



Microtest
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Test Report

Report No.: MTi211125016-03E1

Date of issue: 2023-09-22

Applicant: Shenzhen Teneth Technology Co., Ltd

Product name: Cutting Plotter

Model(s): X7-180GB, X7-230GB, C7-180GB, C7-230GB

FCC ID: 2A33R-X7-180GB

Shenzhen Microtest Co., Ltd.
<http://www.mtitest.com>

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Table of Contents

1	GENERAL INFORMATION	6
1.1	DESCRIPTION OF EUT	6
1.2	OPERATION CHANNEL LIST	7
1.3	TEST CHANNEL LIST	7
1.4	ANCILLARY EQUIPMENT LIST	7
2	SUMMARY OF TEST RESULTS	8
3	TEST FACILITIES AND ACCREDITATIONS	9
3.1	TEST LABORATORY	9
3.2	ENVIRONMENTAL CONDITIONS	9
3.3	MEASUREMENT UNCERTAINTY	9
3.4	TEST SOFTWARE	9
4	EQUIPMENT LIST	10
5	TEST RESULT	12
5.1	ANTENNA REQUIREMENT	12
5.1.1	<i>Standard requirement</i>	12
5.1.2	<i>EUT antenna</i>	12
5.2	PEAK OUTPUT POWER	13
5.2.1	<i>Limit</i>	13
5.2.2	<i>Test setup</i>	13
5.2.3	<i>Test procedure</i>	13
5.2.4	<i>Test results</i>	14
5.3	POWER SPECTRAL DENSITY	15
5.3.1	<i>Limit</i>	15
5.3.2	<i>Test setup</i>	15
5.3.3	<i>Test procedure</i>	15
5.3.4	<i>Test results</i>	16
5.4	CONDUCTED EMISSION	20
5.4.1	<i>Limits</i>	20
5.4.2	<i>Test setup</i>	20
5.4.3	<i>Test procedure</i>	21
5.4.4	<i>Test results</i>	21
5.5	RADIATED SPURIOUS	26
5.5.1	<i>Limits</i>	26
5.5.2	<i>Test setup</i>	27
5.5.3	<i>Test procedure</i>	28
5.5.4	<i>Test results</i>	29
5.5.4.1	<i>Radiation emission</i>	29
5.5.4.2	<i>Band edge - radiated</i>	34
5.6	BAND EDGE - CONDUCTED	35
5.6.1	<i>Limits</i>	35
5.6.2	<i>Test setup</i>	35
5.6.3	<i>Test procedure</i>	35
5.6.4	<i>Test results</i>	36
5.7	6dB BANDWIDTH	40
5.7.1	<i>Limit</i>	40
5.7.2	<i>Test setup</i>	40
5.7.3	<i>Test procedure</i>	40
5.7.4	<i>Test results</i>	40
5.8	DUTY CYCLE	49
5.8.1	<i>Limit</i>	49
5.8.2	<i>Measuring instruments</i>	49
5.8.3	<i>Test setup</i>	49



5.8.4	Test procedure	49
5.8.5	Test Results	50
5.9	SPURIOUS RF CONDUCTED EMISSIONS	51
5.9.1	Limit	51
5.9.2	Measuring instruments	51
5.9.3	Test setup	51
5.9.4	Test procedure	51
5.9.5	Test results	51
PHOTOGRAPHS OF THE TEST SETUP		54
PHOTOGRAPHS OF THE EUT		55

Test Result Certification	
Applicant:	Shenzhen Teneth Technology Co., Ltd
Address:	No.161, Pinghu Street, Pinghu Town, Longgang District, Shenzhen City, Guangdong Province, China.
Manufacturer:	Shenzhen Teneth Technology Co., Ltd
Address:	No.161, Pinghu Street, Pinghu Town, Longgang District, Shenzhen City, Guangdong Province, China.
Product description	
Product name:	Cutting Plotter
Trademark:	TENETH
Model name:	X7-180GB
Serial Model:	X7-230GB, C7-180GB, C7-230GB
Standards:	FCC 47 CFR Part 15 Subpart C
Test method:	ANSI C63.10-2013 KDB 558074 D01 D15.247 Meas Guidance v05r02
Date of Test	
Date of test:	2021-01-20 ~ 2022-07-25
Test result:	Pass

Testing Engineer

:



(Yanice Xie)

Technical Manager

:



(Leon Chen)

Authorized
Signatory

:



(Tom Xue)

1 General information

1.1 Description of EUT

Product name:	Cutting Plotter
Model name:	X7-180GB
Serial model:	X7-230GB, C7-180GB, C7-230GB
Model difference:	All the models are the same circuit and module, except the model name.
Operation frequency:	802.11b/g/n20:2412~2462 MHz 802.11n40:2422~2452 MHz
Modulation type:	IEEE 802.11b : DSSS (DBPSK, DQPSK, CCK) IEEE 802.11g/n (HT20/HT40) : OFDM (64QAM, 16QAM, QPSK, BPSK)
Bit Rate of transmitter:	802.11b:1/2/5.5/11 Mbit/s 802.11g:6/9/12/18/24/36/48/54 Mbit/s 802.11n(20MHz) use 800 ns GI: 6.5/13/19.5/26/39/52/58.5/65 Mbit/s 802.11n(40MHz) use 800 ns GI: 13.5/27/40.5/54/81/108/121.5/135 Mbit/s
Antenna type:	FPC Antenna
Antenna gain:	3.06 dBi
Max. output power:	13.37dBm
Accessories:	1. Adapter: Model: GM42-240175-D Input: 100-240V~ 50/60Hz 1.5A Output: 24V=1.75A
Hardware version:	VER161
Software version:	VER306
Serial number:	MTi211125016-03S1001

1.2 Operation channel list

Channel	Frequency (MHz)	Channel	Frequency (MHz)
01	2412	07	2442
02	2417	08	2447
03	2422	09	2452
04	2427	10	2457
05	2432	11	2462
06	2437	\	\

1.3 Test channel list

Channel List for 802.11b/g/n (20)

Channel	Channel	Frequency (MHz)
Low	01	2412
Middle	06	2437
High	11	2462

Channel List for 802.11n (40)

Channel	Channel	Frequency (MHz)
Low	03	2422
Middle	06	2437
High	09	2452

1.4 Ancillary equipment list

Support equipment list			
Description	Model	Serial No.	Manufacturer
/	/	/	/
Support cable list			
Description	Length (m)	From	To
/	/	/	/

2 Summary of Test Results

Parameter	Measurement uncertainty
AC power line conducted emission (9 kHz~30 MHz)	± 2.5 dB
Occupied Bandwidth	± 3 %
Conducted RF output power	± 0.16 dB
Conducted spurious emissions	± 0.21 dB
Radiated emission (9 kHz ~ 30 MHz)	± 4.0 dB
Radiated emission (30 MHz~1 GHz)	± 4.2 dB
Radiated emission (above 1 GHz)	± 4.3 dB
Power spectral density	± 0.16 dB

This uncertainty represents an expanded uncertainty expressed at approximately the 95% confidence level using a coverage factor of $k=2$.

3 Test Facilities and Accreditations

3.1 Test laboratory

Test Laboratory	Shenzhen Microtest Co., Ltd
Location	101, No. 7, Zone 2, Xinxing Industrial Park, Fuhai Avenue, Xinhe Community, Fuhai Street, Bao'an District, Shenzhen, Guangdong, China.
FCC Registration No.:	448573

3.2 Environmental conditions

Temperature:	15°C~35°C
Humidity	20%~75%
Atmospheric pressure	98kPa~101kPa

3.3 Measurement uncertainty

The reported uncertainty of measurement $y \pm U$ where expanded uncertainty U is based on a standard uncertainty multiplied by a coverage factor of $k=2$ providing a level of confidence of approximately 95 %

No.	Item	Uncertainty
1	Conducted Emission Test	$\pm 1.38\text{dB}$
2	RF power, conducted	$\pm 0.16\text{dB}$
3	Spurious emissions, conducted	$\pm 0.21\text{dB}$
4	All emissions, radiated(<1G)	$\pm 4.68\text{dB}$
5	All emissions, radiated(>1G)	$\pm 4.89\text{dB}$
6	Temperature	$\pm 0.5^\circ\text{C}$
7	Humidity	$\pm 2\%$

3.4 Test software

Software Name	Manufacturer	Model	Version
Bluetooth and WiFi Test System	Shenzhen JS tonskend co., ltd	JS1120-3	2.5.77.0418

4 Equipment list

Equipment No.	Equipment Name	Manufacturer	Model	Serial No.	Calibration date	Due date
MTI-E043	EMI Test Receiver	Rohde&schwarz	ESCI7	101166	2020/05/05	2021/05/04
MTI-E043	EMI Test Receiver	Rohde&schwarz	ESCI7	101166	2021/05/05	2022/05/04
MTI-E043	EMI Test Receiver	Rohde&schwarz	ESCI7	101166	2022/05/05	2023/05/04
MTI-E044	TRILOG Broadband Antenna	schwarbeck	VULB 9163	9163-1338	2019/05/30	2021/05/29
MTI-E044	TRILOG Broadband Antenna	schwarbeck	VULB 9163	9163-1338	2021/05/30	2023/05/29
MTI-E047	Amplifier	Hewlett-Packard	8447F	3113A06150	2020/05/05	2021/05/04
MTI-E047	Amplifier	Hewlett-Packard	8447F	3113A06150	2021/05/05	2022/05/04
MTI-E047	Amplifier	Hewlett-Packard	8447F	3113A06150	2022/05/05	2023/05/04
MTI-E089	ESG Vector Signal Generator	Agilent	N5182A	MY49060455	2020/05/05	2021/05/04
MTI-E089	ESG Vector Signal Generator	Agilent	N5182A	MY49060455	2021/05/05	2022/05/04
MTI-E089	ESG Vector Signal Generator	Agilent	N5182A	MY49060455	2022/05/05	2023/05/04
MTI-E058	ESG Series Analog Ssignal Generator	Agilent	E4421B	GB40051240	2020/05/05	2021/05/04
MTI-E058	ESG Series Analog Ssignal Generator	Agilent	E4421B	GB40051240	2021/05/05	2022/05/04
MTI-E058	ESG Series Analog Ssignal Generator	Agilent	E4421B	GB40051240	2022/05/05	2023/05/04
MTI-E062	PXA Signal Analyzer	Agilent	N9030A	MY51350296	2020/05/05	2021/05/04
MTI-E062	PXA Signal Analyzer	Agilent	N9030A	MY51350296	2021/05/05	2022/05/04
MTI-E062	PXA Signal Analyzer	Agilent	N9030A	MY51350296	2022/05/05	2023/05/04
MTI-E066	MXA Signal Analyzer	Agilent	N9020A	MY50143483	2020/05/05	2021/05/04
MTI-E066	MXA Signal Analyzer	Agilent	N9020A	MY50143483	2021/05/05	2022/05/04
MTI-E066	MXA Signal Analyzer	Agilent	N9020A	MY50143483	2022/05/05	2023/05/04
MTI-E078	Synthesized Sweeper	Agilent	83752A	3610A01957	2020/05/05	2021/05/04
MTI-E078	Synthesized Sweeper	Agilent	83752A	3610A01957	2021/05/05	2022/05/04
MTI-E078	Synthesized Sweeper	Agilent	83752A	3610A01957	2022/05/05	2023/05/04
MTI-E079	DC Power Supply	Agilent	E3632A	MY40027695	2020/05/05	2021/05/04
MTI-E079	DC Power Supply	Agilent	E3632A	MY40027695	2021/05/05	2022/05/04



MTI-E079	DC Power Supply	Agilent	E3632A	MY40027 695	2022/05/05	2023/05/04
MTI-E045	Double Ridged Broadband Horn Antenna	schwarab eck	BBHA 9120 D	9120D-22 78	2019/05/30	2021/05/29
MTI-E045	Double Ridged Broadband Horn Antenna	schwarab eck	BBHA 9120 D	9120D-22 78	2021/05/30	2023/05/29
MTI-E021	EMI Test Receiver	Rohde&sc hwarz	ESCS30	100210	2020/05/05	2021/05/04
MTI-E021	EMI Test Receiver	Rohde&sc hwarz	ESCS30	100210	2021/05/05	2022/05/04
MTI-E021	EMI Test Receiver	Rohde&sc hwarz	ESCS30	100210	2022/05/05	2023/05/04
MTI-E022	Pulse Limiter	Schwarzb eck	VSTD 9561-F	00679	2020/05/05	2021/05/04
MTI-E022	Pulse Limiter	Schwarzb eck	VSTD 9561-F	00679	2021/05/05	2022/05/04
MTI-E022	Pulse Limiter	Schwarzb eck	VSTD 9561-F	00679	2022/05/05	2023/05/04
MTI-E023	Artificial mains network	Schwarzb eck	NSLK 8127	NSLK 8127 #841	2020/05/05	2021/05/04
MTI-E023	Artificial mains network	Schwarzb eck	NSLK 8127	NSLK 8127 #841	2021/05/05	2022/05/04
MTI-E023	Artificial mains network	Schwarzb eck	NSLK 8127	NSLK 8127 #841	2022/05/05	2023/05/04
MTI-E046	Active Loop Antenna	Schwarzb eck	FMZB 1519 B	00044	2019/05/30	2021/05/29
MTI-E046	Active Loop Antenna	Schwarzb eck	FMZB 1519 B	00044	2021/05/30	2023/05/29
MTI-E048	Amplifier	Agilent	8449B	3008A024 00	2020/05/05	2021/05/04
MTI-E048	Amplifier	Agilent	8449B	3008A024 00	2021/05/05	2022/05/04
MTI-E048	Amplifier	Agilent	8449B	3008A024 00	2022/05/05	2023/05/04
MTI-E072	Thermometer Clock Humidity Monitor	-	HTC-1	/	2020/05/05	2021/05/04
MTI-E072	Thermometer Clock Humidity Monitor	-	HTC-1	/	2021/05/05	2022/05/04
MTI-E072	Thermometer Clock Humidity Monitor	-	HTC-1	/	2022/05/05	2023/05/04

Note: the calibration interval of the above test instruments is 12 or 24 months and the calibrations are traceable to international system unit (SI).



5 Test Result

5.1 Antenna requirement

5.1.1 Standard requirement

15.203 requirement: For intentional device, according to 15.203: an intentional radiator shall be designed to ensure that no antenna other than that furnished by the responsible party shall be used with the device

5.1.2 EUT antenna

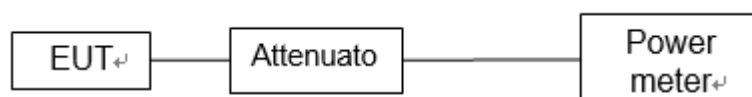
The EUT antenna is FPC antenna (3.06 dBi). It comply with the standard requirement. In case of replacement of broken antenna the same antenna type must be used.

5.2 Peak output power

5.2.1 Limit

Section	Test Item	Limit	Frequency Range (MHz)
15.247(b)(3)	Peak output power	1 watt or 30dBm	2400-2483.5

5.2.2 Test setup



5.2.3 Test procedure

The EUT was directly connected to the Power meter.

5.2.4 Test results

802.11b

Test Channel	Frequency (MHz)	Maximum Peak Conducted Output Power(dBm)	Limit (dBm)
CH01	2412	12.63	30
CH06	2437	13.30	30
CH11	2462	12.79	30

802.11g

Test Channel	Frequency (MHz)	Maximum Peak Conducted Output Power(dBm)	Limit (dBm)
CH01	2412	10.61	30
CH06	2437	11.35	30
CH11	2462	10.86	30

802.11n20

Test Channel	Frequency (MHz)	Maximum Peak Conducted Output Power(dBm)	Limit (dBm)
CH01	2412	10.49	30
CH06	2437	11.42	30
CH11	2462	10.80	30

802.11n40

Test Channel	Frequency (MHz)	Maximum Peak Conducted Output Power(dBm)	Limit (dBm)
CH03	2422	12.52	30
CH06	2437	12.67	30
CH09	2452	12.60	30

5.3 Power spectral density

5.3.1 Limit

Section	Test Item	Limit	Frequency Range (MHz)
15.247(e)	Power Spectral Density	8 dBm (in any 3kHz)	2400-2483.5

5.3.2 Test setup

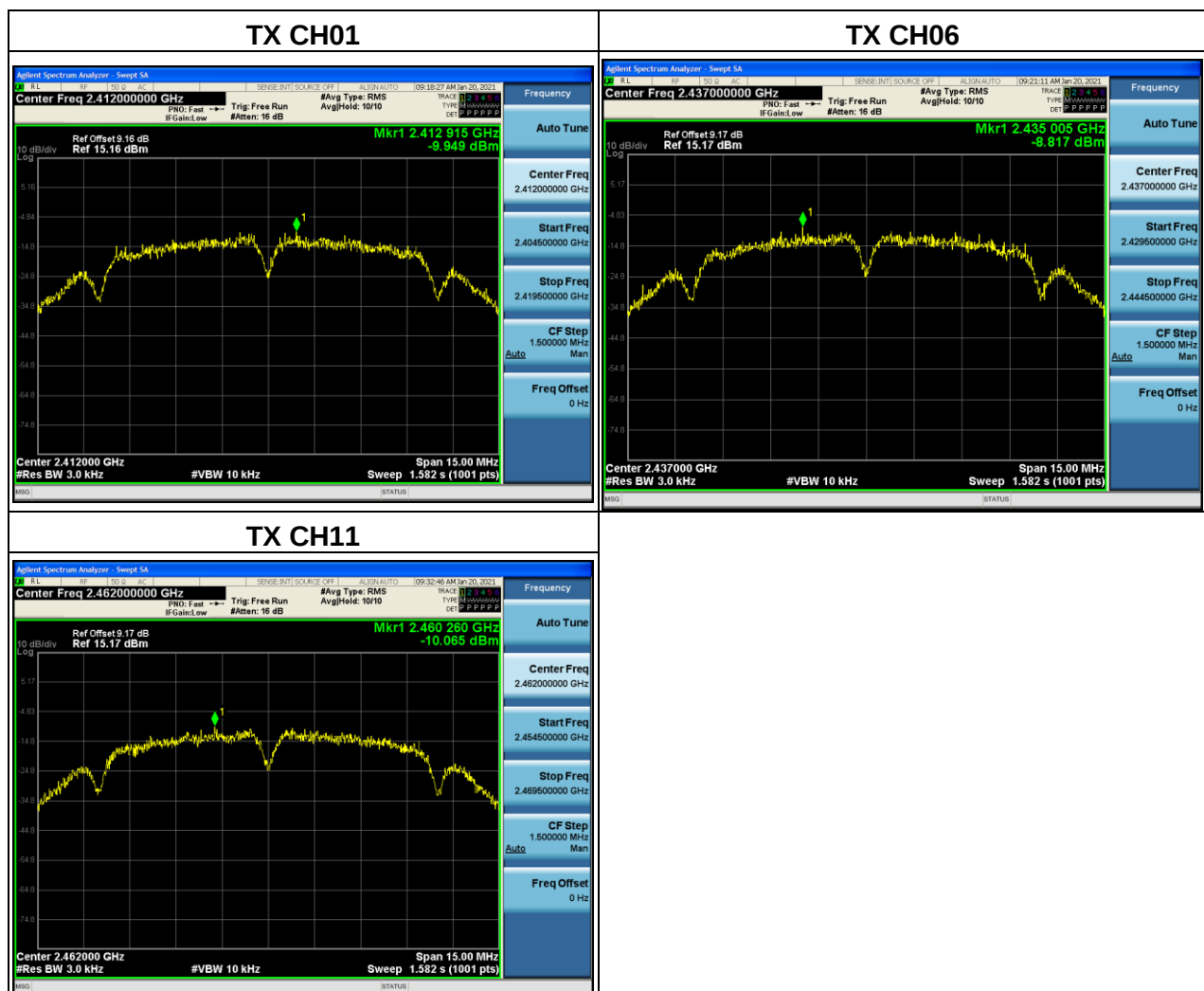


5.3.3 Test procedure

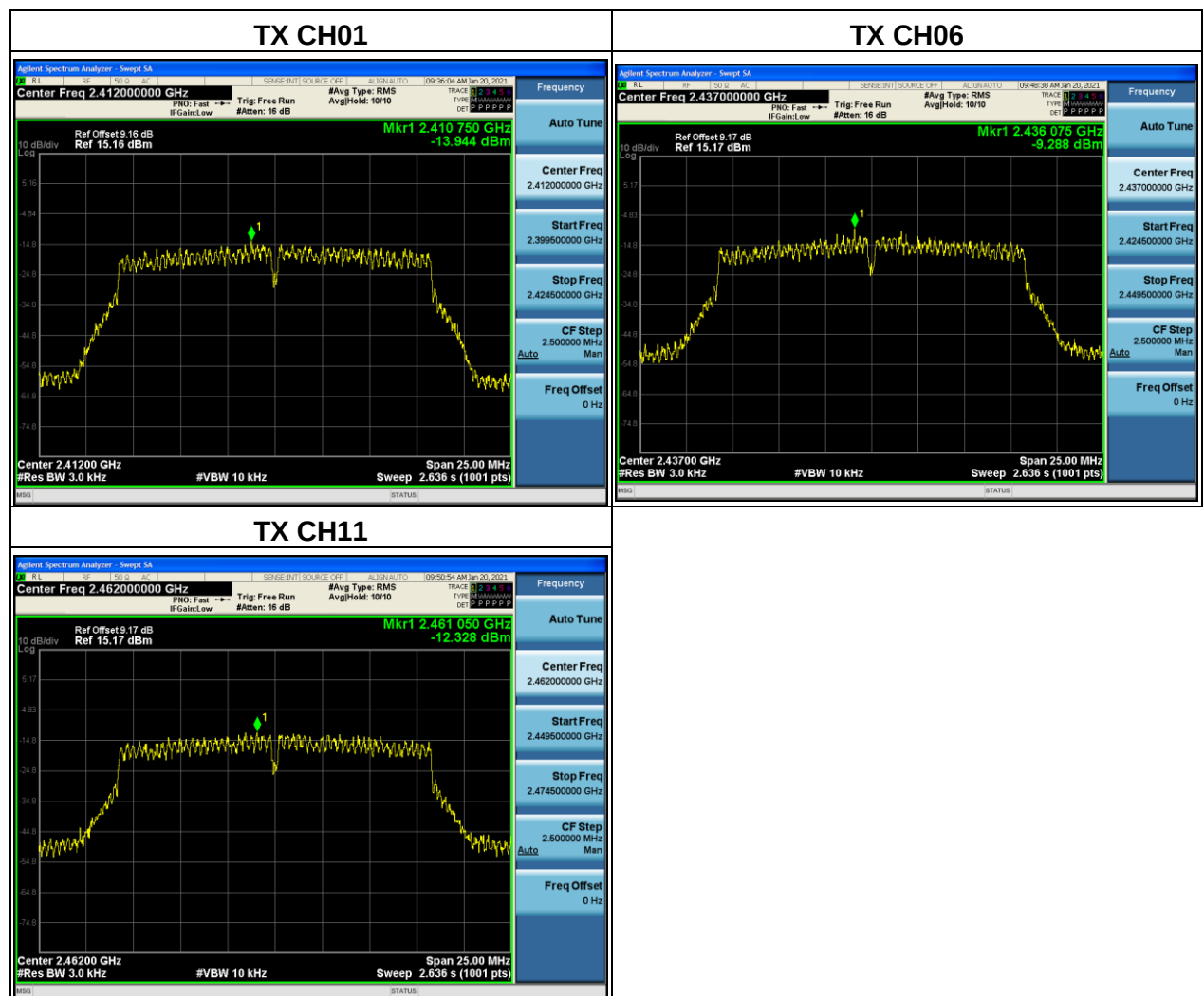
- The EUT tested system was configured as the statements of 2.1 unless otherwise a special operating condition is specified in the follows during the testing.
- Set analyzer center frequency to DTS channel center frequency.
- Set the span to 1.5 times the DTS channel bandwidth.
- Set the RBW ≥ 3 kHz.
- Set the VBW $\geq 3 \times$ RBW.
- Detector = peak.
- Sweep time = auto couple.
- Trace mode = max hold.
- Allow trace to fully stabilize.
- Use the peak marker function to determine the maximum amplitude level.
- If measured value exceeds limit, reduce RBW (no less than 3 kHz) and repeat.

5.3.4 Test results

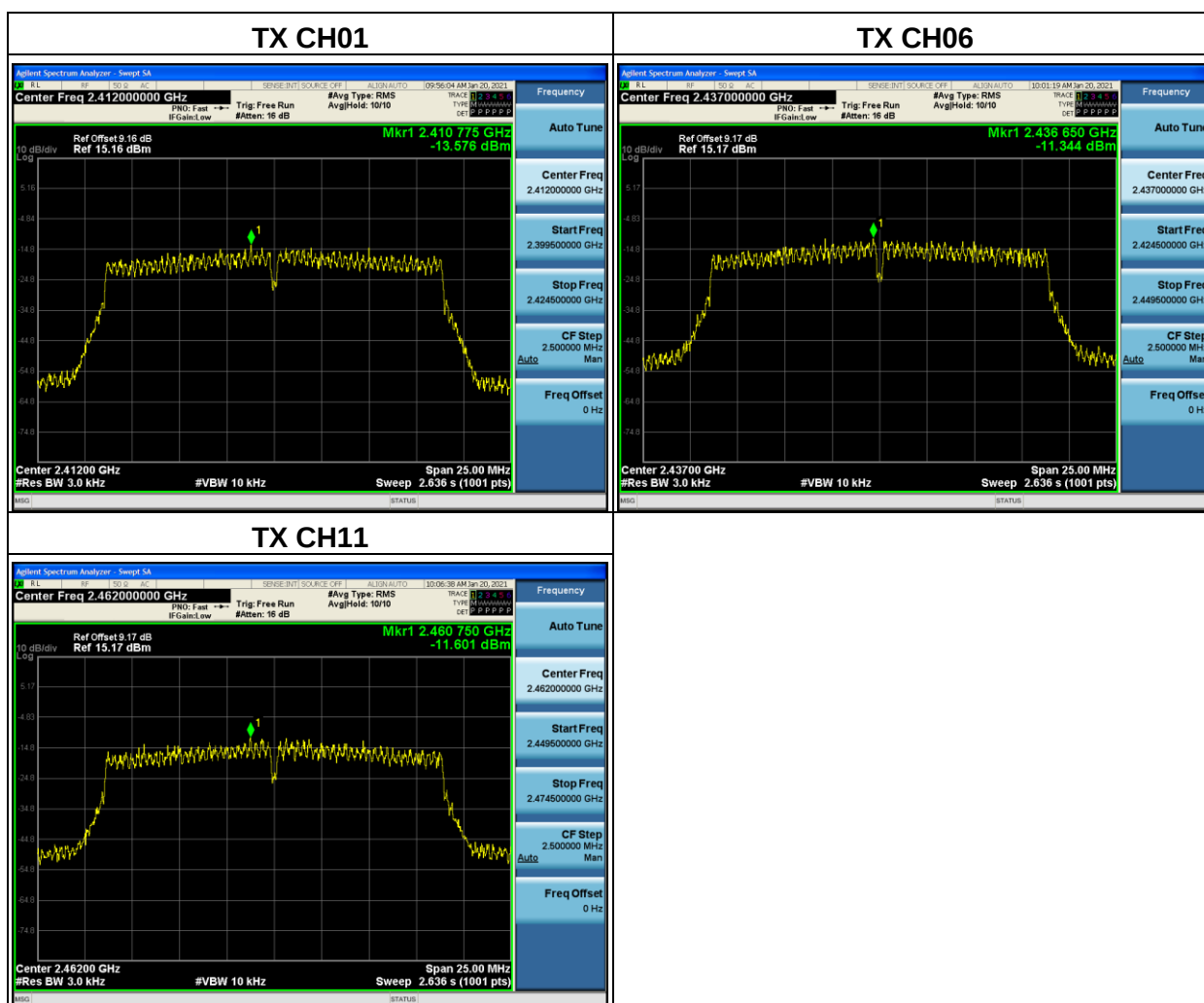
802.11b			
Frequency	Power Density (dBm/3kHz)	Limit (dBm/3kHz)	Result
2412 MHz	-9.949	8	Pass
2437 MHz	-8.817	8	Pass
2462 MHz	-10.065	8	Pass



802.11g			
Frequency	Power Density (dBm/3kHz)	Limit (dBm/3kHz)	Result
2412 MHz	-13.944	8	Pass
2437 MHz	-9.288	8	Pass
2462 MHz	-12.328	8	Pass

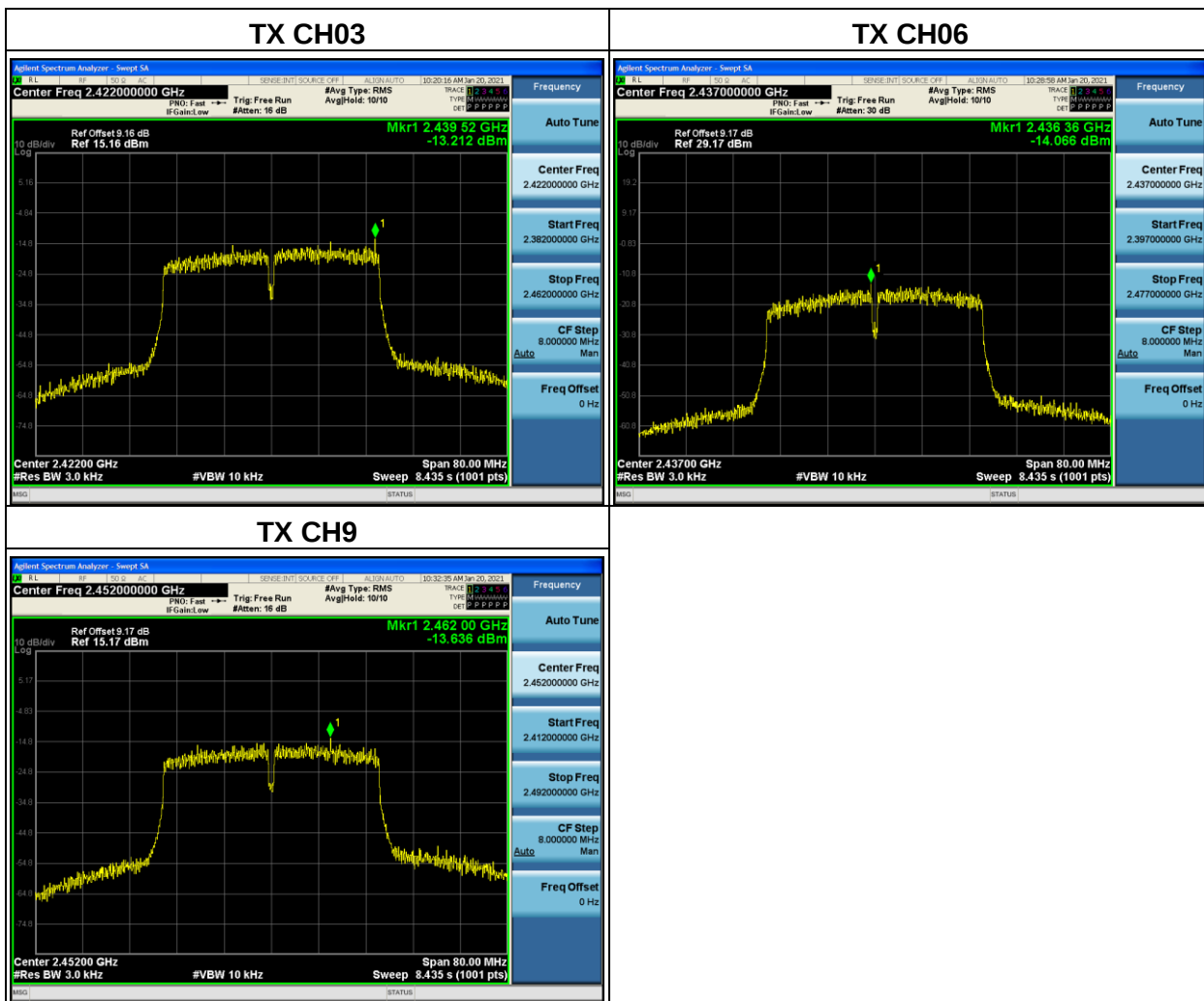


802.11n20			
Frequency	Power Density (dBm/3kHz)	Limit (dBm/3kHz)	Result
2412 MHz	13.576	8	Pass
2437 MHz	-11.344	8	Pass
2462 MHz	-11.601	8	Pass





802.11n40			
Frequency	Power Density (dBm/3kHz)	Limit (dBm/3kHz)	Result
2422 MHz	-13.212	8	Pass
2437 MHz	-14.066	8	Pass
2452 MHz	-13.636	8	Pass





5.4 Conducted emission

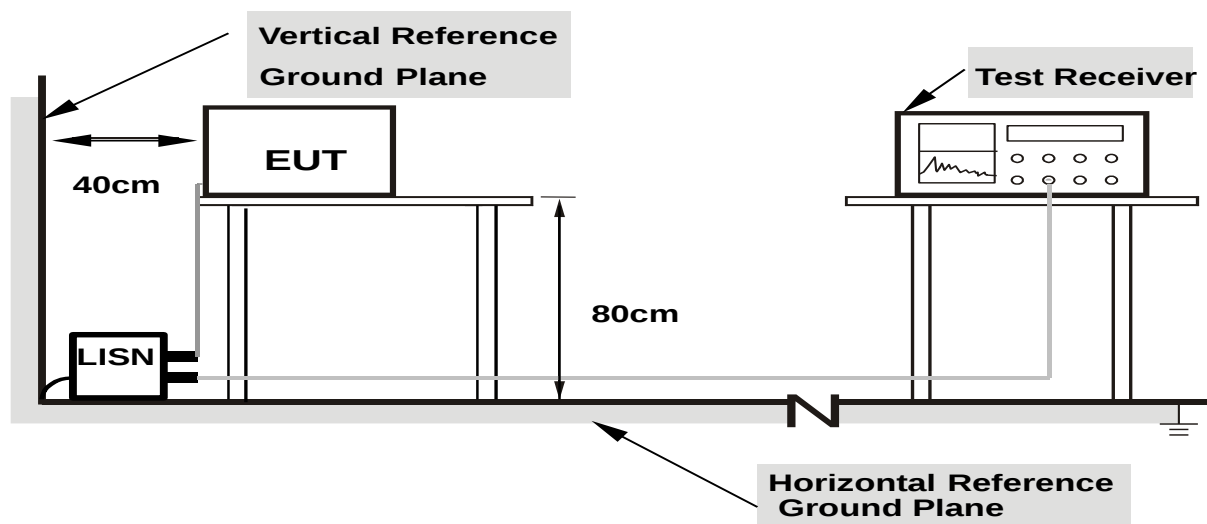
5.4.1 Limits

According to FCC Part 15.207(a) and KDB 174176 D01 Line Conducted FAQ v01r01.

FREQUENCY (MHz)	Class B (dBuV)	
	Quasi-peak	Average
0.15 -0.5	66 - 56 *	56 - 46 *
0.50 -5.0	56.00	46.00
5.0 -30.0	60.00	50.00

Note: *Decreases with the logarithm of the frequency..

5.4.2 Test setup



Note: 1.Support units were connected to second LISN.

2.Both of LISNs (AMN) are 80 cm from EUT and at least 80 from other units and other metal planes

5.4.3 Test procedure

a. EUT Operating Conditions

The EUT was configured for testing in a typical fashion (as a customer would normally use it). The EUT has been programmed to continuously transmit during test. This operating condition was tested and used to collect the included data.

b. The following table is the setting of the receiver

Receiver Parameters	Setting
Attenuation	10 dB
Start Frequency	0.15 MHz
Stop Frequency	30 MHz
IF Bandwidth	9 kHz

- c. The EUT was placed 0.8 meters from the horizontal ground plane with EUT being connected to the power mains through a line impedance stabilization network (LISN). All other support equipments powered from additional LISN(s). The LISN provide 50 Ohm/ 50uH of coupling impedance for the measuring instrument.
- d. Interconnecting cables that hang closer than 40 cm to the ground plane shall be folded back and forth in the center forming a bundle 30 to 40 cm long.
- e. I/O cables that are not connected to a peripheral shall be bundled in the center. The end of the cable may be terminated, if required, using the correct terminating impedance. The overall length shall not exceed 1 m.
- f. LISN at least 80 cm from nearest part of EUT chassis.

For the actual test configuration, please refer to the related Item –EUT Test Photos.

5.4.4 Test results

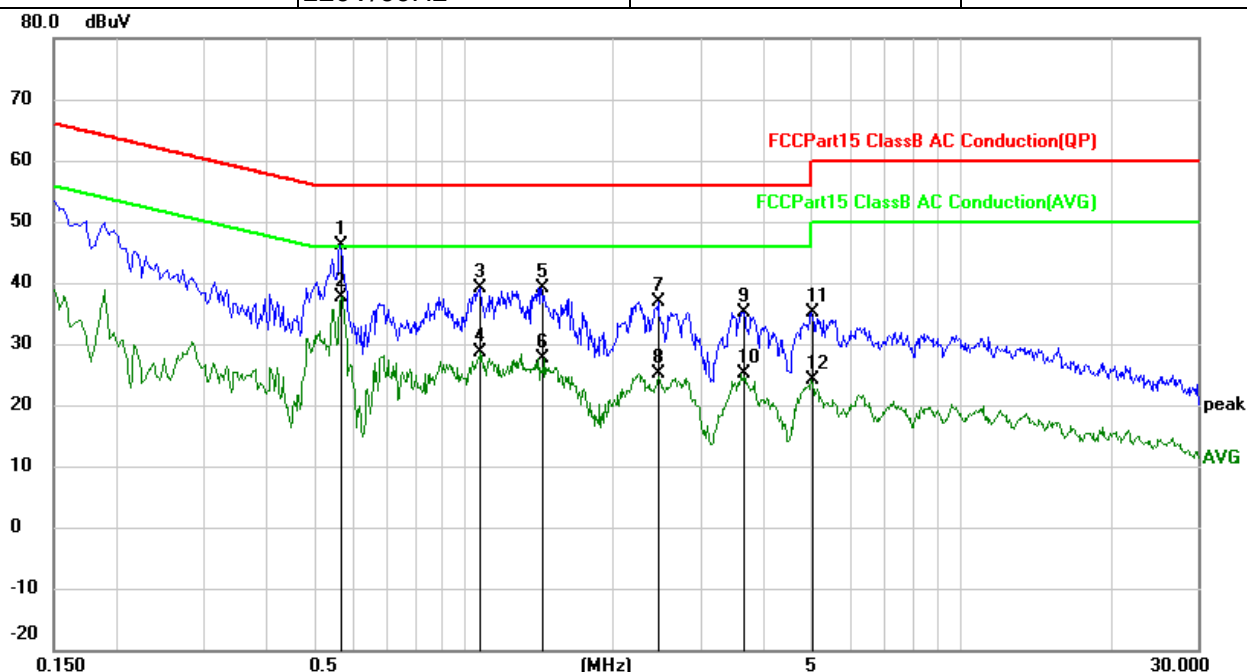
Note:

1. All the modulation modes have been tested, the report only shows the worst mode. The worst mode is 802.11b CH06
2. Emission Level = Reading Level + Factor, Margin = Emission Level - Limit, Factor = LISN modulus + Cable Loss



Test data

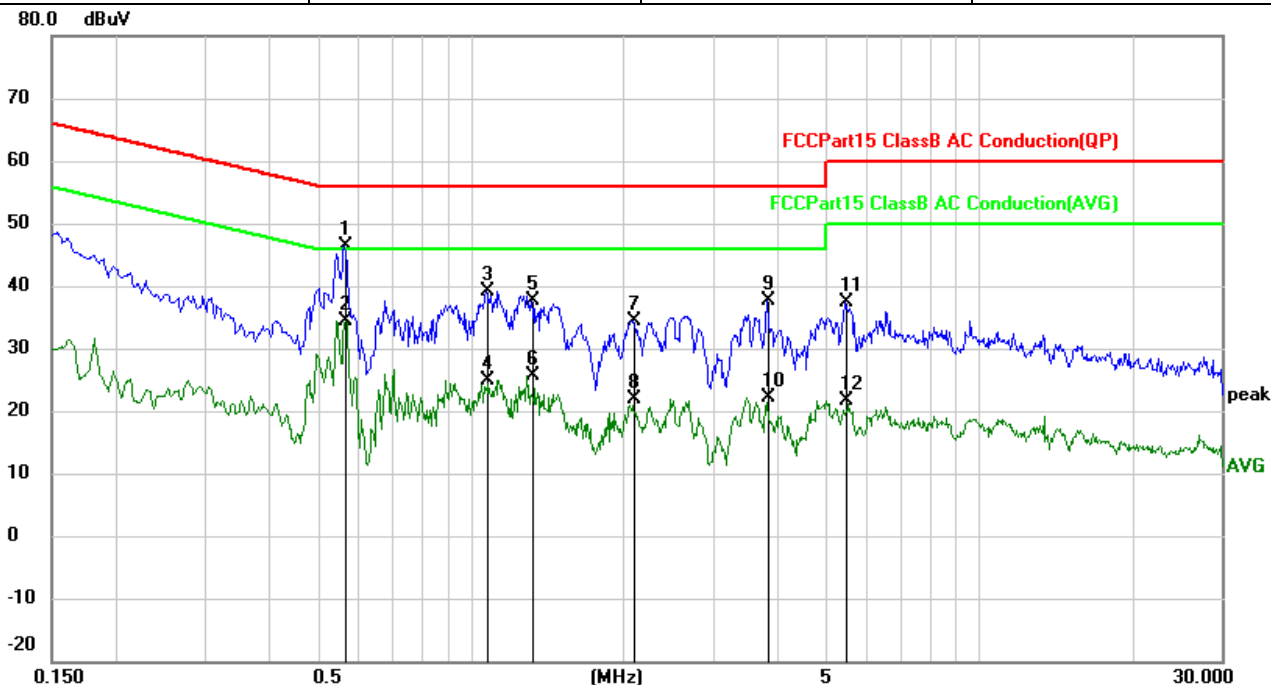
EUT:	Cutting Plotter	Model Name:	X7-180GB
Pressure:	1010hPa	Phase::	L
Test Voltage:	Power by adapter AC 120V/60Hz	Test Mode:	Charging+TX



No.	Mk.	Freq. MHz	Reading Level dBuV	Correct Factor dB	Measure- ment dBuV	Limit dBuV	Over dB	Detector
1		0.5658	36.20	9.94	46.14	56.00	-9.86	QP
2	*	0.5658	27.68	9.94	37.62	46.00	-8.38	AVG
3		1.0780	29.05	9.99	39.04	56.00	-16.96	QP
4		1.0780	18.56	9.99	28.55	46.00	-17.45	AVG
5		1.4338	29.19	10.01	39.20	56.00	-16.80	QP
6		1.4338	17.52	10.01	27.53	46.00	-18.47	AVG
7		2.4660	26.79	10.06	36.85	56.00	-19.15	QP
8		2.4660	15.11	10.06	25.17	46.00	-20.83	AVG
9		3.6539	25.10	10.12	35.22	56.00	-20.78	QP
10		3.6539	15.07	10.12	25.19	46.00	-20.81	AVG
11		5.0057	24.99	10.18	35.17	60.00	-24.83	QP
12		5.0057	14.03	10.18	24.21	50.00	-25.79	AVG



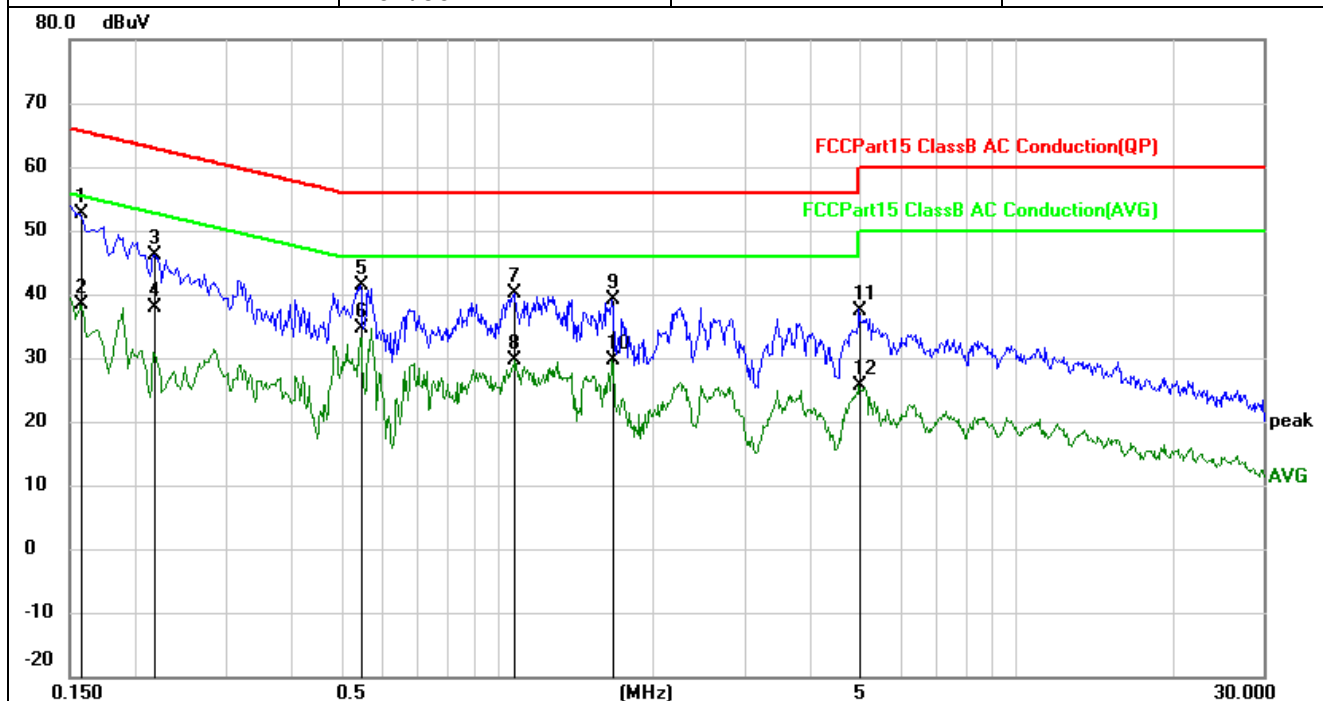
EUT:	Cutting Plotter	Model Name:	X7-180GB
Pressure:	1010hPa	Phase::	N
Test Voltage:	Power by adapter AC 120V/60Hz	Test Mode:	Charging+TX



No.	Mk.	Freq.	Reading Level	Correct Factor	Measure-ment	Limit	Over	
		MHz	dBuV	dB	dBuV	dBuV	dB	Detector
1	*	0.5656	36.51	9.94	46.45	56.00	-9.55	QP
2		0.5656	24.35	9.94	34.29	46.00	-11.71	AVG
3		1.0740	29.11	9.99	39.10	56.00	-16.90	QP
4		1.0740	14.94	9.99	24.93	46.00	-21.07	AVG
5		1.3220	27.59	10.01	37.60	56.00	-18.40	QP
6		1.3220	15.53	10.01	25.54	46.00	-20.46	AVG
7		2.0900	24.31	10.04	34.35	56.00	-21.65	QP
8		2.0900	11.73	10.04	21.77	46.00	-24.23	AVG
9		3.8220	27.51	10.12	37.63	56.00	-18.37	QP
10		3.8220	12.00	10.12	22.12	46.00	-23.88	AVG
11		5.4579	27.11	10.20	37.31	60.00	-22.69	QP
12		5.4579	11.54	10.20	21.74	50.00	-28.26	AVG



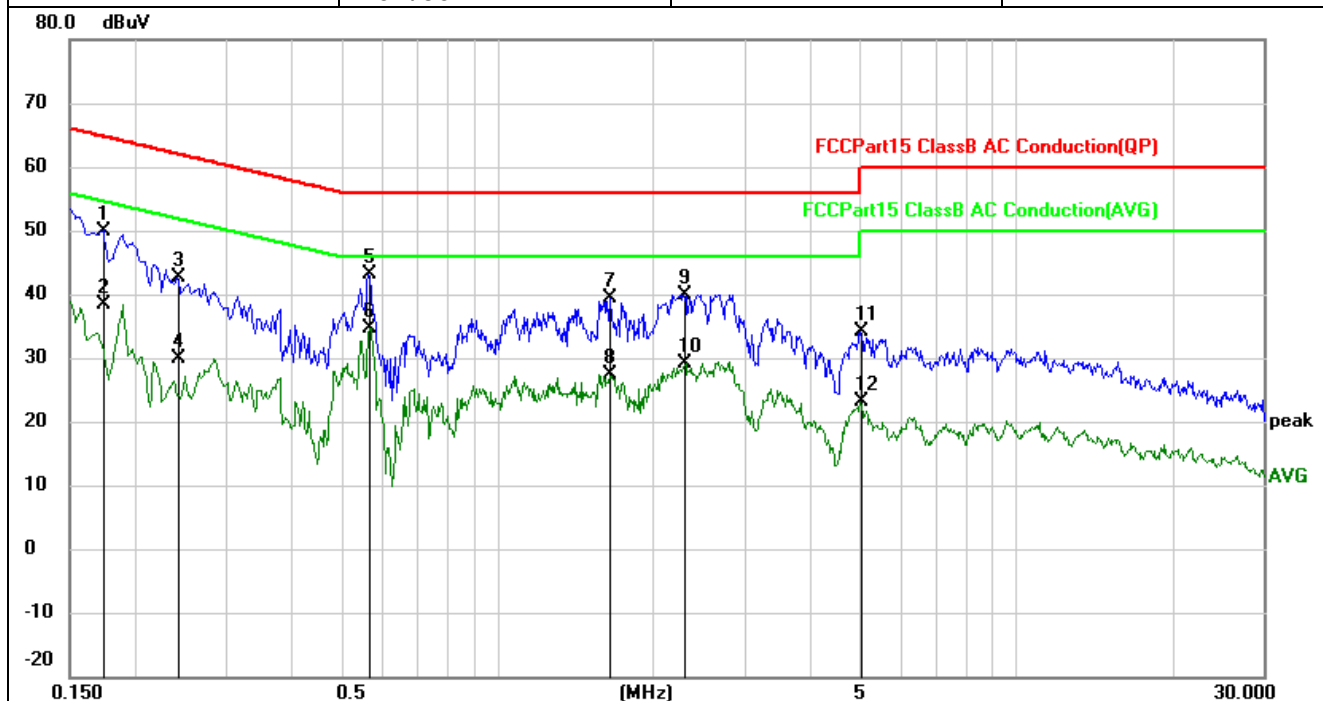
EUT:	Cutting Plotter	Model Name:	X7-180GB
Pressure:	1010hPa	Phase:	L
Test Voltage:	Power by adapter AC 240V/60Hz	Test Mode:	Charging+TX



No.	Mk.	Freq. MHz	Reading Level dBuV	Correct Factor dB	Measure- ment dBuV	Limit dBuV	Over dB	Detector
1		0.1580	42.88	9.74	52.62	65.57	-12.95	QP
2		0.1580	28.65	9.74	38.39	55.57	-17.18	AVG
3		0.2179	36.45	9.74	46.19	62.90	-16.71	QP
4		0.2179	28.04	9.74	37.78	52.90	-15.12	AVG
5		0.5460	31.44	9.94	41.38	56.00	-14.62	QP
6	*	0.5460	24.64	9.94	34.58	46.00	-11.42	AVG
7		1.0780	30.05	9.99	40.04	56.00	-15.96	QP
8		1.0780	19.56	9.99	29.55	46.00	-16.45	AVG
9		1.6656	29.16	10.02	39.18	56.00	-16.82	QP
10		1.6656	19.60	10.02	29.62	46.00	-16.38	AVG
11		4.9858	27.32	10.18	37.50	56.00	-18.50	QP
12		4.9858	15.51	10.18	25.69	46.00	-20.31	AVG



EUT:	Cutting Plotter	Model Name:	X7-180GB
Pressure:	1010hPa	Phase:	N
Test Voltage:	Power by adapter AC 240V/60Hz	Test Mode:	Charging+TX



No.	Mk.	Freq.	Reading Level	Correct Factor	Measurement	Limit	Over	
		MHz	dBuV	dB	dBuV	dBuV	dB	Detector
1		0.1737	40.26	9.74	50.00	64.78	-14.78	QP
2		0.1737	28.54	9.74	38.28	54.78	-16.50	AVG
3		0.2419	32.80	9.74	42.54	62.03	-19.49	QP
4		0.2419	20.03	9.74	29.77	52.03	-22.26	AVG
5		0.5657	33.20	9.94	43.14	56.00	-12.86	QP
6	*	0.5657	24.68	9.94	34.62	46.00	-11.38	AVG
7		1.6500	29.25	10.02	39.27	56.00	-16.73	QP
8		1.6500	17.39	10.02	27.41	46.00	-18.59	AVG
9		2.2860	29.84	10.05	39.89	56.00	-16.11	QP
10		2.2860	19.04	10.05	29.09	46.00	-16.91	AVG
11		5.0057	23.99	10.18	34.17	60.00	-25.83	QP
12		5.0057	13.03	10.18	23.21	50.00	-26.79	AVG



5.5 Radiated spurious

5.5.1 Limits

20dBc in any 100 kHz bandwidth outside the operating frequency band. In case the emission fall within the restricted band specified on 15.205(a), then the 15.209(a) limit in the table below has to be followed.

Frequency (MHz)	Field Strength (micorvolts/meter)	Measurement Distance (meters)
0.009~0.490	2400/F(kHz)	300
0.490~1.705	24000/F(kHz)	30
1.705~30.0	30	30
30~88	100	3
88~216	150	3
216~960	200	3
Above 960	500	3

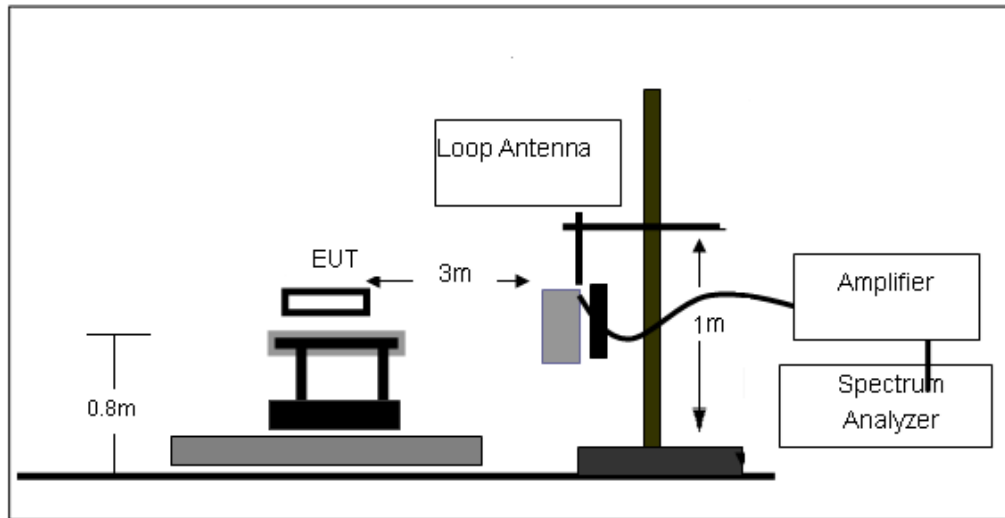
Spectrum Parameter	Setting
Attenuation	Auto
Start Frequency	1000 MHz
Stop Frequency	10th carrier harmonic
RB / VB (emission in restricted band)	1 MHz / 1 MHz for Peak, 1 MHz / 10Hz for Average

Receiver Parameter	Setting
Attenuation	Auto
Start ~ Stop Frequency	9kHz~150kHz / RB 200Hz for QP
Start ~ Stop Frequency	150kHz~30MHz / RB 9kHz for QP
Start ~ Stop Frequency	30MHz~1000MHz / RB 120kHz for QP

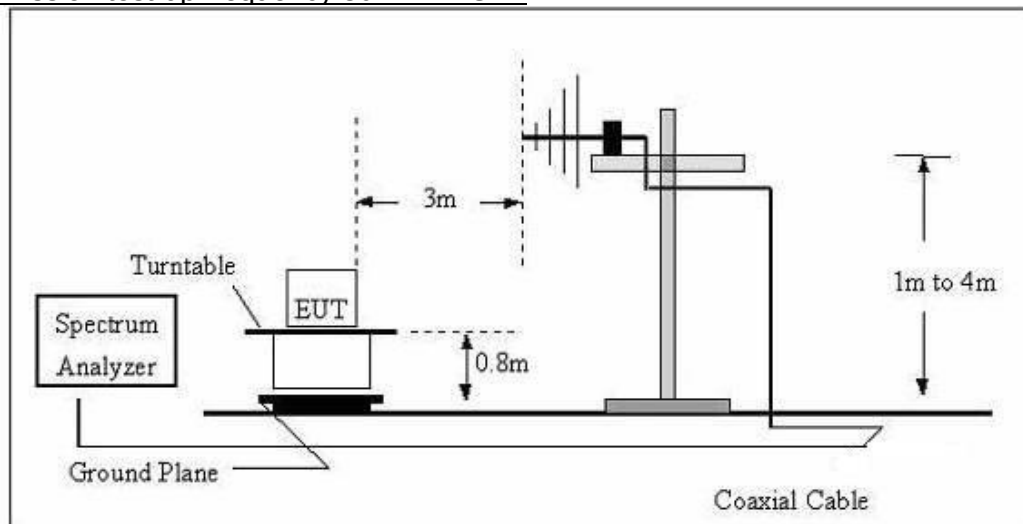


5.5.2 Test setup

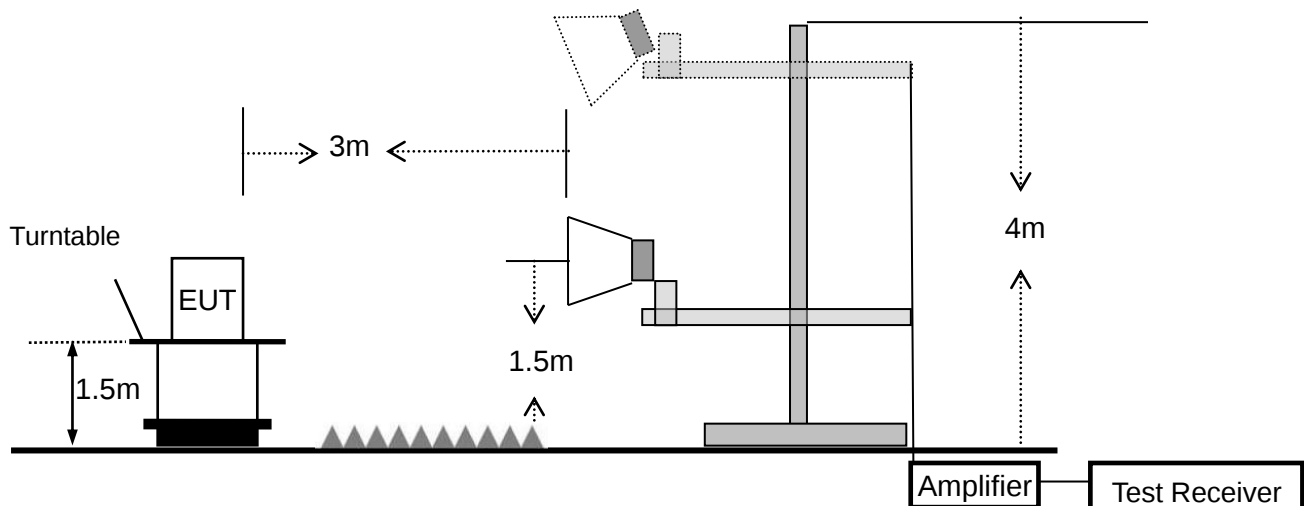
Radiated emission test-up frequency below 30MHz



Radiated emission test-up frequency 30MHz~1GHz



Radiated emission test-up frequency above 1GHz



5.5.3 Test procedure

- a. EUT operating conditions. The EUT tested system was configured as the statements of 2.4 unless otherwise a special operating condition is specified in the follows during the testing.
- b. The measuring distance of at 3 m shall be used for measurements at frequency up to 1GHz. For frequencies above 1GHz, any suitable measuring distance may be used.
- c. The EUT was placed on the top of a rotating table 0.8 meters above the ground at a 3 meter open area test site. The table was rotated 360 degrees to determine the position of the highest radiation.
- d. The height of the equipment or of the substitution antenna shall be 0.8 m; the height of the test antenna shall vary between 1 m to 4 m. Both horizontal and vertical polarizations of the antenna are set to make the measurement.
- e. For emission measurements above 1 GHz, the EUT shall be placed at a height of 1.5 m above the floor on a support that is RF transparent for the frequencies of interest. Final measurements for the EUT require a measurement antenna height scan of 1 m to 4 m.
- f. The initial step in collecting conducted emission data is a spectrum analyzer peak detector mode pre-scanning the measurement frequency range. Significant peaks are then marked and then Quasi Peak detector mode re-measured.
- g. If the Peak Mode measured value compliance with and lower than Quasi Peak Mode Limit, the EUT shall be deemed to meet QP Limits and then no additional QP Mode measurement performed.
- h. For the actual test configuration, please refer to the related Item –EUT Test photos.

Note: Both horizontal and vertical antenna polarities were tested and performed pretest to three orthogonal axis. The worst case emissions were reported

5.5.4 Test results

5.5.4.1 Radiation emission

Below 30MHz

EUT:	Cutting Plotter	Model Name:	X7-180GB
Pressure:	1010 hPa	Phase:	H
Test Mode:	Charging+TX	Test Voltage:	Power by adapter AC 120V/60Hz

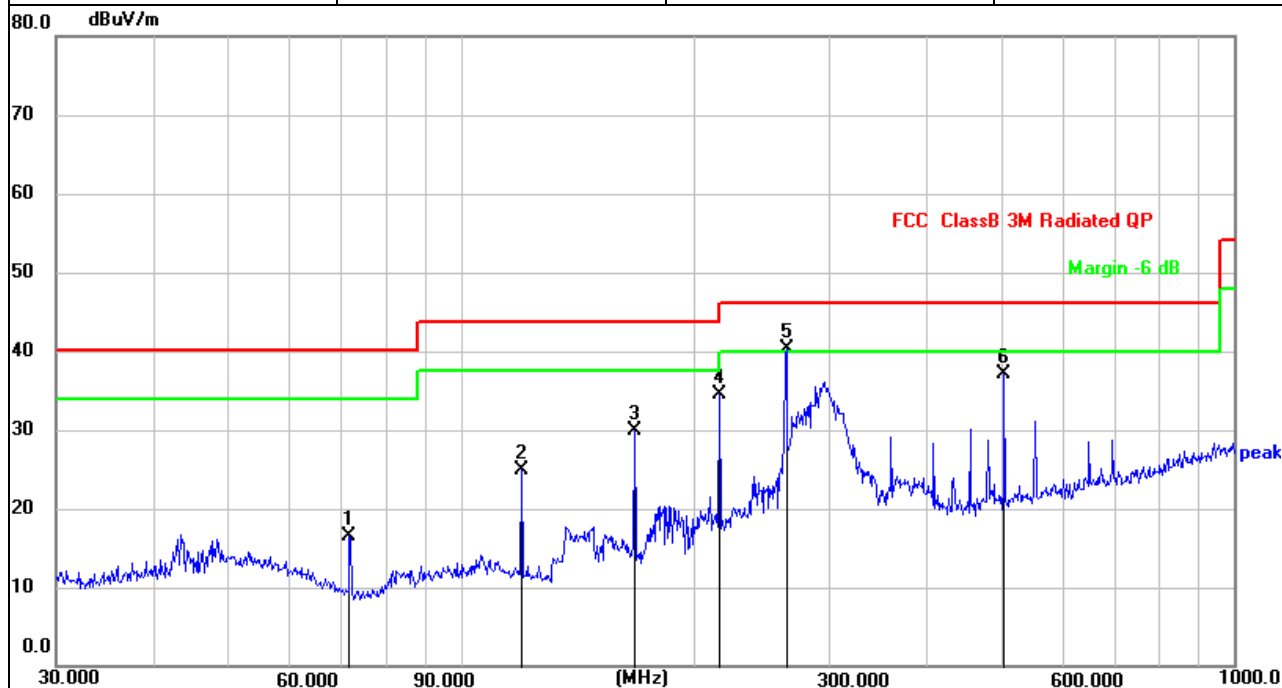
Freq.	Reading	Limit	Margin	State
(MHz)	(dBuV/m)	(dBuV/m)	(dB)	P/F
--	--	--	--	Pass
--	--	--	--	Pass

Note:

1. For 9k-30MHz, the amplitude of spurious emissions which are attenuated by more than 20dB below the permissible value has no need to be reported.
2. Distance extrapolation factor = $40 \log (\text{specific distance}/\text{test distance})$ (dB).
3. Limit line = specific limits (dBuV) + distance extrapolation factor.

Between 30MHz – 1GHz

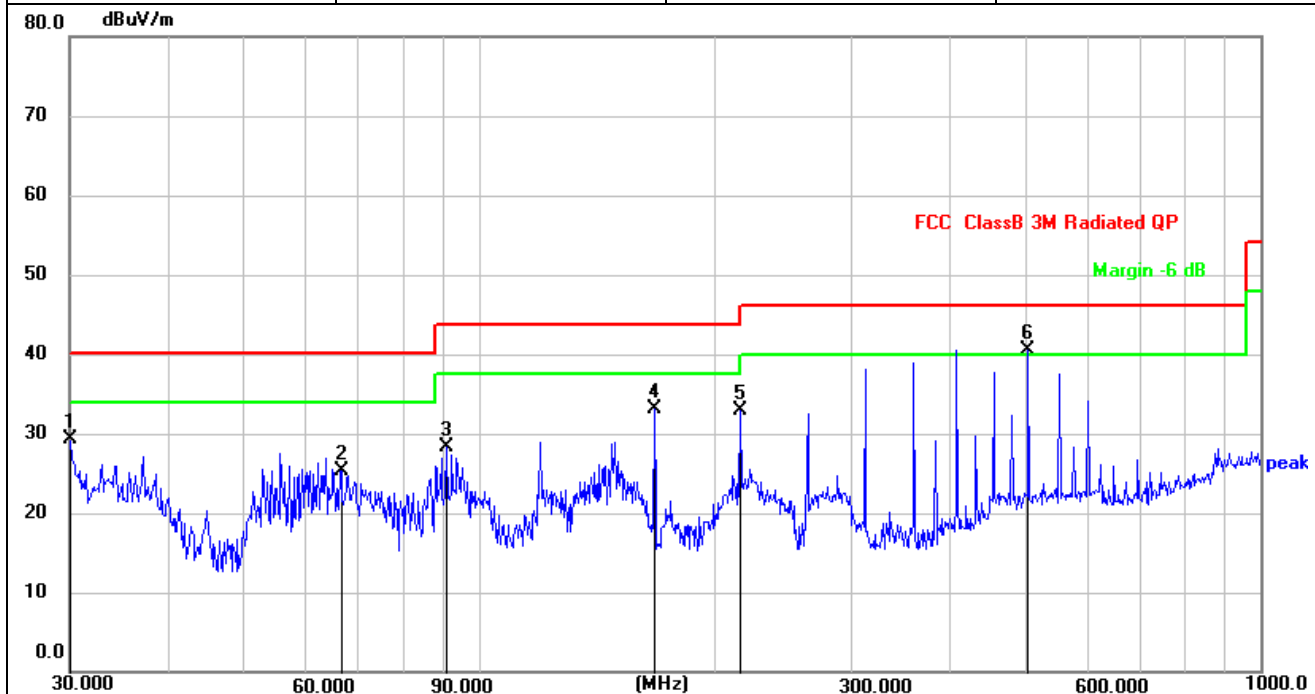
EUT:	Cutting Plotter	Model Name:	X7-180GB
Pressure:	1010 hPa	Phase:	H
Test Mode:	Charging+TX	Test Voltage:	Power by adapter AC 120V/60Hz



No.	Frequency (MHz)	Reading (dBuV)	Factor (dB/m)	Level (dBuV/m)	Limit (dBuV/m)	Margin (dB)	Detector
1	71.8319	34.19	-17.74	16.45	40.00	-23.55	QP
2	119.8555	40.74	-15.91	24.83	43.50	-18.67	QP
3	167.8240	46.02	-16.19	29.83	43.50	-13.67	QP
4	216.0237	47.82	-13.23	34.59	46.00	-11.41	QP
5 *	263.8190	51.83	-11.61	40.22	46.00	-5.78	QP
6	504.7062	43.93	-6.86	37.07	46.00	-8.93	QP



EUT:	Cutting Plotter	Model Name:	X7-180GB
Pressure:	1010 hPa	Phase:	V
Test Mode:	Charging+TX	Test Voltage:	Power by adapter AC 120V/60Hz



No.	Frequency (MHz)	Reading (dBuV)	Factor (dB/m)	Level (dBuV/m)	Limit (dBuV/m)	Margin (dB)	Detector
1	30.0000	45.74	-16.38	29.36	40.00	-10.64	QP
2	66.7325	41.98	-16.68	25.30	40.00	-14.70	QP
3	90.8554	44.37	-16.10	28.27	43.50	-15.23	QP
4	167.8242	49.34	-16.19	33.15	43.50	-10.35	QP
5	216.0239	46.10	-13.23	32.87	46.00	-13.13	QP
6 *	504.7062	47.42	-6.86	40.56	46.00	-5.44	QP

Note:

1. Emission Level = Meter Reading + Factor, Margin= Emission Level- Limit, Factor = Antenna Factor + Cable Loss – Pre-amplifier.
2. The three modulated high, medium and low channels have been tested. The report only shows the worst mode. The worst mode is 802.11b CH06.

1GHz-25GHz

Frequency	Reading Level	Correct Factor	Measurement	Limits	Over	Detector	Polarization
(MHz)	(dBμV)	(dB/m)	(dBμV/m)	(dBμV/m)	(dB)	Peak/AVG	H/V
802.11b - 2412 MHz TX mode							
4824	48.41	1.52	49.93	74	-24.07	Peak	V
4824	35.23	1.52	36.75	54	-17.25	AVG	V
7236	48.84	5.46	54.30	74	-19.70	Peak	V
7236	35.36	5.46	40.82	54	-13.18	AVG	V
9648	48.40	6.33	54.73	74	-19.27	Peak	V
9648	35.94	6.33	42.27	54	-11.73	AVG	V
4824	50.52	1.52	52.04	74	-21.96	Peak	H
4824	37.78	1.52	39.30	54	-14.70	AVG	H
7236	48.72	5.46	54.18	74	-19.82	Peak	H
7236	36.72	5.46	42.18	54	-11.82	AVG	H
9648	48.65	6.33	54.98	74	-19.02	Peak	H
9648	37.90	6.33	44.23	54	-9.77	AVG	H
802.11b - 2437 MHz TX mode							
4874	41.11	1.68	42.79	74	-31.21	Peak	V
4874	30.48	1.68	32.16	54	-21.84	AVG	V
7311	40.67	5.45	46.12	74	-27.88	Peak	V
7311	27.88	5.45	33.33	54	-20.67	AVG	V
9748	41.94	6.37	48.31	74	-25.69	Peak	V
9748	29.21	6.37	35.58	54	-18.42	AVG	V
4874	41.96	1.68	43.64	74	-30.36	Peak	H
4874	32.92	1.68	34.60	54	-19.40	AVG	H
7311	40.99	5.45	46.44	74	-27.56	Peak	H
7311	28.07	5.45	33.52	54	-20.48	AVG	H
9748	41.53	6.37	47.90	74	-26.10	Peak	H
9748	29.23	6.37	35.60	54	-18.40	AVG	H

802.11b - 2462 MHz TX mode							
4924	44.15	1.83	45.98	74	-28.02	Peak	V
4924	32.05	1.83	33.88	54	-20.12	AVG	V
7386	40.43	5.43	45.86	74	-28.14	Peak	V
7386	27.69	5.43	33.12	54	-20.88	AVG	V
9848	41.62	6.41	48.03	74	-25.97	Peak	V
9848	28.61	6.41	35.02	54	-18.98	AVG	V
4924	47.15	1.83	48.98	74	-25.02	Peak	H
4924	35.87	1.83	37.70	54	-16.30	AVG	H
7386	41.19	5.43	46.62	74	-27.38	Peak	H
7386	30.00	5.43	35.43	54	-18.57	AVG	H
9848	42.10	6.41	48.51	74	-25.49	Peak	H
9848	28.63	6.41	35.04	54	-18.96	AVG	H

Note:

1. Emission Level= Antenna Factor + Cable Loss + Read Level - Preamp Factor
2. All other emissions more than 20dB below the limit.
3. The three modulated high, medium and low channels have been tested. The report only shows the worst mode. The worst mode is 802.11b.

5.5.4.2 Band edge - radiated

Frequency	Reading Level	Correct Factor	Measurement	Limits	Over	Detector	Polarization
(MHz)	(dBμV)	(dB/m)	(dBμV/m)	(dBμV/m)	(dB)	Peak/AVG	H/V
802.11b – Low band-edge							
(MHz)	(dBμV)	(dB/m)	(dBμV/m)	(dBμV/m)	(dB)	Peak/AVG	H/V
2310	48.65	-6.60	48.65	74	-31.95	Peak	V
2310	38.37	-6.60	38.37	54	-22.23	AVG	V
2390	49.05	-6.23	49.05	74	-31.18	Peak	V
2390	38.83	-6.23	38.83	54	-21.40	AVG	V
2310	48.54	-6.60	41.94	74	-32.06	Peak	H
2310	38.46	-6.60	31.86	54	-22.14	AVG	H
2390	48.83	-6.23	42.60	74	-31.40	Peak	H
2390	39.40	-6.23	33.17	54	-20.83	AVG	H
802.11b – High band-edge							
2483.5	51.33	-5.79	45.54	74	-28.46	Peak	V
2483.5	46.89	-5.79	41.10	54	-12.90	AVG	V
2500	48.50	-5.72	42.78	74	-31.22	Peak	V
2500	39.25	-5.72	33.53	54	-20.47	AVG	V
2483.5	52.64	-5.79	46.85	74	-27.15	Peak	H
2483.5	43.09	-5.79	37.30	54	-16.70	AVG	H
2500	50.52	-5.72	44.80	74	-29.20	Peak	H
2500	39.46	-5.72	33.74	54	-20.26	AVG	H

Note:

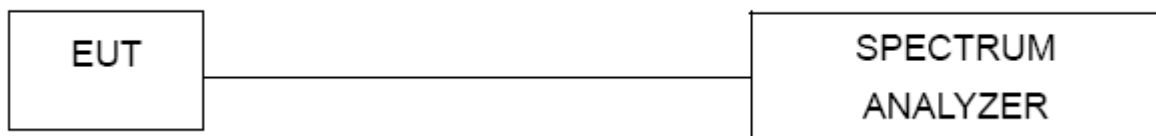
1. All Readings are Peak Value (VBW=3MHz) and AV Value (VBW=10Hz).
2. Emission Level= Antenna Factor + Cable Loss + Read Level - Preamp Factor.
3. All the modulation modes have been tested, and only the worst results are reflected in the report.

5.6 Band edge - Conducted

5.6.1 Limits

In any 100 kHz bandwidth outside the frequency band in which the spread spectrum or digitally modulated intentional radiator is operating, the radio frequency power that is produced by the intentional radiator shall be at least 20 dB below that in the 100 kHz bandwidth within the band that contains the highest level of the desired power, based on either an RF conducted or a radiated measurement, provided the transmitter demonstrates compliance with the peak conducted power limits. If the transmitter complies with the conducted power limits based on the use of RMS averaging over a time interval, as permitted under paragraph (b)(3) of this section, the attenuation required under this paragraph shall be 30 dB instead of 20 dB. Attenuation below the general limits specified in §15.209(a) is not required. In addition, radiated emissions which fall in the restricted bands, as defined in §15.205(a), must also comply with the radiated emission limits specified in §15.209(a) (see §15.205(c)).

5.6.2 Test setup



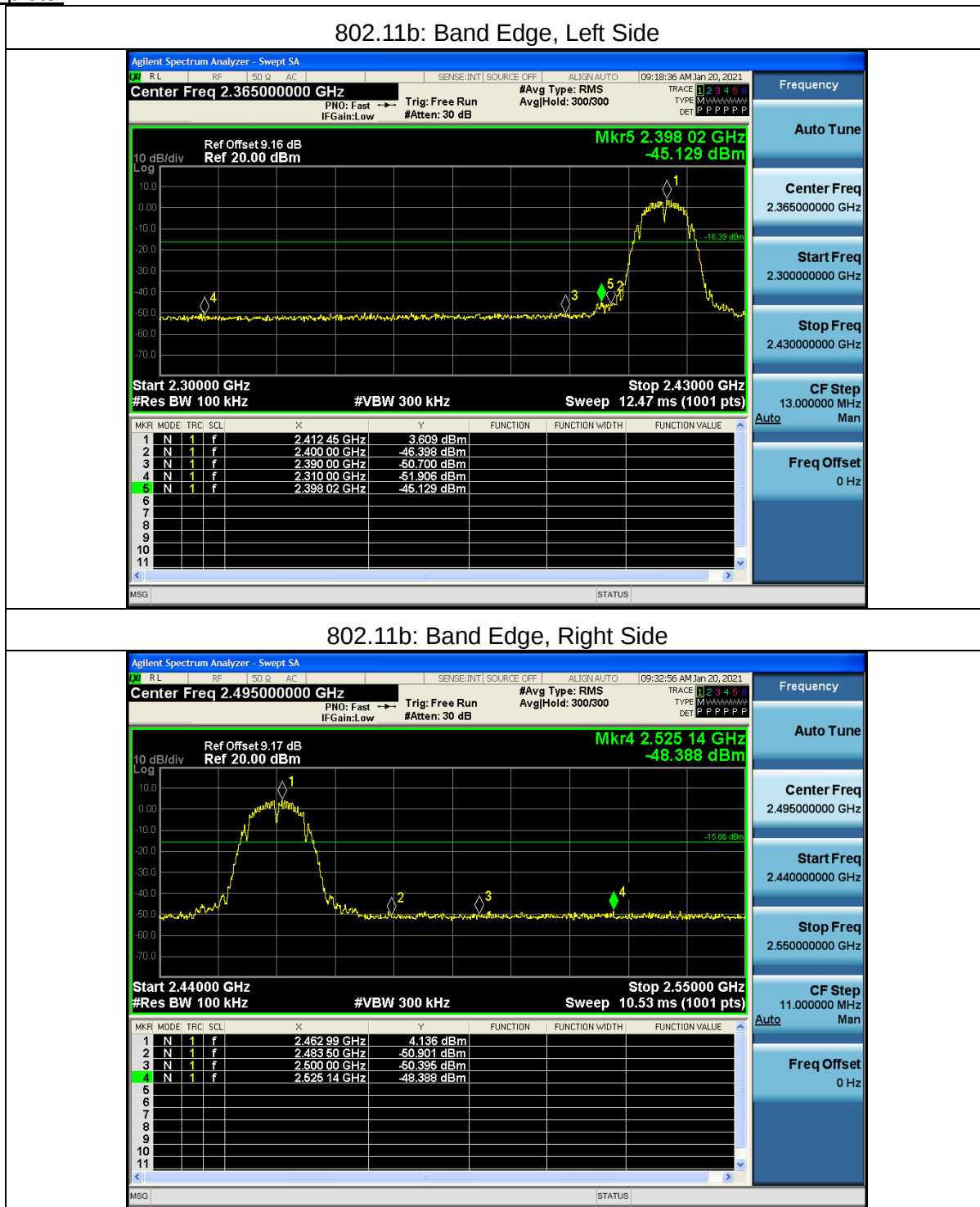
5.6.3 Test procedure

- Check the calibration of the measuring instrument using either an internal calibrator or a known signal from an external generator.
- Position the EUT without connection to measurement instrument. Turn on the EUT and connect its antenna terminal to measurement instrument via a low loss cable. Then set it to any one measured frequency within its operating range, and make sure the instrument is operated in its linear range.
- Set RBW to 100 kHz and VBW of spectrum analyzer to 300 kHz with a convenient frequency span including 100 kHz bandwidth from band edge.
- Measure the highest amplitude appearing on spectral display and set it as a reference level. Plot the graph with marking the highest point and edge frequency.
- Repeat above procedures until all measured frequencies were complete.



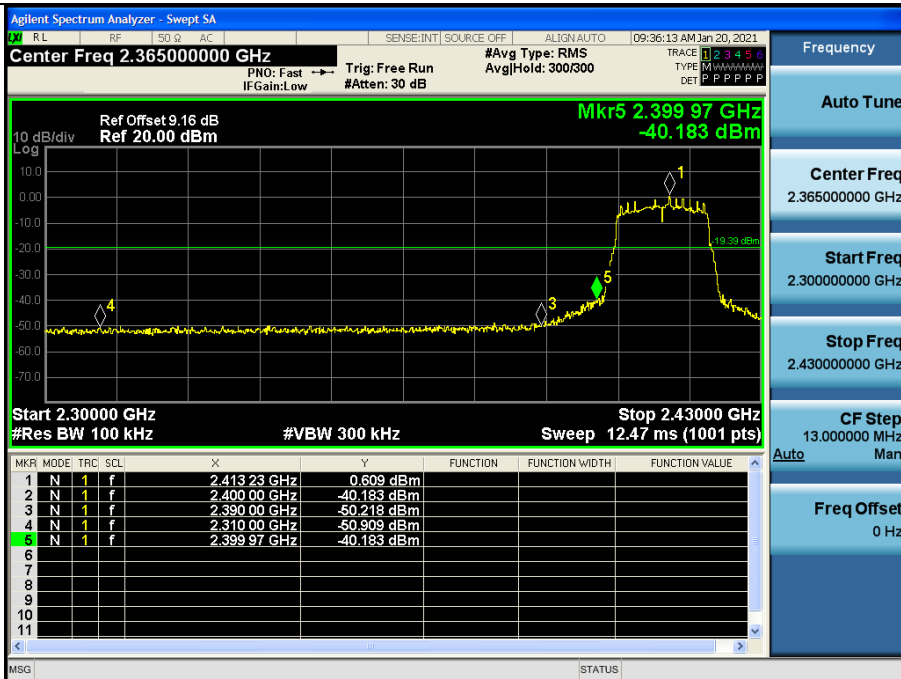
5.6.4 Test results

Test plots:

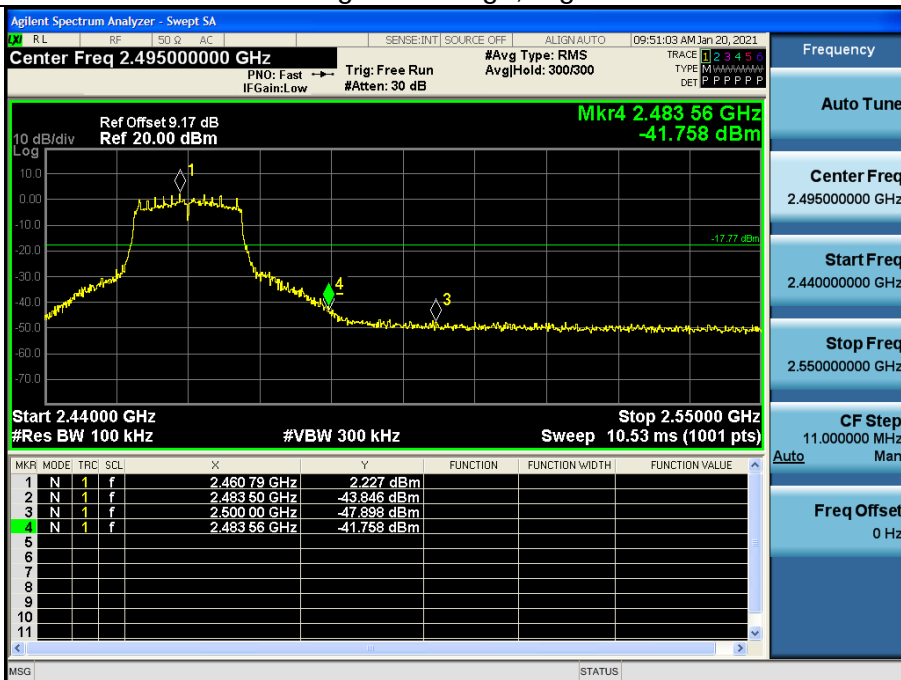




802.11g: Band Edge, Left Side

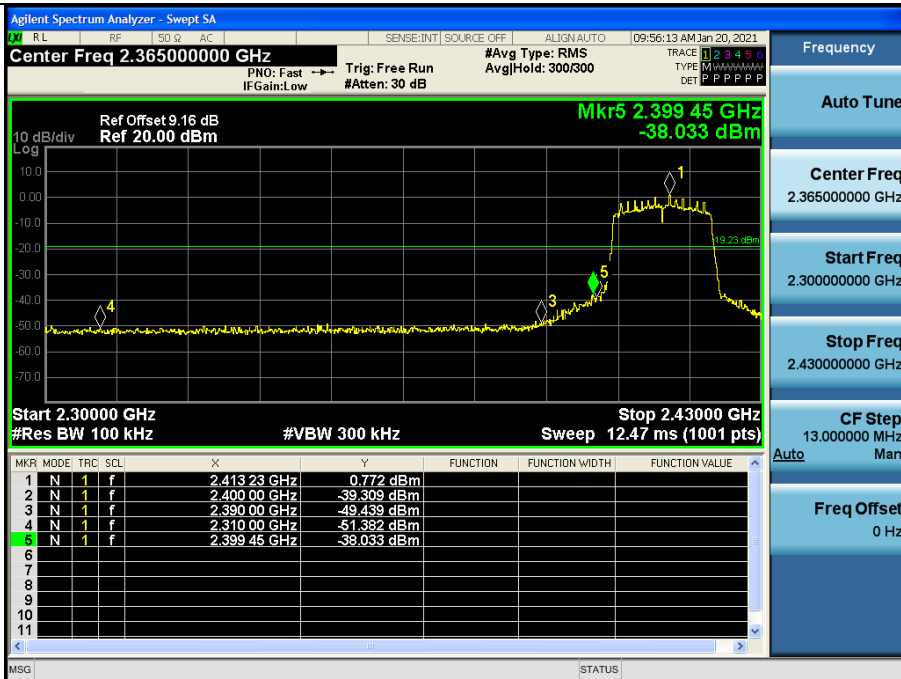


802.11g: Band Edge, Right Side

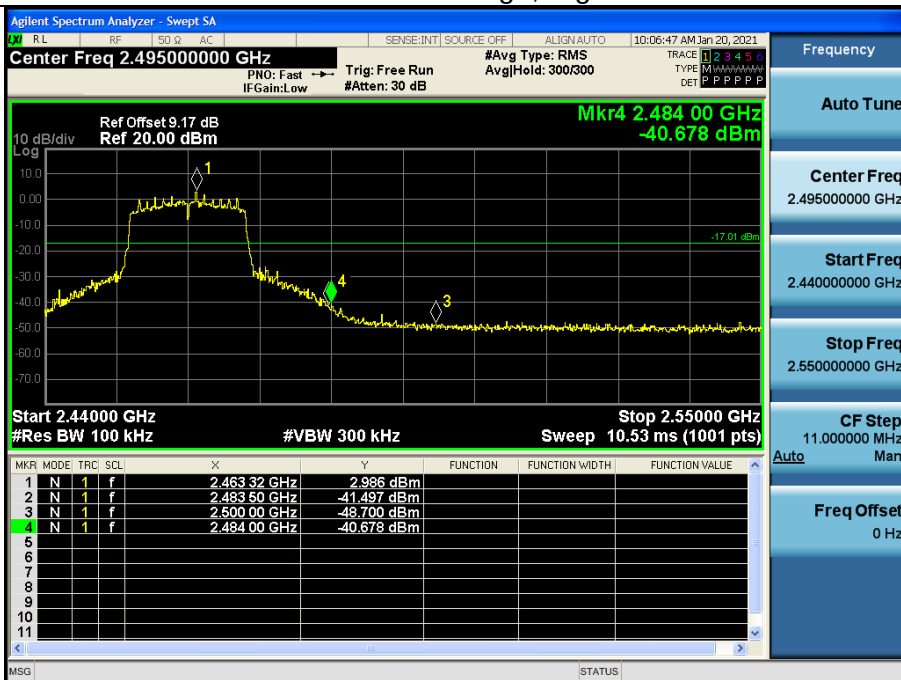




802.11n20: Band Edge, Left Side

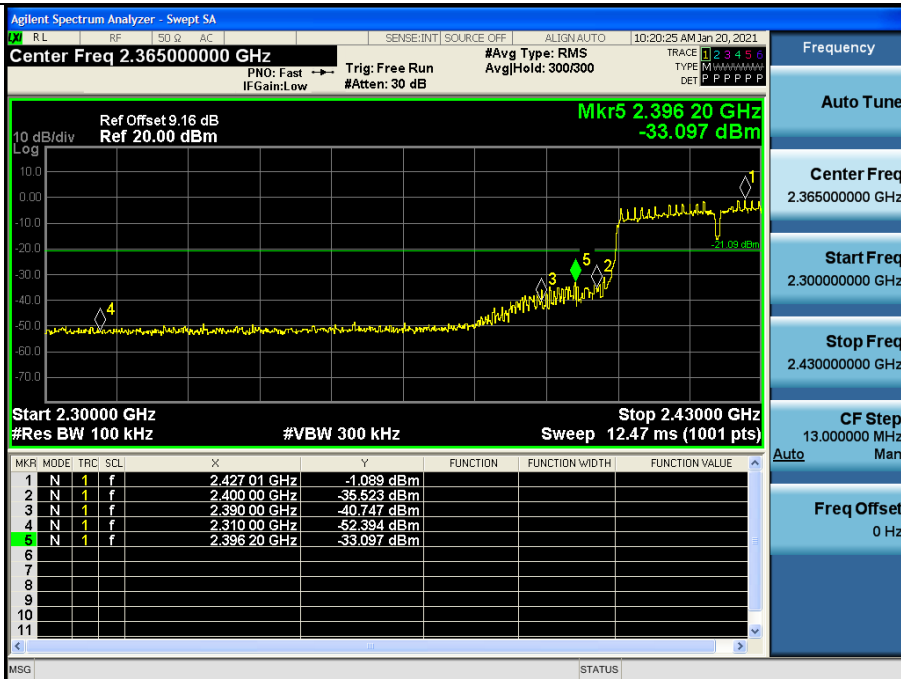


802.11n20: Band Edge, Right Side





802.11n40: Band Edge, Left Side



802.11n40: Band Edge, Right Side





5.7 6dB bandwidth

5.7.1 Limit

Section	Test Item	Limit	Frequency Range (MHz)
15.247(a)(2)	Bandwidth	$\geq 500\text{kHz}$ (6dB bandwidth)	2400-2483.5

5.7.2 Test setup



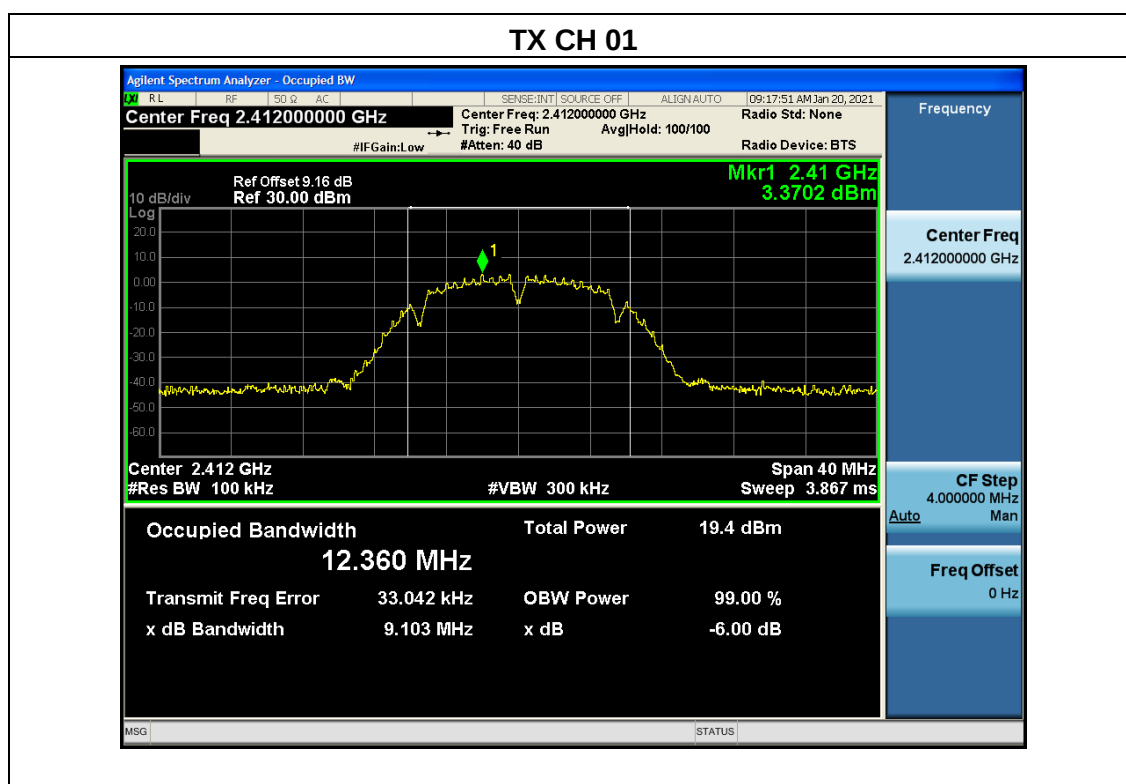
5.7.3 Test procedure

- Set RBW= 100 kHz.
- Set the video bandwidth (VBW) $\geq 3 \times$ RBW.
- Detector = Peak.
- Trace mode = max hold.
- Sweep = auto couple.
- Allow the trace to stabilize.
- Measure the maximum width of the emission that is constrained by the frequencies associated with the two outermost amplitude points (upper and lower) that are attenuated by 6 dB relative to the maximum level measured in the fundamental emission.

5.7.4 Test results

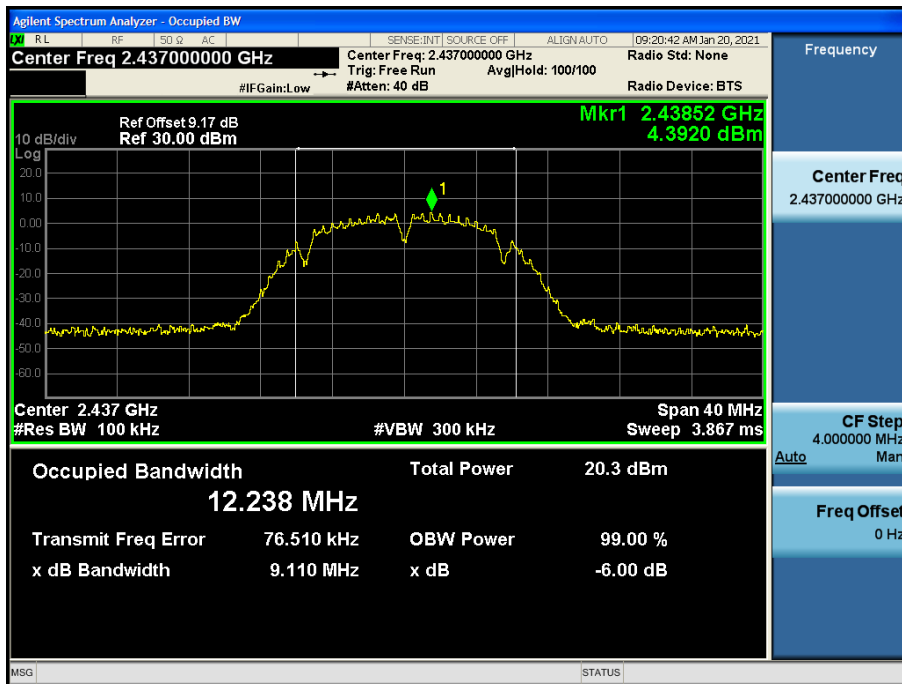
EUT:	Cutting Plotter	Model Name:	X7-180GB
Pressure:	1012 hPa	Test Voltage:	Power by adapter AC 120V/60Hz
Test Mode:	TX b Mode /CH01, CH06, CH11		

Channel	Frequency (MHz)	6dB bandwidth (MHz)	Limit (kHz)	Result
Low	2412	9.103	500	Pass
Middle	2437	9.110	500	Pass
High	2462	9.594	500	Pass

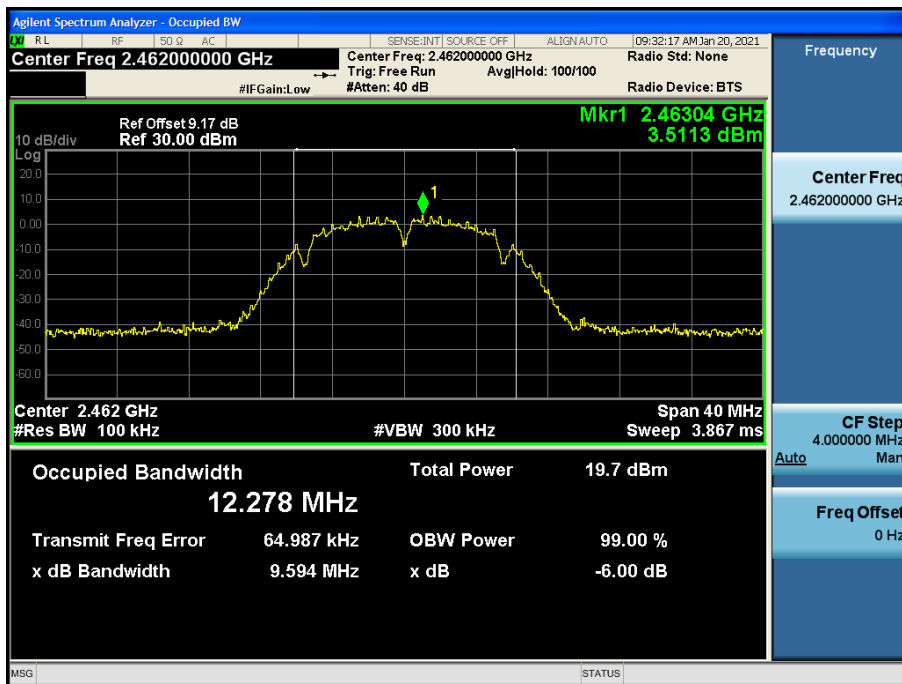




TX CH 06

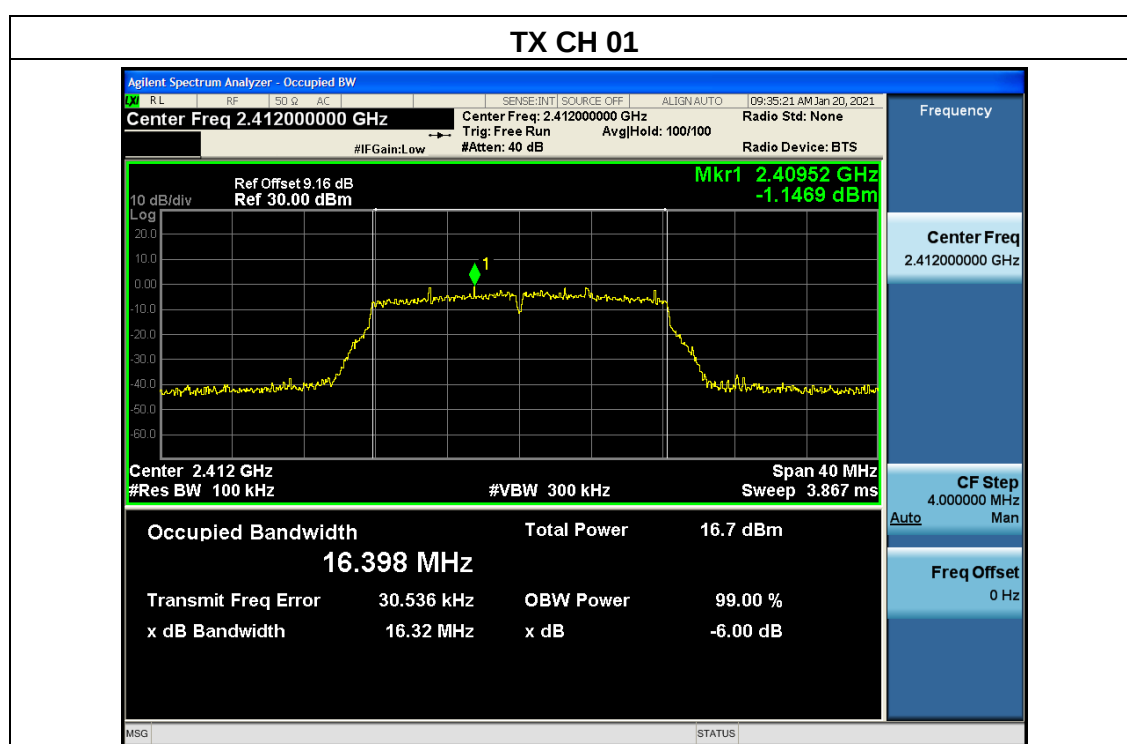


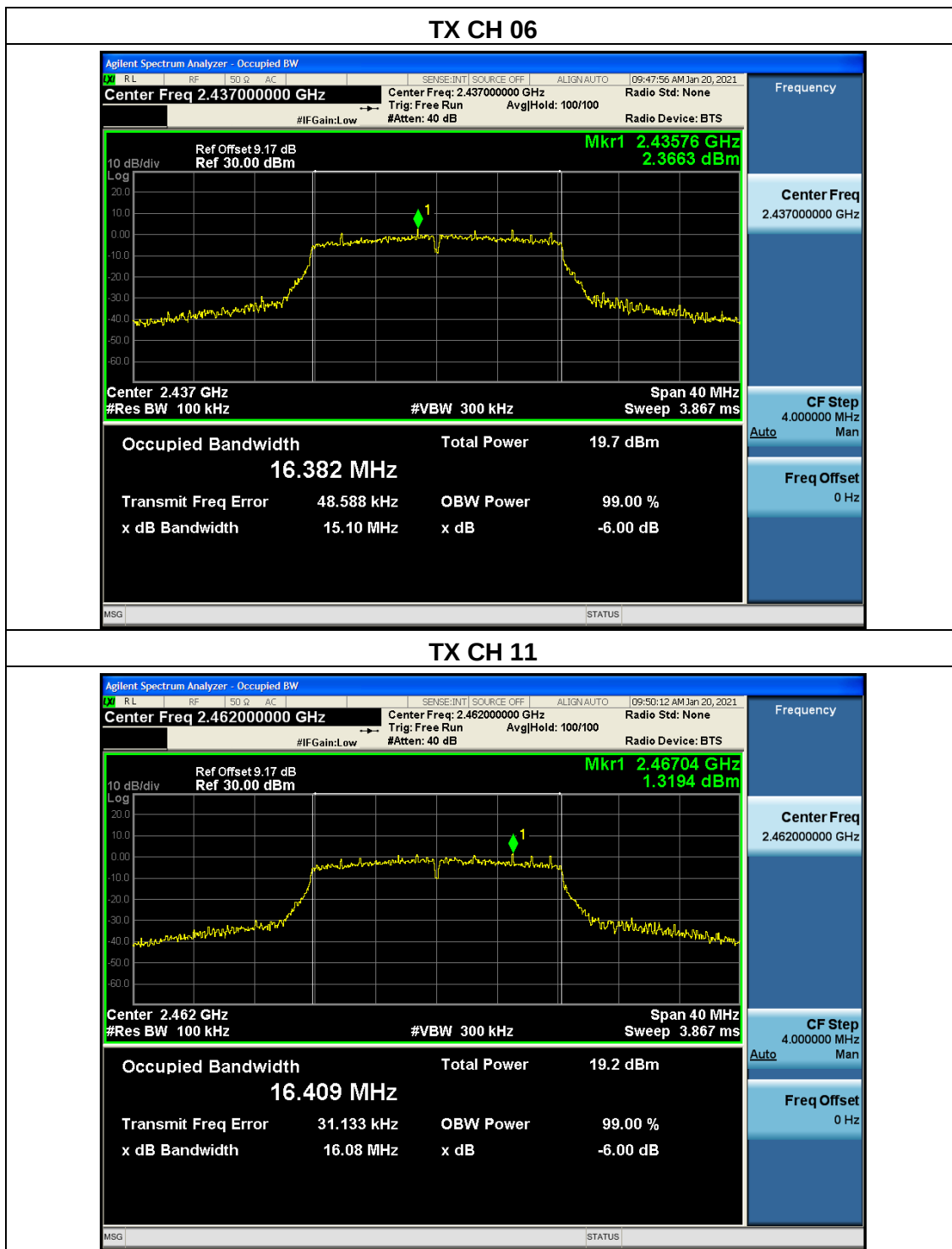
TX CH 11



EUT:	Cutting Plotter	Model Name:	X7-180GB
Pressure:	1012 hPa	Test Voltage:	Power by adapter AC 120V/60Hz
Test Mode:	TX g Mode /CH01, CH06, CH11		

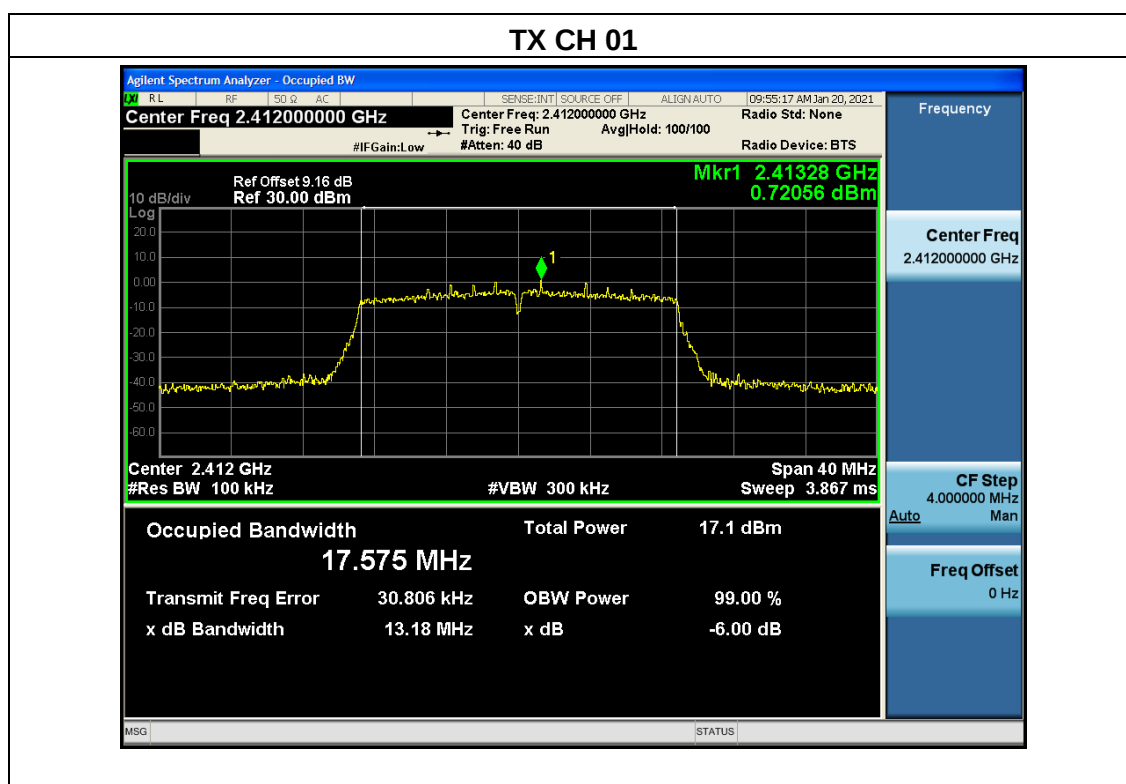
Channel	Frequency (MHz)	6dB bandwidth (MHz)	Limit (kHz)	Result
Low	2412	16.32	500	Pass
Middle	2437	15.10	500	Pass
High	2462	16.08	500	Pass

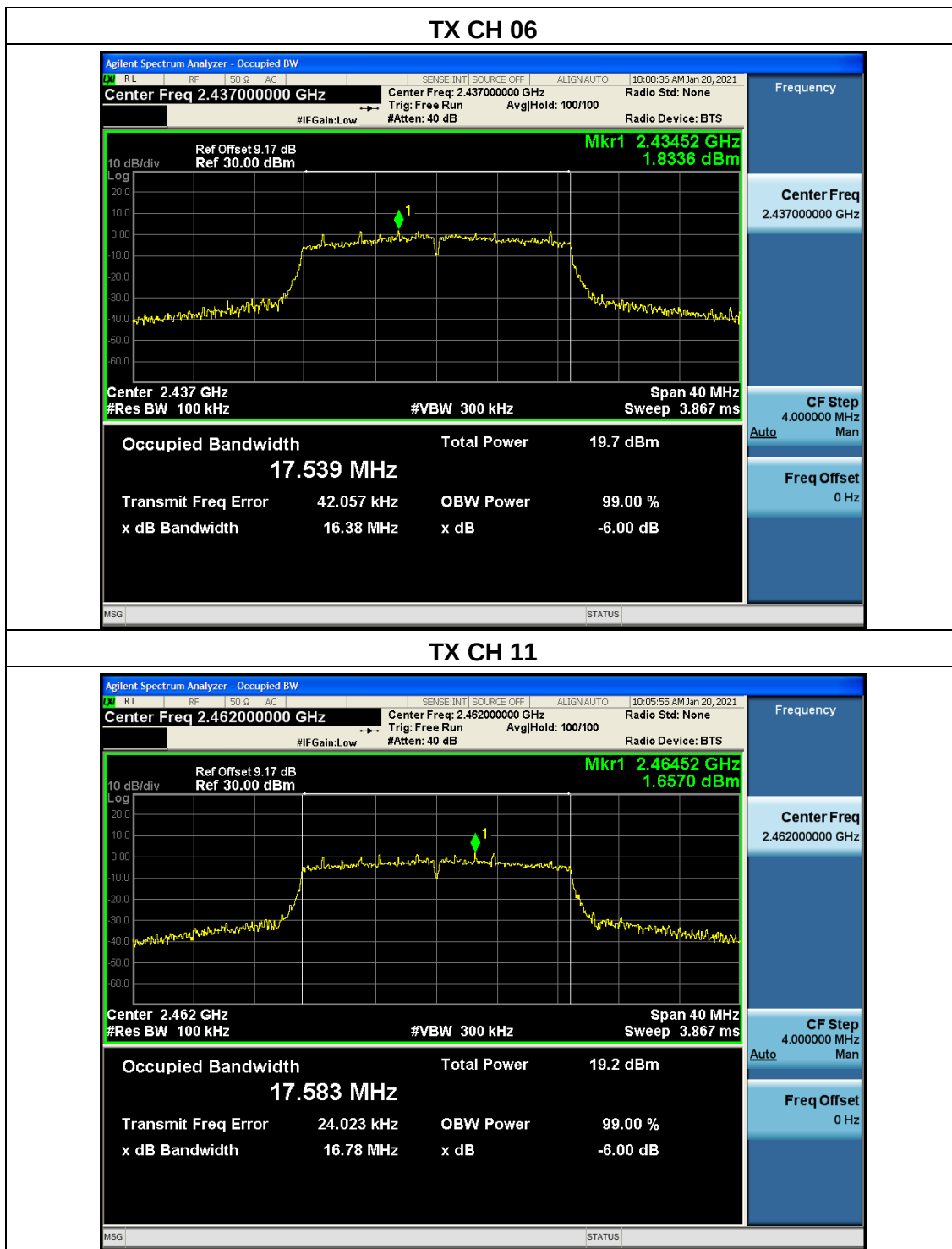




EUT:	Cutting Plotter	Model Name:	X7-180GB
Pressure:	1012 hPa	Test Voltage:	Power by adapter AC 120V/60Hz
Test Mode:	TX n20 Mode /CH01, CH06, CH11		

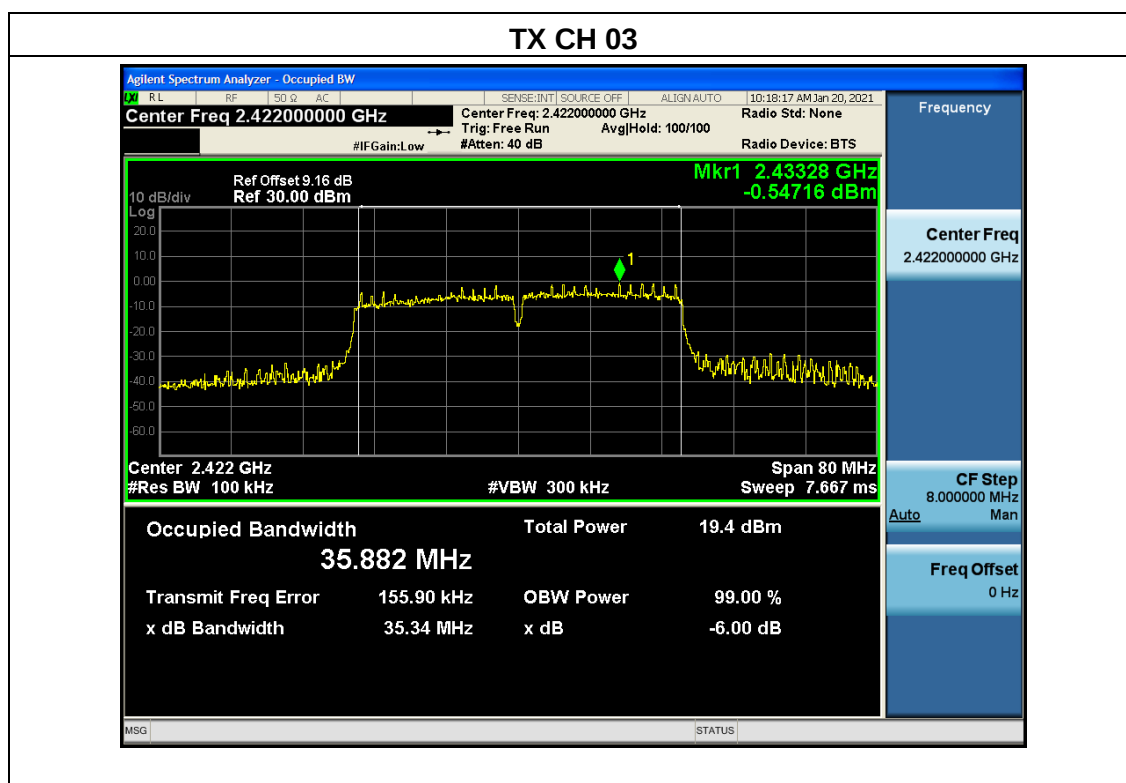
Channel	Frequency (MHz)	6dB bandwidth (MHz)	Limit (kHz)	Result
Low	2412	13.18	500	Pass
Middle	2437	16.38	500	Pass
High	2462	16.78	500	Pass

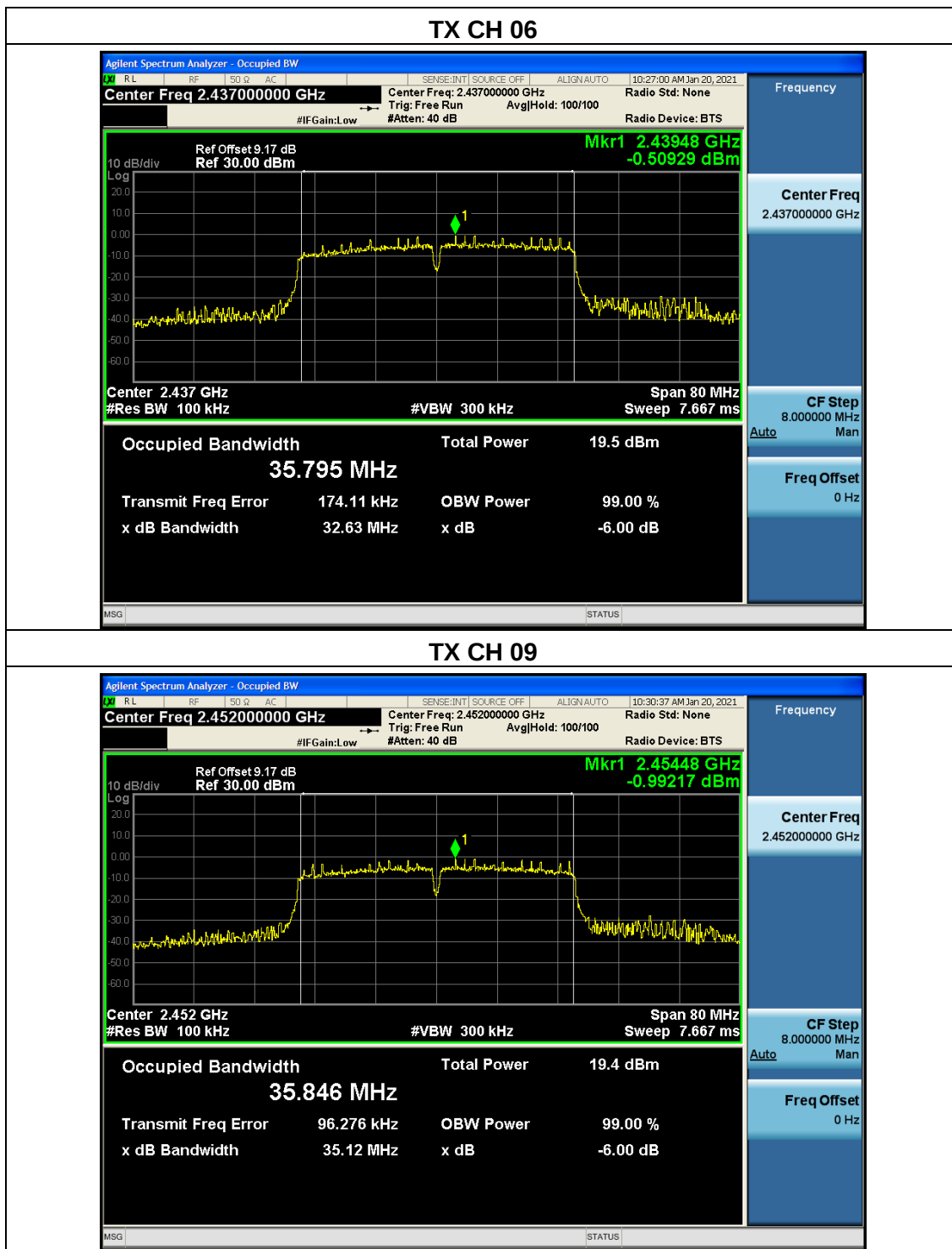




EUT:	Cutting Plotter	Model Name:	X7-180GB
Pressure:	1012 hPa	Test Voltage:	Power by adapter AC 120V/60Hz
Test Mode:	TX n40 Mode /CH03, CH06, CH09		

Channel	Frequency (MHz)	6dB bandwidth (MHz)	Limit (kHz)	Result
Low	2422	35.34	500	Pass
Middle	2437	32.63	500	Pass
High	2452	35.12	500	Pass





5.8 Duty Cycle

5.8.1 Limit

No limit requirement.

5.8.2 Measuring instruments

The Measuring equipment is listed in the section 4 of this test report.

5.8.3 Test setup



5.8.4 Test procedure

The zero-span mode on a spectrum analyzer or EMI receiver if the response time and spacing between bins on the sweep are sufficient to permit accurate measurements of the on and off times of the transmitted signal. Set the center frequency of the instrument to the center frequency of the transmission. Set $RBW \geq OBW$ if possible; otherwise, set RBW to the largest available value. Set $VBW \geq RBW$. Set detector = peak or average. The zero-span measurement method shall not be used unless both RBW and VBW are $> 50/T$ and the number of sweep points across duration T exceeds 100. (For example, if VBW and/or RBW are limited to 3 MHz, then the zero-span method of measuring duty cycle shall not be used if $T \leq 16.7$ microseconds.)

The transmitter output is connected to the Spectrum Analyzer. We tested according to the zero-span measurement method, 6.0(b) in KDB 558074

The largest available value of RBW is 8 MHz and VBW is 50 MHz. The zero-span method of measuring duty cycle shall not be used if $T \leq 6.25$ microseconds. ($50/6.25 = 8$)

The zero-span method was used because all measured T data are > 6.25 microseconds and both RBW and VBW are $> 50/T$.

The RF output of EUT was connected to the spectrum analyzer by RF cable and attenuator.

The path loss was compensated to the results for each measurement.

Set to the maximum power setting and enable the EUT transmit continuously.

The EUT was operating in controlled its channel.

Use the following spectrum analyzer settings:

Span = Zero Span

RBW = 8MHz (the largest available value)

VBW = 8MHz ($\geq$ RBW)

Number of points in Sweep > 100

Detector function = peak

Trace = Clear write

Measure T total and Ton

Calculate Duty Cycle = $Ton / T \text{ total}$

5.8.5 Test Results

EUT:	Cutting Plotter	Model Name:	X7-180GB
Pressure:	1012 hPa	Test Voltage:	Power by adapter AC 120V/60Hz
Test Mode:	TX b/g/n(20/40) Mode / CH06		

Mode	Data rate	Channel	T _{on}	T _{total}	Duty Cycle	Duty Cycle Factor (dB)	VBW Setting
802.11b	1Mbps	6	-	-	100%	0	10Hz
802.11g	6Mbps	6	-	-	100%	0	1kHz
802.11n HT20	MCS0	6	-	-	100%	0	1kHz
802.11n HT40	MCS0	6	-	-	100%	0	3kHz



5.9 Spurious RF Conducted Emissions

5.9.1 Limit

Below -20dB of the highest emission level in operating band.

5.9.2 Measuring instruments

The Measuring equipment is listed in the section 4 of this test report.

5.9.3 Test setup



5.9.4 Test procedure

The Spurious RF conducted emissions compliance of RF radiated emission should be measured by following the guidance in ANSI C63.10-2013 with respect to maximizing the emission by rotating the EUT, measuring the emission while the EUT is situated in three orthogonal planes (if appropriate), adjusting the measurement antenna height and polarization etc. Set RBW=100kHz and VBW= 300kHz to measure the peak field strength, and measure frequency range from 9kHz to 26.5GHz.

5.9.5 Test results

Note:

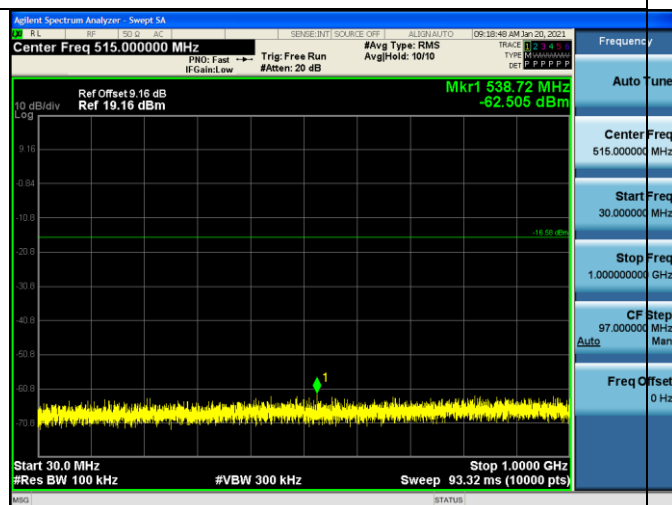
- 1: The measurement frequency range is from 9kHz to the 10th harmonic of the fundamental frequency; The lowest, middle and highest channels are tested to verify the spurious emissions and band edge measurement data.
- 2: The three modulated high, medium and low channels have been tested. The report only shows the worst mode. The worst mode is 802.11b CH01/06/11.



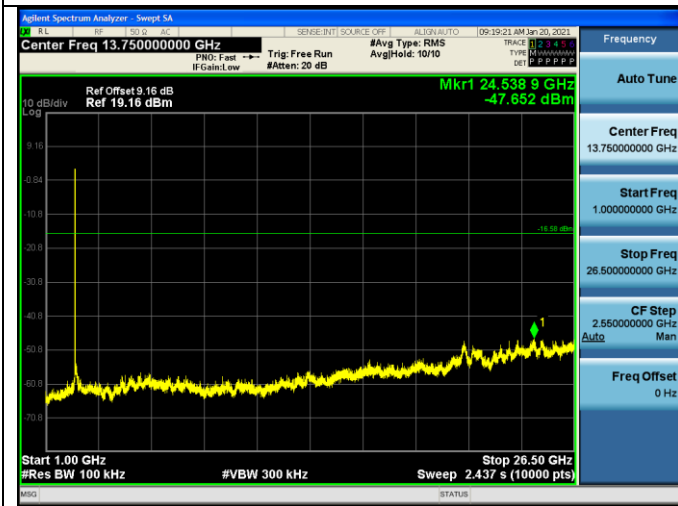
802.11b on Channel 01



802.11b on Channel 01



802.11b on Channel 01

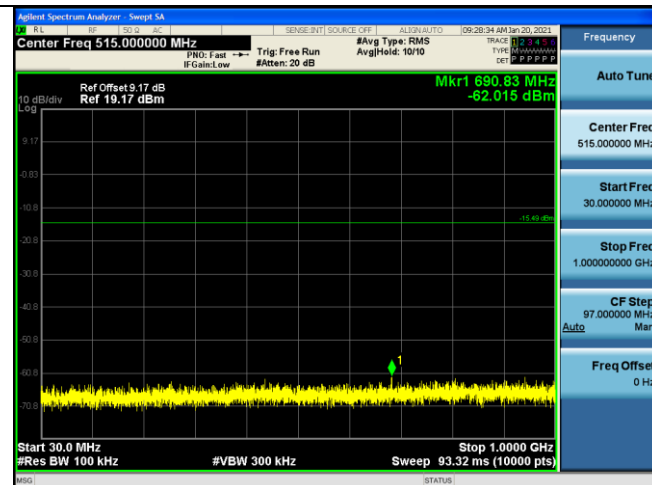


802.11b on Channel 06

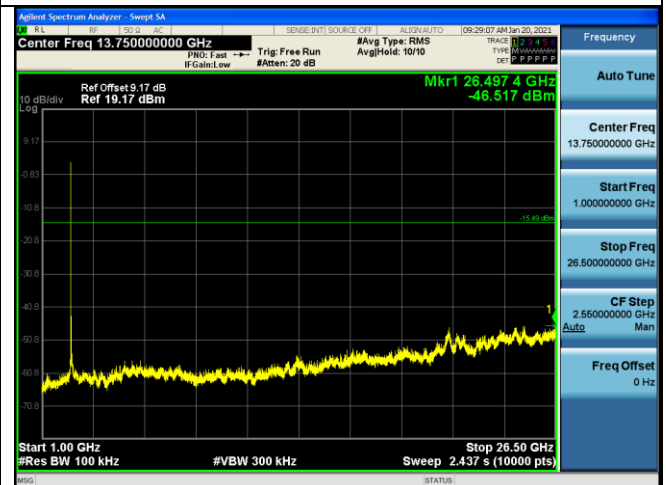




802.11b on Channel 06



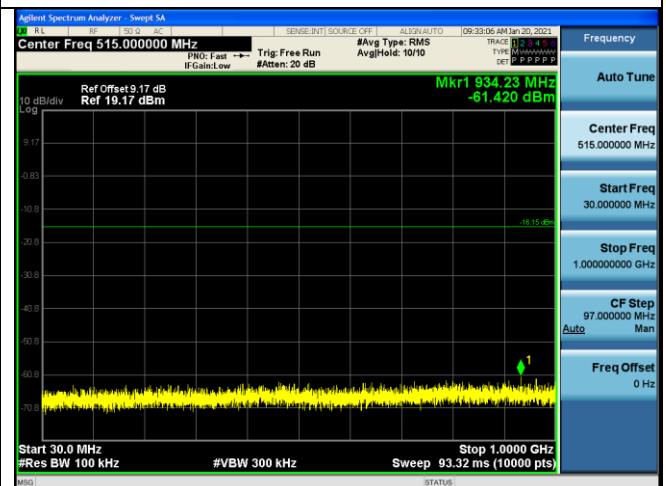
802.11b on Channel 06



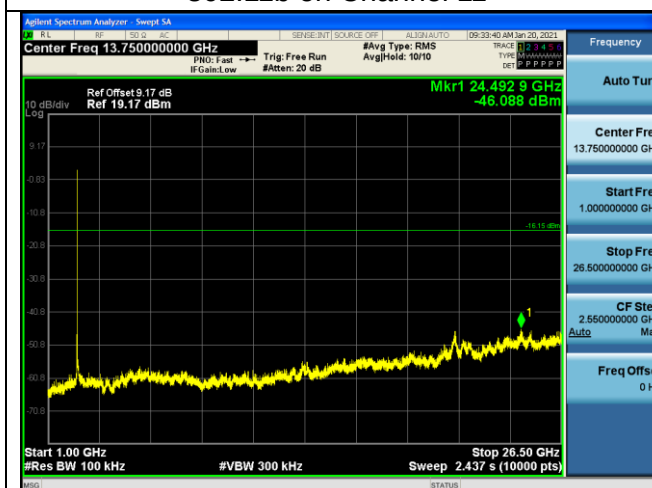
802.11b on Channel 11



802.11b on Channel 11



802.11b on Channel 11





Photographs of the Test Setup

See the Appendix – Test Setup Photos.



Photographs of the EUT

See the Appendix - EUT Photos.

----END OF REPORT----