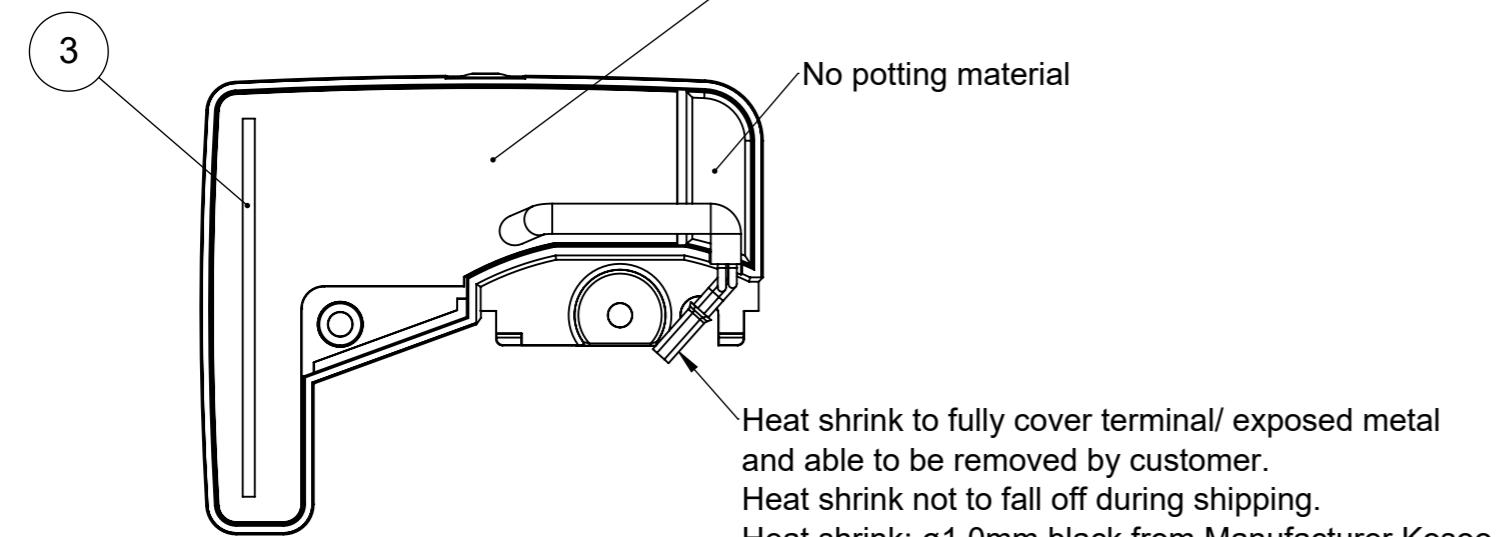


#### Potting Material:

- properly mixed and dispensed
- cured encapsulant will not be sticky / tacky
- Voids or bubbles are acceptable if the PCB or battery is not exposed



#### Potting Parameter:

Potting volume: ~35.9 cm<sup>3</sup> (Middle Level)  
Max Temperature allowed: <85°C

Potting machine setting: ~38.9g

| Pos. | Description                                 | Pcs. | Part no.  | Notes             |
|------|---|------|-----------|-------------------|
| 7    | Potting material                            | 1    | 56.000006 | Epic Resins S7341 |
| 6    | CrossRecessedScrew ISO7045 M3x8 SS-A2 BN660 | 1    | 91.145011 | Bossard - 1250485 |
| 5    | Seal Cover neutral ø9x3.2                   | 1    | 38.010007 |                   |
| 4    | Label RCM-Mitto                             | 1    | 56.000011 |                   |
| 3    | PCB Mitto 915MHz Compact complet            | 1    | 56.0051   |                   |
| 2    | Hinge Cover Compact                         | 1    | 56.000002 |                   |
| 1    | Hinge Box                                   | 1    | 56.000001 |                   |

| Index | Modification | Date | Name | Approved | Material                 | Material no. | Color      |
|-------|--------------|------|------|----------|--------------------------|--------------|------------|
|       |              |      |      |          | 99882.80 mm <sup>3</sup> | 73.27 g      |            |
|       |              |      |      |          | Elektronik               |              |            |
|       |              |      |      |          | Name                     | Date         |            |
|       |              |      |      |          | Drawn                    | TBU          | 26.11.2021 |
|       |              |      |      |          | Checked                  | TBU          | 09.03.2022 |

|   |  |   |
|---|--|---|
| <b>GW</b><br><b>swiss.smart.simple</b><br><b>confidential</b><br><small>Copyright © GWF MessSysteme AG<br/>All rights strictly reserved. Reproduction or<br/>issue to third parties in any form whatever is<br/>not permitted without written authority of<br/>GWF MessSysteme AG, CH-6002 Luzern</small> | <b>pre-approved</b><br><b>148770</b><br><b>56.0002</b> | Scale 1:1   |
|   |  |  3 |