE

### □ REEL DIMENSIONS



## Revision History

Date	Revision	Description of changes
2021-4-2	1.0	First Version
2022-1-2	1.1	Second Version

The contents of this data sheet are subject to change without notice.  
Please confirm the specifications and delivery conditions when placing your order.

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